



**VIA ELECTRONIC MAIL**

November 14, 2022

Mr. Christopher Mannes III, P.E.  
Environmental Engineer II  
New York State Department of Environmental Conservation  
615 Erie Boulevard West  
Syracuse, NY 13204-2400

**Subject: Third Quarter 2022 Progress Report  
Former Rollway Bearing Corporation Facility, Liverpool, New York  
Agreement Index Number: V7-1007-96-10; Site No. V00202**

Dear Mr. Mannes:

On behalf of Emerson Electric Co., WSP USA Inc. (WSP) is submitting this Third Quarter 2022 Progress Report for the former Rollway Bearing Corporation facility in Liverpool, New York. This quarterly progress report summarizes all work completed at the site from July through September 2022, and work planned for October through December 2022. The report was prepared in accordance with the requirements of the revised Site Management Plan (SMP), dated May 4, 2021, and includes the following information:

- a summary of all work completed and the results of sampling and testing performed during the reporting period
- a summary of reports and deliverables that were completed and submitted during the reporting period
- an estimate of the percentage of completion of the approved work plan activities, problems encountered during the quarter and actions taken to alleviate those problems, and modifications to work plans approved by the New York State Department of Environmental Conservation (NYSDEC)
- a description of activities anticipated to be completed during the next quarter

**WORK COMPLETED**

The following activities were completed during July through September 2022:

**LNAPL RECOVERY SYSTEM**

- From August 17 through 19, 2022, Emerson performed a voluntary high-vacuum removal event using a vacuum truck to remove residual light non-aqueous phase liquid (LNAPL) primarily from wells OW-2, OW-3, OW-5, OW-11/FB-4, and RW-1 (Figure 1). Vacuum was also applied to SB-5 and SB-8 for approximately 20 minutes; however, these were essentially dry due to low rainfall over the summer months. The LNAPL removal activities were conducted in accordance with WSP’s email to Christopher Mannes of the NYSDEC, dated May 3, 2021, and consisted of applying a high vacuum to the wells using an air-tight well cap equipped with a drop tube. During the 3-day event, approximately 745 gallons of liquid were removed from the wells and pumped into a vacuum truck. The vacuum truck remained onsite for 3 days to allow time for the emulsified quench oil to form a separate-phase layer on the surface for measurement.
- On August 22, 2022, WSP measured 0.015 foot of LNAPL in the vacuum truck tank, which is equivalent to approximately 9 gallons (or approximately 1 percent of the recovered liquid). The recovered liquids were transported offsite for disposal at the permitted Covanta Environmental Solutions facility in Oriskany, New York (Enclosure A). On completion of the high-vacuum removal event, the system’s vacuum blower was left off and the absorbents were left suspended above the water table in the targeted wells to evaluate LNAPL recovery under ambient conditions.
- WSP conducted an operation, maintenance, and monitoring (OM&M) visit on August 31, 2022. During the visit, WSP obtained LNAPL thickness measurements from the wells targeted during the high-vacuum removal event. The



measurements indicated the presence of 0.09 foot of LNAPL in OW-3, 0.02 foot of LNAPL in OW-5, 0.03 foot of LNAPL in OW-11/FB-4, and 0.01 foot of LNAPL in RW-1 (Figure 1; Table 1). Wells SB-5 and SB-8 were dry. Therefore, LNAPL had accumulated in wells OW-3, OW-5, and OW-11/FB-4 above the remedial action objective of 0.01 foot within 12 days of completing the high-vacuum removal event.

- During the August 31 OM&M visit, absorbent socks that were left suspended in wells RW-1, OW-2, OW-3, OW-5, and OW-11/FB-4 following the high-vacuum removal event were re-deployed into the water column. The absorbent in well OW-1 was replaced. The absorbents in the remaining wells were not replaced because no significant staining was observed on the absorbents (Enclosure B). The spent absorbents were weighed and placed in a U.S. Department of Transportation (DOT)-compliant 55-gallon steel drum for subsequent characterization and offsite disposal. On completion of the OM&M activities, the LNAPL recovery system vacuum blower was restarted and system performance measurements were collected. The OM&M log is included in Enclosure C.

