

Division of Environmental Remediation

Record of Decision Enarc-O Machine Products, Inc. Site Lima (T), Livingston County Site Number 8-26-011

August 1997

New York State Department of Environmental Conservation
ORGE E. PATAKI, Governor JOHN P. CAHILL, Commissioner

DECLARATION STATEMENT - RECORD OF DECISION

Enarc-O Machine Products, Inc. Inactive Hazardous Waste Site Lima(T), Livingston County, New York Site No. 8-26-011

Statement of Purpose and Basis

The Record of Decision (ROD) presents the selected remedial action for the Enarc-O Machine Products, Inc. inactive hazardous waste disposal site which was chosen in accordance with the New York State Environmental Conservation Law (ECL). The remedial program selected is not inconsistent with the National Oil and Hazardous Substances Pollution Contingency Plan of March 8, 1990 (40CFR300).

This decision is based upon the Administrative Record of the New York State Department of Environmental Conservation (NYSDEC) for the Enarc-O Machine Products Inactive Hazardous Waste Site and upon public input to the Proposed Remedial Action Plan (PRAP) presented by the NYSDEC. A bibliography of the documents included as a part of the Administrative Record is included in Appendix B of the ROD.

Assessment of the Site

Actual or threatened release of hazardous waste constituents from this site, if not addressed by implementing the response action selected in this ROD, presents a current or potential threat to public health and the environment.

Description of Selected Remedy

Based upon the results of the Remedial Investigation/Feasibility Study (RI/FS) for the Enarc-O Machine Products Site and the criteria identified for evaluation of alternatives the NYSDEC has selected a combination of actions including: excavation and disposal of shallow, contaminated courtyard area soil; separation/treatment of contaminants via low vacuum vapor extraction from soils remaining in place; and control/isolation via a low-permeability cap for soil remaining in place. The components of the remedy are as follows:

• Excavation and offsite disposal of approximately 375 tons of accessible, affected soil from the courtyard to a permitted, solid waste management facility.

- Installation of a soil vapor extraction (SVE) piping and well network beneath the excavated area and existing building, and connection of this network to vertical wind-powered turbine exhaust units.
- Backfill of the courtyard area, diversion of roof drain run-on and capping with a low-permeability asphalt cap.
- Since the remedy results in untreated hazardous waste remaining at the site, an SVE and groundwater monitoring program will be instituted. This sample collection and analysis program will allow the effectiveness of the selected remedy to be monitored and will be a component of the operation and maintenance for the site. As an additional component of the remedy, monthly volatile compound vapor monitoring of the turbines will be conducted using a direct reading instrument.

New York State Department of Health Acceptance

The New York State Department of Health concurs with the remedy selected for this site as being protective of human health.

Declaration

The selected remedy is protective of human health and the environment, complies with State and Federal requirements that are legally applicable or relevant and appropriate to the remedial action to the extent practicable, and is cost effective. This remedy utilizes permanent solutions and alternative treatment or resource recovery technologies, to the maximum extent practicable, and satisfies the preference for remedies that reduce toxicity, mobility, or volume as a principal element.

Date

Michael J. O'Toole, Jr., Director

Division of Environmental Remediation

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SECTION 1: SITE LOCATION AND DESCRIPTION

The Enarc-O Machine Products, Inc. site is an active industrial facility located at 1175 Bragg Street in the Town of Lima, Livingston County, New York. (ref. Figure 1). The site is approximately six acres in size. Enarc-O Machine Products has been operating at this location since 1960. The facility is comprised of one main manufacturing building located in the northern portion of the property and a smaller, storage building located southeast of the main building (ref. Figure 2). There is an asphalt access driveway with a gravel parking/loading area. The remainder of the site is covered by a grassy lawn.

The site is bounded on the north and west by residential property and to the east by residential property and Honeoye Creek. The site is bounded to the south by an automobile repair/bodywork shop, residential property and farmland.

The topography in the immediate vicinity of the site is generally flat to the south and west, but slopes off relatively steeply to the east, toward Honeoye Creek.

