

Monthly Report of the Operations & Maintenance Activities

Claremont Polychemical Operable Unit 5 Groundwater Treatment System

Old Bethpage, New York March, 2021

NYSDEC Standby Engineering Contract Work Assignment #D0076025-28

Prepared for
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Contents

Α	CRONY	MS AND ABBREVIATIONSiii
1	OPE	RATION AND MAINTENANCE ACTIVITIES1
	1.1	DAILY OPERATIONS SUMMARY REPORTS
	1.2	SUMMARY OF MAINTENANCE ACTIVITIES1
	1.3	MAINTENANCE LOGS
2	TEC	HNICAL SUPPORT ACTIVITIES2
	2.1	HDR Personnel2
	2.2	NYSDEC Personnel, sub-contractors, and other visitors
	2.3	Deliveries3
3	HEA	LTH AND SAFETY3
4	PLA	NNED ACTIVITIES AND SCHEDULES4
5	МО	NITORING WELL WATER ELEVATIONS4
6	TRE	ATMENT SYSTEM FLOWS4
7	CHE	MICAL CONSUMPTION5
8	V	/ASTE DISPOSALS6
9	МО	NTHLY DISCHARGE MONITORING REPORT6
10) PEN	DING ISSUES AND CONSIDERATIONS6
13	L PLA	NT DOCUMENTS7
12	2 N	1ONITORING RESULTS7
	12.1	Off-site Analytical Data Results
	12.2	Field Data
13	3 P	ROCESS ANALYSIS and SYSTEM STATUS9
	13.1	Extraction (RW) Processes9
	13.2	Air Stripping (AS) Process9
	13.3	Plant Discharge (PD) Process9
	13.4	Other9
14	1 G	ROUNDS
	14.1	Plant Perimeter
	14.2	Well Field
	14.3	Other

Tables

Table 1 – Flow Average and Volume Discharged	4
Table 2 – Effluent pH and Temperature Readings	8
Table 3 – AS Tower Air Monitoring Readings	8
Table 4 – Plant Daily Totalizer Readings	14
Table 5 – Pump System Flow Readings	15
Table 6 – Claremont Corrective Actions Summary	16
Table 7 – Recent Plant Discharge Analytical Results	
Table 8 – Plant Discharge Monthly Average pH	25
Figures	
Figure 1 – Plant Discharge Daily Flow	12

ACRONYMS AND ABBREVIATIONS

AS Air Stripper ASF Air Stripper feed

BSP Bethpage State Park (Black Golf Course)

CPC Claremont Polychemical CSE Confined Space Entry

DOSR Daily Operations Summary Report

DTB depth to bottom DTW depth to water

EAR Environmental Assessment and Remediation

EFF effluent

EON EON Products, Inc.
Fed Ex Federal Express
GPD gallons per day
GPM gallons per minute
GW groundwater

GWTS groundwater extraction, treatment, and reiniection system

HCI hydrochloric acid

HDR Henningson, Durham & Richardson Architecture and Engineering, P.C.

HHLA High-High Level Alarm
HMI Human Machine Interface

INF influent

LOTO Lock-out, tag-out MW monitoring well NOV Notice of Violation

NCDPW Nassau County Department of Public Works

NYSDEC New York State Department of Environmental Conservation

O&M operation and maintenance
OBL Old Bethpage Landfill

OFP&C NYS Office of Fire Prevention & Control

OU4 Operable Unit 4
OU5 Operable Unit 5
PET Peter Takach

PDB Passive Diffusion Bags

PD plant discharge

PFOA Perfluorooctanoic Acid and related perfluorinated alkyl substances

PFOS Perfluorooctanesulfonic Acid

PFF Pressure Filter Feed
PID photo ionization detector
PM preventive maintenance

PSEG Public Service Enterprise Group, electrical power supplier

PW process water

RAP Remedial Action Plan
RW Recovery well, process well
SOP standard operating procedure
SMP Site Management Plan

SSHP Site Management Plan
SSHP Site Safety and Health Plan

SU standard pH units
TA TestAmerica Laboratory
TOB Town of Oyster Bay
UPS United Parcel Service
VOCs volatile organic compounds
VPB vertical profile borings

1 OPERATION AND MAINTENANCE ACTIVITIES

Henningson, Durham & Richardson Architecture and Engineering, P.C. (HDR) continued the daily operation and maintenance (O&M) of the Claremont Polychemical Superfund Site Groundwater Treatment System (GWTS) Operable Unit 5 (OU5) during the month of March. This report covers the operation and maintenance activities for the system during the period defined as beginning at ~0830 hours, March 1, 2021 through ~0830 hours, April 1, 2021. O&M conducted during this reporting period was guided by the site O&M Manual.