## **SUB-SLAB DEPRESSURIZATION SYSTEM**

- The sub-slab depressurization system (SSDS) installed in the eastern portion of the facility was operational during the quarter (Figure 2). On August 31, 2022, WSP inspected the SSDS to ensure its proper operation and collected bimonthly vacuum readings from the SSDS extraction points. The vacuum readings obtained from the SSDS extraction points are documented on the SSDS Inspection Form, which is included in Enclosure D and summarized in Table 2.

## **RESULTS OF SAMPLING AND TESTING**

- On August 31, 2022, measurable LNAPL was present in wells OW-3, OW-5, and OW-11/FB-4 (Figure 1; Table 1).
- WSP estimates that approximately 9 gallons of LNAPL were removed from the wells during the reporting period.

## **REPORTS AND DELIVERABLES**

- On July 11, 2022, WSP submitted the Periodic Review Report (PRR) to the NYSDEC and New York State Department of Health, which covered the reporting period from June 21, 2021, through June 21, 2022.
- WSP submitted the Second Quarter 2022 Progress Report to the NYSDEC on August 2, 2022, which summarized activities conducted from April through June 2022.

## **PERCENTAGE OF COMPLETION**

- WSP estimates that the project is 90 percent complete.

## **DIFFICULTIES/MODIFICATIONS TO WORK PLAN**

During the quarter, system operating parameters were generally within typical operating ranges with the following exceptions:

- The vacuum readings for LNAPL recovery wells OW-2 and OW-8, collected on August 31, 2022, were below the typical operating range; however, the flow from these wells was relatively uniform and, thus, no corrective action is recommended at this time (Enclosure C).

## **WORK PLANNED**

The following work has been completed, or is anticipated to be undertaken in October through December 2022:

- WSP conducted an OM&M visit on October 12, 2022, to ensure proper operation of the LNAPL recovery system and SSDS. The O&M logs for this event will be provided in the Fourth Quarter 2022 Progress Report.
- During the October 12, 2022, site visit, absorbent socks were removed from wells RW-1, RW-2, OW-1, OW-2, OW-3, OW-4, OW-5, OW-8, SB-5, SB-8, OW-9/FB-2, OW-10/FB-1, and OW-11/FB-4, weighed, and placed in a DOT-compliant 55-gallon steel drum for subsequent characterization and offsite disposal. The field form for this event will be provided in the next quarterly progress report.



- In November 2022, WSP will collect LNAPL thickness measurements from all wells, and on completion of the measurements, new absorbents will be installed in all applicable wells.
- In December 2022, WSP will conduct an OM&M visit to ensure proper operation of the LNAPL recovery system and SSDS.

Please contact us at (315) 374-5574 with any questions regarding this Third Quarter 2022 Progress Report, or other aspects of the project.

Sincerely yours,

A handwritten signature in black ink that reads "Brian E. Silfer". The signature is written in a cursive style.