SECTION 2: SITE HISTORY

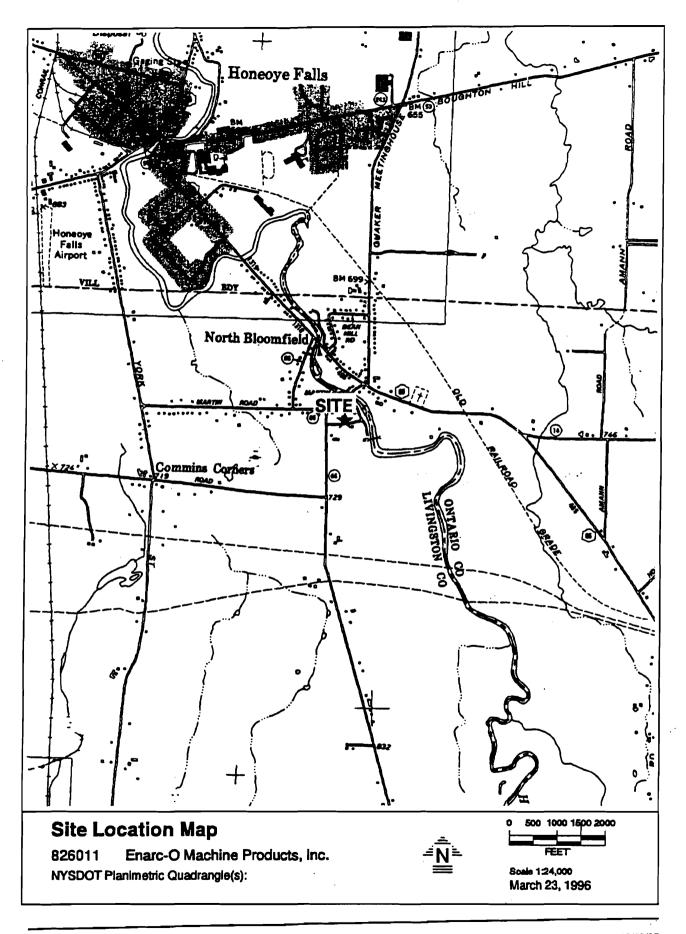
2.1: Operational/Disposal History

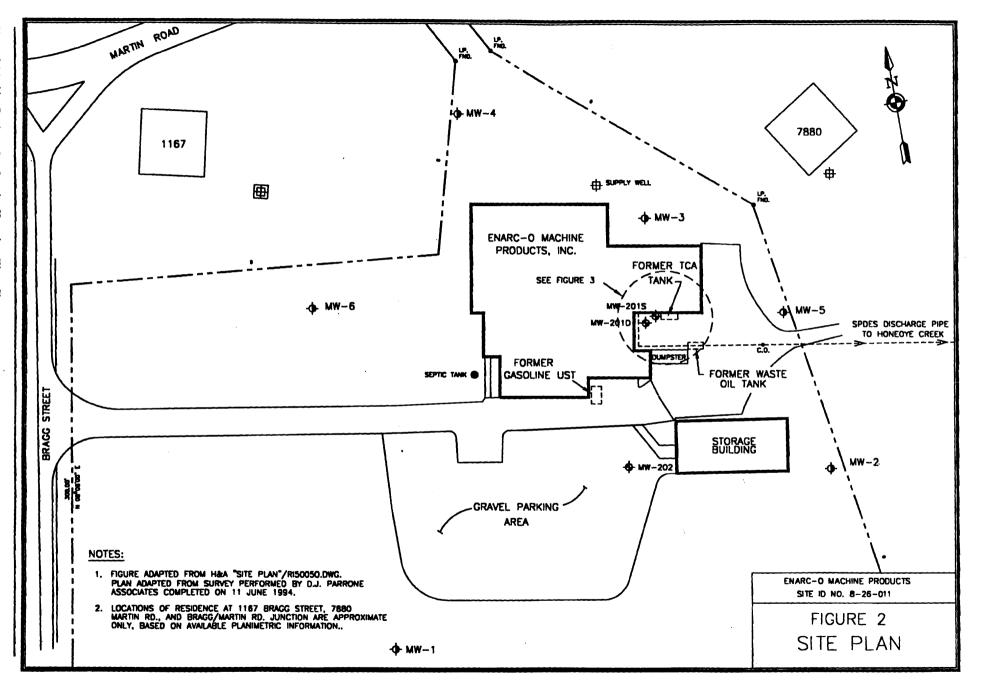
Enarc-O Machine Products manufacturing operations began in a nearby residence in 1954. In 1960 the manufacturing operation moved to the current location. Kaddis Manufacturing purchased Enarc-O Machine Products in 1984.

Site manufacturing activities include machining and shaping of small metal parts, followed by a deburring process. Solvent use at the site was limited for a degreasing process which removed oil residues from newly-machined parts. Trichloroethene (TCE) was used in this process until 1980, and 1,1,1-trichloroethane (1,1,1-TCA) between 1980 and 1985. The use of chlorinated solvents in degreasing operations was discontinued in 1985.

Former and current degreasing operations have been performed on the south side of the east wing of the main building (see Figure 2). One degreaser was located on a metal grate over a concrete vault which is depressed approximately 2 ft. \pm below slab grade. Two above-ground tanks were situated on the east side of the production building, south of the degreaser area. Used cutting oil was stored in one tank and TCA was stored in the other. Both of the above-ground tanks, as well as an onsite underground gasoline storage tank, were removed in July 1986.

In 1984, elevated levels of VOCs were detected in the onsite supply well. This prompted residential well sampling in 1985. Results indicated contamination in 21 nearby residential wells.





Over 30 surrounding residences were subsequently provided bottled water. In 1988, a public water supply was installed for the affected area.

In 1991, a Site Assessment was conducted at the site and in 1994 an RI was initiated. Based on the results of the RI, the apparent contaminant source area is beneath the floor slab in the vicinity of the degreaser and in the vicinity of the former above-ground storage tanks, south of the degreaser area.

2.2: Remedial History

1984 - Livingston County Health Department (LCHD) found elevated levels of volatile organic compounds (VOCs), specifically the chlorinated solvents TCE and 1,1,1-TCA, in the Enarc-O supply well.

1985 - NYSDEC, NYSDOH and LCHD sampled 38 private residential wells and found 21 to be contaminated with varying levels of chlorinated solvents.

1985 - NYSDEC requested the assistance of the United States Environmental Protection Agency (USEPA) to mitigate the affects of groundwater contamination on area residents. The USEPA provided bottled water to over 30 area residences.

1987 - Enarc-O Machine Products was listed on the NYS Registry of Inactive Hazardous Waste Disposal Sites.

1988 - The installation of a public water supply as an interim remedial measure (IRM) to the affected area was completed. The installation of the public water supply was funded by Kaddis Manufacturing.

1991 - A Site Assessment was performed and a report issued by Kaddis Manufacturing. The site assessment addressed onsite soil and groundwater contamination. Results indicated the presence of VOCs in both soil and groundwater.

March 1994 - Kaddis Manufacturing entered a Consent Order for the Remedial Investigation/Feasibility Study (RI/FS) of the site.

September 1996 - The NYSDEC approved the RI Report.

June 1997 - The NYSDEC approved the FS Report.

SECTION 3: CURRENT STATUS

In response to a determination that the presence of hazardous waste at the Site presents a significant threat to human health and/or the environment, Kaddis Manufacturing has recently completed a Remedial Investigation/Feasibility Study (RI/FS).

3.1: Summary of the Remedial Investigation

The purpose of the RI was to define the nature and extent of any contamination resulting from previous activities at the site. A report entitled Report on Remedial Investigation, Enarc-O Machine Products, January 1996 (Revised August 1996) has been prepared describing the field activities and findings of the RI in detail.

The RI included the following activities:

- Residential well field evaluation Residential wells were evaluated to determine the feasibility of using these wells in the offsite residential well sampling program.
- Soil vapor survey An onsite soil vapor survey was conducted to better define the limits of soil contamination by VOCs.
- Onsite well installation Three additional wells were installed on the site, for a total of nine.
- Stream staff gauge installation A staff gauge was installed along the Honeoye Creek stream bed to provide a surveyed reference point of known elevation from which to measure stream water levels.
- Borehole geophysical logging Borehole geophysical logging was conducted on four offsite residential wells and the Enarc-O supply well.
- Well sampling Groundwater samples were collected from both onsite wells and offsite residential wells. In addition, groundwater level elevations were measured at the time of sampling.
- Off-site surface soil sampling Four offsite surface soil samples were collected in order to help evaluate human exposure pathway routes of exposure.
- Septic tank sampling The site's septic tank was sampled to determine if VOCs were disposed through the septic system.

To determine which media (soil, groundwater, etc.) contain contamination at levels of concern, the RI analytical data was compared to environmental Standards, Criteria, and Guidance (SCGs). Groundwater, drinking water and surface water SCGs identified for the Enarc-O site were based on NYSDEC Ambient Water Quality Standards and Guidance Values and Part V of NYS Sanitary Code. NYSDEC TAGM 4046 soil cleanup guidelines for the protection of groundwater, background conditions, and risk-based remediation criteria were used as SCGs for soil.

Based upon the results of the remedial investigation in comparison to the SCGs and potential public health and environmental exposure routes, certain areas and media of the site require remediation. These are summarized below. More complete information can be found in the RI Report.

Chemical concentrations are reported in parts per billion (ppb) and parts per million (ppm).

3.1.1 Nature of Contamination:

As described in the RI Report, soil, groundwater and soil vapor samples were collected at the Site to characterize the nature and extent of contamination. Based on the results of the sampling program, chlorinated VOCs are the predominant contaminants of concern (COCs). The COCs are as follows:

- trichloroethene (TCE)
- 1,1,1-trichloroethane (TCA)
- 1,1-dichloroethene (1,1-DCE)
- 1,2-dichloroethene (1,2-DCE) total
- perchloroethene (PCE)

3.1.2 Extent of Contamination

Table 1 summarizes the extent of contamination for the contaminants of concern in groundwater and compares the data with proposed remedial action levels (SCGs) for the Site. The following are the media which were investigated and a summary of the findings of the investigation.

