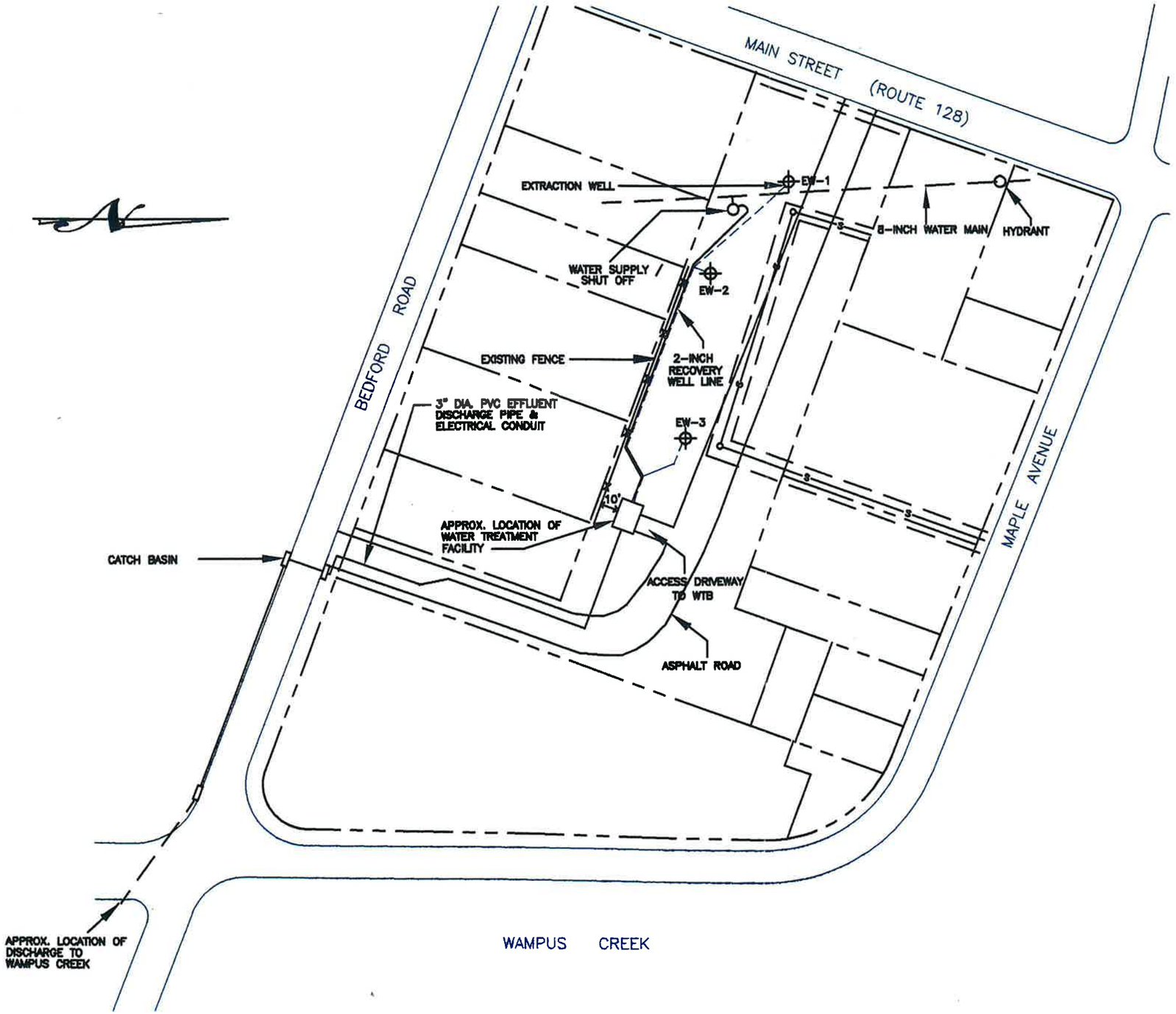


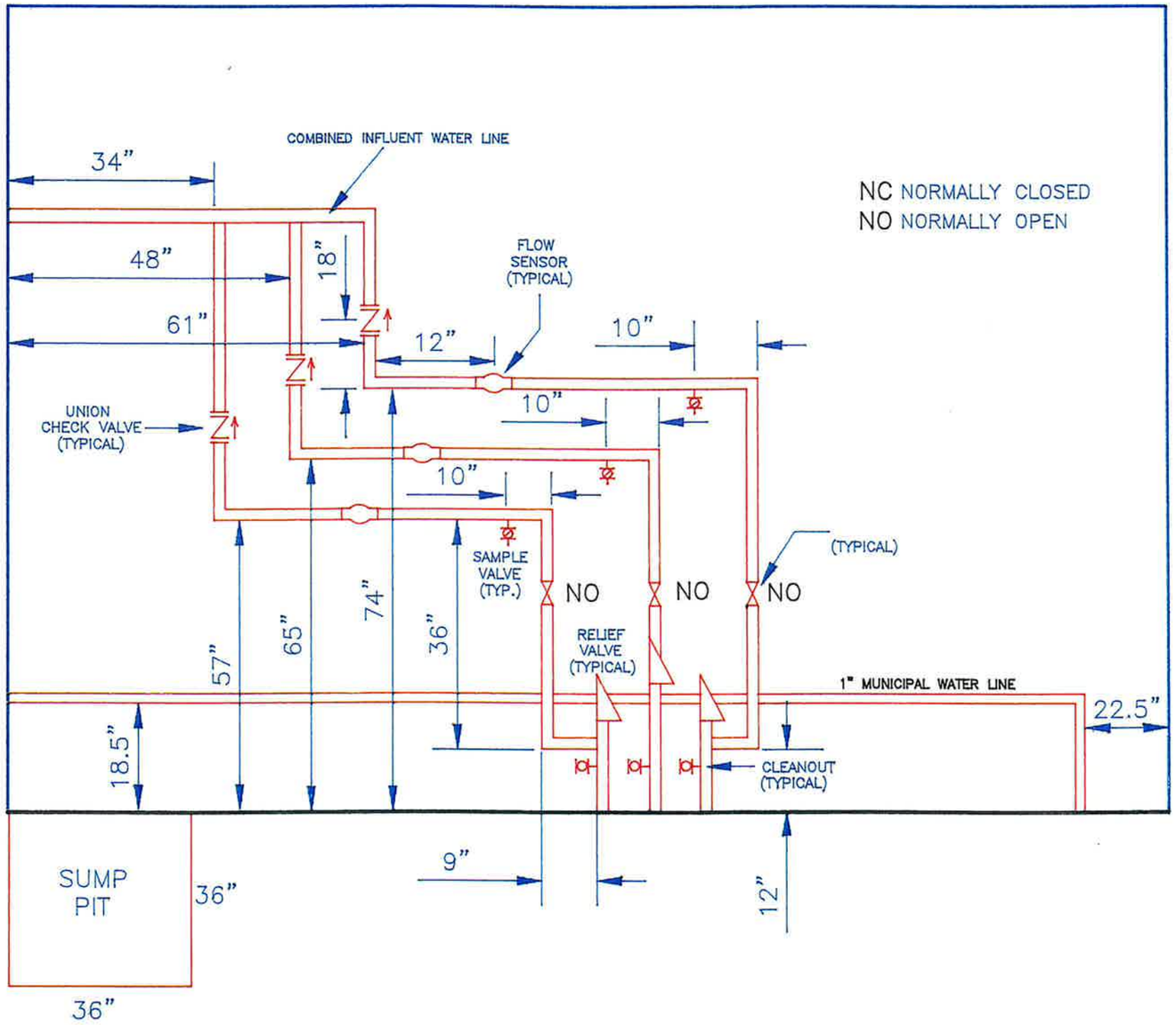
0 100 FT 200

APPROX. SCALE: 1' = 100'

REVISED BY: BM REVISION DATE: OCTOBER 1, 1998	FIGURE: 1

NYSDEC – ARMONK

EnviroTrac
561P ACORN STREET, DEER PARK NY 11729
PHONE: (516)586-1800 FAX: (516)586-1879



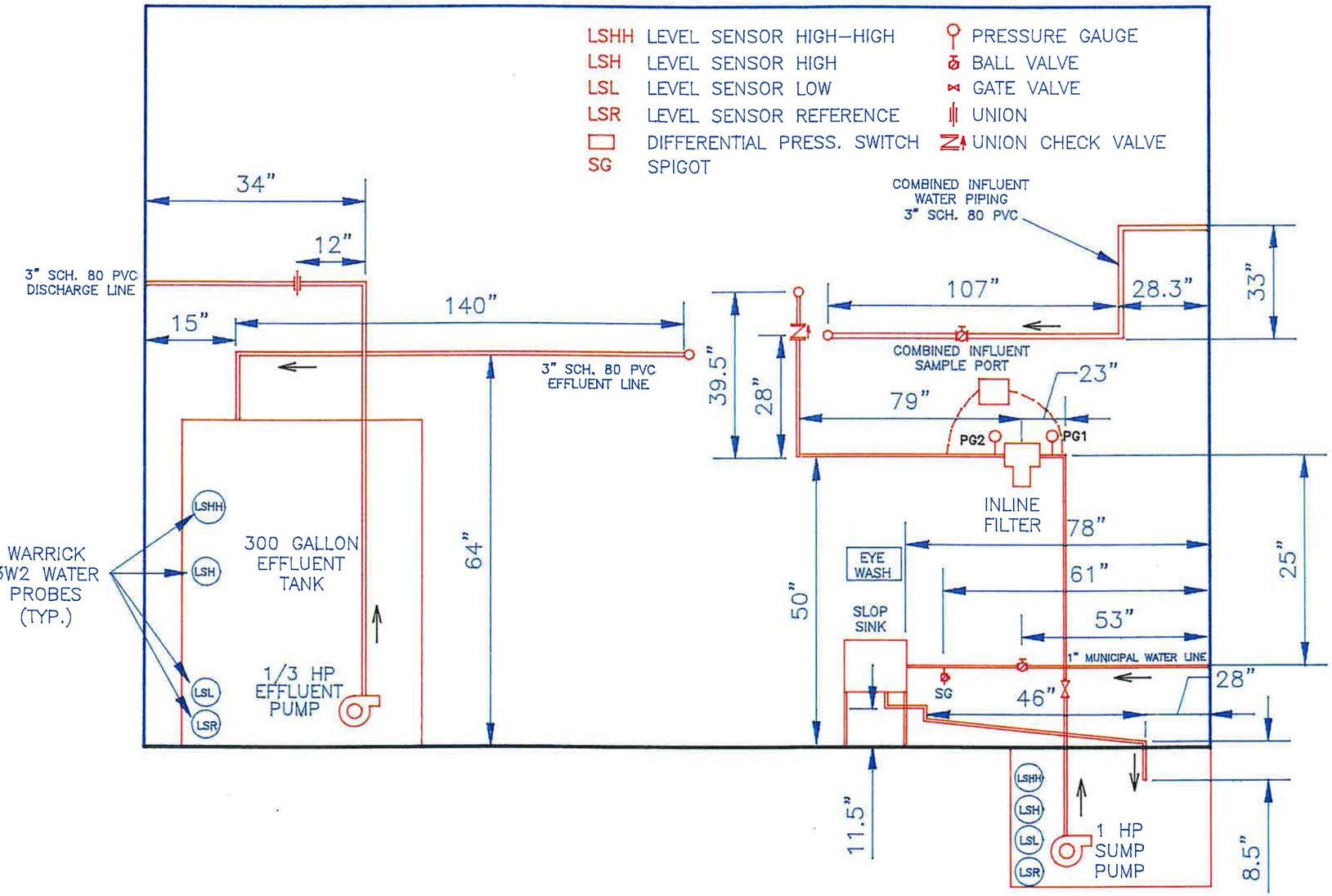
NC NORMALLY CLOSED
NO NORMALLY OPEN

REVISED BY: BM REVISION DATE: OCTOBER 1, 1998	FIGURE: 2
NOT TO SCALE	

WEST WALL PIPING DIAGRAM

NYSDEC – ARMONK

EnviroTrac
561P ACORN STREET, DEER PARK NY 11729
PHONE: (516)586-1800 FAX: (516)586-1879



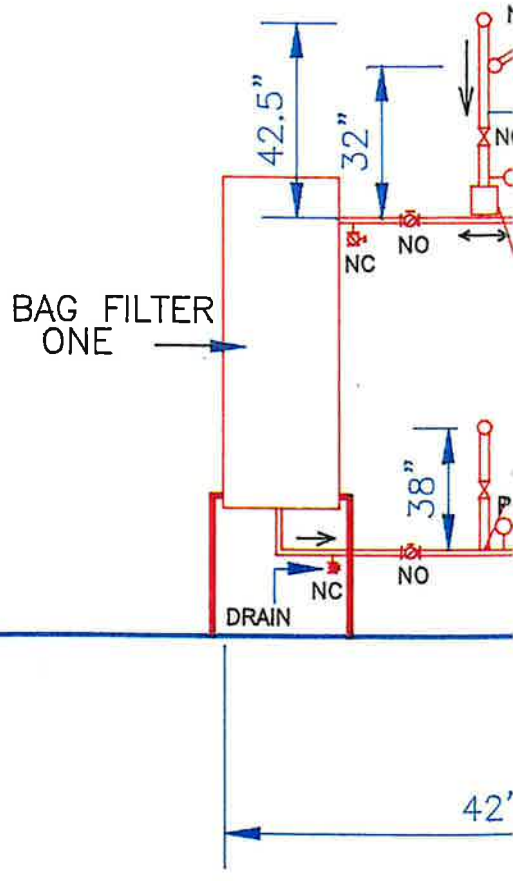
REVISED BY: BM REVISION DATE: OCTOBER 7, 1998	FIGURE: 3
NOT TO SCALE	

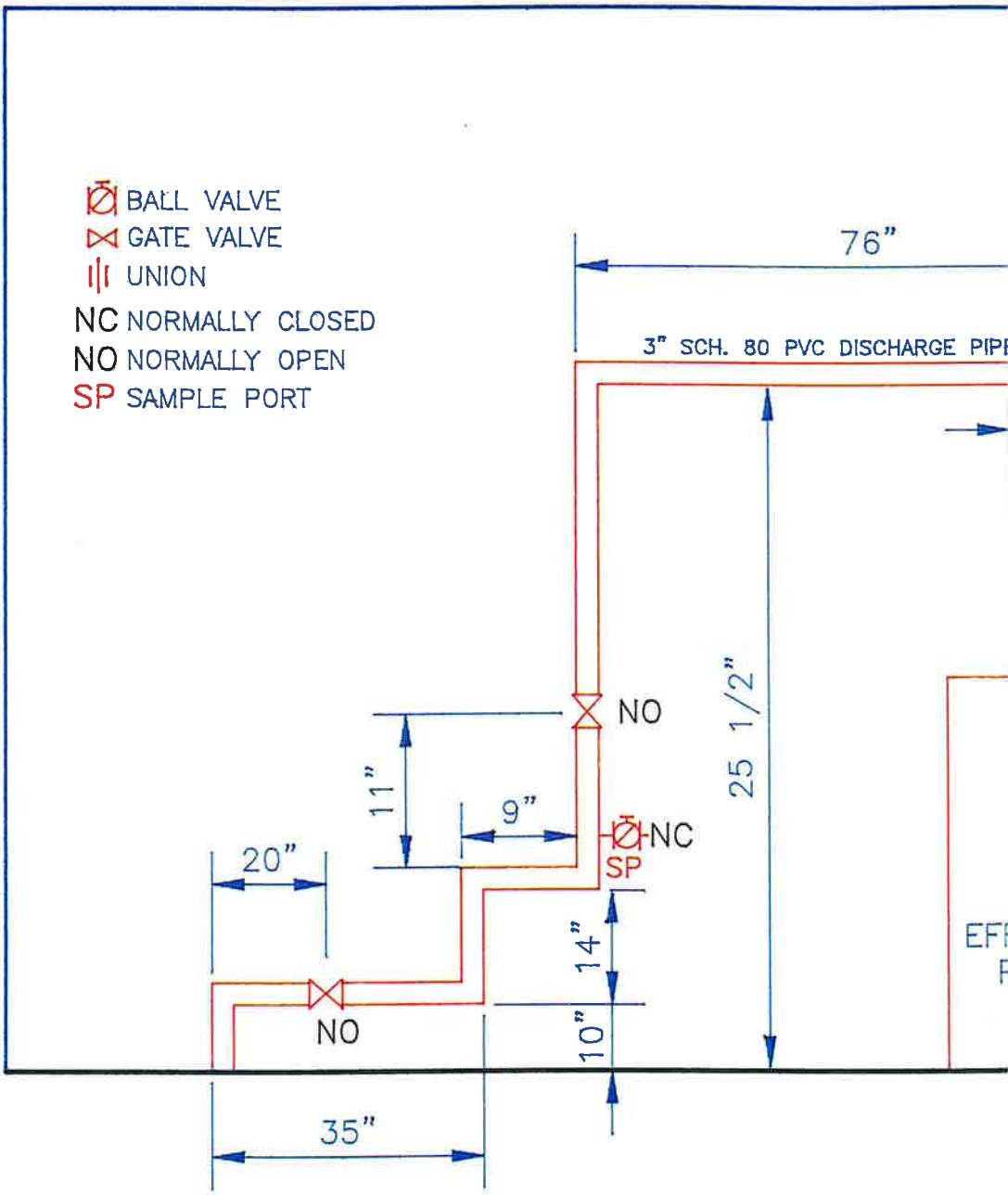
SOUTH WALL PIPING DIAGRAM

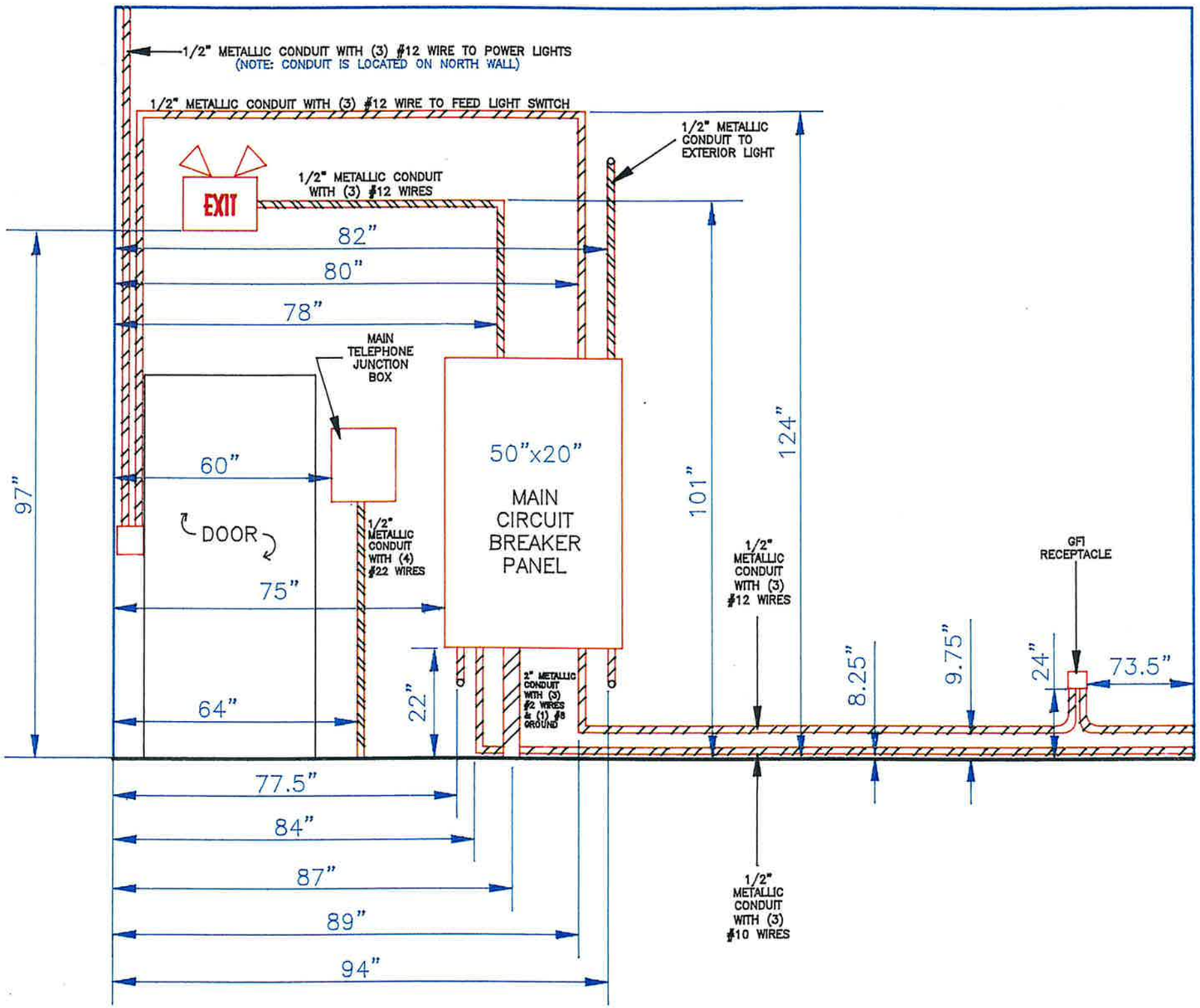
NYSDEC – ARMONK

EnviroTrac
561P ACORN STREET, DEER PARK NY 11729
PHONE: (516)586–1800 FAX: (516)586–1879

DIFFERENTIAL PRESSURE SWITCH
PRESSURE GAUGE
BALL VALVE
GATE VALVE
UNION
NC NORMALLY CLOSED
NO NORMALLY OPEN

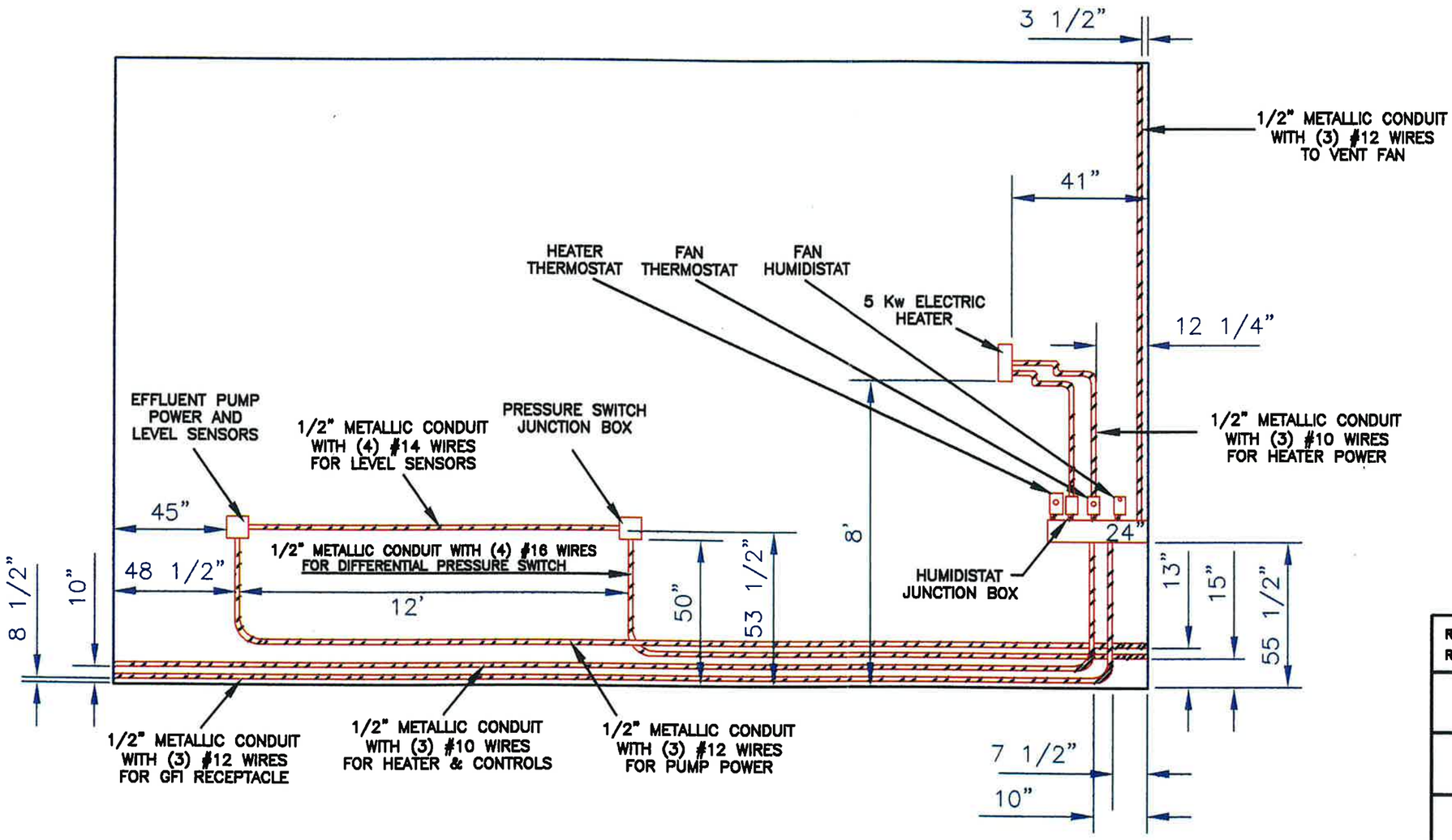



BALL VALVE
GATE VALVE
UNION
NC NORMALLY CLOSED
NO NORMALLY OPEN
SP SAMPLE PORT
76"
3" SCH. 80 PVC DISCHARGE PIPE
NO
11"
9"
NC
SP
20"
25 1/2"
14"
10"
NO
35"
EFF



REVISED BY: BM REVISION DATE: OCTOBER 6, 1998	FIGURE: 6
NOT TO SCALE	
EAST WALL ELECTRIC LAYOUT	
NYSDEC – ARMONK	

EnviroTrac
561P ACORN STREET, DEER PARK NY 11729
PHONE: (516)586-1800 FAX: (516)586-1879



REVISED BY: BM
REVISION DATE: OCTOBER 7, 1998

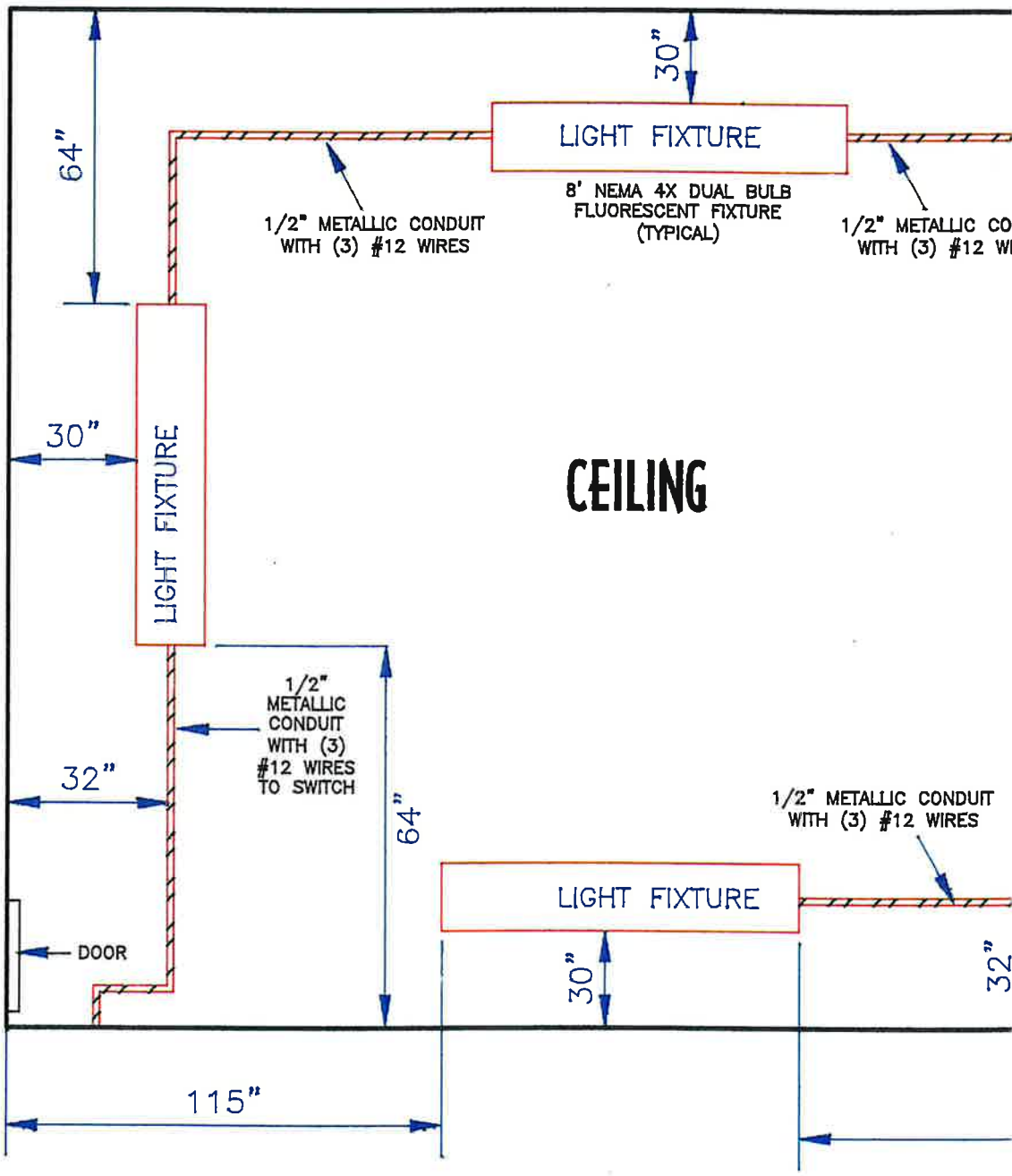
FIGURE: 7

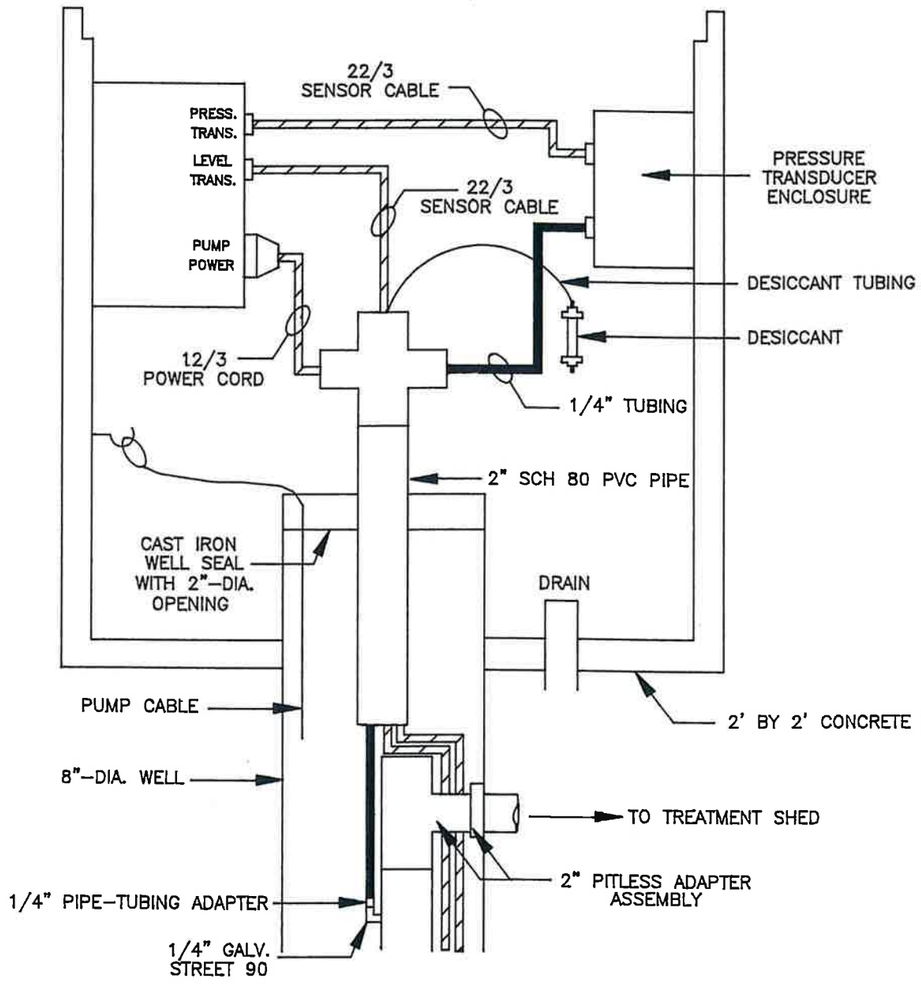
NOT TO SCALE

SOUTHWALL ELECTRIC LAYOUT

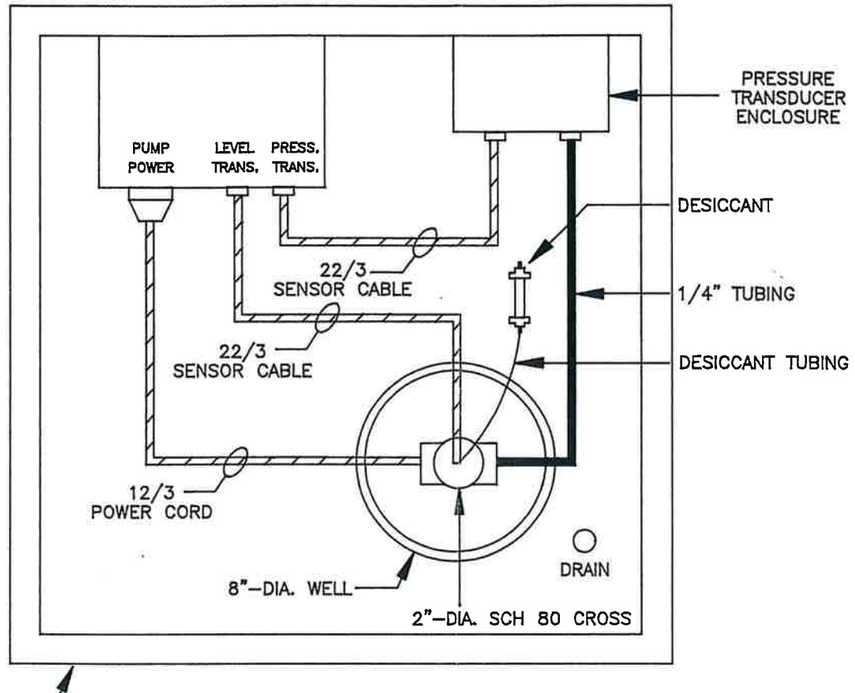
NYSDEC – ARMONK

EnviroTrac
561P ACORN STREET, DEER PARK NY 11729
PHONE: (516)586-1800 FAX: (516)586-1879

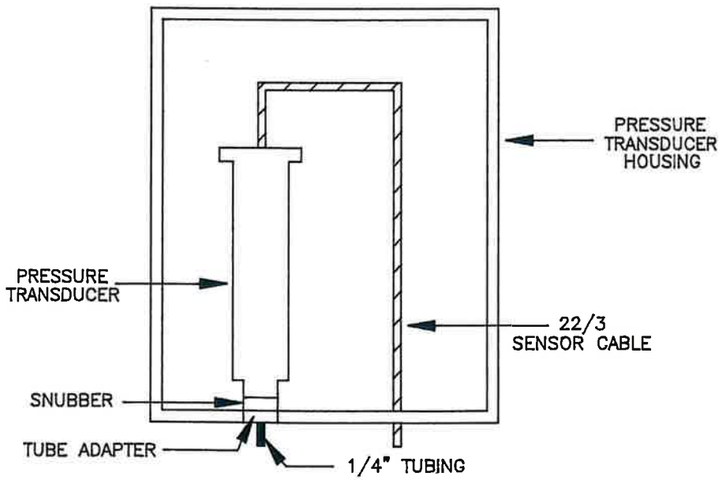

30"
64"
LIGHT FIXTURE
8' NEMA 4X DUAL BULB
FLUORESCENT FIXTURE
(TYPICAL)
1/2" METALLIC CONDUIT
WITH (3) #12 WIRES
1/2" METALLIC CO
WITH (3) #12 WI
30"
LIGHT FIXTURE
CEILING
1/2"
METALLIC
CONDUIT
WITH (3)
#12 WIRES
TO SWITCH
32"
64"
1/2" METALLIC CONDUIT
WITH (3) #12 WIRES
LIGHT FIXTURE
DOOR
30"
32"
115"



WELL BOX DETAIL
SIDE VIEW



WELL BOX DETAIL
PLAN VIEW



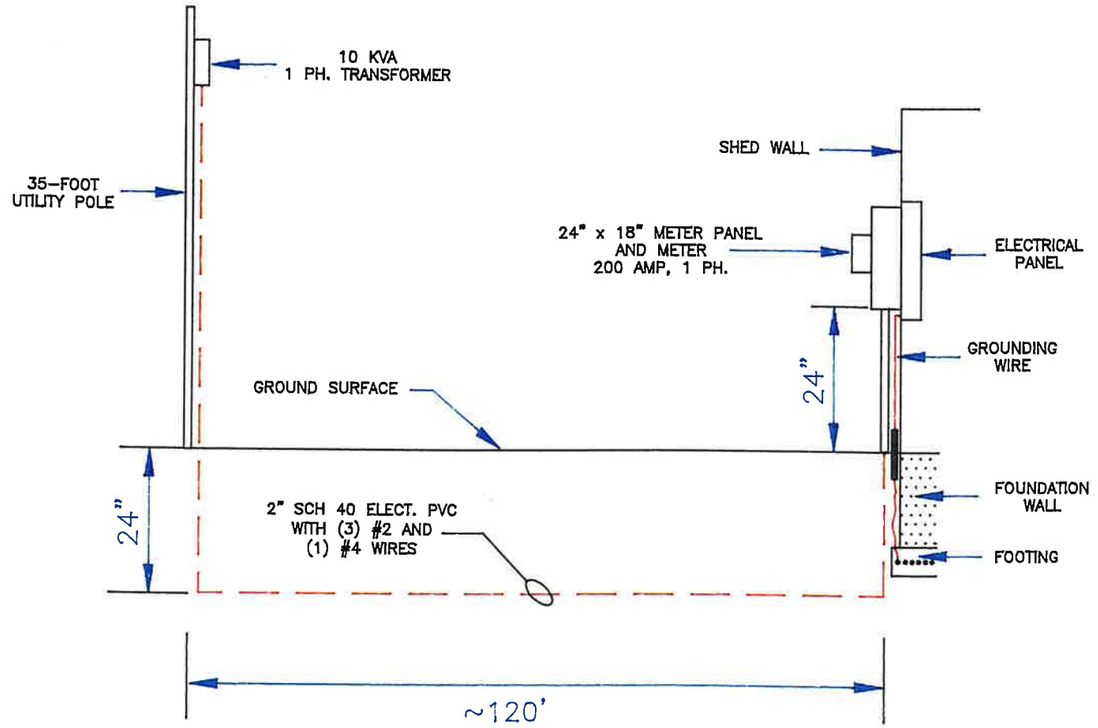
PRESSURE TRANSDUCER
ENCLOSURE DETAIL

DRAWN BY: BM DRAWING DATE: OCTOBER 1, 1998	FIGURE: 9
NOT TO SCALE	

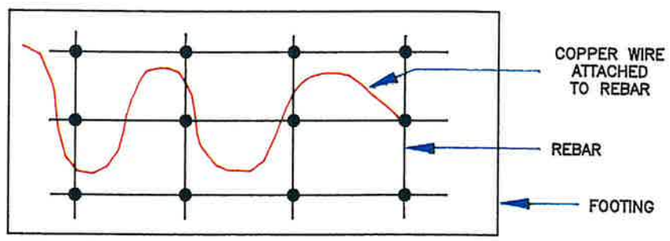
PUMPING WELL DETAILS

NYSDEC – ARMONK

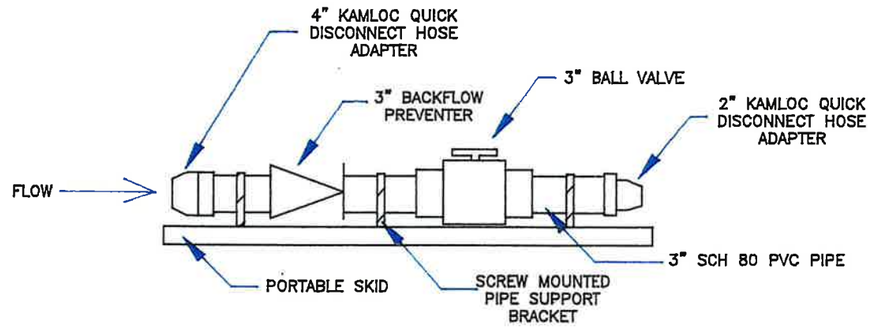
EnviroTrac
561P ACORN STREET, DEER PARK NY 11729
PHONE: (516)586-1800 FAX: (516)586-1879



INCOMING ELECTRIC SERVICE
AND GROUNDING SYSTEM
N.T.S.