The GWTS – treatment plant, grounds, and well systems - were maintained for the 31 days in this reporting period during which the treatment system operated without downtime.

Readings of the key plant process parameters are normally recorded each workday. If the plant is not occupied, the system is monitored remotely. These readings and the Human Machine Interface (HMI) flow trend lines are used to monitor the system's performance and condition. Selected readings are recorded in the daily database which is an electronic file maintained in the monthly operating documents folder.

The treatment process control and alarm systems are functional. The recovery well pumps, the process pumps, and the air stripper blower are operated in the automatic mode and are remotely controlled and monitored.

1.1 DAILY OPERATIONS SUMMARY REPORTS

The GWTS's daily operations and maintenance activities, project tasks, and observations during this period are briefly described in the Daily Operations Summary Report (DOSR). The DOSR is based in part on the treatment system's daily operating worksheets and logs which include:

Daily Operating Log – flow readings and calculations (Form-01)

Daily Site and Safety Inspection – plant condition checklist (Form-02)

Daily Plant Activity Notes – plant manager's daily summary (Form-03)

HDR Sign-In Sheet – HDR employee on-site hours (Form-15)

Daily Process Data Sheet – point process readings (Form-30)

Logbook CPC 5-7- plant operator's daily logbook

Daily Database – daily process readings (03 March 21 Database.xlsx)

NYSDEC Log-in Sheet – Entry/Exit Log with COVID-19 Acknowledgement

1.2 SUMMARY OF MAINTENANCE ACTIVITIES

The operation and maintenance of the treatment system, facility, and associated equipment is performed in accordance with the site O&M Manual. These tasks and inspections incorporate the equipment manufacturers' recommendations, operations experience, and good engineering and maintenance practices. A detailed accounting of the March activities is further provided in the plant operator's daily logbook.

Maintenance and project activities undertaken during the March period included:

- Routine and general maintenance tasks were conducted at the plant, on the grounds, and in the well fields.
- New windshield wipers were installed on truck
- The OU4 facility and grounds were inspected.
- The plow was removed from the truck and stowed
- The outdoor lighting timer was adjusted and tested
- · The hide-a key box was mounted by the front door
- Address signs were re-secured to front fencing
- The path to the BP3 well cluster was cleared, repaired, and marked
- The process equipment function tests were completed
- Access to selected monitoring wells was cleared
- The OU4 comprehensive inspections were completed
- The 90-minute emergency light power test was conducted at OU4.
- The quarterly plant methane monitoring task was conducted
- The RW systems were inspected
- Crushed concrete was deposited in the BP3 path ruts
- The 90-minute emergency light power test was conducted at OU5
- The monthly fire alarm system inspection was conducted
- The comprehensive site and safety inspections were conducted at OU5
- The wires from the removed air flow meter were pulled back and the conduit closed.
- The water flow to the plant was adjusted and the piping checked for leaks
- · The recharge basins water levels were recorded
- The truck inspection was completed
- The CPC site was inspected. There appears to be some activity on the Gold Coast Property.
- PM tasks were completed on the process pumps

1.3 MAINTENANCE LOGS

The following operating logbooks are currently in use and maintained at OU5:

- CL-18 OU-4 Log (truck)
- CL-43 General Field Support Log (truck)
- CL-47 Misc. Projects Field Notebook (PET)
- CPC 5-4 Project Support Logbook (site)
- CPC 5-7 Site Supervisor's Daily Logbook (PET)

The completed logbooks associated with the project have been scanned, and are available for review at the OU5 facility.

2 TECHNICAL SUPPORT ACTIVITIES

2.1 HDR Personnel

- HDR maintained the system throughout the period.
- Technical expertise and guidance were provided from the Mahwah, Newark, and NYC offices.
- 3/3, Colin Mills, to oversee the installation of the fire alarm communicator panel
- 3/17, Matt Papula was in to assist with the recording of GW elevations
- 3/22, Jennifer Rhee was in for GW sampling, she returned 3/23 and 3/24
- 3/23, Matt Papula was in for RIFS sampling, he returned 3/24 and 3/25
- 3/23, Derek Matuszewski was in for RIFS sampling. He returned 3/24 and 25

2.2 NYSDEC Personnel, sub-contractors, and other visitors

- 3/3, Chris Kotz, Island Fire and Defense Systems (IFD) was onsite to install the FA communication system
- 3/3, Edwin Herrera, IFD, was in to program the communicator panel
- 3/9, Stan Rybak, Plainview Fire, was in to check communicator and future access to the plant
- 3/11, TA-NY was in to pick up the PD samples
- 3/15, NC Police were in to get gate access
- 3/23, M. Cipriano, NCDPW was in for a site visit
- 3/24, TA-NY picked up the RIFS day 1 samples, returned 3/25 for the GW samples and the day 2 RIFS samples and again on 3/26 for the day 3 RIFS samples.