Groundwater

The groundwater investigation conducted as part of the RI involved sampling of both onsite and offsite wells. All of the wells sampled as part of the RI are bedrock wells as an overburden aquifer was not encountered. Bedrock at the site is situated approximately 12-15 feet below the ground surface. Eleven former residential supply wells were sampled as part of the RI, as well as the former Enarc-O supply well and the sump in the basement of a nearby residence. Each of these wells was sampled at two depths, with the exception of the Enarc-O supply well and the well at 7880 Martin Road, which were sampled at three depths. Seven of the eleven former residential

wells were sampled in both April and August of 1995 to allow a seasonal comparison of data. For all the onsite monitoring wells, RI groundwater monitoring was conducted for four quarterly events, beginning in July of 1994.

The data from the offsite wells indicates that in nearly all of the former residential wells, VOCs have decreased in concentration significantly since 1985. In a number of instances no VOCs were detected. VOC concentrations in six of the eleven wells sampled were below NYS groundwater standards, generally those situated furthest from the Enarc-O site. VOCs also dropped significantly in wells nearer the site, although select compounds were detected at levels above NYS groundwater standards. No discernible pattern was observed with respect to vertical distribution of contaminants.

The quarterly sampling of onsite wells during the RI revealed that the principal compound present is TCE, with lesser levels of 1,1,1-TCA, cis-1,2-DCE and PCE. Groundwater VOC concentrations are highest in well MW-201D, which is situated in the vicinity of the former above-ground storage tanks. This area is referred to as the "courtyard" (see Figure 3). In August 1995, TCE was observed at a concentration of 7,700 ppb. The August sampling program also showed TCE concentrations of 120 ppb, 510 ppb and 540 ppb in wells MW-2, MW-3 and MW-5, respectively.

A comparison of the RI sample data to 1991 sample data shows that the contaminants in onsite monitoring wells, while above NYS standards, have generally diminished in concentration. Only well MW-5 did not show a significant decrease. Evaluation of the recent and historical groundwater data (offsite and onsite) supports the conclusion that continued significant migration of VOCs from the site is not occurring.

Soil

While relatively few soil samples were collected as part of the RI, the site was subject to a comprehensive soil vapor investigation. The findings of the soil vapor study revealed that contaminants in soil are generally concentrated in a limited area in the vicinity of the former degreaser and courtyard area. Maximum VOC values of 345 ppm and 387 ppm in soil vapor samples were detected inside the building and outside the building near the former TCA tank, respectively. Within the courtyard, volatiles are present in an irregular pattern with respect to depth and distance from the degreaser location. The levels of volatile compounds detected in soil vapor in the courtyard and former degreaser area are indicative of a source area at shallow depths within these areas.

Soil vapor concentrations away from the building and courtyard area are limited to low part per million concentrations in the vicinity of a former underground gasoline tank and very low ppm concentrations around the Enarc-O Storage Building and courtyard perimeter. The findings of the soil vapor study, therefore, support that a source area exists in the subsurface soils and that the

source area is generally confined to the courtyard and adjacent location beneath the building, near the former degreaser area. Further, the findings of the RI support the conclusion that this source area has been and continues to act as a continuing source of contamination to the underlying aquifer.

3.2 Interim Remedial Measures:

Interim Remedial Measures (IRMs) are conducted at sites when a source of contamination or exposure pathway can be effectively addressed before completion of the RI/FS. Several IRMs have been completed at the Enarc-O site.

In 1986, the USEPA authorized the installation of a waterline to provide public water to the affected area. In 1988, the construction of the service was completed. The waterline was financed by Kaddis Manufacturing. Other IRMs completed in response to the identified contamination include the 1986 removal of the solvent storage tank, used cutting oil tank and underground gasoline tank.

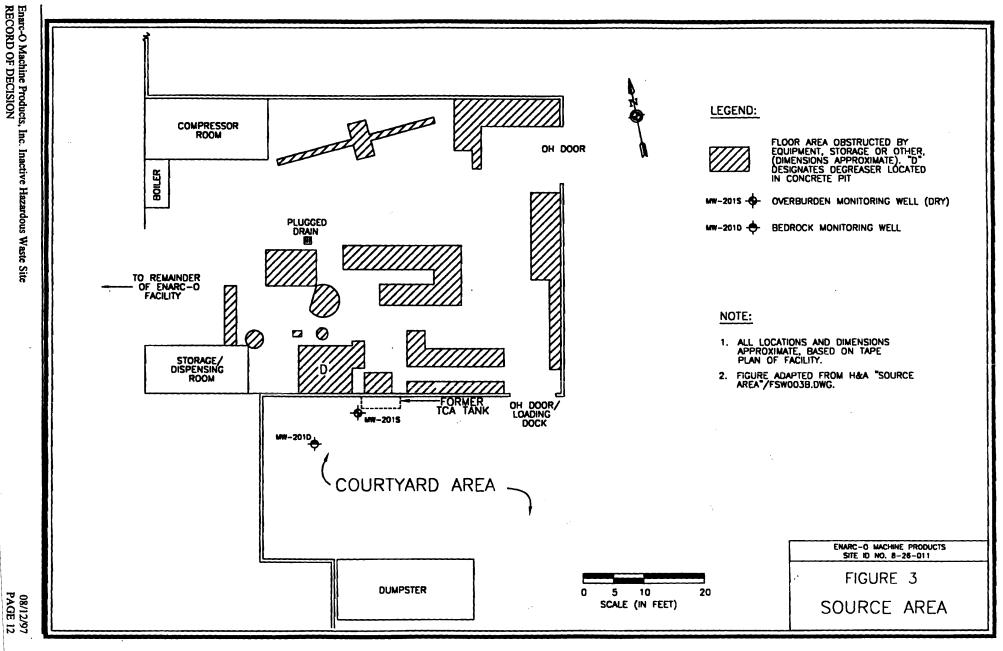
3.3 **Summary of Human Exposure Pathways:**

This section describes the types of human exposures that may present added health risks to persons at or around the site. A more detailed discussion of the health risks can be found in Section 6 of the RI Report.

An exposure pathway is how an individual may come into contact with a contaminant. The five elements of an exposure pathway are 1) the source of contamination; 2) the environmental media and transport mechanisms; 3) the point of exposure; 4) the route of exposure; and 5) the receptor population. These elements of an exposure pathway may be based on past, present, or future events.

Completed pathways which are known to or may exist at the site include:

- Inhalation of ambient air by current onsite workers indoors.
- Incidental ingestion of site soils by current onsite workers.
- Inhalation of soil particles during excavation activities by future onsite workers.
- Potential exposure to groundwater by offsite residents.



3.4 Summary of Environmental Exposure Pathways:

This section summarizes the types of environmental exposures which may be presented by the site. The Fish and Wildlife Impact Assessment included in the RI presents a more detailed discussion of the potential impacts from the site to fish and wildlife resources. The following pathway for environmental exposure has been identified:

• Potential contact or ingestion of shallow bedrock groundwater which discharges to the surface in nearby low-lying areas.

SECTION 4: ENFORCEMENT STATUS

The NYSDEC and Kaddis Manufacturing entered into a Consent Order on March 22, 1994. The Order obligated the responsible parties to implement a Remedial Investigation/Feasibility Study program. Upon issuance of the Record of Decision the NYSDEC will approach the PRPs to implement the selected remedy under an Order on Consent.