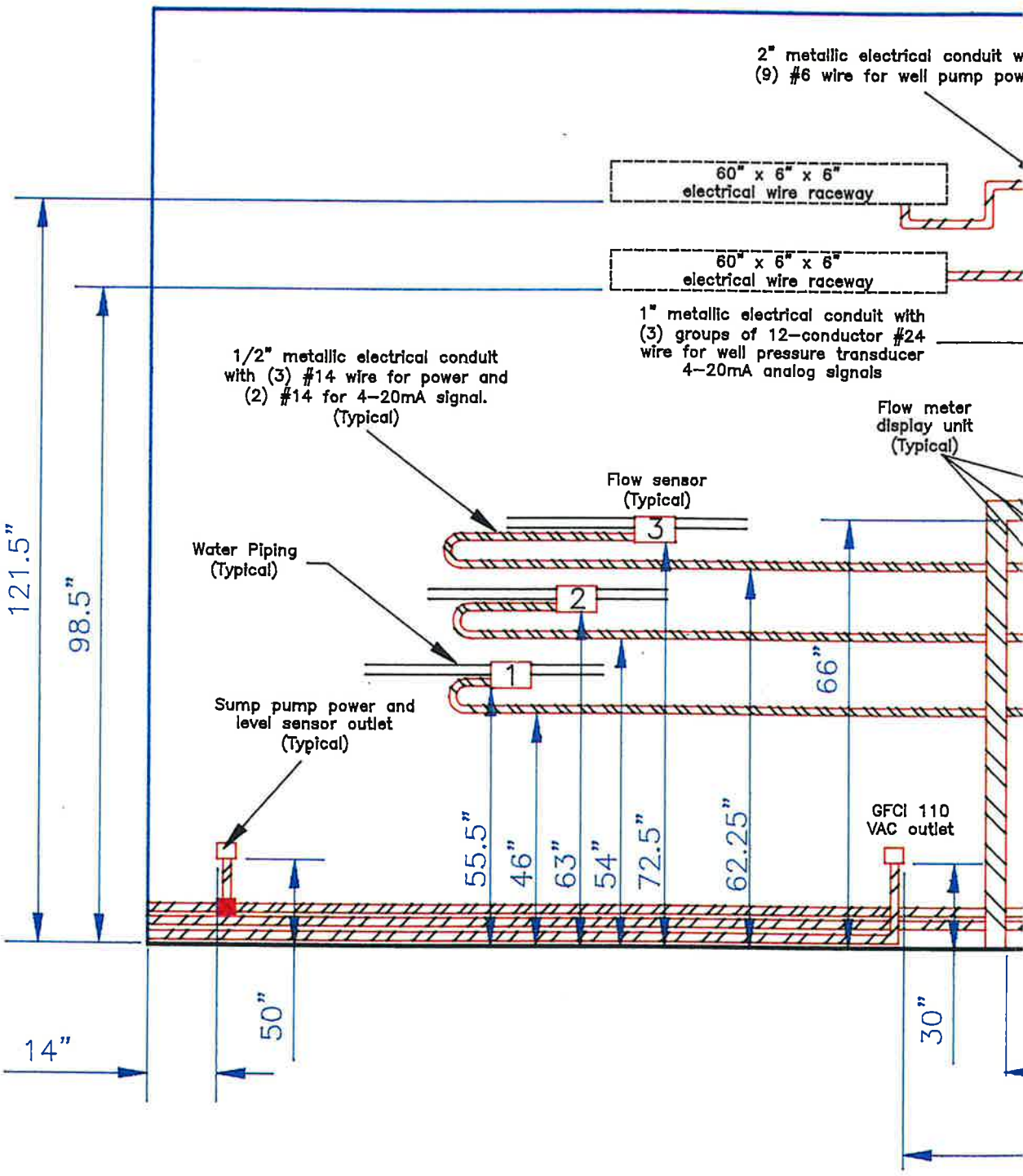
UFER GROUNDING SYSTEM
TOP VIEW
N.T.S.

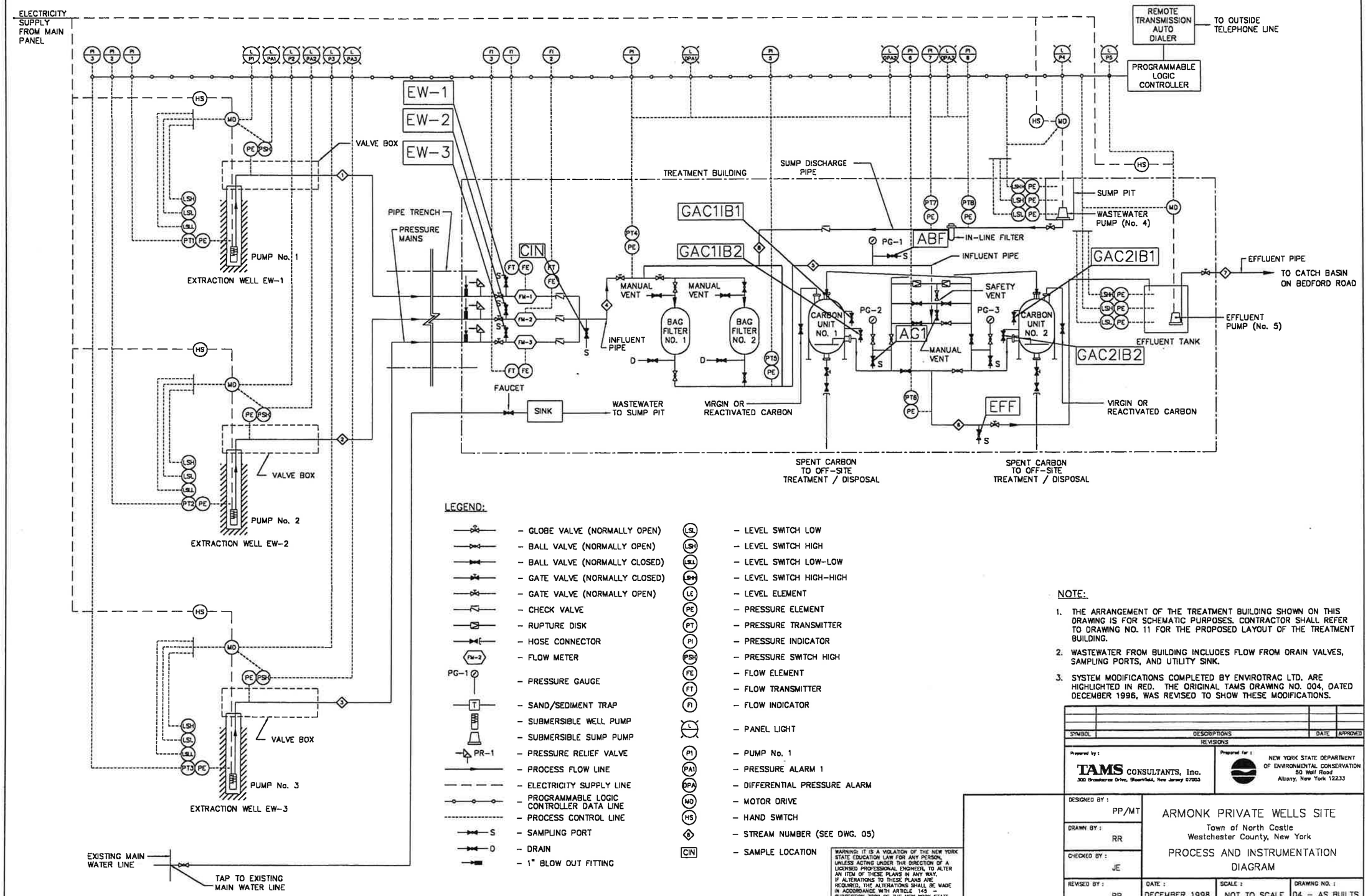


UTILITY WATER HYDRANT CONNECTOR DETAIL
N.T.S.

REVISED BY: BM REVISION DATE: OCTOBER 30, 1998	FIGURE: 10
NOT TO SCALE	
MISCELLANEOUS DETAILS	
NYSDEC – ARMONK	

EnviroTrac
561P ACORN STREET, DEER PARK NY 11729
PHONE: (516)586–1800 FAX: (516)586–1879


2" metallic electrical conduit w
(9) #6 wire for well pump pow
60" x 6" x 6"
electrical wire raceway
60" x 6" x 6"
electrical wire raceway
1" metallic electrical conduit with
(3) groups of 12-conductor #24
wire for well pressure transducer
4-20mA analog signals
1/2" metallic electrical conduit
with (3) #14 wire for power and
(2) #14 for 4-20mA signal.
(Typical)
Flow meter
display unit
(Typical)
Flow sensor
(Typical)
Water Piping
(Typical)
3
2
1
Sump pump power and
level sensor outlet
(Typical)
121.5"
98.5"
66"
55.5"
46"
63"
54"
72.5"
62.25"
GFCI 110
VAC outlet
14"
50"
30"



LEGEND:

- GLOBE VALVE (NORMALLY OPEN)
- BALL VALVE (NORMALLY OPEN)
- BALL VALVE (NORMALLY CLOSED)
- GATE VALVE (NORMALLY CLOSED)
- GATE VALVE (NORMALLY OPEN)
- CHECK VALVE
- RUPTURE DISK
- HOSE CONNECTOR
- FW-2 – FLOW METER
- PG-1 – PRESSURE GAUGE
- SAND/SEDIMENT TRAP
- SUBMERSIBLE WELL PUMP
- SUBMERSIBLE SUMP PUMP
- PR-1 – PRESSURE RELIEF VALVE
- PROCESS FLOW LINE
- ELECTRICITY SUPPLY LINE
- PROGRAMMABLE LOGIC CONTROLLER DATA LINE
- PROCESS CONTROL LINE
- S – SAMPLING PORT
- D – DRAIN
- 1" BLOW OUT FITTING
- LSL – LEVEL SWITCH LOW
- LSH – LEVEL SWITCH HIGH
- LSLL – LEVEL SWITCH LOW-LOW
- LSHH – LEVEL SWITCH HIGH-HIGH
- LE – LEVEL ELEMENT
- PE – PRESSURE ELEMENT
- PT – PRESSURE TRANSMITTER
- PI – PRESSURE INDICATOR
- PSH – PRESSURE SWITCH HIGH
- FE – FLOW ELEMENT
- FT – FLOW TRANSMITTER
- FI – FLOW INDICATOR
- L – PANEL LIGHT
- PI – PUMP No. 1
- PAI – PRESSURE ALARM 1
- DPA – DIFFERENTIAL PRESSURE ALARM
- MD – MOTOR DRIVE
- HS – HAND SWITCH
- 6 – STREAM NUMBER (SEE DWG. 05)
- CIN – SAMPLE LOCATION

NOTE:

1. THE ARRANGEMENT OF THE TREATMENT BUILDING SHOWN ON THIS DRAWING IS FOR SCHEMATIC PURPOSES. CONTRACTOR SHALL REFER TO DRAWING NO. 11 FOR THE PROPOSED LAYOUT OF THE TREATMENT BUILDING.
2. WASTEWATER FROM BUILDING INCLUDES FLOW FROM DRAIN VALVES, SAMPLING PORTS, AND UTILITY SINK.
3. SYSTEM MODIFICATIONS COMPLETED BY ENVIROTRAC LTD. ARE HIGHLIGHTED IN RED. THE ORIGINAL TAMS DRAWING NO. 004, DATED DECEMBER 1996, WAS REVISED TO SHOW THESE MODIFICATIONS.

SYMBOL	DESCRIPTIONS	DATE	APPROVED
	REVISIONS		

Prepared by: TAMS CONSULTANTS, Inc., 300 Broadacres Drive, Bloomfield, New Jersey 07003

Prepared for: NEW YORK STATE DEPARTMENT OF ENVIRONMENTAL CONSERVATION, 50 Wolf Road, Albany, New York 12233

DESIGNED BY:	PP/MT
DRAWN BY:	RR
CHECKED BY:	JE
REVISED BY:	RR

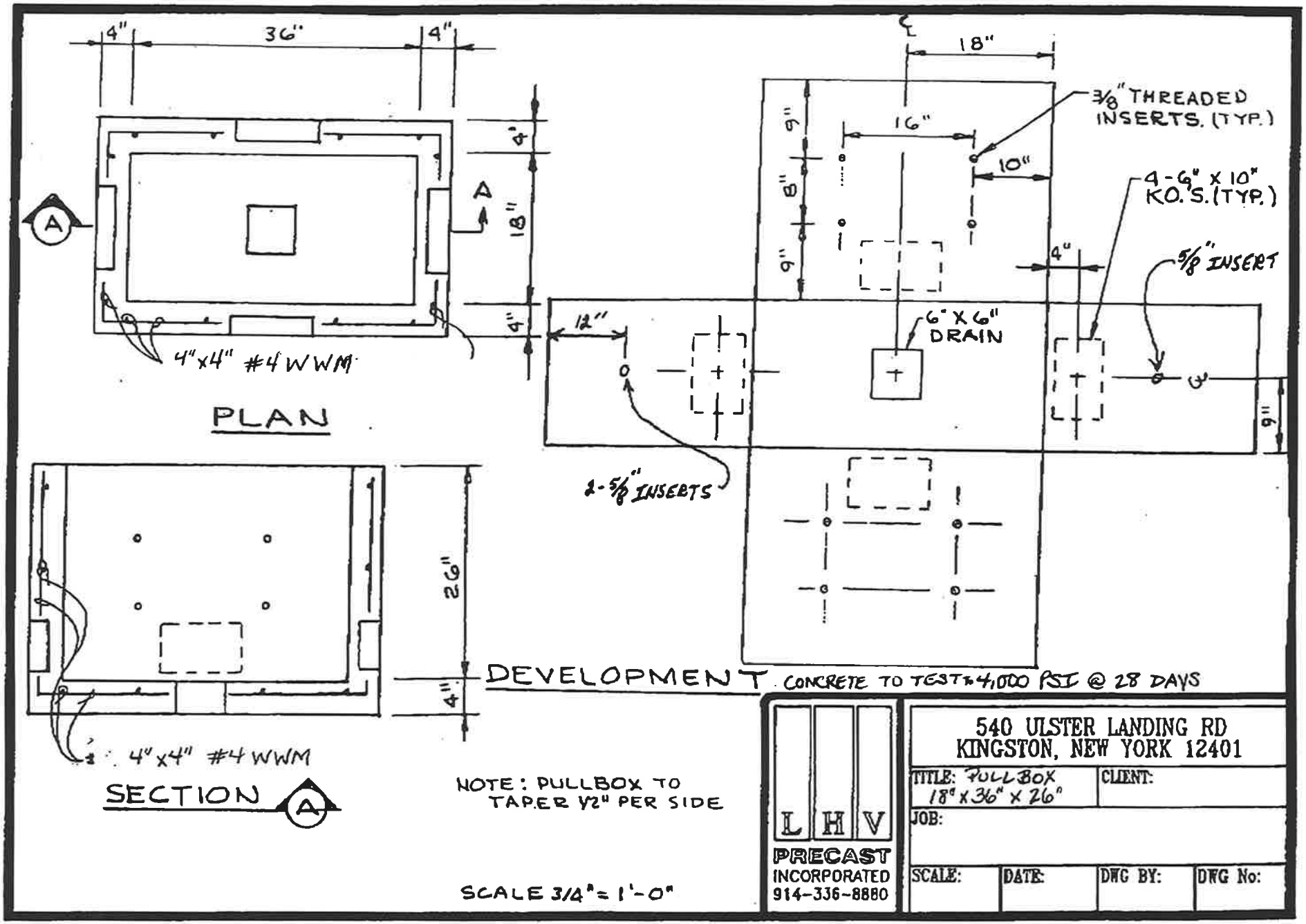
ARMONK PRIVATE WELLS SITE

Town of North Castle
Westchester County, New York

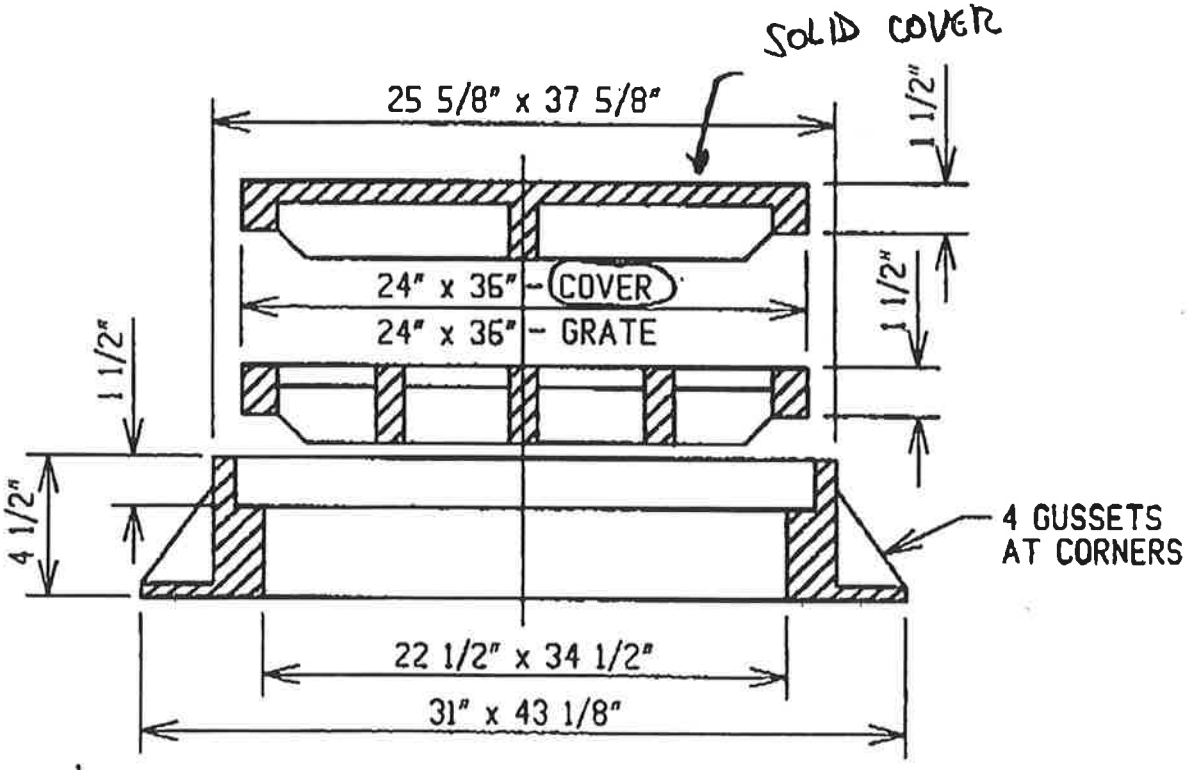
PROCESS AND INSTRUMENTATION DIAGRAM

DATE:	SCALE:	DRAWING NO.:
DECEMBER 1998	NOT TO SCALE	04 – AS BUILTS

Filename: SAMP2.dwg / Date: 12-28-98 / User: MC/AR

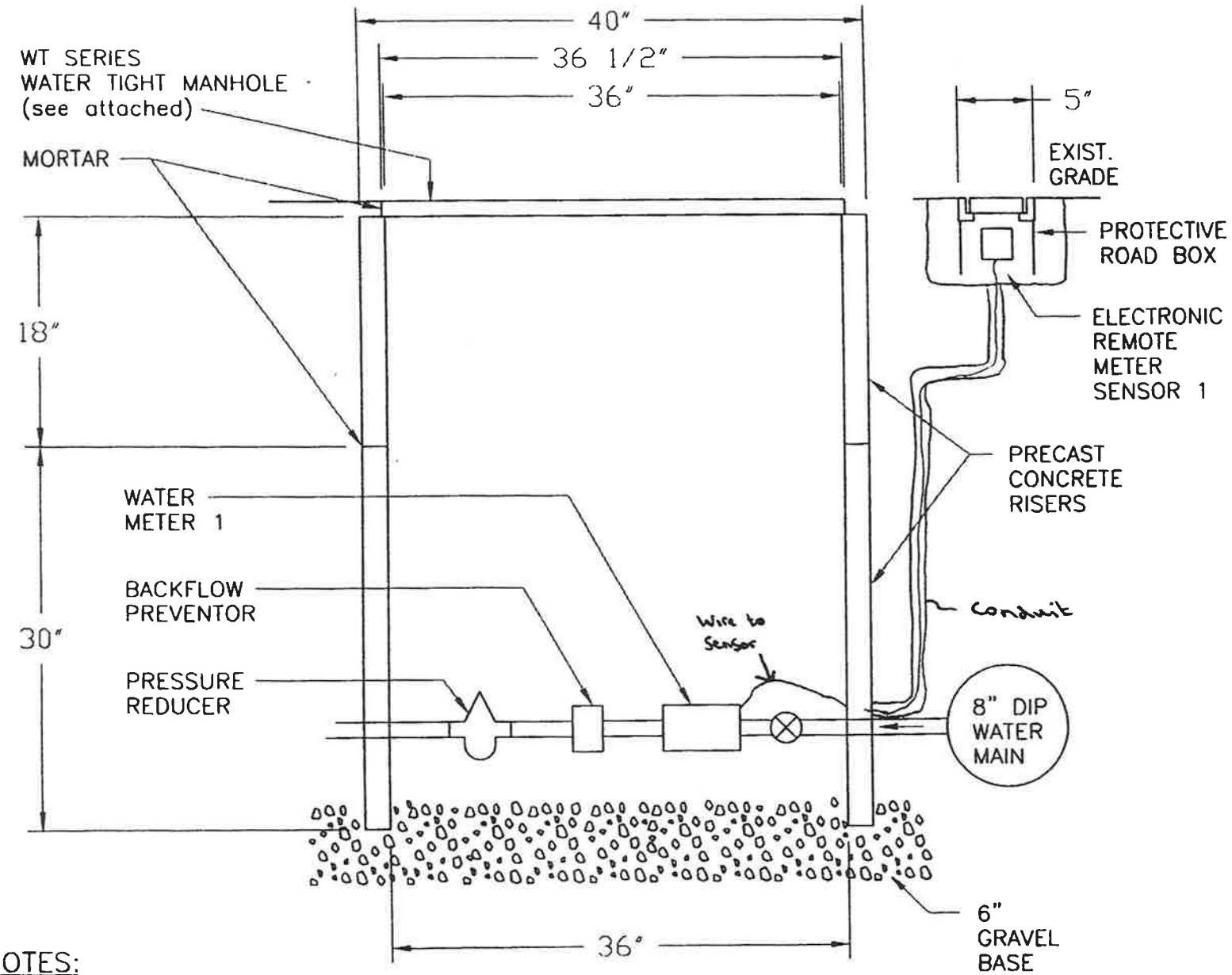


L H V PRECAST INCORPORATED 914-336-8880	540 ULSTER LANDING RD KINGSTON, NEW YORK 12401
TITLE: PULL BOX 18" x 36" x 26"	CLIENT:
JOB:	
SCALE: / DATE: / DWG BY: / DWG No:	



GR 122-4

GR 122-4—Rectangular roadway inlet. Gray iron meets or exceeds ASTM A48, Class 30B. Other grades of gray iron available upon request. Suitable for H-20 loading. Furnished with standard one coat of black asphaltum paint. Uncoated castings available upon request. Available with solid cover or grate.



NOTES:

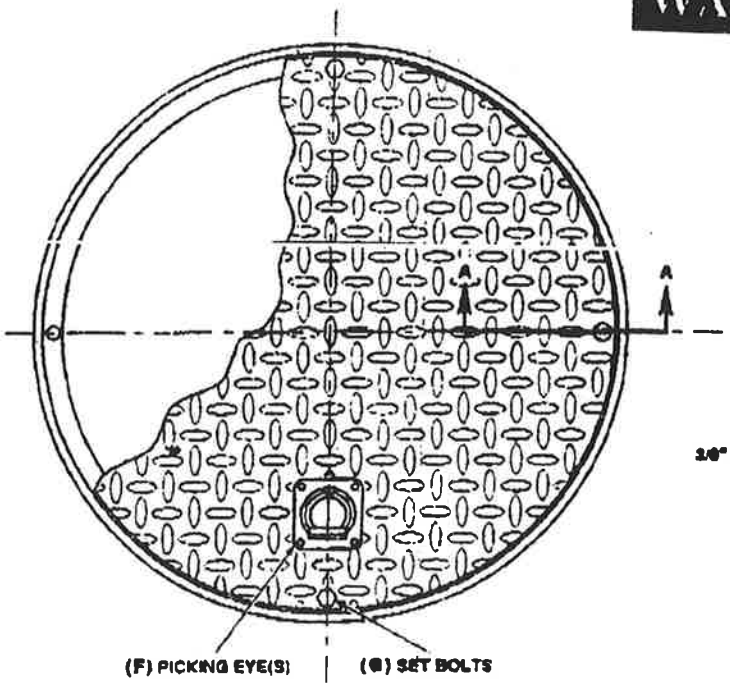
1 – SUPPLIED BY TOWN

	FIGURE #	REVISION DATE: NOVEMBER 11, 1997	SCALE: N.T.S.	DRAWN BY: KB	ARMONK PRIVATE WELLS SITE NYSPEC SITE 3-60-005 WATER SUPPLY CONNECTION DETAILS

EnviroTrac

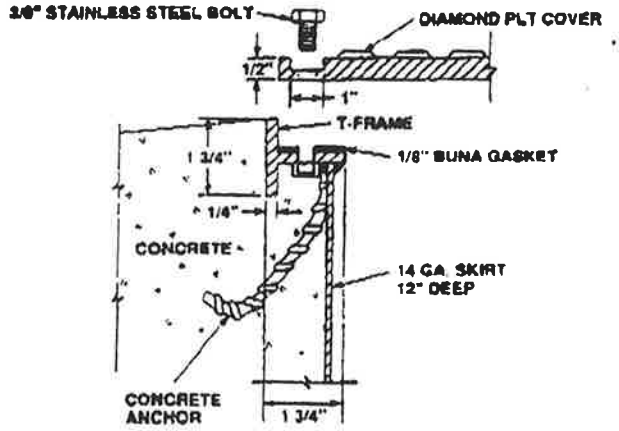
WATER TIGHT SPECIFICATIONS

WT SERIES
WATER TIGHT MANHOLES

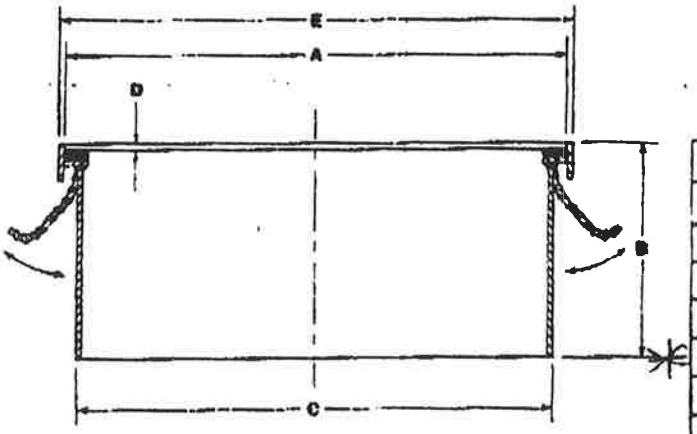


STANDARD FEATURES

- REINFORCED DIAMOND PLATE STEEL COVERS WITH H-20 TRUCKLOAD RATING.
- 1/8" BUNA-N GASKET AND STAINLESS STEEL SET BOLTS.
- 14 GAUGE SKIRTS.
- RECESSED WATER TIGHT PICKING EYE(S) FOR EASY COVER REMOVAL.
- #4 REBAR ANCHORS WELDED TO FRAME. BARS BEND OUT DURING INSTALLATION FOR ANCHORING IN CONCRETE. CHANNEL ANCHORS MAY ALSO BE USED.
- COMPLETE WELDED STEEL CONSTRUCTION.
- ALL STEEL COATED WITH RUST PREVENTIVE PAINT.
- OPTIONAL INTERNAL ACCESS PORTS AVAILABLE. SEE OUR DUAL AND TRIPLE ACCESS SERIES MANHOLES.



SECTION AA



SOLID COVER WATER TIGHT MANHOLES							
MODEL	A	B	C	D	E	F	G
180 WT	18 1/2"	12"	18 1/4"	3/8"	19 3/4"	0	2
240 WT	24"	12 7/8"	22 1/4"	3/8"	26 3/4"	1	2
300 WT	29 3/4"	13 1/2"	28 3/4"	3/8"	30 3/4"	1	4
360 WT	35 3/4"	13 1/2"	35"	3/8"	36 1/2"	1	4
380 WT	37 3/4"	13 1/2"	37 1/2"	3/8"	38 1/2"	2	4
420 WT	41 3/4"	13 1/2"	41 1/2"	1/2"	43"	2	4
480 WT	48"	13 1/2"	48 1/2"	1/2"	49"	2	6

MODEL NO.: WT SERIES	DWG NO.: WT	DATE: 9/93

NOTES: A) SPECIFY 10" (B) DIMENSION FOR ALL SHELL OIL APPLICATIONS.

WT SERIES
WATER TIGHT
SOLID COVER
MANHOLES

FAIRFIELD INDUSTRIES, INC.

1275 BLOOMFIELD AVENUE BLDG.#10 FAIRFIELD, NJ 07004

201-227-5321 FAX 201-227-7650

PARKLINE INC. P.O. BOX 65, WINFIELD, W. VA.
TELE: 304-586-2113. FAX (304) 586-3842

13 Nov 1997

Parkline Ord. No. 70849 **Bldg. Size/Type** 20'- 0'' Wide x 28'- 0'' Long x 14'- 0'' High - Type AL4

Customer PARKLINE NORTH EAST **Cust. Ref.** "7127" CONTRACT #D003635

ERECTION DRAWINGS AND INSTRUCTIONS.

These erection drawings could consist of both special and standard drawings. Review ALL drawings prior to starting the erection.

DRAWING	DESCRIPTION
970849-1	FLOOR PLAN
970849-2	ROOF PLAN LAYOUT
970849-3	BASE CHANNEL LAYOUT
970849-4	WALL ELEVATIONS
BASE	BASE CHANNEL INST.
200072	WALL ERECTION DWG.
200075	ELEVATION DRAWING
200162	WINDBRACING DRAWING
200168	WINDBRACING DRAWING
200089	ROOF ERECTION DWG.
RTRIM-AL	TRIM INSTALLATION
EPI-1	PANEL CLOSURE DWG.
EPI-2	STITCH FAST.
EPI-10	CORNER CLIP
FAST-D-1	FASTENER DESC.
GUTR-AL	GUTTER

DRAWING	DESCRIPTION
WD-30	3'-0" WIDE WALK DOOR
WD-DET	DOOR CLOSER MOUNTING
LVR-A	ADJ. WALL LOUVER
WOK	W.O.K. DRAWING
200096	CIRCULAR ROOF VENT
200097	RIDGE VENT
LVR-G	GABLE LOUVER DWG.
LILP-1	LOCK-IN PLUS DETAILS
LILP-2	LOCK-IN PLUS DETAILS
LILP-3	LOCK-IN PLUS DETAILS
FFW-1	FRICTION FIT - WALLS
CEIL-AL	CEIL. INSTALL. W/6" INSULATION
FO-2A	F.O. DETAILS
FO-2B	F.O. DETAILS
200110	END ROOF EXTENSION
RWS-LP	REMOVABLE WALL DETAILS
STIF-SGL	RIB STIFFENER INST.

