



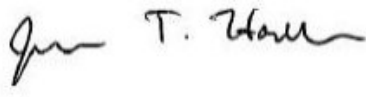
# In-Situ Chemical Oxidation Injection Pilot Study Work Plan Addendum

Former Duso Chemical Site  
Poughkeepsie, Dutchess County, New York  
NYSDEC Site No. 3-14-103

July 2023

## Quality information

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# 1. Introduction

AECOM USA, Inc. (AECOM) has developed this work plan addendum for the New York State Department of Environmental Conservation (NYSDEC) to implement an in-situ chemical oxidation (ISCO) pilot study at the Former Duso Chemical New York State Superfund Site (“Duso Site”) located in Poughkeepsie, New York. This work will be performed by the NYSDEC’s call-out contractor, Precision Environmental Services, Inc. (PES) and their subcontractor, REGENESIS. AECOM will provide oversight and sampling services.

The Duso Site was formerly occupied by the Duso Chemical Company where volatile organic compounds (VOCs) were released to the soil and groundwater as a result of historic operations. VOCs from the Duso Site also impact the adjacent former Western Publishing property portion of the Mid-Hudson Business Park (“MHBP Treatment Area”) and a former railroad right-of-way (ROW)/drainage swale. A site location map is provided as **Figure 1-1**.

This addendum describes updates to the plan for ISCO injections resulting from pre-mobilization and mobilization activities, as well as discussions and agreements with property owners/stakeholders. Additional background information regarding the Duso Site is provided in the May 2023 Work Plan (AECOM, 2023).

## 1.1 ISCO Injection Pilot Study Objectives

The primary purpose of the proposed pilot study is to evaluate the effectiveness of implementing ISCO injections at the Duso Site to address residual VOC impacts in soil and groundwater along the western edge of the property and prevent offsite migration of VOC-impacted groundwater to the MHBP Treatment Area. The pilot study objectives include:

- Evaluate distribution of injection amendments within the target injection interval;
- Collect information necessary to design an ISCO injection layout (e.g., oxidant loading rates, injection spacing, and injection rates) as a potential site-wide remedial action;
- Evaluate the effectiveness of ISCO at reducing VOCs (including residual chloroethane concentrations) along the western edge of the Duso Site; and,
- Reduce VOC concentrations along the edge of the Duso Site to limit downgradient migration of VOC-impacted groundwater to the MHBP Treatment Area.



## 2. ISCO Pilot Study Design and Implementation

To address observed increases in VOC concentrations assumed to result from residual contamination along the western edge of the former Duso Chemical Site, bench-scale treatability studies identified persulfate ISCO amendments as the most effective remedial approach. Additional information concerning remedy selection and ISCO pilot study design was described in the May 2023 Work Plan.

### 2.1 ISCO Amendments

The proposed ISCO injections will utilize a combination of alkaline activated sodium persulfate (highly soluble Klozur® SP) and potassium persulfate (slower release Klozur® KP) to meet the soil and VOC oxidant demand. The persulfate amendments will be activated with a combination of hydrated lime and a 25% solution of sodium hydroxide (NaOH). The NaOH solution is highly soluble and will rapidly activate the Klozur® SP while hydrated lime provides an extended release of an alkaline source for the Klozur® KP to sustain oxidant release over a longer period. The ISCO amendments were delivered to the Site in May 2023 and stored in a secured staging area. Since available packaging mass/volume of amendments may differ slightly from original design quantities, the pilot study amendment injection quantities have been revised based on materials actually received.

Revised calculations and assumptions used to determine caustic and persulfate injection quantities are included in **Appendix A**. Updates proposed by AECOM have been reviewed with Evonik and REGENESIS. The safety data sheets (SDS) for the proposed ISCO amendments are included in **Appendix B**.

### 2.2 Updates to Injection Layout

The ISCO pilot study will target an injection interval of 5 to 25 ft. bgs to address residual VOC concentrations identified in both shallow and deep monitoring wells along the western edge of the Duso Site and the eastern edge of the former railroad ROW/drainage swale. Injection points are grouped in two rows along the western edge of the Duso Site and the eastern edge of the former railroad ROW/drainage swale. Each row will contain eight injection points spaced approximately 12-ft. apart and are intended to form an overlapping barrier intercepting VOC-impacted groundwater upgradient of monitoring well MHBP-11 and treat VOCs near monitoring well pair BIW-5S/D.

Adjustments to the proposed injection grid have been made in an effort to reduce the potential for contact of injected chemicals with the existing concrete support structure for a Central Hudson Gas & Electric Corp. (CHG&E) transmission tower. Information concerning injectate chemical compatibility has identified that the persulfate chemicals (Klozur® KP and Klozur® SP), and the resulting sulfate byproducts, can chemically degrade concrete. While most structural concrete is formulated to impart some level of sulfate resistance, prolonged exposure can impact its structural integrity. Based on information provided by CHG&E, the concrete footer extends to a depth of approximately 13 feet below ground surface (bgs). Therefore, a significant portion of the footer is located beneath the groundwater potentiometric surface (approximately 5 feet bgs). AECOM further understands that the concrete structure in question was installed in the 1920s, and details regarding the sulfate resistance of the materials are not available. As a result, adjustments to the ISCO injection plan will be enacted to reduce the potential for exposure of the concrete footer to these chemicals and/or byproducts. To achieve this, AECOM proposes adjustments to the injection design as follows:

1. The nearest proposed injection points (#8, #10, and #12) will be shifted to a minimum setback of 15 feet from the concrete structure. It is not expected that the injected persulfate would be distributed beyond a radius of influence (ROI) of 15 feet, and so this distance should reduce the potential for contact of injected chemicals with the concrete.
2. The injection interval for #8, #10 and #12, as well as for the two points upgradient (#9 and #11) will begin at 15 feet bgs rather than the original 5 feet bgs. The footing of the concrete structure may extend down to 13 feet bgs; thus, injecting at a depth below this should further reduce the

potential for contact of injected chemicals with the concrete. The interval of 15 feet to 25 feet bgs also coincides with the zone of highest observed groundwater VOC levels; therefore, maintaining injection influence in this interval should help achieve effective treatment of the more highly-impacted zone.

3. Injection flow rates and pressures will be carefully controlled for the nearest injection points to the CHG&E ROW in order to reduce the potential for injected fluid to distribute outside of the target ROI and depth interval.
4. AECOM recommends that the injection program begin with these locations nearest the concrete structure. In this way, it is more likely that the designed distribution of injection fluid can be achieved compared with a scenario where the surrounding treatment zone may already be saturated from injections at upgradient or cross-gradient injection points.

AECOM anticipates that the volume of ISCO amendment originally planned for the full injection intervals in points #8, #9, #10, #11 and #12 will be redistributed to other injection points as practical. It is likely that certain injection locations and depth intervals will better accept injection fluid than others. During field implementation, additional adjustment of actual injection volumes for a given interval and location is to be expected. The revised injection layout is shown on **Figure 2-1**.

### **3. Pilot Study Preparation Activities**

The following sections detail the pilot study preparation activities required before ISCO injection activities can commence.

#### **3.1 Permitting**

Injection of remedial amendments falls under the requirements of the United States Environmental Protection Agency's (USEPA) Underground Injection Control (UIC) program. Currently NYS has not requested program primacy for the federal UIC program. The Former Duso Chemical Site is a state-lead site, therefore the NYSDEC Division of Environmental Remediation (DER) or its call-out contractor (PES) is responsible for submitting the notification to USEPA. In accordance with DER Internal Guidance Procedure 22 (IGP-22), an injection inventory spreadsheet was provided to USEPA Region 2 by PES as part of the notification of injection activities. Injections used to enhance or effect remediation are generally authorized by rule and the notification is all that is required at least 30 days prior to commencement of direct-push injection or well construction.

Permitting was also required by the County of Dutchess, which owns the former railroad ROW/drainage swale property. The required permit applications, plans and fees were provided by PES and AECOM, resulting in issuance of two permits (for well installation and removal activities) to PES and one permit (for monitoring activities) to AECOM.

#### **3.2 Access Agreements**

Implementation of the ISCO pilot study will require access to several private properties. These include the Star Gas property (Tax Map ID: 134689-6162-05-042826-0000), the County of Dutchess right of way spur property (Tax Map ID: 134689-6162-05-011773-0000), and the Mid Hudson Business Park (Tax Map ID: 134689-6162-05-005836-0000). NYSDEC has obtained formal access to these properties, and AECOM, PES and their subcontractors are required to abide by the terms in the access agreements during all phases of work.

Additionally, CHG&E maintains an easement with a 20-foot-wide aboveground utility corridor through the County of Dutchess property. NYSDEC, AECOM and PES have developed and executed license agreements with CHG&E for the injections, monitoring, and related activities to be performed within the easement.

## 4. Schedule and Coordination

### 4.1 Proposed Schedule

The revised milestone and daily schedules for the ISCO pilot study implementation are included below, along with the responsible party or parties. The full pilot study program is expected to take approximately one year to complete. PES and AECOM will keep NYSDEC apprised via e-mail correspondence and/or telephone calls of schedule changes as they develop.