2.3 Deliveries

- 3/5, UPS delivered the Walmart key lock boxes
- 3/17, UPS dropped off GeoTech supplies. They returned 3/19 and 3/22 with more supplies
- 3/22, TA-NY dropped of sampling supplies and returned 3/25 with more supplies.

3 HEALTH AND SAFETY

Work at the Claremont GWTS OU5 was conducted in accordance with the approved Site Safety and Health Plan (SSHP). Safety related activities during this period included:

- Daily site safety inspections were completed as part of the routine O&M activities.
- NYSDEC issued a safety inspection checklist. Relevant forms and documents were compiled and submitted in response.
- Confined space warning signs were posted at selected access points for the below ground vaults in the treatment plant.
- During this Covid-19 period of concern, access to the plant has been controlled and restricted.
- The working and common surfaces around the plant are frequently cleaned with 20% bleach solution.

4 PLANNED ACTIVITIES AND SCHEDULES

The evaluation of the plant operating system and equipment is ongoing by HDR. A list in the form of corrective actions or maintenance tasks has been generated as is a monthly system status report. These reports are updated as needed and reviewed at least monthly. Both are electronically filed. The corrective action list is included at the end of the text of this report as **Table 6** – Claremont Corrective Action Summary.

Upcoming tasks include:

- The collection of the monthly PD samples is scheduled for the week of 4/12 with shipment on 4/15.
- Shutting off the water supply to the CPC site is to be scheduled.
- Monthly electrical testing is scheduled for 4/9.

5 MONITORING WELL WATER ELEVATIONS

The monitoring well system's groundwater elevation data table was updated in March after the quarterly GW elevation recording task. This database is available for review. The next synoptic water level round will be tentatively scheduled for June, after which the table will again be updated.

6 TREATMENT SYSTEM FLOWS

During the March period, the plant continued to operate in the auto control mode. The volume of treated water discharged by the treatment system to the selected recharge basin was calculated from the plant effluent flow meter readings. These readings are taken at the HMI and recorded in the daily database. The treatment system experienced no downtime during this period.

The total volume of treated water discharged from ~0830 hours, March 1 to ~0830 hours April 1, was approximately 32,514,000 gallons. The plant discharge is currently directed to Recharge Basin No. 1. The data in **Table 1** shows selected monthly flows discharged from the plant.

A graphic representation of the system's daily plant discharge output is provided in **Figure 1** and the daily plant totalizer readings for March are provided in **Table 4**, both following the text of this report.

Table 1 – Flow Average and Volume Discharged

Period	Average Flow (gpm)	Average Daily volume (gal)	Total Period Flow (gal)	Min off	Min on
Q4 2016	517	745,000	68,540,000	7,309	125,171
Q1 2017	520	748,244	67,342,000	655	128,945

Period	Average Flow (gpm)	Average Daily volume (gal)	Total Period Flow (gal)	Min off	Min on
Q2 2017	576	829,130	76,280,000	6,165	126,315
Q3 2017	634	913,576	84,049,000	1,110	131,370
Q4 2017	256	368,762	33,926,110	69,165	63,315
Q1 2018	53	75,989	6,839,000	118,180	11,420
Q2 2018	179	258,284	23,762,103	102,929	29,551
Q3 2018	504	725,280	66,725,717	57,416	75,064
Q4 2018	726	1,045,065	96,145,984	23,734	108,746
Q1 2019	527	758,467	68,262,000	735	128,865
Q2 2019	662	953,877	87,756,724	405	132,075
Q3 2019	685	985,802	90,693,740	108	132,372
Q4 2019	655	943,871	82,116,780	5039	129,326
Q1 2020	480	682,527	62,110,000	1824	129,326
Q2 2020	698	996,998	88,732,846	3838	127,185
Q3 2020	669	955,928	87,945,333	1099	131,401
Q4 2020	695	1,001,365	92,125,539	52	132,497
Jan 2021	705	1,015,677	31,486,000	0	44,645
Feb 2021	689	992,000	27,776,000	0	40,339
Mar 2021	729	1,048,839	32,514,000	0	44,619

Under current conditions, the Programmable Logic Controller (PLC) and the control system are stable and fully functional. Flows from the individual recovery wells are remotely read, transmitted, and totalized.

During the March reporting period, the treated water discharged was directed to Recharge Basin No. 1 on the landfill property.

The flow summary for the individual components of the system can be found in **Table 5** at the end of this report.

7 CHEMICAL CONSUMPTION

The hydrochloric acid feed system is currently off-line, and the system is empty of acid. There are four drums of virgin acid on site. No acid was consumed in March.