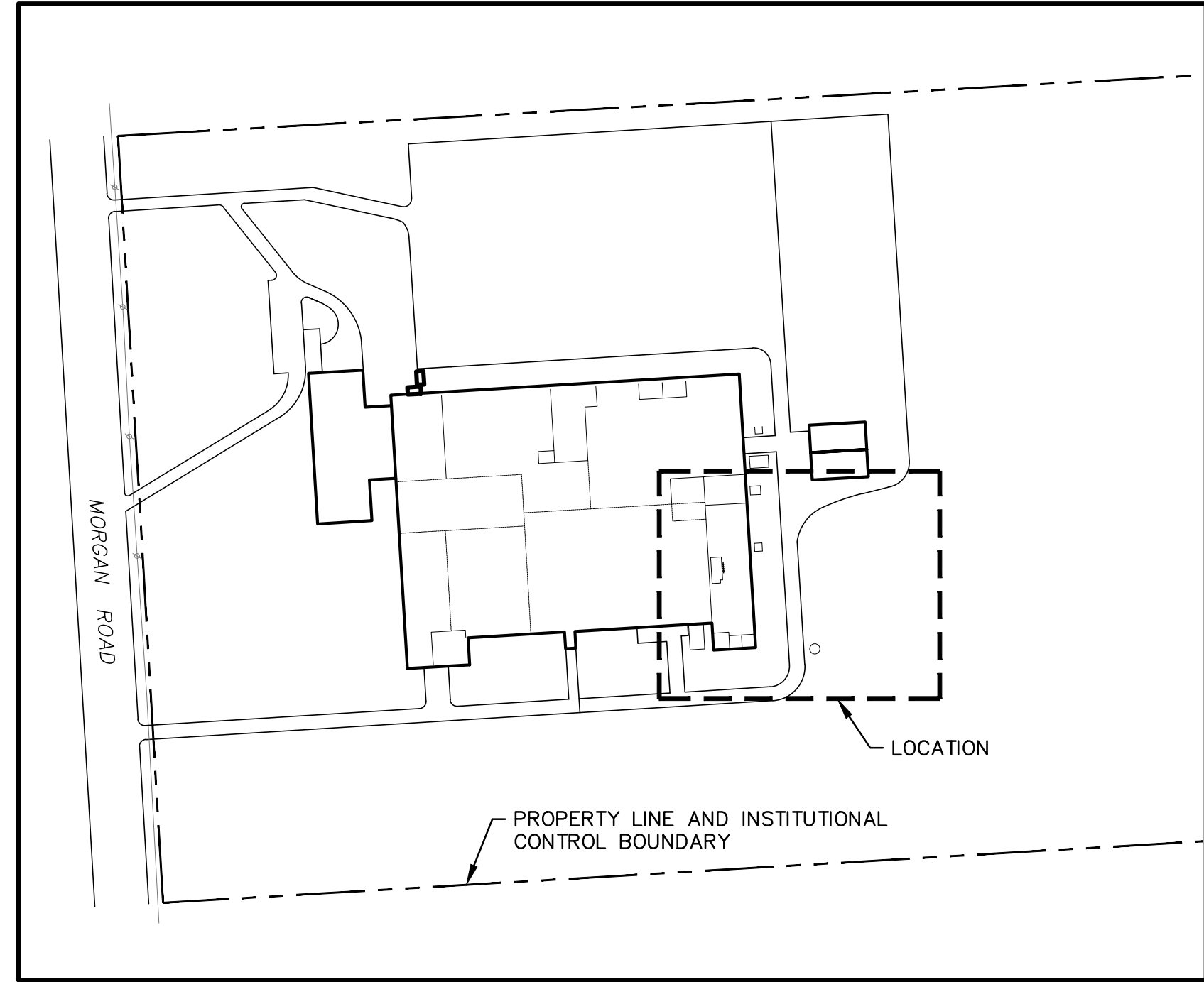
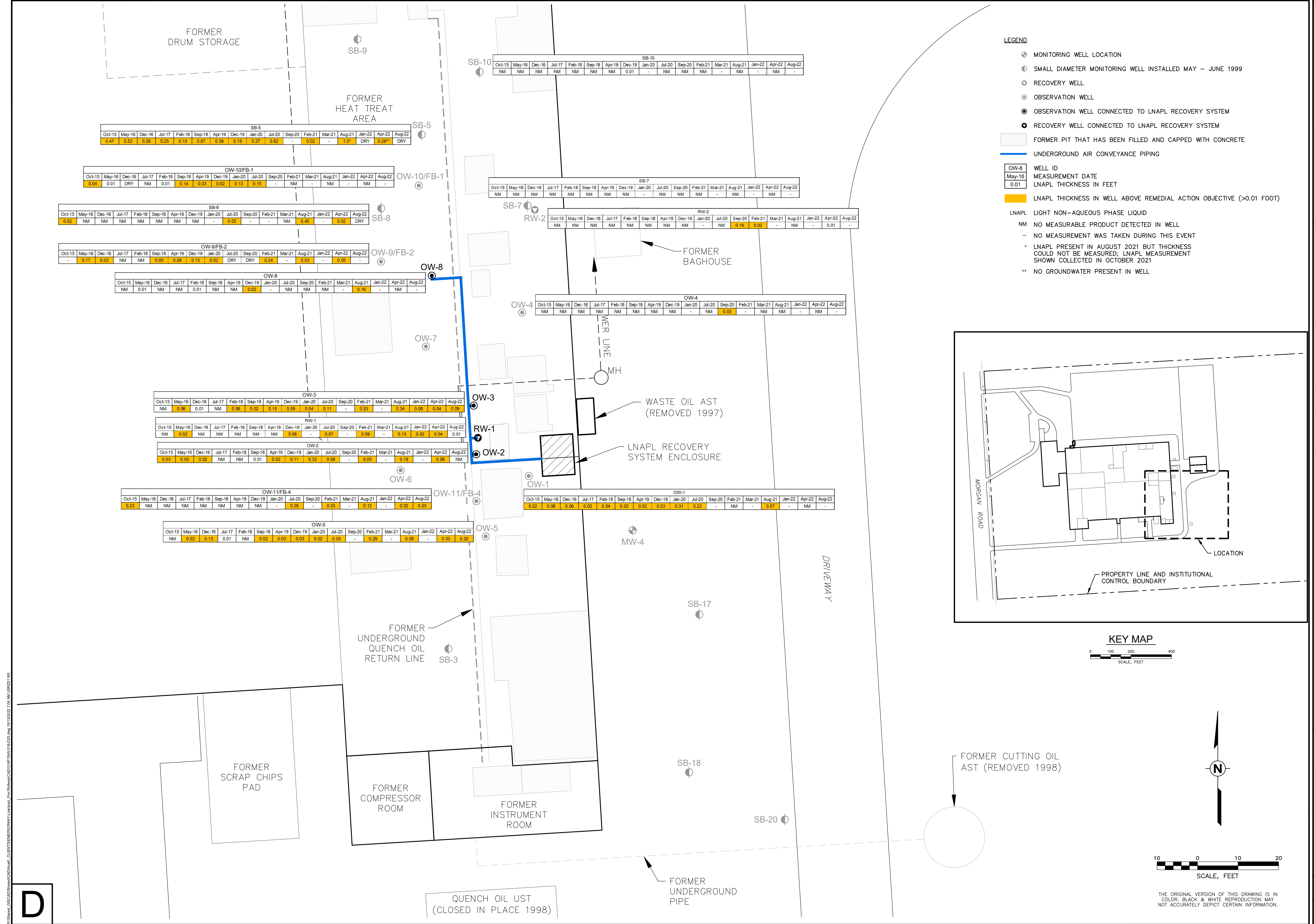
Brian E. Silfer, P.G.  
Practice Leader