IT IS A VIOLATION Of New York State Code Title VIII Article 130 Subarticle 145 Section 7209.2 to alter any item in this document in any way unless acting under the supervision of a licensed Professional Engineer who must note, sign, date, and seal such alterations.

ATTENTION

Before starting erection. . . . . .

Check the squareness and levelness of the building foundations. Unless any foundation error is corrected before you start erecting the building, it's going to cost you time and money. Maximum tolerances that should be accepted are:

Width and length	± 1/8" in 12' ± 1/4" overall
Out of square diagonally	± 1/2"
Out of level	± 1/8" in 20' ± 1/4" overall

Be sure you have received all of the building materials you ordered by checking the packages received with the Bills of Material included with the shipping papers. Immediately report any shortages, overages or damage.

Use the Bills of Material to locate the parts needed during erection.

Be sure you have the proper equipment to erect the building. **Minimum** equipment needs will include:

Masonry drill with 3/8" carbide bit

Hammer and rubber mallet

8" adjustable open end wrench

Assorted screw drivers

Hacksaw and metal snips

Socket wrench with 1/4", 5/16", 3/8", 9/16", 3/4" size sockets

Assorted drift pins

Caulking gun

Electric drill with 5/32" and 5/16" bits + 1/4" and 5/16" nut runners

Blind rivet gun for 5/32" ∅ rivets

Carpenter level

25' tape measure

Adjustable locking pliers

OPTIONAL:

100' tape measure
"C" clamp style adjustable locking pliers
2" x 2" x 1/8" steel angles (for temporary bracing)
screw gun with adjustable clutch
Hammer drill

PARKLINE INC.
PHONE: 1-800-786-4855

ATTENTION

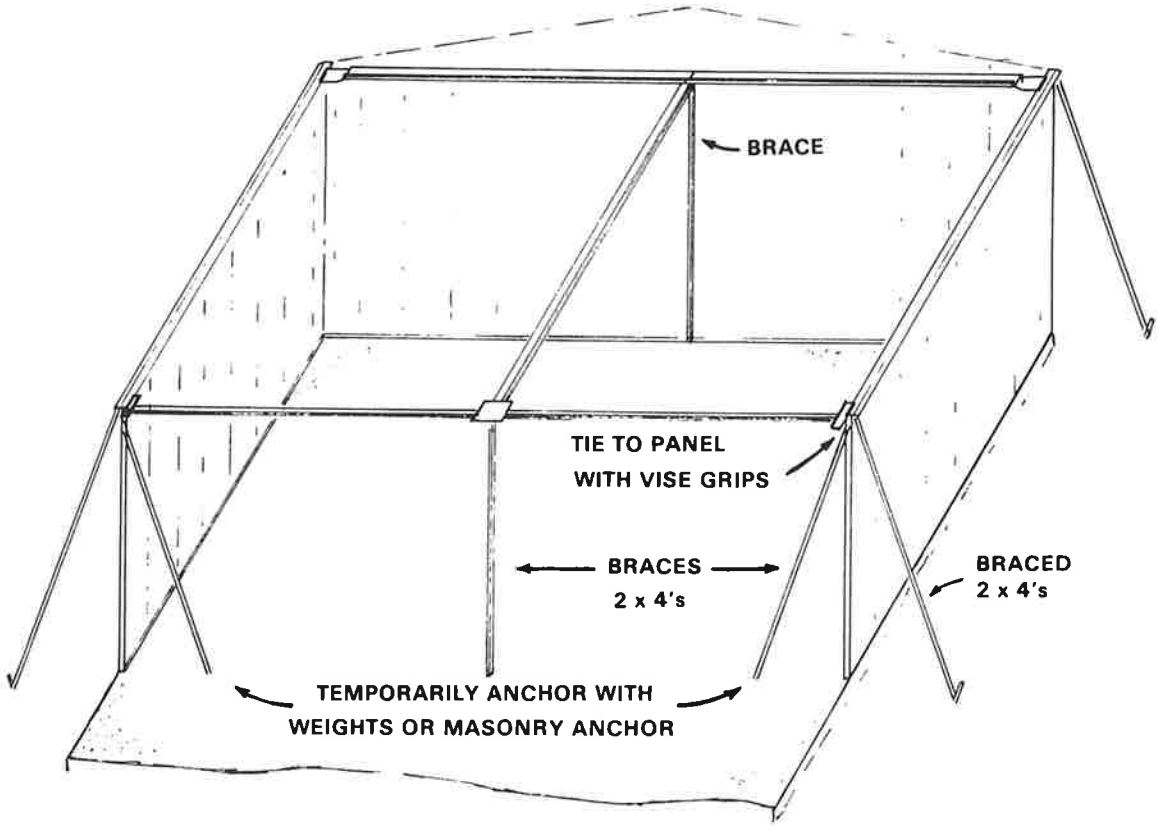
Before starting to put up walls. . . . .

Locate all doors, windows, and other openings. Mark the openings on the slab or put the short panels for these openings at the opening location.

Put in all anchor bolts needed for wall openings (See the Accessory Drawings)

REVIEW WALL ERECTION PAGE OF THESE INSTRUCTIONS.

Make up some temporary supports to hold the walls and bracing during erection. Normally two braces (one inside and one outside) will be needed at each corner, cross strut/wall connection, and at the center of the cross strut, and at the center of the endwall.

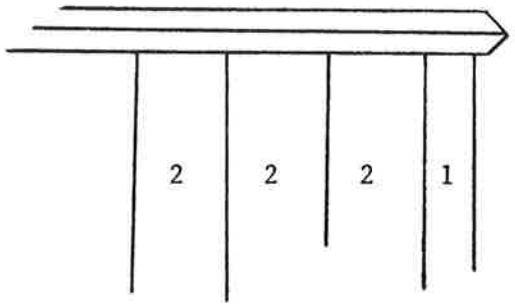


TYPICAL BRACING

ATTENTION

FOR EASE OF ERECTION YOU WILL BE ABLE TO USE THE DRAWINGS IN CONJUNCTION WITH THE BILL OF MATERIAL IN THIS MANNER . . . .

WHEN YOU SEE THIS ON THE DRAWING . . . .



YOU SHOULD THEN GO TO PAGE 1 OF THE BILL OF MATERIAL AND LOOK UNDER THE KEY COLUMN. MATCH THE KEY NUMBER WITH THE NUMBER ON THE DRAWING.

THEREFORE THE PANEL MARKED 1 ON THE ABOVE DRAWING IS A CORNER PANEL AND 2 IS A WALL PANEL.

2 Feb 1986

PARKLINE INC.

ORDER NUMBER : 51281

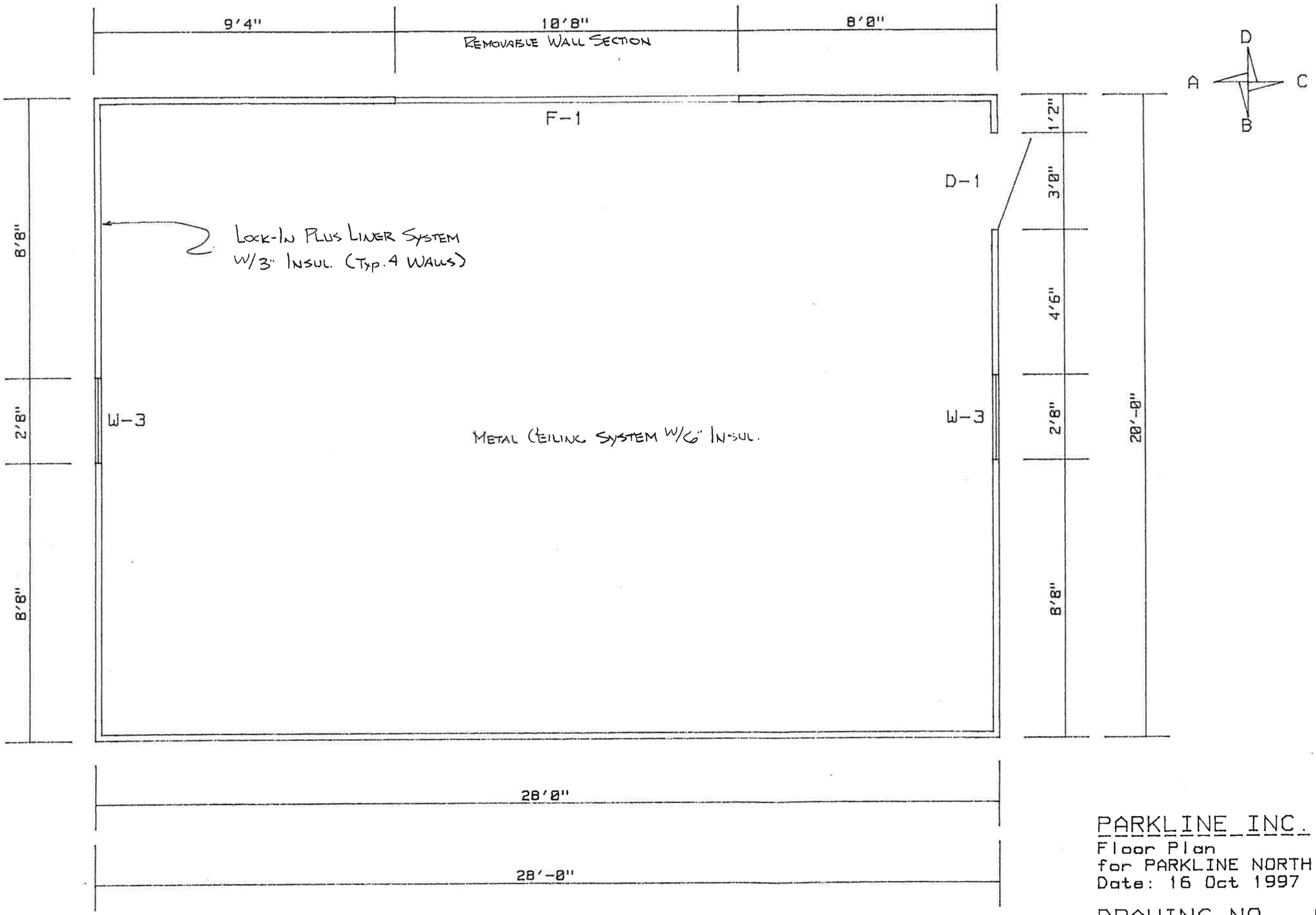
PAGE 1 OF 6

BILL OF MATERIAL

QTY	PANEL NUMBER		DESCRIPTION		PKR	BDL.NO.	LDR	KEY
4	P14LG08	120.00	CORNER PANEL	10'	---	---	---	1
34	P14LG01	120.00	WALL PANEL	10'	---	---	---	2
4	P14LG03	121.12	ENDWALL PANEL	10'-1 1/8"	---	---	---	3
3	P14LG03	123.75	ENDWALL PANEL	10'-3 3/4"	---	---	---	4
3	P14LG03	126.38	ENDWALL PANEL	10'-6 3/8"	---	---	---	5
3	P14LG03	129.12	ENDWALL PANEL	10'-9 1/8"	---	---	---	6
4	P14LG03	131.75	ENDWALL PANEL	10'-11 3/4"	---	---	---	7
4	P14LG03	134.37	ENDWALL PANEL	11'-2 3/8"	---	---	---	8
4	P14LG03	137.12	ENDWALL PANEL	11'-5 1/8"	---	---	---	9
4	P14LG03	139.75	ENDWALL PANEL	11'-7 3/4"	---	---	---	10
4	P14LG03	142.38	ENDWALL PANEL	11'-10 3/8"	---	---	---	11
4	P14LG03	145.13	ENDWALL PANEL	12'-1 1/8"	---	---	---	12
12	P14LG03	12.00	SILL PANEL	1'	---	---	---	13
12	P14LG02	84.00	HEAD PANEL	7'	---	---	---	14
1	P14LG00	37.75	HEAD PANEL	3'-1 3/4"	---	---	---	15
1	P14LG00	40.37	HEAD PANEL	3'-4 3/8"	---	---	---	16
1	P14LG00	43.13	HEAD PANEL	3'-7 1/8"	---	---	---	17
25	P38GL31	174.13 R *	ROOF PANEL	14'-6 1/8"	---	---	---	18
25	P38GL31	174.13 L *	ROOF PANEL	14'-6 1/8"	---	---	---	19

* GREEN COIL '' MARK KEY ON PANEL ''

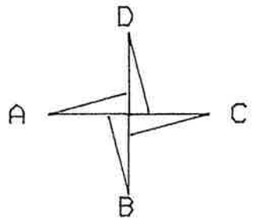
LOOK FOR THIS IDENTIFICATION CODE STAMPED ON YOUR PARTS (THIS ONLY APPLIES FOR PARTS CALLED OUT ON DETAILED DRAWINGS)

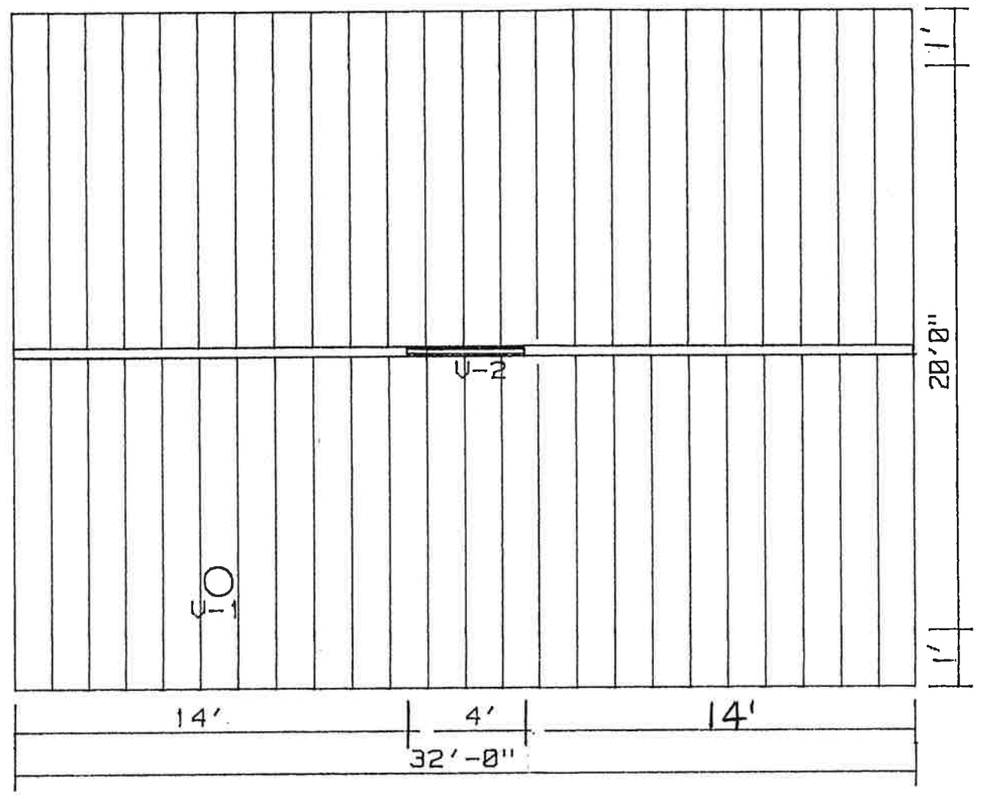


PARKLINE INC.
Floor Plan
for PARKLINE NORTH EAST
Date: 16 Oct 1997

DRAWING NO. 970849-1

"CONTRACT # D003635"

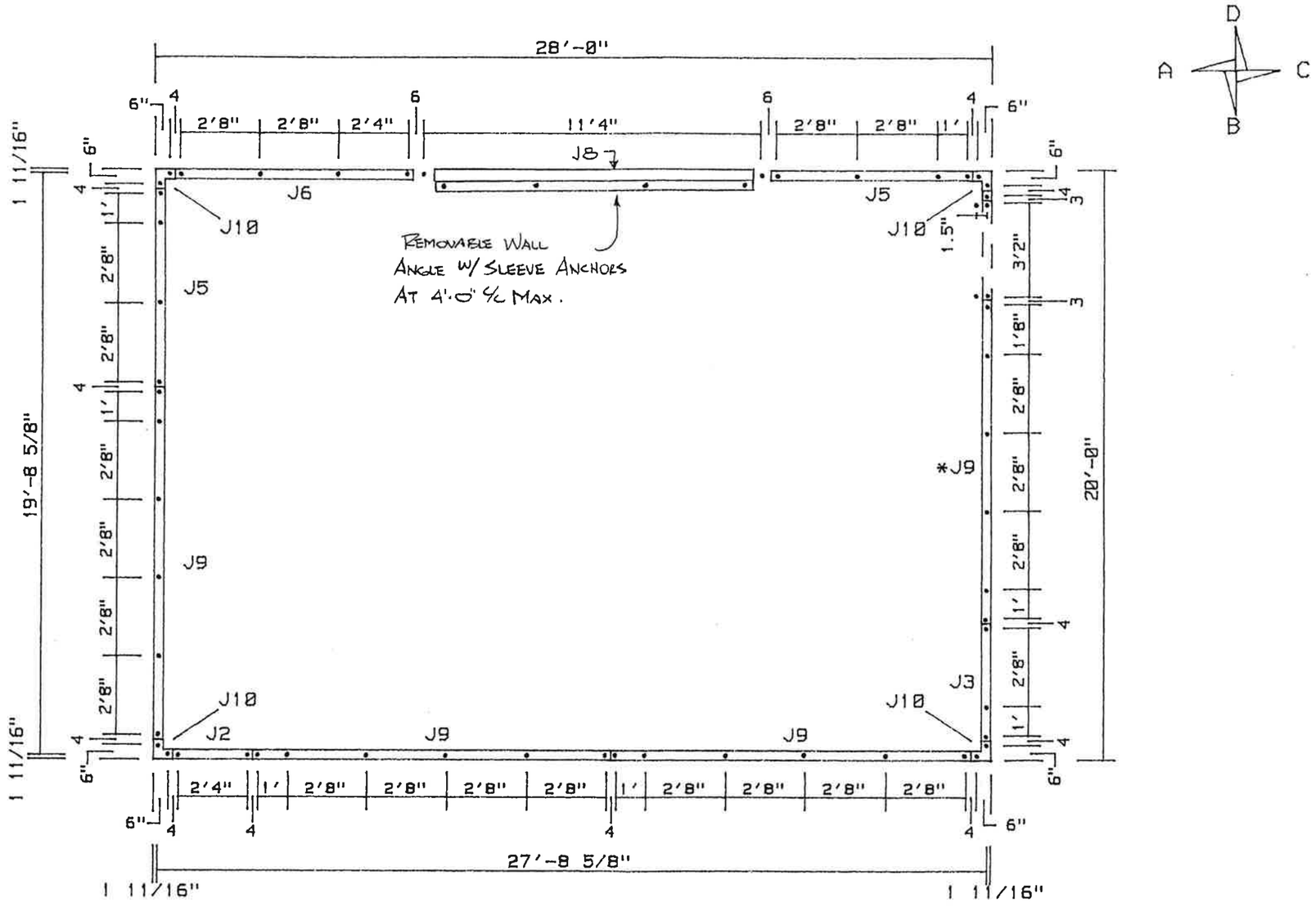




PARKLINE INC.
Roof Plan
for PARKLINE NORTH EAST
Date: 16 Oct 1997

DRAWING NO. 970849-2

"CONTRACT # D003635"

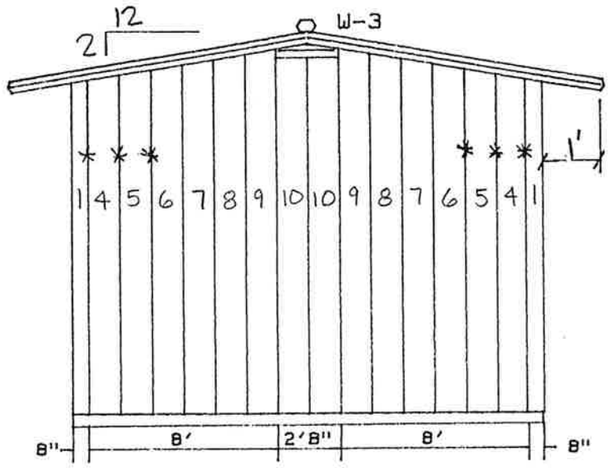


* – INDICATES FIELD CUTTING.

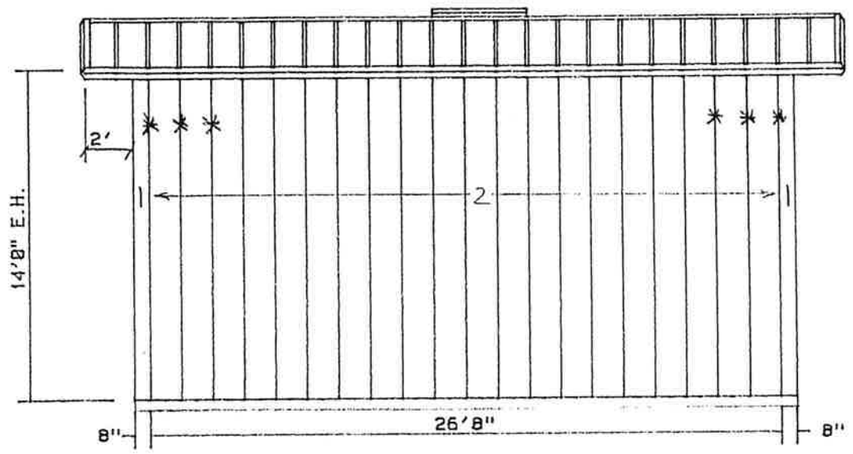
PARKLINE INC.
Base channel & Anchor Layout
for PARKLINE NORTH EAST
Date: 16 Oct 1997

DRAWING NO. 970849-3

"CONTRACT # D003635"

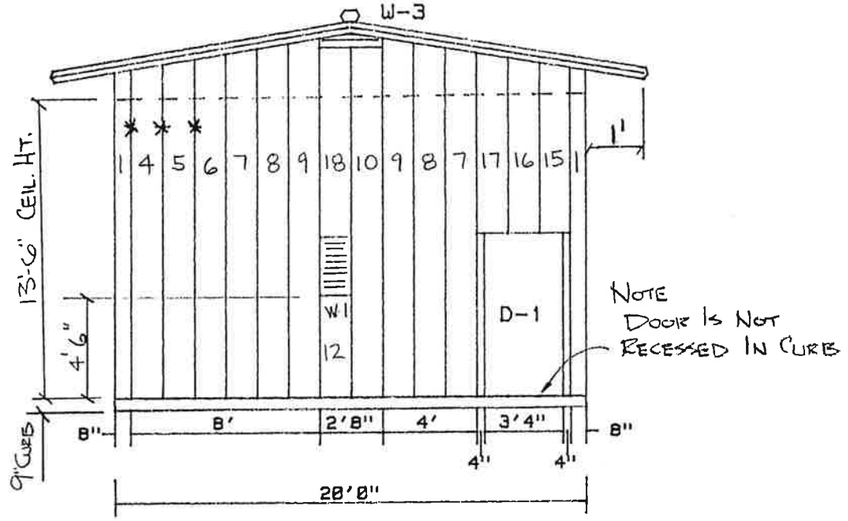


ELEVATION 'A'

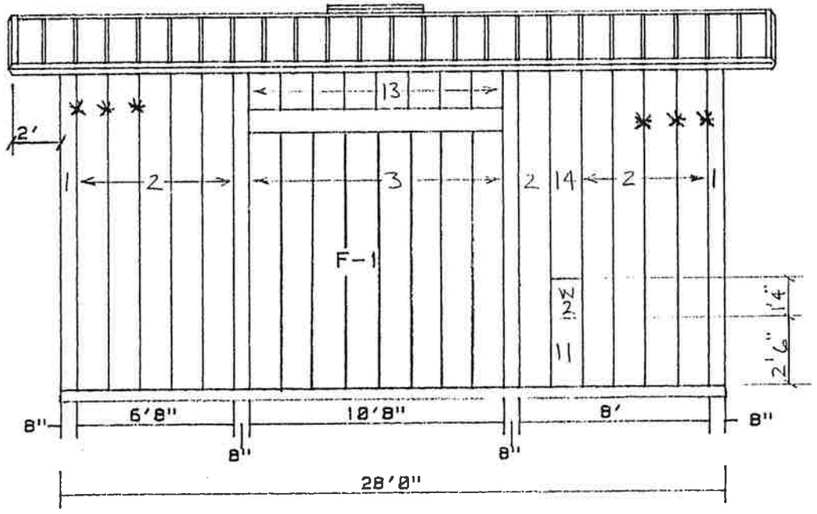


ELEVATION 'B'

F-1 - 10'8" X 11' FRAMED OPENING
D-1 - 3' X 7' DOOR
W-1 - 16" ADJ. LOUVER
W-2 - 1'4" WALL OPEN KIT
W-3 - GABLE LOUVER
V-1 - 12" Dia. POWER VENT (FIELD LOCATE)
V-2 - 4' RIDGE VENT (FIELD LOCATE)



ELEVATION 'C'



ELEVATION 'D'

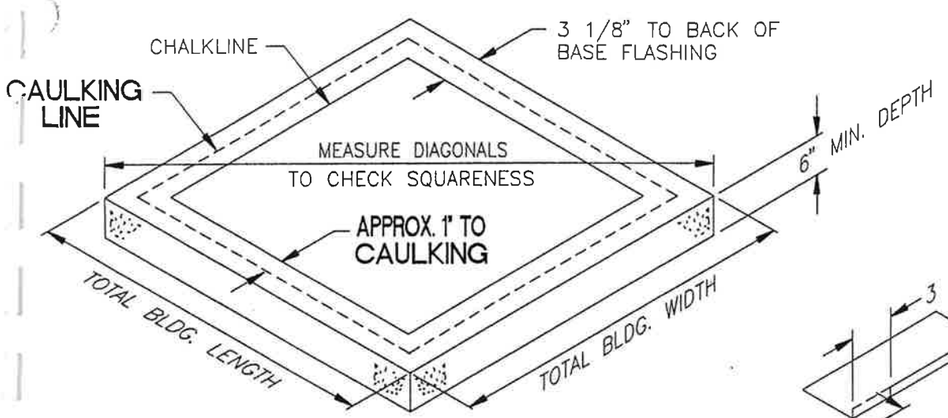
* DENOTES WALL PANEL RIBS REQUIRING INSTALLATION OF ADDITIONAL 97302A RIB STIFFENERS. SEE DRAWING STIF-SGL.

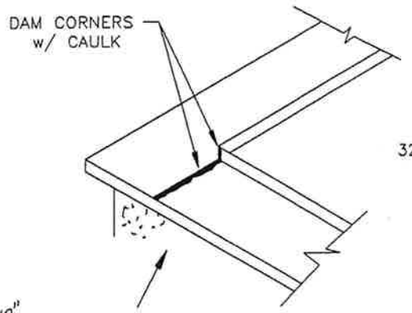
PARKLINE INC.
Wall Elevations
for PARKLINE NORTH EAST
Date: 16 Oct 1997 (REVISED 11/20/97)

DRAWING NO. 970849-4

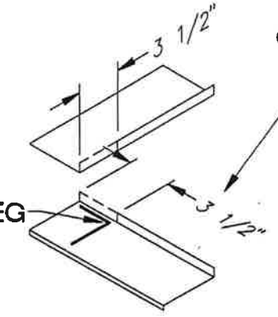
"CONTRACT # D003635"

NOTE:
CONCRETE MUST BE CLEAN AND DRY BEFORE APPLYING K1115C TUBE CAULKING.



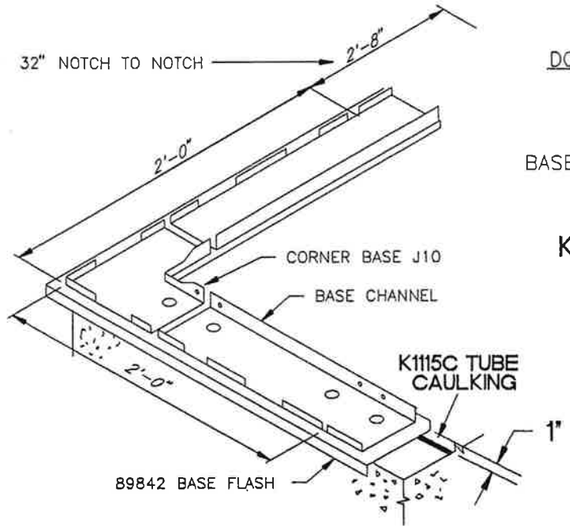


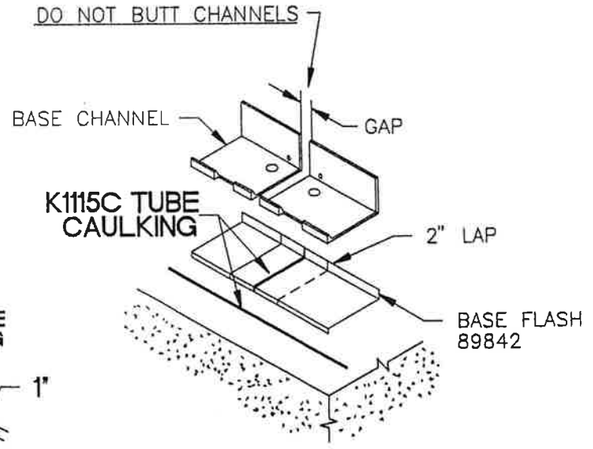
CAULKING DETAILS AT CORNERS



CAULK BACK LEG AT JOINT

NOTE: MEASURE 32" C/C OF PANEL NOTCH IN BASE CHANNEL THROUGH BASE CHANNEL JOINT. GAP SHOULD OCCUR AT JOINT.





ERECTION PROCEDURE

STEP 1 CHECK FOUNDATION SQUARENESS. (SEE ALLOWABLE TOLERANCES BELOW RIGHT)

STEP 2 SNAP CHALKLINE AS SHOWN, CAULK WITH K1115C TUBE CAULKING AS SHOWN ABOVE, OMITTING CAULK AT ANY OVERHEAD DOOR OPENINGS.

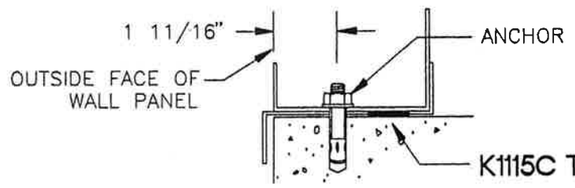
STEP 3 NOTCH FLASHING CORNER AS SHOWN ABOVE.

STEP 4 POSITION BASE FLASH WITH BACK EDGE AT CHALKLINE. OMIT FLASHING AT ANY OVERHEAD DOOR OPENINGS. CAULK LAPS AS SHOWN. CAULK FLASHING CORNERS AS SHOWN ABOVE.

STEP 5 ANCHOR CORNER BASE USING HOLE AS TEMPLATE AND DRILLING THROUGH FLASHING. SEE ABOVE DETAIL FOR POSITIONING.

STEP 6 CONTINUE AROUND PERIMETER OF SLAB. BASE CHANNEL REQUIRES AN ANCHOR AT EACH END. SEE CHART "A" FOR MAXIMUM SPACE BETWEEN ANCHORS.

STEP 7 PLACE SHIMS UNDER BASE FLASHING WHERE NECESSARY TO KEEP BASE CHANNEL LEVEL.



BASE CHANNELS	
PART NO.	LENGTH
J1	1'-3 7/8"
J2	2'-7 7/8"
J3	3'-11 7/8"
J4	5'-3 7/8"
J5	6'-7 7/8"
J6	7'-11 7/8"
J7	9'-3 7/8"
J8	10'-7 7/8"
J9	11'-11 7/8"

ALLOWABLE FOUNDATION TOLERANCES:

WIDTH AND LENGTH	± 1/8" in 12' ± 1/4" OVERALL
OUT OF SQUARE DIAGONALLY	± 1/2"
OUT OF LEVEL	± 1/8" in 20' ± 1/4" OVERALL

NOTE: USE HAMMER DRILL FOR DRILLING OF ANCHOR HOLES. DRILL HOLE SUFFICIENT DEPTH WITH SAME DRILL BIT DIAMETER AS ANCHOR DIAMETER.

CHART A'
4'-0" MAX. ANCHOR SPACING
2'-8" MAX. ANCHOR SPACING
1'-4" MAX. ANCHOR SPACING

REVISION NO. 1	REVISION NO. 2	REVISION NO. 3	REDRAWN :
DATE 7-3-96	DATE	DATE	SCALE :
DRAWN BY : KAG	DRAWN BY :	DRAWN BY :	

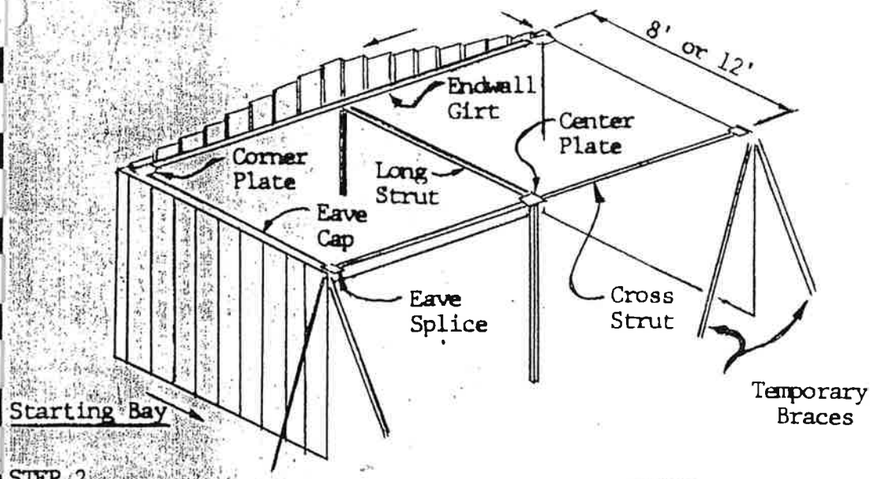
PARKLINE, INC.
Winfield, WV (304)586-2113

DRAWING TITLE :
BASE CHANNEL INSTALLATION

DRAWN BY: DKH
GROUP :
DRAWING NUMBER : BASE
AG FILE NO :
DATE : 5-12-95
REV. 1

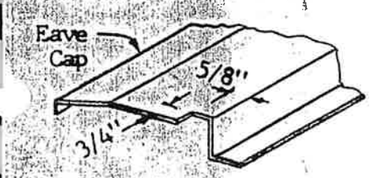
STEP 1

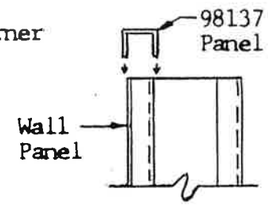
Starting with left hand corner panel, erect the endwall and a bay length of the right sidewall (See Windbracing Layout Drawing). Temporarily brace walls.



STEP 2

Notch eave cap to clear corner panel flute and install.





Install Wall Cap Before Eave Cap.

STEP 3

Erect left sidewall by starting from corner panel and working right to left tilting panels out from inside of the building.

NOTE A

On short buildings, some erectors prefer to continue erection to the right all the away around the building before installing cross struts.

NOTE B

If preferred, erection of the left sidewall can begin at the cross strut location and work toward starting corner. Last panel must then be twisted slightly so rib can be seated properly at corner panel.