The sodium hydroxide storage system is currently not in use and the system is empty of caustic. There is no bulk sodium hydroxide on site and no caustic was consumed in March.

The sodium hypochlorite storage system is currently not in use and the system is empty of bleach. No bulk sodium hypochlorite is stored on site. No sodium hypochlorite was consumed in March.

8 WASTE DISPOSALS

The routine collection of waste materials continued. No waste was disposed of in March.

9 MONTHLY DISCHARGE MONITORING REPORT

The GWTS is operated under an equivalency permit from the NYSDEC. The analytical results for the March plant discharge samples indicate that all analyzed parameters were compliant with permit limits (**Table 7**).

The plant's water discharge permit is in the process of being renewed by the NYSDEC.

10 PENDING ISSUES AND CONSIDERATIONS

The discrepancies/inaccuracies in the plant flow meter readings may be due to the inappropriate configuration of the local piping.

A damaged tree adjacent to the path to the MW-6 well cluster could pose a threat and will continue to be monitored.

The well path to the BP-3 cluster following rain events still poses issues for vehicle transport. Work and upkeep will continue as necessary.

The recovery well pump pressure switch assemblies need to be reconfigured to prevent a possible design related catastrophic failure.

Plant Discharge Pump 1 failed and was taken out of service. An evaluation needs to be made to determine the problem and to bring it back online.

The alarm and monitoring systems for the OU4 fire sprinkler and fire safety systems fire are to be replaced. HDR is moving forward with this process.

The OU4 plant is offline and its disposition including that of the injection well system, and vapor carbon beds is pending.

The status of key aspects of OU4 are as follows:

- The plant heat is currently on.
- The fire alarm panels are off-line.
- The fire sprinkler system is online. It is frequently checked but not monitored.
- The facility is secure and physical monitoring continues.
- The facility and grounds are not maintained.
- There appears to be periodic activity at the Claremont Polychemical site.

11 PLANT DOCUMENTS

Procedures and standard forms are written, reviewed, and revised as needed. As-built drawings are generated and updated as necessary. This activity in March included:

- Form-37, fire alarm system inspection was revised
- Form-38, electrical safety inspection was generated
- Drawing 5B, lab circuit breakers was generated
- Form-21, Fire safety system inspection was revised
- The SOP Manual was updated

12 MONITORING RESULTS

The Claremont Polychemical GWTS is monitored through the analysis of off-site laboratory analytical data and on-site field data.

12.1 Off-site Analytical Data Results

Monthly PD samples are taken for organic analysis in compliance with the NYSDEC discharge permit. Quarterly groundwater (GW) samples are taken for organic analysis, and quarterly process water (PW) samples are taken for organic, inorganic, and generic analysis. The March sampling activities included:

- The EQuIS data processor was updated with new format files.
- The quarterly PW data was processed and submitted.
- The March PD samples were collected 3/9 and processed. They were packed and shipped 3/11.
- The GW elevations for the 67 monitoring wells were recorded 3/17.
- GW samples were collected at 19 wells on 3/22. Samples at 26 wells were collected 3/23, and samples collected at 3 wells on 3/24. The samples were processed 3/24 and shipped 3/25. pH readings were recorded.
- RIFS samples were collected at 2 wells on 3/23, 2 wells on 3/24 and 2 wells on 3/25.
- The March PD data was processed and submitted.

12.2 Field Data

Plant Discharge pH and Temperature

The treatment plant effluent is monitored for pH and temperature on a weekly basis to obtain a monthly average in compliance with the NYSDEC discharge permit requirements. These readings are taken from the plant effluent at a controlled point with a calibrated portable meter. The plant discharge readings for March can be found below in **Table 2**.

Table 2 – Effluent pH and Temperature Readings

Date	pH (su)	Temp (°F)
3/1	6.7	56
3/8	6.5	54
3/16	7.0	54
3/23	6.6	58
3/29	7.0	56
March's Average	6.76 su	56 °F

The NYSDEC discharge permit requires the plant discharge to have an average monthly pH between 6.5 and 8.5 standard units (su). The results for this month meet this requirement. Data showing the plant discharge's monthly average pH trend over several months is provided in **Table 8** following the text of this report.

AS Tower Air Monitoring

Using a calibrated PID meter, weekly VOC air monitoring readings are taken from the effluent air stream of the AS Tower through Port B when the treatment system is online. The March readings from the AS tower are provided in **Table 3**.

Table 3 – AS Tower Air Monitoring Readings

Date	Port B (ppm)
3/2	0
3/9	0
3/15	0
3/24	0
3/29	0

There were no emissions from the Air Stripping System observed this month. No emissions have been detected since HDR began operation of the plant in October of 2016.

