Interim Remedial Measures Report – Part B Operable Unit 2 The Citizens Development Company / Flower Fashion Site 47 Northern Blvd., Great Neck, New York

April 2005



Prepared for:

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April 20, 2005

New York State Department Of Environmental Conservation

Division of Environmental Remediation – Region 1 SUNY - Building 40 Stony Brook, NY 11790

Attention: Jamie Ascher

Engineering Geologist 2

Re: Interim Remedial Measures Report - Part B

Final Engineering Report and Operations, Maintenance & Monitoring Plan

On-Site Soil Vapor Extraction System

The Citizens Development Company / Flower Fashion Site

47 Northern Blvd., Great Neck, New York, Operable Unit 2 - Site #1-30-070

Dear Mr. Ascher:

Enclosed please find our Interim Remedial Measures Report – Part B for the above-referenced Site. Included is our Final Engineering Report and Operations, Maintenance & Monitoring Plan for the on-site SVE system. The required "As Built" drawings are bound within this document.

Please do not hesitate to call our office if you have any questions regarding this document.

Sincerely,

CA RICH CONSULTANTS, INC.

Steve Sobstyl Project Manager

Eric A. Weinstock

Associate

Enclosure

cc: Miriam Villani, Esq.

Sal Panico Rosalie Rusinko Ian Ushe, NYSDOH F. William Schmergel

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Interim Remedial Measures (IRM) Report – Part B Final Engineering Report and Operations, Maintenance & Monitoring Plan On-Site Soil Vapor Extraction System

The Citizens Development Company / Flower Fashion Site 47 Northern Blvd., Great Neck, New York, Operable Unit 2 - Site #1-30-070

1.0 INTRODUCTION

The following IRM Report – Part B has been prepared by CA RICH Consultants, Inc. (CA RICH) on behalf of The Citizens Development Corporation (CDC). The document includes a Final Engineering Report and an Operations, Maintenance & Monitoring (OM&M) Plan for the On-Site Soil Vapor Extraction (SVE) System as well as the required "As Built" drawings. This document was prepared in accordance with an Order on Consent for the site and addresses the remediation of the remaining soil contamination below the rear yard of the property. For the purposes of this document, the contaminants of concern are perchloroethene (PCE) and its degradation products.

Operable Unit 1 (OU-1) of this Site was addressed earlier and a Record of Decision (ROD) for OU-1 has been issued. The current phase of work is being addressed under Operable Unit 2 (OU-2). The IRM Report, Part—A, described the excavation and removal of contaminated soil and the application of sodium permanganate in the rear of the site. This Part—B Report addresses the installation of an on-site SVE system and the continued application of sodium permanganate.

The following is a detailed summary of previous investigations conducted at this Site by CA RICH and other consultants.

Investigation	<u>Date</u>
Citizens Development Company Final Remedial Investigation / Feasibility Study Report, JR Kolmer + Assoc. (Ref. 1)	February 1998
Record of Decision, Citizens Development Company Work Plan Operable Unit 1, NYSDEC (Ref. 2)	March 1998
Citizens Development Company Remedial Investigation Work Plan Operable Unit 2, JR Kolmer + Assoc. (Ref. 3)	June 1999
Citizens Development Company Operable Unit 2 Remedial Investigation / Feasibility Study Report, JR Kolmer + Assoc. (Ref. 4)	December 2001
Citizens Development Company Supplemental Remedial Investigation Work Plan, JR Kolmer + Assoc. (Ref. 5)	June 2002
Groundwater Quality Data for the Flower Fashion Site, Civil & Environmental Consultants, Inc. (Ref. 6)	October 2002

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Annual Report: Groundwater Sample Results
The Citizens Development Company / Flower Fashion Site
47 Northern Blvd., Great Neck, New York, CA RICH (Ref. 7)

March 2003

April 2003

Supplemental Investigation Work Plan

ite

The Citizens Development Company / Flower Fashion Site 47 Northern Blvd., Great Neck, New York, CA RICH (Ref. 8)

Supplemental Investigation Summary Report Operable Unit 2 - Site #1-30-070 March 2004

The Citizens Development Company / Flower Fashion Site 47 Northern Blvd., Great Neck, New York, CA RICH (Ref. 9)

Operable Unit 2 – Interim Remedial Measures Work Plan The Citizens Development Company / Flower Fashion Site 47 Northern Blvd., Great Neck, New York May 2004

Site Number: 1-30-070

Interim Remedial Measures Report – Part A
The Citizens Development Company / Flower Fashion Site
47 Northern Blvd., Great Neck, New York
Operable Unit 2 - Site #1-30-070

January 2005

2.0 BACKGROUND

The CDC-Flower Fashion Site previously operated as a dry cleaner, a florist and is currently used as a "Cingular" Wireless Services store (Figure 1). During the 1980's and 1990's, a series of remediation activities including soil excavation, soil vapor extraction and groundwater pump and treat systems were employed at the Site to address the dry cleaning chemical perchloroethene and its degradation products. Historical plots of the concentration of PCE in the Site groundwater monitoring wells indicate that the levels have generally been decreasing with time. However one of the wells, MW-4, has displayed upward and downward fluctuations in PCE concentrations during recent sampling events (Ref. 9).

The reported detection of PCE during the 2003 annual sampling round (Ref. 7) in upgradient well "MW-1A" and at one of the Site wells "MW-3" is an indication that PCE is entering the Site from an upgradient source. Several active and former dry cleaning facilities exist in close proximity to the CDC/FF Site and include Little Neck Cleaners, DryClean USA and Mayflower Cleaners. Additional detail regarding these facilities is included in Ref. 9.

A soil vapor survey performed during the October 2003 Supplemental Investigation revealed elevated levels of PCE in the soil behind the Cingular store. A series of borings were performed which delineated an area of PCE impacted soil in this area. The impacted soil was excavated and disposed as described in our IRM Part – A. This was followed by a program of sodium permanganate injections. The purpose of the IRM Part – B activities was to address the elevated levels of PCE in the soil gas behind the Cingular store through the installation of an SVE system and the elevated levels of PCE in well MW-4 through the continued application of sodium permanganate.

2.1 Site Geology

The CDC/FF site is underlain by Pleistocene-age deposits to a depth of approximately 300 feet which are referred to locally as the Upper Glacial Formation. The Upper Glaical Formation includes beds of fine to coarse sand and gravel as well as boulders, clay, till and some small shallow pond deposits. The borings installed at the Site encountered relatively sandy strata.

The Upper Glacial Formation is followed by the sands, silts and clays of the Magothy Formation. This is, in turn, followed by a regional clay layer referred to as the Raritan Clay and then crystalline bedrock. Details of the local geology are described by the USGS in Stumm, 2001 (Ref. 11).

3.0 SUMMARY OF RECENT INVESTIGATION AND REMEDIATION ACTIVITIES

A series of soil and groundwater investigations were performed at this Site during the 1980s and 1990s. This was followed by a limited soil excavation program; a limited Soil Vapor Extraction Program; and the operation of a groundwater pump and treat system. Details of these activities are included in the reports outlined in the reference section of this document. The following is a summary of recent activities performed at this Site.

3.1 Supplemental Investigation

As mentioned above, a Supplemental Investigation (Ref. 9) was performed in October 2003 to evaluate potential upgradient sources of PCE, investigate the potential for a residual source of PCE to exist at the CDC/FF Site, and to implement a program of post-remediation monitoring. This investigation included the following work items:

- Identified and evaluated other potential sources of PCE in the area:
- Inventoried, sampled and analyzed area storm drain sediments for the presence of PCE;
- Performed a soil vapor survey on the CDC/FF Site to identify the existence of a residual source of PCE at the Site;
- Evaluated the capacity of the existing SVE blower;
- Implemented a program of post-remediation groundwater monitoring for the Site; and
- Initiated a program of periodic indoor air sampling.

A summary of the Supplemental Investigation is presented below.

- There appeared to be additional sources of PCE in the general area of the Site as observed in upgradient groundwater monitoring wells, on-site storm drain sediment samples and the results of the neighborhood survey. However, these sources did not appear, and in fact, as noted below, are not solely responsible for the concentrations of PCE currently being observed in monitoring well MW-4.
- The results of the soil gas survey indicated the presence of PCE in shallow soil gas at elevated levels beneath the basement foundation of the subject building and in the yard area behind the Cingular building. Specifically, the highest reported detection of PCE was observed in shallow soil gas collected from the outside area at the northwest corner of the Site ("SVP-5"). The results of the soil vapor survey indicated that there was residual PCE in the soil beneath the CDC/FF building and in the area of the former dry well behind the building.

- Currently, the existing Fantech™ low pressure SVE blower exhausts extracted soil vapor at a rate of approximately 150 cfm. Due to the extensive length of the perforated subsurface drain line which is connected to the existing system, it was determined during a vacuum pilot test that increasing the size of the SVE blower will not increase the subsurface vacuum or radius of influence of the present soil vapor extraction system. However, the current system appears to be effectively controlling the vapors and addressing the indoor air quality of the Cingular store.
- The groundwater sampling results of December 2003 and June 2004 identified the
 presence of PCE in both upgradient and downgradient monitoring points on the Site. The
 highest reported concentration was observed at well MW-4 at a concentration of 544 ug/l.
 Based upon a recent groundwater elevation contour map, there appears to be a
 connection with elevated PCE concentrations in soil gas sample below area SVP-5 and
 monitoring well MW-4.
- The results of the indoor air sampling for PCE did not identify the presence of PCE in the air at concentrations exceeding the New York State Department of Health action level of 100 ug/m³ during the December 2003 or June 2004 sampling rounds.

