APPENDIX O

TDCS OPERATION, MAINTENANCE AND MONITORING

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### SUMMARY OF TDCS OM&M – MAY 2009 TO DECEMBER 2010

TDCS OM&M began in May 2009 and the activities and events up to December 2010 are described herein. During TDCS Construction Contract Phases 1, 2 and 3 (August 2007 to May 2009) there was daily access to the shaft and tunnels via the TDCS General Contractor (MO-JV) cranes and personnel cages. On May 15, 2009, the final inspection of the underground work was completed, and the TDCS was turned over to the Owner. At this time GeoTrans Inc. assumed responsibility for OM&M of the TDCS. The original design includes permanent access to the TDCS via an elevator and stairwell as part of the Phase 4 Construction. However, until the permanent access is installed, access is by cranes and personnel cages. The TDCS is a Permit-Required Confined Space and provisions for emergency rescue are also needed.

This section includes the TDCS events and activities since May 15, 2009, covering: the repairs to temporary pumps; and; the normal OM&M. Refer to Table TDCS OM&M Log for a chronology of TDCS Entries and related activities and events.

### Periodic Inspection of TDCS Facility

Periodic inspections are conducted of the TDCS to confirm the existing condition and short term stability so that workers can safely access the TDCS for OM&M activities. The inspections are primarily visual and include the access shaft, tunnels, utility support brackets and hangers, ventilation ducting, electrical panels and cables, and piping for compressed air supply, fresh water supply and sump pump discharge piping. The tunnel roof integrity inspections are physical inspections that involve sounding the tunnel roof and the controlled removal if potential loose rocks by scaling with long pry bars. The inspections of the TDCS have been performed by qualified engineers, engineering geologist and electricians. The inspections are conducted prior to the entry of workers into the TDCS with the focus and purpose of identifying and eliminating conditions that present immediate hazards to workers. Since May 2009, the results of the inspections have shown that the overall condition of the TDCS facilities appears to be good however, there are items that warrant future attention. These include features of the TDCS that were installed for the purpose of construction and were not designed for a long term service life and include shotcrete lining in the shaft, electrical panels in the bell-out, utility lines, support brackets and hangers. The Phase 4 improvements to the TDCS should include provisions that address these temporary items.

### TDCS ACCESS AND TEMPORARY PUMP REPAIRS (MAY 2009 TO NOVEMBER 2009)

Planning for post-construction OM&M began in December 2008 and arrangements with the TDCS Access Contractor and the Confined Space Rescue Team were in-place before May 15, 2009. Following the completion of Construction Phase 3 - Drain Wells and Piezometers and during the demobilization of the TDCS General Contractor, the TDCS Access Contractor began mobilizing equipment including backup generator, personnel cages, cranes, decontamination trailer and tool and supply trailer. The requirements for TDCS Entry include having a primary crane and a backup crane each with operators, personnel cages and an on-call Confined Space Rescue Team which is provided through a subcontract with the Glens Falls Fire Department. The TDCS site included site utilities left in-place by the general contractor and the temporary TDCS dewatering piping and pretreatment system including two – 18,000 gallon weir Tanks. Refer to Figure 3-1 TDCS Site Plan May 2009.

#### **TDCS Pump System May 2009**

The pump system left in place by the general contractor was the same system used during the general construction of Phases 1, 2 and 3 and included two Stancor 30 horsepower (hp) submersible pumps in the TDCS Sump with one pump running continuously and the backup pump on float switch. Both pumps were powered from the electrical panels at the bottom of the shaft in the TDCS bell-out. During construction, the general contractor also had two pumps in reserve and would rotate and refurbish pumps, as required. Prior to closure of the TDCS, the Owner supplied and the general contractor installed at the invert of the bell-out a new float-controlled ABS 35 hp submersible pump powered directly from the electrical panel at the top of the TDCS shaft. The TDCS water was piped to the top of the shaft and directly into the North wier Tank (the South Tank was in standby) and into the John Street utility tunnel where it connected to the process water pipeline to the North Basin and the Water Treatment Plant (WTP).

### TDCS Alarms and Auto-Dialer

TDCS dewatering system included a high water alarm and electrical protection system. These systems were activated and functioned properly during a final inspection test conducted on May 15, 2009. The high water alarm included a flashing red light and horn located on the project sign near the south west corner of John and Allen Streets. The high water alarm was a float switch located in the TDCS sump set 5 feet above the bottom of the sump. The electrical protection system included a shunt trip panel switch that would de-energize the power to the TDCS bell-out panels when activated by a float switch located about one foot above the bell-out floor level and one foot below bottom of electrical panels. As part of the improvements to the existing system, an auto-dialer and dedicated Verizon landline were added on June 22, 2009. The auto-dialer was set to call key personnel for the following conditions: power outage, Pump 2 running, Pump 3 (ABS) running, and low battery on auto-dialer.

### **TDCS Pump Repairs**

On June 5, 2009, the first pump failure was noticed when the TDCS flow meter registered zero flow. It was confirmed that the backup pump was running on float control and the general contractor was notified of a warranty issue with the dewatering pumps. The general contractor sent two spare pumps to the TDCS site and the Access Contractor sent the two pumps to a pump repair shop for inspection and testing. On June 18, 2009, the pump shop confirmed that only one pump was usable and the other pump needed bearings. On June 19, 2009, the TDCS entered to replace Pump 1. Pump 1 was set to run continuously with Pump 2 in the sump in backup on float control and Pump 3 (out-of-the sump) on the bell-out floor in backup on float control.

The TDCS pumping system operated without problem for six weeks until the second pump failure, which occurred the evening of August 2, 2009. The auto-dialer notified the operators when Pump 2 was running (on float control) which was confirmed the next morning. An entry into the TDCS was done on August 4, 2009 to replace Pump 1 (Stancor) with a recently rebuilt pump (Stancor). Upon energizing the rebuilt pump, the circuit breaker tripped offline. The circuit breaker was replaced with a new unit and still tripped when the pump was energized. It was determined that the internal starter on the pump was bad. Pump 3 (ABS submersible) was then installed in the TDCS sump as the primary pump but its control circuit fuse failed during initial start because the control wire size was too small for the 200 plus foot distance. Pump 2 was left running continuously until August 7, 2009 when the ABS pump control circuit was fixed with larger control wire. Pump 1 (ABS 35hp) was in-service on primary float control with Pump 2 (Stancor 30hp) in-service on secondary float control. The pump discharge hoses for the TDCS failed three times: September 7, September 20, and October 15, 2010. The failed hoses were the original hoses used during construction. The pump system continued to pump uninterrupted to the North wier Tank until September 7, 2009 when the primary pump hose split open and the secondary pump came on. The TDCS Access Contractor made an entry on September 8, 2009 and the split section of hose repaired and the primary pump was returned to service on float control. On September 20, 2009, the primary hose failed again due to an abrasion hole developed because of the movement when the pump started and the secondary pump to service on float control. On October 15, 2009, during the sump deck installation, the primary hose developed a split and was repaired. From that point on, the TDCS pump system continued to pump uninterrupted to the north wier tank until the permanent pumps were in service on November 19, 2009.

### Level Transmitters Failures and Circuit Redesign

The vertical turbine pump control panel was designed with an automatic switch to sense a failure of one of the two level transmitters (LVT) installed in the TDCS Sump. On November 20, 2009, the automatic switch did not work as designed and the number one LVT was directly wired to the pump controller with the number two LVT as an in-place spare. The LVT switching system was redesigned as a manual system and the automatic switch replaced with a manual switch during the February 2010 TDCS entry. At the time of the switch replacement, the number one level transmitter (LVT) failed and the number two LVT was connected directly to the pump controller in place of LVT number one. The following week the two LVTs were replaced with more robust units and the manual switch was wired. The level transmitter system has functioned without problems since March 2010.

### TDCS OM&M (DECEMBER 2009 TO DECEMBER 2010)

The OM&M of the TDCS began after the installation and commissioning of the permanent pumps in the TDCS in November 2009. Included herein is a discussion and summary of the OM&M activities for the period from December 2009 through December 2010.

### **OPERATION AND MAINTENANCE SUMMARY**

A brief summary of TDCS operation and maintenance is included herein. Operation activities included normal TDCS operation and response to power outages and heavy rainfall runoff events. Maintenance activities included TDCS Entries for maintenance, inspections, and pump repairs in February, March, April and September 2010. TDCS OM&M Entry Procedures have been revised for each entry since May 2009 with the goal of continuous improvement. Maintenance included establishing equipment spares for TDCS pumping system and Utility Tunnel Roof Spall repairs and underpinning.

### Normal Operation Activities

Current operation includes pumping mode of the Duplex Pump System with Vertical Turbine pumps alternating every 24 hours with a submersible pump, P-3, as a backup on float control. The discharge is directed through piping and valves to the North Basin where it is combined with other site groundwater and surface water and pumped to the on-site WTP. The following daily TDCS operation checks are made flow meter readings, pump trend data including motor amperage, run time, sump level, et cetera). The pump system trending files plot the following information: tunnel sump level, tunnel pump station flow, tunnel pump station flow total, motor current for each vertical turbine pump, motor speed for each vertical turbine pump, and when the ABS pump is running.

### TDCS Entry February 23, 2010, to March 3, 2010

The first TDCS entry following the permanent pump installation was from February 23 to March 3, 2010, and involved pump system maintenance inspection, replacement of failed sump level transducers, inspection of the shaft and tunnels, tunnel roof integrity testing and scaling, drain well monitoring, replacement of 277 volt tunnel lighting with 120 volt lighting, and installation of multilevel piezometer, PZ-202, in probe hole PH-2.

### Pump Failure March 13, 2010, to April 15, 2010

Vertical turbine pump, P-2, failed to start on March 13, 2010, due to motor overheating likely caused by short cycling of the pump. The thermal overload protection circuit performed as designed and prevented severe motor overheating. Pump P-1 also failed to start due to a tripped circuit breaker in the control circuit. The backup submersible pump, P-3, functioned as

designed, started up successfully and maintained the pumping rate from the TDCS Sump. The pump supplier provided technical support to investigate the control panel and make "work-around" changes in the programming of the pump variable frequency drive. Both P-1 and P-2 were back in service on March 15, 2010, however P-2 was still experiencing auto-shutdowns due to thermal overloads. On March 23, 2010, the level transducer, LVT-1 failed and the backup transducer, LVT-2, was connected. The troubleshooting investigation showed that the circuit board for the controller for P-2 was not the cause of the problem and that the most likely cause was a problem with the pump P-2 drive motor.

Further investigations on March 26, 2010, included inspection of the control panel and testing of the pump motor wiring from the electrical shed. Electricians performed megger tests on the P-2 motor power feed circuit and the results showed acceptable readings, indicating that the motor windings were in good shape. The electricians found a disconnected ground for the shield wire of the signal cable of LVT-1 and once the ground was connected LVT-1 functioned properly. However, the P-2 pump motor would not start and a TDCS Entry was needed.

The TDCS Entry was made on March 26, 2010, to inspect the drive motor for P-2 and during the entry additional tasks were accomplished including greasing the drive motor for pump P-1 and collecting water samples from the TDCS Sump. Inspection of the P-2 motor revealed that it could not be rotated by hand. The motor shaft was disconnected from the pump drive coupling and could be rotated partially until it bound up and would not rotate either direction. The motor was removed from the pump, decontaminated and sent to a motor repair shop on April 1, 2010, for disassembly and rebuild. Inspection of the motor in the shop showed that the bearings were full of grease and showed no abnormal wear or problems. There were no defects in any of the motor components found during the motor disassembly. The motor was reassembled with new bearings and bench tested successfully.

TDCS Entry on April 15, 2010, was made to reinstall the rebuilt drive motor on pump P-2 and perform a test of pump P-2. The pump was tested at various speeds and the associated pressures at the pump gage and flow measurements taken indicated that the pump was functioning within its design range. A simulated pump failure test was conducted using the emergency stop switches. The emergency stop switches in the bell-out were pushed for both pumps and each pump would successfully start up when the other pump was de-energized.

When both pumps P-1 and P-2 were de-energized, the backup submersible pump, P-3, successfully started. The TDCS pumping system functioned without problems from April 15, 2010, to November 30, 2010.

### TDCS Entry for OM&M September 13 to 17, 2010

The second TDCS Entry for pump maintenance was from September 13 to 17, 2010, and included Health and Safety survey, engineering inspections by GeoTrans and Brierley Associates, pump maintenance, tunnel roof integrity testing and scaling, convergence point monitoring, tunnel gutter cleaning maintenance, groundwater monitoring, evacuation drill by Geo Trans, piezometer system maintenance, electrical system inspection and a confined space rescue drill by the Glens Falls Fire Department. Refer to the TDCS Entry Report which contains a detailed summary of activities, recommendations and various reports of related activities.

### Power Outages

The 200 kw backup diesel generator Located at the TDCS has sufficient capacity to keep the TDCS pumping ventilation systems running. The generator is connected via two circuits to manual transfer switches. Since May 2009 there have been two power outages. On August 12, 2009, the power was out for about 45 minutes and due to the short duration the generator was not started. On August 11, 2010, the power was out for about three hours and the generator was started and power transferred to keep the TDCS pumping system running. The pump controller power was disconnected during both transfer switch actions (i.e. from grid to generator and back to grid power) to avoid voltage spikes associated with the transfer switching.

# Heavy Rainfall and Runoff Event September-October 2010

There was a heavy rainfall event from September 30 to October 1, 2010. The TDCS weather station rain gage recorded a total of 5.08 inches over the two days (1.93 inches on September 30 and 3.15 inches on October 1). The event resulted in high runoff flows over the entire Site. Flow from the TDCS was up to 300 gpm and all three TDCS pumps were running. The North Basin was nearly full therefore, at 07:30 on October 1, 2010, the discharge from the TDCS which normally flows to North Basin, was diverted to the 80,000 gallon modular tank in Building 2. The modular tanks are constructed of a thin galvanized sheet steel wall with a

reinforced membrane liner supported by steel framework. The modular tanks do not have protective secondary containment and are intended for use only in emergency situations.

An inspection was made after the rainfall event showed evidence that the heavy rainfall event resulted in high surface runoff that may have entered the top of the TDCS Shaft and directly contributed to the high TDCS pump flows. There was clear evidence that significant runoff entered the TDCS Site from along Lower Allen Street and especially at the TDCS entrance driveway at the south end of the site adjacent to the GL&V driveway. The runoff may also have exited the TDCS Site and entered the GL&V property along the south property line. Additionally, leakage from the combined sewer overflow outfall near the boat launch may have overflowed the stop logs at the entrance to the tailrace tunnel and entered into the drain to the TDCS and thus contributed to the high TDCS flows.

### **TDCS Equipment Spares**

TDCS equipment spares that have been purchased and are stored at the GE Hudson Falls WTP include:

- One drive motor for TDCS Vertical Turbine pump;
- One mechanical seal for Vertical Turbine pump; and
- Two Instrumentation Northwest 30 PSIA PS98i submersible level transmitters with 40 feet of jacketed cable

### Utility Tunnel Roof Spall

The utility tunnel, that is under the intersection of Sumpter, John, and Lower Allen Streets, provides for the electrical and water supply to the TDCS site and for the TDCS discharge piping to the WTP. The utility tunnel is 12.5 feet wide by 300 feet long and runs from Building 1 to a bulkhead near the north property line of TDCS Site (the Former Buildings 8, 9, 10 lot) with an 80 foot long (stub tunnel) section that intersects near the midpoint and runs northwest. It is cast-in-place concrete with a reinforced concrete beam and slab roof constructed using the cut and cover tunnel method. The tunnel is about four to five feet below street grade. A small section of roof (12.5 ft long by 5.5 ft wide bay) beneath Sumpter Street was found to have severely corroded reinforcing steel that caused the lower concrete cover to spall two to three inches and fall to the tunnel floor. The tunnel is used daily by site maintenance personnel and carries a number of site collection system pipelines including the process water from the TDCS. The spalled section of roof was a safety hazard and the failure could cause damage to the pipeline. An engineered structural repair was installed at the roof spall area. An engineering assessment of the remaining tunnels (Stub Tunnel and Building 7 to Building 1 piping tunnel) has also been completed with several other areas noted with structural problems. Of specific concern is the structurally deficient roof support beam near the bulkhead end of the utility tunnel near the TDCS site where the failure would result in damage and possible breakage of the main pipeline carrying contaminated water from the TDCS to the WTP.

#### MONITORING

A summary of the TDCS monitoring is included herein and includes residential air monitoring during TDCS Entries (when the ventilation system is operating), weather monitoring including temperature and lightning, work space air monitoring in the TDCS during entries, personnel monitoring during the September 2010 TDCS Entry, drain well monitoring for flow rate and contaminant concentrations, DNAPL sump monitoring for accumulation of PCB oil, and TDCS effluent monitoring.

### Residential Air Monitoring

Residential air monitoring is performed during each planned TDCS Entry. The air monitoring is performed at Res 1 and Res 2 locations for each 24 hour period worked in the TDCS shaft.

#### Weather Monitoring

The weather conditions at the TDCS are needed for the residential air monitoring and for safety (lightning). The TDCS weather station was installed on the electrical shed next to the TDCS shaft on September 3, 2010. Daily climatic data since September 24, 2010, are recorded.

### TDCS Entry – Air Monitoring

TDCS Entry – Air Monitoring is conducted for each entry into the TDCS. Prior to entry into the TDCS a four gas recording meter is lowered down the shaft to test the air. Oxygen, carbon monoxide, hydrogen sulfide and VOC concentrations are measure and recorded. In

addition whenever personnel are in the TDCS the air quality is continuously monitored. There have been no OSHA PELs or NIOSH RELs have been exceeded during TDCS entries.

### Personal Monitoring - Sept 2010

Personnel air monitoring was conducted in the TDCS during the September 2010 entry. Personnel monitoring included: PCB and VOC sampling, respirable dust/crystalline silica, vinyl chloride, and bulk rock dust analysis. The personnel air monitoring indicated that no OSHA PELs or NIOSH RELs were exceeded during the September 2010 TDCS entry. Refer to Appendix H for a report of the personal monitoring sampling, testing and results.

### Drain Well Monitoring

The twenty (20) drain wells were monitored for flow every two to four months from May 2009 to February 2010 and approximately every 6 months thereafter. The flow from each drain well was measured using a container of known volume and a watch. Water samples were collected from the drain wells for PCB and VOC analyses in February and September 2010.

### **DNAPL Sump Inspections**

Visual inspections of the DNAPL sump have been performed to determine if DNAPL is accumulating in the sump and to evaluate the method to collect any accumulated DNAPL. Only small quantities of DNAPL have been noted to accumulate at scattered locations on the invert of the TDCS sump. Refer to Section 4 for discussion of Sampling, Testing and results.

# TDCS Process Water (Effluent) Sampling Port

A sample port was installed in the pipe that carries the TDCS water to the WTP. The port is located in the utility tunnel beneath John Street and was installed the week of May 17, 2010. Samples for PCB and VOC analyses have been collected monthly starting in May 2010.

Entry Day #	Date	Purpose			
	5/15/2009	Final Inspection of TDCS Phase 3 Construction - last day of MO-JV Responsibility, GeoTrans takes over responsibility for TDCS OM&M.			
	5/15/2009	MO-JV installed Owner submersible backup pump (ABS) on bell-out invert at El 24. Pumps in TDCS includes submersibles: P1-Stancor (30hp) in sump running continuous, P2-Stancor (30hp) in sump on float control, P3-ABS (35hp) on bell-out invert on float control. All pumps connected to piping to North Frac Tank			
	5/15/2009	Glens Falls Fire Department contract in-place for Confined Space Rescue Team			
	5/19/2009	MO-JV disconnected backup generator (800 kw)			
	5/19/2009	Alpine connects Standby Generator (200 kw) rental from Milton Cat			
	5/21/2009	MO-JV installed permanent TDCS Shaft Cover			
		TDCS Flow ~73 gpm			
	5/28/2009	Alpine mobilizes job trailer and personnel cages (2 - 5 man and 1 - 2 man) to TDCS Site			
	5/22/2009	MO-JV demobilized from TDCS Site			
	5/29/2009	Alpine mobilizes Grove RT650E Crane to TDCS Site			
	5/30/2009	Alpine mobilizes Lima 400T Lattice Boom Crane (40 ton) to TDCS Site			
	6/4/2009	GeoTrans installs data storage module (CFM-100) in Geokon data logger			
	6/5/2009	PUMP FAILURE of temporary Pump P1 (Stancor-30hp). Pump P2 (Stancor-30hp) functioning on float control, Reported pump failure as a warranty claim to Construction Manager & GE. MO-JV notified of warranty claim and provided two additional Stancor 30hp pumps			
	6/9/2009	Alnine mobilizes Decon Trailer on Rental			
	6/10/2009	Pre-Entry Mtg for nump repair/replacement			
	6/15/2009	Begin permanent pump design based on existing TDCS flows			
1	6/19/2009	EMERGENCY OM&M: Replace temporary TDCS pump, P-1 (Stancor-30hp) with spare provided by MO-JV			
	6/22/2009	Alpine installs autodialer (via Verizon landline) for TDCS Alarms that include callout for: power outage; pump P2 On; high water and; low battery (on auto dialer).			
	7/16/2009	Emerick orders two vertical turbine pumps per proposal 7-14-09			
	7/17/2009	Alpine disconnects South Frac Tank and reconfigures piping to North Frac Tank, Precision Industrial cleans sediment from South Frac Tank and empties into roll-off bin where GeoTrans adds cement to stabilize for offsite disposal.			
	7/27/2009	Rain-For Rent moves South Frac Tank from TDCS to North Basin for decontamination.			
	7/27/2009	Alpine begin permanent TDCS piping to tie-in at bulkhead in Utility tunnel at Allen St.			
2	7/30/2009	OM&M Drill Entry: Glens Falls Fire Department - familiarization and rescue drill and GT measures flow rates from TDCS drainwells.			
	8/2/2009	PUMP FAILURE of temporary Pump P1 (Stancor-30hp). Pump P2 (Stancor-30hp) functioning on float control.			
3	8/4/2009	EMERGENCY OM&M: Replace temporary pump, P-1, with rebuilt pump provided by MO-JV - that failed immediately. Moved ABS pump from bell-out invert to P-1 position in sump, problems with control circuit for new P1, keep P2 on manual - run continuous three days.			
4	8/7/2009	EMERGENCY OM&M: Replace float switch control cables for new P-1, ABS pump, and reset float switches for P-2. P1 and P2 on float control working properly			
	8/12/2009	POWER OUTAGE at TDCS 45 minutes (backup generator not started) no problems found after power returned			
	8/20/2009	South Frac Tank decontamination complete, tank off rental			

Entry Day #	Date	Purpose			
	8/20/2009	Standby generator 200kw off rental and purchased from Milton Cat			
	8/20/2009	ABS pump P1 (35hp) off rental and purchased from Pump Services & Supply			
	8/21/2009	NYSDEC requested Residential Air Monitoring for planned TDCS Entries			
	8/26/2009	Vertical Turbine Pumps Control Panel ordered from Emerick			
5	0/20/2000	Phase 4: Verify key dimensions of sump walls for sump deck steel fabrication.			
5	8/28/2009	Residential Air Monitoring at Res 1 and Res 2			
	8/31/2009	Rain-For-Rent removes South Frac Tank from Hudson Falls			
	9/7/2009	Autodialer callout alarm that P2 is running			
6	9/8/2009	EMERGENCY OM&M: TDCS pump P-1 has split in discharge hose - repaired hose			
	9/8/2009	Order Steel for Pump support frame and sump deck			
	9/15/2009	Order electrical shed			
	9/18/2009	Order safety hand rail for shaft cover hatch opening (9'x12') and man ladder for sump			
7	9/21/2009	EMERGENCY OM&M: TDCS pump P-1 has abraded hole in discharge hose - replaced			
	9/23/2009	Begin construction of Electrical Shed			
	9/25/2009	Alpine begin construction of TDCS Electrical Shed (8x14) at Shaft Collar			
	10/5/2009	Fiber Optic Bid walk through: Alpine, Hour, Comali with Geotrans and A. Bossard			
	10/8/2009	Electrical Shed Completed			
	10/12/2009	Delivery: Vertical Turbine Pumps and Galvanized Steel Sump Frame and Deck			
	10/13/2009	Safety Hand rail for shaft cover hatch opening (9'x12') installed complete			
8	10/14/2009	Phase 4: Prep for new pipe at shaft collar. Residential Air Monitoring			
	10/14/2009	Drainwells off at 0930			
9	10/15/2009	Phase 4: Remove temporary sump cover, begin new sump deck, fix split discharge hose for P1. Residential Air Monitoring			
	10/15/2009	Drainwells on at 1500			
10		Phase 4: Install new pipe at shaft collar, disconnect North Frac Tank, cutover to new			
10	10/19/2009	pipe, sump deck Residential Air Monitoring			
	10/19/2009	Drainwell off at 1000			
		Phase 4: Installation of new galvanized steel sump deck and pump support frame.			
11	10/20/2009	Residential Air Monitoring			
	10/20/2009	Drainwells on at 1530			
10	10/21/2000	Phase 4: Installation of new sump deck and piping at abandon HF-303 casing to gutter			
12	10/21/2009	drain. Residential Air Monitoring			
13	10/22/2009	Phase 4: New sump deck installation complete. Residential Air Monitoring			
	10/26/2000	Precision Industrial cleans sediment from North Frac Tank and empties into roll-off bin			
	10/26/2009	where GeoTrans adds cement to stabilize for offsite disposal			
	10/26/2009	Delivery: Ethernet Panel Boxes - damage found after reciept			
	10/27/2009	Delivery: Vertical Turbine Pump Control Panel			
	10/28/2009	Rain-For-Rent moves North Frac Tank from TDCS to North Basin for decontamination			
14	10/29/2009	Phase 4: Electrical wiring (power / control) for new TDCS vertical turbine pumps. Pre-			
14		Installation Conference for Vertical Turbine Pumps. Residential Air Monitoring			
15	10/30/2009	Phase 4: Install pump frame, electrical wiring for new pumps. Residential Air			
		Monitoring			
10	11/2/2009	Phase 4: Install & level two vertical turbine pump bases, electrical boxes. Sample and			
10		flow test of Drain Wells in TDCS. Residential Air Monitoring			

#### Entry Date Purpose Day # Phase 4: Install, Emerick begin assemble two new vertical turbine pumps and discovers 17 11/3/2009 there are missing parts for seal - assembly on hold for parts delivery. Residential Air Monitoring 11/3/2009 Geotrans conducts Hydrogeologic Inspection Phase 4: Install chemical resistant discharge hoses, level transducers, electrical boxes. 18 11/4/2009 **Residential Air Monitoring** Phase 4: Comalli begin Fiber Optic cable installation from TDCS to Bldg 12 to WTP 11/9/2009 11/16/2009 Phase 4: Fiber Optic cable install complete Phase 4: Install new steel support bracket, 6" valve for steel header discharge pipe. 19 11/17/2009 **Residential Air Monitoring** 11/17/2009 Drainwells off at 0900 Phase 4: Emerick with completes assembly of two new vertical turbine pumps, Alpine 20 11/18/2009 completes discharge hose anchoring and sump cleaning. Residential Air Monitoring 11/18/2009 Drainwells on at 1500 Phase 4: FIRST RUN of Vertical Turbine Pumps. Emerick & Tectra Tech perform 21 11/19/2009 testing and start-up of new vertical turbine pumps. Residential Air Monitoring Phase 4: VT PUMPS RUNNING. Final inspection of new vertical turbine pump system, Emerick attempting debugging pump controller for dual LVT. Vertical Turbine Pumps 1 22 11/20/2009 and 2 set to hold ~4 feet of water depth in sump an to alternate every 24 hours. Pump 3 (ABS Submersible) is backup pump on float control. Residential Air Monitoring 12/8/2009 Phase 4: Emerick / Clinton Controls (panel designer) debugging LVT error 12/10/2009 Phase 4: Emerick debugging LVT error 12/14/2009 North Frac Tank decontamination complete, tank off rental 12/15/2009 Rain-For-Rent removes North Frac Tank from Hudson Falls Phase Three Hydraulic Monitoring Status Report issued and sent to NYSDEC included 2/5/2010 recommendations for additional Phase Three Actions. NYSDEC gives verbal ok to install multi level vibrating wire piezometer PZ-202 in 2/12/2010 existing probe hole PH-2 Tailrace Tunnel lift station shut off (at 1430 hours) and piping reconfigured so that all 2/18/2010 water drains by gravity to TDCS via abandoned casing for HF-303 OM&M: Emerick pump lubrication and refitting VT Pump Control Panel with manual switch for LVT, also found LVT-1 had failed during the day - system running on LVT-2, 23 2/23/2010 drainwell testing and sampling, tunnel rock scaling. Residential Air Monitoring OM&M: tunnel rock scaling (1/2 day due to snow storm). Residential Air Monitoring 24 2/24/2010 Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling. 25 3/1/2010 Residential Air Monitoring, Hour Electric replaces tunnel lighting 277v with 120v svstem. Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling. 3/2/2010 26 Emerick replacing LVT -1 and LVT-2. Residential Air Monitoring Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling. 27 3/3/2010 Residential Air Monitoring PZ-202 FIRST AUTOMATED READINGS sent to Geokon Data Logger in Electrical 3/4/2010 shed PUMP FAILURE of Vertical Turbine Pump P2 and P1. Backup pump P3 (ABS 3/13/2010 submersible) running on float control.