Other routine data collected in March included:

- The electric and water meter readings at OU5 were recorded weekly.
- The plant vaults and selected areas were monitored for VOCs weekly.
- The plant sound levels were recorded bi-weekly.
- The electric and gas meter readings for OU4 were recorded monthly.
- The recharge basins were inspected, and the water levels noted.
- The differential pressure readings across the AS Tower were recorded bi-weekly.

13 PROCESS ANALYSIS and SYSTEM STATUS

The treatment system is currently operated 24/7 in the automatic mode. It is remotely monitored as necessary.

13.1 Extraction (RW) Processes

- The systems were inspected.
- The vault heat units remain active.
- The recovery well pump system is remotely controlled and monitored, it operates in the Auto mode. All the pumps are fully functional with pumps RW-3, RW-4, and RW-5 online.
- Pump flow readouts are transmitted to the plant and the totalizers for pumps RW-3, RW-4, and RW-5 are fully functional.
- The A/V valve at station 16+57 remains isolated from the transmission line.
- The A/V valve at station 17+10 remains isolated from the transmission line.
- RW-1 and RW-2 are offline and periodically run for PM purposes. Their flow meters are not transmitting.

13.2 Air Stripping (AS) Process

- The three pumps are fully functional. The pumps are operated in the auto mode off the wet well level switches.
- Motors and seals were lubricated.
- The AS tower main drain valve's manual actuator is not functional (fail open).
- The tower media appears clean as the pressure differential between the top and bottom ports remains relatively constant. The lower section of media has been visually inspected.
- The discharge valve for ASF P1 appears to be frozen in the open position.

13.3 Plant Discharge (PD) Process

- Pump 1 has been taken out of service due to excessive noise and vibration. A full evaluation is required.
- The motors and seals were lubricated.
- The plant discharge is currently directed to Recharge Basin No.1.
- The discharge valve for PFF P2 appears to be failing in the open position. The valve for Pump 3 has failed open.

13.4 Other

- The plant's first light bank is wired to the e-light recharging system; The circuit is kept on 24/7.
- There are leaks in the water supply line running through the plant. A temporary patch was installed on one leak. The piping is monitored.
- The fire alarm system is fully functional. The communication monitoring panel was installed and is online. The system has been tested. Central monitoring is functional.
- The truck inspection was completed.

14 GROUNDS

14.1 Plant Perimeter

- General outdoor clean-up tasks are on-going.
- The Town of Oyster Bay (TOB) continues to maintain the grounds along the plant perimeter.
- The plow was removed from the plant truck and stowed.
- The front fence signage was re-secured.

14.2 Well Field

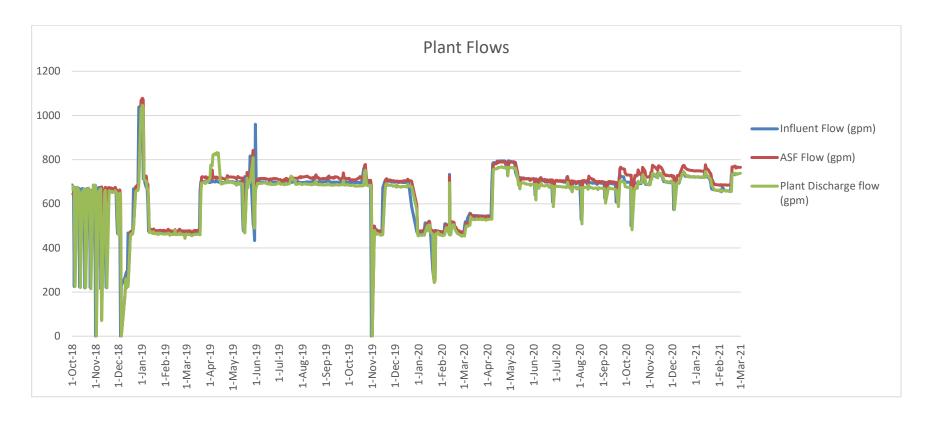
- Well, well field, and recharge basin inspections continue.
- The well access paths are relatively clear of downed trees. Overgrowth is removed as possible when necessary.
- The path to the BP3 well cluster was cleared, repaired, and marked.

14.3 Other

- The grounds at OU4 continue to be inspected but not maintained.
- The Claremont Polychemical OU4 GWTF site is secure. There is currently no tenant on the CPC property.
- Plainview Fire Department was contacted regarding the central monitoring system.