3.2 Summary of Interim Remedial Measures (IRM) Part - A

Part A of the IRM was performed during the Summer and Fall of 2004. This consisted of the following tasks, which are described in detail in Reference 10.

- Pre-Installation Soil Boring and Analysis A series of 10 soil borings were installed to
 determine the natural oxidant demand of the native soil at the Site and to delineate the
 area of soil containing elevated concentrations of PCE.
- Additional Excavation & Disposal of PCE Impacted Soil On August 17 and 18, 2004, the
 pavement covering the eastern half of the rear yard was removed. On August 23rd
 approximately 77 tons of PCE contaminated soil was excavated from the rear of the
 building. The soil was temporarily staged on plastic sheeting in the parking lot behind the
 Site and then transported as a hazardous waste to Stablex in Quebec, Canada. Copies
 of the waste disposal manifests are included in Reference 10.

A series excavation end-point soil samples were collected from the bottom of the excavation and sidewalls. These results, which are summarized in Reference 10, ranged in concentration from 53 ug/kg to 27,000 ug/kg.

The excavation was the backfilled with clean fill material and covered with new concrete pavement. A layer of orange plastic barrier fence was placed at the bottom of the excavation as a marker. The clean backfill was tested and confirmed to be free of VOCs before placement at the Site. During the backfilling, three horizontally-oriented SVE lines were installed. The lines were constructed of 2-inch diameter schedule 40 PVC pipe and 0.020-inch slotted (20 slot) SVE screens. These lines were buried approximately one foot below grade and were incorporated into the current SVE system.

Permanganate Injection System - Permanganate is a strong oxidizer that has a long history of application for the control of odors at wastewater treatment plants. The application of permanganate directly to subsurface soils and groundwater has been proven successful for the remediation of PCE. Once in contact with PCE, the permanganate converts the contaminant to harmless by-products as shown below:

$$2NaMnO_4 + C_2HCl_4 \rightarrow 2CO_2 + 2MnO_2 + 2H^+ + 2Na^- + 4Cl^-$$

(Permanganate + Perchloroethene → Carbon Dioxide Gas + Manganese Dioxide + Hydrogen ions + Sodium ions + Chlorine ions)

On October 13 and 14, a total of 27 permanganate injection points were installed at the locations shown in Reference 10 using the Geoprobe™ probing system. Each of the injection points consists of a 1-inch diameter, flush-threaded, schedule 40 PVC pipe with 0.030-inch slots (30 slot) screens. The two outer rows of injection points were installed with the slotted section set from two to five feet below grade. The middle row of injection points was installed with the slotted section set from 7 to 12 feet below grade. One deep injection point, screened from 35 to 45 feet, was also installed. An existing on-site remediation well was also used in the permanganate injection system.

Between October 21 and November 5, 2004, approximately 1,400 gallons of 5% sodium permanganate was applied to these points. Additional applications of sodium permanganate were applied to the deep injection point. Several of the shallow injection points were incorporated into the on-site SVE system.

SUMMARY OF INTERIM REMEDIAL MEASURES (IRM) PART - B 4.0

Part - B of the IRM includes the continued application of permanganate to the deep, on-site injection point along with the installation and operation of an on-site SVE system.

4.1 Permanganate Application to Deep, On-Site Injection Point

The following is a log of the application of permanganate to the deep on-site injection point:

<u>Date</u>	Quantity
December 16, 2004	10-gallons of 5% Sodium Permanganate Solution
January 12, 2005	10-gallons of 5% Sodium Permanganate Solution
January 27, 2005	10-gallons of 5% Sodium Permanganate Solution
February 9, 2005	10-gallons of 5% Sodium Permanganate Solution
February 24, 2005	10-gallons of 5% Sodium Permanganate Solution
March 11, 2005	10-gallons of 5% Sodium Permanganate Solution
March 25, 2005	10-gallons of 5% Sodium Permanganate Solution

The application of permanganate will continue twice a month through the next scheduled groundwater sampling ground in June.

4.2 **SVE System**

A Soil Vapor Extraction (SVE) unit was installed to collect and treat the remaining PCE and its degradation products from the vadose zone behind the rear of the Site building. The following describes the SVE system in detail.

4.3 Pilot Test

On December 16, 2004, a pilot test of one horizontal SVE well and one vertical SVE well was performed. A portable, 3-horsepower vacuum blower was connected to horizontal well H-2 and the well was pilot tested at 77 and 102 cubic feet per minute (cfm). As shown on Figures 2 through 5, a radius of influence of 30 to 40 feet was achieved. This extends beyond the area of impacted soil excavated in Part A of the IRM.

A pilot test of former injection point M-6 was also performed. Using the portable vacuum blower, M-6 was pilot tested at 36 cfm. A radius of influence in excess of 40 feet was achieved during this test. The results of this test are plotted on Figures 6 and 7. Based on the results of this pilot test, a vacuum blower capable of achieving at total of 165 cfm at 30 inches of water vacuum was selected.

4.4 Soil Vapor Extraction Well Design

The SVE system for this site includes three shallow horizontal SVE wells installed in the backfilled excavation area described in the IRM Part A report. In addition to this, five of the permanganate injection points were converted in SVE wells. An "As-Built" drawing illustrating the wells included in this system is presented on Figure 8. A description of the SVE well construction is presented below.

<u>Horizontal SVE Wells</u> – Three horizontal wells constructed of 2-inch diameter PVC pipe were installed in the backfilled material placed in the rear yard at a depth of approximately 1 foot below grade. Each horizontal well contains 10 feet of 0.020-inch slotted (20 slot) PVC well screens.

<u>Vertical SVE Wells</u> – Five of the middle or "M" designated injection points were converted to vertical SVE wells. These each consist of 1-inch diameter PVC pipe set to a depth of 12 feet below grade. The bottom 5 feet of these include 0.020-inch slotted (20 slot) PVC well screens.

4.5 Soil Vapor Extraction System Design

Each of the SVE wells was completed at grade with a regulating valve arranged such that each SVE screened section can be operated independently. The wells were connected to a 2-inch diameter PVC header line that was extended to an equipment shed as shown on Figure 8.

The soil vapor is extracted using a Fuji Model VFC600A, 4½-horsepower blower located in the equipment shed. The soil vapor passes through a moisture knock-out drum, into the blower and flows through a series of 2 vapor-phase 150-pound carbon units provided by General Carbon. A 2-inch diameter PVC discharge stack was attached to the side of the building with the discharge point above the existing building elevation. An electrical connection was made directly from the blower to a utility panel inside the shed. The system is currently operating at a flow rate of 160 cfm and a vacuum of 30 inches of water. A performance curve for this blower is included in Appendix B.

5.0 REMEDIATION SYSTEM MONITORING AND EQUIPMENT TERMINATION CRITERIA

The following monitoring schedule has been developed for the operation of the SVE system. Evaluation of historical plots of the data generated during the operation of this equipment will be used to determine when it is appropriate to shut of the remediation equipment.

5.1 SVE Unit Monitoring and Termination Criteria

An initial "base line" soil vapor sample was collected of the untreated vapor stream between the exhaust side of the blower and the inlet side of the carbon canisters using absorbent tubes on January 31, 2004. The tubes were sent to ELAP-approved EcoTest Laboratories, for analysis of halogenated volatile organics including PCE and its degradation products using GC methodologies. In addition, a MiniRae® 2000 organic vapor detector was used to screen the amount of VOCs in the untreated vapor stream. A summary of these data will be included in the quarterly monitoring reports.

Total VOC measurements using the MiniRae® 2000, as well as laboratory-analyzed absorbent tube samples will be collected on a quarterly basis. As the operation of the SVE unit progresses, the total organic vapor readings and absorbent tube sample data will be plotted versus time of operation on graphs. Once the levels of total VOCs in the SVE wells decreases to a near constant or asymptotic concentration, operation of the system will be suspended. Graphs of the concentration of total VOCs versus time will be compiled after each round of quarterly monitoring.

Three soil borings will then be placed in the rear yard. Soil samples will be collected at 3 to 4 feet below grade in the native soil below the imported fill and analyzed for halogenated volatile organics. If the concentration of PCE and its degradation products in these samples do not exceed the NYSDEC TAGM (Ref. 6) Cleanup Objectives, the system will remain off and the cleanup of the unsaturated zone will be deemed complete. If the levels exceed the Cleanup Objectives, the SVE system will be restarted and the monitoring program will continue. The same criteria will be used to determine when additional soil samples should be collected.

6.0 MAINTENANCE AND MONITORING SCHEDULE

6.1 Introduction

This Operations, Maintenance & Monitoring (O M&M) Plan has been prepared for the operation of the Soil Vapor Extraction system at the CDC/FF facility located at 47 Northern Boulevard in Great Neck, New York. The components of the system consist of 3 horizontal and 5 vertical soil vapor extraction wells. The soil vapor is extracted using a Fuji Model VFC600A, 4½-horsepower blower located in the equipment shed. The soil vapor passes through a moisture knock-out drum, into the blower and flows through a series of two 150 pound, vapor-phase carbon units located inside of the shed.

This O M&M Plan will address, component by component, the standard maintenance needed to operate the system as provided by the manufacturers. Copies of the owner's manuals for all new equipment purchased for this project are attached to this Manual as Appendix B.

6.2 Maintenance Procedures

SVE Blower (Ring Compressor)

Monthly

- · Check vacuum gauge at inlet and record value.
- Clean the inside and outside of the cooling fan

Moisture Knock-Out Drum

- The water level in the drum should be checked once a month. Turn off the power to the blower, place a container in front of the drain valve at the bottom of the drum and open the drain valve. If water flows out of the drum, the drum should be drained and the water stored in a suitable plastic container with a water-tight lid. The system can then be restarted. Contact CA RICH to arrange for the proper disposal of the water.
- The moisture knock-out drum contains an air filter to prevent sediment from entering the blower. The filter should be checked every 6 months or after a significant increase in the measured vacuum at the inlet to the blower. The filter element should be either cleaned or replaced depending on the condition of the element.