The RI/FS consent order is referenced as follows: Index No. B8-0112-91-04.

SECTION 5: SUMMARY OF THE REMEDIATION GOALS

Goals for the remedial program have been established through the remedy selection process stated in 6 NYCRR Part 375-1.10. The overall remedial goal is to meet all Standards, Criteria, and Guidance (SCGs) and be protective of human health and the environment.

At a minimum, the remedy selected should eliminate or mitigate all significant threats to the public health and to the environment presented by the hazardous waste disposed at the site through the proper application of scientific and engineering principles.

The goals selected for this site are:

- Reduce, eliminate or control, to the extent practicable, the contamination present within the soils on site:
- Reduce, eliminate or control, to the extent practicable, the potential for migration of contaminants to groundwater beneath the site source area;
- Mitigate the impacts of contaminated groundwater to the environment;
- Provide for attainment of SCGs for groundwater quality, to the extent possible; and

• Eliminate the potential for direct human or animal contact with the contaminated soils on site.

SECTION 6: SUMMARY OF THE EVALUATION OF ALTERNATIVES

The selected remedy should be protective of human health and the environment, be cost effective, comply with other statutory laws and utilize permanent solutions, alternative technologies or resource recovery technologies to the maximum extent practicable. Potential remedial alternatives for the Enarc-O Machine Products site were identified, screened and evaluated in a Feasibility Study. This evaluation is presented in the report entitled Report on Feasibility Study, Enarc-O Machine Products, May 1997.

A summary of the detailed analysis follows. As used in the following text, the time to implement reflects only the time required to implement the remedy, and does not include the time required to design the remedy, procure contracts for design and construction or to negotiate with responsible parties for implementation of the remedy.

6.1: Description of Alternatives

The potential remedies are intended to address the contaminated soil and groundwater at the site.

As discussed in Section 3, the RI concluded that the source area is generally confined to the soils beneath the manufacturing building, in the vicinity of the former degreaser, and to the courtyard area. The RI further suggests that the contaminant distribution in groundwater is limited primarily to bedrock beneath the source area. Recent and historical sampling of onsite and offsite groundwater indicate the contaminant levels have diminished through attenuation to levels at or below the applicable groundwater standards, except in, or very near to the source area. Under natural conditions at the Enarc-O site, the VOC concentrations in the groundwater are expected to continue diminishing over time due to natural degradation and attenuation; however, this process would be enhanced if source area soils were to undergo removal or in-situ remediation, thereby reducing the contaminant mass available to migrate to groundwater.

The FS evaluated recovery and treatment of groundwater (i.e. a "pump-and-treat" option). Citing the potential limited effectiveness of such a system in the fractured bedrock setting (specifically the high permeability and yield potential of the underlying aquifer), the recent and historical sampling of onsite and offsite groundwater, and the fact that the local community is now serviced by a public water system, the FS concluded that groundwater treatment was not a viable option. Rather, the FS supports addressing the source of contamination, thus enhancing/accelerating the attenuation of contamination which is already occurring. Accordingly, the response actions

discussed below include various alternatives to address the identified source of contamination (i.e. the contaminated soils).

Alternative 1 No Action

The no action alternative is evaluated as a procedural requirement and as a basis for comparison. It requires continued monitoring only, allowing the site to remain in an unremediated state. This alternative would leave the site in its present condition and would not provide any additional protection to human health or the environment.

Alternative 2 On-Site Control/Isolation without Treatment

Present Worth:

Capital Cost:

Annual O&M:

Time to Implement

\$ 84,000

\$ 15,000

\$ 8,500

Time to Implement

6 months - 1 year

Under this alternative, the soils in the courtyard area would be isolated by installing a low-permeability cover of asphalt or other material that would prevent: 1) further infiltration of surface water and run-on; 2) human contact with soils; and 3) generation of contaminated soil dust that could potentially be ingested by site workers. The soils located beneath the existing building are currently isolated by virtue of being covered by the floor slab and foundation wall.

In addition to the low-permeability cap, additional measures would be taken to further reduce infiltration. An existing roof drain currently diverts roof rainwater to the courtyard area, increasing the volume of infiltrating surface water and therefore potential contaminant transport. Elimination of this run-on would be performed by reconfiguring the roof drain piping. This would be a permanent, partial remedy that would have immediate benefit.

If future expansion of the existing facility were warranted, it would involve structure expansion to the courtyard area. Such construction would not preclude the control/isolation response action, and would potentially be a more effective barrier to infiltration than a cap. Construction of an occupied space may necessitate installation of measures to prevent VOC vapors from entering the structure. This would include such measures as a vapor barrier and/or sub-slab venting.

This alternative would also include long-term groundwater monitoring to document groundwater quality and detect any migration of COCs at concentrations in excess of the NYSDEC groundwater quality standards.

Alternative 3 **Excavation and Offsite Disposal without Treatment**

Present Worth:

Capital Cost:

Annual O&M:

S 126,000

\$ 58,000

\$ 8,500

Time to Implement

6 months - 1 year

This alternative would involve removing soils by excavation from the identified source area and disposing of the materials at an off-site facility permitted to handle such wastes. Approximately 375 tons of contaminated soil would be removed from the courtyard area, in an excavation $4\pm$ ft. deep. The 4-ft. depth limit is based on the presumed depth of the existing building footings. Excavating deeper than these footings would potentially cause structural instability or damage due to settlement. Soils below this depth, therefore, would be left in place as would all contaminated soils beneath the building.

Excavation and disposal would be performed in accordance with applicable regulations. Since the waste soil contains VOCs, a determination would be required from NYSDEC with regard to the waste being potentially classified as either hazardous or solid waste. NYSDEC TAGM 3028 allows for waste soil with relatively low levels of normally hazardous VOC compounds to be handled and disposed as solid waste.

In October 1996 the PRP initiated an investigation to determine the levels of VOCs in the site's source area soils and to identify the portion(s) that could be excavated and disposed. Based on the results of the investigation, the soil would be disposed as a solid waste at a permitted disposal facility.

This alternative would also include long-term groundwater monitoring to document groundwater quality and detect any migration of COCs at concentrations in excess of the NYSDEC groundwater quality standards.

Alternatives 4A and 4B In-situ Soil Vapor Extraction

In-situ separation of contaminants from unsaturated soil is generally accomplished through soil vapor extraction which was evaluated in two modes by the FS: 1) high-vacuum extraction using vacuum blowers to apply moderate to high vacuum to the vadose zone soils, to achieve a high VOC extraction rate; or 2) low vacuum, which doesn't produce VOC yield as rapid as high-vacuum extraction, but can be effective and have low maintenance over the long term.