Activity or Milestone	Completion Date or Estimated Date
PES and AECOM - Mobilize and Begin Well and Porewater Sampling Point Installation; Collect Baseline Soil Samples	Completed May 9 - May 12, 2023
EA and AECOM - Collect Baseline Groundwater Samples	Completed April and May 2023
PES - Swale By-pass Construction	Began in May 2023; to be completed on July 17, 2023
PES and AECOM - Mobilize and Begin ISCO Field Injections	July 17, 2023
PES and AECOM - Complete ISCO Field Injections	August 4, 2023
AECOM - Collect 1-Month Post-Injection Groundwater Samples	September 2023
AECOM - Collect 2-Month Post-Injection Groundwater Samples	October 2023
AECOM - Collect 3-Month Post-Injection Groundwater Samples	November 2023
PES and AECOM - Collect 6-Month Post-Injection Groundwater and Soil Samples	February 2024
AECOM - Submit Final Report	April 2024

Responsible Party	7:30AM-8:00AM	8:00AM - 3:00PM	3:00PM-4:00PM	4:00PM - 5:30PM	5:30 - 8:00PM
PES/ REGENESIS	Arrive on site; mobilization activities including H&S briefing, scope & schedule review; Equipment inspections; Prep. injection solutions	Move rig to injection location, advance probe and inject ISCO amendments	Remove equipment from Star Gas driveway; finish injection or break down and cap rods prior to 3PM arrival of trucks. Perform cleanup or QA/QC activities as needed until restart	Resume injections as practical and/or begin end-of-day activities; secure equipment & materials and manage IDW	Additional work window as needed depending on progress
AECOM	Attend H&S briefing, scope & schedule review; oversight of equipment inspections and injection solution prep.	Oversight of injections, monitoring of MWs and Pore Water wells			Additional oversight as necessary

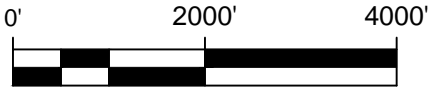
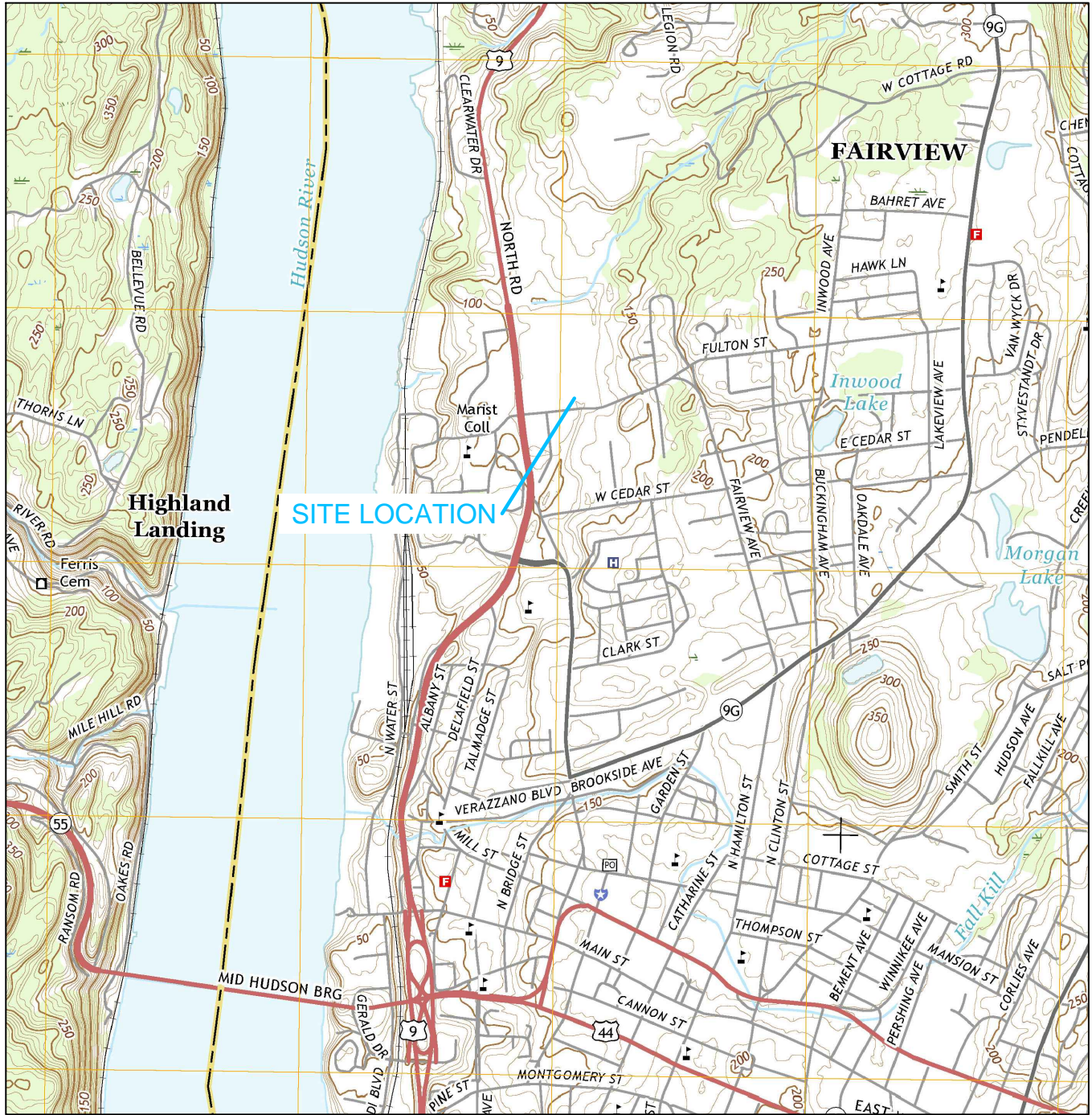
Notes:

- 1) REGENESIS will be working 10 hour days (standard); targeting 7:30am start.
- 2) Construction activities permitted by noise ordinance between the hours of 7am and 8pm.
- 3) Road closure for access road at rear of the MHBP anticipated to be enforced during working days for the duration of injection activities beginning July 17<sup>th</sup>.

## 5. References

AECOM, 2023. In-Situ Chemical Oxidation Injection Pilot Study Work Plan, Former Duso Chemical Site, Poughkeepsie, Dutchess County, New York, NYSDEC Site No. 3-14-103. May 2023.

## Figures

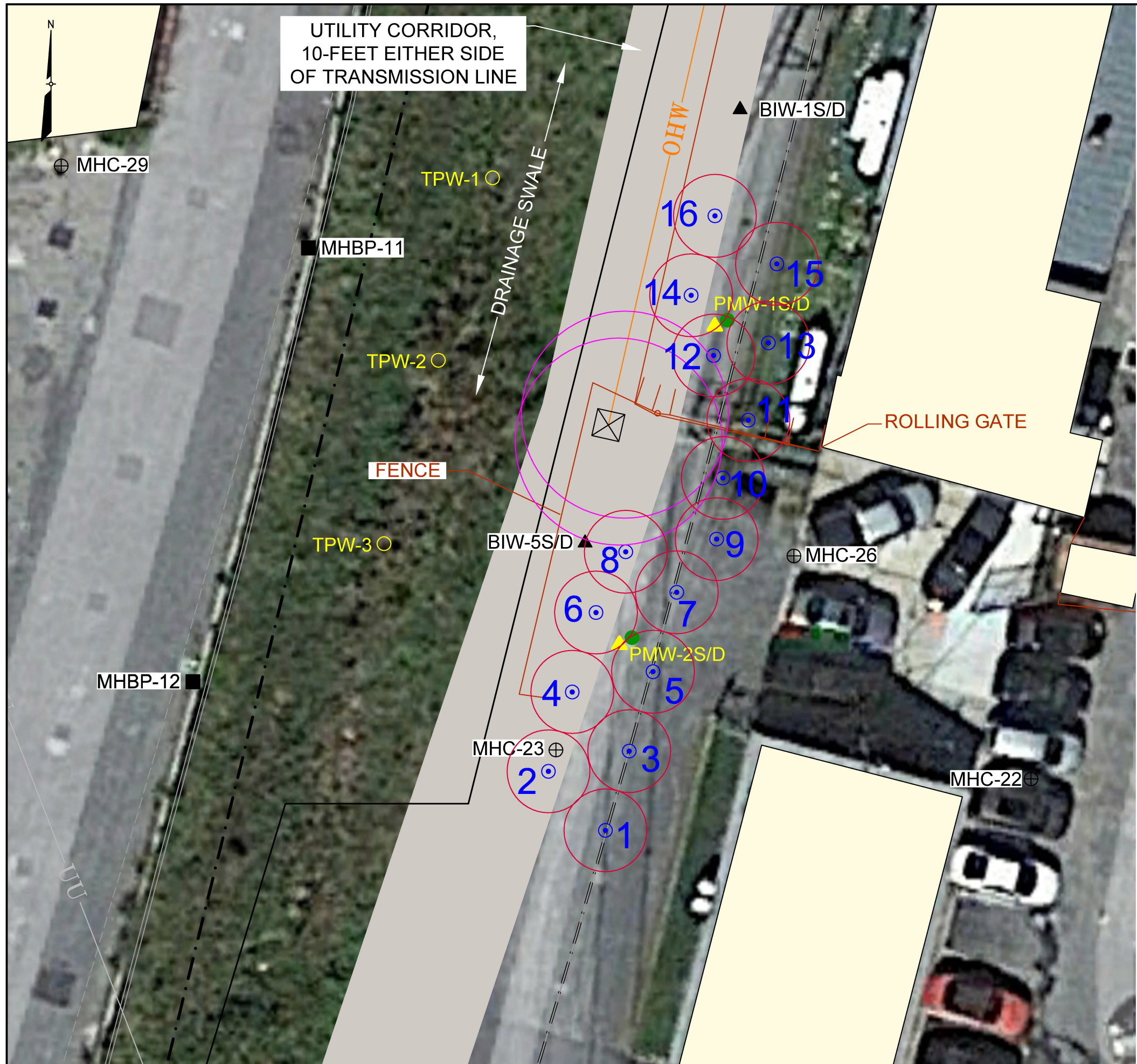


NOTE: MAP DERIVED FROM U.S.G.S. 7.5 MINUTE TOPOGRAPHIC QUADRANGLE, POUGHKEEPSIE, NY, DATED 2016.