Vacuum Relief Valve

• There are no periodic maintenance procedures recommended by the manufacturer.

Carbon Canisters

- The sampling ports on the discharge side of the blower after the carbon filtration units should be monitored quarterly using the MiniRae® 2000 and the values recorded. Once the meter indicates breakthrough of the carbon, CA RICH should be contacted to arrange for replacement of the carbon unit(s).
- There are no periodic maintenance procedures recommended by the manufacturer.

6.3 Records, Monitoring and Sampling

Records and Monitoring

A copy of the SVE log sheets are kept in the equipment shed on a clip board. A blank log sheet is included in Appendix A. The following information should be recorded.

Information	Frequency
Vacuum of blower	Monthly
MiniRae® 2000 readings of vapor discharge	Quarterly
Any repairs, maintenance or adjustments	As needed

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Sampling

There are two types of samples that have to be collected on a quarterly basis as discussed in Section 5.0 of this document.

Soil Vapor

 CA RICH will collect samples of the extracted soil vapor on a quarterly basis. The samples will be analyzed for halogenated VOCs including PCE using either EPA method 8260 or 8021.

Groundwater

 The groundwater samples require the use of portable pumps. These sample collections will be performed by CA RICH on a semi-annual basis. The samples will be analyzed for halogenated VOCs including PCE using either EPA method 8260 or 8021.

Reporting

The soil vapor and groundwater laboratory data will be summarized in semi-annual reports that will be submitted to the NYSDEC. The reports will include tables and/or graphs presenting the baseline concentrations measured before startup of the system and the quarterly results acquired thereafter.

7.0 CERTIFICATION

We hereby certify that the construction of the Remediation System was performed as specified herein. We also certify that all work was witnessed either by the Project's Senior Engineer or by a person working under his direct supervision. The Senior Engineer is a Registered Engineer as established under the regulations of the State of New York.

Seal:

PROFESSIONA

Stephen J. Ssmundsen, P.E.

Senior Engineer

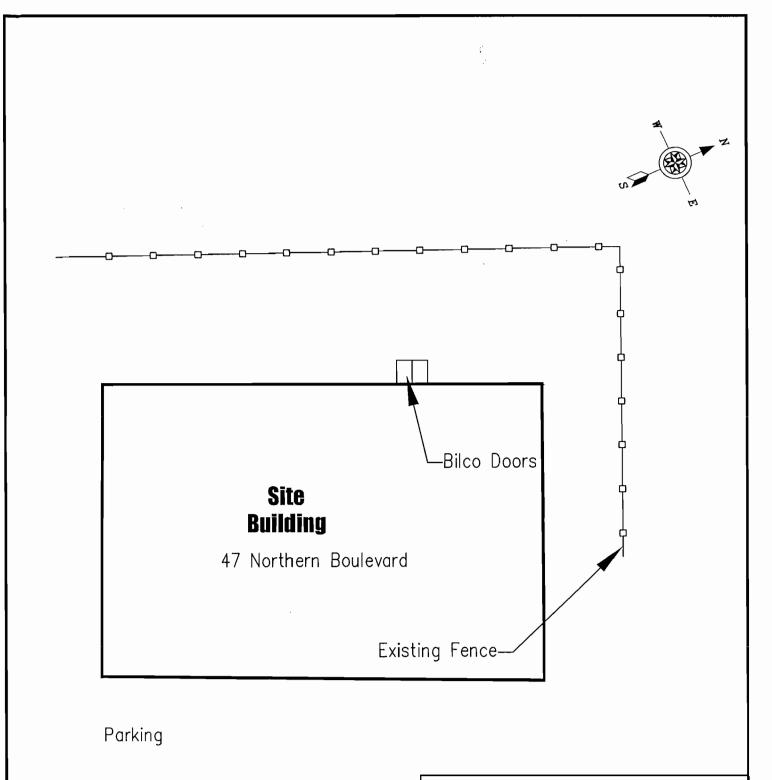
Date

8.0 REFERENCES

- Citizens Development Company Final Remedial Investigation / Feasibility Study Report, JR Kolmer + Assoc. (February 1998)
- Record of Decision, Citizens Development Company Work Plan Operable Unit 1, NYSDEC (March 1998)
- Citizens Development Company Remedial Investigation Work Plan Operable Unit
 JR Kolmer + Assoc. (June 1999)
- Citizens Development Company Operable Unit 2 Remedial Investigation/Feasibility Study Report, JR Kolmer + Assoc. (December 2001)
- 5. Citizens Development Company Supplemental Remedial Investigation Work Plan, JR Kolmer + Assoc. (June 2002)
- 6. Groundwater Quality Data for the Flower Fashion Site Civil & Environmental Consultants, Inc. (October 2002)
- Annual Report: Groundwater Sample Results The Citizens Development Company / Flower Fashion Site 47 Northern Blvd., Great Neck, New York, CA RICH (March 2003)
- 8. Supplemental Investigation Work Plan The Citizens Development Company / Flower Fashion Site 47 Northern Blvd., Great Neck, New York (April 2003)
- Supplemental Investigation Summary Report Operable Unit 2 Site #1-30-070 The Citizens Development Company / Flower Fashion Site, 47 Northern Blvd., Great Neck, New York, CA RICH (March 2004)
- Interim Remedial Measure Report Part A, Operable Unit 2 Site #1-30-070 The Citizens Development Company / Flower Fashion Site, 47 Northern Blvd., Great Neck, New York, CA RICH (January 2005)
- 11. Stumm, Frederick, Hydrogeology and Extent of Saltwater Intrusion of the Great Neck Peninsula, Great Neck, Long Island, New York, USGS-WRI Report 99-4280 (2001).

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Figures	
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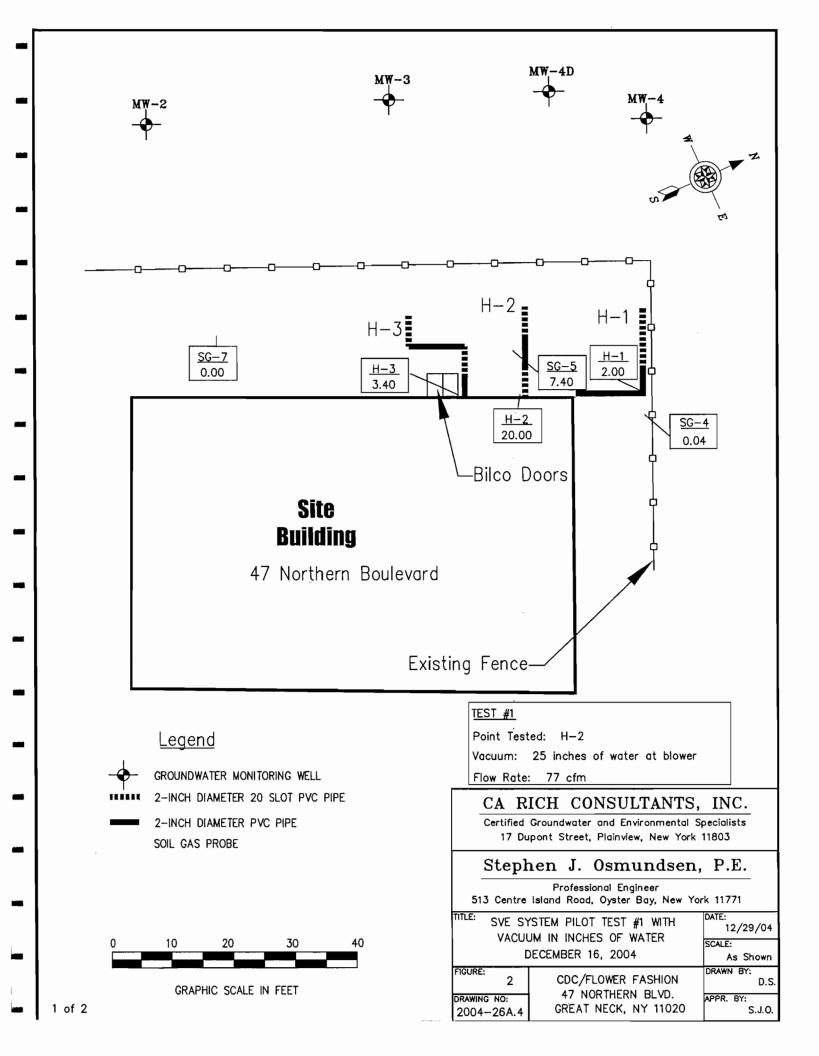
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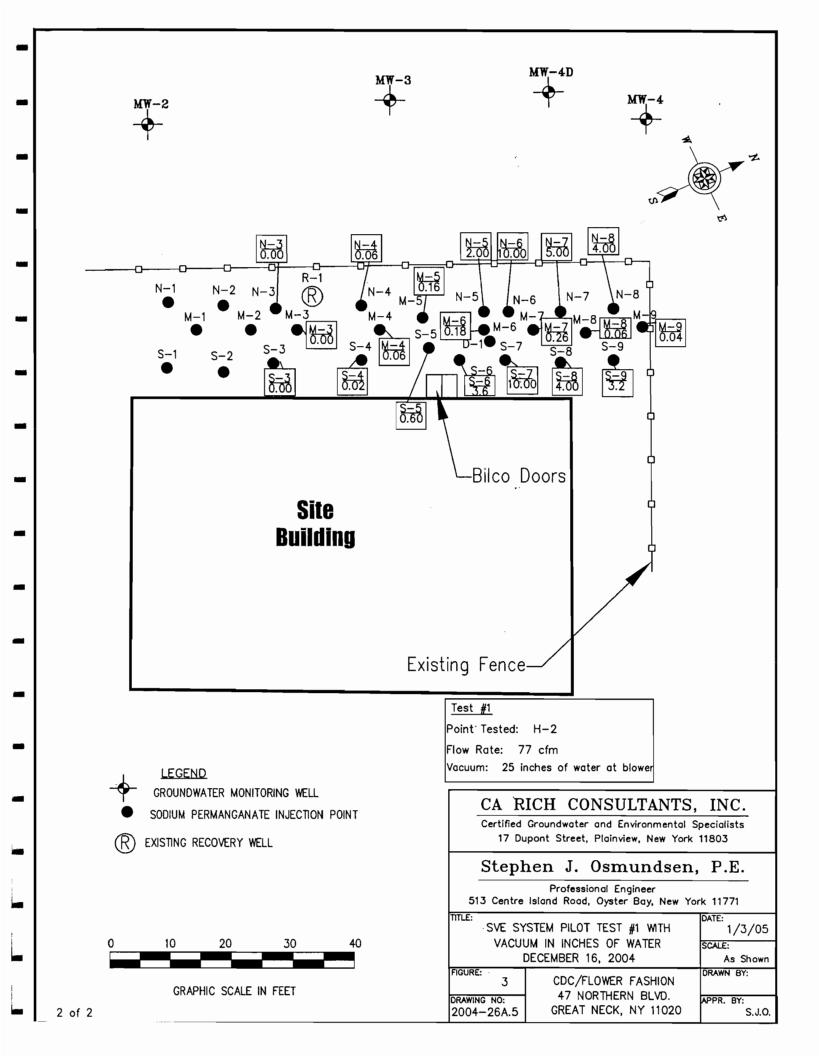
Certified Groundwater and Environmental Specialists 17 Dupont Street, Plainview, New York 11803

