

## Review Ave. Skimmer Pump Discharge Line Sizing

### PIPING HEAD LOSS - PRODUCT

**CALC BY**    **CHECK BY**  
 TCK            BOD

**SITE:**            Individual Skimmer Pump - Max Flow  
**DATE:**

Length            15 ft  
 Flow rate        0.22 gpm                    Conservatively high flow rate due to pulsing of pumps. Pump capable of 160 GPD max or 0.11 GPM  
 ID                0.50 inches                (0.5" ID Tubing)  
 C                 150 constant(steel = 100, thermoplastic = 150)  
 Pipe Area        0.001 ft2

<b>FRICITION HEAD</b>	<b>0.18 feet of H2O</b>	H2O head loss X 9 for 50 csT or 250 SSU w/ S.G. of 0.875 per Blackmer Hydraulic Data Bulletin 33, Nov '87
	<b>0.08 psi</b>	
<b>Velocity</b>	<b>0.36 ft/sec</b>	

**SITE:**            Skimmer Pump Header  
**DATE:**

Length            490 ft  
 Flow rate        1.10 gpm                    Conservatively high flow rate due to pulsing of pumps. Pump capable of 160 GPD max or 0.11 GPM x 5 pumps worst case zone - 0.55 GPM  
 ID                1.00 inches                (1.0" ID)  
 C                 150 constant(steel = 100, thermoplastic = 150)  
 Pipe Area        0.005 ft2

<b>FRICITION HEAD</b>	<b>4.02 feet of H2O</b>	H2O head loss X 7 for 50 csT or 250 SSU w/ S.G. of 0.875 per Blackmer Hydraulic Data Bulletin 33, Nov '87
	<b>1.74 psi</b>	
<b>Velocity</b>	<b>0.45 ft/sec</b>	

**SITE:**            Combined All Skimmer Wells to Treatment System  
**DATE:**

Length            260 ft  
 Flow rate        8.36 gpm                    Conservatively high flow rate due to pulsing of pumps. Pump capable of 160 GPD max or 0.11 GPM x 38 pumps worst case zone - 4.2 GPM  
 ID                2.00 inches                (2" ID)  
 C                 150 constant(steel = 100, thermoplastic = 150)  
 Pipe Area        0.022 ft2

	Elev @		Static	TDH w/		PSI @ 0.9
	Pump Intake	Elev @ T-1401 Inlet	Head	TDH	10% FOS	SG
<b>FRICITION HEAD</b>	5.0	37.5	32.5	<b>39.8</b>	<b>43.8</b>	<b>39.44</b>
<b>Velocity</b>						

H2O head loss X 7 for 50 csT or 250 SSU w/ S.G. of 0.875 per Blackmer Hydraulic Data Bulletin 33, Nov '87

Discharge EL Conservative - not taking into account 8' drop tube siphon leg