Entry Day #	Date	Purpose					
	3/15/2010	Emerick investigating PUMP FAILURE. P2 was short cycling and tripped off due to over temperature and P1 did not start due to tripped breaker in control panel. Emerick reset P1 circuit breaker, and reprogrammed P1 and P2 to alternate every hour.					
	3/18/2010	Emerick investigating PUMP FAILURE. P2 over temperature, P1 and P2 alternating every hour.					
	3/22/2010	PUMP FAILURE of P2. Emerick replaced circuit board but P2 failed to start normall Switched power lead to P2 with leads from controller for P1 - no change - conclusion that motor should be inspected.					
	3/23/2010	Level Transducer Failure. LVT-1 failed, switch to LVT-2					
28	3/26/2010	EMERGENCY OM&M: Emerick Repair TDCS vertical turbine pump VTP-2 - motor failure locked up does not turn by hand- remove for repair. Performed greasing of P1 motor and reprogrammed P1 to run as single pump until P2 is repaired. Electrician found disconnected shield wire ground as cause of failure of LVT-1. Residential Air Monitoring					
28	3/26/2010	GeoTrans collects samples of TDCS Sump water for full suite of tests.					
	4/1/2010	P2 motor taken to Emerick repair shop, Northeast Electric Motors, where motor was found to be bound up but no cause for the binding could be determined during disassembly. All parts of the motor appeared normal and the motor was reassembled with new bearings, greased and tested successfully.					
29	4/15/2010 EMERGENCY OM&M: Emerick Repair P2, install rebuilt drive motor and te pump and reprogram P1 and P2 to alternate every 24 hours. Residential Air M						
	5/17/2010	GT installed sampling port in TDCS process water line to water treatment plant and began collecting monthly samples for testing.					
	8/11/2010	POWER OUTAGE at TDCS approximately 3 hours, the backup generator was started and manually switched over andprovided power until grid power was restored.					
30	9/13/2010	OM&M: Emerick vertical turbine pump maintenance and lubrication and Alpine in Tunnel 1 roof integrity inspection and scaling. Residential Air Monitoring					
31	9/14/2010	OM&M: Tunnel 1, 2 and 3 roof integrity inspection and scaling, Convergence readings. Residential Air Monitoring					
32	9/15/2010	OM&M: Tunnel 2 roof insp/scaling, Convergence rdgs, Replace MUX2, Brierley Inspection of shaft and tunnels. Residential Air Monitoring					
33	9/16/2010	OM&M: debris removal, drainwell test/sample, DNAPL Sump Collect, Hydrogeologic Inspection. Residential Air Monitoring					
34	9/17/2010	OM&M: Glens Falls Fire Department - familiarization and rescue drill - Tunnel 3. Residential Air Monitoring					
	9/29/2010	Heavy Rainfall about 2 inches					
	10/1/2010	Heavy Rainfall about 3 inches, TDCS flowrate up to 300 gpm with both vertical turbine pumps and ABS submersible backup pump. TDCS discharge flow was diverted temporarily to the emergency Mod-U tank in Building 2. The Village of Hudson Falls combined sewer overflow leaks into the Tailrace Tunnel and the drain to the TDCS through former casing for HF-303 was blocked with debris and water backed up in tailrace tunnel.					



GE Hudson Falls Plant Site Tunnel Drain Collection System

ENTRY DATES: 13, 14, 15, 16 and 17 September 2010

<u>Purpose of Entry:</u> Normal Operation, Maintenance and Monitoring of dewatering pumps, drain wells and piezometers. Health and Safety Survey by GeoTrans.

# <u>Summary</u>

- 1. This represents a summary of the five days of the TDCS Entry in September 2010. The previous entry was in April 2010. This accumulated number of entry days are 34 since the end of TDCS Phase 3 Construction in May 2009 refer to Attachment 1 TDCS Entry Log
- 2. Health and Safety
  - a. Entry into the TDCS Shaft and Tunnel is considered a Permit Required Confined Space Entry as indicated in GeoTrans Health and Safety Plan. GeoTrans issued the permit for this entry and maintains the original permit on site.
  - b. Industrial Hygiene Survey GeoTrans Corporate Health and Safety Officer was on site for three days (September 13, 14 &15) to conduct an health and safety survey. Refer to Attachment 2 – Industrial Hygiene Survey.
    - i. Personnel Air Sampling for VOC, PCB, Respirable Dust / Crystalline Silica
      - 1. VOC Non-Detect
      - 2. PCB Aroclor 1242 0.032 mg/m3 is well below OSHA PEL of 1.0 mg/m3
      - 3. Respirable Dust 0.237 mg/m3 is **less than** OSHA PEL of 5 mg/m3
      - Crystalline Silica 0.023 mg/m3 is well below OSHA PEL of 0.60 0.86 mg/m3
    - ii. TDCS ventilation return air sampling for Vinyl Chloride by Draeger was **non-detect** (detectable limit of 0.3 ppm)
    - iii. TDCS ventilation system survey showed adequate ventilation for shaft and more than adequate ventilation for tunnels. Required Minimum: air volume 200 cfm per worker and; air flow velocity of 30 ft/min.
      - 1. Shaft 43 ft/min calculated based on calculated air volume in Tunnel 1
      - 2. Tunnel 1 Sta 2+00 205 ft/min
      - 3. Tunnel 2 Sta 1+50 120 ft/min
      - 4. Tunnel 3 Sta 2+00 108 ft/min
    - iv. TDCS noise survey showed higher than 85 dB levels in Bell-out area and in tunnels during shoveling for debris cleanup
  - c. Lightning Detection System and procedures were in place for this TDCS Entry refer to Attachment 3 -Lightning Hazard Procedures. The TDCS was safely evacuated on 9-13-10 in time to avoid an approaching lightning storm.
  - d. Safety Incident during tunnel scaling on 9-14-10 (GeoTrans ID: 2010-17) Alpine scaling crew member was hit on left forefinger with small piece of falling rock. First aid required at local clinic no lost time.

- e. GeoTrans performed evacuation drill on Wednesday 9-16-10 to determine the time required to evacuate the tunnels and shaft under emergency conditions. The time required was 11 minutes. As a result of this drill workers were required to take two air packs (instead of one) into TDCS with one air pack left in Bell-out area at bottom of shaft. The second air pack is needed to provide additional duration of air during emergency evacuations. Refer to Attachment 4 Summary of Evacuation Drill.
- 3. Residential Air Quality Monitoring GeoTrans installed Air sampling equipment (PUF Samplers) at Residential 1 and Residential 2 monitoring locations and collected daily (24 hour) samples for each of the five days of TDCS Entry. Results are reported in regular weekly report to GE.
- 4. Engineering Inspections
  - a. Shaft and Bell-Out Inspection
    - i. GeoTrans Competent Person performed visual inspection of shaft prior to workers entry
      - 1. Shotcrete looked in good condition with no apparent areas of deterioration.
      - 2. Steel brackets and threaded anchors that support the ventilation duct and the utility piping and electrical cables appear in good condition although all steel has surface corrosion no major loss of steel cross section is obvious.
      - 3. Shotcrete in shaft is covered with a slimy coating in wet areas below groundwater table.
      - 4. Calcite deposits are noted in numerous areas some are very well established and hard firmly affixed to shaft wall.
    - ii. Brierley Associates performed visual inspection of shaft
  - b. Tunnel Inspection
    - i. GeoTrans Competent Person performed inspection of tunnels during the Tunnel Roof Integrity Testing and Scaling
      - 1. No rockfall debris was noted on tunnel floor prior to the Tunnel Roof Integrity Testing.
      - Tunnel Roof Integrity Testing (sounding and removal of loose rock by scaling) was performed in the full length of Tunnels 1, 2 and 3 with pry bars (10 feet long). An aggressive and high degree of effort was required for the majority of loose rock removal. Those loose areas that could not be removed were painted for future inspection.
        - a. Tunnel 1 scaled in 4 hours 10 minutes (66 feet per hour)
        - b. Tunnel 2 scaled in 3 hours 23 minutes (74 feet per hour)
        - c. Tunnel 3 scaled in 3 hours 55 minutes (79 feet per hour)
        - d. Total time spent scaling all tunnels was 11 hours 28 minutes which was less than time spent scaling tunnels 1 and 2 in Feb/Mar 2010 during last entry.
      - 3. Work Rooms Shotcrete in all three rooms was inspected and appears in good condition.

- GeoTrans performed convergence monitoring at the 12 existing convergence stations in the bell-out, tunnels and work rooms. The measurements showed that the excavation walls and roofs have remained stable since the previous measurements taken in May 2009. Refer to Attachment 5 – Convergence Monitoring Data September 2010.
- iii. Brierley Associates performed visual inspection of tunnels and work rooms
- c. Reports
  - i. Refer to Attachment 6 GeoTrans TDCS Inspection Report
  - ii. Refer to Attachment 7 Brierley TDCS Shaft/Tunnel Inspection Report
- 5. TDCS Pump System Maintenance by Emerick and GeoTrans
  - Preventative maintenance and inspection of Lift Station Pump System including two Vertical Turbine Pump and one submersible backup pump in TDCS Shaft Sump. Refer to Attachment 8 – Vertical Turbine Pump Maintenance Log and Lubrication Interval.
    - i. Vertical Turbine Pump 1 was lubricated at 3598 hours (previous lube at 1387 hours on 3-26-10
    - ii. Vertical Turbine Pump 2 was lubricated at 1824 hours (previous lube at re-build zero hours on 4-15-10)
  - b. Refer to Attachment 9 Emerick Associates Maintenance Inspection Report
  - c. Maintenance Inspection of discharge hoses and piping no leaks noted.
- 6. Tunnel Maintenance Debris Removal Waste Management
  - a. Loose Rock removal from tunnel roof resulted in a quantity that filled 6 drums (55 gallon) which were emptied into the Haz Waste roll-off container in the WTP (Building 4B) and shipped off site for proper disposal.
  - b. Tunnel Gutters in Tunnels 1, 2 and 3 were cleaned to remove rock debris and biologic growth. Mineralization buildup in the right side gutter in Tunnel 3 was chipped out and removed.
  - c. Wet debris removed from the tunnel gutters resulted in a quantity that amounted to about ¼ of a drum (55 gallon) which remained in the drum and was shipped off site for proper disposal.
  - d. Tunnel invert and gutters were washed down with potable water prior to the GFFD Rescue Drill.
- 7. Groundwater Monitoring and Collection
  - a. Drain well flow measurements were taken for all drain wells, refer to Attachment 10 Drainwell Summary.
  - Samples were collected for PCB and VOC testing refer to Attachment 11 Drainwell Sample Chain of Custody
  - c. DNAPL was collected from probe hole PH-1, 700 ml DNAPL had accumulated. Refer to weekly report to GE dated 10-01-10.
  - d. Hydrogeologic inspection of TDCS was performed.
  - e. Set up diaphragm pump in DNAPL Sump and collected 55 gallons of water. This drum was moved to water treatment plant for two weeks allowing DNAPL to settle-out no measureable DNAPL was found after two weeks.

- 8. Piezometer PZ-202 Data Acquisition System Troubleshooting
  - a. Vibrating Wire Piezometer sensors for PZ-202 were manually checked at the terminal block in the MUX-2 box in work room 1-1, refer to Attachment 12 Piezometer Field Data 9-15-10. Readings compared well with readings just prior to the beginning of problem data and appeared to be valid therefore indicating that the MUX-2 was the cause of the invalid readings. Multiplexer, MUX-2, in Workroom 1-1 was replaced with new MUX and the readings were back to normal.
  - b. New downloaded readings from new MUX-2 showed valid readings.
- 9. Electrical System Inspection was conducted by Alpine Construction and Hour Electric. Refer to Attachment 13 Electrical Inspection
  - a. Cabinets in TDCS are rated NEMA 3R ("raintight") but due to the amount of constant water and humidity the enclosure should be NEMA 4 ("watertight").
  - b. Transformer is rated for outside use
  - c. Panel board in bell-out is wet and corroding, 480 circuit breaker was replaced and water found in distribution panels during summer of 2009, 120v receptacles around bell-out were found to have corrosion
  - d. Panel board in work room 1-1 is dry and in good condition
- 10. Decontamination
  - a. Personnel Decontamination was improved using a hasty temporary decontamination pad of plywood and poly sheets at the mancage unloading area.
  - Equipment Decontamination included the Geokon MUX-2 and GK-404 which were cleaned and wipe test results (non-detect) confirmed decontamination was complete, refer to Attachment 14 – Geokon Equipment Wipe Test Report.
- 11. Glens Falls Fire Department (GFFD)
  - a. Provided Technical Rescue Team on Standby during the hours of each day of TDCS Entry.
  - b. Performed a confined space rescue drill on Friday 17 September 2010 GeoTrans reported a man down, bleeding and unconscious after being hit in head by large rock during tunnel roof scaling. GeoTrans called GFFD at 09:07am, Rescue Team arrived at 09:20am, Team entered TDCS at 09:46am, Team out of TDCS with victim at 10:11am and victim was completely decontaminated and ready for transport to ambulance by 10:15am. Total time 1 hour, 8 minutes from call to ambulance ready.
  - c. Conducted post drill debriefing with all hands immediately following the drill
  - d. GFFD prepared a report of the Rescue Drill, refer to Attachment 15 Glens Falls Fire Department Confined Space Rescue Drill Report.
- 12. Tunnel Access Contactor Alpine Construction, LLC, provided two cranes and two closed mancages and one open work basket for access with two crane operators, one top man/Confined Space Attendant, one bottom man, two Laborers (for tunnel scaling) and one Superintendent/Confined Space Attendant. Alpine removed the entire TDCS Shaft cover at the beginning of the first day (to allow for shaft inspection) and replaced it at the end of the day. For days 2 through 5 the smaller shaft hatch was removed and replaced at the end of each day of entry. Alpine turned the TDCS ventilation fan on at the beginning and off at the end of each

TDCS entry day. Upon first entry of each day and during the entire entry Alpine monitored the air quality in the Alpine work areas. Alpine provided radio communications for TDCS activities.

13. TDCS Entry Debriefing - conducted on Friday 17 September 2010 – refer to Recommendations Section

# **Recommendations Future Work In TDCS**

These recommendations include items from TDCS Debrief Meeting.

- The approximate schedule for the next TDCS Entry for OM&M will be when pump runtime hours have increased a target amount of about 2190 hours. Refer to TDCS Pump Maintenance Log and Calculation for VT Pump Lubrication Interval (Attachment 8). Assuming the pumps continue to run normally and alternate equally and regularly then, the target date for pump lubrication would be in approximately 6 months, mid-March 2011, when the pumps reach the target runtime hours noted below.
  - a. Next Lube for Pump 1 Target Hours: at 5788 hours (3598 hours plus 2190 hours)
  - b. Next Lube for Pump 2 Target Hours: at <u>4014</u> hours (1824 hours plus 2190 hours)
- 2. Health and Safety
  - a. Conduct RefresherTraining for GeoTrans personnel at least one-week prior to entry, on General Construction Operations
  - b. Conduct Pre-Entry Briefing with all parties including:
    - i. Conduct training for Entry Attendants for starting of TDCS Generator
    - ii. Conduct Refresher training for personnel decontamination procedures
    - iii. Conduct Refresher training for tunnel scaling: JSA, two DVD's (MSHA and NIOSH), and scaling tips from MSHA, refer to Attachment 6 – GeoTrans TDCS Inspection Report
  - c. Conduct Daily morning Tailgate Meetings with all hands to review planned activities and schedule
  - d. Revise HASP with results of Industrial Hygiene Survey (refer to Attachment 2)
    - i. Add personnel air sampling data
    - ii. Add confined space entry air monitoring data for TDCS entries since May 2009
    - iii. Add hearing protection for personnel in bell-out (>85 db)
    - iv. Add hearing protection for shoveling debris scraping is >85 db)
    - v. Lightning Safety Procedures
    - vi. Add TDCS ventilation evaluation data
  - e. JSA Job Safety Analysis
    - i. Revise Tunnel Scaling JSA as required based on results of H&S sampling include ½ face respirators with P100 cartidges are required for scaling and intrusive operations (Refer to Attachment 2).
    - ii. Prepare JSA for TDCS Sump Entry (tri-pod, air check, etc)
  - f. Air monitoring equipment for Tunnels should be on-site one week prior and be charged up and programmed to save data (via self-contained data logger) of actual readings during pre-ventilation monitoring
  - g. Escape Air Packs each worker have one ten minute pack in work area within 25 feet and a second air pack at the TDCS Bell-Out for use during emergency evacuation while waiting for personnel cages to lift all workers out of shaft. As an alternative to a second air pack at the bell-out, consider having escape air cart with sufficient air volume and breathing tube connections for workers waiting in Bell-out for emergency evacuation.
  - h. Perform Personnel Sampling for Next TDCS Entry to include Respirable Dust / Crystalline Silica per Attachment 2.

- i. Decontamination Facility Reconfiguration
  - i. Obtain and setup enclosed container (CONEX) with everything needed to perform complete deconning of personnel and tools. Need PPE waste bin in decon area
  - ii. Locate Decon so that both cranes can reach
  - iii. Eliminate existing decontamination trailer
- j. Fall Protection around the TDCS Shaft
  - i. Evaluate for compliance during activities when the full shaft cover is off.
  - ii. Remove reinforcing steel hoop from inside of security fence around shaft cover so that it cannot be used for fall protection anchorage
- k. Communications
  - i. Mine Phones replace all (five which includes one spare unit) and consider adding three additional mine phones at locations for better coverage
  - ii. Radio communications consider a radio repeater in workroom 1-1 that would allow communication through entire tunnel system
- I. Cranes
  - i. Reposition cranes and decon area so that both cranes can swing to decon area
  - ii. Remove weeds growing on upper bank if crane operators cannot see load
- m. Lightning Safety Alpine monitor lightning activity for crane operation safety
- n. Temperature Monitoring TDCS Ventilation and therefore TDCS Entry cannot occur when ambient air temperature reaches 85°F
- 3. Residential Air Monitoring prepare summary table for all TDCS entries since May 2009
- 4. Shaft and Tunnels Inspection
  - a. Perform initial visual inspection of shaft and tunnels by competent person prior to any work in tunnels.
  - b. Perform Tunnel Roof Integrity Testing with scaling crew(s) by visual inspection, sounding and removal (scaling) of loose rock that poses potential hazard.
    - i. Refer to recommended procedures contained in Attachment 6 GeoTrans TDCS Inspection Report.
    - ii. Try adding a thick rubber (i.e. vehicle tire or conveyor belt material) hand protector to scaling bars to deflect falling rocks and prevent hand and arm injuries.
  - c. Perform detailed inspection of all TDCS Systems and prepare Inspection Report
    - i. Dewatering System items not inspected during regular pump maintenance: piping in shaft
    - ii. Ventilation System switches, soft start, motors, fans, ducting and duct ties (get recommendations from manufacturer) topside inspection could be done at anytime
    - iii. Electrical System from power drop in High Voltage Yard to all cabinets and panels on site. Topside inspection could be done at anytime.
    - iv. Utility Brackets/Support System in Shaft/Bell-Out: prepare sketch of shaft showing all utility brackets depth measured from collar, include location of drain hoses
    - v. Utility Hanger/Supports is Tunnels #9 tie-wire is used to hang ventilation duct, 6 inch steel compressed airline and 2 inch steel domestic waterline

- vi. Shaft Cover Paint System inspect all surfaces especially including underside and plan for touchup painting at future date.
- 5. TDCS Ventilation System
  - a. Evaluate ventilation system performance and take air flow measurements annually and similar to evaluation performed on 9-15-10 and contained in Attachment 2. Include two additional measurements at the top of the shaft 1.) with shaft cover off 2.) with shaft cover on and hatch (9x12) removed.
- 6. Sump Inspection
  - a. Check DNAPL Sump for accumulated DNAPL and if needed pump out into 55 Gallon drum
  - b. Inspect for and consider cleaning the accumulated debris in the TDCS Sump
- 7. Glens Falls Fire Department Technical Rescue Team perform rescue drill in September 2011
- 8. Electrical Work
  - a. Remove or de-energize selected electrical circuits (to be determined).
- 9. Equipment to Purchase
  - a. Additional air packs or central air supply cart
  - b. Refill all air packs at GFFD prior to TDCS entry
  - c. Drum clamp to rig drums for crane pick
  - d. Fabricate and install a more robust and permanent canopy cover over the Vertical Turbine pumps pop-up folding canopies have collapsed due to accumulation of water
  - e. Prior to next entry replace nylon web / ratchet ties holding 36 inch diameter duct near shaft collar consider corrosion resistant system i.e. stainless steel cable/turnbuckle
  - f. Add a decontamination facility (conex box) that is fitted for decontamination activities and is within reach of both cranes
  - g. Five new mine phones
  - h. Radio repeater for workroom 1-1 (Alpine)

10. Prepare SOP for TDCS Entry for normal OM&M work

# **DAILY SUMMARY OF ACTIVITIES**

# For Each Day:

Tunnel Access Contactor – Alpine Construction, LLC, provided two cranes and two closed mancages and one open work basket for access with two crane operators, one top man/Confined Space Attendant, one bottom man, two Laborers (for tunnel scaling) and one Superintendent/Confined Space Attendant. Alpine removed the entire TDCS Shaft cover at the beginning of the first day (to allow for shaft inspection) and replaced it at the end of the day. For days 2 through 5 the smaller shaft hatch was removed and replaced at the end of each day of entry. Alpine turned the TDCS ventilation fan on at the beginning and off at the end of each TDCS entry day. Alpine provided radio communications for TDCS activities. Alpine performed Lightning Storm Detection and coordination with GeoTrans Entry Supervisor.

Confined Space Rescue Team – Glens Falls Fire Department provided 4-man Technical Rescue Team on-call at the fire house in Glens Falls for each day of TDCS Entry.

# Day 1: Monday 13 September 2010

Alpine performed the following activities:

- Provided two man sounding and scaling crew for Tunnel 1 Roof Integrity Testing
- Lightning Detection in coordination with GeoTrans Entry Supervisor Lightning Detector indicated lightning hazard approaching close and at 1450 hours the tunnel was evacuated and work stopped until 9-14-10. After the storm passed the shaft cover was replaced over the shaft.

Emerick performed the following activities:

- Maintenance and inspection of TDCS vertical turbine pumps in the TDCS Shaft Bell-Out with GeoTrans.

GeoTrans performed the following activities:

- Industrial Hygiene Survey including personnel monitoring
- TDCS shaft Visual engineering inspection, by competent person,
- Competent person Supervised Tunnel Roof Integrity Testing performed by Alpine crew for the sounding and controlled removal of loose rock by scaling in Tunnel 1 from the Bell-out to station 1+40.
- Observed/assisted Emerick's Pump Technician during pump maintenance activities
- Air quality monitoring in the tunnels during inspection and scaling activities. All readings were good with Air at 20.9% and zero for the remaining four gases.
- Inspected pump discharge hoses for leaks none
- Test run Pump #3 (ABS submersible) on manual control
- Replaced Mine Phone in bell-out with working unit from electrical shed and placed new unit in electrical shed and had good two-way communication with the topside mine phone in Electrical Shed the unit in Tunnel 1 near the Shaft Bell-Out.
- Found portable canopy with black plastic had collapsed over VT Pumps. Removed old canopy and installed a replacement portable frame & canopy.

# Day 2: Tuesday 14 September 2010

Alpine performed the following activities:

- Tunnel roof sounding and loose rock removal in Tunnel 2 as noted below
- Incident at about 1500 hours Alpine worker had a small piece of rock slide down scaling bar and hit and cutting his left forefinger. He was treated at off-site clinic with wound cleanup and band-aid and released. No lost time.

GeoTrans performed the following activities:

- Industrial Hygiene Survey including personnel monitoring
- Competent Individual Supervised Tunnel Roof Integrity Testing performed by Alpine and GeoTrans crews for the sounding and controlled removal of loose rock by scaling in: Tunnel 1 station 1+40 to end at 3+15; Tunnel 2 station 0+15 to 1+95 and; Tunnel 3 station 0+15 to end at 3+25.
- Re-establish lighting through entire tunnel system using 110v light strings (100 feet)
- Inspect for DNAPL from PH-1 700 ml DNAPL collected leave open to collect in reservoir and water to overflow out open vent hole in top cap of reservoir.

# Day 3: Wednesday 15 September 2010

Alpine performed the following activities:

- Tunnel roof sounding and loose rock removal in Tunnel 2 Sta 1+95 to 2+65 and cleanup of rock debris into 55 gallon drums.

Hour Electric performed the following activities:

- Performed visual inspection of electrical system in TDCS bell-out and tunnels.
- Assisted GeoTrans with troubleshooting problems with piezometer data acquisition system. Replaced MUX-2 with new MUX provided by Geokon. Made terminal connections of orange cable to MUX-2 in workroom 1-1.
- Installed a 240v pigtail from panel in electrical shed to allow connection of GeoTrans air compressor for pump used to collect fluid from DNAPL Sump.

GeoTrans performed the following activities:

- Industrial Hygiene Survey including personnel monitoring, vinyl chloride testing (Draeger), ventilation survey and noise survey.
- Competent Individual Supervised Tunnel Roof Integrity Testing performed by Alpine and crew for the sounding and controlled removal of loose rock by scaling in Tunnel 2 station 1+95 to end at 2+65. All tunnels completed and safe for worker occupancy.
- Collected data and test readings for vibrating wire piezometers during troubleshooting and replacement of MUX-2 multiplexer
- Collected Tunnel Convergence measurements
- Cleanup of rock debris into 55 gallon drums.
- Performed evacuation drill to determine duration of time required to evacuate all workers from TDCS – 11 minutes

# Day 4: Thursday 16 September 2010

Alpine performed the following activities:

 Assisted with cleanup of rock debris into 55 gallon drums and removal of drums from TDCS

GeoTrans performed the following activities:

- Measured flow from all Drain Wells
- Collect PCB and VOC samples from Drain wells
- Collect DNAPL from PH-1, 700 milli-liters
- Set up diaphragm pump in DNAPL Sump and collected 55 gallons of water and moved drum to Water Treatment Plant.
- Removal of mineralization build-up in tunnel gutters
- Cleanup of rock debris into 55 gallon drums
- Wash down of tunnel invert

# Day 5: Friday 17 September 2010

Alpine performed the following activities:

- Assisted with final cleanup

GeoTrans performed the following activities:

- Completed Wash down of Tunnel Invert
- Winterized water line into TDCS (shutoff and drained)
- Participated in Confined Space Rescue Drill by GFFD

Glens Falls Fire Department Technical Rescue Team performed:

- Confined Space Rescue Drill
  - 09:07 Called by GeoTrans Entry Supervisor who reported a man down, bleeding and unconscious after being hit in head by large rock during tunnel roof scaling.
  - o 09:20 Arrived at TDCS Site
  - o 09:46 Entered TDCS
  - 10:11 Exited TDCS with rescue victim
  - o 10:15 Completed decontamination of rescue victim
- Debrief Meeting after rescue drill

# TDCS Entry Report – September 2010 List of Attachments

- Attachment 1 TDCS Entry Log
- Attachment 2 Industrial Hygiene Survey
- Attachment 3 Lightning Hazard Procedures
- Attachment 4 Summary of Evacuation Drill
- Attachment 5 Convergence Monitoring Data September 2010
- Attachment 6 GeoTrans TDCS Inspection Report
- Attachment 7 Brierley Associates TDCS Inspection Report
- Attachment 8 Vertical Turbine Pump Maintenance Log and Lubrication Interval
- Attachment 9 Emerick Associates Maintenance Inspection Report
- Attachment 10 Drainwell Summary
- Attachment 11 Drainwell Sample Chain of Custody
- Attachment 12 Piezometer Field Data 9-15-10
- Attachment 13 Electrical Inspection Report
- Attachment 14 Geokon Equipment Wipe Test Report
- Attachment 15 Glens Falls Fire Department Confined Space Rescue Drill Report

TDCS Entry Report – September 2010

Attachment 1 TDCS Entry Log



# General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

	TDCS Entry					
Number	Date	Purpose				
NA	5/15/2009	Final Inspection of TDCS Phase 3 Construction - last day of MO-JV Responsibility				
1	6/19/2009	OM&M: Replace temporary TDCS pump, P-1 with spare provided by MO-JV				
2	7/30/2009	OM&M: Glens Falls Fire Department - familiarization and rescue drill				
3	8/4/2009	OM&M: Replace temp. pump, P-1 with spare provided by MO-JV - failed, use ABS				
4	8/7/2009	OM&M: Check New P-1, ABS pump continuous pumping, install float switches for P-2				
5	8/28/2009	OM&M: Verify as-built dimensions of sump walls for sump deck steel fabrication				
6	9/8/2009	OM&M: Repair TDCS pump P-1 hose				
7	9/21/2009	OM&M: Repair TDCS pump P-1 hose				
8	10/14/2009	Phase 4: Prep for new pipe at shaft collar				
9	10/15/2009	Phase 4: Remove temporary sump deck				
10	10/19/2009	Phase 4: Install new pipe at shaft collar, disconnect N.Frac Tank, cutover to new pipe				
11	10/20/2009	Phase 4: Begin installation of new galvanized steel sump deck and pump support frame				
12	10/21/2009	Phase 4: Install new sump deck and piping from abandon HF-303 casing to gutter drain				
13	10/22/2009	Phase 4: New sump deck installation complete				
14	10/29/2009	Phase 4: Electrical wiring for new TDCS vertical turbine pumps				
15	10/30/2009	Phase 4: Install pump frame, electrical wiring for new pumps				
16	11/2/2009	Phase 4: Install & level two vertical turbine pump bases, electrical boxes				
17	11/3/2009	Phase 4: Install, assemble two new vertical turbine pumps				
18	11/4/2009	Phase 4: Install chemical resistant discharge hoses, level transducers, electrical boxes				
19	11/17/2009	Phase 4: Install new steel support bracket, 6" valve for steel header discharge pipe				
20	11/18/2009	Phase 4: Final assembly of two new vertical turbine pumps, hose anchoring				
21	11/19/2009	Phase 4: Testing and start-up of new vertical turbine pumps				
22	11/20/2009	Phase 4: Final inspection of new vertical turbine pump system				
23	2/23/2010	OM&M: pump lubrication, drainwell testing and sampling, tunnel rock scaling				
24	2/24/2010	OM&M: tunnel rock scaling (1/2 day due to snow storm)				
25	3/1/2010	Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling				
26	3/2/2010	Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling				
27	3/3/2010	Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling				
28	3/26/2010	OM&M: Repair TDCS vertical turbine pump VTP-2 - motor failure - remove for repair				
29	4/15/2010	OM&M: Repair VTP-2, install rebuilt drive motor and test pump				
30	9/13/2010	OM&M: Pump lubrication and Tunnel 1 roof integrity inspection and scaling				
31	9/14/2010	OM&M: Tunnel 1, 2 and 3 roof integrity inspection and scaling, Convergence readings				
32	9/15/2010	OM&M: Tunnel 2 roof insp/scaling, Convergence rdgs, Replace MUX2, Brierley Inspects				
33	9/16/2010	OM&M: debris removal, drainwell test/sample, DNAPL Sump Collect, Hydrogeo inspect				
34	9/17/2010 OM&M: Glens Falls Fire Department - familiarization and rescue drill - Tunnel 3					

TDCS Entry Report – September 2010

Attachment 2 Industrial Hygiene Survey



# MEMO

DATE: October 22, 2010; Updated December 9, 2010

TO: Jay Bridge/Fletcher Baltz

- FROM: Michelle Gillie, Corporate Health & Safety Director
- SUBJECT: Summary of Health & Safety Survey Activities Conducted September 13-15, 2010 at GE Hudson Falls Site

At your request, I visited the GE Hudson Falls Site on September 13-15, 2010 during planned tunnel scaling tasks and other operations & maintenance activities of the tunnel drainage and collection system (TDCS). The industrial hygiene survey included personal sampling of workers to assess exposure concentrations to PCBs, various volatile organic compounds (VOCs), respirable dust and crystalline silica in addition to a ventilation survey inside the tunnels. Noise measurements were also collected in the tunnel and the WTP. Preliminary personal sampling results for the chemical hazards were provided upon receipt from the laboratory and forwarded to all impacted site personnel and the subcontractor Alpine Construction in accordance with OSHA and corporate requirements. The survey findings and recommendations, where appropriate are provided below.