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Enclosures

cc/encl.: Mr. Johnathan Robinson, New York State Department of Health  
Mr. Stephen L. Clarke, Emerson  
Sheila M. Harvey, Esquire, Pillsbury Winthrop Shaw Pittman

## FIGURES



REVISIONS		DESCRIPTION	DATE
REV	1	APPROVED	
REV	2	APPROVED	
REV	3	APPROVED	
REV	4	APPROVED	

DRAIN BY: *APR 09/2022*

CHECKED: *APR 09/2022*

APPROVED: *APR 09/2022*

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**LNAPL THICKNESS MEASUREMENTS  
FORMER HEAT TREAT DEPARTMENT  
FORMER ROLLWAY BEARING CORPORATION FACILITY  
LIVERPOOL, NEW YORK**

PREPARED FOR:  
EMERSON  
ST. LOUIS, MISSOURI

**WSP** USA, Inc.  
250 W. 34th STREET, 4th FLOOR  
NEW YORK, NY 10119  
TEL: +1 212.465.5000

**FIGURE 1**

Drawing Number  
**314P1545.018-D23**

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## TABLES

**Table 1**

**LNAPL Thickness Measurements in Former Heat Treat Department  
Former Rollway Bearing Corporation Facility  
Liverpool, New York**

Well	LNAPL Measurement (feet)																
	Oct-15	May-16	Dec-16	Jul-17	Feb-18	Sep-18	Apr-19	Dec-19	Jan-20	Jul-20	Sep-20	Feb-21	Mar-21	Aug-21	Jan-22	Apr-22	Aug-22
OW-1	0.02	0.06	0.06	0.03	0.04	0.02	0.02	0.03	0.31	0.22	-	NM	-	0.07	-	NM	-
OW-2	0.03	0.03	0.02	NM	NM	0.01	0.02	0.11	0.32	0.08	-	0.05	-	0.19	-	0.06	NM
OW-3	NM	0.06	0.01	NM	0.06	0.02	0.15	0.09	0.04	0.11	-	0.53	-	0.34	0.08	0.04	0.09
OW-4	NM	NM	NM	NM	NM	NM	NM	NM	-	NM	0.03	-	NM	NM	-	NM	-
OW-5	NM	0.02	0.13	0.01	NM	0.02	0.03	0.03	0.02	0.03	-	0.29	-	0.08	-	0.03	0.02
OW-8	NM	0.01	NM	NM	0.01	NM	NM	0.02	-	NM	NM	NM	-	0.16	-	NM	-
OW-9/FB-2	-	0.17	0.03	NM	NM	0.05	0.08	0.15	0.02	DRY	DRY	0.24	-	0.03	-	0.05	-
OW-10/FB-1	0.04	0.01	DRY	NM	0.01	0.14	0.03	0.02	0.13	0.15	-	NM	-	NM	-	NM	-
OW-11/FB-4	0.23	NM	NM	NM	NM	NM	NM	NM	-	0.05	-	0.03	-	0.12	-	0.02	0.03
RW-1	NM	0.02	NM	NM	NM	NM	NM	0.06	-	0.07	-	0.09	-	0.15	0.02	0.04	0.01
RW-2	NM	NM	NM	NM	NM	NM	NM	NM	-	NM	0.19	0.02	-	NM	-	0.01	-
SB-5	0.47	0.53	0.26	0.25	0.10	0.87	0.38	0.19	0.37	0.82	-	0.02	-	1.0*	DRY	0.29**	DRY
SB-7	NM	NM	NM	NM	NM	NM	NM	NM	-	NM	NM	NM	-	NM	-	NM	-
SB-8	0.02	NM	NM	NM	NM	NM	NM	NM	-	0.03	-	-	NM	0.40	-	0.02	DRY
SB-10	NM	NM	NM	NM	NM	NM	NM	0.01	-	NM	NM	NM	-	NM	-	NM	-

Notes:

LNAPL = light non-aqueous phase liquid

LNAPL thickness above remedial action objective (> 0.01 foot).

NM = No measurable product detected in well.