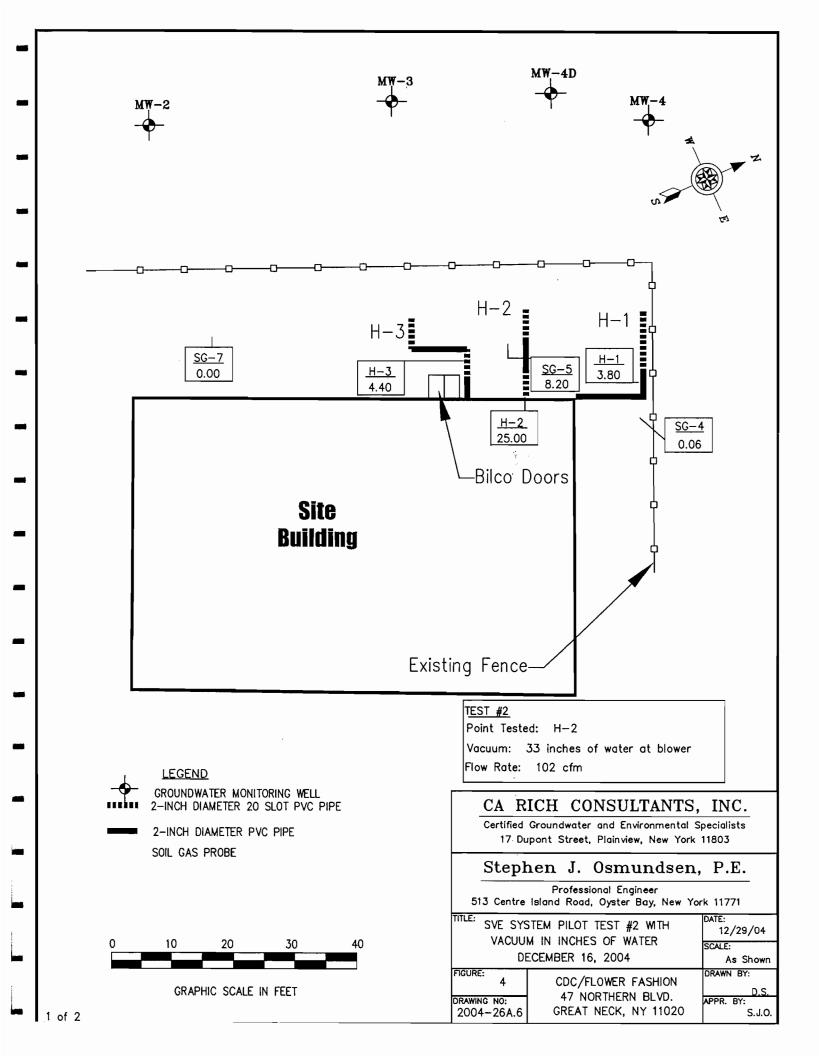
Stephen J. Osmundsen, P.E.

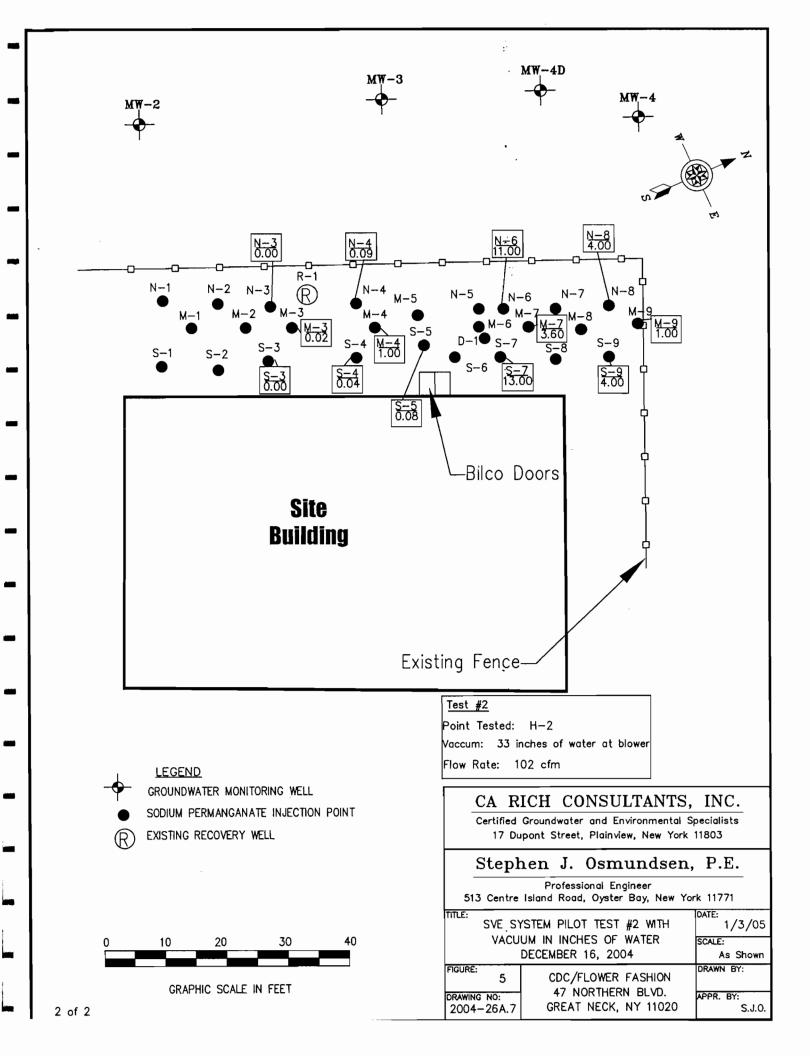
Professional Engineer 513 Centre Island Road, Oyster Bay, New York 11771

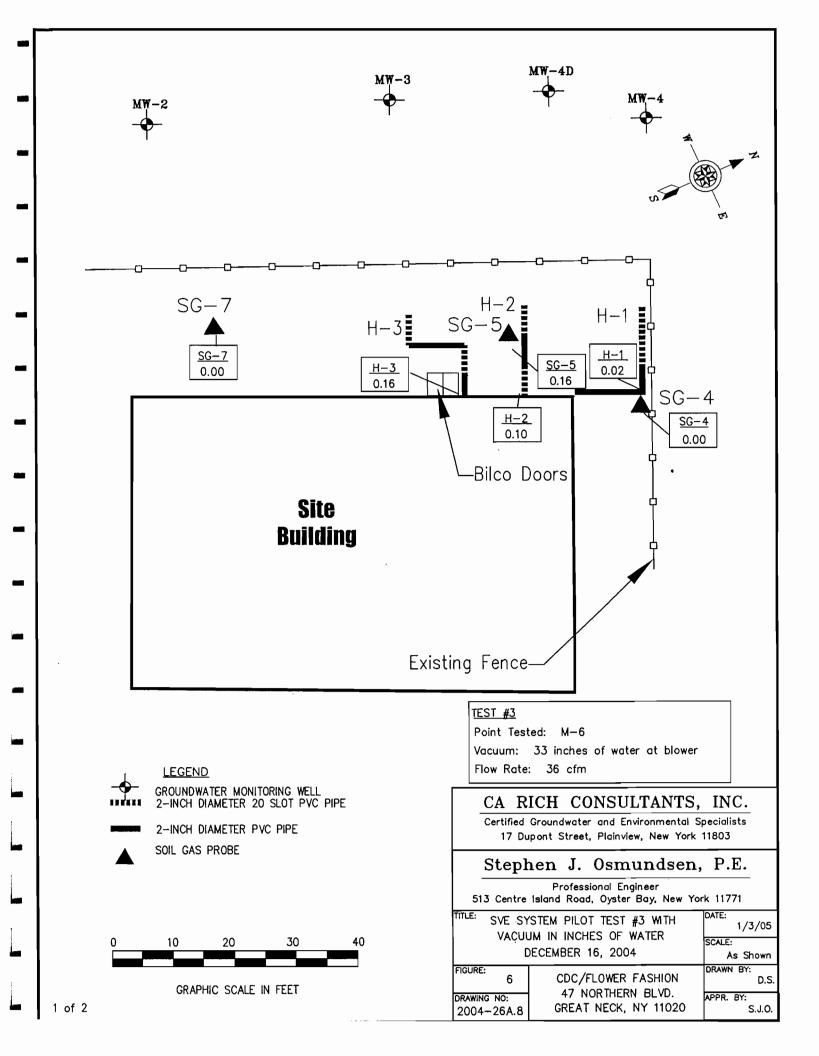
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TITLE:	SITE PLAN	DATE: 3/28/05 SCALE: As Shown
FIGURE: 1 DRAWING NO: 2004-26A.05	CDC/FLOWER FASHION 47 NORTHERN BLVD. GREAT NECK, NY 11020	DRAWN BY: D.S. APPR. BY: S.J.O.