# AIR SAMPLING

# Findings

GeoTrans, Inc.'s Certified Industrial Hygienist, Michelle Gillie, who also serves as the corporate health and safety director, conducted personal sampling for various target analytes during scaling tasks performed by GeoTrans and Alpine Construction personnel on September 14 and 15, 2010. Sampling was performed to evaluate worker exposure concentrations to respirable dust (defined as particles with aerodynamic diameters at or below 10 microns), crystalline silica, various volatile organic compounds (VOCs), and PCBs. The target VOCs were 1,1-dichloroethane, 1,2- dichloroethane, cis- and trans-1,2- dichloroethene, 1,1,1-trichloroethane, 1,1,2-trichloroethane, trichloroethylene, benzene, n-hexane, 1,2,4-trichlorobenzene and vinyl chloride. Methylene chloride was requested but there was insufficient material to analyze for it (different method than the other VOCs).

Personal sampling was conducted for the full shift or the full duration of the task in accordance with applicable OSHA and NIOSH sampling and analytical methods. Personnel donned the required PPE including TyChem whole body suits, hard hat, face shield, hearing protection, safety glasses (optional under face shield), safety boots, rubber overboots, and leather gloves over nitrile gloves in accordance with the Job Safety Analysis. The personal sampling filters and sorbent tubes (collection media) were placed in the breathing zone of the workers outside the face shield and clothing and attached to sampling pumps clipped to the worker's belt.

Pre- and post-calibrations of the pump flow rates were performed with a calibrated precision rotameter. The collected air samples were submitted to EMSL Analytical, Inc. in Westmont, NJ, which is accredited by the American Industrial Hygiene Association for industrial hygiene analyses. The EMSL laboratory reports and chain-of-custody forms are attached.

Jay Bridge and Fletcher Baltz GE Hudson Falls Page 2

Personal air samples on three employees showed no detected VOCs including vinyl chloride during the scaling task. This finding confirms the real-time Draeger Chip Measuring System vinyl chloride results obtained in all tunnels (none detected – limit of detection of 0.3 ppm).

PCB sampling on two Alpine workers showed variable results for the 4-5 hours duration of the task. One worker showed a PCB /Aroclor 1242 result of 0.032 mg/m<sup>3</sup> which is an order of magnitude higher than the results for the second employee (0.0091 mg/m<sup>3</sup>). Both results are well below the OSHA Permissible Exposure Limit (legal limit) for Aroclor 1242 of 1.0 mg/m<sup>3</sup>. However, the results do exceed the NIOSH recommended exposure limit of 0.001 mg/m<sup>3</sup> due to carcinogenic risk (very conservative). The field blank was none detected for PCBs. No other Aroclor isomer was detected in the personal air samples.

One of two personal samples collected on 9/14 and 9/15 had a respirable dust concentration of 0.237 mg/m<sup>3</sup> and a respirable crystalline silica concentration of 0.023 mg/m<sup>3</sup>. The OSHA Permissible Exposure Limit for respirable dust without toxic constituents (classified as Particulates Not Otherwise Classified) is 5 mg/m<sup>3</sup>; however, this PEL does not apply to this task since the dust on the filter showed a quartz content of 9.6%. This finding is similar to the bulk results of 14.5% quartz from a composite sample of rock and dust from tunnels 2 and 3. This was an 8-hour sample. The formula for calculation of the OSHA PEL for respirable dust containing crystalline silica is as follows: PEL in mg/m<sup>3</sup> = 10/ %SiO<sub>2</sub> + 2. Based on the silica contents reported, the calculated OSHA Permissible Exposure Limit for respirable crystalline silica would vary from 0.60 mg/m<sup>3</sup> to 0.86 mg/m<sup>3</sup> (the higher the quartz content, the lower the PEL). Thus, the 8-hour exposure concentration of the Alpine employee of 0.023 mg/m<sup>3</sup> is well below the calculated OSHA PEL for the specific rock dust.

However, the 2010 recommended threshold limit value (TLV) for respirable crystalline silica is 0.025 mg/m<sup>3</sup> which is set to protect against pulmonary fibrosis and lung cancer. Industrial hygienists refer to the TLV value as it is more protective of worker health and is derived from current toxicological data and industrial experience. Thus, the personal sampling data are just slightly under the TLV value. The four-hour sample on the second day showed no dust/silica exposure.

# Recommendations

The air sampling data should be incorporated into the 2010 project Health and Safety Plan (HASP) under Section 3.6 Air Monitoring Results. Additional personal sampling for respirable dust and crystalline silica should be conducted during the next scaling task and any other intrusive operation with potential exposure to rock dust. The Job Safety Analysis for scaling must be revised to address new project requirements for air sampling and respiratory protection against crystalline silica. Half-face air purifying respirators equipped with P100 cartridges will be required for scaling work or any other intrusive work with the potential for exposure to crystalline silica, regardless of the task duration or frequency.

Additionally, confined space entry air monitoring data should be summarized and incorporated into the project HASP. Confined space air monitoring in the TDCS since June 2009 (29 days of entries) has not shown any unacceptable levels for oxygen, explosive vapors/gases, hydrogen-sulfide, carbon-dioxide or VOCs.

# VENTILATION SURVEY

# Findings

Jay Bridge and Fletcher Baltz GE Hudson Falls Page 3

The TDCS volume is calculated to be 221,184 cubic feet. The air flow in the tunnel provided by one (of the two) 150-HP ventilation fans (including losses) is calculated to be 20,000 cubic feet of air per minute (CFM), resulting in one air change in the entire tunnel system every 11 minutes. OSHA requires that mechanical ventilation provide each underground worker at least 200 cfm of fresh air. Thus, the current mechanical system is expected to be more than sufficient for the planned tunnel entry teams of up to five workers. Based on the output of one fan, the estimated air velocity at the hatch opening (9-ft by 12-ft, located at the center of the steel plate shaft cover) is 186 feet per minute (fpm) and for the full 25-ft diameter shaft the air velocity is 40 fpm. OSHA also requires that the linear velocity of air flow in the tunnel, shafts and all underground working areas must be at least 30 feet per minute (fpm). The ventilation system is turned on at least 30 minutes before initial entry into the tunnel.

Actual measurements of air flow and volume were obtained as part of tunnel entry operations during the site visit. The table below summarizes the ventilation data including location, duct/tunnel face area (in square feet), air velocity measurements (in feet per minute or fpm) and air volume calculations (in cubic feet of air per minute or CFM).

GE Hudson Falls, NY TDCS Scaling Operation Ventilation Survey <sup>1</sup> Sentember 15, 2010								
Location	Area (ft <sup>2</sup> )	Velocity Readings (fpm)	Air Volume	Notes				
			(cfm)					
Tunnel 1	10' H x 11' W	Average = 205	21,320	Midway @ 2+00				
	= 110 - 6 (circular top	150,229,235,229		57.7°F and 71.8% relative				
	correction)	174,227,235,230		humidity @ 11:10 AM				
	= 104	207,246,211,160						
		194,251,158,153						
Tunnel 2	10' H x 12'W =	Average = 120	13,680	Midway @ 1+50				
	120 -6	140,121,116,76		61.9°F and 54.9% relative				
	= 114	136,136,109,121		humidity @ 10:20 AM				
		163,101,90,162						
		124,112,96,123						
Tunnel 2	2.64	Average = 4571	12,068	supply				
air supply duct	(22" diameter)	4600, 4550, 4600,						
		4660, 4660, 4550, 4500						
Tunnel 3	10' H x 11' W	Average = 108	11,232	Midway @ 2+00				
	= 110 - 6 (circular top	118, 116, 128, 116		60.4°F and 58.3% relative				
	correction)	124,117, 123,84		humidity @ 10:45 AM				
	= 104	112,122,104,75						
		101,103,103,81						
Tunnel 3	2.64	Average = 4763	12,574	Air supply at workroom				
air supply duct	(22" diameter)	4635,4370,5010		3-1				
		4835,5475,4190						
		4645, 5010, 4700						
Main room (at	Not measured	Tunnel 1 face -148	Not calculated	60.3°F and 59.8% relative				
junction of		Tunnel 2 face- 146		humidity				
tunnels 1-3)		Tunnel 3 face -132						
Notes:								

1- Ventilation measurements collected by GeoTrans on 9/15/2010 with a calibrated TSI 8386 Velocicalc Plus velometer.
Jay Bridge and Fletcher Baltz GE Hudson Falls Page 4

The ventilation data show that the average face velocities inside the tunnel cross-sections vary from 108 fpm in tunnel 3 to 205 fpm in tunnel 1; these values exceed the OSHA minimum requirement of 30 fpm. The calculated air volumes moving through the tunnels vary from 11,232 CFM in tunnel 3 to 21,320CFM in tunnel 1. Tunnel 1 receives air flow from tunnels 2 and 3, thus it is reasonable that the air flow and volume in tunnel 1 is approximately double that of each remote tunnel segment. The measured air volume of 21,320 CFM in tunnel 1 slightly exceeds the tunnel design specification of 20,000 CFM.

The air supply ducts at the end of tunnels 2 and 3 provide over 4500 fpm air flow.

Ambient temperatures inside the tunnel varied from 57°F to 62°F; these temperatures are slightly below the recommended comfortable temperature range of 68°F to 76°F. However, since work is conducted in Level C chemical protective clothing (TyChem), the cooler temperatures are not a problem. The relative humidity measurements varied from 54% to 72%, which are within or slightly above the desired indoor air range of 30 to 70% (40-60% ideal). The use of TyChem clothing prevents cooling by evaporation of sweat.

#### Recommendations

The tunnel ventilation system performance should be evaluated annually, as a minimum. Should confined space entry air monitoring or personal air sampling reveal the presence or development of an atmospheric hazard, the ventilation system should also be re-assessed at that time. The findings should be incorporated into the project HASP.

Site workers need to ensure they are pre-hydrated before they enter the tunnel and take breaks as needed if heavy manual labor causes excessive sweating.

#### **NOISE SURVEY**

#### Findings

Background noise levels inside the tunnels during operation of the ventilation system varied from 74 decibels (dBA) in tunnel 3 to 79-80 dBA in tunnel 1. During removal of fallen rock from scaling tasks with a metal shovel and dropping the debris into drums, the sharp annoying sounds were found to exceed 90 dBA. One of two workers performing this task was not wearing hearing protection. Other workers in the vicinity were not wearing hearing protection and wear it and to use a plastic shovel or put a rubber blade on the metal shovel to minimize the screeching sound of metal on rock during shoveling. Hearing protection was delivered to the tunnel upon my recommendation. Sound levels at the bottom of the shaft (bellout area) varied from 80 dBA to 84 dBA with occasional peaks at 89 dBA to 93 dBA from tunnel 1 noise sources.

#### Recommendations

All tunnel workers should carry hearing protection which is required by Tetra Tech to be worn when noise levels exceed 85 dBA. A rule of thumb is that if you have to raise your voice to be heard at 3 feet away, then hearing protection should be worn. This is true for both continuous noise (e.g., ventilation system) and impact noise (e.g., use of scaling bar, shoveling rock). Alternate tools or tool design which will produce less noise, as noted above, should be considered.

From:	<u>Gillie, Michelle</u>
To:	Baltz, Fletcher; Dodge, Kevin; O"Brien, Chip; Tallon, Chris; Leerkes, Jessica; LaPoint, Sam; Lougen, Jenn
Cc:	Bridge, Jay
Subject:	Personal PCB Sampling Results from Scaling Task
Date:	Wednesday, September 29, 2010 11:53:14 AM
Attachments:	<u>011004777.pdf</u>

#### All-

Please find attached the PCB results for the two Alpine workers doing scaling on 9/14/10 and 9/15/10. The samples represent about 4-5 hours of work. Note that sample on Charles Doty is 0.032 mg/m3 which is an order of magnitude higher than the results for Jason Bennett (0.0091 mg/m3). Both results are well below the OSHA Permissible Exposure Limit (legal limit) for Aroclor 1242 of 1.0 mg/m3. However, the results do exceed the NIOSH recommended exposure limit of 0.001 mg/m3 due to carcinogenic risk (very conservative). I cannot explain the difference in exposure data since I did not observe the workers at the time. The field blank was ND.

Feel free to contact me if you have any questions. I am awaiting the results for the VOCs, vinyl chloride, respirable dust and crystalline silica.

Fletcher- please provide a copy of these results to Alpine within 5 business days and cc me. Thanks,

Michelle

#### SAFETY IS A WAY OF LIFE!

Michelle F. Gillie, M.S., CIH, CPEA | Corporate Health & Safety Director Main: 610.337.7660 x 105 | Fax: 610.337.7659 | Mobile: 610.348.7197

michelle.gillie@tetratech.com | mgillie@geotransinc.com

GeoTrans, Inc., a Tetra Tech Company 234 Mall Blvd. Suite 260| King of Prussia, PA 19406 | www.tetratech.com

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Asbestos • Lead • Environmental • Materials & Indoor Air Analysis

# **EMSL Analytical, Inc.**

http://www.emsl.com

3 Cooper St. Westmont, NJ 08108 Phone: (856) 858-4800 Fax: (856) 858-4571

9/28/2010



Attn: **Michelle Gillie** GeoTrans, Inc. 234 Mall Boulevard Suite 260 King of Prussia, PA 19406

> Phone: (610) 337-7660 Fax. (610) 337-7659

> > The following analytical report covers the analysis performed on samples submitted to EMSL Analytical, Inc. on 9/17/2010. The results are tabulated on the attached data pages for the following client designated project:

#### 117-2204189.01

The reference number for these samples is EMSL Order #011004777. Please use this reference when calling about these samples. If you have any questions, please do not hesitate to contact me at (856) 858-4800.

Reviewed and Approved By:

ulu Amit

Julie Smith - Laboratory Director or other approved signatory



The samples associated with this report were received in good condition unless otherwise noted. This report relates only to those items tested as received by the laboratory. The QC data associated with the sample results meet the recovery and precision requirements established by the AIHA, unless specifically indicated. The final results are not field blank corrected. The laboratory is not responsible for final results calculated using air volumes that have been provided by non-laboratory personnel. This report may not be reproduced except in full and without written approval by EMSL Analytical, Inc.



EMSL Analytical, Inc. 3 Cooper St., Westmont, NJ 08108 Phone: (856) 858-4800 Fax: (856) 858-4571 Email: jsmith@emsl.com



#### Attn: Michelle Gillie GeoTrans, Inc. 234 Mall Boulevard Suite 260 King of Prussia, PA 19406

Fax: (610) 337-7659 Project: **117-2204189.01**  Phone (610) 337-7660

Customer ID: Customer PO: Received: EMSL Order: GEOT21 86060037 09/17/10 10:00 AM 011004777

# **Analytical Results**

Client Sample Description	GEO-TDCS-7	Collected:	9/14	/2010	Lab ID:	0001	
	Charles Doty - Scaling						
			Reporting				
Method	Parameter	Concentration	Limit	Units	Ana	lysis Date	Analyst
5503 Modified	Aroclor-1016	ND	0.0035	mg/m³	9/27	/2010	ehernandez
5503 Modified	Aroclor-1221	ND	0.0035	mg/m³	9/27	/2010	ehernandez
5503 Modified	Aroclor-1232	ND	0.0035	mg/m³	9/27	/2010	ehernandez
5503 Modified	Aroclor-1242	0.032	0.0035	mg/m³	9/27	/2010	ehernandez
5503 Modified	Aroclor-1248	ND	0.0035	mg/m³	9/27	/2010	ehernandez
5503 Modified	Aroclor-1254	ND	0.0035	mg/m³	9/27	/2010	ehernandez
5503 Modified	Aroclor-1260	ND	0.0035	mg/m³	9/27/	/2010	ehernandez
5503 Modified	Aroclor-1262	ND	0.0035	mg/m³	9/27	/2010	ehernandez
5503 Modified	Aroclor-1268	ND	0.0035	mg/m³	9/27/	2010	ehernandez
Client Sample Description	GEO-TDCS-9	Collected:	9/15/	2010	Lab ID:	0002	
	Jason Bennett - Scaling						
			Reporting				
Method	Parameter	Concentration	Limit	Units	Anal	ysis Date	Analyst
5503 Modified	Aroclor-1016	ND	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1221	ND	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1232	ND	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1242	0.0091	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1248	ND	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1254	ND	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1260	ND	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1262	ND	0.00094	mg/m³	9/23/	2010	ehernandez
5503 Modified	Aroclor-1268	ND	0.00094	mg/m³	9/23/	2010	ehernandez
Client Sample Description	GEO-TDCS-12	Collected:			Lab ID:	0003	
	Field Blank						
			Reporting				
Method	Parameter	Concentration	Limit	Units	Analy	vsis Date	Analyst
5503 Modified	Aroclor-1016	ND	0.000050	mg/tube	9/23/2	2010	ehernandez
5503 Modified	Aroclor-1221	ND	0.000050	mg/tube	9/23/	2010	ehernandez
5503 Modified	Aroclor-1232	ND	0.000050	mg/tube	9/23/2	2010	ehernandez
5503 Modified	Aroclor-1242	ND	0.000050	mg/tube	9/23/2	2010	ehernandez
5503 Modified	Aroclor-1248	ND	0.000050	mg/tube	9/23/2	2010	ehernandez
5503 Modified	Aroclor-1254	ND	0.000050	mg/tube	9/23/2	2010	ehernandez
5503 Modified	Aroclor-1260	ND	0.000050	mg/tube	9/23/2	2010	ehernandez
ChemSmplw/RDL/AIHA-7.2	21.0 Printed: 9/28/2010 12:33:04 PM						Page 2 of 3

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	EMSL Analytical, Inc.				
EMSL	3 Cooper St., Westmont, NJ 08108				ENCI
	Phone: (856) 858-4800 Fax: (856) 858-4571	Email: jsmith@emsl.com			EIVIOL
<b>V</b> <sup>10</sup>					
					▼ <sup>s</sup>
Attn: Michollo Gi	Ilio				
GeoTrans		Customer ID:	GEOT21		
234 Mall Bc	oulevard	Customer PO: Received	86060037 09/17/10 10:00 AM		
Suite 260		EMSL Order:	011004777		
King of Pru	ssia, PA 19406				
Fax: (610) 337-7659	Phone (610) 337-7660				
Project: 117-2204189	.01				
	Analy	tical Results			
Client Sample Description	GEO-TDCS-12	Collected:		Lab ID: 0003	
	Field Blank				
	_		Reporting		
Method	Parameter	Concentration	Limit Units	Analysis Date	Analyst
5503 Modified	Aroclor-1262	ND	0.000050 mg/tube	9/23/2010	ehernandez
5503 Woalfied	Arocior-1268	ND	0.000050 mg/tube	9/23/2010	ehernandez
<u>Definitions:</u>					
ND - indicates that the anal	lyte was not detected at the reporting limit				

... 7 Industrial Hygiene Chain of Custody EMSL Order Number(Lab Use Only):

INSL ANALYTICAL INC

Corporate -Westmont/Cinnaminson, NJ 200 Route 130 North Cinnaminson, NJ 08077 PHONE: 1-800-220-3675 FAX: (856) 786-5074

							1 MA. (000) 100-0314
Report To C	contact Name:	Michelle Gillie	Bill To Co	mpany: Geo	Trans, Inc.	Sam	pled By (Signature): Whichulle Auch
Company N	ame: GeoTrans	, Inc.	Attention	To: Michelle	Gillie	Num	ber of Samples in Shipment: 3
Address 1: 3	234 Mall Blvd, S	uite 260	Address (	1: 234 Mall Bh	vd, Suite 260	Date	of Shipment: 9 - / 6- / 0
Address 2:	King of Prussia	, PA 19406	Address	2: King of Pru	issia, PA 1940	6 U.S.	State where Samples Collected: NY
<b>Phone</b> : 610	-337-7660 Fax	: 610-337-7659	Phone: 6	10-337-7660	Fax: 610-337	.7659 Purc	:hase Order: 86060037
Email Resul	lts To: mgillie@	geotransinc.com	Project N	ame: 117-220	4189.01		
	Turnaroun	d Time – Please C	heck: Please No	ote Standard T	AT is 2 Week.		Media Type:
2 Week	1 Week	4 Day	3 Day	2 Day	1 Day	Other (Call Lab)	Manufacturer/Part #: SKC
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	Sample Date/Time	9/14/10	9/15/10					ponsibility to submit ti	Received By	
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Comments/Special Instructions:

Page 1 of / Pages Controlled Document – Industrial Hygiene COC – IH-1.0 – 11/23/2009

http://www.emsl.com/COC\_Print.cfm

#### Baltz, Fletcher

From:	Gillie, Michelle
Sent:	Wednesday, September 29, 2010 3:35 PM
То:	Baltz, Fletcher; Tallon, Chris; Dodge, Kevin; LaPoint, Sam; Leerkes, Jessica; Lougen, Jenn; O'Brien, Chip
Cc:	Bridge, Jay
Subject:	Bulk Rock Dust Analysis
Attachments:	041021481-bulk.pdf

All-

Please find attached the lab results for the composite rock/dust sample from tunnels 2 and 3 that show the rock contains 14.5% alpha-quartz (silicon dioxide) and no measurable cristobalite or tridymite (other crystalline silica species). I will provide further data analysis upon receipt of the personal air samples.

Feel free to contact me with any questions.

Fletcher-please forward this report to Alpine as well within 5 days.

Thanks,

Michelle

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Michelle F. Gillie, M.S., CIH, CPEA | Corporate Health & Safety Director Main: 610.337.7660 x 105 | Fax: 610.337.7659 | Mobile: 610.348.7197

michelle.gillie@tetratech.com | mgillie@geotransinc.com

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Attn:	Michelle Gillie GeoTrans, Inc. 234 Mall Boulevard, Suite 260 King of Prussia, PA 19406
Fax:	email
Project:	117-2204189.01
Report Date:	9/29/10

Customer ID: Customer PO: Date Received: GEOT21 86060037 9/16/10 8:36 PM

EMSL Order: 041021481 EMSL Project ID: Date Analyzed: 9/29/10

# Silica, Crystalline Analysis of Bulk Material Performed X-Ray Diffraction (XRD) Method NADCA 1999 & Modified NIOSH Method 7500, Issue 3, 1/15/98

Sample ID	Location	% α-Quartz	% Cristobalite	%Tridymite
GEO-TDCS-15 041021481-0004	BULK DUST	14.5	<0.8	<0.8

Notes:

- 1. Reporting limit for Quartz = 0.2%
- 2. Reporting limit for Cristobalite and Tridymite = 0.8%

**Disclaimer**: All samples received in acceptable condition unless otherwise noted. "<" means less than the stated value. The lowest reportable value is equivalent to the Analytical Sensitivity that is calculated from the lowest reproducible amount of specific mineral detectable by the instrument.

<u>Jian Hu</u> Analyst

State Signt

Stephen Siegel, CIH- Lab Manager Or other approved signatory

AIHA Accredited - Laboratory ID #100194

Page 1 of 1

From:	<u>Gillie, Michelle</u>					
To:	Baltz, Fletcher; Dodge, Kevin; Tallon, Chris; LaPoint, Sam; Leerkes, Jessica; Lougen, Jenn; O"Brien, Chip					
Cc:	Bridge, Jay; Faust, Charlie					
Subject:	Personal Respirable Dust/Crystalline Silica Results					
Date:	Thursday, September 30, 2010 12:05:22 PM					
Attachments:	041021481C.pdf					
	<u>041021481_COC.pdf</u>					

#### All-

Please find attached the lab results for the above analytes that show that one of two personal samples collected on 9/14 and 9/15 had a respirable dust concentration of 0.237 mg/m3 and a respirable crystalline silica concentration of 0.023 mg/m3. The dust on the filter showed a quartz content of 9.6% which is similar to the bulk results of 14.5% quartz provided yesterday. This was an 8-hour sample. Based on the silica contents reported, the calculated OSHA Permissible Exposure Limit for respirable crystalline silica would vary from 0.60 mg/m3 to 0.86 mg/m3 (the higher the quartz content, the lower the PEL). Thus, the 8-hour exposure concentration of the Alpine employee of 0.023 mg/m3 is well below the calculated OSHA PEL.

However, the 2010 recommended threshold limit value (TLV) for respirable crystalline silica is 0.025 mg/m3 which is set to protect against pulmonary fibrosis and lung cancer. Industrial hygienists- including me -prefer to use the TLV value as it is more protective of worker health and is derived from current toxicological data and industrial experience. Thus, the personal sampling data are just slightly under the TLV value.

You should be aware that dust is generally visible to the unaided human eye at concentrations above 2 mg/m3 depending on the particle size. This means that you cannot see crystalline silica/dust levels that may be hazardous to your health. This is why we need to evaluate personnel exposures with sampling and provide respiratory protection and other PPE to prevent exposure in the interim. Certainly with toxic agents such as crystalline silica, proper respiratory protection should always be worn to reduce the exposure to zero or as low as possible.

The four-hour sample on the second day showed no dust/silica exposure which I cannot explain but it is a suspect result.

I would like to perform personal and area sampling on subsequent scaling or other intrusive tasks conducted in the tunnel to obtain additional data on respirable dust/crystalline silica exposure.

This data does not provide direct information on potential crystalline silica exposures on other tasks performed by GEO personnel in the tunnel such as hammer drilling, drain well drilling observations, mapping or while drilling/mucking tasks were performed by MERCO. I will review the MERCO PM10 data from the tunnel and make some reasonable inferences about crystalline silica content in the tunnel.

Feel free to contact me at any time with any questions. I will be coming to visit you all in the next few weeks to review these findings, detail our H&S requirements and expectations, share lessons learned, and answer any of your questions. I am out Oct 6-15 so this may occur in late October.

Thank you all for your input and cooperation.

Fletcher- please forward this data to Alpine.

Thanks, Michelle

#### SAFETY IS A WAY OF LIFE!

Michelle F. Gillie, M.S., CIH, CPEA | Corporate Health & Safety Director Main: 610.337.7660 x 105 | Fax: 610.337.7659 | Mobile: 610.348.7197

michelle.gillie@tetratech.com | mgillie@geotransinc.com

GeoTrans, Inc., a Tetra Tech Company 234 Mall Blvd. Suite 260| King of Prussia, PA 19406 | www.tetratech.com

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#### EMSL Analytical, Inc.