**FORMER DUSO CHEMICAL FACILITY**  
**FULTON STREET AND NORTH ROAD**  
**POUGHKEEPSIE, NEW YORK**  
Project No.: 60647169 Date: 2022/03/28

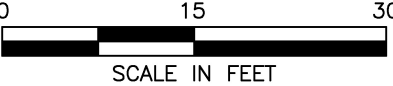
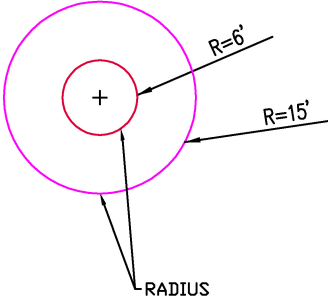
**SITE LOCATION MAP**





**LEGEND**

- ⊙ PROPOSED ISCO INJECTION POINT LOCATION
- ▲ ▲ SHALLOW AND DEEP MONITORING WELL PAIR
- PORE WATER MONITORING POINT
- PROPOSED SOIL BORING LOCATION
- ▲ BIW-1S/D BIOREMEDIATION INJECTION WELL LOCATION (2012)
- MHBP-11 MID-HUDSON BUSINESS PARK WELL LOCATION (1993-1994, 2015)
- MHC-30 WELL LOCATION (1990s)
- MANHOLES
- BUILDING
- PROPERTY BOUNDARY
- FENCE (APPROXIMATE)
- PARCEL BOUNDARY
- OHW OVERHEAD WIRES
- UGW UNDERGROUND WATER
- SAN SANITARY SEWER LINE
- ST STORMWATER LINE
- UUU UNKNOWN UNDERGROUND UTILITIES
- MHBP TREATMENT AREA (APPROXIMATE IC BOUNDARIES)
- DUSO SITE BOUNDARY (APPROXIMATE IC BOUNDARIES)
- CONCRETE AND METAL ELECTRICAL TOWER



SOURCE: - BASEMAP WAS PROVIDED BY S. Y. KIM LAND SURVEYOR, JOB NO: 5D-316-11, AUGUST 16, 2011.  
 - MHBP AND MHC WELL LOCATIONS FROM COORDINATES IN GROUNDWATER SAMPLING FIELD SHEET SUMMARY SPREADSHEET, PROVIDED BY CHAZEN.



40 British American Blvd.  
 Latham, New York 12110  
 T: (518) 951-2200

**FIGURE 2-1**  
**DETAILED INJECTION PLAN**

FORMER DUSO CHEMICAL FACILITY  
 FULTON STREET AND NORTH ROAD  
 POUGHKEEPSIE, DUTCHESS COUNTY, NEW YORK



## **Appendix A – Revised Injection Calculations**

Former Duso Chemical Site  
 ISCO Injection Pilot Study  
 Revised Injection Calculations

1. Target Injection Quantities

		Description	Volume (gal)	Mass (lbs)
Injection Quantities	per 1-ft Interval	Reagent Slurry	29	425
		NaOH Solution	13	138
		Total	42	562
	per Point (5-25ft full interval)	Reagent Slurry	575	8,500
		NaOH Solution	261	2,766
		Total	836	11,265
	per Point (15-25ft deep interval only)	Reagent Slurry	288	4,250
		NaOH Solution	131	1,383
		Total	418	5,633
	Event Total	Reagent Slurry	7,763	114,745
		NaOH Solution	3,527	37,335
		Total	11,289	151,851

2. Injection Chemicals Sequence - "Sandwich" Approach (per injection interval)

	Material	Volume (gallons)
1	NaOH	6.5
2	Reagent Slurry	29
3	NaOH	6.5

3. Reagent Slurry Batch Mix

Batch Volume	50 gallons	Project Total Vol.	7763 gallons
Klozur KP	266.5 lbs	Klozur KP	41380 lbs
Klozur SP	168.6 lbs	Klozur SP	26173 lbs
Hydrated Lime	103.1 lbs	Hydrated Lime	16000 lbs
Water	24.1 gallons	Water	3740 gallons

Notes and Abbreviations:

1. Reagent slurry to include a mixture of Klozur KP (potassium persulfate), Klozur SP (sodium persulfate), hydrated lime, and water.
2. NaOH solution is 25% w/w.
3. Total injection event quantities are estimates assuming 16 total injection points with injection intervals between 5 and 25 ft bgs.

% w/w - Percent by weight  
 ft bgs - feet below ground surface  
 gal - gallons  
 lbs- pounds  
 NaOH - Sodium hydroxide

## **Appendix B – Safety Data Sheets**

# SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

## 1. Identification

**Product identifier:** KLOZUR® SP

**Other means of identification**

None.

**Recommended restrictions**

**Recommended use:** Remediation of contaminated soil and groundwater.

**Restrictions on use:** Not known.

**Manufacturer/Importer/Distributor Information**

Company Name : Evonik Corporation  
299 Jefferson Road  
Parsippany, NJ 07054  
USA

Telephone : +1 973 929 8000

Fax : +1 973 929 8040

E-mail : product-regulatory-services@evonik.com

**Emergency telephone number:**

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency : 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

## 2. Hazard(s) identification

**Hazard Classification**

**Physical Hazards**

Oxidizing solids Category 3

**Health Hazards**

Acute toxicity (Oral) Category 4

Skin Corrosion/Irritation Category 2

Serious Eye Damage/Eye Irritation Category 2A

Respiratory sensitizer Category 1

Skin sensitizer Category 1

Specific Target Organ Toxicity -  
Single Exposure Category 3  
(Respiratory tract  
irritation.)

**Label Elements**

**Hazard Symbol:**



**Signal Word:** Danger

**Hazard Statement:**

May intensify fire; oxidizer.  
Harmful if swallowed.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.  
May cause respiratory irritation.

**Precautionary Statements**

**Prevention:**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep away from clothing, strong acids, bases, heavy metal salts and other reducing substances, and combustible materials. Take any precaution to avoid mixing with combustibles. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. [In case of inadequate ventilation] wear respiratory protection.

**Response:**

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing. Specific treatment (see supplemental first aid instructions on this label). IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/ physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:**

Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

**Hazard(s) not otherwise classified (HNOC):** None.

### 3. Composition/information on ingredients

## Substances

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
Disodium peroxodisulphate		7775-27-1	>99%
Sodium Sulfate		7757-82-6	<1%

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

## 4. First-aid measures

### Description of necessary first-aid measures

<b>General information:</b>	Remove from exposure, lie down. Show this safety data sheet to the doctor in attendance.
<b>Inhalation:</b>	Remove from contaminated area. Apply artificial respiration if not breathing. Get medical attention immediately.
<b>Skin Contact:</b>	Wash skin thoroughly with soap and water.
<b>Eye contact:</b>	If in eyes, hold eyes open, flood with water for at least 15 minutes and see a doctor. Get medical attention.
<b>Ingestion:</b>	Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water. Seek medical attention.
<b>Personal Protection for First-aid Responders:</b>	No data available.

### Most important symptoms and effects, both acute and delayed

<b>Symptoms:</b>	No data available.
<b>Hazards:</b>	No data available.

### Indication of immediate medical attention and special treatment needed

<b>Treatment:</b>	No data available.
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## 5. Fire-fighting measures

<b>General Fire Hazards:</b>	Release of oxygen may support combustion. Release of oxygen may support combustion.
<b>Suitable (and unsuitable) extinguishing media</b>	
<b>Suitable extinguishing media:</b>	Dry powder. Dry sand. Water.
<b>Unsuitable extinguishing media:</b>	Carbon dioxide High pressure inert gas, e.g. carbon dioxide jet.
<b>Special hazards arising from the substance or mixture:</b>	No data available.

### Special protective equipment and precautions for fire-fighters

**Special fire-fighting procedures:** No data available.

**Special protective equipment for fire-fighters:** Self-contained breathing apparatus.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures:** Avoid contact with eyes, skin, and clothing. Avoid breathing dust. Use personal protective equipment.

**Accidental release measures:** Avoid spreading dust or contaminated materials. Prevent runoff from entering drains, sewers, or streams.

**Methods and material for containment and cleaning up:** Pick up with vacuum or absorbent solid, store in closed container for disposal. Avoid dust formation.

**Environmental Precautions:** No data available.

## 7. Handling and storage

### Handling

**Technical measures (e.g. Local and general ventilation):** Use only in well-ventilated areas. Minimize dust generation and accumulation.

**Safe handling advice:** Wear appropriate personal protective equipment. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation if fumes or vapors are generated. Handle under inert gas atmosphere in dry equipment.

**Contact avoidance measures:** No data available.

### Storage

**Safe storage conditions:** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and open flame. Do not store near combustible materials. Avoid contamination. Keep away from food, drink and animal feeding stuffs. Avoid formation of dust.

**Safe packaging materials:** No data available.

## 8. Exposure controls/personal protection

### Control Parameters

#### Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Disodium peroxodisulphate - as persulfate	TWA	0.1 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2016)

Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.

**Biological Limit Values**

No biological exposure limits noted for the ingredient(s).

**Appropriate Engineering Controls**

Use only in well-ventilated areas. Minimize dust generation and accumulation.

**Individual protection measures, such as personal protective equipment**
**Eye/face protection:**

Safety goggles

**Skin Protection**
**Hand Protection:**

Material: Rubber (natural, latex).Material:  
Neoprene.Material: Polyvinyl chloride (PVC).

**Skin and Body Protection:**

Long sleeved clothing

**Respiratory Protection:**

Respirator must be worn if exposed to dust. Wear suitable respiratory protection.

**Hygiene measures:**

Wash promptly if skin becomes contaminated. Provide eyewash station and safety shower.

**9. Physical and chemical properties**
**Information on basic physical and chemical properties**
**Appearance**
**Physical state:**

solid

**Form:**

Crystalline

**Color:**

White

**Odor:**

Odorless

**Odor Threshold:**

No data available.