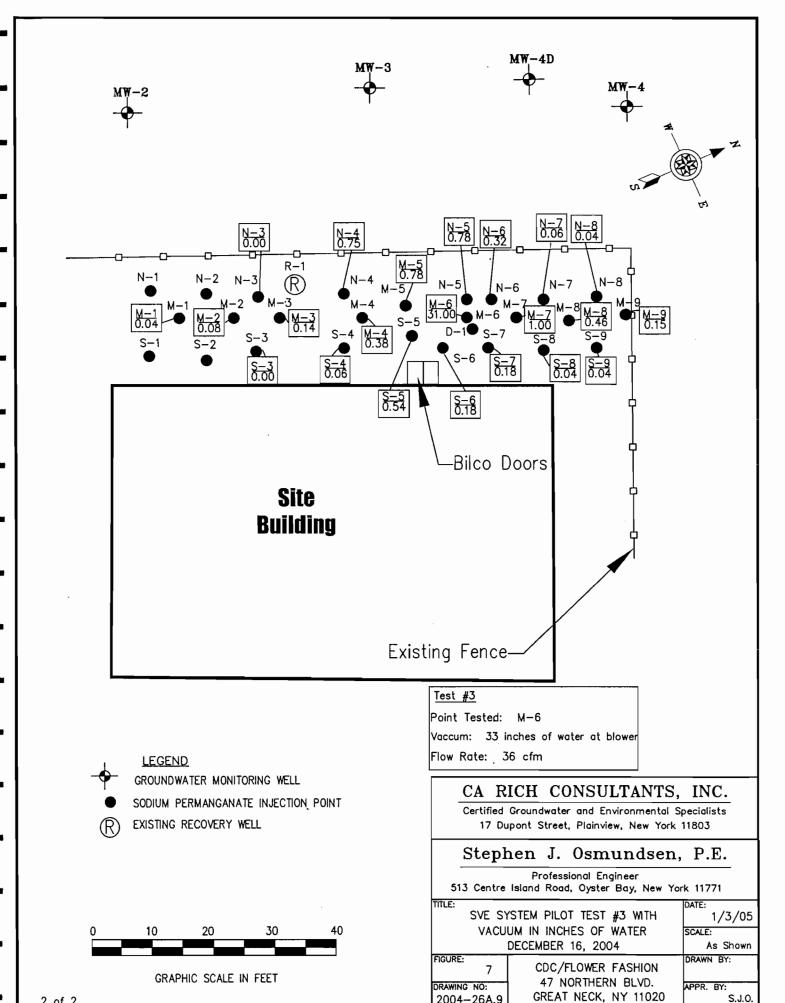






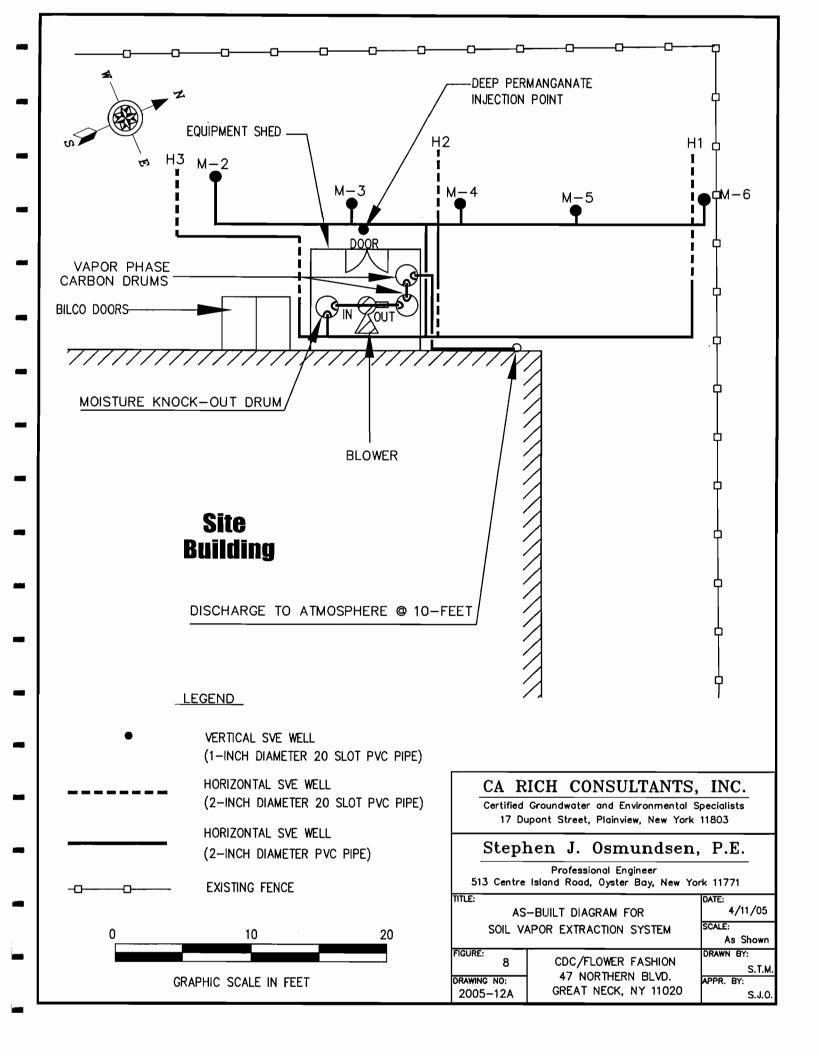


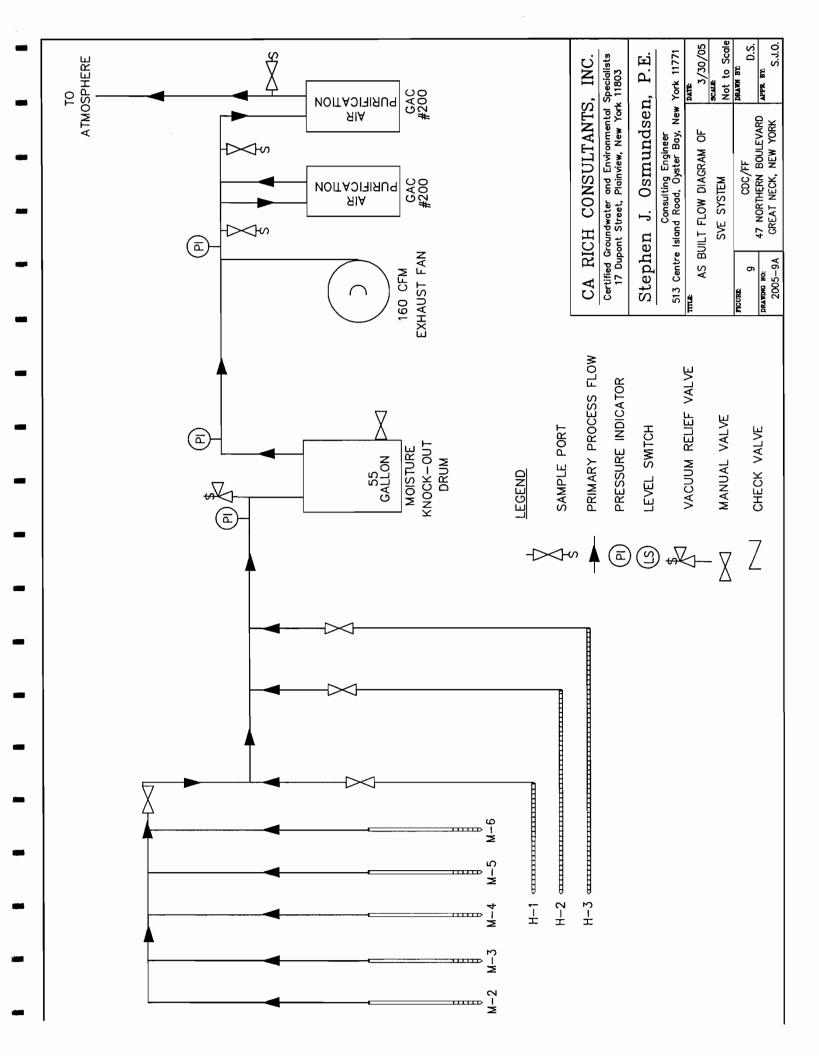




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S.J.O.