200 Route 130 North Cinnaminson, NJ 08077

Phone: (856) 858-4800 Fax: (856) 786-5974 Web: http://www.emsl.com Email:westmontasblab@EMSL.com

Attn:         Mid           Ge         234           Sui         Kin           Phone:         610           Fax:         610	chelle Gillie oTrans, Inc. 4 Mall Boulevard ite 260 og of Prussia, PA 19406 D-337-7660 D-337-7659	Customer ID: Customer PO: Date Received: EMSL Order ID: EMSL Project ID: Date Analyzed:	GEOT21 86060037 9/16/2010 041021481 9/26/2010	8:36:00PM
--	---	--	---	-----------

Proj: 117-2204189.01

#### Test Report: Silica, Crystalline Analysis of Air Samples Performed by X-Ray Diffraction Via NIOSH Method 7500 (Modified), Issue 4, 3/15/2003

Sample ID	Collected Date	Location	Volume (L)	Respira (mg)	ble Dust (mg/m³)	Silica	Analytical Sensitivty (mg/m³)	Weight (mg)	Conc. (mg/m³)	% Silica
GEO-TDS-1	9/14/10	FIELD BLANK	N/A	<0.050	N/A	α-Quartz	N/A	<0.005	N/A	N/A
041021481-0001						Cristobalite	N/A	<0.020	N/A	N/A
						Tridymite	N/A	<0.020	N/A	N/A
Comment: Field Blank										
GEO-TDS-2	9/14/10	JASON BENNETT	1012.6	0.240	0.237	α-Quartz	0.005	0.023	0.023	9.6
041021481-0002						Cristobalite	0.020	<0.020	<0.020	N/A
						Tridymite	0.020	<0.020	<0.020	N/A
GEO-TDS-3	9/15/10	JASON BENNETT	583	<0.050	<0.086	α-Quartz	0.009	<0.005	<0.009	N/A
041021481-0003						Cristobalite	0.034	<0.020	<0.034	N/A
						Tridymite	0.034	<0.020	<0.034	N/A

Field Blank submitted with sample set. Results are not blank corrected.

Initial report from: 09/27/2010 12:38:59

#### Analyst(s)

Frank Craig

Samples analyzed by EMSL Analytical, Inc. 200 Route 130 North, Cinnaminson NJ AIHA-LAP, LLC--IHLAP Lab 100194

Siegel

Stephen Siegel, CIH, Laboratory Manager or other Approved Signatory

The laboratory can only verify the concentration of silica on the filter and not the final concentration due to data obtained by non-laboratory personnel. This report only relate to the samples submitted. The laboratory can only verify the concentration of silica on the filter and not the final concentration due to data obtained by non-Laboratory Personnel. "<" means less than the stated value. The lowest reportable value is equivalent to the Analytical Sensitivity that is calculated from the lowest reproducible amount of specific mineral detectable by the instrument. Samples received in good condition unless otherwise noted.

A bulk dust sample sample was submitted for this project.



#### EMSL Analytical, Inc.

200 Route 130 North Cinnaminson, NJ 08077

Phone: (856) 858-4800 Fax: (856) 786-5974 Web: http://www.emsl.com Email:westmontasblab@EMSL.com

Attn:	Michelle Gillie	Customer ID:	GEOT21		
	GeoTrans, Inc.	Customer PO:	86060037		
	234 Mall Boulevard	Date Received:	9/16/2010 8:36:00PM		
	Suite 260	EMSL Order ID:	041021481		
	King of Prussia, PA 19406	EMSL Project ID:			
Phone:	610-337-7660	Date Analyzed:	0/26/2010		
Fax:	610-337-7659	Bute Analyzed.	5/20/2010		

Proj: 117-2204189.01

#### Test Report: Silica, Crystalline Analysis of Air Samples Performed by X-Ray Diffraction Via NIOSH Method 7500 (Modified), Issue 4, 3/15/2003

QC Batch ID: 04Q100927-006	Collected Date	Location	Volume (L)	Respira (mg)	able Dust (mg/m³)	Silica	Analytical Sensitivty (mg/m³)	Weight (mg)	Conc. (mg/m³)	% Silica
				N/A	N/A	α-Quartz	N/A	N/A	N/A	N/A
Method Blank						Cristobalite	N/A	N/A	N/A	N/A
						Tridymite	N/A	N/A	(mg/m³) A N/A A N/A A N/A	N/A
							Analytical Sensitivity	Weight	Conc.	%

Reference Standards	(mg/m³)	(mg)	(mg/m³)	Silica
α-Quartz (0.250 mg)	N/A		N/A	N/A
α-Quartz (0.005 mg)	N/A		N/A	N/A
Cristobalite (0.020 mg)	N/A		N/A	N/A

Initial report from: 09/27/2010 12:38:59

#### Analyst(s)

Frank Craig

Siegel

Samples analyzed by EMSL Analytical, Inc. 200 Route 130 North, Cinnaminson NJ AIHA-LAP, LLC--IHLAP Lab 100194

Stephen Siegel, CIH, Laboratory Manager or other Approved Signatory

The laboratory can only verify the concentration of silica on the filter and not the final concentration due to data obtained by non-laboratory personnel. This report only relate to the samples submitted. The laboratory can only verify the concentration of silica on the filter and not the final concentration due to data obtained by non-Laboratory Personnel. "<" means less than the stated value. The lowest reportable value is equivalent to the Analytical Sensitivity that is calculated from the lowest reproducible amount of specific mineral detectable by the instrument. Samples received in good condition unless otherwise noted.

A bulk dust sample sample was submitted for this project.

EMIST ANALYTICAL, INC

Industrial Hygiene Chain of Custody EMSL Order Number(Lab Use Only):

Westmont/Cinnaminson, NJ Cinnaminson, NJ 08077 PHONE: 1-800-220-3675 FAX: (856) 786-5974 200 Route 130 North Corporate -

						and the second se		
Report To C	ontact Name: N	<b>Aichelle Gillie</b>	Bill To Con	npany: GeoT	rans, Inc.	Sar	npled By (Signature): My chule Mulu	4
Company N	ame: GeoTrans.	, Inc.	Attention <b>T</b>	o: Michelle G	Sillie	INN	nber of Samples in Shipment: $3 \neq l = 4$	Y
Address 1: 2	234 Mall Blvd, S	uite 260	Address 1:	: 234 Mall Blv	d, Suite 260	Dat	e of Shipment: 7/16/10	
Address 2:	King of Prussia,	PA 19406	Address 2:	: King of Prus	ssia, PA 19406	о 0.S	. State where Samples Collected: NY	Γ
hone: 610-	-337-7660 Fax :	610-337-7659	Phone : 61	0-337-7660 F	ax: 610-337-	7659 Pur	chase Order: 86060037	
Email Resul	ts To: mgillie@(	geotransinc.com	Project Nai	me: 117-2204	4189.01			
	Turnaroun	d Time - Please Chec	k: Please Not	e Standard T/	AT is 2 Week.		Media Type: PVC 37mm 511m	
2 Week	1 Week	4 Day	3 Day	2 Day	1 Day	Other (Call Lab)	Manufacturer/Part #: 20400	
Ø	С						Lot #:	T

Lot #:

	Sample ID	Media	Analyte / Method	Volume	Sample Date/Time	Location	Comments
GEO-	1-222-1	PVC 37mm Sin	Respirable dust -	]	01/21/6	Field Blan	16 Send # 185735
			NIOSH 0600 +				
			Erystaline silica -				
			all species				
			WIOSH 7500				
CLEO	-TDCS-2	11	11	1012.06	01/ h1/6	Jason Bennott	Scaline & 18745
GEU-	TNCS-8	11		583.02	9/15/10	Jason Bennett	Scaling: # 195743
							<i>.</i>
GEU.	TDCS-15	Bulk	Crystalline silica-	]	01/51/6	1	
		dust	or 11 Species XRD				
	Note: Most Nit	OSH and OSHA meth	ods require fiéld blanks. It is the IH fie	id sampler's res	oonsibility to submit t	he proper number of field b	anks and duplicates.

Released By	Date	Received By	Date
Michule Sullie	9/10/10	1.000	RECEIVED
		C A	
		D.	CED 1 & Sara
Comments/Special Instructions:			

Controlled Document - Industrial Hygiene COC - IH-1.0 - 11/23/2009

184120140



From:	<u>Gillie, Michelle</u>
To:	Baltz, Fletcher; Dodge, Kevin; O"Brien, Chip; Leerkes, Jessica; Lougen, Jenn; Tallon, Chris; Colling, Gerard;
	Sullivan, James; LaPoint, Sam
Cc:	Bridge, Jay; Lapoint, Edward (GE, Corporate)
Subject:	Personal Vinyl Chloride Results
Date:	Thursday, September 30, 2010 3:28:27 PM
Attachments:	281001443 Geotrans(VC only).pdf

All-

Good news! See attached lab report and chain-of-custody. All personal samples from 9/14 and 9/15 were non detect for vinyl chloride. This confirms the real-time Draeger Chip Measuring System results I obtained in all tunnels.

Fletcher- please forward to Alpine.

Thanks, Michelle

#### SAFETY IS A WAY OF LIFE!

Michelle F. Gillie, M.S., CIH, CPEA | Corporate Health & Safety Director Main: 610.337.7660 x 105 | Fax: 610.337.7659 | Mobile: 610.348.7197

michelle.gillie@tetratech.com | mgillie@geotransinc.com

GeoTrans, Inc., a Tetra Tech Company 234 Mall Blvd. Suite 260| King of Prussia, PA 19406 | www.tetratech.com

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Attn:Michelle Gillie<br/>GeoTrans, Inc.<br/>234 Mall Boulvard<br/>Suite 260<br/>King of Prussia, PA 19406Fax:610-337-7659Project:117-2204189.01Report Date:09/29/10

Customer ID: Customer PO: Date Received: GEOT21 863060037 09/16/10 8:40 PM

EMSL Order:281001443EMSL Project ID:09/27/10

# Test Report – Vinyl chloride Analysis by GC/FID of Solid Sorbent Tubes via Mod. NIOSH 1007, Issue 2, 8/15/94

Sample ID	Location	Sampling Volume (liters)	Sample Weight (mg)	Sample Conc. (mg/m <sup>3</sup> )	Sample Conc. (PPM)	Reporting Limit (mg/m <sup>3</sup> )
GEO-TDCS-5 281001443-0005	Myron Bennett	40.9	<0.010	<0.24	<0.096	0.24
GEO-TDCS-6 281001443-0006	Kevin Dodge	12.5	<0.010	<0.80	<0.31	0.80
GEO-TDCS-11 281001443-0007	Myron Bennett	26.3	<0.010	<0.38	<0.15	0.38
GEO-TDCS-13 281001443-0008	Field Blank	0.0	<0.010	N/A	N/A	N/A
Desorption Blank		0.00	< 0.010	N/A	N/A	N/A

Notes:

1. Samples were received in acceptable condition unless otherwise noted.

2. These results relate only to the samples tested.

3. Sample results are blank corrected.

4. Discernable field blank(s) not submitted with samples.

Alexis Willey Analyst

Scott VanEtten, CIH- Lab Manager Or other approved signatory

AIHA-LAP, LLC – IHLAP Lab#100194 Page 1 of 1

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Page 1 of <u>/</u> Pages

ks and duplicates.	r number of lield blan	nit the prope	nsibility to subr	ld sampler's resp Date	ks. It is the IH fic	ods require field bla	SH and OSHA meth	Note: Most NiO Released By MucLuu
Back tub Back tub Back tub Back tub Back tu Back tu	in Dodge "Dodge un Bennett d Blank	IIIya Key Fiel	9/14/10 9/15/10 9/15/10	11   12 C	chlende chlende 1005	Ninyi chi Methylene Niosh Niosh	et - Charlotte	- 11A - 11A - 11A - 11A - 11A - 11A - 13A - 13B
Irer/Part #: S/c	Media Typ Lab) Manufactu Lot #: Location	Other (Cal	F is 2 Week. 1 Day □ Sample Date/Time ? ////	e Standard TA 2 Day U Volume	3 Day	ime – Please Chu 4 Day D Analyte / I	Turnaround T 1 Week Media	2 Week
ent: 9 - // re Samples Colle r: 86060037	Date of Shipme U.S. State wher Purchase Orde	7659	, Suite 260 sia, PA 19406 nx : 610-337- 189.01	234 Mail Blvd King of Pruss 0-337-7660 Fa me: 117-2204	Address 1: Address 2: Phone : 61 Project Na	∍ 260 A 19406 I0-337-7659 btransinc.com	14 Mall Blvd, Suit ing of Prussia, P, 37-7660 Fax : 6 To: mgillie@ge	Address 1: 23 Address 2: K Phone : 610-3 Email Results
Corporate - Westmont/Cinr 200 Route 130 Cinnaminson, I PHONE: 1-800 FAX: (856) 786 FAX: (856) 786	Sampled By (Si		n of Cus ab Use Only ans, Inc.	ene Chai Number(La npany: GeoTra	Irial Hygi ISL Order Bill To Cor		ntact Name: Mic	Report To Co

08-18-5010 15:50

Page 1 of 2

From:	<u>Gillie, Michelle</u>
To:	Baltz, Fletcher; Dodge, Kevin; O"Brien, Chip; Lougen, Jenn; Leerkes, Jessica; LaPoint, Sam; Tallon, Chris;
	Colling, Gerard; Sullivan, James
Cc:	Bridge, Jay
Subject:	Personal VOC Sampling Results
Date:	Monday, October 04, 2010 12:34:32 PM
Attachments:	281001443 GeoTrans.pdf

All-

More good news! Please see attached the personal sampling results for the target VOCs during the scaling task conducted on 9/14 and 9/15. All target VOCs are ND – this includes benzene, TCE, TCB, and the other chlorinated hydrocarbons.

Methylene chloride was requested but there was insufficient material to analyze for MC (different method than the other VOCs).

Let me know if you have any questions.

Thanks,

Michelle Gillie

#### SAFETY IS A WAY OF LIFE!

Michelle F. Gillie, M.S., CIH, CPEA | Corporate Health & Safety Director Main: 610.337.7660 x 105 | Fax: 610.337.7659 | Mobile: 610.348.7197

michelle.gillie@tetratech.com | mgillie@geotransinc.com

GeoTrans, Inc., a Tetra Tech Company 234 Mall Blvd. Suite 260| King of Prussia, PA 19406 | www.tetratech.com

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Michelle Gillie
GeoTrans, Inc.
234 Mall Boulvard, Suite 260
King of Prussia, PA 19406
610-337-7659
117-2204189.01
10/04/10

Customer ID: Customer PO: Date Received:

EMSL Order: EMSL Project ID: Date Analyzed: GEOT21 863060037 09/16/10 8:40 PM

281001443

09/29-10/01/10

# Test Report – Volatile Organic Compounds Analysis by GC/FID of Solid Sorbent Tubes via Various NIOSH Methods

Sample ID	Identification	Component	Volume (L)	Report Limit (ug)	Report Limit (ppm)	Sample Amount (ug)	Sample Amount (ppm)
GEO-TDCS-3 281001443-0001	Myron Bennett	1,1-Dichloroethane	86.3	12	0.034	ND	ND
GEO-TDCS-3	Myron Bennett	1,2-Dichloroethane	86.3	12	0.034	ND	ND
GEO-TDCS-3	Myron Bennett	cis 1,2 Dichloroethylene	86.3	13	0.038	ND	ND
GEO-TDCS-3	Myron Bennett	trans 1,2 Dichloroethylene	86.3	13	0.038	ND	ND
GEO-TDCS-3	Myron Bennett	1,1,1 Trichloroethane	86.3	13	0.028	ND	ND
GEO-TDCS-3	Myron Bennett	1,1,2 Trichloroethane	86.3	14	0.030	ND	ND
GEO-TDCS-3	Myron Bennett	Trichloroethylene	86.3	15	0.032	ND	ND
GEO-TDCS-3	Myron Bennett	Benzene	86.3	8.7	0.032	ND	ND
GEO-TDCS-3	Myron Bennett	n-Hexane	86.3	6.6	0.022	ND	ND
GEO-TDCS-3	Myron Bennett	1,2,4 Trichlorobenzene	86.3	15	0.023	ND	ND
GEO-TDCS-4 281001443-0002	Kevin Dodge	1,1-Dichloroethane	26.2	12	0.11	ND	ND
GEO-TDCS-4	Kevin Dodge	1,2-Dichloroethane	26.2	12	0.11	ND	ND
GEO-TDCS-4	Kevin Dodge	cis 1,2 Dichloroethylene	26.2	13	0.13	ND	ND
GEO-TDCS-4	Kevin Dodge	trans 1,2 Dichloroethylene	26.2	13	0.13	ND	ND
GEO-TDCS-4	Kevin Dodge	1,1,1 Trichloroethane	26.2	13	0.091	ND	ND
GEO-TDCS-4	Kevin Dodge	1,1,2 Trichloroethane	26.2	14	0.098	ND	ND
GEO-TDCS-4	Kevin Dodge	Trichloroethylene	26.2	15	0.11	ND	ND
GEO-TDCS-4	Kevin Dodge	Benzene	26.2	8.7	0.10	ND	ND
GEO-TDCS-4	Kevin Dodge	n-Hexane	26.2	6.6	0.071	ND	ND
GEO-TDCS-4	Kevin Dodge	1,2,4 Trichlorobenzene	26.2	15	0.077	ND	ND

Notes:

1. Samples were received in acceptable condition unless otherwise noted.

2. These results relate only to the samples tested.

3. Sample results are not blank corrected unless otherwise noted.

4. Discernable field blank(s) submitted with samples.

Alexis Willey

Analyst

Scott VanEtten, CIH- Lab Manager Or other approved signatory



Attn:	Michelle Gillie
	GeoTrans, Inc.
	234 Mall Boulvard, Suite 260
	King of Prussia, PA 19406
Fax:	610-337-7659
Project:	117-2204189.01
Report Date:	10/04/10

Customer ID: Customer PO: Date Received:

EMSL Order: EMSL Project ID: Date Analyzed: GEOT21 863060037 09/16/10 8:40 PM

281001443

09/29-10/01/10

# Test Report – Volatile Organic Compounds Analysis by GC/FID of Solid Sorbent Tubes via Various NIOSH Methods

Sample ID	Identification	Component	Volume (L)	Report Limit (ug)	Report Limit (ppm)	Sample Amount (ug)	Sample Amount (ppm)
GEO-TDCS-10 281001443-0003	Myron Bennett	1,1-Dichloroethane	52.6	12	0.056	ND	ND
GEO-TDCS-10	Myron Bennett	1,2-Dichloroethane	52.6	12	0.056	ND	ND
GEO-TDCS-10	Myron Bennett	cis 1,2 Dichloroethylene	52.6	13	0.062	ND	ND
GEO-TDCS-10	Myron Bennett	trans 1,2 Dichloroethylene	52.6	13	0.062	ND	ND
GEO-TDCS-10	Myron Bennett	1,1,1 Trichloroethane	52.6	13	0.045	ND	ND
GEO-TDCS-10	Myron Bennett	1,1,2 Trichloroethane	52.6	14	0.049	ND	ND
GEO-TDCS-10	Myron Bennett	Trichloroethylene	52.6	15	0.053	ND	ND
GEO-TDCS-10	Myron Bennett	Benzene	52.6	8.7	0.052	ND	ND
GEO-TDCS-10	Myron Bennett	n-Hexane	52.6	6.6	0.036	ND	ND
GEO-TDCS-10	Myron Bennett	1,2,4 Trichlorobenzene	52.6	15	0.038	ND	ND
GEO-TDCS-14 281001443-0004	Blank	1,1-Dichloroethane	0.0	12	N/A	ND	N/A
GEO-TDCS-14	Blank	1,2-Dichloroethane	0.0	12	N/A	ND	N/A
GEO-TDCS-14	Blank	cis 1,2 Dichloroethylene	0.0	13	N/A	ND	N/A
GEO-TDCS-14	Blank	trans 1,2 Dichloroethylene	0.0	13	N/A	ND	N/A
GEO-TDCS-14	Blank	1,1,1 Trichloroethane	0.0	13	N/A	ND	N/A
GEO-TDCS-14	Blank	1,1,2 Trichloroethane	0.0	14	N/A	ND	N/A
GEO-TDCS-14	Blank	Trichloroethylene	0.0	15	N/A	ND	N/A
GEO-TDCS-14	Blank	Benzene	0.0	8.7	N/A	ND	N/A
GEO-TDCS-14	Blank	n-Hexane	0.0	6.6	N/A	ND	N/A
GEO-TDCS-14	Blank	1,2,4 Trichlorobenzene	0.0	15	N/A	ND	N/A

Notes:

1. Samples were received in acceptable condition unless otherwise noted.

- 2. These results relate only to the samples tested.
- 3. Sample results are not blank corrected unless otherwise noted.
- 4. Discernable field blank(s) submitted with samples.

Alexis Willey

Analyst

Scott VanEtten, ČM- Lab Manager Or other approved signatory

Attn:	Michelle Gillie GeoTrans, Inc.
	234 Mall Boulvard, Suite 260
	King of Prussia, PA 19406
Fax:	610-337-7659
Project:	117-2204189.01
Report Date:	10/04/10

Customer ID: Customer PO: Date Received:

EMSL Order: EMSL Project ID: Date Analyzed: GEOT21 863060037 09/16/10 8:40 PM

281001443

09/29-10/01/10

# Test Report – Volatile Organic Compounds Analysis by GC/FID of Solid Sorbent Tubes via Various NIOSH Methods

Sample ID	Identification	Component	Volume (L)	Report Limit (ug)	Report Limit (ppm)	Sample Amount (ug)	Sample Amount (ppm)
Desportion Blank		1,1-Dichloroethane	0.0	12	N/A	ND	N/A
		1,2-Dichloroethane	0.0	12	N/A	ND	N/A
		cis 1,2 Dichloroethylene	0.0	13	N/A	ND	N/A
		trans 1,2 Dichloroethylene	0.0	13	N/A	ND	N/A
		1,1,1 Trichloroethane	0.0	13	N/A	ND	N/A
		1,1,2 Trichloroethane	0.0	14	N/A	ND	N/A
		Trichloroethylene	0.0	15	N/A	ND	N/A
		Benzene	0.0	8.7	N/A	ND	N/A
		n-Hexane	0.0	6.6	N/A	ND	N/A
		1,2,4 Trichlorobenzene	0.0	15	N/A	ND	N/A

Notes:

2. These results relate only to the samples tested.

3. Sample results are not blank corrected unless otherwise noted.

4. Discernable field blank(s) submitted with samples.

Scott VanEtten, CIH- Lab Manager Or other approved signatory

<u>Alexis Willey</u> Analyst

<sup>1.</sup> Samples were received in acceptable condition unless otherwise noted.

Attn:Michelle Gillie<br/>GeoTrans, Inc.<br/>234 Mall Boulvard<br/>Suite 260<br/>King of Prussia, PA 19406Fax:610-337-7659Project:117-2204189.01Report Date:09/29/10

Customer ID: Customer PO: Date Received: GEOT21 863060037 09/16/10 8:40 PM

EMSL Order: 281001443 EMSL Project ID: Date Analyzed: 09/27/10

# Test Report – Vinyl chloride Analysis by GC/FID of Solid Sorbent Tubes via Mod. NIOSH 1007, Issue 2, 8/15/94

Sample ID	Location	Sampling Volume (liters)	Sample Weight (mg)	Sample Conc. (mg/m <sup>3</sup> )	Sample Conc. (PPM)	Reporting Limit (mg/m <sup>3</sup> )
GEO-TDCS-5 281001443-0005	Myron Bennett	40.9	<0.010	<0.24	<0.096	0.24
GEO-TDCS-6 281001443-0006	Kevin Dodge	12.5	<0.010	<0.80	<0.31	0.80
GEO-TDCS-11 281001443-0007	Myron Bennett	26.3	<0.010	<0.38	<0.15	0.38
GEO-TDCS-13 281001443-0008	Field Blank	0.0	<0.010	N/A	N/A	N/A
Desorption Blank		0.00	<0.010	N/A	N/A	N/A

Notes:

1. Samples were received in acceptable condition unless otherwise noted.

2. These results relate only to the samples tested.

3. Sample results are blank corrected.

4. Discernable field blank(s) not submitted with samples.

Alexis Willey Analyst

Scott VanEtten, CIH- Lab Manager Or other approved signatory

AIHA-LAP, LLC – IHLAP Lab#100194 Page 1 of 1

# Industrial Hygiene Chain of Custody EMSL Order Number(Lab Use Only):

Corporate Corporate Corporate Corporate Westmont/Cinnaminson, NJ
Condy:
Connaminson, NJ 08077
PHONE: 1-800-220-3675
FAX: (856) 786-5974

Report To C	ontact Name: N	<b>Aichelle Gillie</b>	Bill To Co	mpany: Geo	Trans, Inc.	Sam	oled By (Signature): No. cluttle Actle
Company Na	ame: GeoTrans,	Inc.	Attention	To: Michelle	Gillie	Num	oer of Samples in Shipment:     ∕∕
Address 1: 2	234 Mall Blvd, S	uite 260	Address 1	I: 234 Mall Bh	vd, Suite 260	Date	of Shipment: 7-/6-10
Address 2:	King of Prussia,	PA 19406	Address 2	2: King of Pru	issia, PA 1940	6 U.S.	State where Samples Collected: NY
Phone: 610-	-337-7660 Fax :	610-337-7659	Phone: 6	10-337-7660	Fax: 610-337	-7659 Purc	<b>1ase Order:</b> 86060037
Email Resul	ts To: mgillie@(	jeotransinc.com	Project Na	ame: 117-220	)4189.01		
	Turnaroun	1 Time Please C	heck: Please No	ote Standard T	AT is 2 Week.		Media Type: Charcus / tube
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Comments/Special Instructions:

Controlled Document - Industrial Hygiene COC - IH-1.0 - 11/23/2009

9/16/2010

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Page 1 of <u>/</u> Pages

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Page 1 of 2 281001443 Corporate

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Note: Most NIOSH and OSHA methods require field blanks. It is the IH field sampler's responsibility to submit the proper number of field blanks and duplicates.

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1,2-dichloroethane	NIOSH 1003	CSC	0.01-0.2	10	31*	n	
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1,1,2-trichloroethane	NIOSH 1003	CSC	0.01-0.2	10	31*	у	
trichloroethylene	NIOSH 1003	CSC	0.01-0.2	3	31*	У	
tetrachloroethylene	NIOSH 1003	CSC	0.01-0.2	3	31*	У	
1,2,4-trichlorobenzene	OSHA CSI	CSC	0.01-0.2	3	31*	n	hader
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benzene	NIOSH 1501	CSC	0.01-0.2	30	46	y y	
n-hexane	NIOSH 1500	CSC	0.01-0.2	10	46	У	
*Discount only good if							
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**TDCS Entry Report – September 2010** 

Attachment 3 Lightning Hazard Procedures

#### Draft TDCS Lightning Safety procedures:

For this entry (September 2010) into the TDCS we will utilized the following procedures:

- The TDCS Entry Supervisor will monitor the weather forecast every 2 hours during the TDCS Entry and continuously if there is a storm threat in the region. Will use on-line weather services that shows Doppler radar. A watch means conditions are favorable for severe weather to develop and a warning means that severe weather has been reported in an area and proper precautions are required.
- Alpine construction will have on-site and will continuously monitor the lightning detector model LD-250 by BOLTEK. Alpine will estimate the possible approach and distance of lightning strikes and will notify TDCS Entry Supervisor when lightning is estimated to be between 60 minutes and 30 minutes away from the TDCS site.
- 3. TDCS Entry Supervisor will evaluate the lightning estimated time of arrival provided by Alpine along with the Doppler weather radar images and determine if and when evacuation of the TDCS should begin. At this time a **minimum time of 30 minutes** is considered an ample amount of time to get notice to evacuate to the TDCS Entrants, give entrants time to make their way to the TDCS Shaft, time for the crane to lift all entrants out of the shaft and retract/laydown crane booms and; time for all entrants and topside workers to reach a designated safe area.
- 4. The designated safe shelters are the Alpine trailer, personal vehicles (not convertible/soft-tops), GE Building 12 or other hard topped shelters.
- 5. Workers are to remain in designated safe shelter until notified by TDCS Entry Supervisor.
- 6. TDCS Entry Supervisor shall evaluate the lightning strike information from Alpine and the Doppler radar and determine when lightning is at least 30 minutes away (may also wait until 30 minutes after the last heard lightning strike )

NOTE: the above minimum time of 30 minutes is based on an estimated time frame to accomplish an orderly evacuation from the TDCS to a designated safe shelter.

Evacuation Drill will be conducted to determine the time required to evacuate the TDCS with all TDCS Entrants and topside workers meeting in GE Building 12. The drill will begin with the personnel cage at the top and Entrants at the furthest distance from the Shaft (i.e. Tunnel 3 Workroom 3-1).

**TDCS Entry Report – September 2010** 

Attachment 4 Summary of Evacuation Drill

#### 9/16/10 TDCS EVACACUATION DRILL

Objective: Evacuate 6 people from the TDCS using two separate cranes

#### Drill timeline:

- 11:39 Start drill , basket leaves ground (crane 1).
- 11:41 Basket at bottom of shaft
- 11:46 First (4) people out of basket (out of TDCS)
- 11:48 Second crane sends down basket (leaves ground)
- 11:50 Last (2) men out of TDCS, drill completed

Evacuation duration 11:39-11:50

#### Starting point (location of workers within the TDCS when evacuation drill began):

Personnel	Location
Kevin Dodge	Tunnel 2, work room 2 at end of tunnel.
Sam Lapoint	Tunnel 1, approx. 200 ft from shaft.
(4) Alpine employees	Near Bellout

**TDCS Entry Report – September 2010** 

Attachment 5 Convergence Monitoring Data September 2010

# GE TDCS Project Summary of Convergence Point Monitoring

Convergence Points were installed in the Bell-Out of the TDCS Service Shaft by Merco/Obayashi Joint Venture on Friday 21 March 2008. Points were installed in the walls at two elevations (El 29, El 41), and four locations approximately 90° apart (+/- 45° and +/- 135° from the tunnel centerline) Convergence points in the bell-out are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with epoxy resin grout 8"in rock Readings are taken with a Leica A6 laser distance meter reading from the points at El 29 diagonally across the bell-out to points at El 29 and El 41 Initial readings were taken on Friday 21 March 2008 and the mean average of the first three readings rounded to the nearest 0.01 foot is the initial mean reading. The threshold value is 0.5 inches (0.04 ft) and the limit value is 1.0 inches (0.08 ft).