**Melting Point:**

356 °F/180 °C

**Boiling Point:**

No data available.

**Flammability:**

No data available.

**Upper/lower limit on flammability or explosive limits**
**Explosive limit - upper:**

No data available.

**Explosive limit - lower:**

No data available.

**Flash Point:**

No data available.

**Self Ignition Temperature:**

No data available.

**Decomposition Temperature:**

No data available.

**pH:**

6 (1 g/l, )

**Viscosity**
**Dynamic viscosity:**

No data available.

**Kinematic viscosity:**

No data available.

**Flow Time:**

No data available.

**Solubility(ies)**
**Solubility in Water:**

42 g/l



<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	No data available.
<b>Vapor pressure:</b>	No data available.
<b>Relative density:</b>	No data available.
<b>Density:</b>	2.59 g/cm <sup>3</sup>
<b>Bulk density:</b>	No data available.
<b>Vapor density (air=1):</b>	No data available.
<b>Particle characteristics</b>	
<b>Particle Size:</b>	< 420 nm
<b>Particle Size Distribution:</b>	No data available.
<b>Specific surface area:</b>	No data available.
<b>Surface charge/Zeta potential:</b>	No data available.
<b>Shape:</b>	No data available.
<b>Crystallinity:</b>	No data available.
<b>Surface treatment:</b>	No data available.

**Other information**

<b>Oxidizing properties:</b>	The substance or mixture is classified as oxidizing with the category 3.
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**10. Stability and reactivity**

<b>Reactivity:</b>	No data available.
<b>Chemical Stability:</b>	Stable under usual application conditions.
<b>Possibility of hazardous reactions:</b>	Breaks down and releases toxic and spontaneously combustible gases when wet
<b>Conditions to avoid:</b>	Heat. Moisture.
<b>Incompatible Materials:</b>	Bases. Halogens and halogenated compounds. Oxidizing agents. Strong reducing agents. Combustible material
<b>Hazardous Decomposition Products:</b>	No data available.

**11. Toxicological information****Information on toxicological effects****Information on likely routes of exposure**

<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	No data available.
<b>Eye contact:</b>	No data available.
<b>Ingestion:</b>	No data available.

**Acute toxicity (list all possible routes of exposure)**

<b>Oral Product:</b>	ATEmix: 929.29 mg/kg
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**Dermal****Product:** Not classified for acute toxicity based on available data.**Inhalation****Product:** Not classified for acute toxicity based on available data.**Repeated dose toxicity****Product:** No data available.**Skin Corrosion/Irritation****Product:** No data available.**Components:**

Disodium Irritating.

peroxodisulphate

Sodium Sulfate OECD 404 (Rabbit): Not irritating

**Serious Eye Damage/Eye Irritation****Product:** No data available.**Components:**

Disodium Irritating.

peroxodisulphate

Sodium Sulfate Not irritating OECD 405 Rabbit:

**Respiratory or Skin Sensitization****Product:** No data available.**Components:**

Disodium May cause sensitization by skin contact.

peroxodisulphate May cause sensitization by inhalation.

Sodium Sulfate Maximization Test, OECD 406 (Guinea Pig): Not a skin sensitizer.

**Carcinogenicity****Product:** No data available.**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogens present or none present in regulated quantities

**ACGIH: US.ACGIH Threshold Limit Values:**

No carcinogens present or none present in regulated quantities

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogens present or none present in regulated quantities

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:**

No carcinogens present or none present in regulated quantities

**Germ Cell Mutagenicity****In vitro****Product:** No data available.**Components:**

Sodium Sulfate Ames test (OECD 471): negative

gene mutation test (OECD 476): negative

Chromosomal aberration (OECD 473): negative

**In vivo****Product:** No data available.**Components:**

Sodium Sulfate Chromosomal aberration Intraperitoneal (Mouse, Female, Male): negative

**Reproductive toxicity****Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**

<b>Product:</b>	No data available.
<b>Components:</b>	
Disodium peroxodisulphate	Category 3 with respiratory tract irritation.

**Specific Target Organ Toxicity - Repeated Exposure**

<b>Product:</b>	No data available.
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**Aspiration Hazard**

<b>Product:</b>	No data available.
<b>Components:</b>	
Sodium Sulfate	Not applicable

**Information on health hazards****Other hazards**

<b>Product:</b>	No data available.
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**12. Ecological information****Ecotoxicity:****Acute hazards to the aquatic environment:****Fish**

<b>Product:</b>	No data available.
<b>Components:</b>	
Sodium Sulfate	LC 50 (Pimephales promelas, 96 h): 7,960 mg/l

**Aquatic Invertebrates**

<b>Product:</b>	No data available.
<b>Components:</b>	
Sodium Sulfate	EC 50 (Daphnia magna, 48 h): 1,776 mg/l

**Toxicity to Aquatic Plants**

<b>Product:</b>	No data available.
<b>Components:</b>	
Sodium Sulfate	EC 50 (Nitscheria linearis, 120 h): 1,900 mg/l (US-EPA-method)

**Toxicity to microorganisms**

<b>Product:</b>	No data available.
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**Chronic hazards to the aquatic environment:****Fish**

<b>Product:</b>	No data available.
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**Aquatic Invertebrates**

<b>Product:</b>	No data available.
<b>Components:</b>	
Sodium Sulfate	Lowest Observed Effect Concentration (Ceriodaphnia dubia, 7 d): 1,329 mg/l EC 50 (Ceriodaphnia dubia, 7 d): 1,698 mg/l

**Toxicity to Aquatic Plants**

<b>Product:</b>	No data available.
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**Toxicity to microorganisms**

<b>Product:</b>	No data available.
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**Persistence and Degradability****Biodegradation****Product:** No data available.**BOD/COD Ratio****Product:** No data available.**Bioaccumulative potential****Bioconcentration Factor (BCF)****Product:** No data available.**Partition Coefficient n-octanol / water (log Kow)****Product:** No data available.**Components:**

Sodium Sulfate Log Kow: 3.0

**Mobility in soil:****Product** No data available.**Results of PBT and vPvB assessment:****Product** No data available.**Other adverse effects:****Other hazards****Product:** No data available.**13. Disposal considerations****Disposal methods:** Waste must be disposed of in accordance with federal, state, provincial and local regulations.**Contaminated Packaging:** No data available.**14. Transport information****Domestic regulation****49 CFR**UN/ID/NA number : UN 1505  
Proper shipping name : Sodium persulfateClass : 5.1  
Packing group : III  
Labels : 5.1  
ERG Code : 140  
Marine pollutant : no**International Regulations****IATA-DGR**UN/ID No. : UN 1505  
Proper shipping name : Sodium persulphate  
Class : 5.1

**Product name: KLOZUR® SP**

Packing group : III  
Labels : 5.1  
Packing instruction (cargo aircraft) : 563  
Packing instruction (passenger aircraft) : 559

**IMDG-Code**

UN number or ID number : UN 1505  
Proper shipping name : SODIUM PERSULPHATE

Class : 5.1  
Packing group : III  
Labels : 5.1  
EmS Code : F-A, S-Q  
Marine pollutant : no

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**15. Regulatory information****US Federal Regulations****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

**US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)**

None present or none present in regulated quantities.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended**

None present or none present in regulated quantities.

**CERCLA Hazardous Substance List (40 CFR 302.4):**

None present or none present in regulated quantities.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****Hazard categories**

Oxidizer (liquid, solid or gas), Acute toxicity (any route of exposure), Skin Corrosion or Irritation, Serious eye damage or eye irritation, Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure)

**US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances**

None present or none present in regulated quantities.

**US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting**

None present or none present in regulated quantities.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**

None present or none present in regulated quantities.

**Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**

None present or none present in regulated quantities.

**US State Regulations**

**US. California Proposition 65**

No ingredient requiring a warning under CA Prop 65.

**16. Other information, including date of preparation or last revision**

**Issue Date:** 09/06/2022

**Version #:** 1.0

**Further Information:** No data available.

**Revision Information**

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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# SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

## 1. Identification

**Product identifier:** KLOZUR® KP

**Other means of identification**

None.

**Recommended restrictions**

**Recommended use:** Remediation of contaminated soil and groundwater.

**Restrictions on use:** Not known.

**Manufacturer/Importer/Distributor Information**

Company Name : Evonik Corporation  
299 Jefferson Road  
Parsippany, NJ 07054  
USA

Telephone : +1 973 929 8000

Fax : +1 973 929 8040

E-mail : product-regulatory-services@evonik.com

**Emergency telephone number:**

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency : 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

## 2. Hazard(s) identification

**Hazard Classification**

**Physical Hazards**

Oxidizing solids Category 3

**Health Hazards**

Acute toxicity (Oral) Category 4

Skin Corrosion/Irritation Category 2

Serious Eye Damage/Eye Irritation Category 2A

Respiratory sensitizer Category 1

Skin sensitizer Category 1

Specific Target Organ Toxicity -  
Single Exposure Category 3  
(Respiratory tract  
irritation.)

**Label Elements**

**Hazard Symbol:**



**Signal Word:** Danger

**Hazard Statement:**

May intensify fire; oxidizer.  
Harmful if swallowed.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.  
May cause respiratory irritation.

**Precautionary Statements**

**Prevention:**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep away from clothing, strong acids, bases, heavy metal salts and other reducing substances, and combustible materials. Take any precaution to avoid mixing with combustibles. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. [In case of inadequate ventilation] wear respiratory protection.