STEP 4

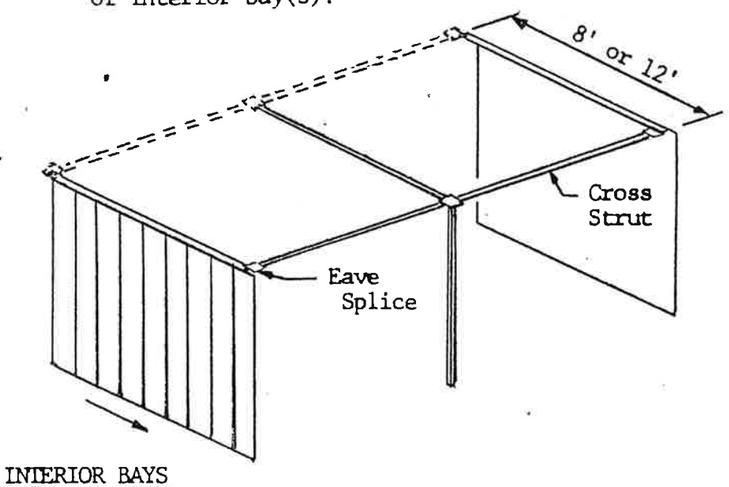
Repeat Step 2.

STEP 5

Install corner plates, corner angles, endwall girt, longitudinal strut, cross struts with center plate and splices. Place temporary brace at center line of building approximately 2" longer than eave height of building.

STEP 6

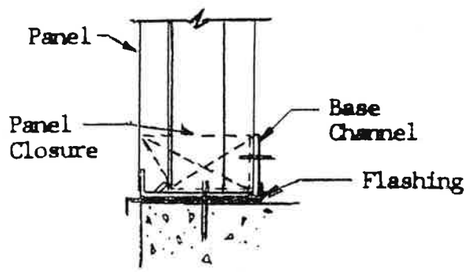
Erect right sidewall panels to cross strut location of interior bay(s).



INTERIOR BAYS

CAUTION

Make sure panel flute seats behind tab in base channel



SECTION AT BASE

NOTE:

Windbracing layout and details drawing 2D0162 may be used in conjunction with this drawing to complete bracing system while erecting walls.

See accessory drawings for proper panel deduct and correct installation procedure.

STEP 7

Repeat Step 3 for left sidewall by starting at cross strut. Install eave caps, plumb and temporarily brace walls.

STEP 8

Install longitudinal strut, cross struts and brace.

STEP 9

Repeat Steps 6 through 8 until last cross strut is installed.

STEP 10

Erect last bay of right hand sidewall, endwall and left hand sidewall.

STEP 11

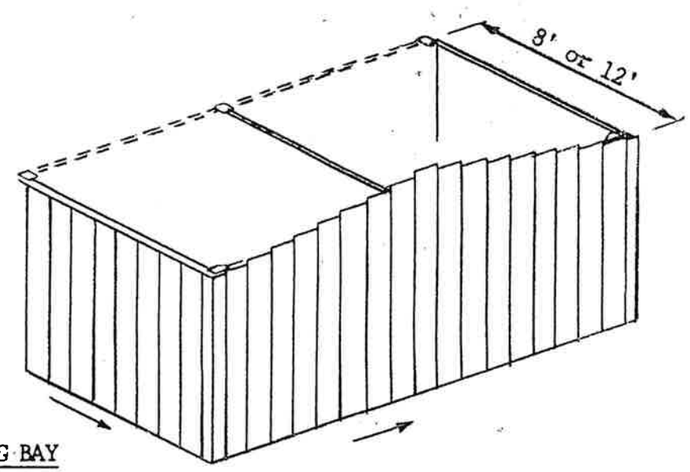
Repeat Step 5.

STEP 12

Install diagonal braces, cross straps and ridge struts. See Windbracing Layout Drawing for locations and connection details.

Note:

Some buildings require cross struts in lieu of cross straps.

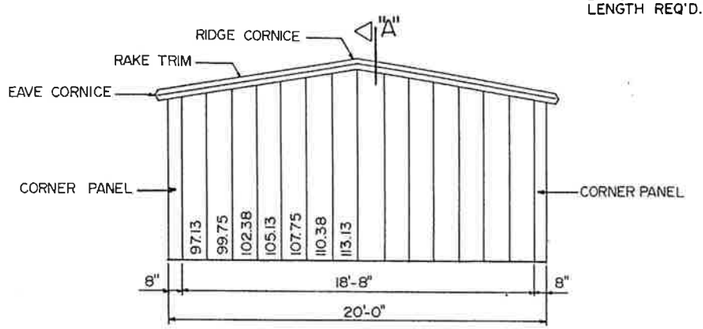


FINISHING BAY

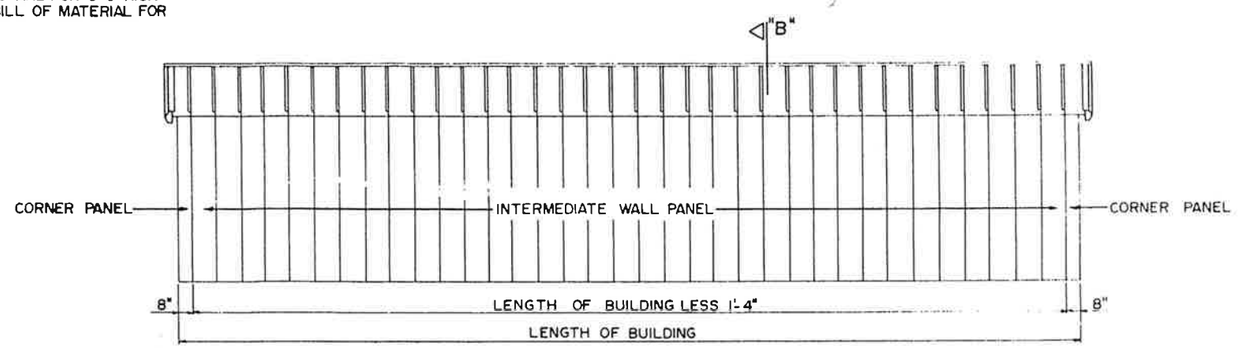
DO NOT TIGHTEN BRACING BOLTS UNTIL ROOF PANELS ARE IN PLACE.

TOLERANCES (EXCEPT AS NOTED)	REVISIONS NO.	DATE	BY	Wall Erection Details		
DECIMAL ±	1			20' Thru 32' Wide Bldgs		
	2					
FRACTIONAL ±	3			DRAWN BY J R BRYANT	SCALE	MATERIAL
ANGULAR ±	4			CHK'D	DATE REDONE 8-16-83	DRAWING NO. 200072
	5			TRACED	APP'D	

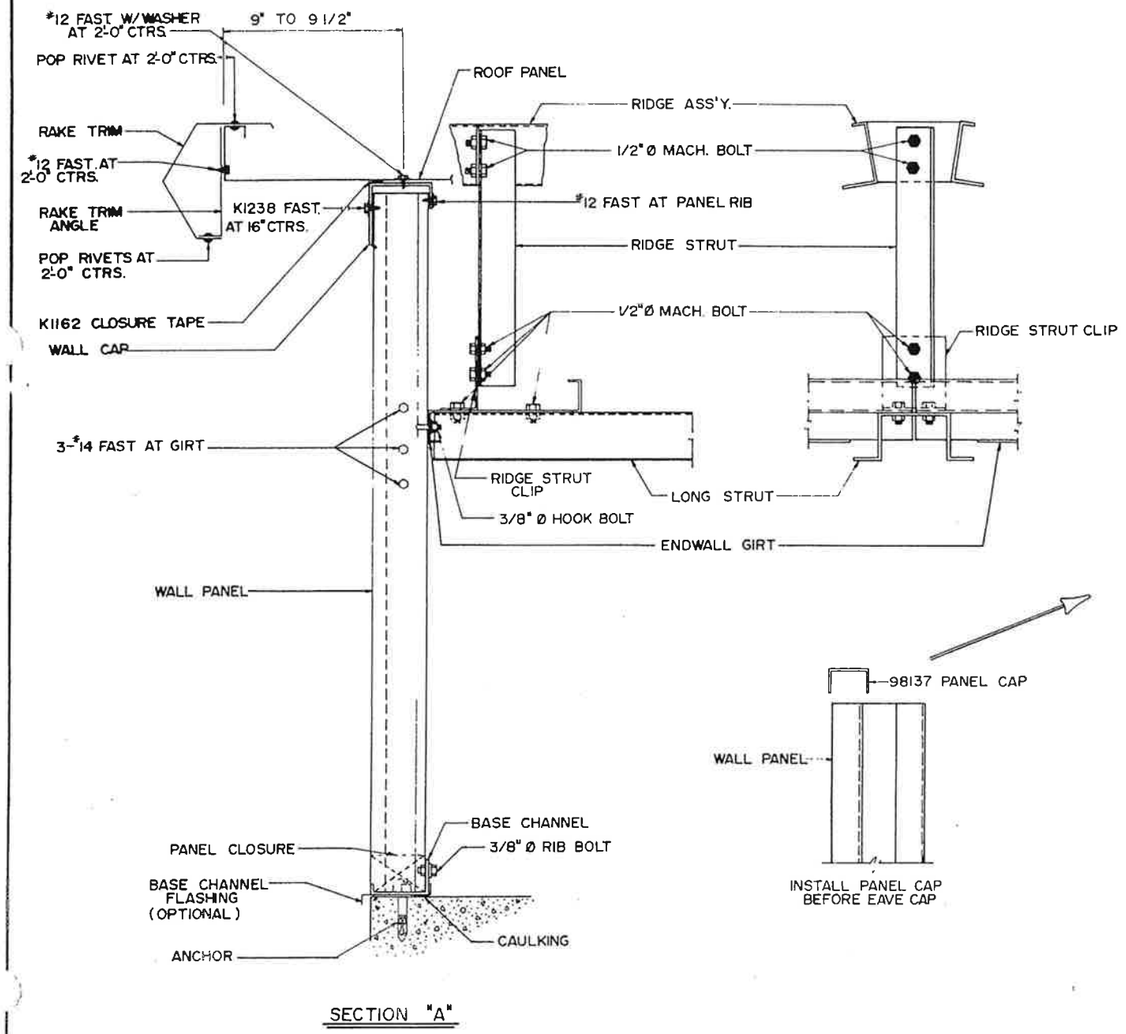
NOTE:
PANEL LENGTHS ARE FOR 8'-0" HIGH BUILDINGS. SEE BILL OF MATERIAL FOR LENGTH REQ'D.



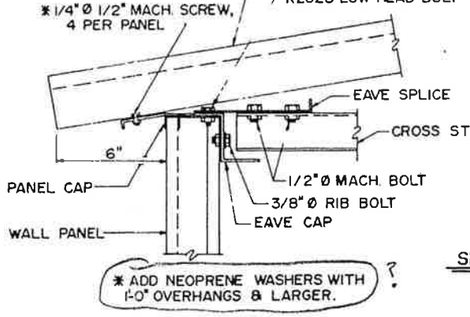
ENDWALL ELEVATION



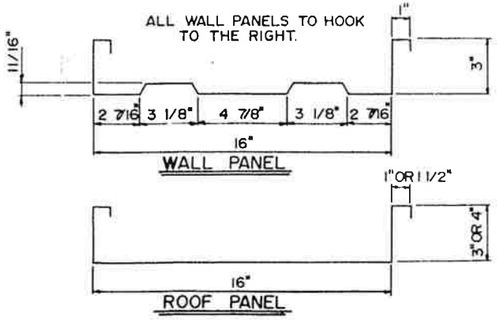
SIDEWALL ELEVATION

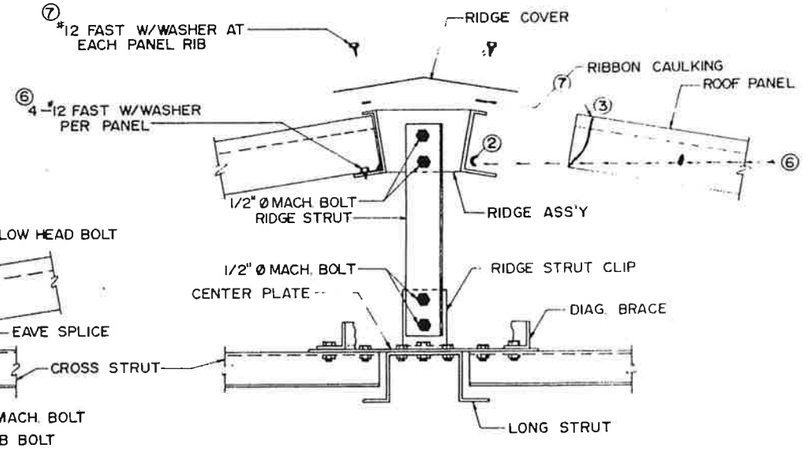


SECTION "A"



SECTION "B"





RIDGE SEALER INSTALLATION

1. BEFORE INSTALLING RIBBON CAULKING REMOVE ANY OIL & DIRT FROM RIDGE CHANNEL.
2. 3/8" RIBBON CAULK FULL LENGTH.
3. 1/4" BEAD OF CAULK UP & ACROSS PANEL RIB.
4. INSTALL ROOF PANEL
5. BEFORE INSTALLING ANY SELF DRILLING FASTENER THROUGH ROOF INTO RIDGE, INSTALL ALL ROOF PANELS, REMOVE TEMPORARY BRACING, AND ALLOW ROOF TO SETTLE !!
6. FASTEN PANEL TO RIDGE WITH 4-*12 FAST W/WASHERS THROUGH WEB AT 4" CTRS AND CAULK WELL ACROSS WEB OF PANEL & UP RIBS PRIOR TO INSTALLING COVER
7. RUN 3/8" RIBBON CAULK FULL LENGTH OF RIDGE CHANNEL INSTALL RIDGE COVER W/K1237-1 FASTENERS AS SHOWN AT 16" CTRS. THROUGH RIDGE CHANNEL INTO PANEL RIBS.

BLDG. TYPE	DESIGN LOADS LIVE	WIND	PANEL CODES WALL	ROOF
AL 2	20# SQ. FT.	15# SQ. FT.	P 14	
AL 2C	20# SQ. FT.	25# SQ. FT.	P 14	
AL 3	30# SQ. FT.	20# SQ. FT.	P 14	
AL 4	40# SQ. FT.	20# SQ. FT.	P 14	

REVISIONS	BY
REDRAWN 6-82	J.R. BRYANT

TOLERANCES
DECIMAL ±
FRACTIONAL ±
ANGULAR ±

PARKLINE INC
P.O. Box 65 Winfield, WV 25213
Phone: (304) 586-2113

JOB DESCRIPTION
20'-0" WIDE TYPE "AL" BUILDING
2 on 12 SLOPE

SHEET TITLE
ERECTION DETAILS

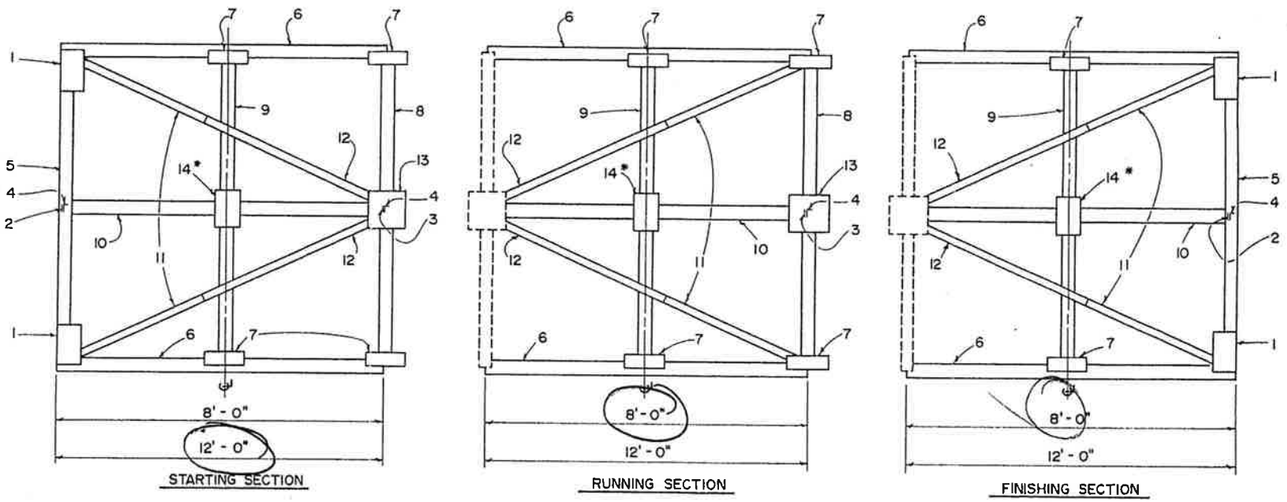
DATE 6-16-82
DRAWN BY J.R. BRYANT
CHECKED BY T.W.H
SCALE
ORDER NO.

DRAWING NO.
200075

20' WIDE AL2		STARTING SECTION		RUNNING SECTION		FINISHING SECTION	
PART NAME	KEY	8' - 0" BASIC	12' - 0" BASIC	8' - 0" BASIC	12' - 0" BASIC	8' - 0" BASIC	12' - 0" BASIC
CORNER PLATE/ANGLE	1	98008 B/A	98008 B/A			98008 B/A	98008 B/A
RIDGE STRUT CLIP	2	98078 A	98078 A			98078 A	98078 A
RIDGE STRUT CLIP	3	98103 A	98103 A	98103 A	98103 A		
RIDGE STRUT	4	1162-64H	1162-64H	1162-64H	1162-64H	1162-64H	1162-64H
ENDWALL GIRT	5	98004 A	98004 A			98004 A	98004 A
EAVE CAP	6	98007 A	98007 B	98007 A	98007 B	98007 A	98007 B
EAVE CAP SPLICE	7	98009 A	98009 A	98009 A	98009 A	98009 A	98009 A
CROSS STRUT	8	* 348 B	* 348 B	* 348 B	* 348 B	* 348 B	* 348 B
CROSS STRAP	9	1161-64B	1161-64B	1161-64B	1161-64B	1161-64B	1161-64B
LONG. STRUT	10	98072 A	98072 B	98072 A	98072 B	98072 A	98072 B
DIAGONAL BRACE	11	98191 A	98191 A	98191 A	98191 A	98191 A	98191 A
DIAGONAL BRACE	12	98191 D	98191 E	98191 D	98191 E	98191 D	98191 E
CENTER PLATE	13	1162-64B	1162-64B	1162-64B	1162-64B		

2 * PART NUMBER 391-66B MAY BE SUBSTITUTED FOR PART 348B. REFER TO BILL OF MATERIAL FOR CROSS STRUT YOU RECEIVED.

20' WIDE AL2C, AL3, AL4		STARTING SECTION		RUNNING SECTION		FINISHING SECTION	
PART NAME	KEY	8' - 0" BASIC	12' - 0" BASIC	8' - 0" BASIC	12' - 0" BASIC	8' - 0" BASIC	12' - 0" BASIC
CORNER PLATE/ANGLE	1	98008 B/A	98008 B/A			98008 B/A	98008 B/A
RIDGE STRUT CLIP	2	98078 A	98078 A			98078 A	98078 A
RIDGE STRUT CLIP	3	98103 A	98103 A	98103 A	98103 A		
RIDGE STRUT	4	1162-64H	1162-64H	1162-64H	1162-64H	1162-64H	1162-64H
ENDWALL GIRT	5	98004 A	98004 A			98004 A	98004 A
EAVE CAP	6	98007 A	98007 B	98007 A	98007 B	98007 A	98007 B
EAVE CAP SPLICE	7	98009 A	98009 A	98009 A	98009 A	98009 A	98009 A
CROSS STRUT	8	* 348 B	* 348 B	* 348 B	* 348 B	* 348 B	* 348 B
CROSS STRAP/STRUT	9	1161-64B	* 348 B	1161-64B	* 348 B	1161-64B	* 348 B
LONG. STRUT	10	98072 A	98072 B	98072 A	98072 B	98072 A	98072 B
DIAGONAL BRACE	11	98191 A	98191 A	98191 A	98191 A	98191 A	98191 A
DIAGONAL BRACE	12	98191 D	98191 E	98191 D	98191 E	98191 D	98191 E
CENTER PLATE	13	1162-64B	1162-64B	1162-64B	1162-64B		
CENTER PLATE	14		1162-64C		1162-64C		1162-64C

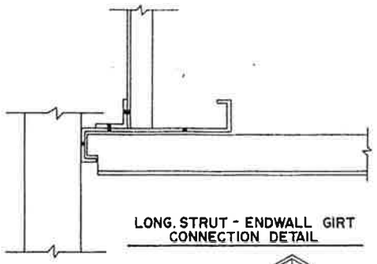


Windbracing Layout

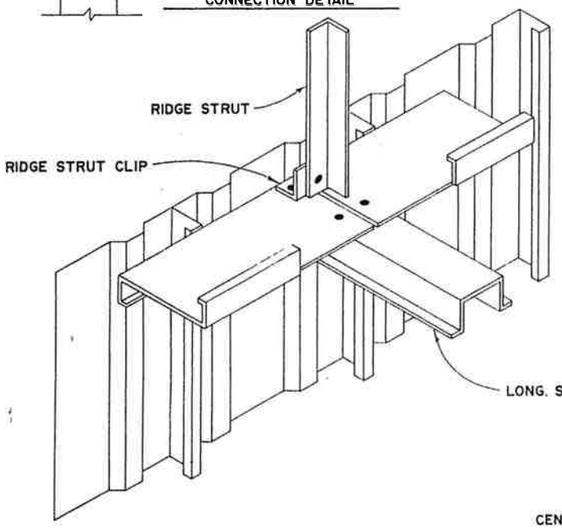
* FOR USE ON 12' BAYS OF AL2C, AL3, AND AL4 ONLY

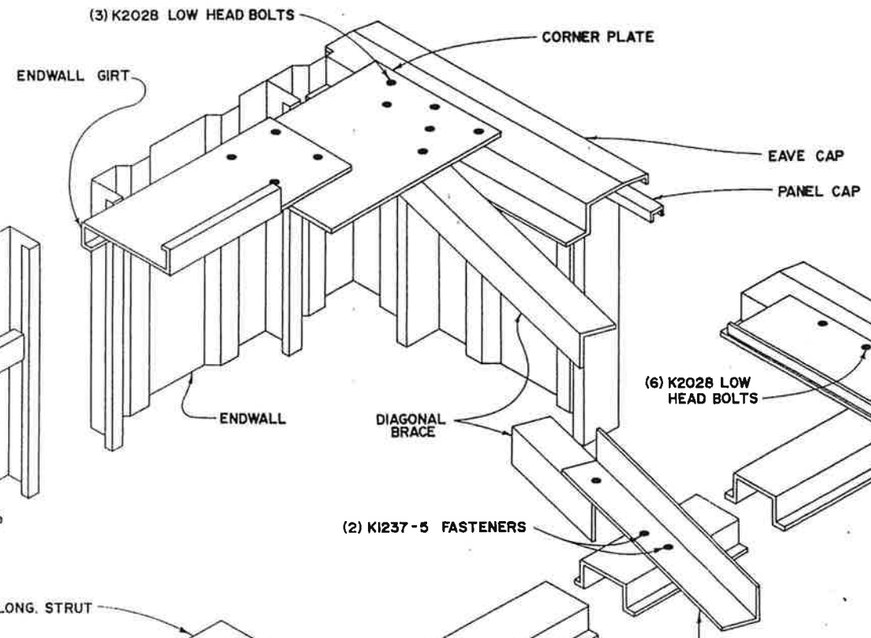
See Drawing No. 200168 For Windbracing Details

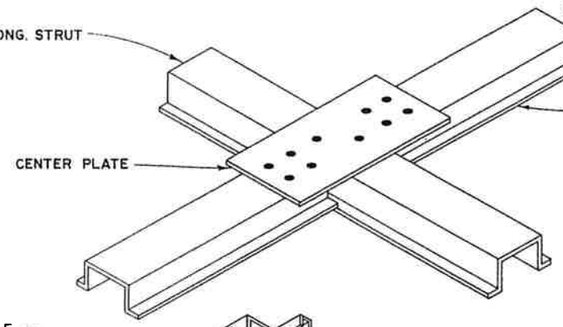
TOLERANCES (EXCEPT AS NOTED)	REVISIONS NO	DATE	BY	PARKLINE INC.
DECIMAL ±	1	7-10-85	LW	WINDBRACING LAYOUT FOR 20'-0" WIDE TYPE 'AL' BUILDING
FRACTIONAL ±	2	1-16-89	LW	
ANGULAR ±	3			DRAWN BY PRT
	4			CHK'D TWH
	5			TRACED
				SCALE
				DATE 2-2-79
				APP'D
				MATERIAL
				DRAWING NO. 200162

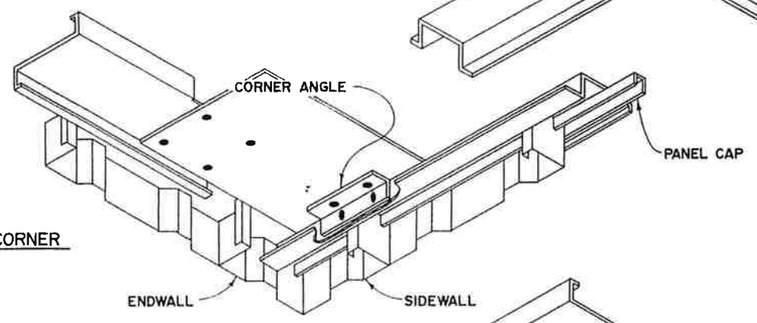


LONG. STRUT - ENDWALL GIRT
CONNECTION DETAIL

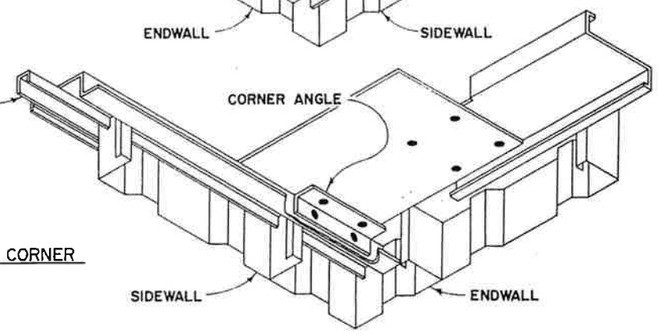




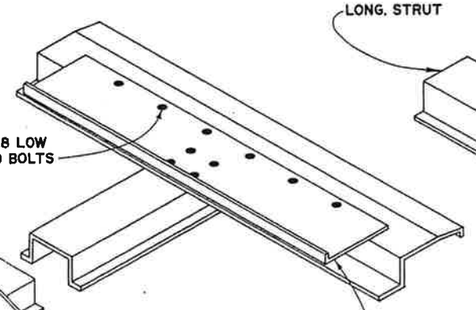


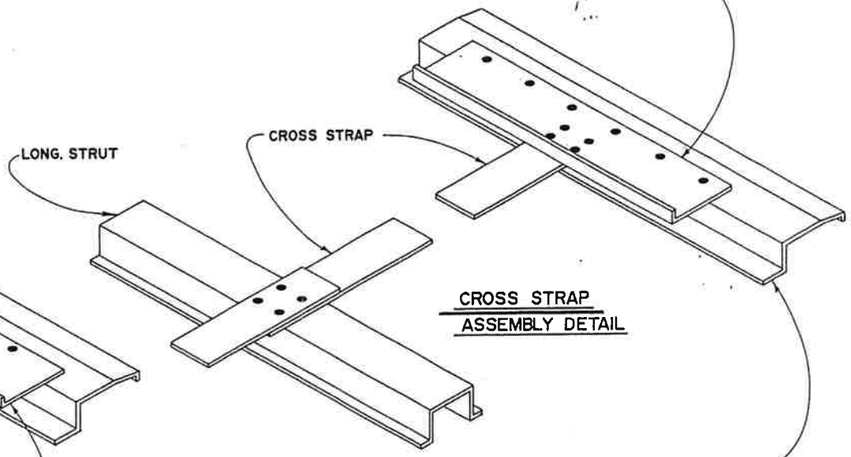


INSIDE RIGHT CORNER

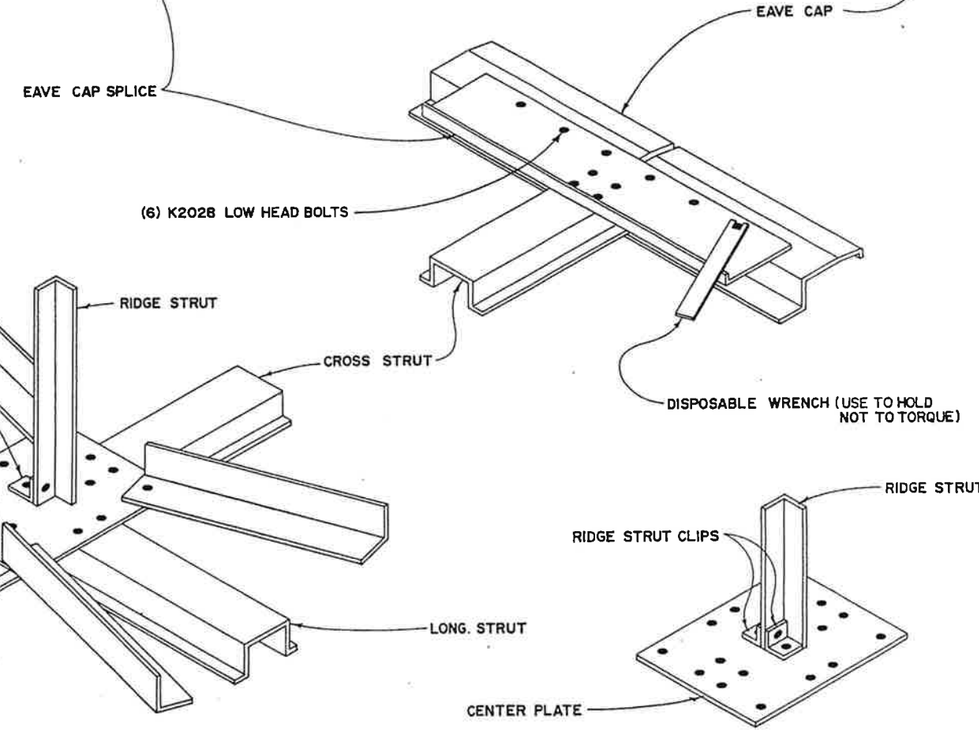


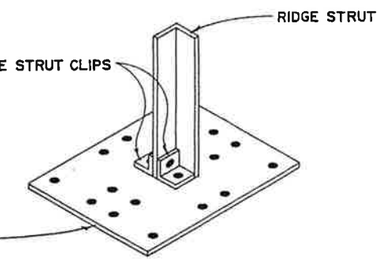
INSIDE LEFT CORNER





CROSS STRAP
ASSEMBLY DETAIL

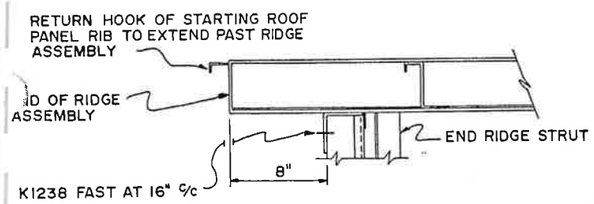




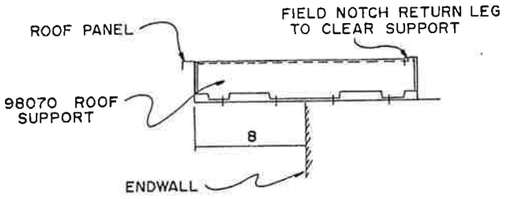
DETAIL SHOWING DOUBLE RIDGE STRUT CLIPS
FOR ALL 28' & 32' WIDE BUILDINGS WITH CEILING
AND 28' & 32' WIDE AL2C BUILDINGS.

ALL WINDBRACING CONNECTIONS ARE K1161H1 EXCEPT WHERE NOTED.
ALL WALL PANEL CONNECTIONS ARE 3/8" ø K1100 RIB BOLTS.

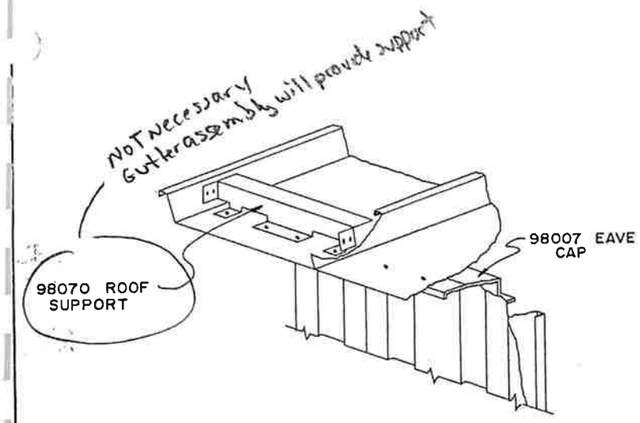
TOLERANCES (EXCEPT AS NOTED)	REVISIONS NO.	DATE	BY	PARKLINE INC.
DECIMAL ±	1	6-18-82	JEB	WINDBRACING DETAILS
FRACTIONAL ±	2	9-10-85	HW	
ANGULAR ±	3			DRAWN BY PRT / SCALE / MATERIAL
	4			CHK'D / DATE 3-8-79 / DRAWING NO. 200168
	5			TRACED / APP'D



SECTION "A"



SECTION "B"

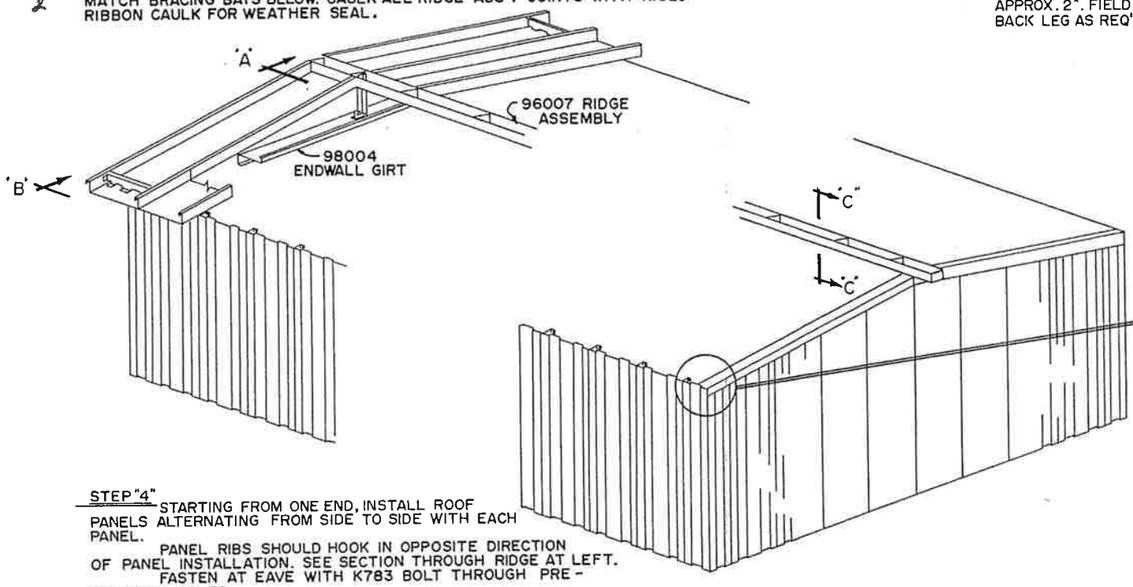


NOTE:
1. ALL WALL PANELS AND FRAMING MEMBERS AT WALL OPENINGS MUST BE IN PLACE BEFORE THE ERECTION OF THE ROOF IS STARTED.
2. OPTIONAL THERMA ROOF MUST BE INSTALLED WITH ROOF.
3. USE THIS DWG. IN CONJUNCTION WITH ERECTION DETAIL DWG., WINDBRACING DWG & TRIM INSTALLATION DWG.