Deviation is determined by subtracting mean reading from initial mean reading, therefore positive deviation indicates convergence.

		Initial Mean	Taken by:	SL	Date: 5/5/0	09 Time: 0	)928 hrs	Taken by	: GC	Date: 9/1	14/10 Time	: 0840 hrs
Measure	ment	Reading				Mean					Mean	
From	То	3/21/2008	Reading	Reading	Reading	Reading	Deviation	Reading	Reading	Reading	Reading	Deviation
Point ID	Point ID	(feet)	(feet)	(feet)	(feet)	(feet)	(feet)	(feet)	(feet)	(feet)	(feet)	(feet)
1-29	3-29	42.65	42.63	42.64	42.64	42.64	0.01	42.62	42.61	42.61	42.61	0.04
1-29	3-41	40.48	40.5	40.49	40.48	40.49	0	40.48	40.48	40.49	40.48	0.00
2-29	4-29	42.22	42.19	42.19	42.17	42.18	0.04	42.20	42.19	42.19	42.19	0.03
2-29	4-41	39.76	39.74	39.78	39.77	39.76	0.00	39.74	39.73	39.73	39.73	0
3-29	1-29	42.66	42.63	42.63	42.6	42.62	0.04	42.63	42.62	42.64	42.63	0.03
3-29	1-41	39.27	39.27	39.28	39.29	39.28	-0.01	39.26	39.26	39.27	39.26	0.01
4-29	2-29	42.21	42.19	42.20	42.19	42.19	0.02	42.18	42.20	42.21	42.20	0.01
4-29	2-41	40.55	40.54	40.54	40.54	40.54	0.01	40.54	40.54	40.54	40.54	0.01

4-1-08: Point 4-29 slightly loose - MO-JV notified verbally and will pack epoxy around collar. Readings not affected. - JFB 4-1-08

4-2-08: Only checked reading taken for Point 4-29 after repair -- no change noted. - JFB 4-2-08

NR=No reading, measurement line is obstructed by shed roof (installed 5-12-08) over electrical panels. - JFB 5-29-08

6-18-08: Shed roof over electrical pond was raised up on 6-17-08 and no longer is an obstruction. - JFB 6-18-08

7-1-08: Begin weekly readings.

1-5-09: Tunnel work complete, begin Monthly readings.

No deviations exceeded the Threshold Value of 0.04 ft from the first reading on 3-22-08 to the most recent reading on 9/14/10.



#### GE TDCS Project Summary of Convergence Monitoring - Tunnel 1 Station 0+67

#### Report Date: 9/14/2010

#### NOTES

- 1. Convergence Points were installed in Tunnel 1 at Station 0+67 by GeoTrans on Tuesday 22 April 2008.
- 2. Four Points were installed: Two in the left and right ribs about 2 feet below the Springline and; Two in the crown about 2 feet either side of centerline.
- 3. Convergence points in Tunnel 1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown
- 5. Initial readings were taken on Tuesday 22 April 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Tunnel Convergence reading taken after every tunnel blast round until tunnel is 100 feet away (Station 1+67), then take readings once per week until work in tunnel is complete
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

Date &	Convergence Measurments					
Time of		1 to 4	1 to 2	4 to 1	4 to 3	
Reading		(mm)	(mm)	(mm)	(mm)	COMMENTS
4-22-08	Initial Mean	3467	2782	3467	2725	Tunnel 1 at Sta 0+82
1600 hrs						Pre-blast TB-12
9/14/10		3462	2781	3462	NR	
0900 hrs		3462	2781	3461	NR	Tunnel 1 at Sta 3+38
		3462	2781	3462	NR	Tunnel 2 at Sta 2+92
	Mean	3462	2781	3462	NR	Tunnel 3 at Sta 3+50
	Deviation	5	1	5	NR	Weekly Reading

Note: Tunnel heading is greater than 100 ft from convergence therefore, began weekly readings after Tunnel Blast 25.

NR = No reading, line of measurement obstructed by steel water pipe installed on 6-7-08.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6mm from the first reading on 4-23-08 to the most recent reading on 9-14-10.

BY JFB DATE 4-25-08	PROJECT HUDSON FALLS TOCS	SHEET NOOF
CHKD. BY DATE	TUNNEL CONVERGENCE POINTS	PROJ. NO
SCALE: IN = 2 FT		

TUNNEL 1 STATION 0+67 REVISION 2 5-27-08



#### GE TDCS Project Summary of Convergence Monitoring - Tunnel 1 Station 1+43

#### Report Date: 9/14/2010

#### NOTES

- 1. Convergence Points were installed in Tunnel 1 at Station 1+43 by GeoTrans on Saturday 10 May 2008.
- 2. Four Points were installed: Two in the left and right ribs at the Springline and; Two in the crown about 2.5 feet either side of centerline. Located to avoid ventilation lines to be installed later.
- 3. Convergence points in Tunnel 1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown
- 5. Initial readings were taken on Saturday 10 May 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Tunnel Convergence reading taken after every tunnel blast round until tunnel is 100 feet away (Station 2+43), then take readings once per week until work in tunnel is complete
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

Date &		From Point 1 to Point: From Point 4 to F				Point:
Time of		1 to 4	1 to 3	4 to 1	4 to 2	
Reading		(mm)	(mm)	(mm)	(mm)	COMMENTS
5-10-08	Initial Mean	3510	3115	3511	2869	Tunnel 1 at Sta 1+43
1220 hrs						Pre-blast TB-25
		3506	NR	3506	NR	_
		3506	NR	3505	NR	Tunnel 1 at Sta 3+38
		3507	NR	3506	NR	Tunnel 2 at Sta 2+92
	Mean	3506	NR	3506	NR	Tunnel 3 at Sta 3+50
	Deviation	4	NR	5	NR	Weekly reading

Note: Tunnel heading is greater than 100 ft from convergence point, began weekly readings after Tunnel Blast 39.

NR = No reading; line of measurement obstructed by permanent ventilation oval duct installed on 6-7-08.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6 mm from the first reading on 5-10-08 to the most recent reading on 9-14-10.

BY JFB DATE 5-13-08	PROJECT HUDSON FALLS TOCS	SHEET NOOF
CHKD, BY DATE	TUNNEL CONVERGENCE	PROJ. NO
	TUNNEL 1 STATION 1+43	REVISION 1, 5-19-08
	SCALE: I'N = 2"	REVISION 2, 6-10-08



**HSI GEOTRANS**
# GE TDCS Project Summary of Convergence Monitoring - Tunnel 1 Station 2+44A

#### Report Date: 9/14/2010

#### **NOTES**

- 1. Convergence Points 5 and 6 were installed in Tunnel 1 at Station 2+44 by GeoTrans on Thursday 26 June 2008.
- 2. Two Points were installed: One in the left and right quarter arches about 3.5 feet above springline on the right and 5 feet above the springline on the left.
- 3. Convergence points in Tunnel 1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown
- 5. Initial readings were taken on Thursday 26 June 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

Date &		From Poi	nts:	
Time of		1 to 6	4 to 5	
Reading		(mm)	(mm)	COMMENTS
6-26-08	Initial Mean	3346	3263	Tunnel 1 at Sta 2+44A
				Pre-blast TB-55
9/14/10		3345	3261	
1218 hrs		3345	3261	Tunnel 1 at Sta 3+38
		3345	3261	Tunnel 2 at Sta 2+92
	Mean	3345	3261	Tunnel 3 at Sta 3+50
	Deviation	1	2	Weekly Reading

Tunnels 2 and 3 blasting is located 100 feet away therefore, the measurements will be taken once per week.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6 mm from the first reading on 6-26-08 to the most recent reading on 9-14-10.

BY JFB DATE 6-12-08	PROJECT HUDSON FALLS TOCS	SHEET NO. 1_OF 1_
CHKD. BY DATE	TUNNEL CONVERGENCE	PROJ. NO
	TUNNEL STATION 2+44	A REV 1 6-26-08 (UFB)
	SCALE: I'N = 2 FT	



# GE TDCS Project Summary of Convergence Monitoring - Work Room 1-1

Report Date: 9/14/2010

#### **NOTES**

- 1. Convergence Points were installed in Work Room 1-1 by Merco Obayashi Joint Venture on Wednesday 16 July 2008.
- Four sets of two points each were installed, one set in each quadrant one point at El 38 in the rib and one at El 47 in the crown. The locations are: one set between tunnels 1 and 2; one set between tunnels 2 and 3 and; two sets between tunnels 1 and 3.
- 3. Convergence points in Work Room 1-1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock/shotcrete.
- 4. Readings are taken with a Leica A6 laser distance meter measuring from each rib to the opposite rib and from each rib up to the point above in the crown.
- 5. Initial readings were taken on 17 and 18 July 2008 and the mean average of the first twelve readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.5 inches (13 mm) and the limit value is 1.0 inches (25 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Convergence readings are taken twice weekly until tunnel work is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

		Initial Mean	Reading by:	SL	Date: 5/5/09	Time: 0810	hrs	Reading by: (	GC	Date: 9/14/1	0 Time: 123	5 hrs
Measurer	ment	Reading				Mean					Mean	
From	То	7/18/2008	Reading 1	Reading 2	Reading 3	Reading	Deviation	Reading 1	Reading 2	Reading 3	Reading	Deviation
Point ID	Point ID	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
1-38	3-38	8332	8331	8331	8331	8331	1	8330	8330	8332	8331	1
1-38	1-47	3217	3217	3216	3217	3217	0	3218	3218	3218	3218	-1
2-38	4-38	8282	8280	8281	8280	8280	2	8280	8282	8280	8281	1
2-38	2-47	3395	3394	3395	3394	3394	1	3395	3395	3394	3395	0
3-38	1-38	8331	8331	8330	8331	8331	0	8329	8329	8330	8329	2
3-38	3-47	3432	3433	3432	3432	3432	0	3432	3432	3432	3432	0
4-38	2-38	8282	8281	8281	8281	8281	1	8280	8280	8281	8280	2
4-38	4-47	3249	3250	3250	3250	3250	-1	3250	3250	3250	3250	-1

11-14-08: No readings because of plastic tarps for concrete pour obstructing lines of measurement.

Due to the holiday work schedule only 1 set of readings were taken and reported the weeks of 1-2-09 and 1-9-09.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 13 mm from the first reading on 3-22-08 to the most recent reading on 9-14-10.



Gi\GE\_HUDS\\_2008\08-08-Convergence-Points\ConvPnts-.dwg Aug 14 , 2008 - 3/25pm

## GE TDCS Project Summary of Convergence Monitoring

## Tunnel 2 Station 0+88 Report Date: 9/15/2010

#### NOTES

- 1. Convergence Points were installed in Tunnel 2 at Station 0+88 by GeoTrans on 2 August 2008.
- 2. Four Points were installed: Two in the left and right ribs below the Springline and; Two in the crown about 4 feet either side of centerline.
- 3. Convergence points in Tunnel 1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown.
- 5. Initial readings were taken on 2 August 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Tunnel Convergence reading taken after every tunnel round until tunnel is 100 feet away (Tunnel 2 Station 1+88), then take readings once per week until work in tunnel is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

			Converge	nce Measu	urements	]
Date of		From Po	oint 1 to:	From P	oint 4 to:	
Reading		1 to 4	1 to 3	4 to 1	4 to 2	
		(mm)	(mm)	(mm)	(mm)	COMMENTS
8-6-08	Mean	3860	3883	3860	3791	Use Mean as Initial Reading
9/15/10		3859	3882	3860	3790	
1015 hrs		3858	3884	3859	3791	Tunnel 1 at Sta 3+38
		3858	3884	3859	3791	Tunnel 2 Sta: 2+92
	Mean	3858	3883	3859	3791	Tunnel 3 Sta: 3+50
	Deviation	2	0	1	0	Weekly Readings

Note: Tunnel heading is greater than 100 ft from convergence therefore, began weekly readings after Tunnel Blast 92.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6mm from the first reading on 8-4-08 to the most recent reading on 9-15-10.

BY JFB DATE 8-7-08	PROJECT HUDSON FALLS TOCS	SHEET NO. 1 OF 1	
CHKD. BY DATE	TUNNEL CONVERGENCE	PROJ. NO	
	TUNNEL 2 STATION 2:0+88		
	SCALE: 11N = 2FT		



# GE TDCS Project Summary of Convergence Monitoring

# Tunnel 2 Station 1+75 Report Date: 9/15/2010

#### **NOTES**

- 1. Convergence Points were installed in Tunnel 2 at Station 1+75 by GeoTrans on 23 August 2008.
- 2. Points were installed: Two in the left and right ribs 2 ft below the Springline and; Two in the crown about 5 feet either side of centerline and 3 ft above the Springline.
- 3. Convergence points in Tunnel 1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown.
- 5. Initial readings were taken on 23 August 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Tunnel Convergence reading taken after every tunnel round until tunnel is 100 feet away (Tunnel 2 Station 2+75), then take readings once per week until work in tunnel is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

		Co	nvergence	]		
Date of		From P	oint 1 to:	From P	oint 4 to:	
Reading		1 to 4	1 to 3	4 to 1	4 to 2	
		(mm)	(mm)	(mm)	(mm)	COMMENTS
8-23-08	Mean	3844	3731	3844	3721	Use Mean as Initial Reading
9/15/10		3842	3729	3842	3718	
1045 hrs		3842	3729	3842	3718	Tunnel 1 at Sta 3+38
		3842	3729	3842	3718	Tunnel 2 Sta: 2+92
	Mean	3842	3729	3842	3718	Tunnel 3 Sta: 3+50
	Deviation	2	2	2	3	Weekly Reading

9-11-08: Tunnel blasting is 100 ft away from convergence point; began weekly data collection after tunnel Blast 106.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6mm from the first reading on 8-25-08 to the most recent reading on 9-15-10.

BY JFB DATE 8-25-08	PROJECT HUDSON FALLS TOCS	SHEET NO. 1_OF 1_
CHKD. BY DATE	TUNNEL CONVERGENCE	PROJ. NO
$\bigcirc$	TUNNEL 2 STATION 2: 1+75	
	SCALE: 11N = 2 FT	



# GE TDCS Project Summary of Convergence Monitoring - Work Room 2-1

Report Date: 9/15/2010

#### **NOTES**

- 1. Convergence Points were installed in Work Room 2-1 by Merco Obayashi Joint Venture on 2 October 2008.
- 2. Four sets of two points each were installed, one set in each quadrant one point at EI 42 in the rib and one at EI 49 in the crown.
- 3. Convergence points in Work Room 2-1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock/shotcrete.
- 4. Readings are taken with a Leica A6 laser distance meter measuring from each rib to the opposite rib and from each rib up to the point above in the crown.
- 5. Initial readings were taken on 2 October 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.5 inches (13 mm) and the limit value is 1.0 inches (25 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Convergence readings are taken twice weekly until tunnel work is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

		Initial Mean	Reading by:	SL	Date: 5/5/09 Time: 0951 hrs			Reading by:	GC	Date: 9/15/10	Time: 1105	hrs
Measure	ment	Reading				Mean					Mean	
From	То	10/2/2008	Reading 1	Reading 2	Reading 3	Reading	Deviation	Reading 1	Reading 2	Reading 3	Reading	Deviation
Point ID	Point ID	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
1-42	3-42	8471	8471	8471	8471	8471	0	8470	8471	8470	8470	1
1-42	3-49	7440	7440	7439	7440	7440	0	7439	7440	7440	7440	0
2-42	4-42	8272	8271	8272	8271	8271	1	8271	8271	8271	8271	1
2-42	4-49	6426	6426	6427	6426	6426	0	6425	6425	6425	6425	1
3-42	1-42	8470	8472	8471	8471	8471	-1	8470	8470	8470	8470	0
3-42	1-49	7094	7095	7094	7094	7094	0	7093	7093	7093	7093	1
4-42	2-42	8271	8272	8271	8271	8271	0	8271	8272	8271	8271	0
4-42	2-49	6731	6731	6731	6731	6731	0	6731	6731	6731	6731	0

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value from the first reading on 10-2-08 to the most recent reading on 9-15-10.



## GE TDCS Project Summary of Convergence Monitoring

# Tunnel 3 Station 0+72

#### Report Date: 9/15/2010

#### **NOTES**

- 1. Convergence Points were installed in Tunnel 3 at Station 0+72 by GeoTrans on 30 July 2008.
- 2. Four Points were installed: Two in the left and right ribs above the Springline and; Two in the crown about 3 feet either side of centerline.
- 3. Convergence points in Tunnel 1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown.
- 5. Initial readings were taken on 31 July 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Tunnel Convergence reading taken after every tunnel round until tunnel is 100 feet away (Tunnel 3 Station 1+72) then take readings once per week until work in tunnel is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

		Convergence Measurements				]
Date of		From Po	oint 1 to:	From Po	pint 4 to:	
Reading	-	1 to 4	1 to 3	4 to 1	4 to 2	
7-30-08	Mean	3552	3304	3552	3107	Use Mean as Initial Reading
9/15/10		3552	3302	3552	3107	
0900 hrs		3552	3303	3552	3107	Tunnel 1 at Sta 3+38
		3554	3303	3553	3107	Tunnel 2 Sta: 2+92
	Mean	3553	3303	3552	3107	Tunnel 3 Sta: 3+50
	Deviation	0	1	0	0	Weekly Reading

8-18-08: Tunnel blasting is 100 ft away from convergence point, begin weekly data collection.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6mm from the first reading on 7-31-08 to the most recent reading on 9-15-10.

BY JFB DATE 8-7-08	PROJECT HUDSON FALLS TOCS	SHEET NO. 1 OF
CHKD. BY DATE	TUNNEL CONVERGENCE	PROJ. NO
	TUNNEL 3 STATION 3:0+72	
	SCALE: 11N = 2FT	



## GE TDCS Project Summary of Convergence Monitoring

### Tunnel 3 Station 1+97 Report Date: 9/15/2010

#### **NOTES**

- 1. Convergence Points were installed in Tunnel 3 at Station 1+97 by GeoTrans on 23 August 2008.
- 2. Points were installed: Two in the left and right ribs 2 ft below the Springline and; Two in the crown about 5 feet either side of centerline and 3 ft above the Springline.
- 3. Convergence points in Tunnel 1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown.
- 5. Initial readings were taken on 23 August 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Tunnel Convergence reading taken after every tunnel round until tunnel is 100 feet away (Tunnel 2 Station 2+97) then, take readings once per week until work in tunnel is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

			Convergence	]		
Date of		From Po	pint 1 to:	From Po	oint 4 to:	
Reading		1 to 4	1 to 3	4 to 1	4 to 2	
		(mm)	(mm)	(mm)	(mm)	COMMENTS
8-23-08	Mean	3505	3628	3505	3684	Use Mean as Initial Reading
9/15/10		3504	3627	3504	3683	
0925 hrs		3504	3627	3503	3683	Tunnel 1 at Sta 3+38
		3504	3627	3503	3683	Tunnel 2 Sta: 2+92
	Mean	3504	3627	3503	3683	Tunnel 3 Sta: 3+50
	Deviation	1	1	2	1	Weekly Reading

9-12-08: Tunnel blasting is 100 ft away from convergence point; began weekly data collection after Tunnel Blast 107.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6mm from the first reading on 8-25-08 to the most recent reading on 9-15-10.

BY JFB DATE 8-25-08	PROJECT HUDSON FALLS TOCS	SHEET NO. 1 OF 1
CHKD. BY DATE	TUNNEL CONVERGENCE	PROJ. NO
$\bigcirc$	TUNNEL 3 STATION 3:1+97	
	SCALE: IN = 2 AT	



## GE TDCS Project Summary of Convergence Monitoring

## Tunnel 3 Station 2+80 Report Date: 9/15/2010

#### NOTES

- 1. Convergence Points were installed in Tunnel 3 at Station 2+80 by GeoTrans on 13 September 2008.
- 2. Points were installed: Two in the left and right ribs 2 ft below the Springline and; Two in the crown about 5 feet either side of centerline and 3.5 ft above the Springline.
- 3. Convergence points in Tunnel 3 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock.
- 4. Readings are taken with a Leica A6 laser distance meter reading from the two points in the ribs across to points at the opposite rib and at the crown.
- 5. Initial readings were taken on 13 September 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.25 inches (6 mm) and the limit value is 0.75 inches (19 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Tunnel Convergence reading taken after every tunnel round until tunnel blasting is completed at sta 3+50 or is beyond 100 ft away, then take readings once per week until work in tunnel is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

		Co	nvergence M	easurements	;	]
Date of		From Po	pint 1 to:	From Po	nt 4 to:	
Reading		1 to 4	1 to 3	4 to 1	4 to 2	
		(mm)	(mm)	(mm)	(mm)	COMMENTS
9-13-08	Mean	3786	3683	3786	3758	Use Mean as Initial Reading
9/15/10		3785	3683	3786	3758	
0937 hrs		3785	3683	3786	3758	Tunnel 1 at Sta 3+38
		3785	3683	3786	3758	Tunnel 2 Sta: 2+92
	Mean	3785	3683	3786	3758	Tunnel 3 Sta: 3+50
	Deviation	1	0	0	0	

9-26-08: Tunnel blasting was completed after Tunnel Blast 117, began weekly data collection for the week ending 10-3-08.

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value of 6mm from the first reading on 9-13-08 to the most recent reading on 9-15-10.

BY JFB DATE 9-15-08	PROJECT HUDSON FALLS TOCS	SHEET NO. 1 OF 1
CHKD. BY DATE	TUNNEL CONVERGENCE	PROJ. NO
	TUNNEL 3 STATION 3:2+80	
	SCALE: I'N = 2 FT	



## GE TDCS Project Summary of Convergence Monitoring

Work Room 3-1 Report Date: 9/15/2010

#### **NOTES**

- 1. Convergence Points were installed in Work Room 3-1 by Merco Obayashi Joint Venture on 2 October 2008.
- 2. Four sets of two points each were installed, one set in each quadrant one point at EI 53 in the rib and one at EI 65 in the crown.
- 3. Convergence points in Workroom 3-1 are steel plates 5"x5"x1/4" with a 3/4" diameter threaded rod anchored with two part quick setting acrylic grout 6" to 8" into rock/shotcrete.
- 4. Readings are taken with a Leica A6 laser distance meter measuring from each rib to the opposite rib and from each rib up to the point above in the crown.
- 5. Initial readings were taken on 3 October 2008 and the mean average of the first twenty-four readings rounded to the nearest millimeter is the initial mean reading.
- 6. The threshold value is 0.5 inches (13 mm) and the limit value is 1.0 inches (25 mm), notify Tunnel Design Engineer if deviation exceeds threshold value.
- 7. Convergence readings are taken twice weekly until tunnel work is complete.
- 8. Deviation: subtract mean reading from initial mean reading, therefore positive deviation indicates convergence.

		Initial Mean	Reading by	: SL	Date: 5/5/09	Time: 080	)2 hrs	Reading by	: GC	Date: 5/5/0	9 Time: 10	00 hrs
Measure	ment	Reading				Mean					Mean	
From	То	10/3/2008	Reading 1	Reading 2	Reading 3	Reading	Deviation	Reading 1	Reading 2	Reading 3	Reading	Deviation
Point ID	Point ID	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
1-53	3-53	8344	8345	8345	8345	8345	-1	8345	8344	8345	8345	-1
1-53	3-65	6737	6737	6737	6737	6737	0	6737	6737	6737	6737	0
2-53	4-53	8459	8459	8460	8459	8459	0	8459	8459	8459	8459	0
2-53	4-65	7141	7142	7141	7142	7142	-1	7141	7142	7141	7141	0
3-53	1-53	8344	8344	8344	8344	8344	0	8344	8344	8344	8344	0
3-53	1-65	6923	6922	6922	6922	6922	1	6922	6922	6922	6922	1
4-53	2-53	8459	8459	8459	8459	8459	0	8459	8459	8459	8459	0
4-53	2-65	6404	6404	6405	6404	6404	0	6404	6404	6404	6404	0

1-5-09: Tunnel work complete, begin Monthly readings.

No readings exceeded the Threshold Value from the first reading on 10-3-08 to the most recent reading on 9-15-10.



TDCS Entry Report – September 2010

Attachment 6 GeoTrans TDCS Inspection Report



May 2009 To September 2010

## GE Hudson Falls Plant Site Tunnel Drain Collection System

#### Purpose:

The purpose of this report is to summarize the maintenance inspection of the Tunnel Drain Collection System (TDCS) conducted by GeoTrans over the past year during the thirty-four TDCS Entries since the end of construction May 15, 2009 through September 2010 (refer to Attachment 1 TDCS Entry Log). The inspections included the ground support and utilities in the TDCS vertical service shaft and tunnels and involved visual observations of the shotcrete, rock dowels, utility support brackets and physical sounding and scaling of the tunnel roof. The inspection included measurements of the 12 existing convergence stations in the bell-out and tunnels.

Additionally, recommendations are provided for future utility support improvements and tunnel roof scaling activities.

#### Summary:

**TDCS Maintenance During Construction Phases 1, 2 and 3:** Throughout the construction of the TDCS, from September 2007 until May 15, 2009, the general contractor maintained the TDCS rock excavation with daily inspections and tunnel roof scaling as required for safety. The TDCS tunnels remained in good condition and only required spot scaling from time to time at various locations with no single area requiring additional ground support. The TDCS shaft lining remained in good condition period.

**TDCS Maintenance After Construction Phase 3:** After May 15, 2009 GeoTrans took over responsibility for the maintenance of the TDCS. The TDCS shaft maintenance includes regular visual inspections of the shaft lining and utilities and supports. The tunnel maintenance includes regular inspections of the ground support and the sounding and scaling of the exposed rock roof in the tunnels. GeoTrans has performed 34 days of entries into the TDCS since taking over maintenance responsibility in May 2009. Of the 34 entries, 16 days were for OM&M activities related to the monitoring and collection systems, 2 days were for two Annual Rescue Drills (July 2009 and September 2010) by Glens Falls Fire Department and 18 days were dedicated to the installation of permanent piping, permanent sump deck, permanent vertical turbine pumps and additional multi level piezometer PZ-202 in probehole PH-2. The vertical shaft and tunnels were visually inspected during each entry and before workers entered the spaces and found to be in good condition.

**TDCS Shaft Condition:** The shaft ground support and the shaft utility support brackets were found to be in good condition throughout the period from May 2009 up to and including the latest entry, September 13 through 17, 2010.

**TDCS Shaft Description:** The TDCS shaft is a 25 feet diameter by 205 feet deep vertical shaft excavated by drill and blast method in ten foot deep rounds. Ground support is provided by rock

dowels and shotcrete. Rock dowels are 1 inch diameter steel (grade 75 ksi, deformed threadbar, 35 kip design load) by 10 feet long deformed thread steel bars (untensioned) with full encapsulation epoxy resin grout installed on a 5 feet by 5 feet staggered pattern. Shotcrete was installed immediately after rock dowels and is 2 inches to 3 inches thick with synthetic fiber reinforcement. Groundwater infiltrates through the shotcrete lining and at a number of locations ¾ inch hoses are used to convey the water to the bottom of the shaft. The lower 35 feet of the shaft has a bell-out enlargement from 25 feet diameter to 44 feet diameter (at bottom) with ground support provided by rock dowels, as in the shaft, and steel fiber reinforced shotcrete with thickness of 6 inches in the lower 10 feet and 8 inches to 12 inches in the upper 25 feet. The shotcrete was a wet mix sprayed on in 2 inch layers after installation of the rock dowels. Groundwater relief drainage behind the shotcrete is provided by 8 vertical geo-composite drains manufactured with geotextile filter fabric and geonet drain material. The vertical drains run from the top of the bell-out to the floor (tunnel invert) level (elevation 24) and the bottom of the drains are exposed and open to allow groundwater to flow to the perimeter drain gutter in the bell-out floor.

**Shaft Utilities / Supports:** The utility lines in the vertical service shaft (ventilation duct, dewatering pipe, compressed air pipe, domestic water pipe, electrical power cables, instrumentation and control cables) are suspended from support brackets for either the ventilation duct or the dewatering pipe. The support brackets are uncoated structural steel angles held in place by uncoated threaded rods anchored with epoxy in drill holes in the wall of the shaft. The uncoated steel is showing surface corrosion at various rates, depending on the amount of water present. The replacement of utility supports with more permanent corrosion resistant materials is recommended and will need to be addressed in the next 5 years.

**TDCS Tunnel Conditon:** The condition of the tunnels throughout the period from May 2009 up to and including the latest entry, September 13 through 17, 2010 was visually inspected upon each tunnel entry and found to be in good condition with no obvious indications of instability and only several incidental rockfalls (less than 0.2 ft<sup>3</sup>).

**TDCS Tunnel Description:** The TDCS tunnel system consists of a 10 feet by 10 feet (nominal) by 968 feet long, D-Shaped Tunnel in a "Y" configuration with three 26 feet diameter by 14 feet high work rooms excavated by drill and blast method in 6 feet deep rounds. Tunnel 1 runs 325 feet from the TDCS Bell-out to workroom 1-1. Tunnel 2 runs 293 feet from work room 1-1 to work room 2-2. Tunnel 3 runs 350 feet from work room 1-1 to work room 3-1. The ground support in the tunnels is provided by 1 inch diameter by 6 feet long steel (grade 75 ksi, deformed threadbar, 35 kip design load) rock dowels (untensioned) with full encapsulation epoxy resin grout in rows of three dowels, located in the left arch, crown, and right arch, and spaced every 5 feet along the tunnel. Additionally, Tunnel 1 has a 3 inch thick shotcrete lining for the first 17 feet in from the portal (at the bellout) up to station 0+40.