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Appendix A
Summary of SVE Well Construction Details

Table 1A Soil Vapor Extraction Well Design CDC/FF Site in Great Neck, New York

SVE Well ID#	Well Type	Total Depth (feet)	Screen Interval (feet)	Slot Size	Date Installed	Description
H-1	Horizontal	N/A	Two (2) Five Foot Sections	0.020	10/7/2004	1 inch diameter schedule 40 PVC containing 10-feet of 0.020 slotted (20 slot) screen buried 1-foot below grade.
H-2	Horizontal	N/A	Two (2) Five Foot Sections	0.020	10/7/2004	1 inch diameter schedule 40 PVC containing 10-feet of 0.020 slotted (20 slot) screen buried 1-foot below grade.
H-3	Horizontal	N/A	Two (2) Five Foot Sections	0.020	10/7/2004	1 inch diameter schedule 40 PVC containing 10-feet of 0.020 slotted (20 slot) screen buried 1-foot below grade.
M-2	Vertical	12	7 to 12	0.020	10/14/2004	1 inch diameter schedule 40 PVC pipe set 12-feet below land surface with the bottom 5 feet consisting of 0.020-inch slotted (20 slot) screen, gravel packed with #2 morie sand and a bentonite/cement surface plug.
M-3	Vertical	12	7 to 12	0.020	10/14/2004	1 inch diameter schedule 40 PVC pipe set 12-feet below land surface with the bottom 5 feet consisting of 0.020-inch slotted (20 slot) screen, gravel packed with #2 morie sand and a bentonite/cement surface plug.
M-4	Vertical	12	7 to 12	0.020	10/14/2004	1 inch diameter schedule 40 PVC pipe set 12-feet below land surface with the bottom 5 feet consisting of 0.020-inch slotted (20 slot) screen, gravel packed with #2 morie sand and a bentonite/cement surface plug.
M-5	Vertical	12	7 to 12	0.020	10/14/2004	1 inch diameter schedule 40 PVC pipe set 12-feet below land surface with the bottom 5 feet consisting of 0.020-inch slotted (20 slot) screen, gravel packed with #2 morie sand and a bentonite/cement surface plug.
M-6	Vertical	12	7 to 12	0.020	10/14/2004	1 inch diameter schedule 40 PVC pipe set 12-feet below land surface with the bottom 5 feet consisting of 0.020-inch slotted (20 slot) screen, gravel packed with #2 morie sand and a bentonite/cement surface plug.

Citizens Development Company - Flower Fashion Site

Page No. _

Comments															
MR/Hnu after carbon unit		N/A	N/A		N/A	A/N									
MR/Hnu between MR/Hnu after carbon unit carbon unit		N/A	A/A		N/A	A/A		N/A	N/A		A/N	N/A		A/N	A/N
Mini-Rae or HNU before carbon	All Points:	Shallow Only:	Deep Only:	All Points:	Shallow Only:	Deep Only:	All Points:	Shallow Only:	Deep Only:	All Points:	Shallow Only:	Deep Only:	All Points:	Shallow Only:	Deep Only:
Pressure		. ,					,								
Vacuum at Blower															
Date															

ca	RICH	Environmental	Specialists
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Appendix B Equipment Owner's Manuals



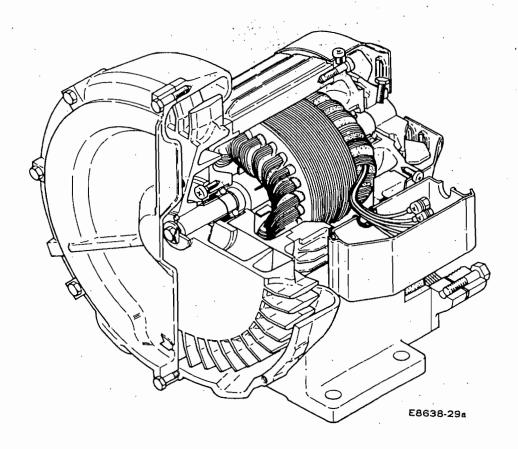


RING COMPRESSORS

OPERATION AND PARTS MANUAL [OTH SERIES & 4TH SERIES]

Thank you for purchasing our Fuji Ring Compressor.

Our product is produced with high quality materials and manufacturing processes. Our superior workmanship will give you the best product available in the air moving market place. Please read the instructions carefully prior to usage.



Handling gases

TIENTING HISTRUGHON

The Ring Compressors are used to handle non-combustible, non-corrosive and non-explosive gases and air. The inlet and ambient air or gos temperature should be less than 104°F (40°C), and the relative humidity not to exceed 80%.

Installation

The Ring Compressors can be installed in any direction. When installed vertically, the motor side should upward. VFC704A, 804A and VFC904A should be installed horizontally.

Do not install The Ring Compressors on a base which is subject to or creates vibration. The mounting base shuold be rigid enough to prevent resonance. Use vibration-insulator bases or pads if necessary.

The allowable limit of vibration is shown in the figure.

Filtration

Air and gases should be filtered before entering the blower by using an intake or inline filter as recommended in The Fuji literature or by The Fuji distributar or representatives. Care should be taken not to get dirt ar particles be sucked into The Ring Compressor.

Direction of rotation

The Ring Compressors should be rotated in the "Arrow" direction as noted an the casing. All units rotate in a clockwise direction as viewed from the motar side. You may observe the rotation by laoking at the motor fan or shaft direction. The vacuum connection is marked "IN". The pressure cannection is marked "OUT" on the flange.

The three phase units can be run in the reverse or counter-clockwise direction by reversing L1 and L3, but performance is reduced.

The single phase units operate in the clockwise direction only.

Electrical connection

A qualified electrician should make the connection and knaws the local electrical cades. Connections should be made as per the nameplate and operation instruction connecting diagram on page 5.

For all three phase units a magnetic matar starter should be used with thermal overload protection. The VFC400P-5T and VFC504P-2T requires a definite purpose contactor.

<u>Cautian</u>: Please consult your local electrical codes, throuth a certified electrician or electrical contractor.

Temperature rise

The temperature of the air passing throuth The Ring Compressors will rise as shown in the figures below.

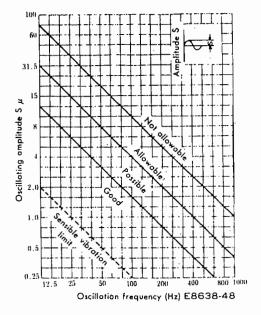
Continuous operations

The Ring Compressors pressure, vacuum and flow can be adjusted from open flaw (free girl to shut-off.

The minimum flow and maximum shut-off times must be met.

The Ring Compressors must operate within the continuous operating conditions specified in the table.

we recommend our pressure and vacuum relief valves or by-pass hole to prevent shut-off for long periods of time.



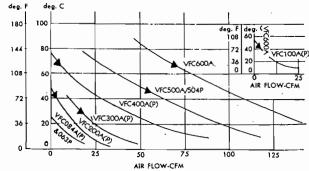
Shut-off allowable time and minimum required airflow for cantinuous operation

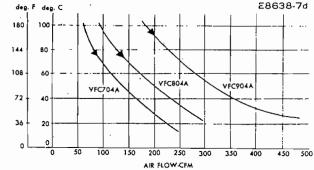
E8638-30c

Item	Pres	sure	Vac	uum
Model	sec①	CFM(2)	sec①	CFM(2)
VFC063P	Cont.	0	Cont.	0
VFC084A, 084P	Cont.	0	Cont.	0
VFC100A, 100P	600	3.5	600	3.5
VFC200A, 200P	240	3.5	240	3.5
VFC300A, 300P	120	17	120	16
VFC400A, 400P	120	3.5	120	3.2
VFC500A, 504P	60	45	60	40
VFC600A	60	56	60	50
VFC704A	30	88	30	70
VFC804A	30	135	30	106
VFC904A	30	195	30	140

- Shut-off allowable time (sec) starting at normal temperature.
- 2)Minimum required air flaw.
- ②We suggest that vacuum or pressure relief valves be installed to prevent shut-aff conditions on VFC3ÓOA / Punits and larger.

The temperature rise of the air passing thru The Ring Compressor (60Hz)





Maintenance

Note: Limited maximum air temperature is temperaturerise value marked(A)+40°C(Ambient temperature)

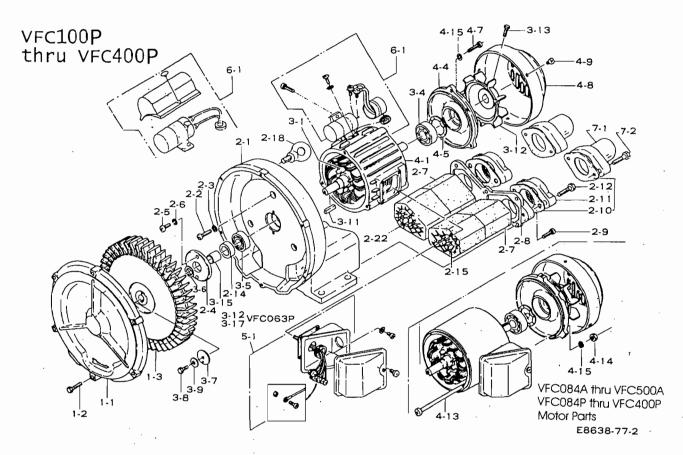
Clean the inside and autside (particularly the air path of the cooling fan) of The Ring Compressors to remove dirt and dust, This may result inabnormal temperature rise, loss of performance or increase of vibration.