STEP "1" PLACE WALL CAPS OVER ENDWALL PANELS. DO NOT FASTEN TO PANELS. INSTALL K1162 TAPE AS SHOWN IN DETAIL "A".

STEP "2" 1 at a time - in place
BOLT MAXIMUM OF THREE 96007 RIDGE ASSEMBLIES TOGETHER ON GROUND AND INSTALL K1325 RIBBON CAULK (RIBBON CAULK NOT REQ'D ON BLD'G. WITH SANDWICH ROOF). REFERENCE SECTION "C"

STEP "3" LIFT RIDGES INTO PLACE AND ATTACH TO 1162-64 RIDGE STRUTS WITH K1161H1 MACH. BOLT. NOTE THAT THE STARTING AND FINISHING RIDGE WILL EXTEND 8" PAST THE FACE OF THE ENDWALL PANEL. RIDGE ASSEMBLY JOINTS WILL BE ON 8'-0" AND 12'-0" INCREMENTS TO MATCH BRACING BAYS BELOW. CAULK ALL RIDGE ASS'Y JOINTS WITH K1325 RIBBON CAULK FOR WEATHER SEAL.



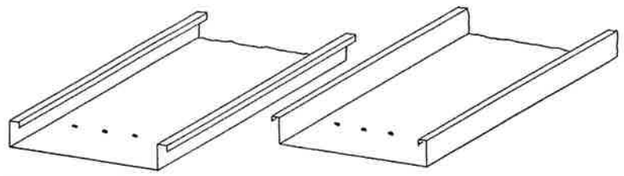
STEP "4" STARTING FROM ONE END, INSTALL ROOF PANELS ALTERNATING FROM SIDE TO SIDE WITH EACH PANEL. PANEL RIBS SHOULD HOOK IN OPPOSITE DIRECTION OF PANEL INSTALLATION. SEE SECTION THROUGH RIDGE AT LEFT. FASTEN AT EAVE WITH K783 BOLT THROUGH PRE-PUNCHED HOLES.

STEP "5" INSTALL 98070 ROOF SUPPORTS AS SHOWN (SECTION "B")

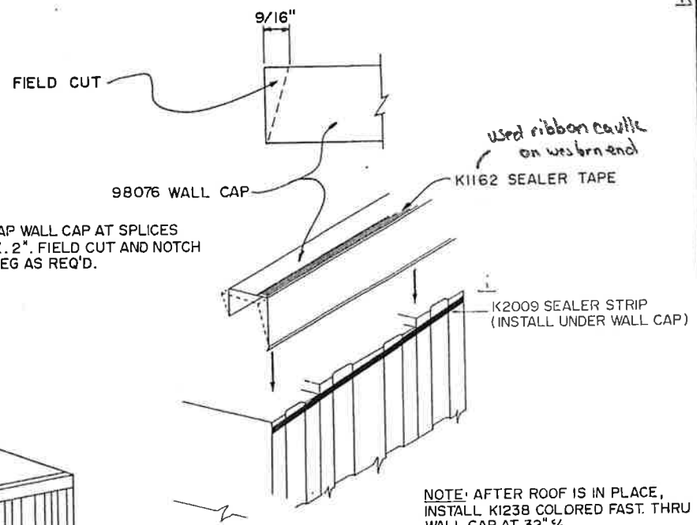
STEP "6" AFTER ALL PANELS ARE INSTALLED, REMOVE TEMPORARY SUPPORTS FROM UNDER WINDBRACING, ALLOWING THE ROOF TO SETTLE SO THAT THE CROSS STRUTS ARE LEVEL.

STEP "7" INSTALL K1237-1 FASTENERS PER SECTION "C" THRU RIDGE.

STEP "8" PLUMB ALL WALLS, TIGHTEN ALL BRACING BOLTS, INSTALL FASTENERS W/ WASHERS AT RIDGE EXCEPT FOR FASTENERS IN 8" PORTION BEYOND ENDWALL. (STEP 5, TRIM INSTALLATION)



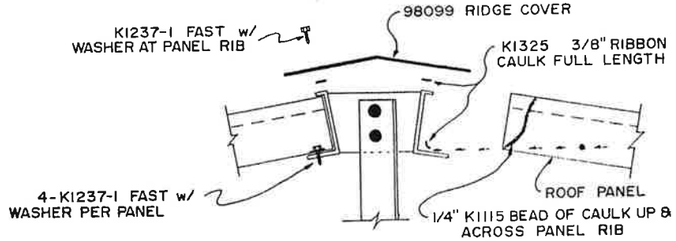
STEP "9" CAULK ALONG TOP LEG OF RIDGE ASSEMBLY WITH K1325 AND INSTALL 98099 RIDGE COVER. CAULK AT RIDGE COVER JOINTS REFER TO DETAIL "B" AND TRIM INSTALLATION DWG.



NOTE
OVER-LAP WALL CAP AT SPLICES APPROX. 2". FIELD CUT AND NOTCH BACK LEG AS REQ'D.

NOTE: AFTER ROOF IS IN PLACE, INSTALL K1238 COLORED FAST. THRU WALL CAP AT 32" o/c. DO NOT OVER-TIGHTEN!!

DETAIL "A"



SECTION "C"

1. BEFORE INSTALLING RIBBON CAULKING REMOVE ANY OIL & DIRT FROM RIDGE CHANNEL.
2. 3/8" K1325 RIBBON CAULK FULL LENGTH.
3. 1/4" K1115 BEAD OF CAULK UP & ACROSS PANEL RIB.
4. INSTALL ROOF PANEL.
5. CAULK WELL ACROSS WEB OF PANEL & UP RIBS AFTER FASTENING PANEL TO RIDGE BUT PRIOR TO INSTALLING RIDGE COVER.
6. BEFORE INSTALLING ANY SELF DRILLING FASTENERS THROUGH ROOF INTO RIDGE, INSTALL ALL ROOF PANELS, REMOVE TEMPORARY BRACING, AND ALLOW ROOF TO SETTLE !!!
7. RUN 3/8" *RIBBON CAULK FULL LENGTH OF RIDGE CHANNEL, INSTALL 98099 RIDGE COVER W/ K1237-1 FASTENERS AS SHOWN AT 16" C/C THROUGH RIDGE CHANNEL INTO PANEL RIBS. *K1325

SECTION THROUGH RIDGE

NOTE:
SEE DRAWING 200075 FOR BUILDING DETAILS

REVISIONS	BY
3-7 84	LW

TOLERANCES
DECIMAL ±
FRACTIONAL ±
ANGULAR ±

PARKLINE INC.
PO Box 65 Winfield, WV 25213
phone: (304) 586-2113

JOB DESCRIPTION: ROOF ERECTION
SHEET TITLE:

DATE 2/27/84
DRAWN BY J BRYANT
CHECKED BY
SCALE
ORDER NO.
DRAWING NO. 200089

RAKE TRIM INSTALLATION

STEP 1. INSTALL 98075C RAKE ANGLE TO END ROOF PANELS. RAKE ANGLE IS EVEN WITH ENDS OF ROOF PANELS ON BUILDINGS WITHOUT GUTTER OR WITH EAVE TRIM. RAKE ANGLE EXTENDS 1" BEYOND END OF ROOF PANELS ON BUILDINGS WITH GUTTER(SEE DETAIL 'A'). OVERLAP RAKE ANGLES AT RIDGE. FIELD CUT AS REQUIRED.

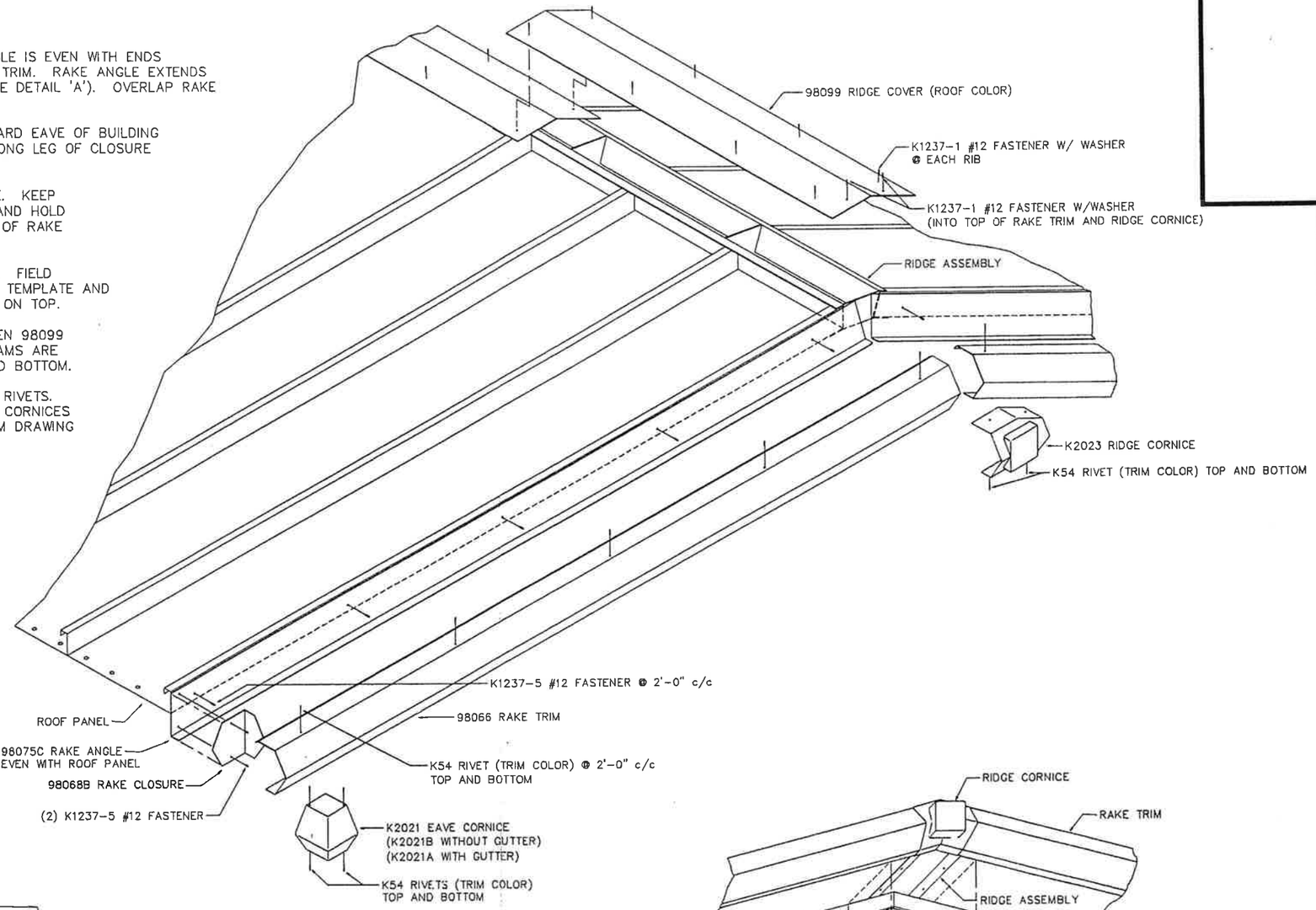
STEP 2. INSTALL 98068B RAKE CLOSURE AS SHOWN WITH LONG LEG TOWARD EAVE OF BUILDING IF GUTTER IS NOT USED OR BUILDING USES EAVE TRIM. TURN LONG LEG OF CLOSURE TOWARDS RIDGE IF GUTTER IS USED. (SEE DETAIL – 'A')

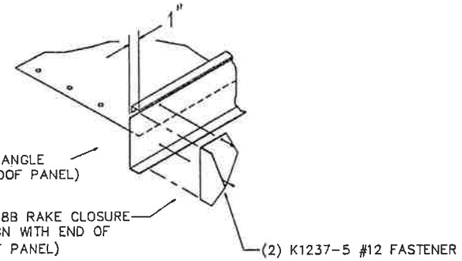
STEP 3. POSITION 98066 RAKE TRIM OVER ROOF PANEL AND RAKE ANGLE. KEEP BOTTOM LEG OF RAKE TRIM FLUSH WITH BACK OF RAKE ANGLE AND HOLD 1½" DIMENSION AT TOP. (SEE SECTION THRU RAKE TRIM) ENDS OF RAKE ANGLE AND TRIM MUST LINE UP.

STEP 4. INSTALL 98262C RIDGE TRIM ON UNDERSIDE OF RIDGE ASSEMBLY. FIELD DRILL ROOF PANELS AND RIDGE ASSEMBLY USING RIDGE TRIM AS TEMPLATE AND FASTEN WITH K783CS42 ¼" BOLTS WITH K1163 RUBBER WASHER ON TOP.

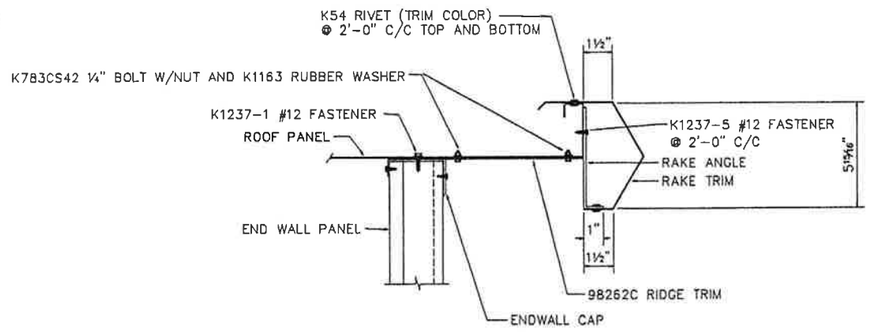
STEP 5. PLACE K2023 RIDGE CORNICE OVER RAKE TRIM WITH TOP BETWEEN 98099 RIDGE COVER AND RAKE TRIM. MAKE SURE ALL JOINTS AND SEAMS ARE ADEQUATELY CAULKED. THEN FASTEN WITH K54 RIVETS TOP AND BOTTOM.

STEP 6. POSITION K2021 EAVE CORNICES AT CORNERS AND FASTEN WITH RIVETS. NOTE IF GUTTER OR EAVE TRIM IS TO BE USED DO NOT INSTALL CORNICES AT THIS TIME REFER TO GUTTER DRAWING **GUTR-AL** OR EAVE TRIM DRAWING **EVTRIM-A** .

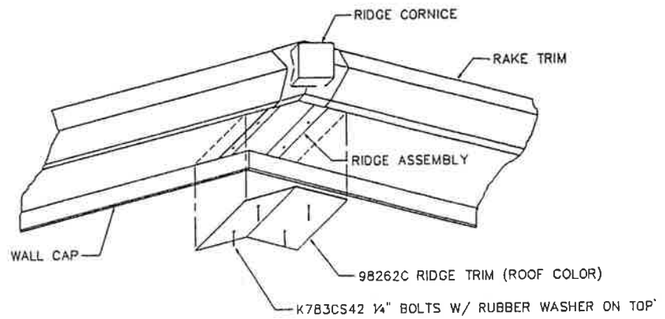




DETAIL - 'A'
WITH GUTTER



SECTION THRU RAKE TRIM



UNDERSIDE OF RIDGE

REVISIONS	BY
	???

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

JOB DESCRIPTION: RAKE TRIM INSTALLATION DETAILS FOR TYPE 'AL' BUILDINGS

SHEET TITLE

DATE	12-3-96
DRAWN BY	KAG
SCALE	N.T.S.
ORDER NO.	
REVISION	0
DWG. NO.	RTRIM-AL

NOTE:
K2017 PANEL CLOSURES ARE INSTALLED AT THE BOTTOM OF ALL FLUTED EXTERIOR WALL PANELS AND TOP AND BOTTOM OF ALL FLUSH EXTERIOR WALL PANELS AND FLUSH INTERIOR PARTITION PANELS.
PANEL CLOSURES ARE TO BE INSTALLED AFTER BUILDING HAS BEEN SQUARED AND PLUMBED.
PANEL CLOSURES ARE ALSO INSTALLED AT TOP AND BOTTOM OF ALL WALL OPENINGS.

WALL/EAVE CAP

NOTE:
(PERTAINING TO MINI-WAREHOUSE BUILDINGS ONLY)

PANEL CLOSURES ARE USED ONLY ON EXTERIOR FLUTED WALL PANELS.
PANEL CLOSURES ARE NOT INSTALLED ON INTERIOR FLUSH PARTITION PANELS.

WALL PANEL OR PARTITION PANEL

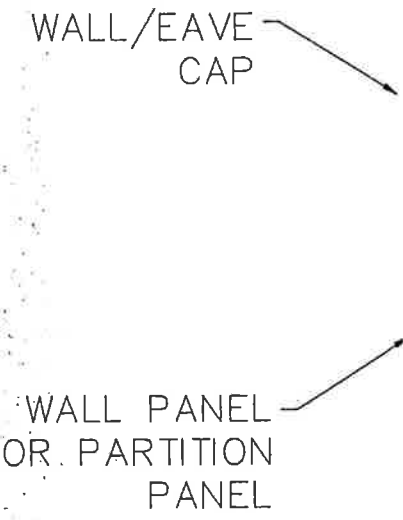
REDRAWN 5-13-95

REVISIONS	BY
4-26-77	TWH
4-26-79	LW
3-6-84	ES
5-13-95	CM
12/14/95	EB
5-29-96	JEH

TOLERANCES
DECIMAL
FRACTIONAL ±
ANGULAR ±

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

NOTE:
K1235 STITCH FASTENERS
ARE INSTALLED IN ALL WALL
AND PARTITION PANELS.
DO NOT INSTALL UNTIL BUILDING
IS SQUARE AND PLUMB.

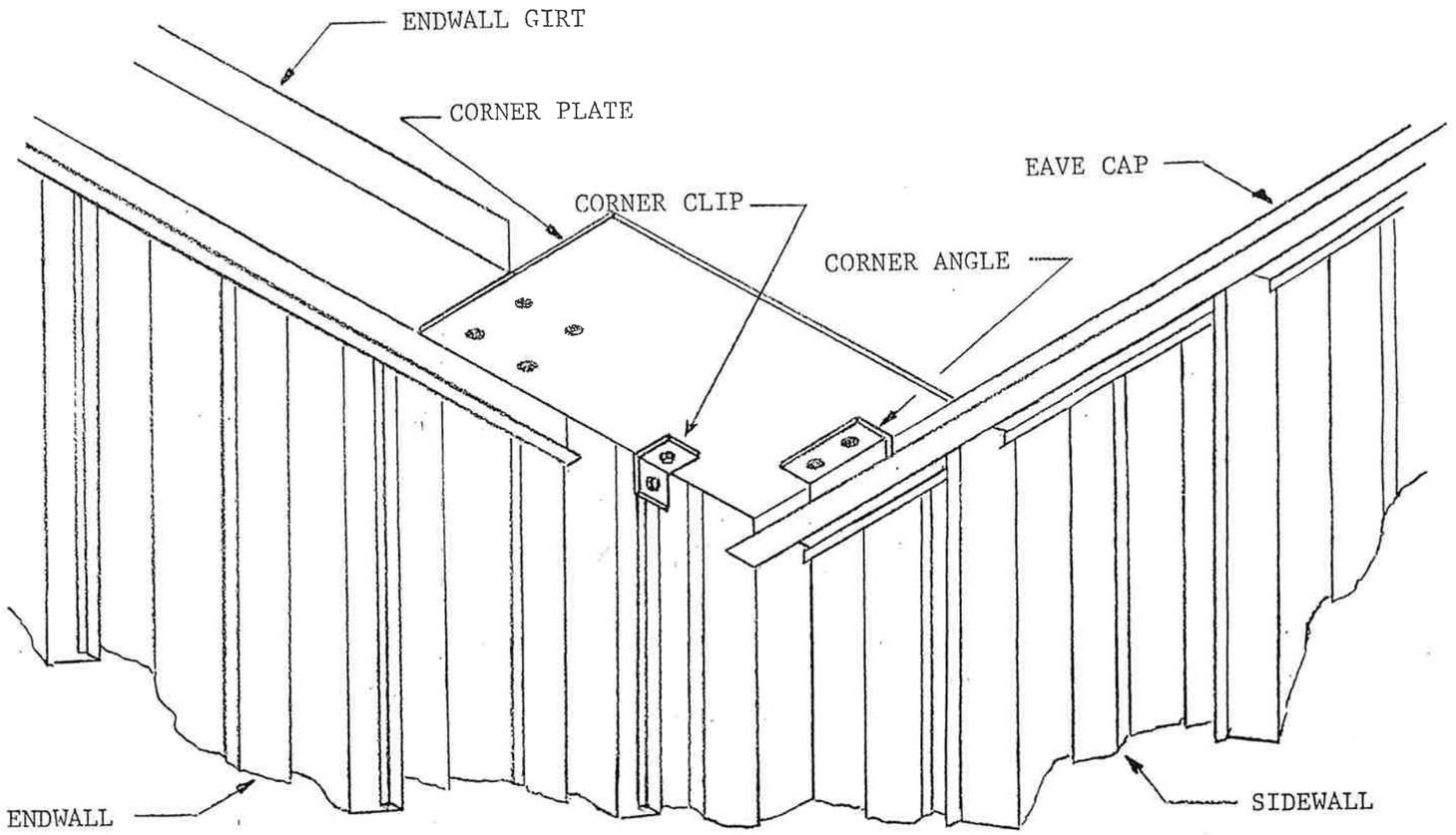


REDRAWN 5-13-95

TOLERANCES	REVISIONS	BY	
DECIMAL	5-13-95	CM	
FRACTIONAL			
ANGULAR			

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

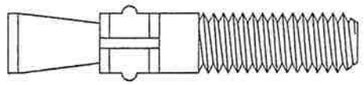
*VIEWED FROM INSIDE OF BUILDING



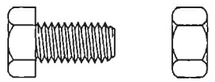
INSTALLATION

FASTEN CORNER CLIP TO CORNER PLATE AND RIB OF CORNER PANEL USING K1237-5 FASTENERS.
DOWN LEG OF CLIP SHOULD BE INLINE WITH DOWN LEG OF ENDWALL GIRT TO PREVENT PULLING IN PANEL LEG.

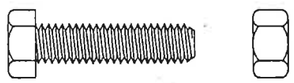
TOLERANCES (EXCEPT AS NOTED)	REVISIONS			PARKLINE, INC.		
DECIMAL ±	NO.	DATE	BY	CORNER CLIP INSTALLATION		
FRACTIONAL ±	1			DRAWN BY	SCALE	MATERIAL
ANGULAR ±	2			CHK'D	DATE	DRAWING NO. EPI - 10
	3			TRACED	APP'D	
	4					
	5					



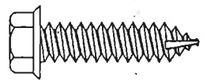
K2026A
3/8" X 2-1/2" WDG ANCHOR
K2026B
1/2" X 4" WDG ANCHOR
K2026C
1/2" X 7" WDG ANCHOR



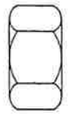
K783CS42
1/4" x 1/2" SS SCREWS
w/ NUT



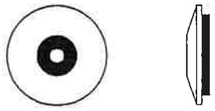
K2029A
1/4" x 1" BOLT
w/ NUT



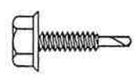
K1236
#14 x 1" STITCH SCREW
K1235
#12 x 3/4" STITCH SCREW



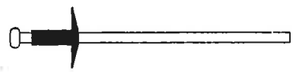
K185-3
3/8" HEX NUT



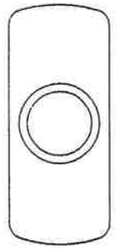
K1163
5/8" ALUM/NEO WASHER



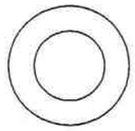
K1324
#8 x 5/8" S.D. FAST. PTD.
K1324WP
#8 X 1" PHILIPS WAFER HEAD S.D. FAST. PTD.



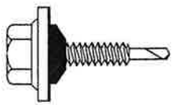
K54
5/32" BLIND RIVET
W - ARCTIC WHITE
T - ROMAN BRONZE



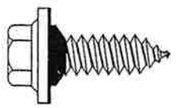
K1100A
3/8" RIB NUT



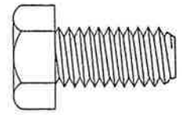
K190-4
3/8" WASHER



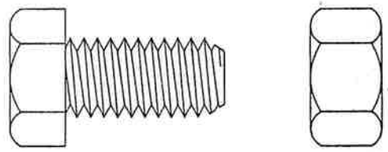
K1237-1
#12 x 1" FAST.
w/ WASHER



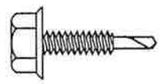
K1434
#14 x 3/4" ROOF SCREW
w/ WASHER



K1100B
3/8" x3/4" RIB BOLT



K1161H1
1/2" x 1" HEX BOLT
w/ NUT
K1161H3
1/2" X 1 1/2" HEX BOLT W/NUT



#12 S.D.FAST.
W/OUT WASHER

NO.	LENGTH	FINISH
K1237-5	3/4"	ZINC
K1238	3/4"	PTD

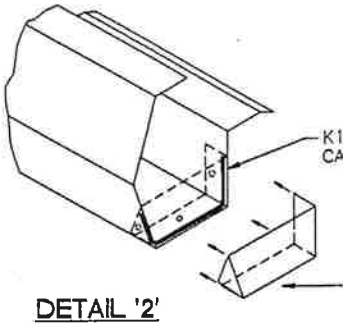
TOLERANCES	REVISIONS	BY
DECIMAL	6-24-96	KAG
FRACTIONAL		
ANGULAR		

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

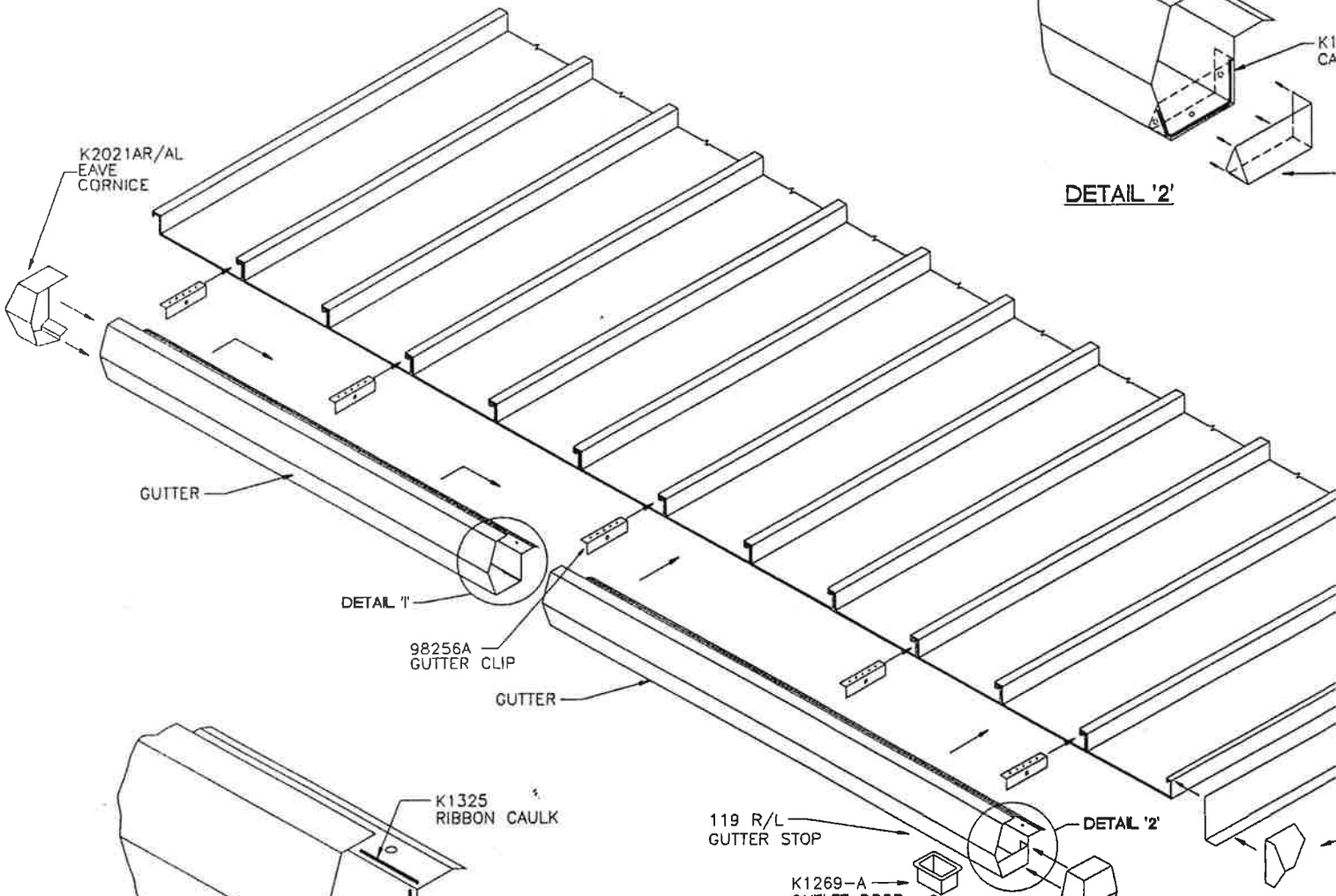
DRAWING TITLE
FASTENERS

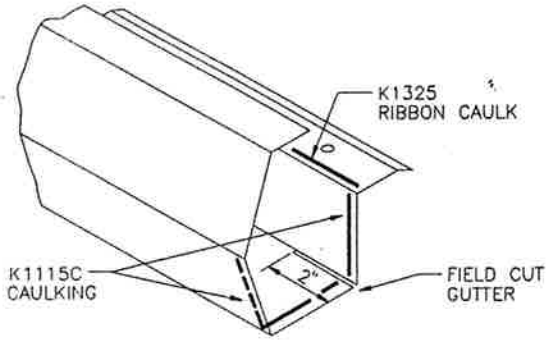
DRAWN BY WS	SCALE 1
CH'K	DATE 10-7-93
DRAWING NO. FAST-D-1	REV. 1

APPLY SEALANT AS SHOWN IN DETAIL '2' AND ATTACH GUTTER STOP AT EACH END OF THE BUILDING WITH RIVETS. MAKE SURE TO POSITION THE GUTTER STOP AT THE EDGE OF THE GUTTER.

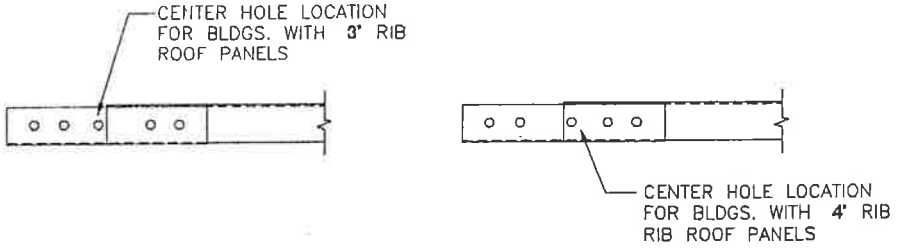


DETAIL '2'



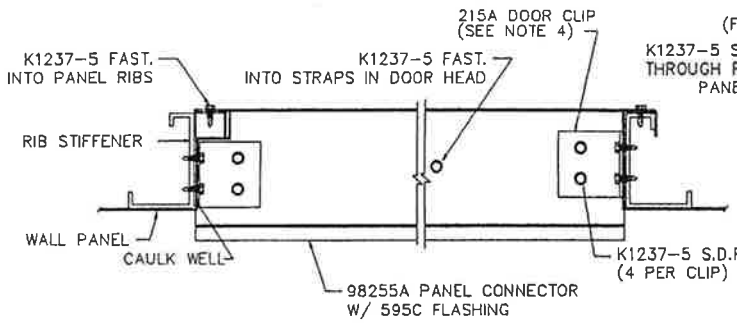


DETAIL '1'

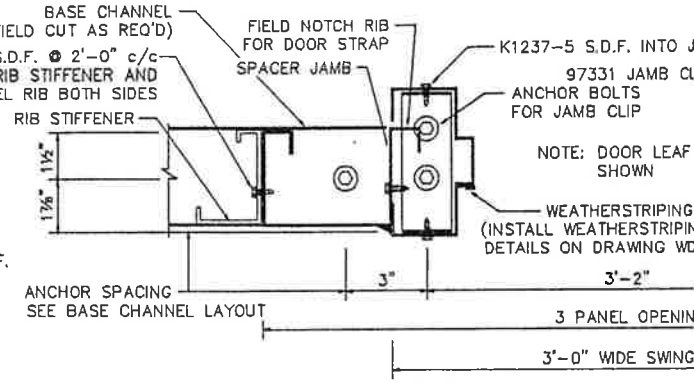


SECTION 'A'-'A'
(VIEWED FROM ABOVE)

POSITION 2 STRAPS PER 10
DOWNSPOUT AND FASTEN TO
WITH K1324 S.D. FAST. THR
STRAP. (PUT COLORED SIDE
PUT DOWNSPOUT IN PLACE
WRAP STRAPS AROUND IT.
STRAPS INTO DOWNSPOUT A

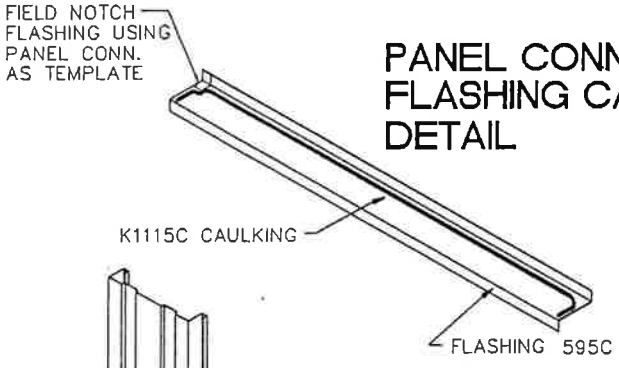


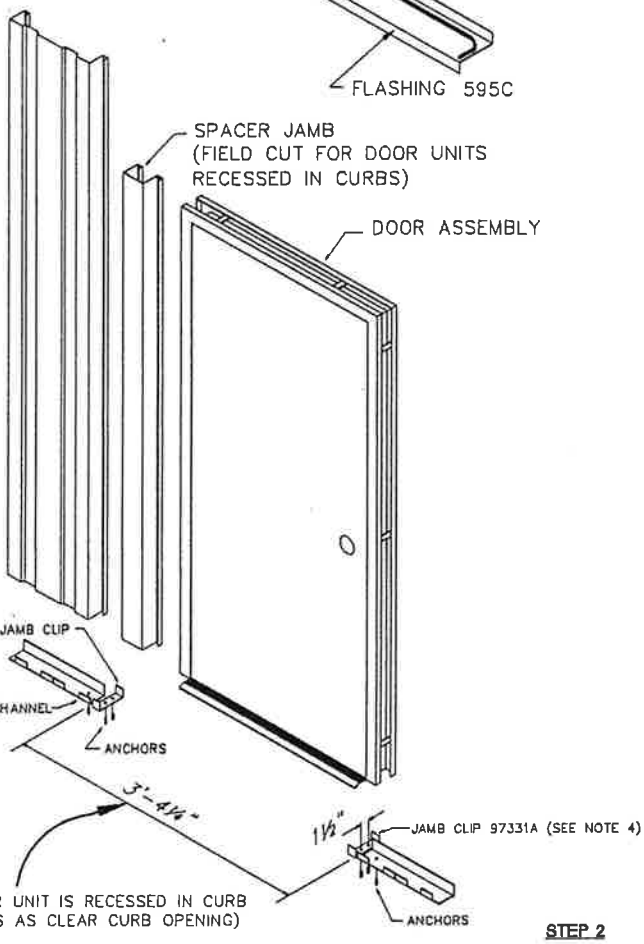
SECTION 'A'-'A'

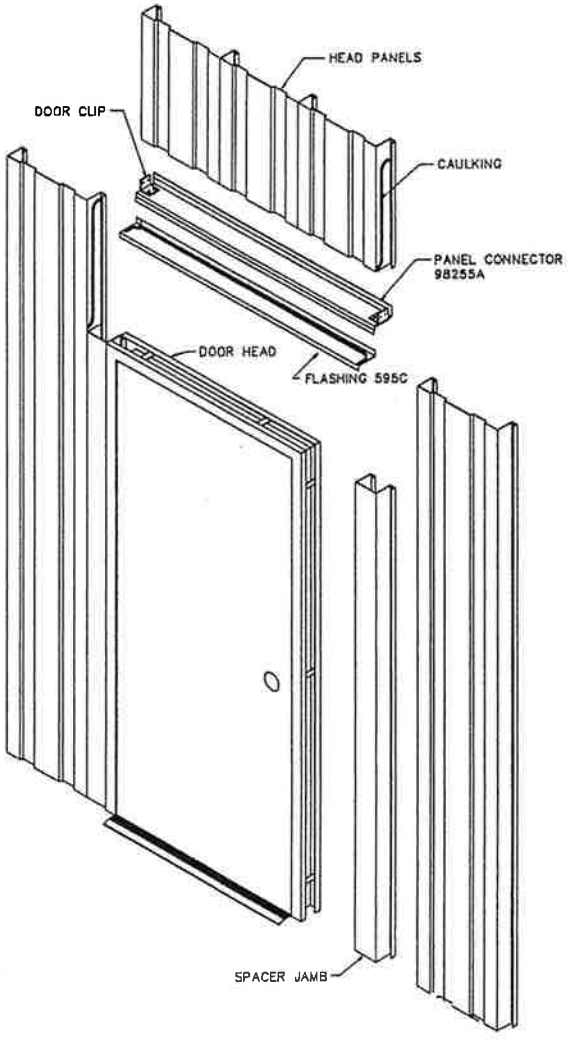


SECTION 'B

PANEL CONNECTOR FLASHING CAULKING DETAIL







STEP 1

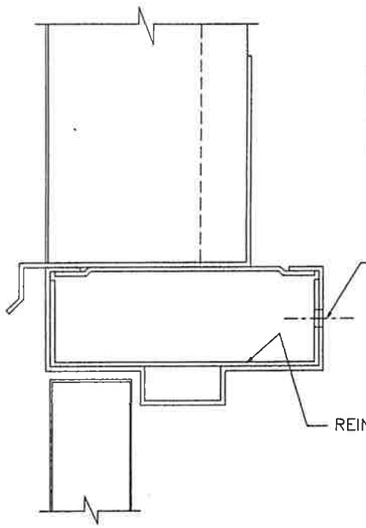
FASTEN JAMB CLIPS TO FOUNDATION (SEE SECT. B-B & BASE CHANNEL LAYOUT). PLACE SPACER JAMB ON LEFT INTO POSITION & FASTEN TO BACK OF BASE CHANNEL. SET DOOR ASSY. OVER CLIPS AND FASTEN PER SECT. B-B. ATTACH DOOR JAMBS TO PANEL RIBS WITH K12356 SCREWS THRU DOOR JAMB STRAPS (SECTION B-B)

STEP 2

PUT SPACER JAMB ON RIGHT INTO POSITION AND ATTACH TO BASE CHANNEL & DOOR JAMB. CAULK PANEL CONNECTOR (98255A) AND FLASHING (595C) PER DETAIL ABOVE. PLACE PANEL CONNECTOR / FLASHING INTO POSITION AND FASTEN TO HEAD (SEE SECT. A-A). CAULK FROM TOP OF WALL PANEL TO DOOR HEAD AS SHOWN. THEN PLACE HEAD PANELS INTO POSITION AND FASTEN TO BACK OF PANEL CONNECTOR (SEE SECT. THRU DOOR), CAULK HEAD PANEL AS SHOWN, THEN INSTALL PANEL TO RIGHT OF OPENING.