**Tunnel Roof Inspection:** In February 2010 a tunnel roof integrity inspection program was instituted to test and verify the soundness of the tunnel roof and remove potential rockfall hazards. This program was continued during the TDCS entry in September 2010. Refer to Attachment 2, Tunnel Roof Scaling Logs, for more details. The tunnel roof was sounded from springline to springline and loose rock was removed, by two-man crews using 8 and 10 feet long scaling bars. Scaling crews were provided: one by Alpine Construction LLC and; one by GeoTrans and worked under the

supervision of a geotechnical engineer. GeoTrans and Alpine crews performed thorough sounding and scaling of the tunnel roof during which loose rock was identified visually and/or by tapping with the scaling bar and was scaled down. If the sounding revealed apparent loose rock areas of hollow or "drummy" sounding rock and subsequent efforts to remove the loose rock were unsuccessful then the drummy area was painted with white paint for future reference. The scaling crews received training for scaling that consisted of supervised direction of geotechnical engineer after watching two DVDs on scaling and rockfall injury prevention obtained from the Mine Safety and Health Administration (MSHA). Details of the tunnel roof inspections follow.

Feb-Mar 2010 Scaling: An initial detailed visual inspection of the tunnels by geotechnical engineer revealed ten "spot" locations in the tunnels as having potentially loose rock. The spot locations were sounded and loose rock was removed, by GeoTrans personnel, using 10 feet long scaling bars. The sounding confirmed the loose areas noted visually however, none of the ten areas proved to have imminent rockfall hazards since moderate to considerable effort was needed to pry and dislodge the loose rock. Loose rock in one of the ten areas did not yield and was painted white for future reference. Following the initial "spot" scaling, GeoTrans and Alpine personnel performed thorough sounding and scaling of the roof in tunnels 1 and 2 during which the tunnel roof was sounded and loose rock was scaled down. The thorough sounding and scaling in tunnel 3 was not performed due to time constraints. The rock debris from scaling was shoveled into and approximately filled seven drums (55 gallon) with an estimated volume about 2 cubic yards of loose rock. The drums were removed from the TDCS shaft using a barrel picker clamp and were taken to the Hudson Falls Building 4B and deposited into the hazardous waste roll-off for proper disposal. The rock debris that fell in the tunnel gutter drains and the biologic matter from the gutters amounted to about one-quarter of a drum that was disposed 'in-the-drum' separately under another waste profile.

**Sept 2010 Scaling:** The sounding and scaling was completed for the full length of all tunnels. The rock debris from scaling was shoveled into and filled six and one-quarter drums (55 gallon) with an estimated volume about 1.7 cubic yards of loose rock. The drums were removed from the TDCS shaft using a barrel picker clamp and were taken to the Hudson Falls Building 4B and deposited into the hazardous waste roll-off. The rock debris that fell in the tunnel gutter drains and the biologic matter from the gutters amounted to about one-quarter of a drum that was disposed 'in-the-drum' separately under another waste profile.

**TDCS Tunnel Utilities / Suports:** The utility lines in the tunnels (ventilation duct, compressed air pipe and domestic water pipe) are suspended from rock anchors with mild steel wire (#9 gage) that is corroding at various rates, depending on the amount of water present. The replacement of utility supports with more permanent corrosion resistant materials is recommended and will need to be addressed in the next couple of years. The electrical power supply in a conduit is suspended from the roof with uncoated threaded rods anchored with epoxy in drill holes.

**TDCS Workroom Condition:** The three TDCS tunnel work rooms and shotcrete lining were found to be in good condition throughout the period from May 2009 until the tunnel inspection in September 2010.

**TDCS Workroom Description:** The three work rooms are 26 feet diameter by 14 feet high. The rock support in the Work Rooms is provided by 1 inch diameter by 10 feet long steel (grade 75 ksi, deformed threadbar, 35 kip design load) rock dowels (untensioned) with full encapsulation epoxy resin grout installed on a 5 feet by 5 feet staggered pattern. Additional support is provided by 4 inch thick steel fiber reinforced shotcrete lining installed after rock dowels.

**Recommendation:** Perform future Shaft and Tunnel inspections and Tunnel roof for each TDCS Entry as follows.

- 1. With Qualified Personnel
  - a. Competent Person: Shaft and Tunnel Inspection performed by Engineering Geologist or Geotechnical Engineer or similar qualified individual.
  - b. Tunnel Roof Sounding and Scaling performed by individuals trained and supervised by Competent Person.
- 2. Inspection Prior to Occupation
  - a. Inspection and Scaling should be performed prior to the occupation of the work space by workers as follows:
    - i. Perform sounding and scaling prior to initial occupation by workers and there after once every 4 calendar weeks or more often as determined by competent person based on evaluation of tunnel scaling history and visual inspection and;
    - ii. Competent Person perform daily inspections prior to worker occupation.
- 3. With JSA Perform Tunnel Roof Sounding and Scaling with the approved Job Safety Analysis (JSA).
- 4. Training
  - a. View Training DVD's (refer to Attachment 3)
    - i. MSHA, *Scaling*, 10 minutes (MSHA DVD 585)
    - ii. NIOSH, Rock Falls Preventing Rock Fall Injuries in Underground Non-Coal Mines, 20 minutes (MSHA DVD 607)
  - b. Read MSHA Best Practices Guidelines Refer to Attachment 3
    - i. MSHA (BP-26) Roof Evaluation and Examination (MSHA 1026) Best Practices

- ii. MSHA (BP-72) Examination/Testing/Scaling Ground Control for Underground Gold Mines – Best Practices
- c. On-The-Job Training by Competent Person during scaling operations underground
- 5. Tools and Equipment
  - a. Scaling bars 8 to 10 feet long aluminum bars with steel points (chisel point and angled chisel point). The length of bar should be sufficient to ensure that worker can scale without being directly under the point of the scale bar and the rock being scaled.
  - b. Spray can of white spray paint
  - c. Flat pointed shovels
  - d. 55 gallon drums with open top, drum dolly and drum picker clamp for lifting drums with crane or other suitable container and transport system
  - e. Push broom
  - f. High powered hand held lantern, miners cap lamp or work light as necessary to provide sufficient illumination required to observe the area being scaled
  - g. Planning
    - Rate of Progress of sounding and scaling has improved from February 2010 to September 2010. Based on September 2010 scaling, the total estimated tunnel scaling duration is about **11.5 crew hours.** The estimated progress rates for each tunnel segment: Tunnel 1 at 275 feet should take about <u>4.0</u> <u>crew hours;</u> Tunnel 2 at 250 feet should take about <u>3.5 crew hours and;</u> Tunnel 3 at 310 feet should take about <u>4.0 crew hours.</u>
    - ii. For scheduling purposes for the next TDCS Entry (March 2011) figure scaling and cleanup operations will take place during the first two entry days. Day-1 Scale all tunnels: one-half day for Tunnel 1 and one half day for tunnels 2&3 with two crews working simultaneously. Day-2 Cleanup all tunnels utilizing the two scaling crews.
    - iii. Manpower assume one competent person and one two-man crew with scaling bars for the first day (tunnel 1) a second two-man crew should be added after tunnel 1 is completed so that tunnels 2 and 3 can be worked separately and simultaneously.
    - iv. 55 gallon drums for transport of rock debris to Building 4B assume one drum will be filled for every 130 feet of tunnel roof scaled (based on September 2010 yield). For a total of 835 feet of tunnel roof to be scaled divided by 130 yields 6.4 drums plan for 7 drum loads of rock debris to be removed.

- h. Procedures
  - i. Documentation: Maintain a Daily Field Log of activities that documents the progress and key information of scaling activities. Refer to Attachment 4 for blank Daily Field Log. Record the location (tunnel number and station in feet) and the estimated volume (cubic feet) of rock scaled down especially in high yield areas as this will be useful data when considering whether additional ground support may be required in the future. Record where rock falls were found on tunnel floor prior to scaling and the areas painted white. Record the volume of rock debris and number of 55 gallon drums from each tunnel.
  - ii. Do not work under rock that has not been sounded/scaled
  - iii. Work in teams of two: one barman (at-a-time) performing sounding/scaling and one observer to closely watch the effects of the roof sounding and to warn barman of potential hazards from adjacent areas. Due to the narrow width of tunnel and possibility of interference with two crew working side by side and the related safety issues, the work should be limited to only one crew at a time per tunnel.
  - iv. Begin sounding rock near the portal of tunnel 1 at the shaft bellout and work up station (away from the shaft)
  - v. Proceed in 10 foot increments Work one side and to center of roof above ventilation duct for 10 feet then switch to opposite side always working beneath a scaled surface. Estimate/record the volume of rock debris/10 feet.
  - vi. Move fallen rock to the side or center of tunnel (out-of-the way)
  - vii. Look for previously painted "spots" from previous inspections that indicate potential loose areas.
  - viii. Roof areas that appear or sound loose but do not easily yield to pry bars (i.e. require considerable effort to dislodge rock) should be painted with white paint outlining the area to 'look-out for' in the future record these painted locations on Daily Field Log.
  - ix. Shovel rock debris from tunnel floor into 55 gallon drums for removal from shaft. Record on Daily Field Log the tunnel and number of drums and fraction of drums of debris removed.
  - x. Remove rock debris and biologic growth from tunnel gutters and place in separate drum for removal and proper disposal.
  - xi. Cleanup shall include broom cleaning (minimum) of the tunnel inverts so that any new rockfalls can be immediately identified upon the next entry.

# **TDCS INSPECTION REPORT – SEPTEMBER 2010**

ATTACHMENT 1

TDCS ENTRY LOG



## General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

	<b>TDCS Entr</b>	Y
Number	Date	Purpose
NA	5/15/2009	Final Inspection of TDCS Phase 3 Construction - last day of MO-JV Responsibility
1	6/19/2009	OM&M: Replace temporary TDCS pump, P-1 with spare provided by MO-JV
2	7/30/2009	OM&M: Glens Falls Fire Department - familiarization and rescue drill
3	8/4/2009	OM&M: Replace temp. pump, P-1 with spare provided by MO-JV - failed, use ABS
4	8/7/2009	OM&M: Check New P-1, ABS pump continuous pumping, install float switches for P-2
5	8/28/2009	OM&M: Verify as-built dimensions of sump walls for sump deck steel fabrication
6	9/8/2009	OM&M: Repair TDCS pump P-1 hose
7	9/21/2009	OM&M: Repair TDCS pump P-1 hose
8	10/14/2009	Phase 4: Prep for new pipe at shaft collar
9	10/15/2009	Phase 4: Remove temporary sump deck
10	10/19/2009	Phase 4: Install new pipe at shaft collar, disconnect N.Frac Tank, cutover to new pipe
11	10/20/2009	Phase 4: Begin installation of new galvanized steel sump deck and pump support frame
12	10/21/2009	Phase 4: Install new sump deck and piping from abandon HF-303 casing to gutter drain
13	10/22/2009	Phase 4: New sump deck installation complete
14	10/29/2009	Phase 4: Electrical wiring for new TDCS vertical turbine pumps
15	10/30/2009	Phase 4: Install pump frame, electrical wiring for new pumps
16	11/2/2009	Phase 4: Install & level two vertical turbine pump bases, electrical boxes
17	11/3/2009	Phase 4: Install, assemble two new vertical turbine pumps
18	11/4/2009	Phase 4: Install chemical resistant discharge hoses, level transducers, electrical boxes
19	11/17/2009	Phase 4: Install new steel support bracket, 6" valve for steel header discharge pipe
20	11/18/2009	Phase 4: Final assembly of two new vertical turbine pumps, hose anchoring
21	11/19/2009	Phase 4: Testing and start-up of new vertical turbine pumps
22	11/20/2009	Phase 4: Final inspection of new vertical turbine pump system
23	2/23/2010	OM&M: pump lubrication, drainwell testing and sampling, tunnel rock scaling
24	2/24/2010	OM&M: tunnel rock scaling (1/2 day due to snow storm)
25	3/1/2010	Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling
26	3/2/2010	Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling
27	3/3/2010	Phase 4: Install Multi Level VW PZ-202 in PH-2; OM&M: tunnel rock scaling
28	3/26/2010	OM&M: Repair TDCS vertical turbine pump VTP-2 - motor failure - remove for repair
29	4/15/2010	OM&M: Repair VTP-2, install rebuilt drive motor and test pump
30	9/13/2010	OM&M: Pump lubrication and Tunnel 1 roof integrity inspection and scaling
31	9/14/2010	OM&M: Tunnel 1, 2 and 3 roof integrity inspection and scaling, Convergence readings
32	9/15/2010	OM&M: Tunnel 2 roof insp/scaling, Convergence rdgs, Replace MUX2, Brierley Inspects
33	9/16/2010	OM&M: debris removal, drainwell test/sample, DNAPL Sump Collect, Hydrogeo inspect
34	9/17/2010	OM&M: Glens Falls Fire Department - familiarization and rescue drill - Tunnel 3

**TDCS INSPECTION REPORT – SEPTEMBER 2010** 

ATTACHMENT 2

TDCS TUNNEL ROOF SOUNDING / SCALING LOGS September 2010 And March 2010



# TDCS Tunnel Roof Sounding / Scaling Summary

Date Sep-10

#### General Electric Hudson Falls Plant Site

**Tunnel Drain Collection System - TDCS** 

		Total Length of Unlined	Length	Duration Two Man Crew	Rate Two Man Crew	Volume of Rock Debris (55	Feet of Tunnel Scaled per
Scaling Date	Tunnel	Tunnel (Ft)	Scaled (Ft)	(hrs:mins)	(Ft/hr)	gal Drums)	Drum
Mar-10	1	275	275	7:30	36.7	4	69
	2	250	250	5:25	46.2	2.5	100
	3	310	15	0:30	30.0	0.5	30
	Total All	835	540	13:25	40.2	7	77
Sep-10	1	275	275	4:10	66.0	3.5	79
	2	250	250	3:23	73.9	1.25	200
	3	310	310	3:55	79.1	1.5	207
	Total All	835	835	11:28	72.8	6.25	134



# **TDCS Tunnel Roof Sounding / Scaling Log**

TUNNEL 1

Monday 13 September 2010 Tuesday 14 September 2010

#### General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

General Summary:Scaled all 275 ft of Tunnel 1 in 4hr 10m (1hr 20m on 9-13-10; 2hr 50m on 9-14-10)<br/>Work performed by Alpine Construction 2-man crew supervised by GeoTrans<br/>Geotechnical Engineer. No rocks on floor of Tunnel 1 observed prior to scaling.<br/>On 9-13-10 at 1450 hours, evacuated the TDCS due to approching electrical storm.Recorded by:J. F. Baltz, P.E., Supervising Geotechnical Engineer

			Time of Day		Estimated
Location			Begin-End	Observation	Volume
Tunnel Station Roof Area			(24 hour)		(ft <sup>3</sup> )

#### MONDAY 9-13-10

1	0+35 to 0+50	Left , Crown, Right	1330-1350	Small pieces scaled	0.2
1	0+50 to 0+70	Left , Crown, Right	1350-1405	Small pieces scaled	0.2
1	0+70 to 1+00	Left , Crown	1405-1410	Small pieces scaled	0.1
1	0+70 to 1+00	Crown, Right	1410-1415	Small pieces scaled	0.1
1	1+00 to 1+15	Crown, Right	1415-1425	Small pieces scaled	0.1
1	1+00 to 1+25	Left, Crown	1425-1435	Small pieces scaled	0.1
1	1+15 to 1+35	Crown, Right	1435-1440	Small pieces scaled	0.1
	1+25 to 1+40	Left , Crown	1440-1450	Sta 1+40 - Piece scaled from crown	0.5
TUESD	<u> 4Y 9-14-10</u>				
1	1+30 to 1+50	Crown, Right	0845-0850	Small pieces scaled	0.1
1	1+40 to 1+70	Left , Crown	0850-0900		
1	1+45	Crown		pieces scaled	0.2
1	1+50 to 1+80	Crown, Right	0900-0915	Small pieces scaled	0.1
1	1+70 to 1+90	Left , Crown	0915-0925	Small pieces scaled	0.1
1	1+80 to 1+90	Crown, Right	0925-0930		
1	1+90	Crown		Piece scaled	0.2
1	1+90 to 2+20	Left , Crown	0930-0935	Small pieces scaled	0.1
1	1+90 to 2+00	Crown, Right	0935-0950		
1	1+95	Crown		Piece scaled, loose plate on rock dowel	0.5
1	2+00 to 2+20	Crown, Right	0952-1002		
1	2+00	Crown		Piece scaled	0.1
1	2+20	Crown		Piece scaled	0.3
1	2+20 to 2+40	Crown, Right	1105-1115	Small pieces scaled	0.1
1	2+20 to 2+40	Left <i>,</i> Crown	1115-1140	Small pieces scaled	0.1
1	2+40 to 2+55	Left <i>,</i> Crown	1140-1150	Sta 2+45 - roof drummy & spot painted	0
1	2+40 to 2+50	Crown, Right	1150-1210		
1	2+50	Crown		Large piece (2' x 2' x 0.5') scaled, cut	2.0
1	2+50 to 2+65	Crown, Right	1210-1213	Small pieces scaled	0.1
1	2+50 to 2+65	Left , Crown	1213-1220	Small pieces scaled	0.1
1	2+65 to 2+80	Crown, Right	1220-1225	Small pieces scaled	0.1
1	2+65 to 3+10	Left , Crown	1225-1230	Small pieces scaled	0.1
1	2+80 to 3+10	Crown, Right	1230-1240	Small pieces scaled	0.2
Volum	ne (cubic feet) o	of Rock Debris Remov	ed from Tunn	el 1 was 3.5 Drums*55 gal÷7.48 = 25.7 ft <sup>3</sup>	5.7



# TDCS Tunnel Roof Sounding / Scaling Log TUNNEL 2 Tuesday 14 September 2010 Wednesday 15 September 2010

General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

# General Summary:Scaled all 250 ft of Tunnel 2 in 3hr 23m (2hr 23m on 9-14-10; 1hr 0m on 9-15-10)Work performed by Alpine Construction 2-man crew supervised by GeoTrans<br/>Geotechnical Engineer. No rocks on floor of Tunnel 2 observed prior to scaling.

**Recorded by:** J. F. Baltz, P.E., Supervising Geotechnical Engineer

			Time of Day		Estimated
Location			Begin-End	Observation	Volume
Tunnel Station Roof Area			(24 hour)		(ft <sup>3</sup> )

#### **TUESDAY 9-14-10**

2	0+15 to 0+35	Left , Crown, Right	1400-1415		
2	0+30	Crown		pieces scaled	0.1
2	0+35 to 0+55	Left , Crown, Right	1415-1435	Small pieces scaled	0.1
2	0+55 to 0+85	Left , Crown, Right	1445-1455	Small pieces scaled	0.1
2	0+85 to 0+90	Left , Crown, Right	1500-1508	Small pieces scaled	0.1
2	0+90 to 1+00	Left , Crown, Right	1515-1530	Small pieces scaled	0.1
2	1+00 to 1+35	Left , Crown, Right	1540-1600	Small pieces scaled	0.2
2	1+35 to 1+95	Left , Crown, Right	1610-1650		
2	1+35 to 1+45	Left , Crown, Right		Small pieces scaled	0.1
2	1+45 to 1+55	Left , Crown, Right		Small pieces scaled	0.1
2	1+55 to 1+65	Left , Crown, Right		Small pieces scaled	0.1
2	1+65 to 1+75	Left , Crown, Right		Small pieces scaled	0.2
2	1+75 to 1+85	Left , Crown, Right		Small pieces scaled	0.1
2	1+85 to 1+95	Left , Crown, Right		Small pieces scaled	0.2

#### WEDNESDAY 9-15-10

~

2	1+95 to 2+65	Left , Crown, Right	0910-1010		
2	1+95 to 2+05	Left , Crown, Right		Small pieces scaled	0.1
2	2+05 to 2+10	Left , Crown, Right		Pieces scaled	0.7
2	2+15 to 2+20	Left , Crown, Right		Pieces scaled	0.3
2	2+20 to 2+30	Left , Crown, Right		Small pieces scaled	0.1
2	2+30 to 2+65	Left , Crown, Right		Small pieces scaled	0.1
Volume (cubic feet) of Rock Debris Removed from Tunnel 2 was 1.25 Drums*55 gal÷7.48 = 9.2 ft <sup>3</sup>					



# TDCS Tunnel Roof Sounding / Scaling Log

TUNNEL 3 Tuesday 14 September 2010

#### General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

# General Summary:Scaled all 310 ft of Tunnel 3 in 3hr 55m (3hr 55m on 9-14-10)Work performed by GeoTrans 2-man crew supervised by GeoTrans<br/>Geotechnical Engineer. No rocks on floor of Tunnel 3 observed prior to scaling.

Recorded by: J. F. Baltz, P.E., Supervising Geotechnical Engineer

			Time of Day		Estimated
Location			Begin-End	Observation	Volume
Tunnel Station Roof Area			(24 hour)		(ft <sup>3</sup> )

#### **TUESDAY 9-14-10**

3	0+15 to 0+25	Left , Crown, Right	1245-1300	Small pieces scaled	0.1
3	0+25 to 0+40	Left , Crown, Right	1300-1315		
3	0+35	Crown		Pieces scaled	0.3
3	0+37	Crown		Pieces scaled	0.5
3	0+40 to 0+60	Left , Crown, Right	1315-1355		
3	0+55	Crown		Pieces scaled	2
3	0+60 to 0+70	Left , Crown, Right	1355-1358	Small pieces scaled	0.1
3	0+70 to 0+90	Left , Crown, Right	1358-1405		
3	0+90	Crown		Pieces scaled	0.3
3	0+90 to 1+30	Left , Crown, Right	1405-1435		
3	0+90 to 1+00	Left , Crown, Right		Small pieces scaled	0.1
3	1+00 to 1+10	Left , Crown, Right		Small pieces scaled	0.1
3	1+10 to 1+20	Left , Crown, Right		Small pieces scaled	0.1
3	1+20 to 1+30	Left , Crown, Right		Small pieces scaled	0.1
3	1+30 to 1+90	Left , Crown, Right	1435-1530		
3	1+30	Crown		Small pieces scaled	0.1
3	1+40	Crown		Small pieces scaled	0.1
3	1+50	Crown		Small pieces scaled	0.1
3	1+60	Crown		Small pieces scaled	0.1
3	1+70	Crown		Small pieces scaled	0.1
3	1+80	Crown		Small pieces scaled	0.1
3	1+90 to 2+30	Left , Crown, Right	1530-1605	Small pieces scaled	0.2
3	2+30 to 3+25	Left , Crown, Right	1605-1640		
3	2+30	Left , Crown, Right		Small pieces scaled	0.2
3	2+40	Left , Crown, Right		Small pieces scaled	0.3
3	2+70	Left , Crown, Right		Small pieces scaled	0.1
Volu	ime (cubic feet)	of Rock Debris Rem	oved from Tu	nnel 3 was 1.5 Drums*55 gal÷7.48 = 11 ft <sup>3</sup>	5.0



# TDCS Tunnel Roof Sounding / Scaling Summary <u>3-Mar-10</u>

General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

Reported by:J. F. Baltz, P.E.

Tunnel			Volume
SUMMARY OF ALL SCALING FEB-MAR 2010			
Tunnel 1	4 Drums Removed	Sub-total Estimated Volume of Scaled Rock (ft3)	28
Tunnel 2	2.5 Drums Removed	Sub-total Estimated Volume of Scaled Rock (ft3)	17.8
Tunnel 3	0.5 Drums Removed	Sub-total Estimated Volume of Scaled Rock (ft3)	3.7
		Total Estimated Volume of Scaled Rock (ft3)	49.5
All Tunnels	7 Total Number of 55 (	Gallon Drums of Scaled Rock Debris Removed	



# TDCS Tunnel Roof Sounding / Scaling Summary Tuesday 23 February 2010

General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

**Recorded by:** J. F. Baltz, P.E.

General Summary:09:30 to 11:00 engineering inspection of tunnel roof - found areas of potential<br/>loose rock that was subsequently sounded and scaled down 11:30 to 14:40.

Location		ion	Observation	Volume
Tunnel	Station	Roof Area		(ft <sup>3</sup> )
	1+95 to			
1	2+00	Left 1/4 Arch	Area of potential loose rock - was scaled down	2
2	0+65	Left Crown	Potential loose rock - was scaled down	0.5
2	1+42	Left 1/4 Arch	Rockfall found on floor during inspection	0.2
2	1+42	Left 1/4 Arch	Potential loose rock - was scaled down	0.1
3	0+60	Right 1/4 Arch	Potential loose rock - was scaled down	0.5
3	0+90	Left 1/4 Arch	Potential loose rock - was scaled down	0.5
3	1+10	NA	Small rockfall on floor	0.1
3	1+35	Right 1/4 Arch	Potential loose rock - was scaled down	0.1
3	1+47	Right 1/4 Arch	Potential loose rock - was scaled down	2
3	1+85	Right 1/4 Arch	Potential loose rock - was scaled down	0
3	2+70	Right 1/4 Arch	Potential loose rock - was scaled down	0.5
			Tunnel 1 - Estimated Volume of Scaled Rock (ft3)	2
			Tunnel 2 - Estimated Volume of Scaled Rock (ft3)	0.8
			Tunnel 3 - Estimated Volume of Scaled Rock (ft3)	3.7
			Daily Sub-total Estimated Volume of Scaled Rock (ft3)	6.5



# TDCS Tunnel Roof Sounding / Scaling Summary Wednesday 24 February 2010

General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

**Recorded by:** J. F. Baltz, P.E.

General Summary:Began program of sounding TDCS tunnel roof to determine the presence of<br/>potentially loose rock and removing loose rock by scaling. Work was performed<br/>by GeoTrans personnel supervised by Geotechnical Engineer. One half day of<br/>work due to heavy snowfall that could impede emergency rescue team.

Location		ion	Observation	Volume
Tunnel	Station	Roof Area		(ft <sup>3</sup> )
	2+65 to	Springline to	Small pieces throughout were scaled down from 09:00 to 10:00 - 40 feet per hour. Volume excludes high yield	
2	2+25	springline	area at Station 2+00.	1
	2+25 to		Small pieces throughout were scaled down from 10:50	
	1+85L,	Springline to	to 11:50 - 47.5 feet per hour. Volume excludes high	
2	1+70R	springline	yield area at Station 2+00.	1
2	2+00	Right Crown	High yield area - large rock removed	3
			Tunnel 1 - Estimated Volume of Scaled Rock (ft3)	5
			Tunnel 2 - Estimated Volume of Scaled Rock (ft3)	0
			Tunnel 3 - Estimated Volume of Scaled Rock (ft3)	0
			Daily Sub-total Estimated Volume of Scaled Rock (ft3)	5



# TDCS Tunnel Roof Sounding / Scaling Summary Monday 1 March 2010

#### General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

**Recorded by:** J. F. Baltz, P.E.

General Summary:Continued sounding and scaling program of TDCS tunnel roof. Work performed<br/>by Alpine Construction personnel supervised by GeoTrans Geotechnical Engineer.

Location		ion	Observation	Volume
Tunnel	Station	Roof Area		(ft <sup>3</sup> )
			Small pieces throughout were scaled down from 08:25	
			begin, to 12:05 end; 162 feet in 3.0 hours - 54 feet of	
	1+85L,		tunnel covered per hour - excludes coffee breaktime.	
	1+70R to	Springline to	Volume excludes high yield areas noted individually	
2	0+15	Springline	below at Tunnel 2 stations 1+45, 1+15, 1+10 and 0+40.	3
2	1+45	Left 1/4 Arch	High yield area of loose rock removed	5
	1+15 to			
2	1+20	Right 1/4 Arch	High yield area of loose rock removed	3
	1+10 to			
2	1+15	Crown	High yield area, 5 ft by 5 ft, of loose rock removed	3
2	0+40	Left 1/4 Arch	High yield area of loose rock removed	3
	0+35 to		Small pieces throughout were scaled down from 13:30	
	1+70L,	Sprinline to	began, to 15:15 end; 122.5 feet in 1.75 hours - 70 feet	
1	1+50R	Springline	of tunnel covered per hour.	3
			Small pieces throughout were scaled down from 15:20	
	3+10 to		begin, to 16:25 end; 55 feet in 1 hour - 55 feet of tunnel	
	2+70R,	Springline to	covered per hour. Volume excludes high yield area	
1	2+50L	Springline	noted individually below at Tunnel 1 station 2+55.	1
	2+55 to			
1	2+60	Left 1/4 Arch	High yield area of loose rock removed	5
			Tunnel 1 - Estimated Volume of Scaled Rock (ft3)	9
			Tunnel 2 - Estimated Volume of Scaled Rock (ft3)	17
			Tunnel 3 - Estimated Volume of Scaled Rock (ft3)	0
			Daily Sub-total Estimated Volume of Scaled Rock (ft3)	26


# TDCS Tunnel Roof Sounding / Scaling Summary Tuesday 2 March 2010

### General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

#### **Recorded by:** J. F. Baltz, P.E.

General Summary:Continued sounding and scaling program of TDCS tunnel roof. Work performed<br/>by Alpine Construction personnel supervised by GeoTrans Geotechnical Engineer.<br/>Work interupted for PZ-202 installation work.