Alternative 4A Low Vacuum Soil Vapor Extraction

 Present Worth:
 \$ 104,000

 Capital Cost:
 \$ 21,000

 Annual O&M:
 \$ 10,000

 Time to Implement
 6 months - 1 year

Separation of contaminants from unsaturated soil would be accomplished through soil vapor extraction (SVE) performed utilizing a low vacuum system which employs wind-powered turbines to produce a vacuum on soil. Applications of this type of vacuum system are common in petroleum release remediation. The conceptual low vacuum SVE design would entail installation of two angled wells through the building foundation wall to access the contaminated soils beneath the building. Vertical extraction wells, or trenched, horizontal, slotted pipe would be installed within the courtyard area. These wells would be manifolded together and connected to riser pipes which extend above the roof line with wind-driven turbine ventilators attached to each. All wells and piping would be 4-in. PVC with appropriate fittings.

The conceptual turbine has an 8-in. throat and a rated exhaust capacity of 256 cubic feet per minute (cfm) at a wind speed of 4 mph. The vacuum extraction system would employ multiple turbines, each on a vertical section connected to either a well or buried horizontal pipe run.

Often SVE systems require that the extracted vapor be treated at the surface using granular activated carbon (GAC) or other methods which strip the extracted vapor of VOCs. The treated vapor is then discharged to the air. The rates of vapor from a low vacuum system, however, would likely be at levels low enough that exceedence of air discharge permit levels would not occur. Accordingly, vapor treatment for the wind-powered system may not be required.

To monitor ongoing operation of the SVE and the mass of contaminants removed, measurement of vapor effluent contaminant concentrations would be performed on a regular basis. This alternative would also include long-term groundwater monitoring to document groundwater quality and detect any migration of COCs at concentrations in excess of the NYSDEC groundwater quality standards.

Alternative 4B High Vacuum Soil Vapor Extraction

 Present Worth:
 \$ 410,000

 Capital Cost:
 \$ 78,000

 Annual O&M:
 \$ 41,000

 Time to Implement
 6 months - 1 year

This type of system would be very similar to that described in Alternative 4A but would employ an electric motor/blower to produce a vacuum on soil, in lieu of wind-powered turbines.

This Alternative is considerably more costly than Alternative 4A in light of the operation and maintenance requirements, including the provision for air treatment. The extracted vapor from the system would likely require treatment at the surface using granular activated carbon (GAC) or other methods which strip the extracted vapor of VOCs, in light of the higher extraction rate. The treated vapor would then be discharged to the air via a stack or stacks above the roof line.

To monitor ongoing operation of the SVE and the mass of contaminants removed, measurement of vapor effluent contaminant concentrations would be performed on a regular basis. This alternative would also include long-term groundwater monitoring to document groundwater quality and detect any migration of COCs at concentrations in excess of the NYSDEC groundwater quality standards.

Alternative 5 Remedial Action Combination: Control/Isolation, Excavation/Disposal, and Soil Vapor Extraction

| Present Worth: | \$ 180,000 |
|-------------------|-------------------|
| Capital Cost: | \$ 97,000 |
| Annual O&M: | \$ 10,000 |
| Time to Implement | 6 months - 1 year |

This alternative would involve the implementation of several of the above actions in combination with the others. The combination proposed includes: 1) excavation and disposal of courtyard soils as solid waste; 2) control/isolation by covering the courtyard with a low-permeability cap; and 3) separation/treatment using vapor extraction for soils left in place (courtyard area and beneath the building).

Since inception of the response to the contaminant release at the site, an alternate source of drinking water has been provided to the area, the 1,1,1-TCA tank has been removed, and several phases of investigation and sampling have been performed. Since these actions, the overall groundwater quality has increased through natural processes. Excavation of courtyard soils, especially if combined with capping of the courtyard, would remove the primary portion of the source area soils that contributes to contamination in groundwater. This is because the courtyard has been subject to infiltration and roof run-on, which has allowed contaminant leaching and downward migration. For the source area soils left in place, a vapor extraction system would provide a viable means of further reducing potential contaminant migration in a setting that has already been demonstrated to have shown marked improvement without the presence of a mechanism for VOC removal.

Although a wind-powered system would not accomplish contaminant separation at a rate comparable to a blower-powered system, it would provide for ongoing reduction in the contaminant mass at a fraction of the cost of a higher-vacuum system. The rates of vapor, and therefore contaminant extraction, would likely be at levels low enough that exceedence of air discharge permit levels would not occur. Thus, vapor treatment would not be required. Further, operation and maintenance efforts for a low-vacuum system would also be relatively minor.

In light of the incremental benefit realized by using the more costly blower-powered system, when utilized in conjunction with Alternatives 2 and 3, a low vacuum system is a more viable alternative. The individual components of this remedial action, therefore, would be as described above in Alternative Nos. 2, 3 and 4A. However, the SVE system in the courtyard area would be installed at the base of the courtyard area excavation. Two alignments of horizontal slotted screen pipe would be installed within the bottom of the excavation created by the courtyard soil removal and manifolded to riser pipes which extend above the building roof line. Like the extraction pipes beneath the building, a wind-driven turbine/ventilator would be connected to each pipe for a total of four.

A monitoring program would be implemented consistent with that described in Alternative 4A.

6.2 Evaluation of Remedial Alternatives

The criteria used to compare the potential remedial alternatives are defined in the regulation that directs the remediation of inactive hazardous waste sites in New York State (6 NYCRR Part 375). For each of the criteria, a brief description is provided followed by an evaluation of the alternatives against that criterion. A detailed discussion of the evaluation criteria and comparative analysis is contained in the Feasibility Study.

The first two evaluation criteria are termed threshold criteria and must be satisfied in order for an alternative to be considered for selection.

1. Compliance with New York State Standards, Criteria, and Guidance (SCGs). Compliance with SCGs addresses whether or not a remedy will meet applicable environmental laws, regulations, standards, and guidance.

All of the remedial alternatives would be designed and implemented to meet action-specific SCGs, however, the no action alternative includes no measures to address contravention of pertinent standards. Alternatives 2 and 3 each provide a limited action which, alone, may not fully meet SCGs. Alternative 4A, the low vacuum vapor extraction system, would ultimately comply with pertinent SCGs, though the time frame associated with compliance is uncertain. Alternative 4B would likely comply with pertinent SCGs sooner than Alternative 4A, in light of the higher extraction rate. Alternative 5, the combination of actions, would meet the SCGs.

2. <u>Protection of Human Health and the Environment</u>. This criterion is an overall evaluation of the health and environmental impacts to assess whether each alternative is protective.

The health risk assessment conducted during the RI indicated that existing contaminant levels do not create unacceptable risks to humans. All of the alternatives would provide for a reduction in the concentrations of COCs present, thus reducing the risk to the environment, though no action relies exclusively on natural attenuation. Natural attenuation would take many years and could pose increased risks to public health and the environment with increased contaminant leaching and/or migration. Alternatives 2, 3, 4A and 4B would each provide additional protection to the environment, based on their limited actions. Alternative 5 would rate highest with regard to protection of the environment by removing contaminated soil and containing and treating the areas of contamination which would remain.

The next five "primary balancing criteria" are used to compare the positive and negative aspects of each of the remedial strategies.

3. <u>Short-term Effectiveness</u>. The potential short-term adverse impacts of the remedial action upon the community, the workers, and the environment during the construction and/or implementation are evaluated. The length of time needed to achieve the remedial objectives is also estimated and compared against the other alternatives.