**Response:**

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing. Specific treatment (see supplemental first aid instructions on this label). IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/ physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:**

Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

**Hazard(s) not otherwise classified (HNOC):** None.

### 3. Composition/information on ingredients



## Substances

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%) <sup>*</sup>
potassium peroxodisulphate		7727-21-1	>98%
Potassium sulphate		7778-80-5	<2%

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

## 4. First-aid measures

### Description of necessary first-aid measures

<b>General information:</b>	Remove from exposure, lie down. Show this safety data sheet to the doctor in attendance.
<b>Inhalation:</b>	Remove from contaminated area. Apply artificial respiration if not breathing. Get medical attention immediately.
<b>Skin Contact:</b>	Wash skin thoroughly with soap and water.
<b>Eye contact:</b>	If in eyes, hold eyes open, flood with water for at least 15 minutes and see a doctor. Get medical attention.
<b>Ingestion:</b>	Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water. Seek medical attention.
<b>Personal Protection for First-aid Responders:</b>	No data available.

### Most important symptoms and effects, both acute and delayed

<b>Symptoms:</b>	No data available.
<b>Hazards:</b>	No data available.

### Indication of immediate medical attention and special treatment needed

<b>Treatment:</b>	No data available.
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## 5. Fire-fighting measures

<b>General Fire Hazards:</b>	Release of oxygen may support combustion.
<b>Suitable (and unsuitable) extinguishing media</b>	
<b>Suitable extinguishing media:</b>	Dry powder. Dry sand. Water.
<b>Unsuitable extinguishing media:</b>	Carbon dioxide High pressure inert gas, e.g. carbon dioxide jet.
<b>Special hazards arising from the substance or mixture:</b>	No data available.

### Special protective equipment and precautions for fire-fighters

**Special fire-fighting procedures:** No data available.

**Special protective equipment for fire-fighters:** Self-contained breathing apparatus.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures:** Avoid contact with eyes, skin, and clothing. Avoid breathing dust. Use personal protective equipment.

**Accidental release measures:** Avoid spreading dust or contaminated materials. Prevent runoff from entering drains, sewers, or streams.

**Methods and material for containment and cleaning up:** Pick up with vacuum or absorbent solid, store in closed container for disposal. Avoid dust formation.

**Environmental Precautions:** No data available.

## 7. Handling and storage

### Handling

**Technical measures (e.g. Local and general ventilation):** Use only in well-ventilated areas. Minimize dust generation and accumulation.

**Safe handling advice:** Wear appropriate personal protective equipment. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation if fumes or vapors are generated. Handle under inert gas atmosphere in dry equipment.

**Contact avoidance measures:** No data available.

### Storage

**Safe storage conditions:** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and open flame. Do not store near combustible materials. Avoid contamination. Keep away from food, drink and animal feeding stuffs. Avoid formation of dust.

**Safe packaging materials:** No data available.

## 8. Exposure controls/personal protection

### Control Parameters

#### Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
potassium peroxodisulphate - as persulfate	TWA	0.1 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2016)

Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.

**Biological Limit Values**

No biological exposure limits noted for the ingredient(s).

**Appropriate Engineering Controls**

Use only in well-ventilated areas. Minimize dust generation and accumulation.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection:**

Safety goggles

**Skin Protection**

**Hand Protection:**

Material: Rubber (natural, latex).Material: Neoprene.

**Skin and Body Protection:**

Long sleeved clothing

**Respiratory Protection:**

Respirator must be worn if exposed to dust. Wear suitable respiratory protection.

**Hygiene measures:**

Wash promptly if skin becomes contaminated. Provide eyewash station and safety shower.

**9. Physical and chemical properties**

**Information on basic physical and chemical properties**

**Appearance**

**Physical state:**

solid

**Form:**

Crystalline

**Color:**

White

**Odor:**

Odorless

**Odor Threshold:**

No data available.

**Melting Point:**

> 212 °F/> 100 °C

**Boiling Point:**

No data available.

**Flammability:**

No data available.

**Upper/lower limit on flammability or explosive limits**

**Explosive limit - upper:**

No data available.

**Explosive limit - lower:**

No data available.

**Flash Point:**

Not applicable

**Self Ignition Temperature:**

No data available.

**Decomposition Temperature:**

No data available.

**SADT:**

> 100 °C ,

**pH:**

6.4 1% solution

**Viscosity**

**Dynamic viscosity:**

No data available.

**Kinematic viscosity:**

No data available.

**Flow Time:**

No data available.

**Solubility(ies)**

**Solubility in Water:**

5.6 g/l (77 °F/25 °C)

**Solubility (other):**

No data available.

Product name: KLOZUR® KP

<b>Partition coefficient (n-octanol/water):</b>	No data available.
<b>Vapor pressure:</b>	No data available.
<b>Relative density:</b>	No data available.
<b>Density:</b>	2.48 g/cm <sup>3</sup>
<b>Bulk density:</b>	No data available.
<b>Vapor density (air=1):</b>	No data available.

**Other information**

<b>Oxidizing properties:</b>	The substance or mixture is classified as oxidizing with the category 3.
<b>Molecular weight:</b>	270.31 g/mol

**10. Stability and reactivity**

<b>Reactivity:</b>	No data available.
<b>Chemical Stability:</b>	Stable under usual application conditions.
<b>Possibility of hazardous reactions:</b>	Breaks down and releases toxic and spontaneously combustible gases when wet
<b>Conditions to avoid:</b>	Heat. Moisture.
<b>Incompatible Materials:</b>	Bases. Halogens and halogenated compounds. Oxidizing agents. Strong reducing agents. Combustible material Strong acids
<b>Hazardous Decomposition Products:</b>	No data available.

**11. Toxicological information****Information on toxicological effects****Information on likely routes of exposure**

<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	No data available.
<b>Eye contact:</b>	No data available.
<b>Ingestion:</b>	No data available.

**Acute toxicity (list all possible routes of exposure)**

<b>Oral Product:</b>	ATEmix: 306.12 mg/kg
<b>Dermal Product:</b>	ATEmix: 2,040.82 mg/kg
<b>Inhalation Product:</b>	Not classified for acute toxicity based on available data.

**Repeated dose toxicity**

Product name: KLOZUR® KP

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**Product:** No data available.  
**Components:**  
Potassium sulphate NOAEL (Rat(Female, Male), Oral, daily): 1,500 mg/kg LOAEL (Rat(Female, Male), Oral, daily): 1,500 mg/kg Literature

**Skin Corrosion/Irritation**

**Product:** No data available.  
**Components:**  
potassium irritating.  
peroxodisulphate  
Potassium sulphate EU method B.46 (In Vitro Skin Irritation: Reconstructed Human Epidermis Model Test) (Human, reconstructed epidermis (RhE) model): Not irritating

**Serious Eye Damage/Eye Irritation**

**Product:** Strongly irritating.

**Respiratory or Skin Sensitization**

**Product:** No data available.  
**Components:**  
potassium May cause sensitization by skin contact.  
peroxodisulphate May cause sensitization by inhalation.  
Potassium sulphate Local Lymph Node Assay (LLNA), OECD 429 (Mouse): Not a skin sensitizer.

**Carcinogenicity**

**Product:** No data available.  
**Components:**  
Potassium sulphate Oral

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogens present or none present in regulated quantities

**ACGIH: US.ACGIH Threshold Limit Values:**

No carcinogens present or none present in regulated quantities

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogens present or none present in regulated quantities

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:**

No carcinogens present or none present in regulated quantities

**Germ Cell Mutagenicity****In vitro**

**Product:** No data available.  
**Components:**  
Potassium sulphate Mutagenicity (reverse mutation assay) (OECD 471): negative  
Mutagenicity (reverse mutation assay) (OECD 471): negative

**In vivo**

**Product:** No data available.  
**Reproductive toxicity**  
**Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.  
**Components:**  
potassium Inhalation: Respiratory system - Category 3 with respiratory tract irritation.  
peroxodisulphate

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

**Aspiration Hazard**

<b>Product:</b>	No data available.
<b>Components:</b>	
potassium peroxodisulphate	Not applicable
Potassium sulphate	Not applicable

**Information on health hazards****Other hazards**

<b>Product:</b>	No data available.
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**12. Ecological information****Ecotoxicity:****Acute hazards to the aquatic environment:****Fish**

<b>Product:</b>	No data available.
<b>Components:</b>	
Potassium sulphate	LC 50 (Pimephales promelas, 96 h): 680 mg/l Literature

**Aquatic Invertebrates**

<b>Product:</b>	No data available.
<b>Components:</b>	
Potassium sulphate	LC 50 (Daphnia magna, 48 h): 720 mg/l

**Toxicity to Aquatic Plants**

<b>Product:</b>	No data available.
<b>Components:</b>	
Potassium sulphate	EC 50 (Chlorella vulgaris (Fresh water algae), 18 d): 2,700 mg/l

**Toxicity to microorganisms**

<b>Product:</b>	No data available.
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**Chronic hazards to the aquatic environment:****Fish**

<b>Product:</b>	No data available.
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**Aquatic Invertebrates**

<b>Product:</b>	No data available.
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**Toxicity to Aquatic Plants**

<b>Product:</b>	No data available.
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**Toxicity to microorganisms**

<b>Product:</b>	No data available.
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**Persistence and Degradability****Biodegradation**

<b>Product:</b>	No data available.
<b>Components:</b>	
Potassium sulphate	The methods for determining the biological degradability are not applicable to inorganic substances.