"-" = No measurement collected during this event.

\* = LNAPL present in August 2021 but thickness could not be measured; LNAPL measurement shown collected in October 2021.

\*\* = No groundwater present in well.



Table 2

**SSDS Monitoring and Maintenance Summary  
Former Rollway Bearing Corporation Facility  
Liverpool, New York (a)**

SSDS Extraction Points	Vacuum (inches water column)										
	Date: 9/18/2020 (start-up)	1/21/2021	4/21/2021	6/10/2021	8/24/2021	10/14/2021	12/6/2021	2/28/2022	4/4/2022	6/2/2022	8/31/2022
SSD-01	-9.34	-8.02	-8.53	-8.74	-7.25	-7.85	-8.48	-8.66	-8.53	-7.65	-6.95
SSD-02 (b)	-0.77	NM	-0.91	-1.03	-0.15	-0.48	-0.80	-0.81	-0.81	-0.45	-0.34
SSD-03	-24.27	-25.72	-25.94	-25.05	-23.31	-24.04	-0.50	-0.25	-36.01	-35.00	-28.80
SSD-04	-31.52	-30.51	-27.87	-26.99	-19.50	-20.78	-27.30	-27.14	-28.40	-19.90	-18.22
SSD-05 (b)	-0.38	NM	-0.49	-0.47	-0.01	-0.19	-0.48	-0.64	-0.39	-0.53	-0.34
SSD-06	-24.03	-25.12	-26.02	-25.82	-24.10	-25.32	-26.47	-26.14	-26.07	-23.88	-24.25
SSD-07	-24.68	-25.56	-25.60	-25.07	-23.58	-23.61	-23.50	-24.02	-22.70	-22.39	-22.11
SSD-08 (b)	-0.36	NM	-0.80	-1.12	-0.08	-0.41	-0.71	-0.89	-0.62	-0.44	-0.33
SSD-09	-24.59	-25.85	-26.11	-26.33	-24.30	-25.08	-26.07	-25.94	-25.74	-24.80	-24.60
SSD-10	-25.56	-26.32	-26.55	-26.49	-0.08	-0.41	-0.48	-0.56	-0.42	-0.38	-0.32
SSD-11 (b)	-0.79	NM	-1.35	-1.06	-1.04	-1.54	-1.21	-1.28	-0.90	-0.87	-0.85
SSD-12	-25.80	-27.86	-18.96	-18.25	-18.49	-19.01	-18.44	-18.91	-17.01	-0.42	-0.47
SSD-13	-5.11	-5.85	-7.25	-7.36	-5.28	-5.44	-6.12	-6.02	-6.12	-5.55	-5.67
SSD-14	-3.10	-3.32	-3.94	-4.11	-2.59	-3.03	-3.60	-3.89	-0.55	-3.07	-3.05
SSD-15	-4.05	-4.86	-5.40	-5.92	-4.36	-4.58	-5.04	-5.96	-5.03	-4.65	-4.76
SSD-16	-4.29	-4.45	-4.93	-4.06	-3.83	-4.20	-4.74	-4.02	-4.66	-4.36	-4.26
SSD-17	-2.36	-2.09	-2.55	-2.74	-1.37	-1.09	-1.61	-2.01	-1.58	-1.16	-3.11
SSD-18	-21.84	-25.69	-20.83	-20.41	-0.24	-20.45	-18.33	-19.12	-27.63	-24.88	-18.47
SSD-19	-21.28	-21.14	-21.66	-20.19	-18.34	-19.66	-21.24	-20.99	-21.15	-0.20	-0.20
SSD-20 (b)	-0.76	NM	-1.02	-1.29	-0.49	-1.02	-1.09	-1.06	-0.88	-0.81	-0.78
SSD-21	-23.15	-25.06	-25.34	-25.01	-22.63	-23.87	-25.20	-25.02	-25.00	-23.49	-22.94
SSD-22	-5.45	-6.28	-7.15	-7.64	-2.82	-3.17	-3.63	-4.11	-3.64	-3.33	-3.22
SSD-23	-0.56	-0.85	-1.08	-1.18	-0.62	-1.31	-1.49	-1.80	-1.30	-1.01	-0.92
Were flows adjusted?	No	No	No	No	No	No	No	No	No	No	No