Parts

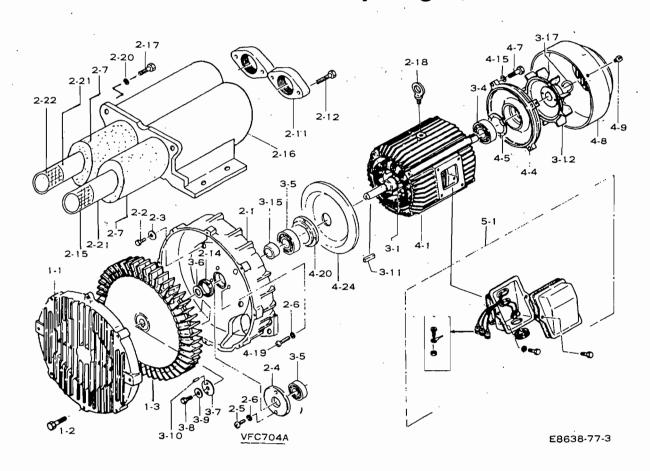
The bearings, ail-seal and silencer are subject to wear. These parts should be replaced with new ones as necessary. The impeller, casing, gosket and wire net



VFC084A, VFC100A thru VFC600A, VFC063P thru VFC400P and 504P assembly diagram



VFC704A thru VFC904A assembly diagram



PARTS LIST

When ordering, specify Model No. Serial NO. Name of part, Part No., and Quantity. Right column shows number of required parts in each unit.

FiG		VFC	VF	2 1	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC	VFC
"	NAME OF PART	063P	084		100P	200P	300P	400P	504P	084A	100A	200A	300A	400A	500A	600A	704A	804A	904A
No.								•		•	PART	NO.							•
1-1	Casing Cover	06P101	1 08P1	01 1 1 1 5	\$101 1	28101	35101	1 40101	1 5B101	1 08P101	1 15101	1 25101 1	35101	1 4Q101	1 58101	1 6B101	1 7C101	1 8C101	1 9C101 I
1-2		06P102	5 4P40	9 6 40	Q409 6		1Q504	6 4Q102	5A102	8 4P409	6 40409	6 1Q504 6	10504	6 40102	8 5A102	8 5A102	8 7A102	7 7A102	7 9A102 7
																	4P308	1 4P30B	1 6A308 1
1-3	Impeller	06P103	1 08P1	03110	0103 1	2R103	3R103	1 4Q103	1 5C103	1 08P103	1 10103	1 2R103	3R103	1 4Q103	1 5C103	1 6C 103	1 7C103	I 8C103	9C103 1
2-1	Casing	06P201	1 08P2	0 1 18	S201 1	2R201	3R201	1 4B201	55201	108P201	1 15201	1 2R201 I	3R20	1 4B201	1 5C201	1 6D201	1 7C201	1 8C201	1 9C201 1
2-2	Bolt-Casing	06P202	3 N/		N/A	N/A	N/A	N/A		3 N/A	N/A	N/A	N/A	N/A	N/A	6A202	3 7C202	4 8C202	4 9C202 4
2-3	Spring Washer	N/A	N/		N/A	N/A	N/A	N/A		3 N/A	N/A	N/A	N/A	N/A	N/A	11 200		4 7A203	4 9C203 4
2-4	End Cover	N/A	1P20		Q204 1	2Q204	20204	1 40204	100201	1 IP204	1 1Q204	1 2Q204 1	2Q204 1	1 4Q204	1 5C204		1 7A204	1 N/A	N/A
2-5	Bolt-End Cover_	N/A	1P20		205 2			2 4Q205		2 1P205		2 2P205 2	2 2P205 2	2 4Q205	2 4P202			2 N/A	-N/A
2-6	Spring Washer	N/A 06P207	1P20		P206 2	2P206 2	2 2P206 3 3Q207	2 2P206 1 1 4Q207	2 4P203 1 5B207	2 1P203 1 1Q207	2 2P206 1 1Q207	2 2P206 2 1 2Q207 1	2P206 2	2 2P206 1 4Q207	2 4P203 1 1 5B207	2 4P203 1 6B207	2 4P203 1 7C207	2 4P203 1 8C207	3 4P203 3 1 9C207 1
2-7		06P208	1 08P2		2207 1	2R208	30207		15C208	1 08P208		1 2R208 1	3Q207		1 5C208	1 68208	1 N/A	N/A	N/A
		06P208	3 4R20		2205 6		2P205	6 40209		6 4R209		6 2P205 5		6 4Q209	6 5C209		6 N/A	N/A	N/A
_	Gasket-Flange	N/A	N/	_	_		3P210		2 5A210	2 N/A	1P210	$\overline{}$	3P210 2	_	2 5A210		2 6A210	2 N/A	N/A
	Threaded Flange	N/A	N/		P211 2		3P211		2 4P211	2 N/A	1P211		3P211 2		2 4P211	\rightarrow	_	2 8A211	2 9A211 2
	Bolt-Threaded Flange	N/A	N/		0212 4			_	4 7A407	4 N/A		4 10212 4			4 7A407		4 6B212	4 9A422	4 9C212 4
	Shaft Seal	N/A	N/		R214 1	2P214	2P214	1 4P214	1 5C214	1 N/A	IR214		2P214	1 4P214	1 5C214	1 5C214		1 8A214	1 9A214 1
	Silencer Retaining Net(Suc.)	N/A	N/		N/A	N/A	N/A	4R215	1 5B215	1 N/A	N/A	N/A	N/A	4R215	1 5C215	1.6E215	1 7C215	1 8C215	1 9C215 1
	Silencer Box	N/A	N/		N/A	N/A	N/A	N/A	N/A	N/A	N/A	· N/A	N/A	N/A	N/A	N/A	7C216	1 8C216	1 9C216 1
	Bolt-Silencer Box	N/A	N/		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	7A407	5 8C217	5 BA217 5
2-18	Lifting Bolt	N/A	N/		N/A	N/A	N/A	N/A	5A218	1 N/A	N/A	N/A	N/A	N/A	5A218	1 6A218	. ,,		1 7A218 1
	Washer-Silencer Box	N/A	N/A		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A		-	5 9C220 5
	Silencer Retaining Sheath(Suc.& Del.	N/A	N/		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	_		2 9C221 2
	Silencer Retaining Net(Del.)	N/A	N/		N/A	N/A	N/A	4R222	1 5B222	1 N/A	N/A	N/A	N/A	4R222	1 5C222	6C222		1 BC215	1 9C215 1
3-1	Rotor and Shaft Assembly	06P301	1 08P3		5301 1	25301	3S301	1 4S301 -	5S301	1 08A301	1 1B301	1 2C301 1	3C301 1	4E301	1 5E301			1 8D301	1 90301 1
3-4		06P304	1 IP30		P304	2P304	2P304		5A305	1 1P304	1 2P304	1 2P304 1	2P304	4P304	1 5A305 1	5A305			1 8A305 I
3-5		06P304	1 IP30		2304 1	2P304 1	2P304	1 4P304	5D305	1 IP304	1 2P304	1 2P304 I	2P304 1	4P304				8D305	1 9D305 1
3-6		06P306 06P307	1 1P30		2306 I	2P306 1	2P306 2Q307	1 2P306	5C306	1 1P306 1 1Q307	1 1P306 1 1Q307	1 2P306 I 1 2Q307 I	2P306 1	2P306 4Q307	1 5B307 1		7A306 6A307	8A306 8A307	1 9A306 1 1 8A307 1
3-7		06P308	1 1P30		2307 I	2P308	2P308	1 4P308	4P308	I IP308		1 2P308 1	2P308 1	4P308	1 4P308 1		6A308	8A308	1 8A308 I
3-9		4P203	1 1P30		2309 1	2P309	2P309	1 2P309		1 1P309	1 1P309	1 2P309 1	2P309 1	2P309	1 2P309 1		6A309	8A309	1 8A309 I
3-10		N/A	N//		N/A	N/A	N/A	N/A	N/A	N/A	N/A	-N/A	N/A	N/A	N/A	N/A	N/A	8A310	1 8A310 1
	Key-Impeller	N/A	08P3		P311 1	2P311 1	2P311	1 4P311	5B311	1 08P311	1 IP311	1 2P311 1	2P311 1	4P311	1 5B311 1	6A311	7A311	8A311	9A311 1
	Motor Fan .	06P312	1 08P3		N/A	25312	25312	1 45312	6D312	1 08P312	I N/A	25312 1	25312 1	45312	1 5D312 1	6D312	70312	8D312	90312
3-13	Bolt-Motor Fan	N/A	08P3	131 1	N/A	2S313 I	25313	1 25313	25313	1 08P313	1 N/A	25313 1	25313 1	25313	1 25313 1	2S313 1	N/A	N/A	1 N/A 1
3-15	Collar	N/A	N/A	\ 2F	P3 5 1	2P315	2P315	1 4P315	N/A	N/A	2P315	1 2P3 15 I	2P315	4P315	N/A	N/A	N/A	8C315	1 9C315 1
3-17		06P317	1 N/		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	70317		90317 1
4-1		06P4012		01 1 17	T401 1	2T401	35401	1 45401	55401	1 08A4014	1 18401	1 2E401 1	3D401 1	4E401	5E401 1	6E401 1	70401	80401	9D401 1
-		06P4011			10:1:	100121	100/2:	1,0/2	100101	08A4012	1 (7:5)	100/2:	00424	1000	160/01	100101	120/21	100/01	100101
4-4		06P404	1 08P4	- 1	1404 1	2P404 1	2P404	1 40404	6D404	08P404	1 1T404	1 2P404 1	2P404 1	4D404	50404 1	100	7 - 7 - 1	8C404	9C404 1
4-5		06P405 4P409	1 08P4		405 1	2P405 1	2P405	1 4P405 1	5C405 5A202	1 08P405 3 N/A	1 2P405 N/A	1 2P405 I	2P405 1	4P405	5C405 1 N/A	5C405 1	7A405 1	47777	9A405 1
	Fan Cover	N/A	08P4		N/A N/A	2S408 1	3S408		6D408	1 08P408	1 N/A	2S408 1	3S408 1	4S408	5D408 1		7D408	8D408	9D408
4-9	Bolt-Fan Cover	N/A	08P4		N/A			3 45409 3	2S409 3	3 08P409	3 N/A		2S409 3	45409 3	111			8D409	
	Bolt-Frame	N/A		13 3 2F				4 4B413	N/A				3P413 4		5D413 4	N/A	N/A	N/A	N/A
		2P414	3 2P41		2414 4	2P414 4		9A515 4	N/A	2P414		4 2P414 4			9A515 4	N/A	N/A	N/A	N/A
	Spring Washer	.,	2 1P20		203 4	1P203 4	1P203	2P206 4	4P203	1P203	3 1P203	4 1P203 4	1P203 4	2P206	2P206 4	4P203 3			9C203 4
	Bolt-Bearing Retainer-Front	N/A	N//		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	100	9C419 3
	Bearing Retainer-Front	N/A	N/A		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	8C420	9C420 1
	Front Frame Cover.	N/A	N//		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	7C424 1	8C424	9C424 1
5-1	Terminal Box Assembly	N/A	1850		5501 1	18501 1	1\$501	45501	58501	1 18501	1 1D501	1 1D501 I	10501 1	4D501	1D501 1	6D501 1	6D501	8D501	9D501 1
6-1		06P6011	1 08S6		1601	2T601 1	37601		5\$601	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	Hose Flange	N/A	N//		701 2	1P701 2	3P701 2	4P701 2	4P701 2	2 N/A	1P701	2 IP701 2	3P701 2	10 101	4P701 2	6A701 2	N/A	N/A	N/A
7-2	Bolt-Hose Flange	N/A	N/A		308 4		30702		3Q702 4	N/A	41 11 1	4 2P308 4			30702 4	8A308 4	N/A	N/A	N/A
	"UL" :Recognized	<u>*1</u>	*1		*1	*1	**1	*1	*1	*1	*1	*1	*1	*1	*1	*1	*1	*1	*1
	"CSA" :Recognized	*2	*2		* 2	*2	*2	*2	*2	*2	*2	*2	*2	* 2	*2	*2	* 2	*2	*2