NOTE:

IF DOOR CLO
DRAWING WD
INSTALLATION



SECTION THRU HEAD

NOTE:

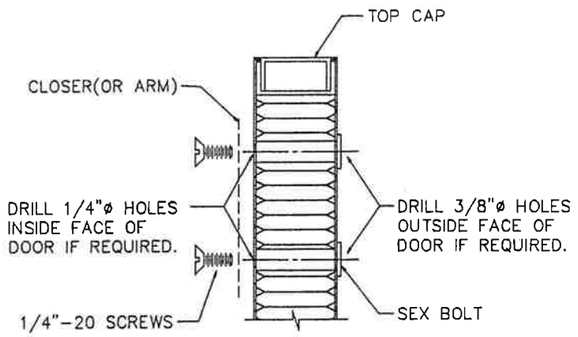
REINFORCING SLEEVE IS PRE–INSTALLED IN HEADER. DETERMINE POSITION OF DOOR CLOSER AND SLIDE SLEEVE INTO POSITION BEFORE INSTALLING DOOR UNIT INTO BUILDING.

NOTE:

WHEN USING TEMPLATE OR MEASURING BOTH SIDES OF DOOR, BE SURE TO ALLOW FOR BEVELED EDGE OF DOOR, MAKING CERTAIN THAT HOLES ALIGN.

EXACT HOLE SIZE SHOWN IS IMPORTANT. DO NOT OVERSIZE.

SEE INSTRUCTIONS PACKED IN DOOR CLOSER BOX FOR CLOSER INSTALLATION.

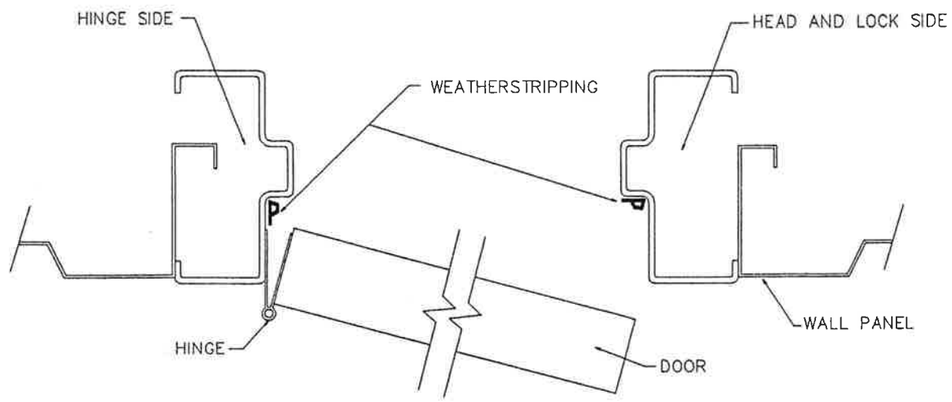


SECTION THRU DOOR

NOTE:

REGULAR ARM MOUNTING OF CLOSER IS NOT RECOMMENDED WHEN CLOSER IS INSTALLED ON "PUSH–SIDE" OF DOOR.

OPTIONAL DOOR CLOSER MOUNTING DETAILS



WEATHERSTRIPPING DETAIL

WEATHERSTRIPPING INSTALLATION

STEP 1. STRIP ABOUT 20" OF BACKING PAPER OFF.

STEP 2. PRESS WEATHERSTRIPPING INTO PROPER POSITION STARTING AT THE TOP.

STEP 3. WORK YOUR WAY DOWN STRIPPING ADDITIONAL PAPER BACKING AS REQUIRED.

STEP 4. WHEN BOTTOM IS REACHED, CUT TO REQUIRED LENGTH.

WARNING

WEATHERSTRIPPING CAN ONLY BE APPLIED TO A CLEAN DRY SURFACE. THE TEMPERATURE MUST BE ABOVE 50° FOR SATISFACTORY INSTALLATION.

DOOR WEATHERSTRIPPING DETAILS

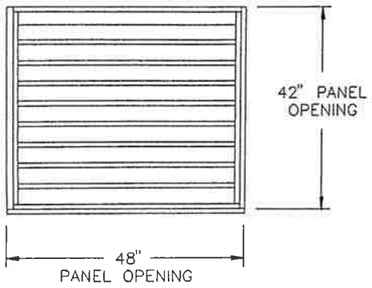
REVISIONS	BY
	6

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586–2113

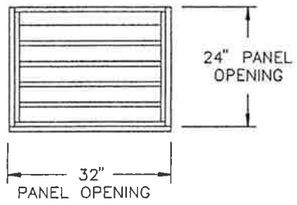
JOB DESCRIPTION: DOOR CLOSER MOUNTING AND WEATHER STRIPPING DETAILS

SHEET TITLE

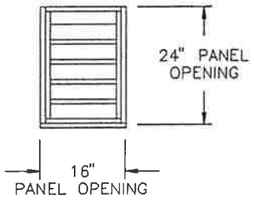
DATE	7–14–97
DRAWN BY	JEH
SCALE	N.T.S.
ORDER NO.	
REVISION	0
DWG. NO.	WD-DET



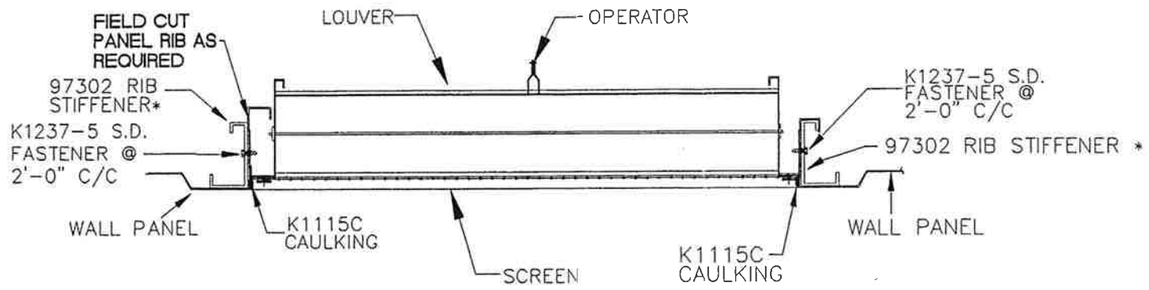
KLA4842



KLA3224

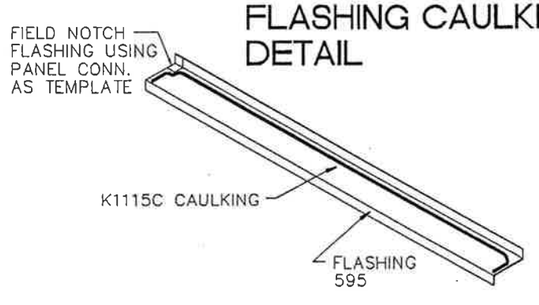


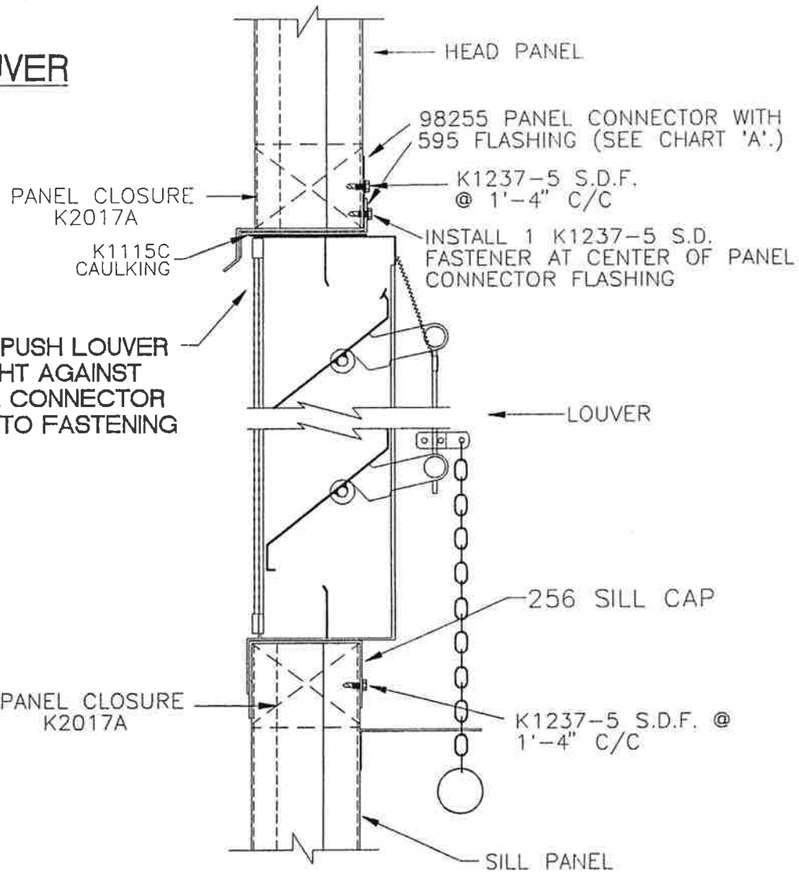
KLA1624



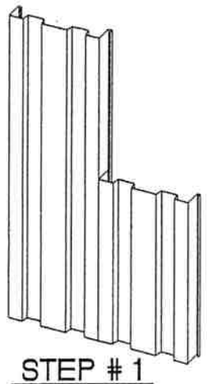
HORIZONTAL SECTION THROUGH LOUVER

PANEL CONNECTOR FLASHING CAULKING DETAIL



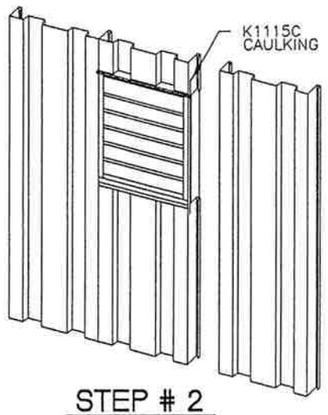


VERTICAL SECTION THROUGH LOUVER



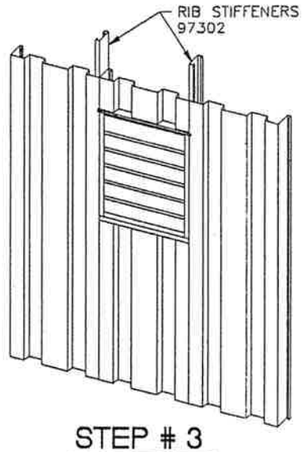
STEP # 1

WITH LEFT WALL PANEL IN PLACE, INSTALL SILL PANELS. (FIELD CUT HEAD AND SILL PANELS UNLESS OTHERWISE NOTED ON ERECTION DRAWINGS). INSTALL SILL CAP ON SILL PANELS. FIELD CUT LEFT WALL PANEL RIB AT LOUVER OPENING AS REQUIRED.



STEP # 2

CAULK PANEL CONNECTOR AND FLASHING PER DETAIL ABOVE. ATTACH TO BOTTOM OF PANEL CONNECTOR AND HOLD IN PLACE WITH 1 K1237-5 S.D. FASTENER AT CENTER. CAULK SILL, JAMB AND TOP OF LOUVER. PLACE LOUVER IN WALL. POSITION PANEL CONNECTOR/ FLASHING AND THEN INSTALL HEAD PANELS. CAULK PANEL RIB AS SHOWN ABOVE AND INSTALL NEXT WALL PANEL. FASTEN PANEL CONNECTOR TO HEAD PANEL RIBS W/ K1237-5.



STEP # 3

INSTALL RIB STIFFENER * ON BOTH SIDES OF LOUVER. FASTEN LOUVER THROUGH STIFFENER WITH K1237-5 @ 2'-0" c/c. (PUSH LOUVER UP TIGHT AGAINST PANEL CONNECTOR PRIOR TO FASTENING) BE SURE TO "DAM" CAULK EACH END OF PANEL CONNECTOR AT LEFT AND RIGHT WALL PANEL RIBS. FINISH CAULK BOTH SIDES OF LOUVER TO WALL PANELS.

CHART 'A'			
LOUVER	SILL CAP	PANEL CONN.	FLASHING
KLA1624	256A	98255C	595A
KLA3224	256B	98255D	595B
KLA4842	256C	98255A	595C

* RIB STIFFENERS ARE NOT REQUIRED ON K2004 LOUVERS IN 8'-0" HIGH BUILDING.

REVISIONS	BY
2-28-97	KAG
	1

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

JOB DESCRIPTION: INSTALLATION OF ADJUSTABLE WALL LOUVER

SHEET TITLE

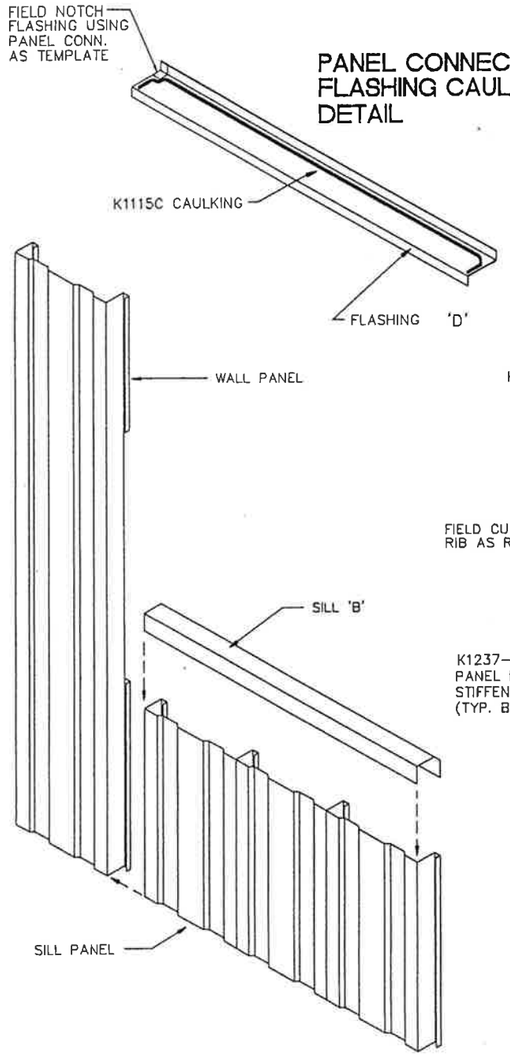
DATE 8-22-92
DRAWN BY RLJ
SCALE
ORDER NO.
REVISION 1
DWG. NO. LVR-A

	OPENING WIDTH					
	1'-4"	2'-8"	4'-0"	5'-4"	6'-8"	PART NAME
'A'	98255E	98255D	97328A	97328B	97328C	PANEL CONNECTOR
'B'	256A	256B	97329A	97329B	97329C	SILL
'C'	395A	395B	395C	395D	395E	FILLER
'D'	595A	595B	595C	595D	595D	FLASHING

NOTE:

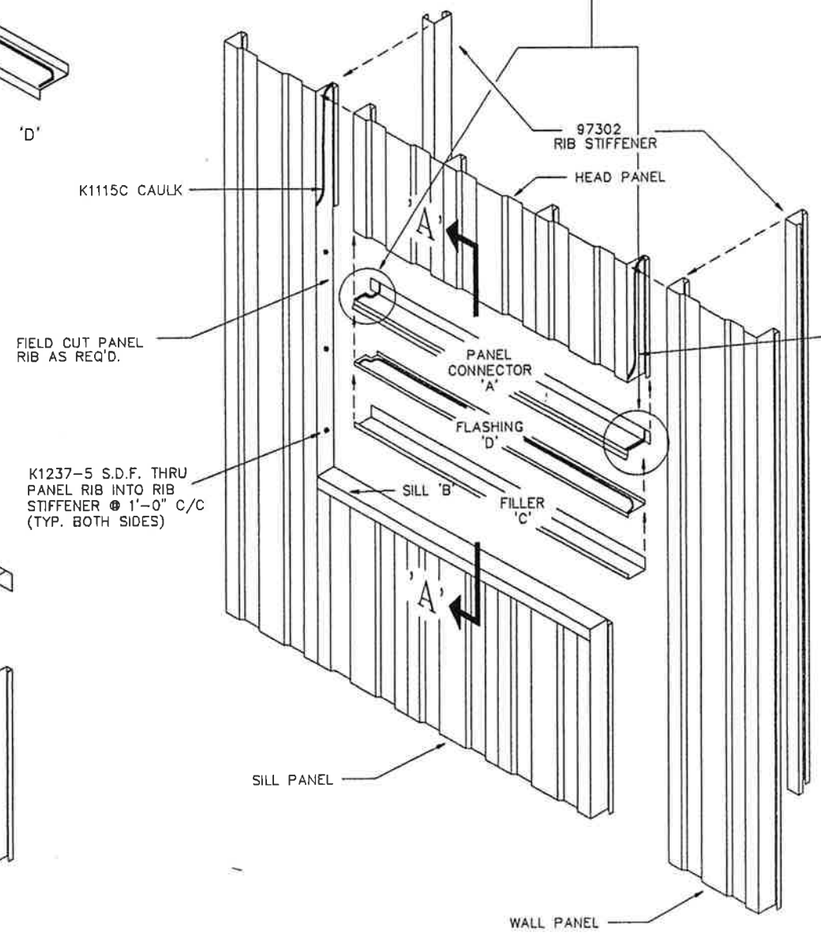
WALL OPENING KITS FOR CUSTOMER SUPPLIED ACCESSORIES MUST BE FIELD LOCATED, CUT AND FLASHED UNLESS PRIOR ARRANGEMENTS ARE MADE WITH PARKLINE.

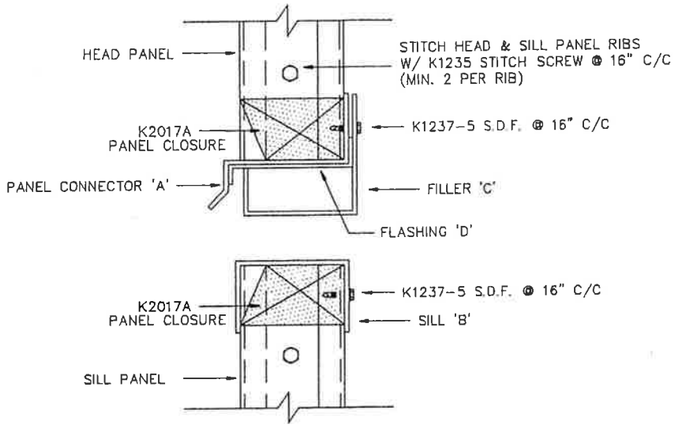
FOR FACTORY CUTTING OF THESE OPENINGS, THE EXACT LOCATION AND FINISHED OPENING SIZES MUST BE PROVIDED TO PARKLINE.



PANEL CONNECTOR FLASHING CAULKING DETAIL

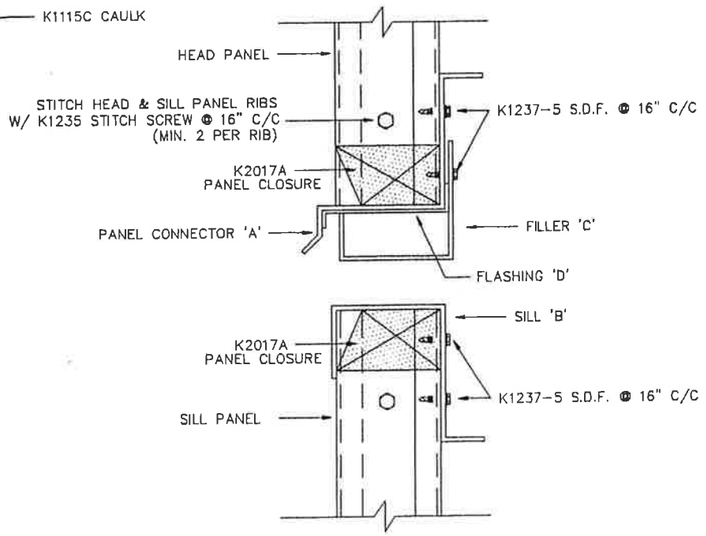
MAKE SURE TO CAULK EACH END OF PANEL CONNECTOR TO LEFT AND RIGHT WALL PANEL RIBS AFTER PANEL CONNECTOR IS IN PLACE. (BUILD "CAULK DAM" AT NOTCH)





SECTION 'A' (assembled)

(FOR 1'-4" , 2'-8" & 4'-0" WIDE)



SECTION 'A' (assembled)

(FOR 5'-4" & 6'-8" WIDE)

REVISIONS	BY
1-26-95	JEH
1-30-95	JEH
10-16-95	CEM
11-8-95	EAB
7-14-97	CBP
	MYSCALE

TOLERANCES

DECIMAL

FRACTIONAL

ANGULAR

PARKLINE INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

JOB DESCRIPTION: INSTALLATION DETAILS FOR WALL OPENING KIT

SHEET TITLE

DATE 12-15-94

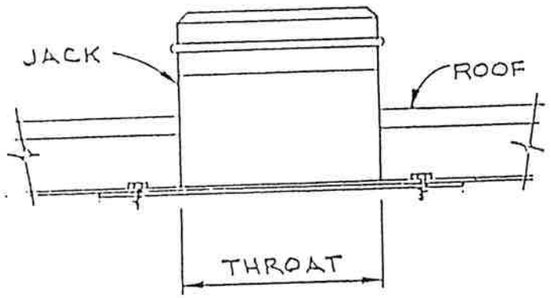
DRAWN BY JEH

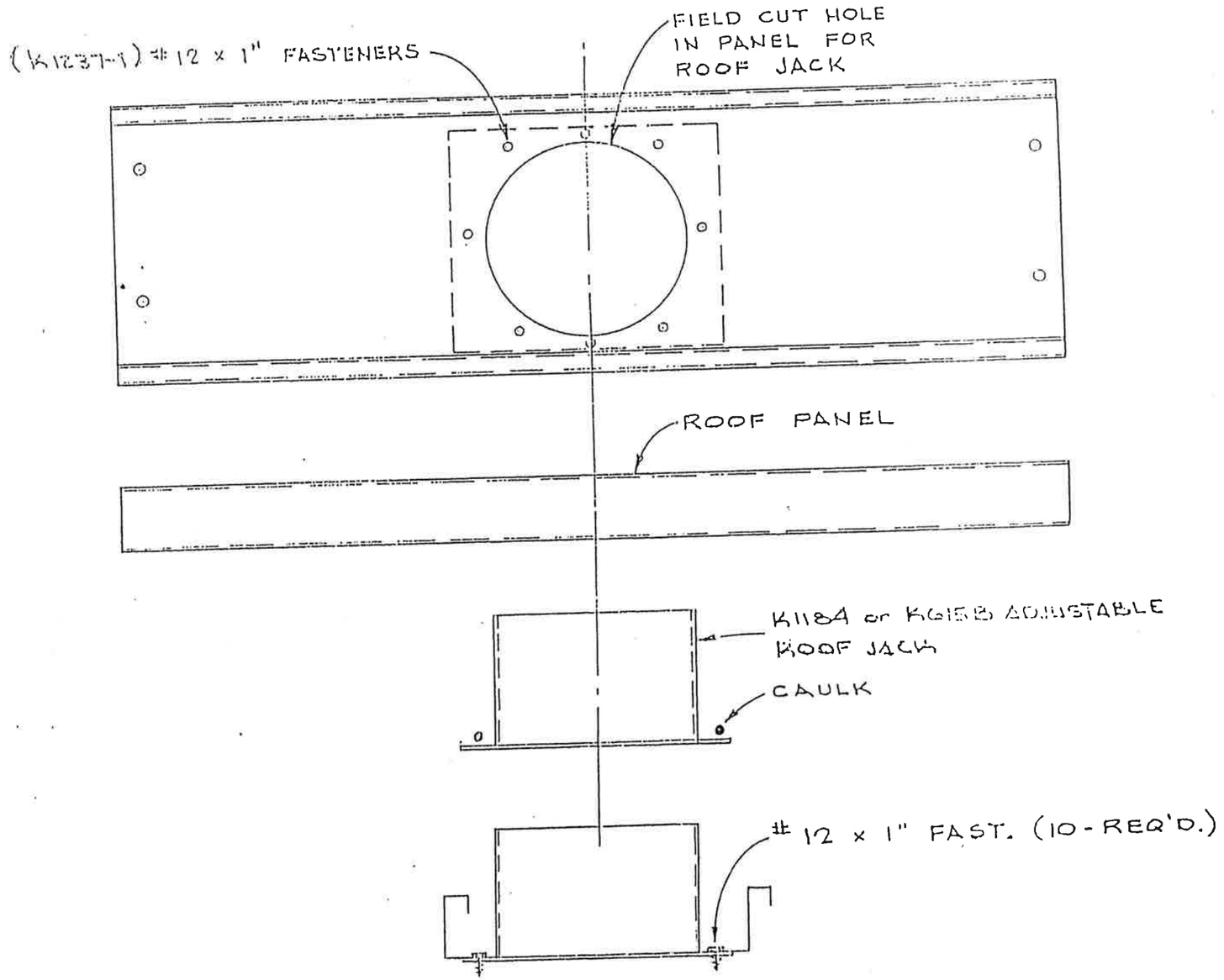
CHECKER

SCALE NTS (8)

REVISION 5

DWG. NO. WOK





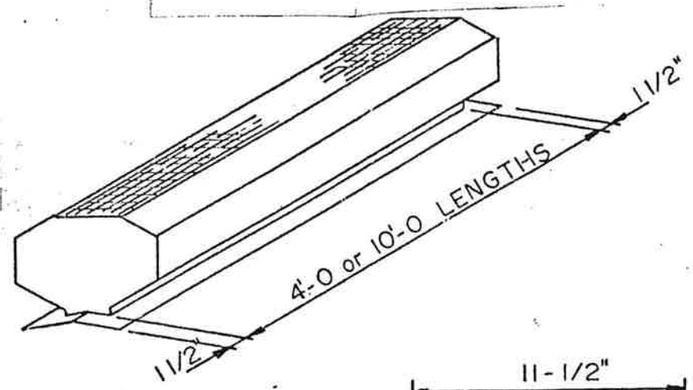
ROOF JACK INSTALLATION

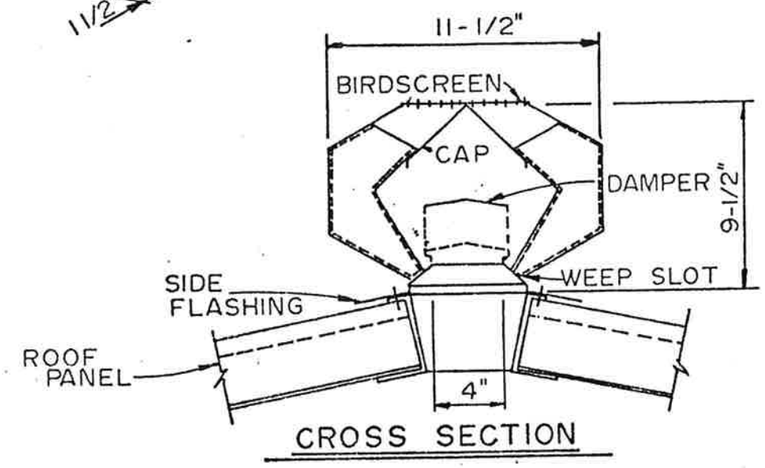
REVISIONS		
NO.	DATE	BY
1	[illegible]	[illegible]
2	[illegible]	[illegible]
3		
4		
5		

PARKLINE INC.

12" ϕ VENTILATOR

DRAWN BY D.Auville	SCALE N.T.S.	MATERIAL
CHK'D	DATE 3-24-76	DRAWING NO 200096
TRACED	APP'D	



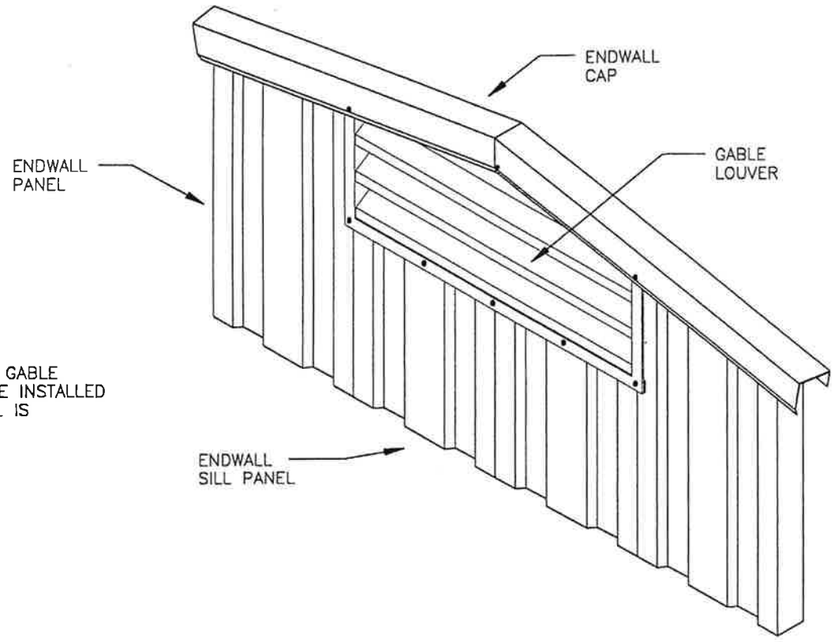


CROSS SECTION

CFM CAPACITIES
WITH 4 MPH WIND

TEMP. DIFF.	STACK HEIGHT - FEET	4" THROAT X 4'-0"	4" THROAT X 10'-0"
10°	10 20	370 430	930 1080
20°	10 20	430 510	1080 1280
30°	10 20	470 570	1190 1440

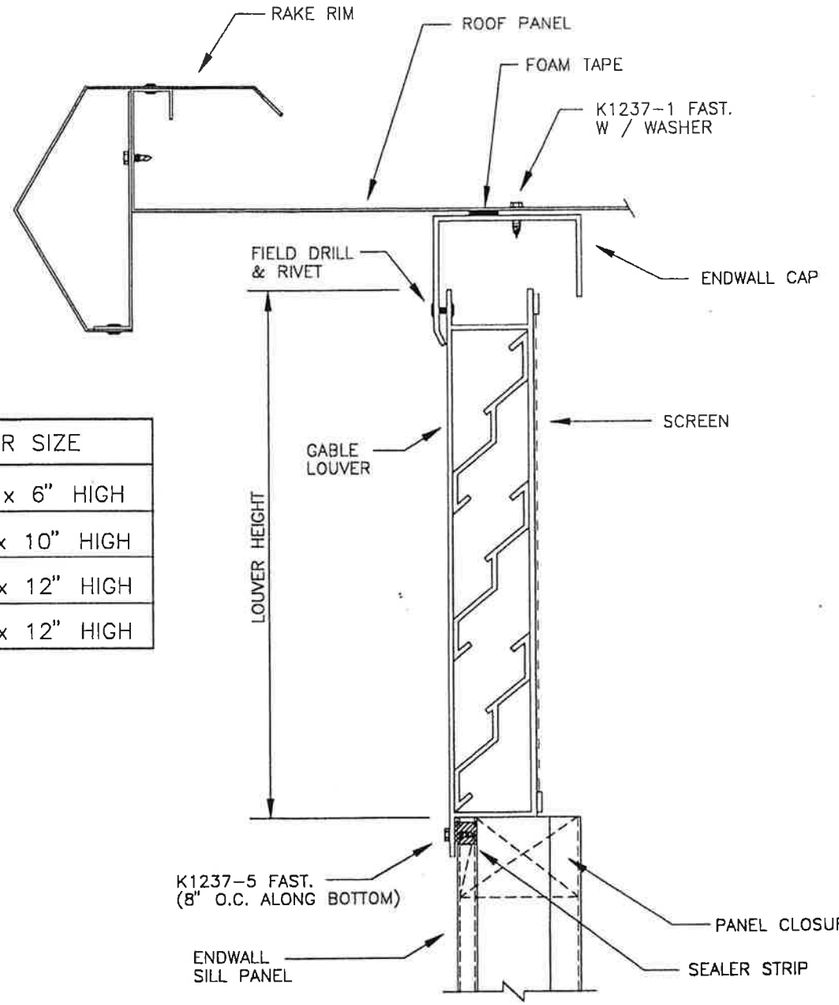
PARKLINE INC. WINFIELD, W. VA. 25213	RIDGE VENTILATORS	DATE 2-20-75	200097



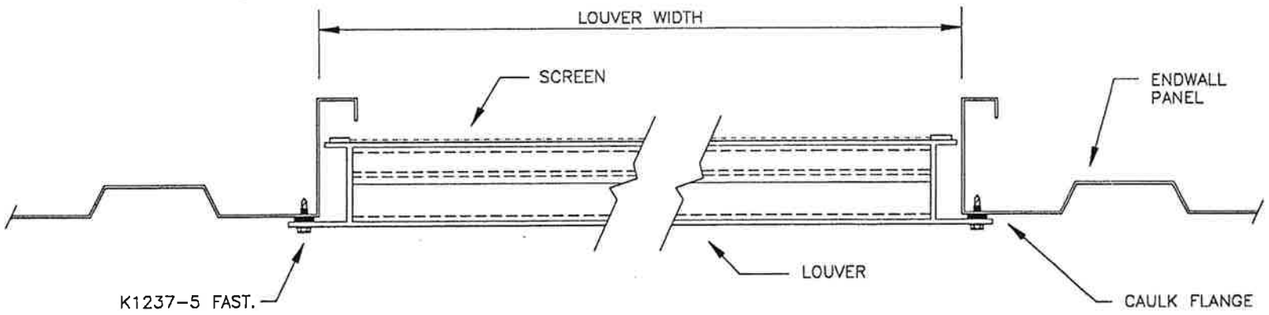
NOTE:

IF NECESSARY, GABLE LOUVER MAY BE INSTALLED AFTER ENDWALL IS COMPLETED.