**BOD/COD Ratio**

Product name: KLOZUR® KP

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**Product:** No data available.**Bioaccumulative potential****Bioconcentration Factor (BCF)****Product:** No data available.**Partition Coefficient n-octanol / water (log Kow)****Product:** No data available.**Components:**

potassium peroxodisulphate Log Kow: -1 20 °C

**Mobility in soil:****Product** No data available.**Results of PBT and vPvB assessment:****Product** No data available.**Other adverse effects:****Other hazards****Product:** No data available.**13. Disposal considerations****Disposal methods:** Waste must be disposed of in accordance with federal, state, provincial and local regulations.**Contaminated Packaging:** No data available.**14. Transport information****Domestic regulation****49 CFR**UN/ID/NA number : UN 1492  
Proper shipping name : Potassium persulfateClass : 5.1  
Packing group : III  
Labels : 5.1  
ERG Code : 140  
Marine pollutant : no**International Regulations****IATA-DGR**UN/ID No. : UN 1492  
Proper shipping name : Potassium persulphate  
Class : 5.1  
Packing group : III  
Labels : 5.1  
Packing instruction (cargo aircraft) : 563  
Packing instruction (passenger aircraft) : 559

**IMDG-Code**

UN number or ID number : UN 1492  
Proper shipping name : POTASSIUM PERSULPHATE

Class : 5.1  
Packing group : III  
Labels : 5.1  
EmS Code : F-A, S-Q  
Marine pollutant : no

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**15. Regulatory information****US Federal Regulations****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

**US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)**

None present or none present in regulated quantities.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended**

None present or none present in regulated quantities.

**CERCLA Hazardous Substance List (40 CFR 302.4):**

None present or none present in regulated quantities.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****Hazard categories**

Oxidizer (liquid, solid or gas), Acute toxicity (any route of exposure), Skin Corrosion or Irritation, Serious eye damage or eye irritation, Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure)

**US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances**

None present or none present in regulated quantities.

**US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting**

None present or none present in regulated quantities.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**

None present or none present in regulated quantities.

**Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**

None present or none present in regulated quantities.



**US State Regulations****US. California Proposition 65**

No ingredient requiring a warning under CA Prop 65.

**Inventory Status:**

US TSCA Inventory:	Included on Inventory.	
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**16. Other information, including date of preparation or last revision****Issue Date:** 09/07/2022**Version #:** 1.0**Further Information:** No data available.**Revision Information**

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

**Disclaimer:**

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# SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

## 1. Identification

**Product identifier:** KLOZUR® CAUSTIC

### Other means of identification

None.

### Recommended restrictions

**Recommended use:** Remediation of contaminated soil and groundwater.

**Restrictions on use:** Not known.

### Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation  
299 Jefferson Road  
Parsippany, NJ 07054  
USA

Telephone : +1 973 929 8000

Fax : +1 973 929 8040

E-mail : product-regulatory-services@evonik.com

### Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency : 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

## 2. Hazard(s) identification

### Hazard Classification

#### Physical Hazards

Corrosive to metal Category 1

#### Health Hazards

Skin Corrosion/Irritation Category 1A

Serious Eye Damage/Eye Irritation Category 1

### Label Elements

#### Hazard Symbol:



**Signal Word:** Danger

**Hazard Statement:**

May be corrosive to metals.  
Causes severe skin burns and eye damage.

**Precautionary Statements**

**Prevention:**

Keep only in original packaging. Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

**Response:**

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. Wash contaminated clothing before reuse. Specific treatment (see supplemental first aid instructions on this label). IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Absorb spillage to prevent material damage.

**Storage:**

Store locked up. Store in corrosive resistant stainless steel container with a resistant inner liner.

**Disposal:**

Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

**Hazard(s) not otherwise classified (HNOC):** None.

**3. Composition/information on ingredients**

**Mixtures**

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%) <sup>*</sup>
sodium hydroxide		1310-73-2	25%

<sup>\*</sup> All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

**4. First-aid measures**

**Description of necessary first-aid measures**

**General information:**

Pay attention to self-protection. Remove victims from hazardous area. Immediately remove soiled or soaked clothing and remove it to a safe distance. Keep victim warm, in a stabilized position and covered. Do not leave the victim unattended. Place patients who are unconscious but breathing in the stabilized lateral position.

<b>Inhalation:</b>	Potential for exposure by inhalation if aerosols or mists are generated. After inhalation move subject to fresh air. With labored breathing: Provide with oxygen. Consult a doctor immediately. If the casualty is not breathing: Perform mouth-to-mouth resuscitation, notify emergency physician immediately.
<b>Skin Contact:</b>	Wash off affected area immediately with plenty of water for at least 15 minutes. Get medical attention if any discomfort continues.
<b>Eye contact:</b>	With eye held open, thoroughly rinse immediately with plenty of water for at least 10 minutes. Notify emergency physician immediately (key words: burns in eye).
<b>Ingestion:</b>	Rinse mouth. Immediately give large quantities of water to drink. Notify the emergency physician immediately.
<b>Personal Protection for First-aid Responders:</b>	No data available.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms:</b>	Corrosive
<b>Hazards:</b>	Strongly irritating to corrosive.

**Indication of immediate medical attention and special treatment needed**

<b>Treatment:</b>	The initial focus is only on the local action, characterized by quickly progressing deep tissue damage. Coughing is a symptom of a respiratory tract irritation after inhalation of aerosols or mists from caustic liquids. In the eye, caustic liquids cause, depending on the intensity of exposure, severe irritation, destruction, and ablation of the epithelium of the conjunctiva and cornea, corneal clouding, edema and ulcerations. Danger! Possible loss of eyesight! Superficial irritations and damage up to ulcerations and scarring develop on the skin.
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**5. Fire-fighting measures****Suitable (and unsuitable) extinguishing media**

**Suitable extinguishing media:** The product is non-combustible. In case of fire in the surroundings: Water spray, foam, CO<sub>2</sub>, dry powder.

**Unsuitable extinguishing media:** High volume water jet.

**Special hazards arising from the substance or mixture:** In case of fire-fighting with water or foam be aware of dangers of corrosion and of slipping.

**Special protective equipment and precautions for fire-fighters**

**Special fire-fighting procedures:** Cool containers/tanks with water spray.

**Special protective equipment for fire-fighters:** In case of fire use self-contained breathing apparatus if necessary.

**6. Accidental release measures**

<b>Personal precautions, protective equipment and emergency procedures:</b>	For personal protection see section 8.
<b>Accidental release measures:</b>	No data available.
<b>Methods and material for containment and cleaning up:</b>	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). After cleaning, flush away traces with water. Fill into marked, sealable containers. To be disposed of in compliance with existing regulations.
<b>Environmental Precautions:</b>	Prevent product from entering drains. Do not allow to reach the sewage system, the ground or natural water bodies.

## 7. Handling and storage

### Handling

<b>Technical measures (e.g. Local and general ventilation):</b>	Provide natural or explosion-proof ventilation adequate to ensure concentrations are kept below exposure limits. Provide readily accessible eye wash stations and safety showers.
<b>Safe handling advice:</b>	Avoid residues of the product on the containers. For personal protection see section 8. Handle in accordance with good industrial hygiene and safety practice.
<b>Contact avoidance measures:</b>	No data available.

### Storage

<b>Safe storage conditions:</b>	In order to ensure due transportation, make certain that stacks are of the correct height, containers are securely fastened so as not to fall off, and labelled according to the regulations. Store in the original receptacle, keeping this tightly sealed, under cool and dry conditions. Minimum storage temperature: 15 °C. Suitable materials are: Stainless steel. rubber-lined steel polyolefins Inadequate materials are: aluminium zinc enamel
<b>Safe packaging materials:</b>	No data available.

## 8. Exposure controls/personal protection

### Control Parameters

#### Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
sodium hydroxide	Ceiling	2 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2016)
	Ceil_Time	2 mg/m <sup>3</sup>	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	PEL	2 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (03 2016)

Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.

**Biological Limit Values**

No biological exposure limits noted for the ingredient(s).

**Appropriate Engineering Controls**

Provide natural or explosion-proof ventilation adequate to ensure concentrations are kept below exposure limits. Provide readily accessible eye wash stations and safety showers.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection:** close-fitting protective goggles (e.g. closed goggles)

**Skin Protection**

**Hand Protection:**

Material: Kächele-Cama Latex GmbH (KCL), Germany  
Guideline: DIN EN 374  
Additional Information: Applies to handling for longer periods or of large amounts  
Material: Kächele-Cama Latex GmbH (KCL), Germany  
Guideline: DIN EN 374  
Additional Information: Applies to handling for brief periods or of small amounts

**Skin and Body Protection:**

Anti-static suit. acid-resistant protective clothing Alkali-resistant protective clothing

**Respiratory Protection:**

in case vapors or aerosols appear use respiratory equipment with suitable filter or wear a self contained respiratory apparatus Suitable filter: A, code colour brown  
Note time limit for wearing respiratory protective equipment.

**Hygiene measures:**

Avoid contact with skin and eyes. Wash contact areas after handling. Do not eat, drink, smoke, or sniff while at work. Wash your hands and/or face before breaks and before termination of work. Take off clothing and shoes contaminated with product. Clean before reuse.

**9. Physical and chemical properties**

**Information on basic physical and chemical properties**

**Appearance**

<b>Physical state:</b>	liquid
<b>Form:</b>	liquid
<b>Color:</b>	colorless
<b>Odor:</b>	Odorless
<b>Odor Threshold:</b>	No data available.
<b>Freezing point:</b>	3 °F/-16 °C
<b>Boiling Point:</b>	241 °F/116 °C
<b>Flammability:</b>	No data available.
<b>Upper/lower limit on flammability or explosive limits</b>	

<b>Explosive limit - upper:</b>	Not applicable
<b>Explosive limit - lower:</b>	Not applicable
<b>Flash Point:</b>	Not applicable
<b>Self Ignition Temperature:</b>	Not expected during handling from practical experience.
<b>Decomposition Temperature:</b>	Not expected during handling from practical experience.
<b>pH:</b>	14 (20 °C)
<b>Viscosity</b>	
<b>Dynamic viscosity:</b>	6.4 mPa.s (77 °F/25 °C)
<b>Kinematic viscosity:</b>	5.20 mm <sup>2</sup> /s (86 °F/30 °C)
<b>Flow Time:</b>	No data available.
<b>Solubility(ies)</b>	
<b>Solubility in Water:</b>	> 10 g/l Soluble
<b>Solubility (other):</b>	Soluble
<b>Partition coefficient (n-octanol/water):</b>	No data available.
<b>Vapor pressure:</b>	10 - 18 hPa (86 °F/30 °C)
<b>Relative density:</b>	No data available.
<b>Density:</b>	1.273 g/cm <sup>3</sup> (68 °F/20 °C)
<b>Bulk density:</b>	No data available.
<b>Relative vapor density:</b>	No data available.