Location			Observation	Volume
Tunnel	Station	Roof Area		(ft <sup>3</sup> )
			Small pieces throughout were scaled down from 08:40	
	1+50L to		begin, to 1005 end. Volume excludes high yield area at	
1	2+10	Left 1/4 Arch	Tunnel 1 Station 2+10 noted below.	3
	2+10 to		08:40 began, 1005 end;	
1	1+95	Left Crown	High yield area of loose rock removed.	5
			Tunnel 1 - Estimated Volume of Scaled Rock (ft3)	8
			Tunnel 2 - Estimated Volume of Scaled Rock (ft3)	0
			Tunnel 3 - Estimated Volume of Scaled Rock (ft3)	0
			Daily Sub-total Estimated Volume of Scaled Rock (ft3)	8



# TDCS Tunnel Roof Sounding / Scaling Summary Wednesday 3 March 2010

General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS

**Recorded by:** J. F. Baltz, P.E.

General Summary:Continued sounding and scaling program of TDCS tunnel roof. Work performed<br/>by Alpine Construction personnel supervised by GeoTrans Geotechnical Engineer.<br/>Work progress sporadic due to PZ-202 installation work.

Location		on	Observation	Volume
Tunnel	Station	Roof Area		(ft <sup>3</sup> )
	2+10 to	Left 1/4 Arch and	Small pieces throughout were scaled down at various	
1	2+60	Crown	times throughout the day.	2
	1+50 to	Right 1/4 Arch	Small pieces throughout were scaled down at various	
1	2+70	and Crown	times throughout the day.	2
			Tunnel 1 - Estimated Volume of Scaled Rock (ft3)	4
			Tunnel 2 - Estimated Volume of Scaled Rock (ft3)	0
			Tunnel 3 - Estimated Volume of Scaled Rock (ft3)	0
			Daily Sub-total Estimated Volume of Scaled Rock (ft3)	4

## **TDCS INSPECTION REPORT – SEPTEMBER 2010**

ATTACHMENT 3

MSHA BEST PRACTICES GUIDELINES



# Roof Evaluation and Examination



### MSHA 1026 (BP-26)



Many roof and rib accidents occur during roof testing and scaling. To safely conduct a roof evaluation and examination, these practices should be followed:

- Know your immediate roof (from the roof control plan).
- Be aware of geological features in the area.
- Constantly observe and test the roof for adverse conditions.
- Always make a visual examination of the area before testing or scaling the roof. If hazardous conditions are observed, testing is not required.
- Wear safety glasses when sounding the roof.
- Keep all lines of communication open with all coworkers regarding adverse roof and rib conditions.
- When a hazard is observed, eliminate the condition as soon as possible; do not depend on others.
- ✓ If the roof or ribs are hazardous, support them or remove the hazard by pulling down the hazardous material.
- ✓ Always stand under supported top when scaling and testing roof.

- Use proper equipment, such as a scaling bar of sufficient length, when scaling roof. (Pry Up, Not Down!)
- ✓ To prevent hand injuries while using a scaling bar, one method is to slip a piece of water hose about halfway onto the bar; it is deflected away from the hands.
- Communicate with the roof bolter operator about the condition of the roof he or she has been drilling so adverse roof can be identified.
- ✓ Frequently use test hole information for roof evaluation.

Arrive Home Alive

U.S. Department of Labor Mine Safety and Health Administration Visit our website at www.msha.gov

February 2009

## Examination/Testing/ Scaling – Ground Control for Underground Gold Mines

Best Practice Series BP-72

Ground fall accidents have claimed many lives and resulted in nonfatal injuries to many miners in underground U.S. gold mines.

Proper examination and testing are critical first steps in the prevention of injuries due to ground falls. These activities are necessary to identify hazardous ground so that affected areas can be taken down, properly supported, or dangered off.

### When Examining and Testing, You Should:

- Never assume an area is safe.
- Always make a visual examination first.
- Always stay under stable ground.
- Include face areas and surrounding areas that may have been affected by blasting.
- Use sufficient lighting.
- Use elevated platforms or lifts, where necessary, in high back areas.
- Check test holes, if available, to detect fractures or separations in the ground.

### When Scaling, You Should:

- Always stay under stable ground.
- Take precautions to protect yourself and others from scaled material.
- Make sure that you have secure footing.

- Use proper equipment such as a scaling bar of sufficient length.
- Pry Up, Not Down!
- Work under a canopy if a mechanical scaler is used.
- Eliminate ground hazards as soon as possible.

# If a Ground Hazard Cannot Be Corrected Immediately, You Should:

- Post a warning to prevent miners from entering the area.
- Install a barrier to impede entry if the area is to be left unattended.

Always communicate any concerns from examination, testing, or scaling to your supervisor and other miners.

Visit the MSHA home page at www.msha.gov

**TDCS INSPECTION REPORT – SEPTEMBER 2010** 

ATTACHMENT 4

TUNNEL ROOF SOUNDING / SCALING - DAILY FIELD LOG BLANK FORM

TUNNEL: \_\_\_\_ DATE:\_\_\_\_\_



# TDCS Tunnel Roof Sounding / Scaling - DAILY FIELD LOG

**General Electric Hudson Falls Plant Site Tunnel Drain Collection System - TDCS** 

**Recorded by:** 

General Summary:

Rocks on tunnel invert prior to scaling? Number of drums (55 gal) removed during cleanup?

Location			Time of Day	Observation: Note Rocks on Floor Prior to Scaling;	Volume
Tunnel	Station	Roof Area	(24 hours)	High Yield Areas; Loose Areas Painted; etc.	(ft <sup>3</sup> )
	0+15				
	0+25				
	0+35				
	0+45				
	0+55				
	0+65				
	0+75				
	0+85				
	0+95				
	1+05				
	1+15				
	1+25				
	1+35				

TUNNEL: \_\_\_\_ DATE:\_\_\_\_\_

	Locatio	n	Time of Day	Observation: Note Rocks on Floor Prior to Scaling;	Volume
Tunnel	Station	Roof Area	(24 hours)	High Yield Areas; Loose Areas Painted; etc.	(ft <sup>3</sup> )
	1+45				
	1+55				
	1+65				
	1+75				
	1+85				
	1+95				
	2+05				
	2+15				
	2+25				
	2+35				
	2+45				
	2+55				
	2+65				
	2+75				
	2+85				
	2+95				
	3+05				
	3+15				

# **TDCS INSPECTION REPORT – SEPTEMBER 2010**

END OF REPORT

Attachment 7 Brierley Associates TDCS Shaft/Tunnel Inspection Report

Attachment 8 Vertical Turbine Pump Maintenance Log and Lubrication Interval

BY	JFB DAT	E_1-13-10	PROJECT	SHEET NO. OF
CHKE	D. BY DAT	E	VEKIL	PROJ. NO
	MAINTEI	NANCE 1	DG	ADD COL. BACK VP POMP P.3 (ABS SUDAMASIBLE)
		RUN TIME	Hours	
	DATE	VTP-1	VTP-2	COMMENT (ADD FEMERICK NOTES)
	11-19-09	O	0	TWO PUNPS COMMISSIONED & IN SERVICE (FACTORY GREASI
	2-23-10	1136.8	1161.3	TOCS ENTRY-FOR PUMP MAINTENANCE CHECK, TROUBLE
				SHOUT PUMP CONTROLLER TO ADD SWITCH TO LEVEL
				TRANSMITTERS - ONLY ONE TEANSDUCER OPERATING (#2) TDCS ENTRY-
	3-2-10	1201.0	1235.7	Re-Wired Manual Primary / Secondary Trans Sucer switch
				Transducer # 2 cuppears faulty
				Installed Two New Transducers
	3-13-10	NR (ABS)	NR (ABS)	VTP-2 Drive tripped off on overtemperature, and VTP-
		U.I.P	914	WERLING Start Bulloup power inos stronger (Malauna)
	3-15-10	(ARG)	(ALC)	VIP-1 Drive Tripped on control circuit bicater (internet)
		(11:05)	(402)	VID-2 has been short cycling and caused motor to
				niternal over load
		-		they is there it?
	- 02-10		110	(now on, thou ort)
	3-26-10	NK	(AD-)	VIT-2 Failed to start, Replaced FUMP SWART
		(10)	(452)	CONTROL EDONTAIN VITU 2 - MOTOR STILL ALA NOS
				start normally, speed only 30 rpm =1 25 amps.
				Switch Motor leads tron AMP-1 to VIM-2 Same
				response - concluded that VTP-2 Motor Shoold
		10.07	1010	be hispected.
	3-26-10	1381.0	1424.0	TOCS ENTRY TO INSPECT VTP-2 Drive Mohr.
			(Trom	MOTOR DOES NOT TURN (FUMP Shoft disconnected)
			EMerick	at coupling turns treely). Kemoked Motor.
			10 floor 10 J	Transducer #2 grounding lead was found Toose
	> *			which may have caused faulty control response.
				GREASED VTP-1 DRIVE MOTOR (AS PRECAUTION)
				Jested VTP-1 Results OK VTP-1 programmed to
80	1 1 1 1 1 1	E S	A. C.	run as single pump while UTP-2 Drive Motor is
31			- P	repaired Treplaced.
	H-1-10	NR	NR.	VTP-2 Drive Motor dissassembled, his pected, reassemble
				with new upper lower bearings tragressed by
				Northcost Electric Motors. No obvious obstructions causin
				NON-rotation - strap for Motor space heater wrap for
				broken & replaced.

# **HSI GEOTRANS**

	вү	FB	Date	7-13	-10	PF	NEDT	GE	H	F	TDO = F	25	24			S	HEET	NO. 2	<u>-</u> 0F	;	
-	CHKD.	BY		ANCE	1.6	_	VICEI	ILAL	101	< BIN		VM				P	'ROJ. I	NO			
		NI	TINTEN	RUN	Tie	UF HO	URS														
	2	DAT	E	VTP	-1	VTP.	-2	C	A MI	ENT	-										
	3	4-1	5-10	186	1	147	40		TVS	EN	TRV	To	RE	PLAC	E	JE WAS	R	EBUILT	· VT	P-7	
	4		<u> </u>	(EST	°D	N	1.0	D	RIVE	Mon	70		C	TRAL	LED	Re	PRAC	SPANN	ED.	Th	
	5			120	Ŧ+	Kes		A	TER	TALAT	E	Piu	APS	FV	ERVI	24	t H	MC.	Game -	10	
	6			480	)	0		T	FST	VT	2-2	D.	sulta	OK			1 13				
	7	9-1	3-10	350	28	187	4	TI	Sec	FALT	RY	FOR	MO	411	_	GREA	SED	VTP-	an	SVT	P-Z
	8			55	,0	102	- 1		~	101						-11	1-0				
	9																				
	10																				
	11																				
	12																				
	13																				
	14																				
	15																				
	16																				
$\bigcirc$	17																				
-	18																				
	19																				
	20																				
	21																				
	22																				
	23																				
	24																				
	25																				
	26																				
	27																				
	28																				
	29																				
	30																				
	31																				
	32																				
	-33																				
$\bigcirc$	34																				
- Andread Contraction	35																				
	36																				

**HSI GEOTRANS** 

1000 miles	CHKD	BY DATE VERTICAL TORBINE PDMP PTATINIENANCE PROJ. NO
)		CALCULATIONS
		DETERMINE: DATE FOR NEXT TDCS ENTRY FOR VT PUMP MAINTENANCE BASED ON MANUFACTURERS RECOMMENDED LUBRICATION INTERVAL (Sheet 3+3)
		BACKGROUND: PUMP, MAINTENANCE INTERVAL IS BASED ON THE DRIVE MOTOR
		MANUFACTURER RECOMENDATIONS FOR MOTOR GREASE INTERVAL.
		UPPER BEARING: O.H FL. OZ. Z EVERY 3 MONTHS RUNTIME (VERTICAL MTD. MOTOR)
		LOWER BEARING: O.G FL.OZ.)
		USE: "NILGI GRADE 2" & POLYREX-EM BY MOBIL Z
		(SRI NO.2 BY CHENRON)
		MAINTENANCE GREASE HISTORY: THE TWO VERTICAL TURBINE PUMPS (VTP-1, VTP-2)
		WERE FIRST INSTALLED IN TOCS SUMP NON 19, 2009. WITH ZERO ("O")
		RUN TIME HOURS. THE FIRST MAINTENANCE WAS ON FEB. 23, 2010
		AT WHICH TIME THE MOTORS RUN TIMES WERE ABOUT 1100 HOURS WHICH
		IS ABOUT HALF-WAY TOWARDS THE SMONTH INTERVAL (Z190 HRS IN 1/4 YEAR)
		PUMP VTP-Z BEGAN HAVING TRIVIBLE ON 13 MARCH AND ON 22 MARCH FAILED
		PUMP VTP-1 WAS REPROGRAMMEN TO OPERATE AS SINGLE PUMP UNTIL VTP-Z WAS
		REPAIRED. ON 26 MALCH 2010, VTP-2 Drive Motor was found to be
19991		SEIZED AND WAS REMOVED FOR REPAIRS AND DRIVE MOTOR ON VTP-1 WAS
		GLEASED AT 1387 HOURS (AS A PRECAUTION), VTP-2 PRIVE MOTOR WAS
		TAKEN APART + RIEW BEARINGS INSTALLED ON H-1-10. AND RE-INSTALLED
		ON POMP ON 4-15-10 WITH ZERO HOURS SET ON RUN TIME COUNTER INT.
		PUMP SMAAT. REFER TO ATTACHED TABLE OF PUMP MAINTENANCE. PUMPS VTP-1
		ANDO VTP-2 WERE PROGRAMMED TO RUN CONTINUOUSLY FOR 24 HOURS MAD
		ALTERNATELY. (i.e. On 24 hours off 24 hours), MAX SPEED SET @ 3000 rpm.
		NEXT MOTOR GREASE: WHEN EITHER VTP-1 OR VTP-2 ACCUMULATES 2190 HOURS
		OF RUNTIME. IF THERE ARE NO CHANGES TO THE CURRENT PUMP
		OPERATION (ALTERNATE 24 HR ON, 24 HR OFF) THEN VTP-1 WOULD REACH
		2190 HOURS FIRST (NOTE: 2190 HRS = + VEAR = = + 271172
		VTP-1 LAST GREASE 3-26-10 @ 1387 HRS. + 2190 Hz = 3577 HR TOT. KUN IME
		RUN TIME ON 4-15-10 1867 HRS. 71
		DAYS FROM 4-15-10 TO REACH 3577 HRS. = 3577-1867 = 1710 HRS.
and the second		1710-24 = 71.25 DAYS of RUNNING X 2 = 142.5 CALENIPAR DAYS
		TARGET DATE TO GREASE VIP-1 4-15-10+142 DAVS = 9-4-10 SAT. of
		LABOR DAY NEEKEND. IF GREASE IS DONE ON 9-13-10 MON. THE
		RUNTIME HOURS WOULD BE 9 days -2 = 4,5 days Say 5 days x 24 = 120 Hr
		120/2190 = 105 = +5% OVER KEC'D INTERVAL -OK SET OTTE - 11150
		SPEED IS BETWEEN 2700 4 3000 RPM IS < 3600 DESIGN MAX MOTOR SPERD.

OTHE	BY DATE VERTICAL JURBINE TUMP MAINTENANCE PROLING.
1	NEW MATER GREATER (CONTA)
	NEXT PIDTOR GREADE, GAN DI
	VIF-2 LAST GREASE T-15-10 & O FIG.
	NEXT OFFICE FORME ( MANTHE APPLANT
	TARGE DUE TO EDGAGE VED 2' (LIS 10 + 6 Mar = 10-15-10
	TROED DATE TO CICENSE VITAC. FISTO IS STO
	Which is one-month after VIP-1
	SUDAMAROU + DECOMMARAIDATIONS
	SOMMARKY F RECOMMENDATIONS
	VITE-1 MOTOR WAS LAST GREAKED 3-26-10 PAN 20 DAVE (HOD HOUSE)
	AND OL HAT-10 ANTERNATEN OFF 1244 40 AND AN 211 HAVE BASED AN
	THE ACCUMULATED DIN TIME ON HEISTIN AND THE DISCONDITING DEFRATION
	WTP-1 IS EST MATER TO MALE 2190 House AN ABOUT 0-4-10 ( N
	THE DINO LE PROCRAMMEN TO RING AT SDEEDE BETWEEN 2700 + 2000 R
	WHICH IS WE AROT ROX OF MAYING DEGIN SPEED THE
	LUBOLATION LATERVAL INCREASES AS PUMP SPEED DECREASES TUBOEFOR
17	It I REASONABLE TO ACCOME THAT IS PLUE CREED IS I FOR THAN 3600 P
18	THEAT THE LUREDVATION INTERNAL COULD BE INCREASED THE NEXT DATE
	ER RE- CREACING VTP-1 WILL BE EXTENDED & NAVE AFTER 9-4-10
	TO 9-13-10 REFER TO ATTACHED MANNE. LUBDICATION TARKES
	VTD-7 MOTOR WAS LAST GREASED H-15-10 AND HAS RIN DAT ALTERNA
	DAVS THE NEXT GREASE DATE FOR VTP-2 15 DOT 15 2010.
	RECOMMENDED REGREASING DATE FOR BOTH VTP-1 & VTP-2
	15 9-13-10
34	

HSI GEOTRANS

Lubrication

# INSTALLATION AND MAINTENANCE

B. Change of Lubricant

Motor must be disassembled as necessary to gain full access to bearing housing(s).

Remove all old grease from bearings and housings (including all grease fill and drain holes). Inspect and replace damaged bearings. Fill bearing housings both inboard and outboard of bearing approximately 30 percent full of new grease. Grease fill ports must be completely charged with new grease. Inject new grease into bearing between rolling elements to fill bearing. Remove excess grease extending beyond the edges of the bearing races and retainers.

Table 1
<b>Recommended Grease Replenishment Quantities &amp; Lubrication Intervals</b>

Bearing	Number	Grease Replenishment	Lubrication Interval					
62xx, 72xx	63xx, 73xx	Quantity (Fl.Oz.)	1801 thru 3600 RPM	1201 thru 1800 RPM	1200 RPM and slower			
03 thru 07	03 thru 06	0.2	1 Үеаг	2 Years	2 Years			
08 thru 12	07 thru 09	0.4	6 Months	1 Year	1 Year			
13 thru 15	10 thru 11	0.6	6 Months	1 Year	1 Year			
16 thru 20	12 thru 15	1.0	3 Months	6 Months	6 Months			
21 thru 28	16 thru 20	1.8	3 Months	6 Months	6 Months			

Refer to motor nameplate for bearings provided on a specific motor. For bearings not listed in Table 1, the amount of grease required may be calculated by the formula:

 $G = 0.11 \times D \times B$ 

\* NOTE: 6 MONTH LUBRICATION INTERVAL REDUCED TO 3 MONTHS

Where:

G = Quantity of grease in fluid ounces. DUE TO VERTICAL INSTALLED D = Outside diameter of bearing in inches. B = Width of bearing in inches.

Table 2	
Recommended	Greases

Motor Frame Size	Motor Enclosure	Grease Manufacturer	Grease (NLGI Grade 2)
All Thru 447	All	Chevron USA, Inc.	Grease No. 83343
449 and Up	Open Dripproof	Exxon Mobil	SRI No. 2 Polyrex-EM
449 and Up	TEFC and Explosionproof	Exxon Mobil	Grease No. 974420 Mobilith SHC-100

The above greases are interchangeable with the grease provided in units supplied from the factory (unless stated otherwise on motor lubrication nameplate).



Attachment 9 Emerick Associates Maintenance Inspection Report

# Emerick Associates, Inc.

# Preventative Maintenance/Inspection Checklist

Customer	Site Location
Geo-trans	Hudson Falls
Facility Identification	Contact Name Contact Phone #
TDCS sump	Fletcher Baltz 518-926-9251
PMI. Date Performed	Contact Name Contact Phone #
9/13/10	Kevin Dodge 518-368-3457

Pump Manufacturer	Pump Model	Pump Serial #1
Goulds	VIT-FFF	565426-1
Туре	Size	Pump Serial #2
Turbine	8RALC 3 stage	565426-2

Motor Manufacturer	Motor Model	Motor Serial #1
US Motors	08698570-100	P0986985700001M0002
Horsepower	Max R.P.M.	Motor Serial #2
15	3520	P0986985700001M0001

Pump Controller	Manufacturer	Drive Serial #1
PS 200	Goulds / ABB	
Software Version	Configuration	Drive Serial #2
5.05	ACS 800 0016_5SR	

Pump(s) is secured to foundation - yes (bolts checked for tightness) Motor is secured to foundation (pump) - yes (bolts checked for tightness) Motor Bearings greased with approved grease - re-greased and relieved Correct motor rotation verified - yes Coupling or driveshaft aligned and serviced - yes Is the mechanical seal set properly - yes Is the mechanical seal leaking - no Is the pump primed - yes, suction level adequate Are the flush lines (seal chambers) bled/clear - yes, verified flow Is there a suction gauge(pressure/level transmitter) - Yes, Level transmitter Is there a discharge gauge (pressure/level transmitter) - Yes, gauge How is the pump started - remotely via pumpsmart or Hand switch Visual inspection of piping - adequate Any excessive noise or vibration - nothing excessive Backup Transducer Functioning - yes, tested Backup Transducer switch and indication lights functioning - yes, tested

#### Pump Smart #1

Display ok - yes Keypad/Controls ok - yes Hours Run - 3597.56 Incoming Voltage - 487.8 Pump Running - yes Amperage draw - 11.4 Torque - 68% Power - 58% Pump Speed - 2999 rpm Pressure Reference - 52 in Pressure Reference - 52 in Flowmeter reading - 63 gpm Faults/Warnings - cond #1 (see note)

#### Pump Smart #2

Display ok - yes Keypad/Controls ok - yes Hours Run - 1824.3 Incoming Voltage - 478.6 Pump Running - yes Amperage draw - 11.3 Torque - 67.96% Power - 57.8% Pump Speed - 2999 rpm Pressure Reference - 52 in Pressure Actual - 53.79 in Flowmeter reading - 66 gpm Faults/Warnings - cond #1 (see note)

#### Observations -

- 1. Pump #1 running in hand, discharge gauge display 95 psi @ 3000 rpm
- 2. Pump #2 running in hand, discharge gauge display 95 psi @ 3000 rpm
- 3. Primary Transducer reading 54.3", Backup transducer reading 52.9"
- 4. Re-set fault/error log

#### Notes -

Both drives logged cond #1 warning errors. This is a secondary control protection programming circuit to monitor pump amperage. Warning caused by low end setting of 7 amps too close to actual amp draw with pumps running at minimum speed. Drives re-programmed to low end setting of 6.7 amp to protect against low flow condition.

Pump #1 green run light indication not working, also hour meter appears stopped. Control transformer circuit breaker tripped in panel. Clinton controls worked with me via phone to eliminate possible problems in circuit. Actual breaker itself appears to be "weak". Eventually accepted a re-set and now system running as designed and built. Kevin to monitor over remaining part of week to verify proper operation.

Flows, pressures, and power draw all appear hydraulically stable on pump curve

Technician Performing Inspection Thomas Pfeiffer **Date(s)** 9/13/10



Fax (518) 785-6944 tpfeiffer@emerickassociates.com

Attachment 10 Drainwell Summary

Hudson Falls Tunnel Drain Collection System						
Phase 3 Drain Wells a	and Piezon	neters				
Drain Well Hydraulic	Testing Da	ata Sheet				DRAIN WELL SUMMARY
		Tunnel 1	Tunnel 2	Tunnel 3	Total	
Date	Time	Flow	Flow	Flow	Flow	
mm-dd-yy	24 hour	(gpm)	(gpm)	(gpm)	(gpm)	Remarks
4/22/2009	15:05		0.0	0.0	0.0	Tunnel 2 Initial rdg, valves closed
4/22/2009	15:07		12.5	0.0	12.5	Flow from Tunnel 2 wells only
4/23/2009	10:52		8.8	27.9	36.7	Flow from Tunnel 2 and 3 wells
4/24/2009	14:33		6.7	18.0	24.7	
4/25/2009	13:33		7.7	17.2	24.9	
4/27/2009	11:22		8.7	17.5	26.2	
4/28/2009	9:09		8.7	17.2	25.9	
4/29/2009	14:31		9.1	17.7	26.9	
4/30/2009	15:13		8.6	17.2	25.8	
5/1/2009	14:31		7.6	17.2	24.8	
5/2/2009	10:22		8.7	17.0	25.7	
5/4/2009	9:29		8.4	17.0	25.4	
5/5/2009	7:45		8.6	16.9	25.5	
5/7/2009	10:48		0.0	0.0	0.0	
5/9/2009	8:32		0.0	0.0	0.0	
5/9/2009	14:50	7.36	1.3	33.7	42.4	Open All Drain Wells
5/11/2009	8:00	1.31	10.8	20.7	32.7	All Wells Open
5/12/2009	14:38	1.34	12.2	19.9	33.4	All Wells Open
5/14/2009	10:36	1.27	12.8	18.0	32.1	All Wells Open
7/30/2009	10:15	1.39	11.9	15.9	29.2	All Wells Open
11/2/2009	10:03	1.85	14.5	14.6	30.9	All Wells Open
2/23/2010	11:18	1.03	10.6	11.5	23.1	All Wells Open
9/16/2010	9:40	1.46	10.0	11.5	23.0	All Wells Open
AVE since 5/9/09		2.1	10.5	18.2	30.8	

**GE-Hudson Falls-TDCS** Flow Rate Monitoring

	· ·		· · ·	Da	ita Collected by	Sam LePont + Creard Colling
Drainweil	Time	. Pressure	Flow	DNAPL (N, Y, Qty?)	Flow on 11/2/09 (gpm)	Notes: Observations, Condition of piping, etc; DNAPL, VOC Samples Collected
DW-101	(120	-	185 AL	N	0.21	Inh
DW-102	1115	-	Eldripshim	N	0.01	linn NoPCR scupt
DW-103	1105		1150mL	N,	0.5	luin
DW-104	1102		37 dine/w	N	56 drips/min	Imin AD PCR Sample
DW-105	1055		5agl	Odor 🌑	1	5min
DW-106	1050	-	425mL	N	0.13	lain
DW-201	1043	-	125-6	N	0.08	linty
DW-202	-	-	-	-	NF	I win NOPCB sande Tukon
DW-203	1038	-	1050mL	N	0.58	(01)
DW-204	1035	-	150mL	$\wedge N$	0.02	Uni- No PCR sande taken
DW-205	(030	- m	950mL	N	0.33	luin
DW-206	1024	<del>7</del>	53al	N	10	365
DW-207	1015	-	596	N	3.5	4 min 40s
DW-301	1009	-	5sal	N	3.5	Inin UBs
DW-302	1004	-	650ml	N	0.36	(4)-
DW-303	1001		5001	N	5	linin 16soc
DW-304	0956		1550nL	N	0.48	lmin
DW-305	0952	-	59a1	N	2.5	Dimin 1050
DW-306	0943	-	5,991	N	, 2.5	Dining LIFSIC
DW-307	0940	~	550mL	N	0.24	1-1-1-
PH-1					shut off	should be opened to allow overflow & DNAPL acumulation
PH-2					NA	Converted to PZ-202 on 3-2-10

Total Flow:

ScaniField data sheet, save to network drive and input data to this form to be used for summa

- 11. As.

Date 9/16/10

002





Calculations - 10.610

Attachment 11 Drainwell Sample Chain of Custody

		 - - []. 2						
NORTHEAST ANALYTICA	ECORD PAGEO	90209P1>	DISPOSAL REQUIREMENTS	(To be filled in by Client)				
2190 Technology Drive, Schenectad	V. NY 12308			ENT DRTHEAST ANALYTICAL				
vww.nealab.com	18) 381-6055	1    1    1   1    1    1    1    1	ARCHIVAL BY NORTHEAST ANALYTICAL					
CLIENT (REPORTS TO BE SENT TO):	PROJECT#/PROJECT NAME:		Additional charges incurred for dispo	sal (if hazardous) or archival. Call for details.				
PROJECT MANAGER:	TDCS	PRESERVATIVE CODE	ER ANALYSIS AND METHOD NUM	ABER REQUESTED				
Jay Bridge	PROJECT LOCATION (CITY/STATE) ADDRESS:	BOTTLE TYPE:	G G	PRESERVATIVE KEY				
PHONE:	CENT	BOTTLE SIZE:	IL 40ml	0 - NONE				
SAMPLED BY: (Please Print)	BC HF	v V		2-HNO3				
S. La Point, G. Colling	Norma 1	INER		3-H2SO4				
SAMPLING FIRM:	NAME OF COURIER (IF USED):	NTA		4 - NaOH 5 - Zn. Acetate				
Georrans	NEA		N////	6 - МеОН				
ELECTRONIC RESULTS FORMAT: E-MAIL ADDRESS:	Data Report: LICLP* LI Certificates Only		20/////	7 - NaHSO4				
FAXED RESULTS	LAB	IN AN AREA THE						
SAMPLE ID DATE TIME	MATRIX COMP (NEA LISE ONLY)	Z Q Q		/				
DW-101 9.16.10 1120	W & ANB920	31101		REMARKS:				
DW-102   1115		2 2 2 2						
DW-103 1105	AN13922	3 1 2						
DN-104 1102	4113923	3812						
DW-105 1055	AN13924	3 1 2						
DW-201 1050	- AN13925	3 1 2	-+					
DW-203 1043	- AN13926	30 2						
DN - 204 1038	AN13927	312						
DW-205 1- 1036	AN13928	202						
AMBIENT OR CHILLED: TEMP: 4.2.5.4 COO	V ANI3929	312						
RELINQUISHED BY	C DISCREPANCIES: Y (N)	OPERLY PRESERVED:	N OTHER NOTES:					
KGNATURE SIGNATURE		RECEIVED BY						
RINTED NAME Shundard PRINTED NAME	PRINTED NAME	sillioge	SIGNATURE	RECEIVED BY				
CLEDTANS COMPANY NEA	COMPANY Cantalay PRI	A.MOORE	PRINTED NAME	PRINTED NAME				
ATEITIME 9/17/10 0730 PATEITIME 9/17/10	132 DATETIME CALL STATE	NEA	COMPANY	COMPANY				
CLP LIKE DATA PACKAGE ADDITIONAL COST	4/17/10 19/0 W	9/17/10 141		DATE/TIME				

Â.