BLDG. WIDTH	PART #	LOUVER SIZE
12' & 20'	K2000	32" WIDE x 6" HIGH
16' & 24'	K2001	16" WIDE x 10" HIGH
28'	K2002	32" WIDE x 12" HIGH
32'	K2003	48" WIDE x 12" HIGH



VERTICAL SECTION THRU GABLE LOUVER



HORIZONTAL SECTION THRU GABLE LOUVER

INSTALLATION PROCEDURE

1. REFER TO THE PANEL LOCATION DRAWING FOR SILL PANEL LENGTHS. LOUVER IS TO BE PLACED AT CENTER LINE OF BUILDING.
2. APPLY CAULKING ALONG FLANGES OF LOUVER 1/4" FROM EDGE.
3. SET LOVER IN PLACE AND FASTEN THROUGH FLANGE INTO FACE OF PANELS WITH #12 FASTENER. **(INSTALL K2009 SEALER STRIP AT TOP OF SILL PANEL BEFORE INSTALLING FASTENERS)**
4. FIELD DRILL & RIVET ENDWALL CAP TO CENTER LINE OF LOUVER. **(FLATTEN ENDWALL CAP FLUSH WITH LOUVER)**

TOLERANCES
AL
FRACTIONAL
NGULAR

REVISIONS | BY

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

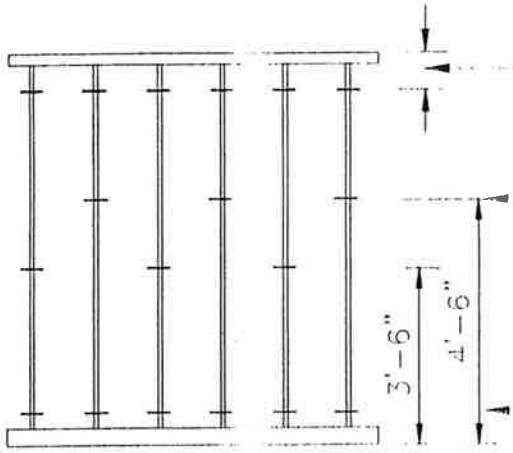
DRAWING TITLE

GABLE LOUVER INSTALLATION FOR TYPE 'AL' BUILDINGS

DRAWN BY	SCALE
JEH	8
CH'K	DATE 12-21-94
DRAWING NO. LVR-G	REV.

I INSTALL CLIPS

EXACT CLIP SPACING NOT NECESSARY, PLACE BY EYE, APPROX. AS SHOWN.

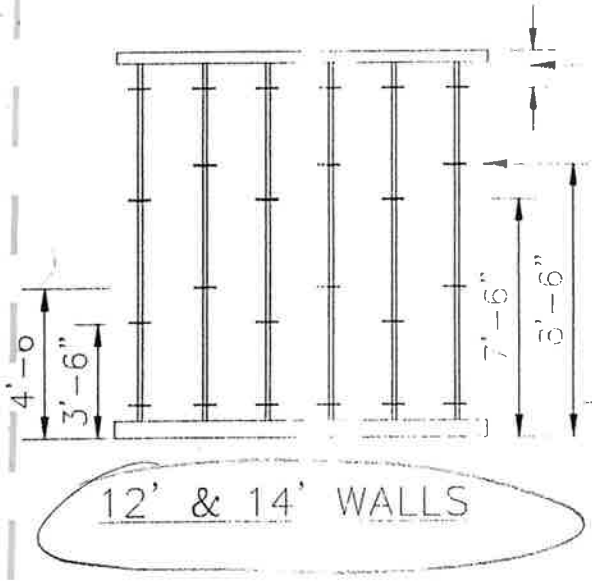


TOP ROW OF CLIPS APPROX. 18" FROM TOP OF WALL PANEL.

STAGGER INTERMEDIATE ROW OF CLIPS

PLACE BOTTOM ROW OF CLIPS APPROX. 3" ABOVE FOUNDATION

8' & 10' WALLS

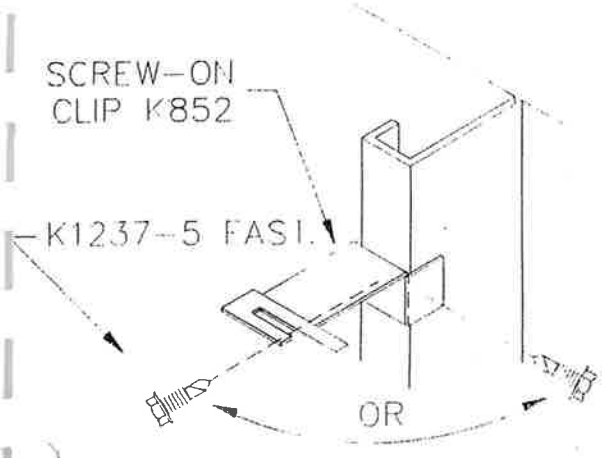


TOP ROW OF CLIPS APPROX. 18" FROM TOP OF WALL PANEL.

2 ROWS OF INTERMEDIATE CLIPS (STAGGERED AS SHOWN)

PLACE BOTTOM ROW OF CLIPS APPROX. 3" ABOVE FOUNDATION.

12' & 14' WALLS



NOTE:
AT OPENINGS, PLACE CLIPS SO THAT SHORT LINER PANELS INTERLOCK WITH AT LEAST TWO CLIPS.

II INSTALL IN

1. INSTALL K1212 FR PANELS (IF REQUIRE

2. REST INSULATION IN FRONT OF AREA

3. PLACE BOTTOM O BOTTOM OF WALL PA TILTED OUTWARD.

4. PUSH INSULATION CLIPS SO THAT THE INSULATION BOARD.

5. FIELD CUT BOARD ALL OPENINGS

NOTE: ON BUILDING BOARDS MUST BE C TO EXTEND TO EAVE

III INSTALL

1. INSTALL LINER PA STARTING AT THE RI

CAUTION: HANDLE P PREVENT CRIMPING

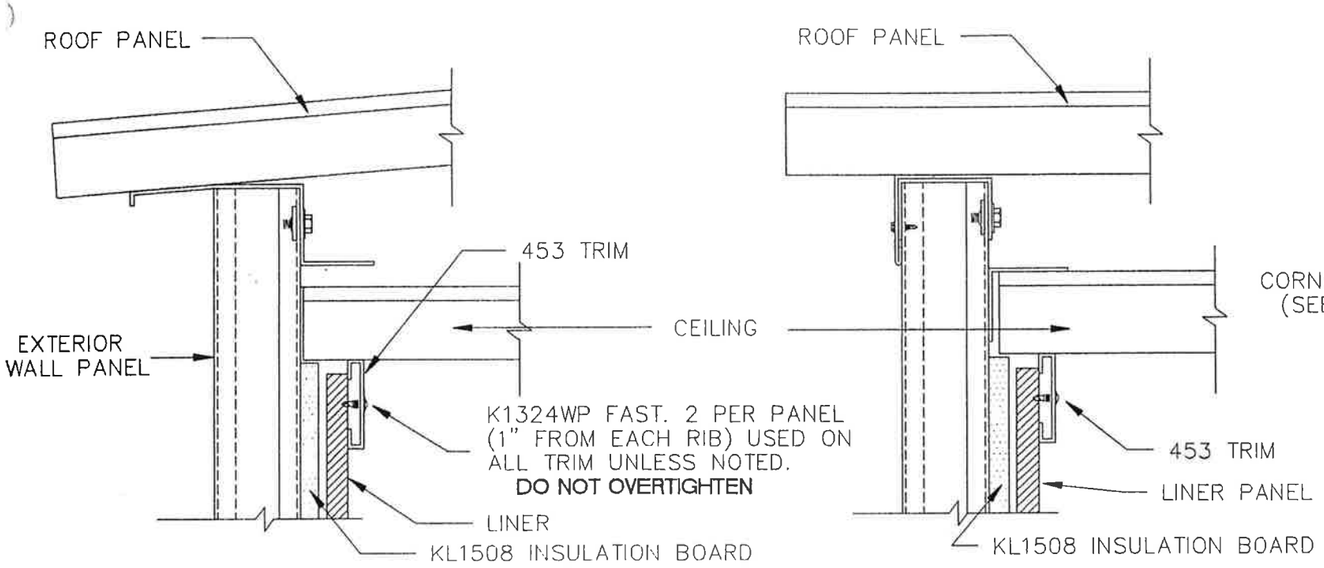
RIGHT

2. INSTALL LAST BY NOTCHING PAN BELOW CLIP LOCA THAT NOTCH IS A PLACE. (SEE DETA

3. BE SURE EACH COMPLETELY IN PL THE NEXT LINER P

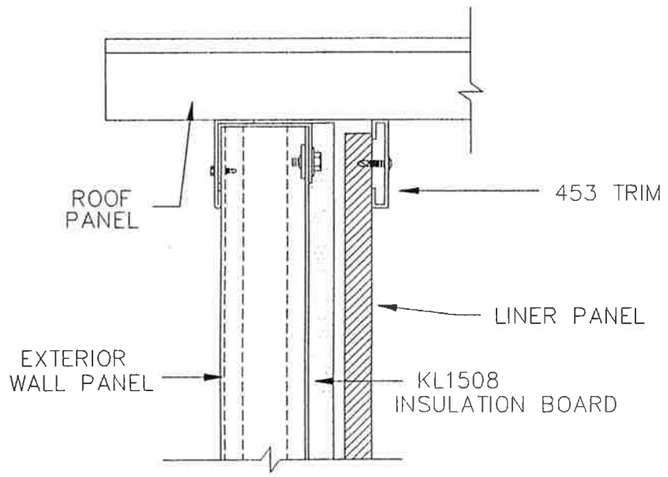
REVISION NO. 1	REVISION NO. 2	DRN BY : DB
DATE 7-14-95	DATE	SCALE : NTS (48)
DRAWN BY : DKH	DRAWN BY	DATE : 6-29-94
CHECKER	CHECKER	

PARKLINE, INC.
P O Box 65 Winfield, WV 25
phone: (304) 586-2113

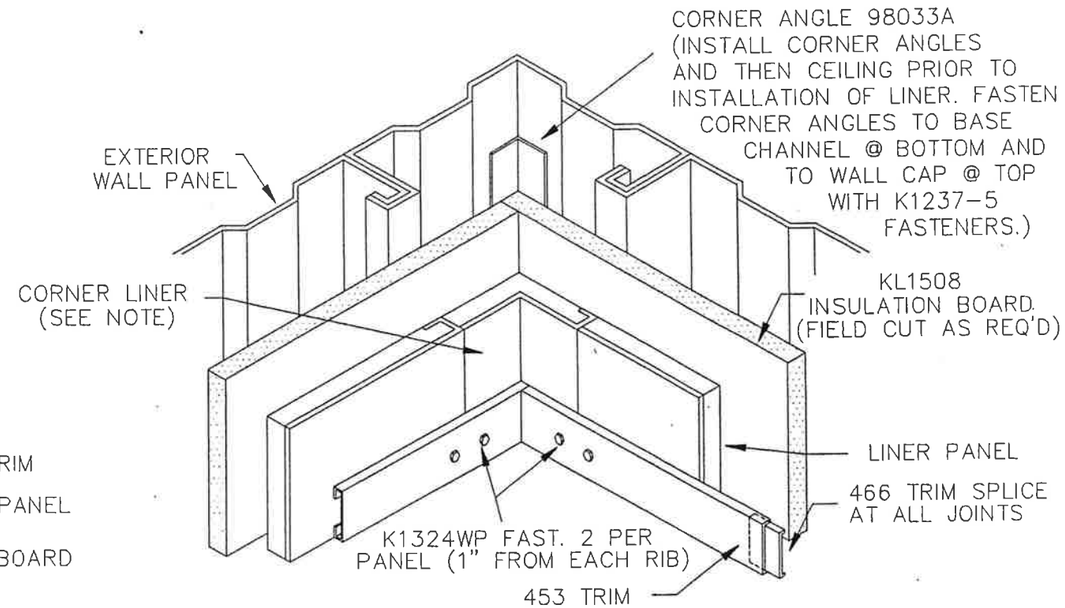


SIDEWALL SECTION
(TYPE 'AL' BUILDING ONLY)

SIDEWALL SECTION
(TYPE 'S' BUILDINGS ONLY)



SIDEWALL SECTION
(TYPE 'S' BUILDINGS ONLY)



CORNER DETAIL @ BOTTOM

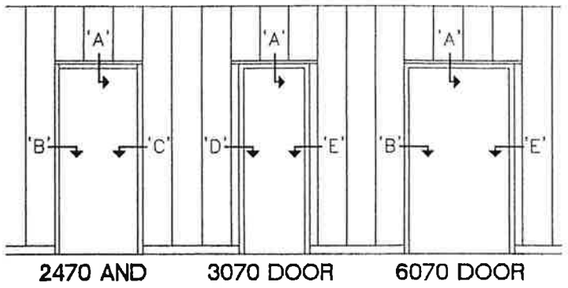
NOTE

CORNER LINER, 8" WIDE AND 4" WIDE LINER PANELS ARE PROVIDED IN STANDARD LENGTHS. FIELD CUTTING MAY BE REQUIRED.

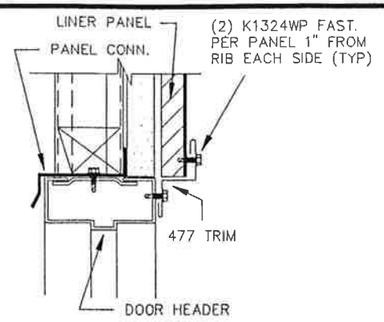
LINER PANELS LESS THAN 16" IN LENGTH MUST BE FIELD CUT FROM FULL LENGTH LINER PANELS.

KL1508 INSULATION BOARDS ARE 4' x 8' SHEETS , FIELD CUT AS REQ'D.

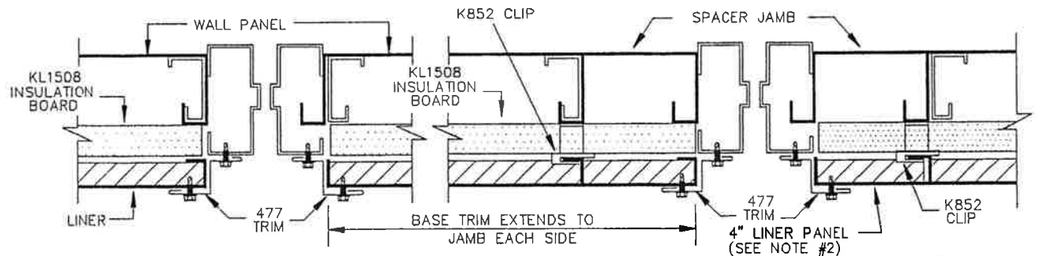
REVISION NO. 1	REVISION NO. 2	DRAWN: DB	PARKLINE, INC.	DRAWING TITLE :	
DATE	DATE	SCALE : NTS (8)	P O Box 65 Winfield, WV 25213 phone: (304) 586-2113	TRIM DETAILS FOR LOCK-IN PLUS LINER	DRAWING NUMBER : LILP-2 REV. 0
DRAWN BY :	DRAWN BY :	DATE :6-29-94			
CHECKER	CHECKER				



2470 AND 3870 DOOR | 3070 DOOR | 6070 DOOR



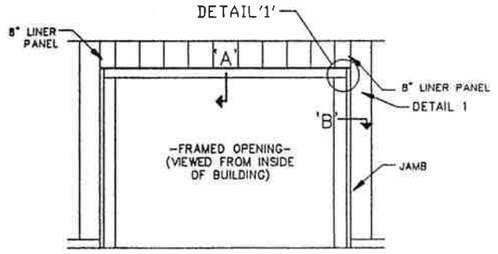
SECTION A



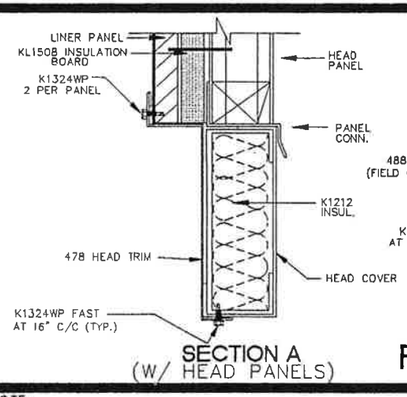
SECTION B | SECTION C | SECTION D | SECTION E

DOOR DETAILS

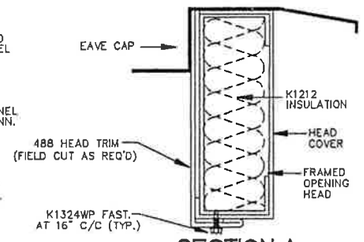
NOTE: 1) FASTEN TRIM W/ K1324WP @ 16" C/C (TYP.) UNLESS NOTED.
2) 4" LINER PANELS ARE PROVIDED IN STANDARD LENGTHS. FIELD CUTTING MAY BE REQUIRED.



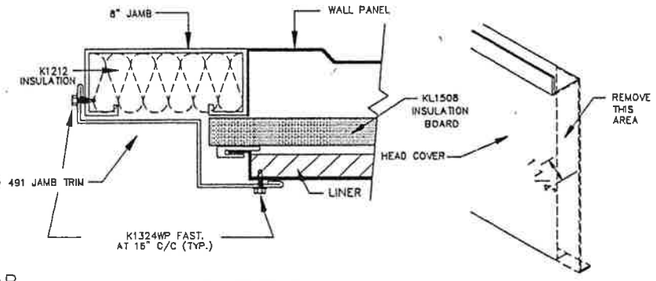
NOTE :
HEAD AND JAMB TRIMS ARE PROVIDED IN STANDARD LENGTHS. FIELD CUTTING AND/OR SPLICING MAY BE REQUIRED



SECTION A (W/ HEAD PANELS)



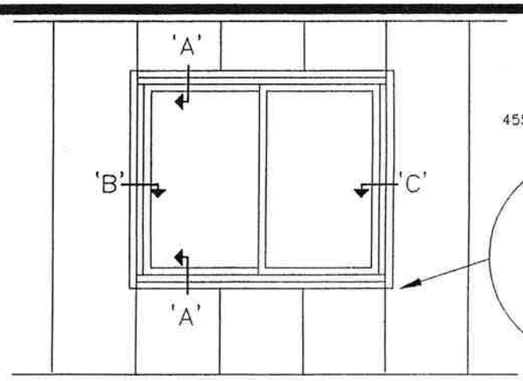
SECTION A (W/O HEAD PANELS)
SIDEWALL SHOWN, ENDWALL SIMILAR



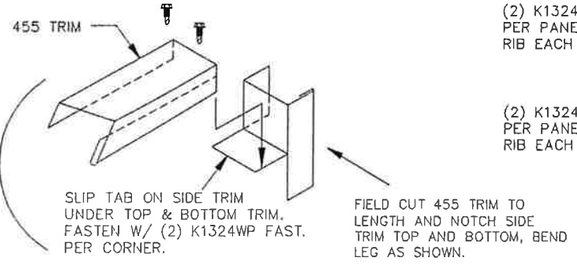
SECTION B

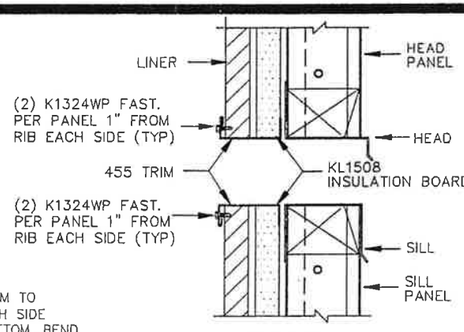
DETAIL 1
(TYP. BOTH ENDS)

FRAMED OPN'G DETAILS



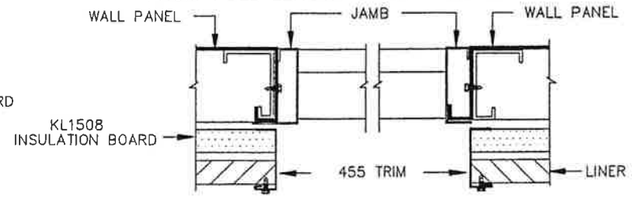
NOTE:
LINER PANELS THAT ARE 16" OR TALLER ARE FACTORY CUT. LINER PANELS THAT ARE LESS THAN 16" ARE TO BE FIELD CUT FROM FULL LENGTH LINER PANELS.





SECTION A

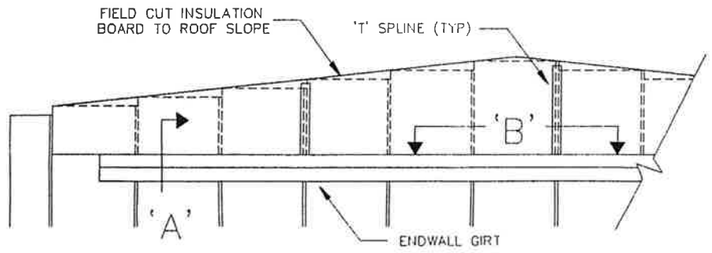
NOTE: LINER PANELS AT WALL OPN'G KITS W/ FILLER PANELS MUST BE FIELD CUT AND NOTCHED FROM FULL LENGTH LINER PANELS.



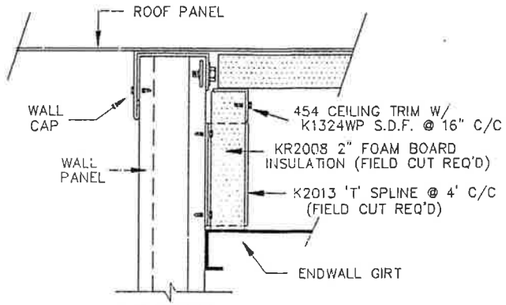
SECTION B | SECTION C

NOTE: FASTEN TRIM W/ K1324WP @ 16" C/C (TYP) UNLESS NOTED.

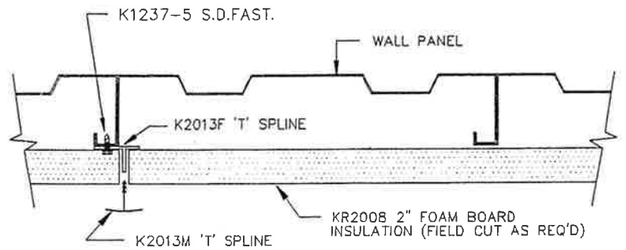
OPN'G KIT, WINDOW AND LOUVER DETAILS



ENDWALL ELEVATION



SECTION - A



SECTION - B

GABLE LINER DETAILS

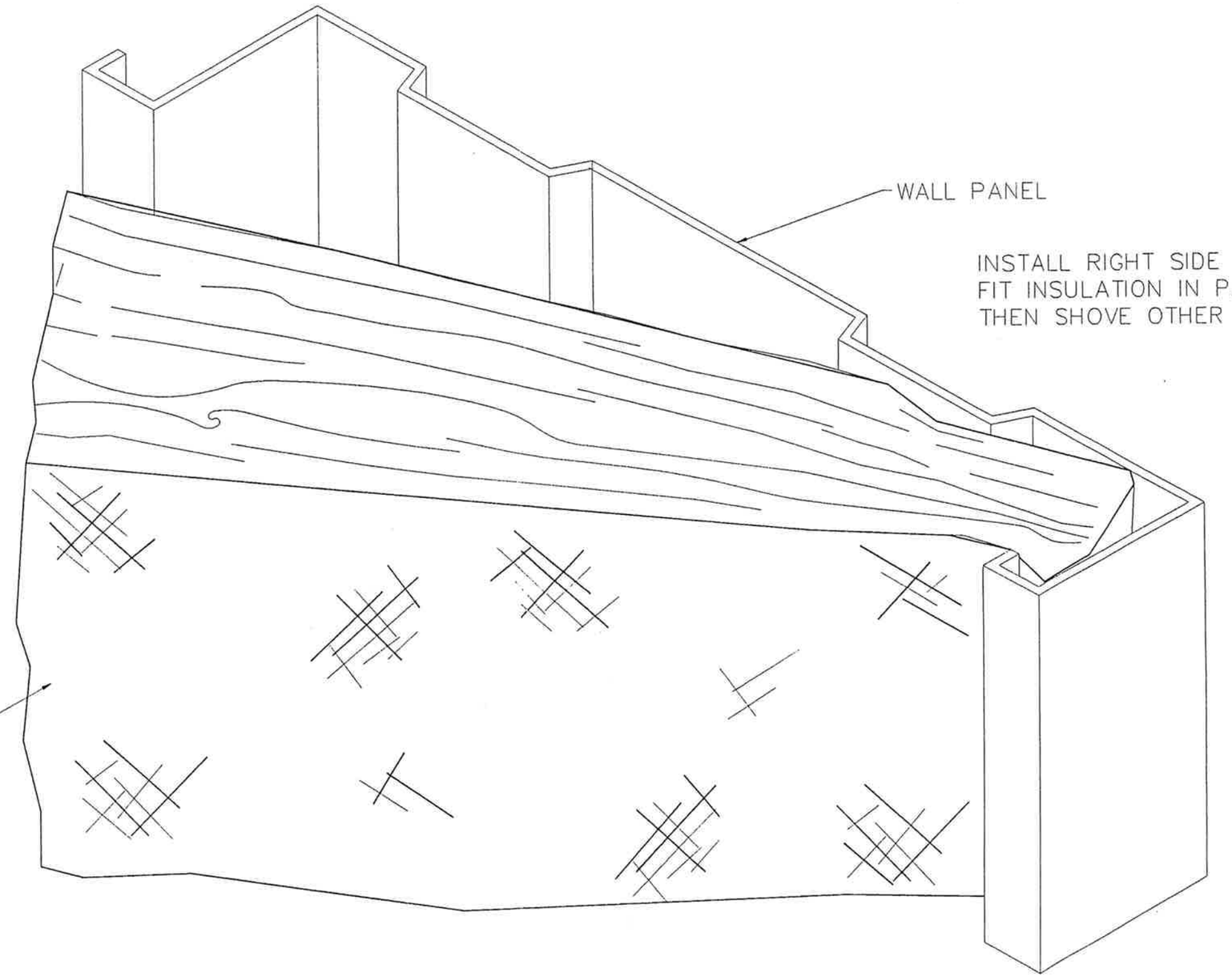
REVISIONS	BY
	24

TOLERANCES
DECIMAL
FRACTIONAL
ANGULAR

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

JOB DESCRIPTION: LOCK-IN PLUS ACCESSORY TRIM DETAIL
SHEET TITLE

DATE 6-29-94
DRAWN BY DB
CHECKER
SCALE
ORDER NO.
DWG. NO. LILP-3



TOLERANCES	REVISIONS	BY
DECIMAL ±		
FRACTIONAL ±		
ANGULAR ±		

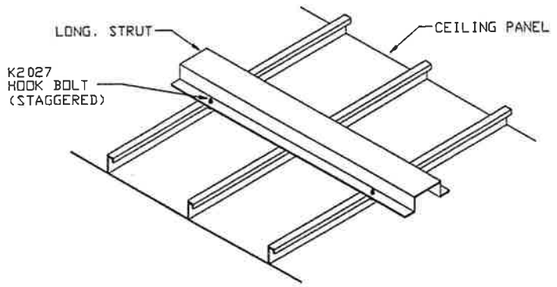
PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586–2113

DRAWING TITLE

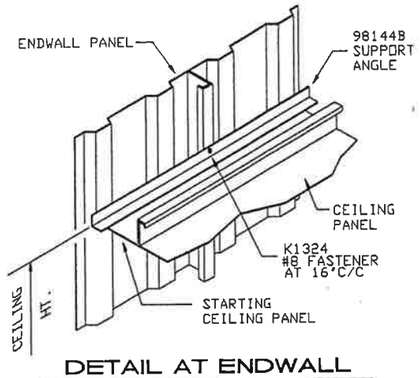
FRICTION-FIT WALL INSULATION INSTALLATION

DRAWN BY CEM	SCALE 2
CH'K	DATE 5–18–95
DRAWING NO. FFW-1	REV.

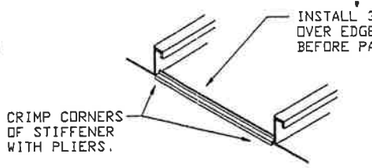
NOTE: LONG. STRUTS ARE NOT USED ON BUILDING WIDTHS OF 16'-0" AND LESS.



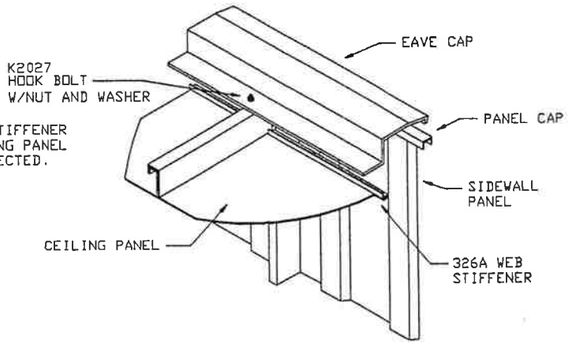
DETAIL AT LONG. STRUT
(CEILING AT EAVE HT.)



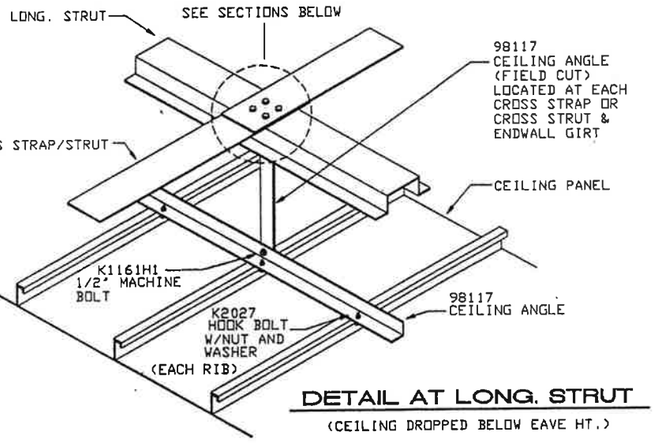
DETAIL AT ENDWALL



WEB STIFFENER DETAIL

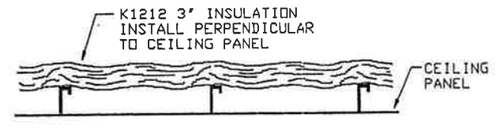


DETAIL AT SIDEWALL
(CEILING AT EAVE HT.)

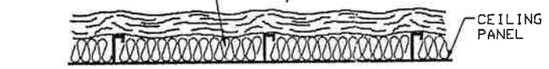


DETAIL AT LONG. STRUT
(CEILING DROPPED BELOW EAVE HT.)

NOTE: REFER TO DRAWING LIST FOR INSULATION OPTION THAT APPLIES TO YOUR PARTICULAR BUILDING.

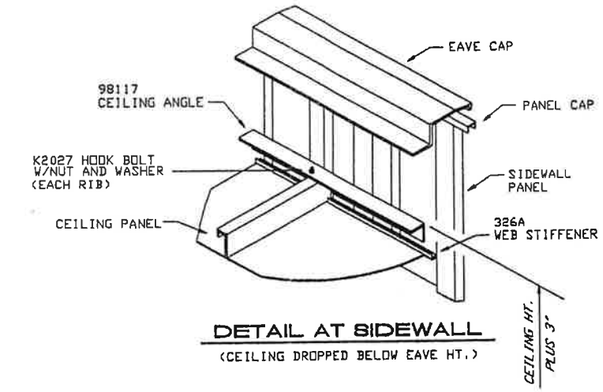


3" INSULATION DETAIL (OPTIONAL)

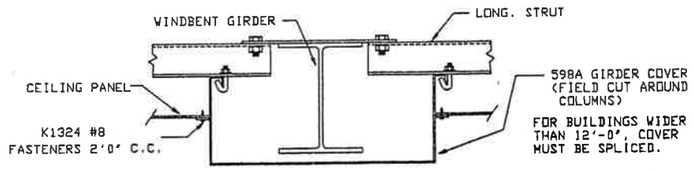


6" INSULATION DETAIL (OPTIONAL)

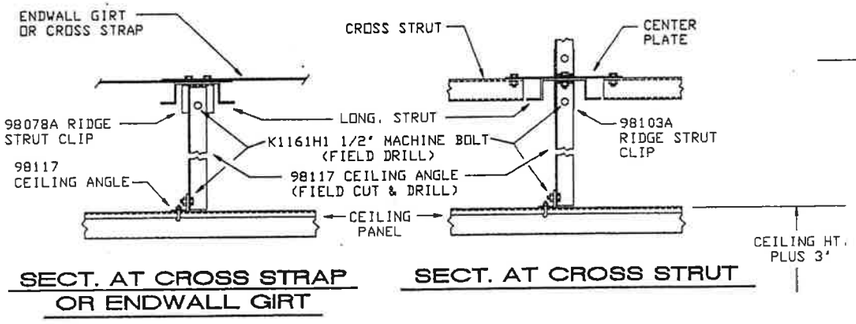
NOTE: WHEN TOTAL INSULATION THICKNESS EXCEEDS 6", CEILING HEIGHT MUST BE LOWERED.



DETAIL AT SIDEWALL
(CEILING DROPPED BELOW EAVE HT.)



EAVE HEIGHT CEILING AT WINDBENT GIRDER IF REQUIRED



SECT. AT CROSS STRAP OR ENDWALL GIRT

SECT. AT CROSS STRUT

NOTES: (1) INSTALL CEILING PRIOR TO INSTALLATION OF WALL LINER.
(2) IF CEILING HAS OPTIONAL ACCESS PANEL SEE DRAWING CEIL-AP.

CEILING AT EAVE HT. (EAVE HT. LESS 5 3/8")

STEP 1 - INSTALL ALL WINDBRACING AND ROOF EXCEPT LAST TWO ROOF PANELS.

STEP 2 - INSTALL SUPPORT ANGLES ON ENDWALL AT CEILING HT. PER 'DETAIL AT ENDWALL'.

STEP 3 - START AT END OF BUILDING WITH CLOSED OUT ROOF AND INSTALL STARTING CEILING PANEL.

STEP 4 - PLACE WEB STIFFENERS ON FULL CEILING PANELS (CRIMPING CORNERS) AND INSTALL PER 'WEB STIFFENER DETAIL'. IF CEILING IS INSULATED, PLACE INSULATION BATTS IN PLACE AS EACH PANEL IS INSTALLED.

STEP 5 - FASTEN LAST CEILING PANEL THROUGH ROOF AND INSTALL LAST ROOF PANELS.

CEILING BELOW EAVE HT.

STEP 1 - FOLLOW STEPS 1 & 2 OF 'CEILING AT EAVE HT.'

STEP 2 - INSTALL CEILING ANGLES ON SIDEWALLS 3" ABOVE CEILING HT. PER 'DETAIL AT SIDEWALL'.