**Other information**

<b>Explosive properties:</b>	Not expected during handling from practical experience.
<b>Oxidizing properties:</b>	Not expected during handling from practical experience.
<b>Minimum ignition temperature:</b>	Not applicable
<b>Formation of Flammable Gases:</b>	Not expected during handling from practical experience.
<b>Peroxides:</b>	Not expected during handling from practical experience.
<b>Metal Corrosion:</b>	Corrosive to metal
<b>Evaporation Rate:</b>	No data available.
<b>Molecular weight:</b>	40 g/mol

**10. Stability and reactivity**

<b>Reactivity:</b>	No data available.
<b>Chemical Stability:</b>	No data available.
<b>Possibility of hazardous reactions:</b>	Evolution of hydrogen with: various metals e.g.: aluminium, magnesium, zinc (Formation of detonating gas with atmospheric oxygen). Exothermic reaction with: acids
<b>Conditions to avoid:</b>	No further information available
<b>Incompatible Materials:</b>	aluminium Magnesium zinc acids
<b>Hazardous Decomposition Products:</b>	No hazardous decomposition products are known.

**11. Toxicological information**

**Information on toxicological effects**

### Information on likely routes of exposure

<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	Relevant route of exposure. Information on effects are given below.
<b>Eye contact:</b>	Relevant route of exposure. Information on effects are given below.
<b>Ingestion:</b>	If handled correctly, not a relevant route of exposure. Information on effects are given below.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	Relevant route of exposure. Information on effects are given below.
<b>Eye contact:</b>	Relevant route of exposure. Information on effects are given below.
<b>Ingestion:</b>	If handled correctly, not a relevant route of exposure. Information on effects are given below.

### Acute toxicity (list all possible routes of exposure)

#### Oral

**Product:** Not classified for acute toxicity based on available data.

#### Dermal

**Product:** Not classified for acute toxicity based on available data.

#### Inhalation

**Product:** No data available.  
Not classified for acute toxicity based on available data.

### Repeated dose toxicity

**Product:** No data available.

### Skin Corrosion/Irritation

**Product:** Corrosive. (Rabbit): Corrosive.; Literature

### Serious Eye Damage/Eye Irritation

**Product:** No data available.

#### Components:

sodium hydroxide Risk of serious damage to eyes. OECD 405 Rabbit:

### Respiratory or Skin Sensitization

**Product:** No data available.

#### Components:

sodium hydroxide Sensitization test (man): Not a skin sensitizer.

### Carcinogenicity

**Product:** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

### IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

### ACGIH: US.ACGIH Threshold Limit Values:

No carcinogens present or none present in regulated quantities



**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogens present or none present in regulated quantities

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:**

No carcinogens present or none present in regulated quantities

**Germ Cell Mutagenicity****In vitro****Product:** No data available.**Components:**sodium hydroxide Ames test (OECD 471): negative  
gene mutation test (analogous OECD method): positive**In vivo****Product:** No data available.**Components:**

sodium hydroxide Micronucleus test (analogous OECD method) Intraperitoneal (Mouse, Female, Male): negative

**Reproductive toxicity****Product:** No data available.**Specific Target Organ Toxicity - Single Exposure****Product:** No data available.**Specific Target Organ Toxicity - Repeated Exposure****Product:** No data available.**Aspiration Hazard****Product:** No data available.**Components:**

sodium hydroxide Not applicable

**Information on health hazards****Other hazards****Product:** No data available.

<b>12. Ecological information</b>
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**Ecotoxicity:****Acute hazards to the aquatic environment:****Fish****Product:** No data available.**Aquatic Invertebrates****Product:** No data available.**Components:**

sodium hydroxide EC 50 (Ceriodaphnia, 48 h): 40.4 mg/l Literature

**Toxicity to Aquatic Plants****Product:** No data available.**Toxicity to microorganisms****Product:** No data available.**Chronic hazards to the aquatic environment:**

Product name: KLOZUR® CAUSTIC

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**Fish****Product:** No data available.**Aquatic Invertebrates****Product:** No data available.**Toxicity to Aquatic Plants****Product:** No data available.**Toxicity to microorganisms****Product:** No data available.**Persistence and Degradability****Biodegradation****Product:** No data available.**BOD/COD Ratio****Product:** No data available.**Bioaccumulative potential****Bioconcentration Factor (BCF)****Product:** No data available.**Partition Coefficient n-octanol / water (log Kow)****Product:** Log Kow: No data available.**Mobility in soil:****Product** No data available.**Results of PBT and vPvB assessment:****Product** Not a PBT, vPvB substance as per the criteria of the REACH Regulation.**Other adverse effects:****Other hazards****Product:** No further information available**Additional Information:** no ecotoxicological studies with the product available.**13. Disposal considerations****Disposal methods:** Discharge, treatment, or disposal may be subject to national, state, or local laws.**Contaminated Packaging:** Dispose of container and unused contents in accordance with federal, state, and local requirements.**14. Transport information****Domestic regulation****49 CFR**UN/ID/NA number : UN 1824  
Proper shipping name : Sodium hydroxide solution

Class : 8  
Packing group : II  
Labels : 8  
ERG Code : 154  
Marine pollutant : no  
Remarks : FOR USA ONLY: When shipping in, by or via USA note of the Reportable Quantity-Regulation!

#### International Regulations

##### IATA-DGR

UN/ID No. : UN 1824  
Proper shipping name : Sodium hydroxide solution  
Class : 8  
Packing group : II  
Labels : 8  
Packing instruction (cargo aircraft) : 855  
Packing instruction (passenger aircraft) : 851  
Remarks : FOR USA ONLY: When shipping in, by or via USA note of the Reportable Quantity-Regulation!

##### IMDG-Code

UN number or ID number : UN 1824  
Proper shipping name : SODIUM HYDROXIDE SOLUTION  
Class : 8  
Packing group : II  
Labels : 8  
EmS Code : F-A, S-B  
Marine pollutant : no  
Remarks : Keep separate from acids., FOR USA ONLY: When shipping in, by or via USA note of the Reportable Quantity-Regulation!

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 15. Regulatory information

### US Federal Regulations

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

#### US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

None present or none present in regulated quantities.

**CERCLA Hazardous Substance List (40 CFR 302.4):**

Chemical Identity  
 SODIUM HYDROXIDE

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**

Corrosive to metal, Skin Corrosion or Irritation, Serious eye damage or eye irritation

**US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances**

None present or none present in regulated quantities.

**US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting**

None present or none present in regulated quantities.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**

None present or none present in regulated quantities.

**Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**

Chemical Identity  
 SODIUM HYDROXIDE

**US State Regulations**

**US. California Proposition 65**

No ingredient requiring a warning under CA Prop 65.

**16. Other information, including date of preparation or last revision**

**HMIS Hazard ID**

<b>Health</b>	3
<b>Flammability</b>	0
<b>Physical Hazards</b>	1
<b>PERSONAL PROTECTION</b>	D

D - Face Shield, Gloves & Apron

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; \*Chronic health effect

**Issue Date:** 09/08/2022

**Version #:** 1.0

**Further Information:** No data available.

**Revision Information** Changes since the last version are highlighted in the margin. This version replaces all previous versions.

**Disclaimer:**

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**1. Identification**

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<b>Product Name:</b>	Hydrated Lime	
<b>Synonyms:</b>	Chemical Hydrate Commercial Hydrate Hyd Chem SS, Hyd Lime Chem,	Hydrate Tailings, Hydrated Lime Kiln Dust, Industrial Hydrate, Pink Hydrate,
<b>Recommended Uses:</b>	Water treatment, steel flux, caustic agent, pH adjustment, acid gas absorption, construction	
<b>Manufacturer:</b>	Carmeuse Americas	
	<u>US Office</u> 11 Stanwix Street, 21 <sup>st</sup> Floor Pittsburgh, PA 15222 Phone: (412) 995-5500 Fax: (412) 995-5594	<u>Canadian Office</u> PO Box 190 Ingersoll, ON N5C 3K5 Phone: (519) 423-6283 Fax: (519) 423-6545
<b>Emergency Contact:</b>	Infotrac: (800) 535-5053 (24 hrs a day, 7 days a week)	

**2. Hazards Identification**

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<b>GHS classification</b>	<b>Physical Hazards</b> None	
	<b>Health Hazards</b>	
	Skin Irritation	Category 2
	Eye Damage	Category 1
	Carcinogenicity	Category 1A
	Specific Target Organ Toxicity – Single Exposure	Category 3
<b>GHS Label Elements:</b>	<b>Signal Word:</b> Danger	
	<b>Hazard Statements:</b> Causes skin irritation. Causes serious eye damage. May cause respiratory irritation. May cause cancer through inhalation	
	<b>Precautionary Statements:</b> Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep container tightly closed Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in well-ventilated area Wear protective gloves, clothing and eye protection	

# Hydrated Lime

**Pictograms:**



### 3. Composition

<u>Chemical name</u>	<u>% by weight</u>	<u>CAS#</u>
Calcium hydroxide	> 85	1305-62-0
Silica-crystalline quartz	< 1	14808-60-7

### 4. First Aid Measures

**Eyes:** Immediately flush eyes with generous amounts of water for at least 15 minutes. Pull back the eyelid to ensure that all lime dust has been washed out. Seek medical attention immediately. Do not rub eyes.