All of the alternatives, except the no action alternative, would involve some degree of construction within the source area. Alternative Nos. 3 and 5, because of the required excavation activities, would be more extensive and present a higher potential for short-term risks to on-site workers and the community during implementation. For these alternatives, a greater degree of mitigative measures would need to be implemented to control potential short-term environmental impacts associated with dust and volatilization of the COCs.

4. <u>Long-term Effectiveness and Permanence</u>. This criterion evaluates the long-term effectiveness of the remedial alternatives after implementation. If wastes or treated residuals remain on site after the selected remedy has been implemented, the following items are evaluated: 1) the magnitude of the remaining risks, 2) the adequacy of the controls intended to limit the risk, and 3) the reliability of these controls.

The no action alternative would not meet the RAOs for the site. Alternative 2, the control/isolation alternative, would help prevent future migration of contaminants to groundwater but by itself, the alternative would not address the presence of contaminants in soil. Alternative 3, the excavation/disposal alternative would represent an immediate reduction in the source area contaminant mass, but some waste would remain onsite. Alternatives 4A and 4B would both rate well with regard to long-term effectiveness, although the time frame associated with the remedial action for 4A would be longer and, therefore, more uncertain than Alternative 4B. Alternative 5 would rate highest with regard to long-term effectiveness by achieving each of the site RAOs.

5. Reduction of Toxicity, Mobility or Volume. Preference is given to alternatives that permanently and significantly reduce the toxicity, mobility or volume of the wastes at the site.

The no action alternative would not satisfy this criteria. Alternative 2 would reduce the mobility of contaminants by reducing infiltration. Toxicity and volume, however, would not be affected. Alternative 3 would reduce the volume of contamination present, however, as this alternative only addresses one area of contamination (i.e. the courtyard), the toxicity and mobility potential of the remaining areas would not be affected. Alternatives 4A and 4B would allow for a reduction in the contaminant mass and toxicity but the mobility would not be significantly affected. Of the alternatives, Alternative 5 would rate the highest by reducing both the volume and mobility of the contaminants.

6. <u>Implementability</u>. The technical and administrative feasibility of implementing each alternative are evaluated. Technical feasibility includes the difficulties associated with the construction and the ability to monitor the effectiveness of the remedy. For administrative feasibility, the availability of the necessary personnel and material is evaluated along with potential difficulties in obtaining specific operating approvals, access for construction, etc.

All of the remedial alternatives would be technically feasible and could be implemented at the site. Alternative 1, the no action alternative, and Alternative 2 would rate high with regard to implementability. Each involves straightforward measures. Alternative 3 would require a greater degree of coordination, in light of the required excavation, transport and disposal of contaminated soils. Alternative 5 would also require a high degree of coordination, as three individual actions would be implemented simultaneously: excavation, containment and treatment. Alternative 4B would require the highest degree of coordination in light of the NYSDEC Division of Air involvement, as well as engineering considerations for the system design, placement, operation and maintenance.

7. <u>Cost</u>. Capital and operation and maintenance costs are estimated for each alternative and compared on a present worth basis. Although cost is the last balancing criterion evaluated, where two or more alternatives have met the requirements of the remaining criteria, cost effectiveness can be used as the basis for the final decision. The costs for each alternative are presented in Table 2.

This final criterion is considered a modifying criterion and is taken into account after evaluating those above. It is focused upon after public comments on the Proposed Remedial Action Plan have been received.

8. <u>Community Acceptance</u> - Concerns of the community regarding the RI/FS reports and the Proposed Remedial Action Plan have been evaluated. The "Responsiveness Summary", included as Appendix A, presents the public comments received and Department's response to the concerns raised. No significant public comments were received.

SECTION 7: SUMMARY OF THE SELECTED REMEDY

Based upon the results of the RI/FS, and the evaluation presented in Section 6, the NYSDEC is selecting Alternative 5, the Remedial Action Combination: Control/Isolation, Excavation/Disposal, and Soil Vapor Extraction as the remedy for this site.

This selection is based upon the evaluation in the Feasibility Study which supports that the alternative which combines these various actions will be the most beneficial remedial action plan for the site. When considered together, the actions will provide an effective and implementable approach to achieving the site's remedial goals. Alternative 5 will provide a combination of methodologies that will achieve the RAOs for the site while generally satisfying the criteria by which the various methods have been evaluated. The combination also represents a cost-effective approach that will be implemented without undue technical or administrative impediments.

The estimated present worth cost to implement the remedy is \$180,000. The cost to construct the remedy is estimated to be \$97,000 and the estimated average annual operation and maintenance cost for ten years is \$10,000.

The elements of the proposed remedy are as follows:

- 1. A remedial design program to verify the components of the conceptual design and provide the details necessary for the construction, operation and maintenance, and monitoring of the remedial program. Any uncertainties identified during the RI/FS will be resolved.
- 2. Excavation and offsite disposal of approximately 375 tons of accessible, affected soil from the courtyard to a permitted, solid waste management facility.
- 3. Installation of a soil vapor extraction piping and well network beneath the excavated area and existing building, and connection of this network to vertical wind-powered turbine exhaust units.
- 4. Backfill of the courtyard area, diversion of roof drain run-on and capping with a low-permeability asphalt cap. If advantageous to the site owner, construction of an extension to the building over the courtyard will be an acceptable and potentially preferable alternative to the asphalt cap.
- 5. Since the remedy results in untreated hazardous waste remaining at the site, an SVE and groundwater monitoring program will be instituted. This sample collection and analysis program will allow the effectiveness of the selected remedy to be monitored and will be a component of the operation and maintenance for the site. As an additional component of the remedy, monthly VOC vapor monitoring of the turbines will be conducted using a direct reading instrument.

6. As a component of the design, performance criteria will be established to verify the effectiveness of the remedy. The criteria will be used to gauge the system's progress toward attainment of remedial goals and to upgrade and/or modify the system, if necessary.

SECTION 8: HIGHLIGHTS OF COMMUNITY PARTICIPATION

As part of the remedial investigation process, a number of Citizen Participation (CP) activities were undertaken in an effort to inform and educate the public about conditions at the site and the potential remedial alternatives. The following public participation activities were conducted for this Operable Unit at the site:

- A repository for documents pertaining to the site was established.
- A site mailing list was established which included nearby property owners, local political officials, local media and other interested parties.
- In February 1994 a Fact Sheet was sent to the site mailing list announcing plans for a public meeting to discuss the planned Remedial Investigation/Feasibility Study.
- On March 17, 1994 the NYSDEC and the NYSDOH held a Public Meeting to explain the purpose of a Remedial Investigation/Feasibility and answer site-related questions.
- In June 1997 a Fact Sheet was sent to the site mailing list announcing the availability of the Proposed Remedial Action Plan and plans for a public meeting to accept comments of the NYSDEC's proposed remedy.
- On July 16, 1997 the NYSDEC and the NYSDOH held a Public Meeting to explain the State's proposed remedy and to accept comments on the PRAP.
- In August 1997 a Responsiveness Summary was prepared and made available to the public, to address the comments received during the public comment period for the PRAP.