STEP 3 - (OMIT FOR BUILDING 16'-0" AND LESS IN WIDTH) INSTALL CEILING ANGLES AT CENTER OF BUILDING, LEVEL WITH SIDEWALL CEILING ANGLES PER 'DETAIL AT LONG STRUT' (BELOW CEILING HT.) (USE 1/2" MACH. BOLTS UNLESS NOTED OTHERWISE)

STEP 4 - SAME AS STEP 4 OF 'CEILING AT EAVE HT.'

STEP 5 - FASTEN LAST CEILING PANEL THROUGH ROOF AND INSTALL LAST ROOF PANELS.

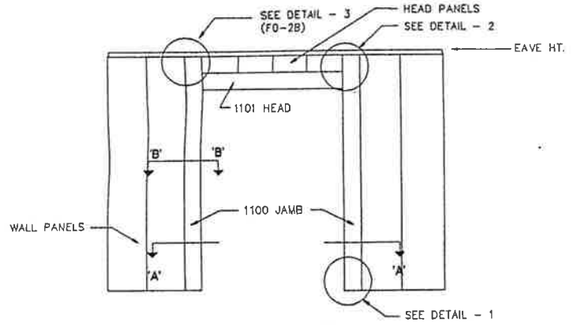
REVISIONS	BY
3-15-95	DKH
6-7-96	KAG
2-18-97	KAG
8-1-97	CBP
	9

PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

JOB DESCRIPTION: CEILING INSTALLATION FOR TYPE 'AL' BUILDINGS

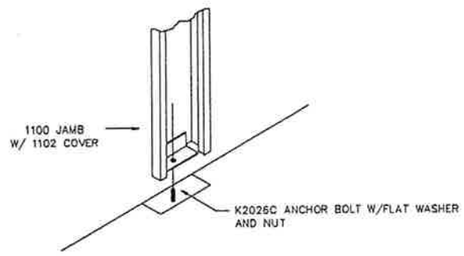
SHEET TITLE

DATE	1-19-95
DRAWN BY	JEH
SCALE	N.T.S
ORDER NO.	
REVISION	4
DWG. NO.	CEIL-AL



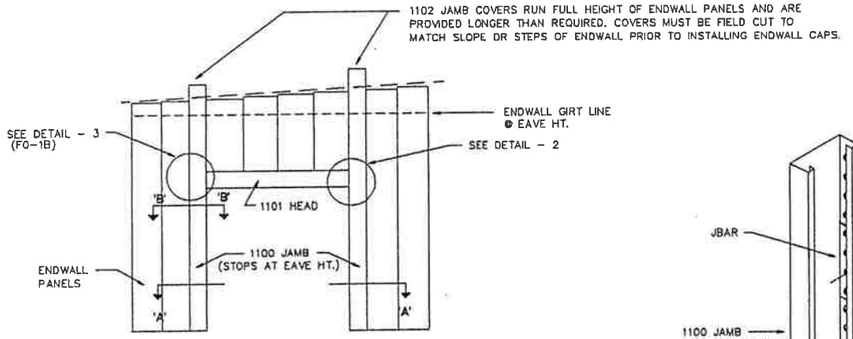
FRAMED OPENING
WITH HEAD PANELS

TYPE 'S' BUILDING AND
SIDEWALL OF TYPE 'AL' BUILDING

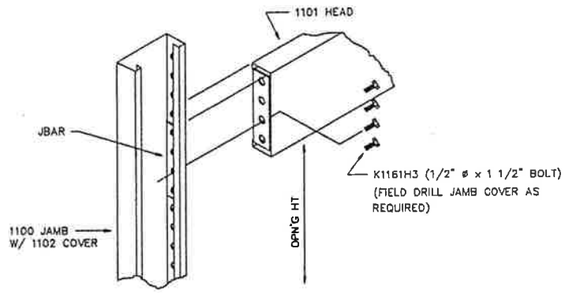


DETAIL - 1

VIEWED FROM INTERIOR

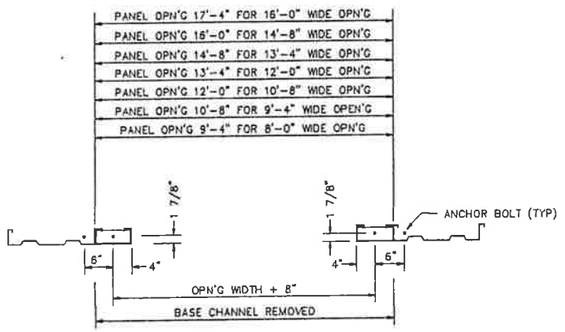


FRAMED OPENING
IN ENDWALL OF TYPE "AL" BUILDING

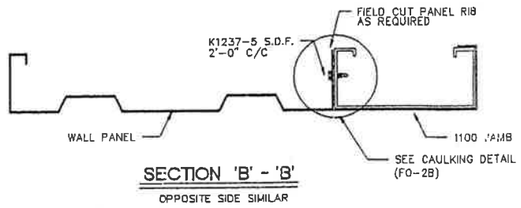


DETAIL - 2

VIEWED FROM INTERIOR



SECTION 'A' - 'A'



SECTION 'B' - 'B'

OPPOSITE SIDE SIMILAR

NOTE: ...ON PROCEDURE (INSTALL FRAME IN CONJUNCTION WITH WALL ERECTION)

1. INSTALL 1102 JAMB COVERS ON JAMBS PRIOR TO ASSEMBLY. ERECTOR MAY WISH TO TEMPORARILY ATTACH JAMB COVER TO JAMB w/1 OR 2 FASTENERS. THESE MUST BE REMOVED PRIOR TO INSTALLING IN WALL.

2. 1102 JAMB COVERS ARE TO BE FIELD DRILLED FOR 1/2" ø BOLTS AT HEAD.

3. JAMB COVERS ARE PROVIDED IN STANDARD LENGTHS. IF BUILDING HEIGHT IS NON-STANDARD OR OPENING IS LOCATED IN ENDWALL OF TYPE 'AL' BUILDING, COVERS WILL BE SUPPLIED LONG AND REQUIRE FIELD CUTTING.

4. PARKLINE RECOMMENDS THAT THE 1101 HEAD ASS'Y. BE INSTALLED WITH FACE TOWARD INSIDE OF BUILDING. HOWEVER THE HEAD ASS'Y. CAN BE INSTALLED EITHER DIRECTION AT BUILDERS DISCRETION.

5. 1103 HEAD COVERS ARE PROVIDED 8'-0" LONG. IF OPENING WIDTH IS GREATER THAN 8'-0", THE COVERS MUST BE SPLICED. IF THE OPENING IS LESS THAN 8'-0" WIDE, FIELD CUTTING WILL BE REQUIRED. HEAD COVERS WILL BUTT, END TO END, ON 16'-0" WIDE OPENINGS ONLY. IF SPLICES ARE REQUIRED – COVERS WILL BE PACKED WITH ONE INSIDE THE OTHER.

STEP 1 INSTALL K2026C 1/2" ø ANCHORS PER SECTION 'A'-'A'.

STEP 2 DETERMINE THE HEIGHT OF THE OPENING AND DRILL JAMB COVERS FOR 1/2" ø BOLTS USING HOLES IN JAMB FOR LOCATIONS.

STEP 3 INSERT JBAR PLATE IN JAMB AT HEAD LOCATION. ATTACH HEAD TO JAMB WITH (4) K1161H3 1/2" ø BOLTS. TYPICAL BOTH SIDES. FLAT SIDE (WEB) OF HEAD SHOULD FACE THE INTERIOR OF THE BUILDING.

STEP 4 INSTALL 1103 HEAD COVER(S) ON HEAD. (MAY BE INSTALLED AFTER FRAME IS IN PLACE.)

STEP 5 CAULK WALL PANELS PER CAULKING DETAIL. (FO-2B)

STEP 6 TILT ASSEMBLED FRAME INTO PLACE. INSTALL WASHERS AND NUTS ON ANCHOR BOLTS. BE SURE FRAME IS SQUARE AND PLUMB AND FASTEN THRU WALL PANEL RIBS INTO JAMB w/K1237-5 S.D. FASTENERS AT 24" C/C (SECTION 'B'-'B'). (NOTE: MAKE SURE JAMB COVER IS IN TIGHT AGAINST JAMB PRIOR TO INSTALLING FASTENERS.)

STEP 7 FIELD CUT AND NOTCH 89842 FLASHING AS REQUIRED. CAULK TOP OF FLASHING WITH K1115C. (SEE PANEL CONNECTOR FLASHING DETAILS ON DRAWING FO-2B). PLACE FLASHING ON TOP OF HEAD. IF FLASHING IS SPLICED SEAL ALL JOINTS WITH K1115C SEALANT.

STEP 8 PLACE 98255 PANEL CONNECTOR ON TOP OF FLASHING AND FASTEN WITH K1237-5 S.D. FASTENERS AT 8" C/C. SEAL ALL JOINTS WITH K1115C SEALANT. (DETAIL 3, FO-2B)

STEP 9 APPLY SEALANT TO JAMBS AT HEAD PANEL RIBS AS SHOWN (DETAIL 3, FO-2B) AND INSTALL HEAD PANELS INTO PANEL CONNECTOR. ATTACH PANELS WITH K1237-5 S.D. FASTENER THRU PANEL CONNECTOR INTO EACH PANEL RIB.

TYPE S BUILDING

INSTALL WALL CAP. FASTEN TO TOP OF HEAD PANELS PER STANDARD DETAILS. FIELD DRILL RIBS OF JAMBS TO ATTACH WALL CAP WITH K1100 3/8" ø BOLTS

TYPE AL BUILDING

AT EAVE CAP (SIDEWALL) OR ENDWALL GIRT (ENDWALL), FASTEN TO TOP OF HEAD PANELS PER STANDARD DETAILS. FIELD DRILL RIBS OF JAMBS TO ATTACH EAVE CAP/ENDWALL GIRT WITH K1100 3/8" ø BOLTS.

STEP 10 FASTEN HEAD PANEL RIB TO JAMB WITH K1237-5 FASTENERS @ 8" C/C (MIN. 2) AND STITCH ALL HEAD PANEL RIBS WITH 2 K1235 SCREWS. (DETAIL 3, FO-2B) INSTALL K2017 PANEL CLOSURES IN HEAD PANELS.

STEP 11 ATTACH 1258 PLATE TO INSIDE FACE OF JAMBS AT HEAD HEIGHT. FASTEN WITH (4) K1237-5 S.D. FASTENERS PER SIDE. TYPICAL BOTH JAMBS. (DETAIL 3, FO-2B)

STEP 12 **ENDWALL OF TYPE 'AL' BUILDING ONLY.** FIELD CUT JAMB COVERS TO MATCH SLOPE OF ENDWALLS.

STEP 13 CONTINUE BUILDING ERECTION PER STANDARD DETAILS.

REVISIONS	BY
3-8-94	WS
4-4-94	DB
1-16-95	JEH
6-5-95	JEH
1-15-98	CEM

TOLERANCES

DECIMAL

FRACTIONAL

ANGULAR

PARKLINE, INC.
P. O Box: 63 Winfield, WV. 25213
phone: (304) 586-2113

JOB DESCRIPTION: FRAMED OPENING WITH HEAD PANELS INSTALLATION

SHEET TITLE

DATE 10-5-93

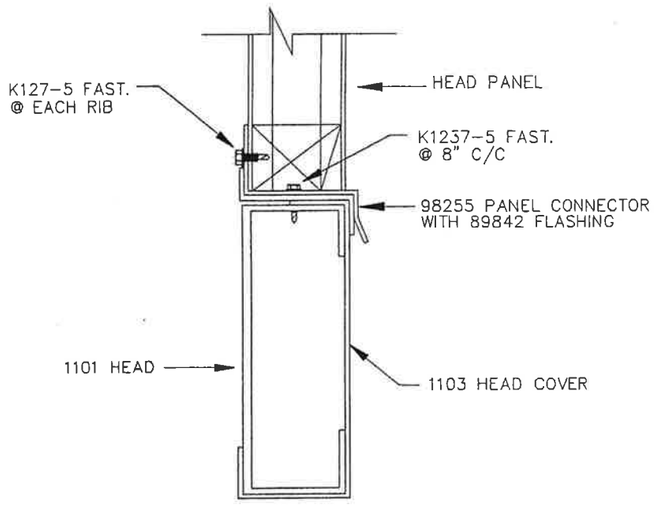
DRAWN BY WS

CHECKER

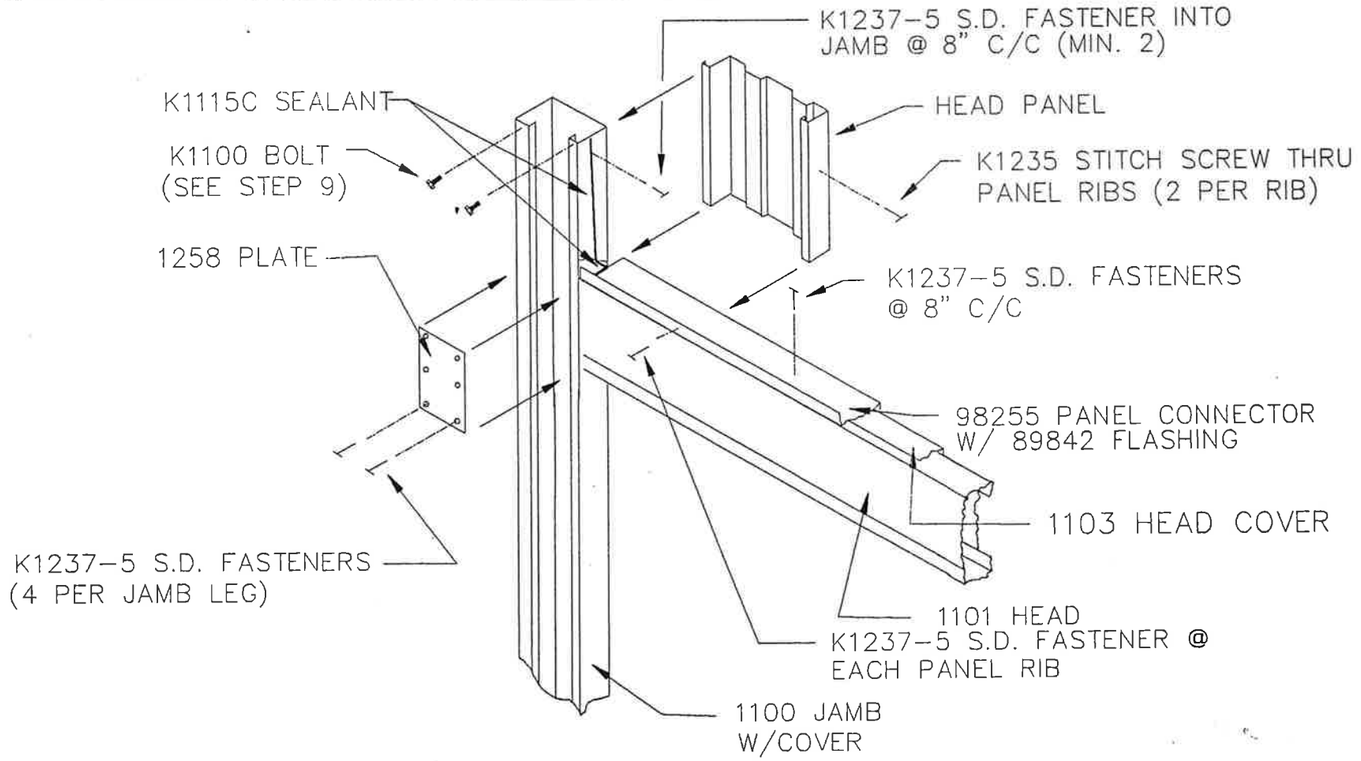
SCALE

ORDER NO.

DWG. NO. FO-2A

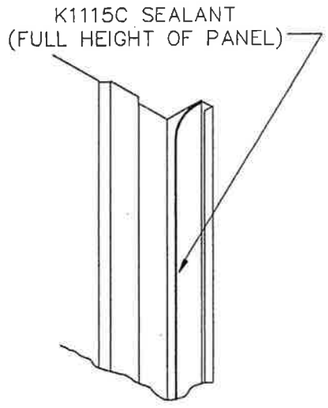


CROSS SECTION THRU HEAD

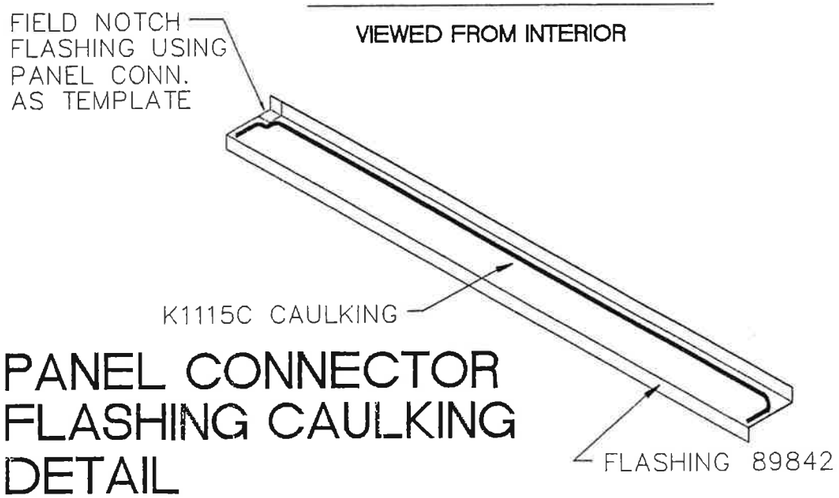


DETAIL 3

VIEWED FROM INTERIOR



CAULKING DETAIL



PANEL CONNECTOR FLASHING CAULKING DETAIL

NOTE:

THE 1101 HEAD ASSY. CAN BE INSTALLED WITH FACE DIRECTED TOWARD INTERIOR OR EXTERIOR OF BUILDING AT BUILDER'S DISCRETION.

TOLERANCES	BY	REVISIONS
DECIMAL	WS	3-8-94
ACTIONAL	DB	4-5-94
ANGULAR	JEH	1-16-95
	JEH	6-5-95
	CM	1-15-96

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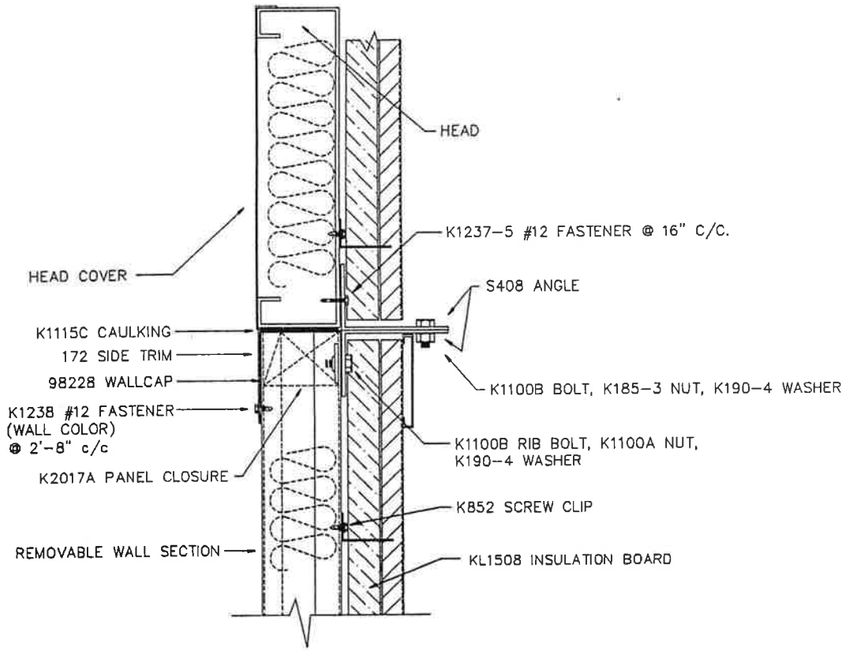
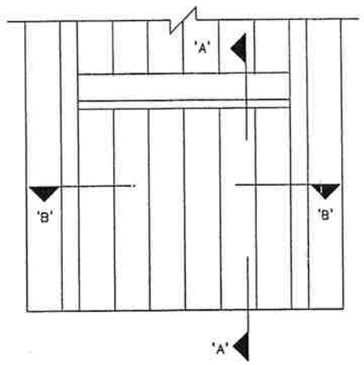
DRAWING TITLE

DETAILS FOR FRAMED OPN'G WITH HEAD PANELS

DRAWN BY	SCALE
WS	24
CH'K	DATE 10-5-93
DRAWING NO. F0-2B	REV. 5



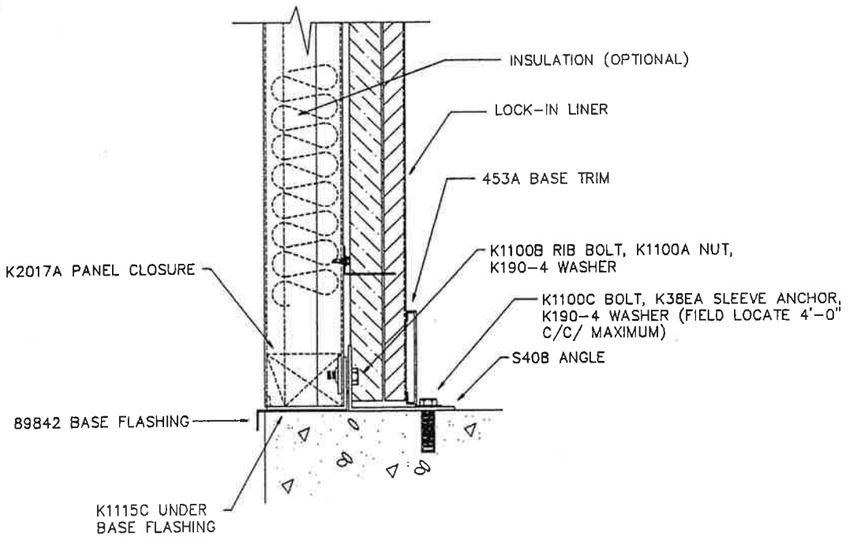


REMOVABLE WALL ELEVATION

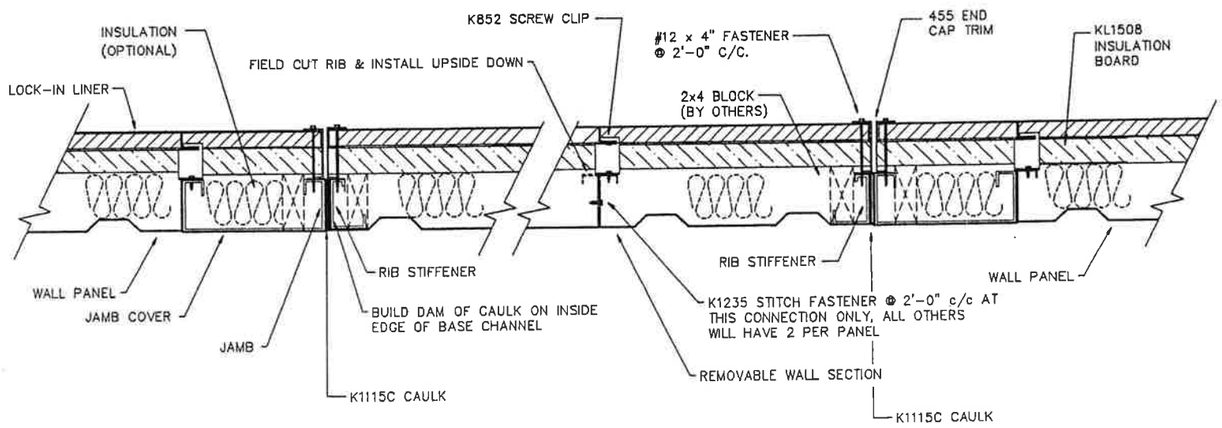
(AS VIEWED FROM EXTERIOR)

NOTES

1. INSTALL FRAMED OPENING PER DRAWING **FO-1A/1B** OR **FO-2A/2B**, WHICHEVER MAY APPLY.
2. REMOVABLE WALL SECTION MUST BE ASSEMBLED ON GROUND AND LIFTED INTO PLACE. CHECK OVERALL DIMMENSIONS AS YOU PROCEED TO ASSURE PROPER FIT.
3. NOTICE THAT THE LAST PANEL TO THE RIGHT MUST BE INSTALLED UPSIDE DOWN AS SHOWN IN SECTION 'B'–'B'
4. ENDS OF BASE CHANNEL IN REMOVABLE SECTION MUST BE PROPERLY CAULKED AS SHOWN IN SECTION 'B'–'B' TO ELIMINATE WATER LEAKAGE.
5. INSTALL LOCK–IN PLUS LINER ACCORDING TO DRAWING **LILP**, WITH THE ADDITION OF THE SPECIAL DETAIL SHOWN BELOW. SOME MODIFICATION OF TRIM MAY BE REQUIRED TO ENSURE PROPER CLEARANCE FOR WALL REMOVAL.
6. CARE MUST BE TAKEN WHEN REMOVING WALL SECTION AS BASE FLASHING IS EASILY DAMAGED.



SECTION A'-A'



SECTION B'-B'

REVISIONS	BY
12–2–96	KAG
	4

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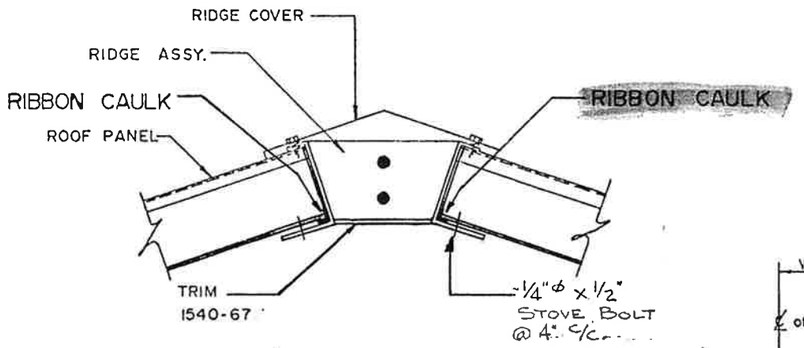
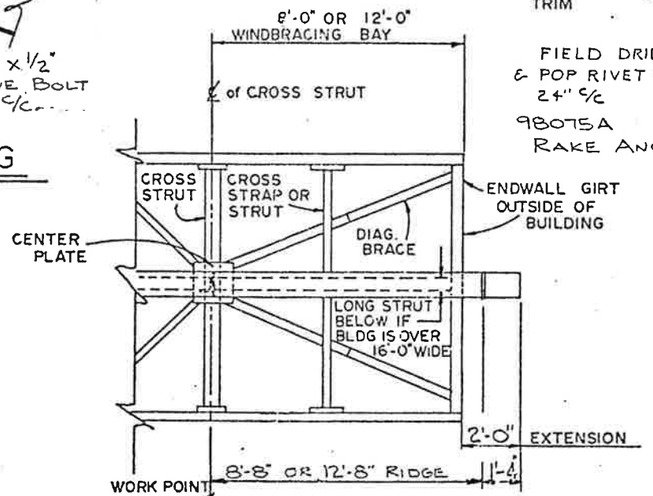
JOB DESCRIPTION: REMOVABLE WALL SECTION WITH LOCK-IN PLUS LINER

SHEET TITLE

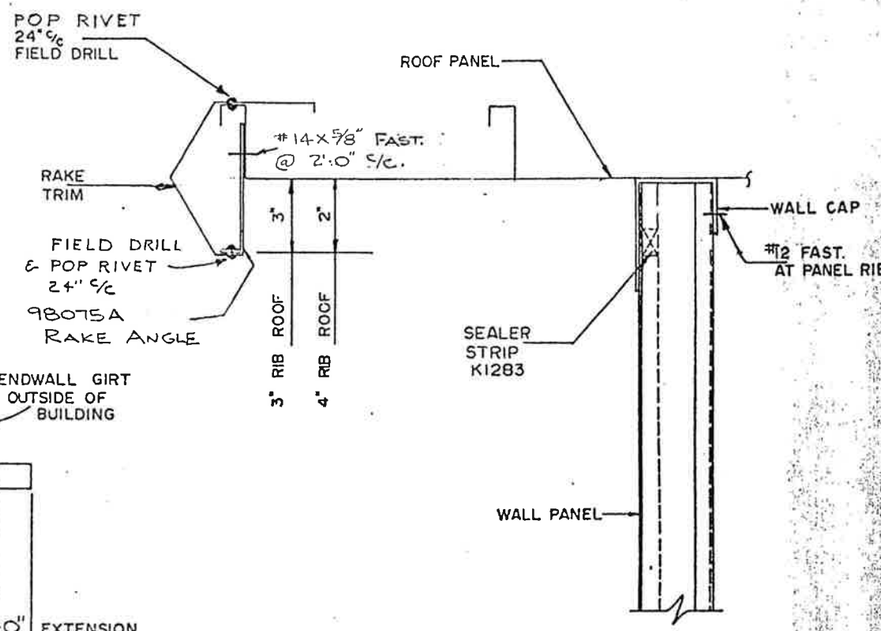
DATE	11–16–94
DRAWN BY	JEH
SCALE	N.T.S.
ORDER NO.	
REVISION	1
DWG. NO.	RWS–LP



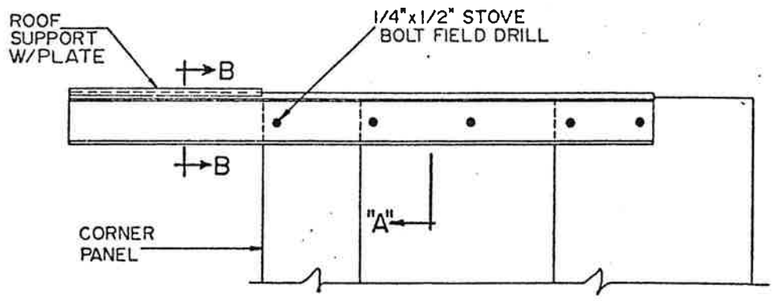
DETAIL AT RIDGE OVERHANG



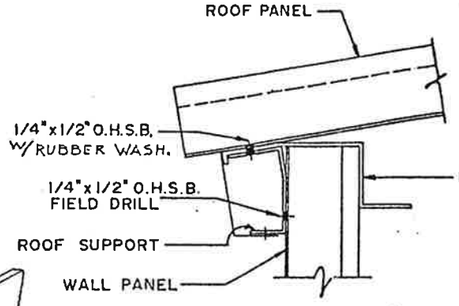
WINDBRACING & RIDGE ASSY LAYOUT FOR 2'-0" END EXT.



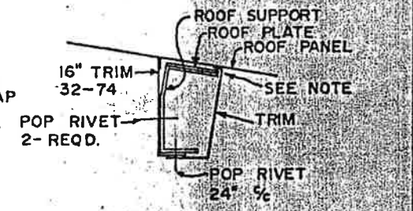
END EXTENSION DETAIL



EXTENSION DETAIL AT SIDEWALL

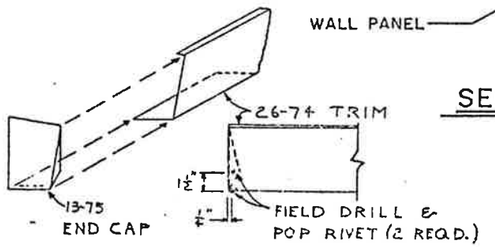


SECTION "A"



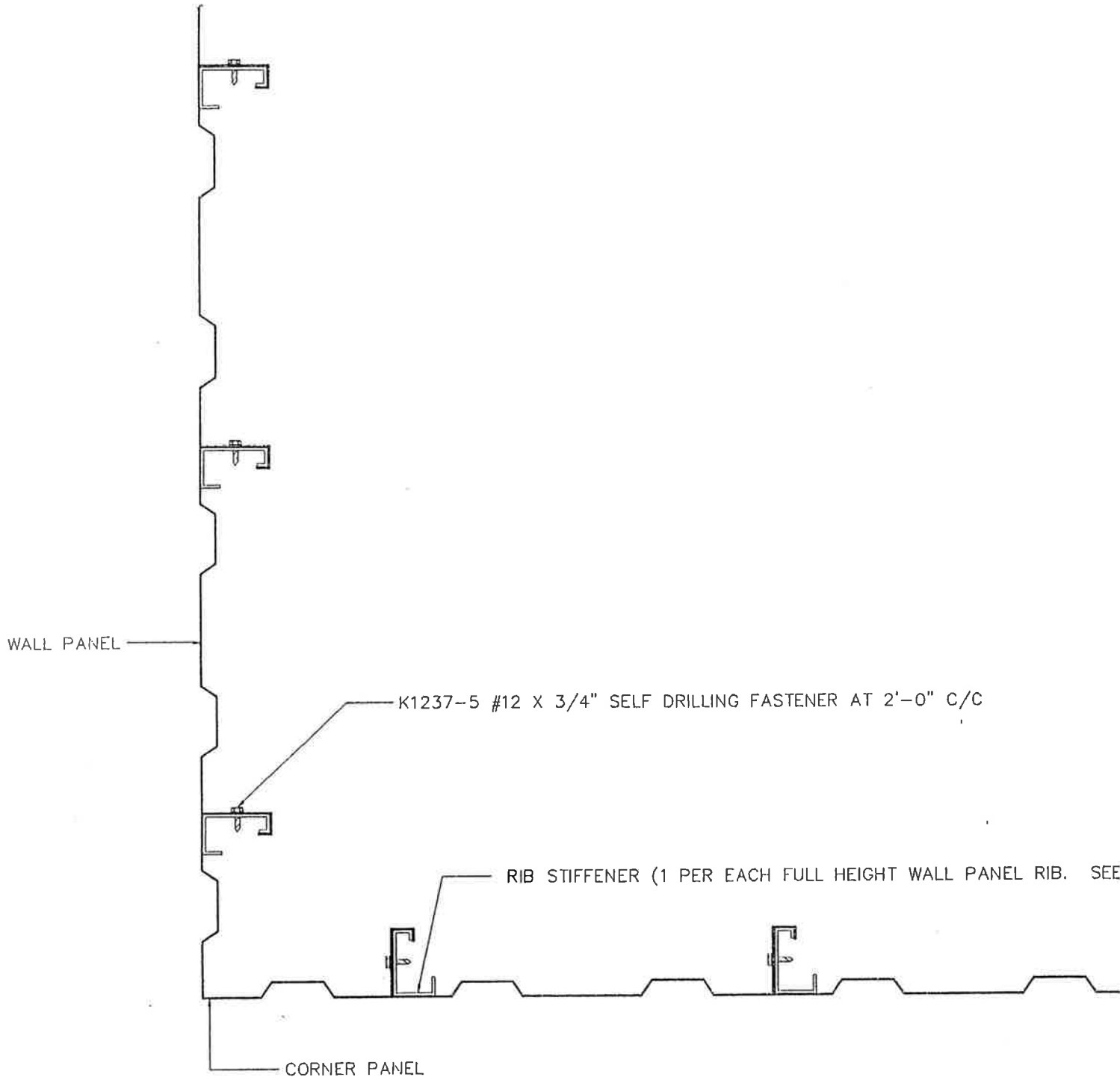
SECTION 'B'-'B'

NOTE:
DRIVE LIP OF TRIM BETWEEN ROOF PANEL AND EAVE CAP OR ROOF PLATE WITH HAMMER AND BLOCK OF WOOD.



PLACE 13-75 END CAP IN BOTH ENDS OF 26-74 TRIM AND FASTEN AS SHOWN. (FOR BUILDINGS WITH EAVE SOFFIT TRIM SEE DWG # 200051)

REVISIONS			PARKLINE INC.		
NO.	DATE	BY	END ROOF EXTENSION		
1	4-27-82	RB			
2					
3			DRAWN BY JLH	SCALE	MATERIAL
4			CHK'D	DATE 6-22-76	DRAWING NO. 200110
5			TRACED	APP'D	



SECTION AT "CORNER ZONE"

TOLERANCES	BY									
DECIMAL	REVISIONS									
ACTIONAL										
ANGULAR										

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