NORTHEAST ANALYTICAL, INC.       2190 Technology Drive, Schenectady, NY 12308     RefUne Not Cellent     BREFUNE YOURSAL REJURCEMENTS: (To be filled in by Cilent)       2190 Technology Drive, Schenectady, NY 12308     IFF #	CHAIN OF	CUSTO	DY R	ECOR	C	PAGE (	าะ			DISD		Four					
2190 Technology Drive, Schenetzdy, NY 1238   IFF #	NORTHEAST			N.I	- -					DISPU				S: (To	be filled	in by Cli	ient)
Lind Tode Humin Upgy Dirve, Schemedady, NY 12308   LRF #	2190 Technology		TICA	AL, IN	U.	<1009	10209P	<u> </u>			$\leq$	DISPO			EAST AN		
Number     Park (5) (6) 361-5055     Information       Discover for a section of the section	Telephone (518) 3/	10 4 500		JY, NY 1	2308	LRF #					$\widetilde{\mathbf{O}}$	ARCHI	VAL BY	NORTH			
LILBT GROUGS to & ESUP TON     MONITOR PROJECT NAME     ENTER ANALYSIS AND METHOD NUMBER REQUESTED       PROJECT MANUACE     TDC S     PRESERVATIVE CODE     OL     Image: Control of the cont	www.nealab.com	+0- <del>4</del> 392 i	rax (t informati	010) 381	-6055	100902092	<b>1</b>     <b>           </b>			Ad	ditional cha	arges incu	urred for di	sposal (if	hazardous) (	or archival. C	all for details
Check (Prains)     TDCS     ENTER ANALYSIS AND METHOD NUMBER REQUESTED       Jay Bridge     Jay Bridge     COANDO (CITIVITATE) ADDRESS.     BOTTLE STZE:     J. J. BOTTLE STZE:     J. J. BOTTLE STZE:     J. L. BOTTLE STZE:	CLIENT (REPORTS TO BE SENT TO):	· · · · · · · · · · · · · · · · · · ·		PROJECT#/PR	ROJECT NAME												
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S18   67   97   1 <td>PHONE: JAY Brid</td> <td>Ige</td> <td></td> <td></td> <td></td> <td></td> <td>BC</td> <td>OTTLE S</td> <td>SIZE:</td> <td>11</td> <td>Un ml</td> <td></td> <td></td> <td></td> <td>┢╍──┝</td> <td></td> <td>NONE</td>	PHONE: JAY Brid	Ige					BC	OTTLE S	SIZE:	11	Un ml				┢╍──┝		NONE
BAMPLED BY UPUSE MAND PECULIES TURN AROUND TIME: 0 <td>518-695-20</td> <td>an</td> <td></td> <td>GE</td> <td>HP</td> <td>-</td> <td></td> <td>Ι</td> <td></td> <td></td> <td>70.04</td> <td></td> <td></td> <td>/</td> <td>៸឴ႍ៸</td> <td></td> <td>HCL</td>	518-695-20	an		GE	HP	-		Ι			70.04			/	៸឴ႍ៸		HCL
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ALL     NEA     O     NEA     NE	Beatran	15		NAME OF COU	RIER (IF USE	D):	- V		/ & /	. N	/	/	/ /	/		6 - 1	MeOH
RESULTS TO BE E-MAILED   E-MAIL ADDRESS:   IAB   SAMPLE ID   PAXE:   GRAB/   SAMPLE ID   PAXE:   GRAB/   SAMPLE ID   PAXE:   GRAB/   SAMPLE ID   PAXE:   REMAILADDRESS:	Yeurou			Λ	IEA		₹ of	/	' m'	6"/	/	/		/		7 - 1	VaHSO4
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DW - 207   1015   AN13931   3   1   2	DW-206	9.16.10	1024	$\underline{W}$	e	AN13930	3	i	2				(			<u>REMARE</u>	
DW - 301   1009   AN13932   3   1   2   1   2     DW - 302   1004   AN13932   3   1   2   -	DW-207		1015	1		41112031	2	<u> </u>									·
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ATE/TIME9/17/10 0730 DATE/TIME9/17/10 1233 DATE/TIME9/17/10 14(0 DATE/TIME) DATE/TIME DATE/TIME	COMPANY SAMLATANT	COMPANY	Carr	ane'	17_ (	Canaccy	PRINTED NA	mo	ORE	P	RINTED NAM	E		P	RINTED NAME		
7/17/10 0730 01233 DATE/TIME 9/17/10 14/0 DATE/TIME DATE/TIME DATE/TIME	DATE/TIME LINE	DATERTINE	VEA			NEA	COMPANY	JEA	,	c	OMPANY			c	OMPANY		
	<u> </u>	9/1	710	1233		17/10 1410		חור	) 14	10	ATE/TIME		<u> </u>	D	ATE/TIME		

S: ADMINCOC FORM.XLS (Revised March 2001)

Attachment 12 Piezometer Field Data 9-15-10

JEBALIZ - 4-15-10 FIELD DATH/NOTES

Most Recent Piezometer Readings and Temperature

P7- 201	A 7484 941	B 7672 851	C 7851 932	
9/13@ 08:00	8.208008	7.008789	8.724152	
9/15/10@ 0925	7486	7673	7852	AT MUX-1 USING GK-404
PZ- 301 9/13@ 08:00	8036.885 11.2533	8790.65 11.0589	8314.077 11.71158	PZ-2017 ALL LOOK GOOD
a/15/10 C1925	8059 -	8813	8313	AF-303 ) PZ-202
PZ- 302	7350.958	7851.07	8605.856	
9/13@ 08:00	11.50269	11.00327	12.76031	
9/15/10@ 0925	7359 1	7856	8610	
PZ- 303 9/13@ 08:00	7984.311	8415.929 10 40939	7947.06 10.43851	
9/15/10@ 0925	8017	8451	7951	
PZ- 304 9/13@ 08:00	6579.774 11.00702	7928.279 11.1378	8829.954 15.8192	
9/15/10 @ 1925	6594	7943	8830	
HF- 303 9/13@ 08:00 9/1 <b>1 5/</b> 10 @09.25	5653.371 11.87671 5653			
PZ- 202 <u>7/17@03:00</u>	7721.658 10.09735	7722.003 10.0975	7721.99 10.09729	FROM
9/13 @ 08:00	10412.19 -44.7894	10414.73 -44.7989	10410.64 -44.8705	RELENT READING DATIA LOO GEN
9/15/1000925	7816 00	7963	8068 /	Manural READING (C MUX-Z USING GK-40-)
- REPLACE MW LOVIK GODO ( - THESE RESU	K + READINGS WITH i.e. no neq. temp - not 10,000 !) IUB INDICATE MUN	GK-403 d CABLES 4 disits closen 1 C WAS CAUDING	n 8800 Invialid dala	LUDES GOOD CONTINUES TO NORMAL VALUES ON 7/17/10 READINGS USING GK-403 & CAOLE - APE SIMILAR TO 9/13/10 @ 0850 TDN REPLACING MUX
- THESE RESU	ing Implease Mul	Whs CAUDING	Invalid data.	SIMILAR TO 9/13/10 COT TRY REPLACING MUL

Attachment 13 Electrical Inspection

From:	John Conley
То:	Baltz, Fletcher
Cc:	"John Conley"
Subject:	Hudson Falls - Utility Tunnel / Hour Electric Assessment
Date:	Wednesday, October 20, 2010 2:23:28 PM
Attachments:	Hour Electric - Electrical System Assessment.pdf

#### Fletcher,

See the attached from Hour Electric. Though short and sweet, he does note the deterioration of the outside of the cabinets. As you know we have worked in the electrical cabinets over the past year and can confirm the following in addition to Hours observations:

- 1. Water was observed inside various distribution panels in the "bell out" area when opened to connect and disconnect pumps last year.
- 2. One of the spare 480 volt circuit breaker that was used to feed the backup pump last summer failed and had to be replaced. This maybe symptomatic of other problems lurking if the system was to put back into heavy use.
- 3. The outlets around the main shaft all have some corrosion and are susceptible to ground fault trips.
- 4. Transformers and distribution panels further up the tunnels appear to be in much better condition than at the main shaft and probably would not warrant replacement at this time.

Also, we should keep the main disconnect at electrical shed in the back of our mind. There are several connections that tie all the circuits together inside the main disconnect. The connections all appeared in good condition when they were inspected last fall (fall 09), but it was not an orderly installation. You should probably have an electrician inspect periodically and consider an upgrade if the installation was to remain for an extended period.

With respect to the utility tunnel, the steel fabrication is complete. We are just finishing up a small job in Vermont and would like to start the utility tunnel around the second week of November. Let me know if this is acceptable.

Please let me know if I can be of further assistance.

John Conley, PE Alpine Construction, LLC Ph 518-695-6739 Fx 518-695-6824 Cl 518-312-6511 jconley@alpineconstruction..biz

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30 East Street P. O. Box 325 Fort Edward, N. Y. 12828-0325 Telephone (518) 747-4144 Fax (518) 747-2725 email: hourelec@capital.net

# Hour Electric Co., Inc.

September 16, 2010

Alpine Construction 10 Broad Street Schuylerville, N.Y. 12871 Attn: John Conley

Re: Review of Electrical Distribution System in Tunnel at Hudson Falls Site

Dear John,

The Main Distribution is located at the bottom of the Main Street, and consists of:

- a) (1) 200A, 480V, 3P Panel Board
- b) (1) 30Kva, 480 208/120V Transformer
- c) (1) 150A, 208/120V Panel Board

These components are all rated Nema 3R. The Transformer is rated for outside use.

There is constant water dripping on and around these components. The high humidity and constant dampness has already deteriorated the outside of the cabinets (less than 2 yrs old). Typically, if there is moisture on the outside the buss will become contaminated overtime.

#### Solution:

Pre-build a insulated building above ground, with all the components inside, and lower it down the shaft to replace the existing installation; properly coordinated, this could be accomplished in one day. I recommend the installation of a Dehumidifier and Heater.

a main an an Ann Main Alas - Main

Sincerely,

Peter Celderld A

Peter Caldwell/ Field Representative Cc; Simeon Hunsdon/ President Cc; file

Call us for your wiring needs

Attachment 14 Geokon Equipment Wipe Test Report

CHAIN OF CUSTODY	CHAIN OF CUSTODY RECORD					DISPOSAL REQUIREMENTS: (To be filled in by Client)							
NORTHEAST ANALYTIC 2190 Technology Drive, Schenect Telephone (518) 346-4592 Fax www.nealab.com inform	<b>ORTHEAST ANALYTICAL, INC.</b> 90 Technology Drive, Schenectady, NY 12308 lephone (518) 346-4592 Fax (518) 381-6055 may peak com				RETURN TO CLIENT DISPOSAL BY NORTHEAST ANALYTICAL ARCHIVAL BY NORTHEAST ANALYTICAL Additional charges incurred for disposal (if hazardous) or archival. Call for details								
CLIENT (REPORTS TO BE SENT TO):	PROJECT#/PROJECT NAME	:		ENT	ER ANA	LYSIS A	ND METHO	D NUMBE	R REQUES	STED			
Geotrans	GEHF-TOCS	~	PRESI							PRESERVATIVE K			
PROJECT MANAGER:	PROJECT LOCATION (CITY)	STATE) ADDRESS:	BC	DTTLE TYPE:						0 - NONE			
Chris Tallon	1 John St		BC	OTTLE SIZE:						1 - HCL			
PHONE:	HE HY 1283	Î	د		- /	- 7	1		/ /	2 - HNO3			
695-3092			န	/				/ /		3 - H2SO4			
SAMPLED BY: (Please Print)	REQUIRED TURN AROUND	TIME:	Ŭ Ž	/				/ /		4 - NaOH			
C. Tallon	Standa	rd	I A	/	/	/	/ /		/	/ 5 - Zn. Acetate			
SAMPLING FIRM:	NAME OF COURIER (IF USE	D):	NO	1 / 1	/ /	/ /	/ /	/	/ /	6 - MeOH			
Gentrans	NEA		L L		' /					7 - NaHSO4			
	Data Report: CLP	* Certificates Only	L L L	1 / 25/				/ /	' /	8 - Other			
ELECTRONIC RESULTS FORMAT: E-MAIL ADDRESS:			BE	1 5/				/ /	/	· · · · · · · · · · · · · · · · · · ·			
			l 2		/	/	/ /		/ -				
FAXED RESULTS	GRAB/	SAMPLE ID	2	/ 7/	/				/				
SAMPLE ID DATE TIM		(NEA USE ONLY)			f f	<u> </u>	<u> </u>	_{	<del>/</del>	REMARKS:			
0832-WIPE 101810 845	WIPE 9	110001	ļ						SNEO	32-16-15X			
GK-403-WIPE 10/8/10 850	WIPE à	AN10368							Model G	15-403			
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AMPIENT OP CHILLED TEMP 110 DOL	COC TAPE: Y N	Ŋ	PROPER	LY PRESERVED:	Y N	<u>I</u>	ОТНЕ	R NOTES:	.L				
RECEIVED BROKEN OR LEAKING: Y	COC DISCREPANCIES:	Y N	RECVDV	WI HOLDING TIMES:	TY	N							
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COMPANY COMPANY	I-D COMPANY	1 ten	COMPANY	ALCO		OMPANY			COMPANY	·····			
		NEH		NEH					DATE/TIME				
DATE/TIME DATE/TIME /0-8-/	1 16 40 10-	8-10 1800		0-8-10	1800								
* CLP LIKE DATA PACKAGE ADDITIONAL COST	EMP 16 OC												


### CERTIFICATE OF ANALYSIS 10/15/2010 GEOTRANS, INC. 12 SPRING ST, SUITE 102 SCHUYLERVILLE, NY 12871 CONTACT: JAY BRIDGE



0832-WIPE			<b>NEA ID:</b> AN16357	7 <b>NEA LRF:</b>	10100094-01
WIPE			DATE SAMPLED:	10/08/2010	<b>TIME:</b> 08:45
10/08/2010	<b>TIME:</b> 18:00		<b>PROJECT:</b> GE	HF-TDCS	
C. TALLON			LOCATION: HU	DSON FALLS, NY	
N/A			<b>LAB ELAP#:</b> 110	178	
/IED	RESULTS	RL	UNITS	DATE ANALYZED	FLAGS
	ND	0.500	ug/Wipe	10/13/2010	U
	ND	0.500	ug/Wipe	10/13/2010	U
	ND	0.500	ug/Wipe	10/13/2010	U
	ND	0.500	ug/Wipe	10/13/2010	U
	ND	0.500	ug/Wipe	10/13/2010	U
		0 500	<b>AX</b> <i>I</i> <b>!</b>	10/12/2010	II
	ND	0.500	ug/wipe	10/13/2010	U
	ND ND	0.500	ug/Wipe	10/13/2010	U
	0832-WIPE WIPE 10/08/2010 C. TALLON N/A MED	0832-WIPE WIPE 10/08/2010 TIME: 18:00 C. TALLON N/A MED RESULTS ND ND ND ND ND ND	0832-WIPE WIPE 10/08/2010 TIME: 18:00 C. TALLON N/A MED RESULTS RL ND 0.500 ND 0.500 ND 0.500 ND 0.500 ND 0.500 ND 0.500 ND 0.500	0832-WIPE   NEA ID: AN16357     WIPE   DATE SAMPLED:     10/08/2010   TIME: 18:00   PROJECT: GE     C. TALLON   LOCATION: HU     N/A   LAB ELAP#: 110     MED   RESULTS   RL     ND   0.500   ug/Wipe     ND   0.500   ug/Wipe	0832-WIPE NEA ID: AN16357 NEA LRF:   WIPE DATE SAMPLED: 10/08/2010   10/08/2010 TIME: 18:00 PROJECT: GE HF -TDCS   C. TALLON LOCATION: HUDSON FALLS, NY   N/A LAB ELAP#: 11078   MED RESULTS RL UNITS DATE ANALYZED   ND 0.500 ug/Wipe 10/13/2010   ND 0.500 ug/Wipe 10/13/2010

Notes: ND (Not Detected). Denotes analyte not detected at a concentration greater than the RL. RL: Denotes the reporting limit for the sample.

AUTHORIZED SIGNATURE:

William A. Kotas Sr. Laboratory Representative Robert E. Wagner Laboratory Director



### CERTIFICATE OF ANALYSIS 10/15/2010 GEOTRANS, INC. 12 SPRING ST, SUITE 102 SCHUYLERVILLE, NY 12871 CONTACT: JAY BRIDGE



CUSTOMER ID:	GK-403-WIPE			<b>NEA ID:</b> AN163	58 <b>NEA LRF:</b>	10100094-02
MATRIX:	WIPE			DATE SAMPLED	<b>10/08/2010</b>	<b>TIME:</b> 08:50
DATE RECEIVED:	10/08/2010	<b>TIME:</b> 18:00		PROJECT: G	E HF -TDCS	
SAMPLED BY:	C. TALLON			LOCATION: H	UDSON FALLS, NY	
CUSTOMER PO:	N/A			LAB ELAP#: 11	1078	
PARAMETER PERFORM	<b>AED</b>	RESULTS	RL	UNITS	DATE ANALYZED	FLAGS
SW-846 8082 (PCB)						
Aroclor 1016		ND	0.500	ug/Wipe	10/13/2010	U
Aroclor 1221		ND	0.500	ug/Wipe	10/13/2010	U
Aroclor 1232		ND	0.500	ug/Wipe	10/13/2010	U
Aroclor 1242		ND	0.500	ug/Wipe	10/13/2010	U
Aroclor 1248		ND	0.500	ug/Wipe	10/13/2010	U
Aroclor 1254		ND	0.500	ug/Wipe	10/13/2010	U
Aroclor 1260		ND	0.500	ug/Wipe	10/13/2010	U
Total PCB's		ND				U

Notes: ND (Not Detected). Denotes analyte not detected at a concentration greater than the RL. RL: Denotes the reporting limit for the sample.

AUTHORIZED SIGNATURE:

William A. Kotas Sr. Laboratory Representative Robert E. Wagner Laboratory Director

**TDCS Entry Report – September 2010** 

Attachment 15 Glens Falls Fire Department Confined Space Rescue Drill Report



# CITY OF GLENS FALLS FIRE DEPARTMENT

JAMES P. SCHRAMMEL Fire Chief 134 Ridge Street Glens Falls, NY 12801 518-761-3822 Fax: 518-761-3824 firechief@cityofglensfalls.com www.cityofglensfalls.com

### **Glens Falls Fire Department - After Action Report**

Location: 25 Allen Street, Hudson Falls, NY 12839; GE Hudson Falls, Recovery Tunnel

Date: September 17, 2010

Time: 0900

Participants: General Electric, GeoTrans, Alpine Construction and Glens Falls Fire Department

### **Drill Scenario**

On September 17, 2010 at about 0905 hours, the attendant at the top of the recovery tunnel received a report of a male worker who was struck in the head by a falling rock. The report was that the male was unconscious and bleeding from the head. A call was made activating Glens Falls Fire Department's Confined Space Rescue Team. The call was received by the Glens Falls Fire Department at 0907 hours. Drill begins....

### Response

The Glens Falls Fire Department responded from their station at 134 Ridge Street Glens Falls, NY 12801 approximately 4.4 miles from the Hudson Falls site. The response consisted of a fully equipped confined space rescue trailer towed by a response vehicle with five men and an additional response vehicle with three men. The vehicles responded to the drill location in non-emergency mode. The response time was 13 minutes from the initial call at 0907 to the arrival of rescue units at 0920.

### **Important Benchmarks (times)**

- 0907 Call made from incident location
- 0908 Dispatched from Fire Station
- 0920 Rescue units arrive on scene
- 0923 Rescue units start deploying equipment
- 0938 Entry team ready
- 0947 Entry team at bottom of shaft
- 0955 Rescuer at victim's side
- 1002 Patient packaged and being moved to the shaft
- 1007 Patient on his way up in the crane basket
- 1009 Patient out of space at decontamination area

### Summary

The rescue team response from the Fire station to the drill location was 13 minutes. The response was made observing all traffic regulations without the use of emergency lights and sirens.

On arrival, Assistant Chief Girard started size-up and held informational/safety meetings with personnel from GE, GeoTrans and Alpine Construction. Permits, Air monitoring, lockout Tag-out, entry conditions and other safety concerns were reviewed. During this time the rescue team staged equipment, placed the hardwire communications system in service, readied air monitoring and rescue equipment and prepared rescuers for entry.

Assistant Chief Girard held a pre-entry rescue meeting with the team, and entry was made into the space 39 minutes after the initial call. The patient was reached and started receiving care by rescuers within 10 minutes of entry. The patient was treated, packaged and removed from the space at 1009. This was 14 minutes after initial patient contact and less than an hour from the initial call.

Decontamination of the patient was simulated. We reviewed the procedures associated with repackaging the patient during the decontamination process so they could be turned over to Fort Edward Ambulance for transport to Glens Falls Hospital.

### Areas in Need of Improvement

The hard wire communication system should be operated from outside the fenced enclosure. This will ensure that the communication officer is operating from a safe location and that the Incident Commander and Operations Officer have easy access to the system when necessary. This also eliminates the need to use safety lines while operating the system.

Safety lines shall be used when inside the fenced in area at the top of the shaft. These lines shall be secured to the plates attached to the concrete slab around the perimeter of the enclosure. The attachments to the plate shall be made with a locking carabiner or device. The rebar welded to the top of the fencing shall not be used as an attachment point for safety lines.

### **Conclusion**

The drill was successful with exceptionally few issues. The working relationship between all parties was very professional.

All aspects of Lockout Tag-out (OSHA 1910.147) and Confined Space (OSHA 1910.146) were covered making it an extremely safe operation. The drill gave another group of rescuers access to the tunnel. This creates familiarity and confidence if they are required to perform a rescue from within the space in the future.

### Enclosures

- 1. Glens Falls Fire Department Incident Command Log
- 2. Glens Falls Fire Department Confined space Time Log
- 3. Glens Falls Fire Department Confined Space Entry Permit
- 4. Glens Falls Fire Department Preplan Information Form
- 5. Glens Falls Fire Department Preplan Sketch Form
- 6. Glens Falls Fire Department Confined Space Rescue Checklist
- 7. Glens Falls Fire Department Entrant accountability Log

# **GLENS FALLS FIRE DEPARTMENT** CONFINED SPACE INCIDENT COMMAND LOG



. CSR-03

# **GLENS FALLS FIRE DEPARTMENT** CONFINED SPACE TIME LOG

og time fran	ne From: <u>9907</u> hrs. To:hrs. Log page #:
ime (hrs.)	Event / Description
0907	CALL ARCIENCE OF FIREMOUSE IMALE UNCOUNCIOUS HIT BY ROLK HEAD INJUN B
2908	PISPARENED FROM FIRE House
2920	CAR 200 ON SEETE
0921	VILLING 100 ON SUFAC
0923	PEPLOYING EQUIPMENT
2929	Pre-trang PAPEARORK /ASSISSMENT/ METHORS COMPLETE
0938	ENTRY TRANS ASADY
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	GENER	AL ENTRY PERMI	T INFOF	RMATIC	DN	-		
Space Location / I.D. : 6E	HF	TDCE	251	ALCEN	5.	IFFI	-4	
Permit Issued Date 9/1	7 Time	n815	Permit Ex	piration	Date :	4	<i>Time</i> :	·
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Work To Be Performed In Space	ce :Ku	SCUE - In	NV Ru	Du	JOEK	616		
Seralicall	CHR	15 TALLON		Abba	n Lei	Gu	1 - Honk	15
Company Working in Space (ie	. Sub-Cont	ractor): 640	TRA	n 5		/		
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	SP	ACE HAZARDS AS	SESSN	IENT				
Hazard	Check	Hazard	Check C	hemica	l hazaro	is ·	Monitorin	g dev.
Oxygen less than 19.5%	K	Entrapment	-				yes	no
Oxygen more than 23.5%	nA	Mechanical	2				yes	<u>no</u>
Explosive gasses/vapors	<u> </u>	Electrical					yes	no
Explosive dust	NA	Heat stress					yes	<u></u>
Toxic gases/vapors	~	Noise					yes	10
Engulfment	12	Fall/slippery surfaces	1				yes	no
Other famess / Lifeline / Other COMMUNICATION S Verbal Other	OTHEI	R SAFETY EQUIPIN (CIRCLE) S-Metering Device / Flas TO BE USED (To Ma (CIRCLE) ardwire Communication	AENT RI	EQUIR adio / Fa ontact B Signals /	ED ans / Firs etween / Hand S	Attendar	Ladders	)
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## PROCEDURES FOR ACTIVATING EMERGENCY RESCUE

#### 1. DIAL 911

2. WHEN DISPATCHER IS REACHED CONVEY THE FOLLOWING INFORMATION :

- A. THAT YOU ARE IN NEED OF A CONFINED SPACE RESCUE.
- B. LOCATION OF THE RESCUE INCLUDING THE SPACE DESIGNATION (NUMBER).
- C. NUMBER OF VICTIMS AND THEIR CONDITION IF KNOWN.
- D. ANY OTHER INFORMATION THAT YOU BELIEVE MAY BE IMPORTANT TO RESPONDING RESCUERS.

CSRI-02 (Entry Permit) Glens Falls Fire Department

# **GLENS FALLS FIRE DEPARTMENT** PREPLAN INFORMATION FORM

### GENERAL PREPLAN INFORMATION

Location: GZO TRANS - GE	PCB .	TUNNEL Q dothest H	LFNY
Preplan / Sketch Form completed: YES NO		Industry has Confined Space Plan:	YES NO
Preplan Entry Permit (blank): YES NO		Industry has Lockout/Tagout system:	YES NO
Date Preplan completed: 9-15-2010 Person	(s) involved in	n Preplan: A/c Ginner LT PERIS	Chief Schrquan

### **POSSIBLE HAZARDS - ASSESSMENT**

Hazard	Check	Hazard	Check	Chemical hazards	Monitoring dev.				
Oxygen less than 19.5%	V	Entrapment	11	VOC	yes	⊃ no			
Oxygen more than 23.5%		Mechanical	11		yes	no			
Explosive gasses/vapors		Electrical	V		yes	no			
Explosive dust		Heat stress	1	-	yes	no			
Toxic gases/vapors	1	Noise			yes	no			
Engulfment	V	Fall/slippery surfaces	1		yes	no			

### SYSTEMS, ANCHORS, AND SUPPLIES

Legend #	Anchoring points - description, use, and location
-	

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Supplies needed for performance of the rescue (list): Communication Equipment Harness Webby (Helmat Stokes BACKbOARD, STRAPS, HEAd Blucks, Ems Equiput, Escape PACKS, Handlights

### PATIENT PACKAGING OPTIONS

CIRCLE OPTION(S)

Wristlet Quick full body harness S.K.E.D. (vertical) S.K.E.D. (horizontal) Stokes (vertical) Stokes (horizontal)



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Entry permit available:	AY	es	🗌 No		/	Vumbe	ər of o	ccupa	nts: _	FI	VE		one	アカル	VRO	5	
Condition of occupants:	2	l e	22	`	m	725 -	<u>,</u>	$n \sim$	N.R.	# D	-	Ha	¢D	.pn	3 NR	٦	
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NOTE: The control proceedures and equipment needed will depend on the specific incident. It is the responsibility of the rescue personnel to determine the appropriate action. Listed are speciffis hazards, with their sugested considerations as to the control proceedures and equipment needed.	CHECK ALL THAT APPLY	Test Atmosphere	Determine cause for hazard	Ventilate Space	SCBA / ŜAR	Standby person with SCBA	Control / Eliminate ignition sources	Use non-sparking tools	Fire suppression equipment	Lockout energy sources and controls, dissipate stored energy	Lockout valve, break line, misälignment of pipe, etc	Appropriate PPE	Chemical protective clothing, and appropriate decon procedures	Rescue ropes and appropriate packaging system	mechanical advantage, tripod, fall arrester	Explosion proof lighting	Constant communication
Oxygen less than 19.5 %	1	X	Х	Х	Х	Х						X		X	X	X	<u> </u>
Oxygen more than 23.5%		X	Х	Х	XO	Х	Х	X	Х	X		X		X	X	X	. <u>X</u>
Explosive Gases/vapors		X	Х	· X	XO	X	X	X	Х	X	X	X	X	X	X	X	<u> </u>
Explosive Dust		X	Х	X	XO	Х	Х	X	X	X	X	X	X	X	X	X	A
Toxic gases/vapors		X	X	X	X	X	X	X	<u>X</u>	X	X	X	X	X	A V	X	X V
Engulfment		Х	X		X	X				X	X	X	X	X	· X	A	A V
Entrapment	r	X	X			X						X		X	X	A	N
Mechanical	N	X	X			X				X		<u>X</u> .		X	X	N V	X
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## Atmospheric Testing Record

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Substance		Acceptable level	hrs	hrs	hrs	hrs	hrs	hrs
Oxygen	02	19.5% to 23.5%						
Explosive gas/vapor	LEL	< 10% LEL						
Explosive dust	LFL	< LFL (5 ft. Visibility)					. •	
Carbon monoxide	CO	50 PPM						
Hydrogen Sulfide	H2S	10 PPM						
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