**Skin:** Wash exposed area with large amounts of water. Seek medical attention immediately.

**Ingestion:** Do not induce vomiting. Seek medical attention immediately. Never give anything by mouth unless instructed to do so by medical personnel.

**Inhalation:** Move victim to fresh air. Seek medical attention if necessary. If breathing has stopped, give artificial respiration

**Most Important Symptoms:** Irritation of skin, eyes, gastrointestinal tract or respiratory tract.

**Immediate medical attention / special treatment?** See first aid information above. Note to Physicians: Provide general supportive measures and treat symptomatically.

### 5. Fire Fighting Measures

**Suitable (and unsuitable) fire extinguishing media:** Use dry chemical fire extinguisher. Do not use water or halogenated compounds, except that large amounts of water may be used to deluge small quantities of this product.

**Specific hazards arising from the product**

Inhalation, skin or eye contact, can result in serious injury. This product is not combustible or flammable. This product is not considered to be an explosion hazard, although reaction with water or other incompatible materials may rupture containers. When this product is wet, it can be very slippery and can result in a slip hazard. Hazardous Combustion Products: None.

**Special protective equipment and precautions for fire fighters**

Wear full fire-fighting turn-out gear (full Bunker gear), and respiratory protection (SCBA) to prevent inhalation, skin or eye contact.

**6. Accidental Release Measures**

**Personal precautions, protective equipment, emergency procedures:**

Avoid inhalation, eye and skin contact. Avoid generating airborne dust. Wear appropriate protective clothing as described in section 8.

**Methods and materials for containment and clean up:**

Utilize cleanup methods that minimize generating dust: vacuum. Avoid dry sweeping. Residue on surfaces may be removed with copious amount of water or vinegar.

**7. Handling & Storage**

**Safe Handling:** Avoid inhalation, skin and eye contact. Avoid generating airborne dust. An eye wash station should be readily available when this product is handled.

**Safe Storage:** Keep in tightly closed containers. Protect containers from physical damage. Store in a cool, dry, and well-ventilated location. Do not store near incompatible materials (see Section 10 below). Keep away from moisture. Long-term storage in aluminum containers is not recommended, as calcium oxide may corrode aluminum over long periods of time

**8. Exposure Controls/Personal Protection**

**Occupational Exposure Limits**

	OSHA PEL (mg/m <sup>3</sup> )	ACGIH TLV (mg/m <sup>3</sup> )	Ont. Reg. 833 TWAEV (mg/m <sup>3</sup> )
Calcium hydroxide	15 (total) 5 (respirable)	5	5
Silica, <i>crystalline quartz, cristobalite and tridymite</i>	0.05 (respirable)	0.025 (respirable)	0.1

**Engineering Controls:** Use with adequate general or local exhaust ventilation and to maintain exposure below occupational exposure limits.

**Individual Protection Measures (Personal Protective Equipment):**



# Hydrated Lime

<b>Specific Eye / Face Protection:</b>	Safety glasses with side shields. In windy conditions, or if work activity generates elevated airborne dust levels, dust proof or chemical goggles are recommended. Contact lenses should not be worn.
<b>Specific Skin Protection:</b>	When there is a risk of skin contact, wear appropriate clothing and gloves to prevent contact.
<b>Specific Respiratory Protection:</b>	If exposure limits are exceeded, an approved particulate respirator, or supplied air respirator, appropriate for the airborne concentrations, should be used. Selection and use of the respiratory protective equipment must be in accordance with applicable regulations and good industrial hygiene practices.
<b>Other:</b>	An emergency eye wash fountain and shower are recommended.

## 9. Physical & Chemical Properties

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<b>Appearance:</b>	White powder
<b>Odor:</b>	Odorless
<b>Odor threshold:</b>	Not Applicable
<b>pH at 25 degrees C:</b>	12.45
<b>Melting Point:</b>	1076 °F (580 °C)
<b>Boiling Point and range:</b>	5162 °F (2850 °C)
<b>Flash Point:</b>	Not Applicable
<b>Evaporation Rate:</b>	Not Applicable
<b>Flammability:</b>	Not Applicable
<b>Upper/lower flammability or explosive limits</b>	Not Applicable
<b>Vapor pressure/density:</b>	Non Volatile
<b>Relative density:</b>	2.24
<b>Solubility:</b>	Slightly soluble in water: 0.2% @ 0 °C. Soluble in acids, glycerin, and sugar solutions
<b>Partition coefficient: n-octanol/water</b>	Not applicable
<b>Auto-ignition temperature:</b>	Not Available
<b>Decomposition temperature:</b>	Not available
<b>Viscosity:</b>	Not Applicable

## 10. Stability & Reactivity

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<b>Reactivity:</b>	Reacts with acids to form calcium salts, releasing heat. Reacts with carbon dioxide in air to form calcium carbonate. See also Incompatibility below.
<b>Chemical stability:</b>	Stable under normal storage and handling conditions.
<b>Possibility of Hazardous Reactions:</b>	See “reactivity” above.
<b>Conditions to avoid:</b>	Vicinity of incompatible materials.
<b>Incompatibility:</b>	This product should not be mixed or stored with the following materials, due to the potential for violent reaction and release of heat: <ul style="list-style-type: none"><li>• acids</li><li>• reactive fluoridated compounds</li><li>• reactive brominated compounds</li><li>• reactive powdered metals</li><li>• reactive phosphorous compounds</li><li>• aluminum powder</li><li>• organic acid anhydrides</li><li>• nitro-organic compounds</li><li>• interhalogenated compounds</li></ul>
<b>Hazardous decomposition products:</b>	None

## 11. Toxicological Information

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### Likely routes of exposure & symptoms:

<b>Eyes:</b>	Contact can cause severe irritation or burning of eyes, including permanent damage.
<b>Skin:</b>	Contact can cause severe irritation or burning of skin, especially in the presence of moisture.
<b>Ingestion:</b>	This product can cause severe irritation or burning of gastrointestinal tract if swallowed.
<b>Inhalation:</b>	This product can cause severe irritation of the respiratory system.
<b>Chronic health effects:</b>	This product contains trace amounts of crystalline silica. Prolonged or repeated inhalation of respirable crystalline silica can cause silicosis, as serious lung disease.
<b>Respiratory or skin sensitization:</b>	This material is not known to cause sensitization
<b>Germ cell mutagenicity:</b>	No data available.

# Hydrated Lime

<b>Carcinogenicity:</b>	This product is not listed as carcinogenic by OSHA, IARC, NTP, ACGIH, or the EU Directives. This product may contain trace amounts of crystalline silica quartz which is listed by IARC as "Carcinogenic to Humans" (Group 1) and "Known to be a Human Carcinogen" by NTP (National Toxicology Program).
<b>Reproductive toxicity:</b>	No Data Available.
<b>Numerical Measures of Toxicity</b>	Crystalline Silica: Oral Rat LD <sub>50</sub> > 22,500 mg/kg Calcium Hydroxide: Oral (rat) LD <sub>50</sub> : 7340 mg/kg

## 12. Ecological Information

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Because of the elevated pH of this product, it might be expected to produce some ecotoxicity upon exposure to certain aquatic organisms and aquatic systems in high concentrations  
This material shows no bioaccumulation effect or food chain concentration toxicity.

## 13. Disposal Considerations

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Dispose of contents in accordance with federal, state, provincial and local regulations.

## 14. Transport Information

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Not regulated by Department of Transportation, Transport of Dangerous Goods

## 15. Regulatory Information

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<b>CERCLA Hazardous Substances</b>	Not listed
<b>SARA Toxic Chemical (40 CFR 372.65)</b>	Not listed
<b>SARA Section 302 Extremely Hazardous Substances (40 CFR 355)</b>	Not listed
<b>SARA 311/312</b>	Not listed
<b>SARA Section 313 Toxic Chemicals reporting requirements</b>	None
<b>Threshold planning quantity (TPQ)</b>	Not listed
<b>RCRA Hazardous Waste Classification (40 CFR 261)</b>	Not Classified
<b>EPA Toxic Substances Control Act (TSCA) Status</b>	The components of this product are each listed on the TSCA Inventory List in the "active" status.
<b>California Proposition 65</b>	Airborne crystalline silica particulates of respirable size are known to the State of California to cause cancer.
<b>NFPA ratings</b>	Health: 3 Fire: 0 Reactivity: 0
<b>HMIS Ratings</b>	Health: 3 Fire: 0 Reactivity: 0 Personal protection: E
<b>OSHA Specifically regulated substance (29 CFR 1910)</b>	Not listed
<b>OSHA Air contaminant (29 CFR 1910.1000, Table Z-1, Z-1-A)</b>	Listed
<b>MSHA</b>	Not listed
<b>Canada DSL</b>	Listed

**Canadian WHMIS Classification**

D2A, Materials Causing other toxic effects.

E, Corrosive Material



**Canada CPR**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulation of a Canada and this SDS contains all the required information.

**16. Other Information**

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<b>List of GHS Hazard Statements:</b>	H315: Causes skin irritation H318: Causes serious eye damage H335: May cause respiratory irritation. H350: May cause cancer through inhalation
<b>List of GHS Precautionary Statements:</b>	P201: Obtain special instructions before use. P202: Do not handle until all safety precautions have been read and understood. P233: Keep container tightly closed P260: Do not breathe dust. P264: Wash thoroughly after handling. P270: Do not eat, drink or smoke when using this product. P271: Use only outdoors or in well-ventilated area P280: Wear protective gloves, clothing and eye protection

**Abbreviations**

CERCLA	Comprehensive Environmental Response, Compensation and Liability Act	RCRA	Resource Conservation and Recovery Act
SARA	Superfund Amendments and Reauthorization Act	IARC	International Agency for Research on Cancer
NTP	National Toxicology Program		

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