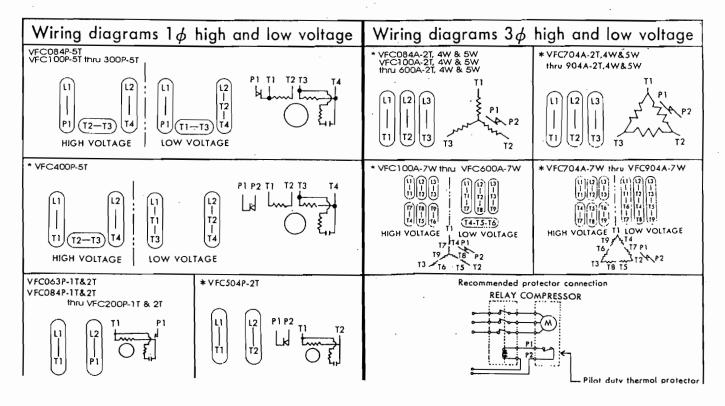
The marking * 1 :Recognized (Expect : -5WModels)

* 2 :Recognized (All Models)

TROUBLE SHOOTING

		POSSIBLE CAUSE *3Phase Units *1Phase Units	REMEDY
IMPELLER DOES NOT TURN	HUMMING	 *One phase of power line not connected. *One phase of stator winding open Bearings defective Impeller jammed by foreign material Impeller jammed against housing or cover **Capacitor open 	 Connect Contact Factory Change bearings Clean Adjust Change capacitor
	SOUND	 *Two phases of power line not connected. *Two phases of stator winding open 	Connect Contact factory
IMPELLER TURNS	BLOWN FUSE	Insufficient fuse capacity Short circuit	Use fuse of proper rating Repair
	MOTOR OVERHEATED OR PROTECTOR TRIPS	 High or low voltage *Operating in single phase condition Bearings defective Impeller rubbing against housing ar cover Impeller or air passage clogged by foreign material Unit operating beyond performance range Capacitor shorted *One phase of statar winding short circuited 	 Check input voltage Check connections Change bearings Adjust Clean Contact factory Change capacitar Contact factory
	ABNORMAL	 Impeller rubbing against housing or cover Impeller or air passages clagged by foreign material Bearings defective 	 Adjust Clean Change bearings
	PERFORMANCE BELOW STANDARD	1. Leak in piping 2. Piping and air passages clogged 3. Impeller rotation reversed 4. Leak in Compressor 5. Low valtage	 Tighten Clean Check wiring Tighten cover, flange Check input voltage

CONNECTIONS





WARNING!

This blower is designed to operate indoors, and is an environment that is a water-free and dust-free.

This blower is only a component, it must be installed in a machine or part of a machinery which meets the terms of the Machine directive 89/392/EEC. Commission will not occur untill the end product or machinery conforms with the guidelines in EN60204-1.

WARRANTY

FUJI ELECTRIC CORP. OF AMERICA warrants that FUJI RING COMPRESSOR is free from defects in material and workmanship at the time of shipment. This warranty covers the period for eighteen months from the date of shipment or one year from the date of installation, whichever comes first. Thermal protector must be connected as recommended.

The product or parts found to be defective in materials or workmanship during this period will be repaired or replaced of no charge.

This warranty does not apply to any product or parts subjected to damage in transit, accident, misuse or abuse.

Fuji Electric Co.,Ltd.

HEAD OFFICE: GATE CITY OHSAKI, EAST TOWER, 11-2, OSAKI 1-CHOME SHINAGAWA-KU, TOKYO 141-0032, JAPAN

TELEPHONE: TOKYO 3-5435-7139

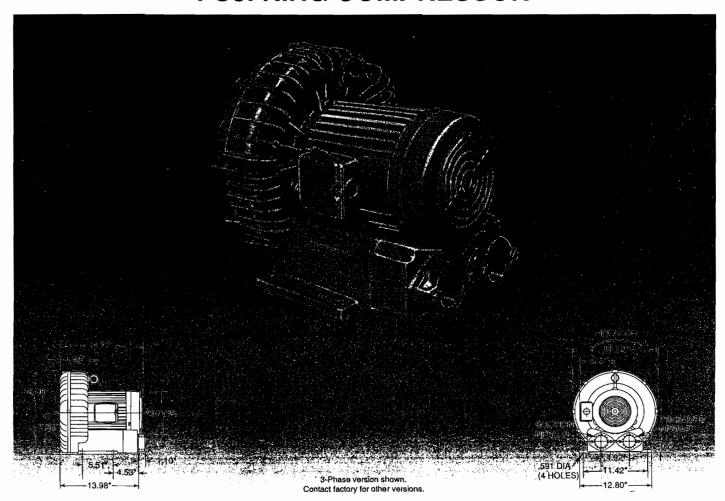
FAX: TOKYO 3-5435-7460

FUJI ELECTRIC CORP. OF AMERICA

FRASSETTO INDUSTRIAL PARK, 6A FRASSETTO WAY
LINCOLN PARK, N.J. 07035
TELEPHONE:(201)633-9000 FAX:(201)790-0765 TELEX:858052



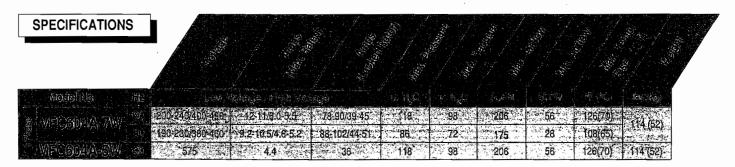
FUJI RING COMPRESSOR



The VFC604 is a single-stage ring compressor with a maximum pressure of 118 in. H₂O, a maximum vacuum of 98 in. H₂O, and a maximum capacity of 206 SCFM. It comes complete with a direct-

drive, 4.5 horsepower, TEFC motor capable of operating on a wide range of voltages, and on 50 or 60 Hz. A pilot-duty thermal protector is standard equipment on all 3-phase models. All versions have

NEMA class B insulation, are UL Recognized and CSA Certified. 575 Volt units are CSA Certified only.



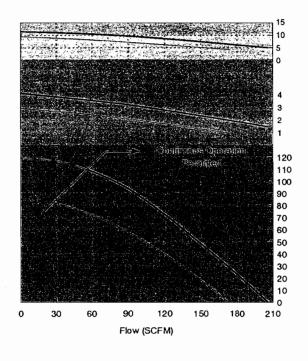
ACCESSORIES

Pesanidas (a) III	posara ma	old the view	Taliana;
		Gover - Film Seasi	
Model No. VV6	PV6 T-67	C-67 R30P2.0	VFY-026A



PERFORMANCE DATA



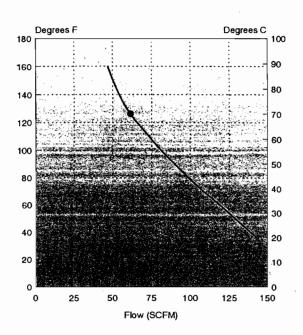


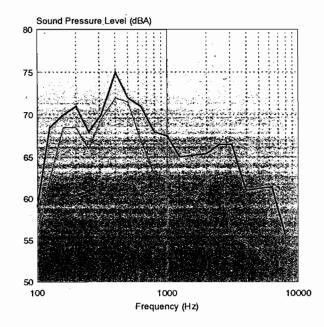
PRESSURE

60 Hz 50 Hz

(Inches of Water)

VACUUM





Max. Air Temperature is Value Marked ● plus 40 Degrees C Ambient Temperature

TEMPERATURE RISE

SOUND LEVEL