FIGURES

Figure 1 – Plant Discharge Daily Flow



TABLES

Table 4 – Plant Daily Totalizer Readings

March 2021 flov			vs			
	Plant I	nfluent	Plant D	ischarge	RW Di	scharge
Date	Volume	Avg. Flow	Volume	Avg. Flow	Volume	Avg. Flow
1-Mar-21	1097000	762	1101000	765	1121000	778
2-Mar-21	1019000	708	1015000	705	1039000	722
3-Mar-21	1065000	740	1064000	739	1084000	753
4-Mar-21	1059000	735	1063000	738	1082000	751
5-Mar-21	3166000	733	3159000	731	3228000	747
8-Mar-21	1043000	724	1052000	731	1062000	738
9-Mar-21	1061000	737	1061000	737	1082000	751
10-Mar-21	1057000	734	1056000	733	1080000	750
11-Mar-21	1069000	742	1071000	744	1087350	755
12-Mar-21	3118000	722	3118000	722	3181000	736
15-Mar-21	1057000	734	1058000	735	1079000	749
16-Mar-21	1018000	707	1023000	710	1038000	721
17-Mar-21	1093000	759	1091000	758	1117000	776
18-Mar-21	1054000	732	1056000	733	1076000	747
19-Mar-21	3100000	718	3103000	718	3162000	732
22-Mar-21	1047000	727	1046000	726	1068000	742
23-Mar-21	1083000	752	1084000	753	1106000	768
24-Mar-21	1022000	710	1023000	710	1044000	725
25-Mar-21	1046000	726	1050000	729	1068000	742
26-Mar-21	3119000	722	3122000	723	3188000	738
29-Mar-21	1039000	722	1046000	726	1062000	738
30-Mar-21	1039000	722	1038000	721	1061000	737
31-Mar-21	1011000	702	1014000	704	1034000	718
March T	otal Plant In	fluent (Gal)		32,482,000		
March Total Plant Effluent (Gal)				32,514,000		
March Total RW Discharge (Gal)				33,149,350		

Table 5 – Pump System Flow Readings

March	On-Time Minutes (actual)	Avg. Flow (gpm)	Avg. Flow (gpd) (over 30 days)	Total Flow (gal)
RW-1	24	223	-	5352
RW-2	30	245	-	7350
RW-3	44619	235	338,452	10,492,000
RW-4	44619	286	411,806	12,766,000
RW-5	44619	222	318,839	9,884,000
RW Totals	44619	743	1,069,334	33,154,702
Plant Influent	44619	728	1,047,806	32,482,000
Plant Effluent	44619	729	1,048,839	32,514,000

The treatment process was online 31 days in March with no downtime. Flows are taken from the HMI meter readings.

Table 6 – Claremont Corrective Actions Summary

Conditions of note and corrective actions planned 4/6/21

Condition to be Corrected	Status and Actions	Resources	Plant Ops	Health & Safety
			Impact	Impacts
Plant heaters UH-1 and	UH-2 – needs a timer relay and wiring repairs	Electrical and/	Not needed at	Task may
UH-2 are not working	at the unit.	or plant	this time.	require
	UH-1 – needs a transformer.	personnel	Repairs can be made with	working off ladders or
	It should be noted that the heating system AH-		treatment	elevated
	2 is adequate to heat the process area.		system online.	surface.
	No further action is planned at this time			
The RW Discharge	The condition of the various devices in the RW	Plant staff and	Possible	May require a
Manifold integrity is	manifold vaults are suspect.	outside	shutdown	CSE
suspect		contractors		
	The Air Vent valve in the vault on the northside of the			
	6 th fairway is leaking from the influent nipple. The shut-			
	off valve was closed and the device isolated.			
	The air-vent valve in the vault to the east of the 6 th			
	green is leaking. The shut-off valve was closed and the			
	device isolated.			
	A full inspection of the manifold piping and			
	devices should be made.			
NaOH Vault sump pump	System needs to be inspected	Plant staff	None	Oversight
not actuating		Electrical		needed
	A portable submersible well pump was set up	support		
	in the vault sump for manual operation			
	No further action is planned at this time			

Condition to be Corrected	Status and Actions	Resources	Plant Ops Impact	Health & Safety Impacts
AS Tower main drain valve does not close	Tests on the valve indicate that it does not close. This is not a problem until the tower media needs to be acid washed This valve should be replaced. No further action is planned at this time	Operator	Plant will need to be shut down to change out the valve	None
The piping configuration for the RW pump pressure switches, pressure gages and sample ports are corroding and unwieldy and subject to catastrophic failure	The systems at RW-5 and RW-3 have failed. While piping components have been replaced, the design has not been changed. The top-heavy configuration needs a re-design and re-build or eliminated. The 'As-built' drawings indicate shut-off/isolation valves throughout the discharge manifold. Each pump has an isolation valve on the discharge side. If any of these valves were to be left closed, then the PS would be a good safety device. The PS assembly should be changed.	Plant operator and spotter	Each well system will be shut down during the upgrade	Confined space entries will be required. These will generally not be permit required.
RW-2 flow sensor output is no longer displaying The RW-1 flow sensor does not function.	The RW-2 flow element mechanical output indicates that it is functional. The HS sending unit needs to be checked as well as the 12-volt power supply and wiring. The RW-1 unit needs to be replaced	Electrical techs	None anticipated. The system is isolated and offline	Confined space entries may be necessary
	This work should be scheduled as needed.			