Table 1
Nature and Extent of Contamination

| MEDIA | CLASS | CONTAMINANT OF CONCERN | CONCENTRATION RANGE (ppb) | FREQUENCY of EXCEEDING SCGs | SCG (ppb) |
|-------------|-------------------------------|---------------------------|------------------------------|-----------------------------|--------------|
| Groundwater | Volatile Organic Compounds | Trichloroethylene | ND to 7,700 | 39 of 66 | 5 |
| | (VOCs) | 1,1,1-TCA | ND to 660 | 18 of 66 | 5 |
| | | 1,2 DCE | ND to 1,500 | 26 of 66 | 5 |
| | | PCE | ND to 160J | 10 of 66 | 5 |
| | | 1,1-DCE | ND to 12 | 4 of 66 | 5 |
| | | 1,2-DCA | ND to 11 | 1 of 66 | 5 |
| | | 1,1-DCA | ND to 34 | 2 of 66 | 5 |
| | | Methylene Chloride | ND to 13J | 1 of 66 | 5 |
| | | Chloroform | ND to 8J | 1 of 66 | 7 |
| | | Acetone | ND to 180J | 2 of 66 | 50(G) |
| | | Vinyl Chloride | ND to 7J | 1 of 66 | 2 |
| | | Benzene | ND to 2J | 2 of 66 | .7 |

(G) - Value listed is a guidance value

Table 2
Remedial Alternative Costs

| Remedial Alternative | Capital Cost | Annual O&M | Total Present Worth |
|---|--------------|------------|------------------------|
| No Action | \$0 | \$0 | \$0 |
| On-Site Control/Isolation without Treatment | \$15,000 | \$8,500 | \$84,000 |
| Excavation and Off-Site Disposal without Treatment | \$58,000 | \$8,500 | \$126,000 |
| Low Vacuum Soil Vapor Extraction | \$21,000 | \$10,000 | \$104,000 |
| High Vacuum Soil Vapor Extraction | \$ 78,000 | \$ 41,000 | \$ 410,000 |
| Remedial Action Combination: Control/Isolation, Excavation/ Disposal, Soil Vapor Extraction | \$97,000 | \$10,000 | \$180,000 |

APPENDIX A

RESPONSIVENESS SUMMARY

Enarc-O Machine Products, Inc. Site Proposed Remedial Action Plan Lima (T), Livingston County Site No. 8-26-011

The Proposed Remedial Action Plan (PRAP) for the Enarc-O Machine Products, Inc. Site, was prepared by the New York State Department of Environmental Conservation (NYSDEC) and issued to the local document repository on June 27, 1997. This Plan outlined the preferred remedial measure proposed for the remediation of the contaminated soils and groundwater at the Enarc-O Machine Products Site. The preferred remedy is a combination of actions including: excavation and disposal of courtyard area soils; control/isolation by covering the courtyard with a low-permeability cap; and separation/treatment using vapor extraction for soils left in place (the deeper courtyard area soil and soil beneath the building).

The release of the PRAP was announced via a notice to the mailing list, informing the public of the PRAP's availability.

A public meeting was held on July 16, 1997 which included a presentation of the Remedial Investigation (RI) and the Feasibility Study (FS) as well as a discussion of the proposed remedy. The meeting provided an opportunity for citizens to discuss their concerns, ask questions and comment on the proposed remedy. These comments have become part of the Administrative Record for this site.

The public comment period for the PRAP closed on July 31, 1997, no written comments were submitted.

This Responsiveness Summary responds to all questions and comments raised at the July 16, 1997 public meeting.

The following are the comments received at the public meeting, with the NYSDEC's responses:

- Comment 1: In the Proposed Remedial Action Plan (PRAP), how many years does the cost estimate for operation and maintenance (O&M) include? How long do you expect this site will have to be maintained? Who is responsible for paying the cost of O&M?
- Response 1: For estimating purposes, a time frame of ten years was assumed for system O&M. This estimate is for costing purposes but also represents a "best guess" of the required duration of system operations. The actual duration of operations may be longer or shorter based on the remedy's impact, as evidenced by the monitoring program.

Subsequent to the issuance of the Record of Decision, negotiations with the site PRP will commence for the design and construction. O&M is an element of the remedy which, pending agreement, will be funded by the site PRP.

- Comment 2: Sprint wants to build a phone tower in an area near the site. Should we be concerned about groundwater contamination? They are going to have to put some big holes into the ground to put up the tower.
- Response 2: Based on information provided by Costich Engineering (the Civil Engineer for the Tower Project), the proposed tower location is approximately 1000 feet southwest of the Enarc-O main plant building. While the tower location was not sampled as part of the Enarc-O investigation(s), the distance and location of the proposed tower relative to the site, make it unlikely that any site-related contamination would be present in the groundwater at this location. Even if contaminants were shown to be present in this area, this would likely not affect the utilization of this location for the proposed tower, though certain contingencies (e.g. air monitoring, groundwater sampling, proper discharge) may have to be incorporated into the construction permit.
- Comment 3: Has any testing been done at the proposed tower site? How far down will they have to dig to put up the tower?
- Response 3: No sampling has been conducted at the proposed tower site in conjunction with the Enarc-O site investigations. Information provided by Costich Engineering (the Civil Engineer for the Tower Project) indicates that the proposed tower will sit on three 36" diameter piers, approximately 27' deep. The information also indicates that a test boring was drilled at the proposed location to a depth of 36'-6", with no bedrock evident.
- Comment 4: If TCE is found at the proposed tower site, what environmental impact might it have if it is present at levels you have found elsewhere? Whose concern should this be at this point? Who would monitor work done by the company? Sprint is aware of the concern, because they told us the first site they looked at was the Enarc-O property.
- Response 4: The potential for site-related contamination at the proposed tower location is believed to be low. The site investigations have shown that the levels of contamination in soil and groundwater, while high in the vicinity of the east wing of the main plant building, drop off considerably with distance from the source area. Further, while there is some seasonal variation in groundwater flow direction, shallow bedrock groundwater flow is generally to the northeast, thus from the proposed tower location toward the site. The placement of a tower at this offsite location should not be affected by the proximity of the Enarc-O site and the low potential for contamination in this area. Although no contamination is believed to exist at this location, some precautions may be appropriate during the construction of the tower, should this project be approved by the Town. First, in light of the concern expressed regarding potential groundwater contamination in this area, the boring logs for the proposed location should be reviewed to determine if groundwater was encountered. If data indicates groundwater was observed, or if the Town wished to take a conservative position, air monitoring for volatile organic compounds should be required when drilling for the piers. Also, if pumping of groundwater encountered in the borings were to be necessary, groundwater sampling would be appropriate to determine the requirements for proper treatment, handling and discharge of the groundwater. These are contingencies which could be incorporated into the permit to construct.

<u>Comment 5</u>: It is correct to say that any concerns about the contamination would only be during the construction phase and not over the long term?

Response 5: While the data from the investigation of the Enarc-O site does not suggest that site-related contamination would be present in the area proposed for the tower, no samples have been collected from this area in conjunction with the investigations conducted to date. Even if contaminants were shown to be present in this area, this would likely not affect the utilization of this location for the proposed tower. The primary concerns associated with such a use, given the known circumstances, are (1) the potential for worker exposure during the drilling/boring program and (2) the disposition of any potentially contaminated groundwater which may be pumped during the construction phase. To alleviate these concerns, provisions for air monitoring during the drilling program and groundwater sampling, should it be necessary (see Response 4), could be included in any agreement/contract with the tower owner.

<u>Comment 6</u>: Are levels found at the closest test spot to the proposed tower location high enough to be a concern?

Response 6: The Remedial Investigation revealed that concentrations of contaminants diminish considerably with distance from the source area. Samples closest to the proposed tower location were consistent with this trend. While elevated levels of volatile compounds were seen in well MW-201D (9,860 ppb), the well within the source area, less contamination was observed in well MW-202 (120 ppb) and well MW-2 (147 ppb) which are south of the source area. No contaminants were seen in well MW-1, the well which is likely the closest to the proposed tower location. Soil vapor data, likewise, showed the same trend. Samples collected within the source area contained high levels of contaminants but samples collected south of the Enarc-O Storage Building, away from the source area, contained very low levels of volatile compounds. These findings support that the likelihood of site-related contamination at the proposed tower location is low.

- **Comment 7:** Could the NYSDEC provide written guidance as to what the Town should require Sprint to do?
- Response 7: Yes. A letter which addresses this matter was forwarded to the attention of the Town Supervisor. The letter, dated July 22, 1997, is included as an attachment to this summary.
- <u>Comment 8</u>: Are the two major concerns 1) what to do with any groundwater pulled out of the ground during tower construction, and 2) worker safety during construction?
- Response 8: Yes, these issues would be the primary concerns if contamination is identified in this area. Note, however, these issues only pertain to the construction phase of the tower project. The disposition of contaminated groundwater, if encountered, would be a concern if the construction of the tower involves pumping of that groundwater. The water would have to be treated and/or properly disposed if compounds are found to be present above

discharge criteria. Worker safety is also a concern and air monitoring for volatile compounds would be advisable (see Response 5).

Comment 9: What is the time frame for the start of work on the Enarc-O clean up?

Response 9: Upon issuance of the Record of Decision, negotiations for the remedial design and construction will commence with the site PRP. Once agreement has been reached and a Consent Order for the work has been signed, work can begin as soon as practicable. As this construction season is drawing to a close, the Spring of 1998 is a likely option.

Comment 10: How long until the site is fully clean?

Response 10: For estimating purposes, a time frame of ten years was assumed for system operation and maintenance. This estimate is for costing purposes but also represents a "best guess" of the required duration of system operations. The actual duration of operations will depend on the effectiveness of the remedy and may be longer or shorter based by the monitoring program data.

NEW YORK STATE DEPARTMENT OF ENVIRONMENTAL CONSERVATION 50 Wolf Road, Albany, New York 12233-7010



July 22, 1997

Mr. Lance H. Bassage Town Supervisor Town of Lima 7329 East Main Street Lima, New York 14485

Dear Mr. Bassage:

Re: Enarc-O Machine Products Site,

Lima (T), Livingston County, Site No. 8-26-011

This letter is in response to the concerns you raised at the July 16, 1997 public meeting for the Enarc-O Machine Products Site, regarding the proposal to locate a Sprint Telecommunications Tower in the vicinity of the above referenced inactive hazardous waste disposal site. On behalf of the Town of Lima, you requested the New York State Department of Environmental Conservation's (NYSDEC) input relative to the proposed location of the tower in light of the contamination detected at the Enarc-O site.

The studies conducted at the Enarc-O site have revealed the presence of contamination, specifically volatile organic compounds, in soil and groundwater. The source of this contamination is in the soil beneath and immediately to the south of the plant building's east wing, beyond this area contaminants have not been identified in the soil. The concentration of contaminants in the groundwater is also highest in the immediate vicinity of the building's east wing. As explained at the recent public meeting, the levels of contamination in the groundwater drop off considerably with distance from this source area and furthermore, the contamination except in the immediate area of the source, is limited to the bedrock groundwater. The bedrock groundwater at the site is encountered at an approximate elevation of 693' AMSL, which is approximately 27' below ground surface (bgs).

While the proposed tower location was not sampled as part of the Enarc-O investigation(s), the distance and location of the proposed tower relative to the site, makes it unlikely that any site-related contamination would be present in the groundwater at this location. While there is some seasonal variation, shallow bedrock groundwater flow in the vicinity of the Enarc-O site is generally to the northeast, that is from the proposed tower location toward the Enarc-O site.

Based on information obtained from Costich Engineering (the Civil Engineer for the Tower Project), the proposed tower location is approximately 1000 feet southwest of Enarc-O main plant building. The proposed tower site elevation is 733.9' AMSL, approximately 15' above the Enarc-O site elevation. A test boring installed at the proposed tower location to a depth of 34'-6" bgs, encountered no bedrock. At the Enarc-O site, bedrock was encountered at depths ranging from 10'-18' bgs. The tower project involves the installation of three piers to a depth of 27' bgs to support the tower, which based on the above elevation data would not be expected to encounter the groundwater. Based on the site investigations, groundwater is only present in the bedrock.

As explained at the public meeting, the placement of a tower at this offsite location should not be effected by the proximity of the Enarc-O site and the low potential for contamination in this area. Although no contamination is believed to exist at this location, some precautions may be appropriate during the construction of the tower, should this project be approved by the Town. First, in light of the concern expressed regarding potential groundwater contamination in this area, the boring logs for the proposed location should be reviewed to determine if groundwater was encountered. If any indication of groundwater was observed, or if the Town wished to take a conservative position, air monitoring for volatile organic compounds should be required when drilling for the piers. Also, if pumping of groundwater encountered in the borings were to be necessary, groundwater sampling would be appropriate to determine the requirements for proper treatment, handling and discharge of the groundwater. These are contingencies which could be incorporated into the permit to construct.

In summary, while the data from the investigation of the Enarc-O site does not suggest that site-related contamination would be present in the area proposed for the tower, no samples have been collected from this area in conjunction with the investigations conducted to date. Even if contaminants were shown to be present in this area, this would likely not affect the utilization of this location for the proposed tower. The primary concerns associated with such a use, given the known circumstances, are (1) the potential for worker exposure during the drilling/boring program and (2) the disposition of any potentially contaminated groundwater which may be pumped during the construction phase. To alleviate these concerns, the provisions for air monitoring during the drilling program and groundwater sampling, should it be necessary, discussed above could be included in any agreement/contract with the tower owner.

I hope this letter addresses your concerns. If you have any additional questions, please contact me at (518) 457-4343.

Sincerely,

Michael J. Ryan, P.E.

Mill 1/2

Project Engineer

Bureau of Western Remedial Action Division of Environmental Remediation

Dave Napier, NYSDOH

cc:

Ralph VanHouten. Livinoston County DOH

APPENDIX B

ADMINISTRATIVE RECORD

The following documents, which have been available at the document repositories, constitute the Administrative Record for the Enarc-O Machine Products, Inc. Site, Remedial Investigation/Feasibility Study.

MAY 1991:

Site Assessment

SEPTEMBER 1996:

Remedial Investigation Report

JUNE 1997:

Feasibility Study Report

JUNE 1997:

Proposed Remedial Action Plan