Condition to be Corrected	Status and Actions	Resources	Plant Ops Impact	Health & Safety Impacts
Lack of central monitoring of the OU4 fire sprinkler system. The fire alarm panel is not functioning	The Nassau County Fire Code indicates that the sprinkler system must have central monitoring for flow and valve tampering. The fire alarm system needs to be replaced and centrally monitored. Several contractors have been at the site to	Plant operator, EE and outside vender	None at this time	Fire code violations. High altitude tasks
	The fire alarm system is to be replaced and central monitoring services to be subscribed to.			
The pump isolation valve at RW-5 does not fully function	The valve does not fully close, and it should be removed and cleaned or replaced No further action is planned at this time.	Plant operator and spotter	Replacement of valve will require shutting down the RW-5 branch of the manifold. This could result	Confined space work
			in an unknown outcome	

Condition to be Corrected	Status and Actions	Resources	Plant Ops Impact	Health & Safety Impacts
Fire safety Code violations at OU5	The inspection revealed several items that needed to be resolved. Currently, the fire alarm system has been repaired, tested, and is functioning The central monitoring system communication panel has been installed and	Plant operator, TOB personnel	none	Fire code
	tested. It is online. The Plainview Fire Department has been informed.			
	All the other violations have been addressed.			
The power to the plant lights and the emergency light charging system are on the same electrical switch	If the plant lights are shut off at night, it inadvertently activates the emergency light system by shutting off power to the lights. This continued action may have damaged the charging system, requiring the replacement of the emergency lights.	Plant operator. EE, outside contactors	none	Unknown, curently
	The plant lights are left on overnight. No further action is planned at this time.			
The activation of the HVAC room and plant exhaust fans are connected to the methane monitoring system	It has not been determined how to manually start the exhaust fans without putting the facility into a methane alarm	Plant operator, EE	None	Possible problem with excessive heat of fume
and not independently operated	When available, EE will investigate this.			conditions

Condition to be Corrected	Status and Actions	Resources	Plant Ops Impact	Health & Safety Impacts
A leak has developed at the Victaulic fitting on the PFF vent line	The Victaulic nipple to PVC connector is corroded and starting to leak. Flow is minimal. The replacement part has been received With the current valving configuration, the leak has stopped. No action is required at this time	Plant operator	Shut down will be required	Ladder work
Several leaks were observed in the plant overhead water supply line.	Adjacent to the north door a clam-shell type clamp was applied. The second leak observed above the AS Blower is not readily accessible. It is not problematic	Outside plumbing contractor?	None	Sanitary water may be shut off during repairs
	Repair work may require evaluation and outside resources. Currently the situation is controlled.			

Condition to be Corrected	Status and Actions	Resources	Plant Ops	Health & Safety
The PFF pumps started short cycling. The control relays started chattering and the system was not properly controlling the pumping operation	The wiring of the pump control system is connected below grade. The junction box in the wet well is thought to be filled with water creating a problem with the float switches to control relay wiring. The box cannot be opened without damage to it and the conduit. This appears to have been a longstanding problem. When switches have been replaced in the past, they were spliced outside the box. The float switches have been replaced but there remains a problem with the L2 circuit. The output from the W-2 relay was moved to the output for the W-1 relay. This has stopped the short cycling. The control wiring should be changed and	Plant operator and HDR resources	Plant shut down is required	Possible Confined Space Entry work
PFF P1 has started making a lot of noise	moved above grade. The pump when activated immediately makes a lot of noise, and the pump drop tube shakes. Smoke/ fumes emanated at the Motor-shaft connection. The motor appears to be good. The pump was removed from service, 2/24/20 It is recommended that the motor be disconnected, lifted, and the mechanical connection be checked.	Outside contractors	None anticipated	To be determined

Condition to be Corrected	Status and Actions	Resources	Plant Ops Impact	Health & Safety Impacts
ASF P1 and PFF P3	The valves are stuck in the open position. This	Plant operators	A shut down will	To be
discharge valves have failed	does not affect the day to day operation but		be required to	determined
Open	may have an impact on future PM tasks.		replace the valves	
	No further action at this time		valves	
As the ASF pumps cycle	There is no available literature regarding the	Plant operator	If replacement or	To be
off/on, the check valves	check valves, so the exact description of their	and EE support	repairs are	determined
have started to slam closed.	functioning parts is to be determined.		necessary, a	
When reactivating, the	A softer start/stop control may fix this issue. I		plant shutdown	
motor starter contact is	may also help the above issue.		will be required	
rather violent. Both actions			as the units can-	
tend to rattle the piping and			not be isolated	
fixtures	This will need further investigation			
The System Flow flowmeter	The flow meter for the System Flow process is	Electrical	To be	none
is indicating lower flow than	consistently less than the plant discharge and	engineering	determined	
the plant discharge	quite a bit below the RW system total flow.			
	This is not affecting the system operation but is			
	skewing the flow numbers. The unit may not			
	be fully flooded and therefore inaccurate			
	A re-configuration of the piping at the flow meters (system flow and plant discharge)			
A process control surge	One of the surge protectors is not powered up.	Electrical	Potential	To be
protector is powered off	The unit has no ID of the associated	engineering	. 500	determined
p. 33330. 13 pa. 3.03. 311	equipment.			3.2.33
	This is on the EE list of tasks			

Other Plant Conditions of Note (no action required at this time)

- The methane detection system is offline. **To function, it will need a technical inspection and technical maintenance**. However, methane does not currently appear to be a hazard.
- Air stripper air flow meter is not functional. **Technical information is required for proper wiring and operation.**
- The RW-1 flow sensor is not functional. **The unit is not in service and no further action is planned at this time**. RW-1 is generally offline
- The cooling side of the AH-1 HVAC system is not functioning. **No further action is planned at this time.** AC is supplied with window units
- The RW-2 flow sensor is not functional. **No further action is planned at this time.** RW-2 is generally offline
- It has been determined that intrinsically safe components are no longer required in the plant

Table 7 – Recent Plant Discharge Analytical Results

The plant discharge was last sampled 3/11. The analytical results are for these samples are shown below.

Parameters	Discharge Limitations (SPDES)	Units	Results
pH (range)	6.5 – 8.5	SU	6.75
1,1,1-Trichloroethane	5	ug/l	U
1,1-Dichloroethane	5	ug/l	U
1,1-Dichloroethylene	5	ug/l	U
1,2- Dichloroethane	0.6	ug/l	U
Benzene	0.7	ug/l	U
Chlorobenzene	5	ug/l	U
Chloroform	7	ug/l	U
CIS 1,2-Dichloroethylene	5	ug/l	U
Ethylbenzene	5	ug/l	U
Methylene Chloride	5	ug/l	U
Tert-butyl alcohol (TBA)	Not indicated	ug/l	U
Tert-Butyl-Methyl ether (MTBA)	5	ug/l	U
Tetrachloroethylene(PCE)	5	ug/l	U
Toluene	5	ug/l	U
Trans 1,2-Dichloroethylene	5	ug/l	U
Trichloroethylene(TCE)	5	ug/l	U
Bis(2-ethylhexyl)phthalate	5	ug/l	U
Di-n-butyl phthalate	50	ug/l	U
Nitro Benzene	0.4	ug/l	U
Antimony, Total recoverable	3	ug/l	NM
Arsenic, Total recoverable	50	ug/l	NM
Barium, Total recoverable	2000	ug/l	NM
Chromium, Hexavalent	100	ug/l	NM
Lead, Total recoverable	50	ug/l	NM
Iron, Total recoverable	600	ug/l	NM
Manganese, Total recoverable	600	ug/l	NM
Mercury	Not indicated	ug/l	NM
Zinc	Not indicated	mg/l	NM
Nitrogen, Total (as N)	10	mg/l	NM
Selenium, Total recoverable	40	ug/l	NM
Solids, Total Dissolved	1000	mg/l	NM
Chloride Ion	NL	mg/l	NM
Cyanide	Not indicated	ug/l	NM
Fluoride Ion	NL	mg/l	NM
Sulfate Ion	NL	mg/l	NM
1, 4-Dioxane	NL	ug/l	NM

Estimated value U – Analyzed but not detected NL – Monitor only NM – Not sampled Discharge limitations updates as per the water discharge permit.

Table 8 - Plant Discharge Monthly Average pH

Month	pH(su)
Mar '19	6.68
Apr '19	6.54
May '19	6.61
June '19	6.5
July '19	6.6
Aug '19	6.56
Sept '19	7.45
Oct '19	6.86
Nov '19	6.88
Dec '19	6.84
Jan '20	6.63
Feb '20	6.75
Mar'20	6.74
Apr '20	6.65
May '20	6.8
June '20	6.8
July '20	6.9
August '20	6.8
Sept. '20	6.8
Oct. '20	6.95
Nov. '20	6.8
Dec '20	6.64
Jan '21	6.8
Feb '21	6.75
Mar '21	6.76