a/ SSDS = sub-slab depressurization system; NM = not measured.

b/ Fan turned off because insufficient flow to operate within the manufacturer's specifications.

ENCLOSURE A – WASTE DISPOSAL DOCUMENTATION

**NON-HAZARDOUS WASTE MANIFEST**

1. Generator ID Number

2. Page 1 of 1

3. Emergency Response Phone

4. Waste Tracking Number

Generator's Site Address (if different than mailing address)

5. Generator's Name and Mailing Address

KOLLYN BETA KING CORP.  
7600 MORGAN RD. LIVERPOOL, NY 13090

7600 MORGAN RD.  
LIVERPOOL, NY 13090

Generator's Phone:

(412) 375-0244

U.S. EPA ID Number

6. Transporter 1 Company Name

HEPACO, LLC

NCD 986194306

7. Transporter 2 Company Name

U.S. EPA ID Number

8. Designated Facility Name and Site Address

COVAANTA ENVIRONMENTAL SOLUTIONS  
120 DRY RD.  
ORISKANY, NY 13424

U.S. EPA ID Number

Facility's Phone:

(315) 736-6080

9. Waste Shipping Name and Description

10. Containers

11. Total Quantity

12. Unit Wt./Vol.

No. Type

1. NON-RCRA, NON-DOT REGULATED MATERIAL  
MISC. (QUACK OIL/WATER MIXTURE)

1 TT

746

G

13. Special Handling Instructions and Additional Information

HEPACO SOB # 2285-120026  
HEPACO P.O. # 812-101361  
E-MAIL TO:  
APINVOICE@HEPACO.COM

CES Approval # 5013038

14. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name, and are classified, packaged, marked and labeled/placarded, and are in all respects in proper condition for transport according to applicable international and national governmental regulations.

Generator's/Offeror's Printed/Typed Name

ON BEHALF OF EMERSON

Signature

ELECTRIC CO.

Month Day Year

BRIAN SILVER

*[Signature]*

8 19 22

15. International Shipments

Import to U.S.

Export from U.S.

Port of entry/exit:

Date leaving U.S.:

Transporter Signature (for exports only):

16. Transporter Acknowledgment of Receipt of Materials

Transporter 1 Printed/Typed Name

Signature

Month Day Year

TONY KAMINSKI

*[Signature]*

08 19 22

Transporter 2 Printed/Typed Name

Signature

Month Day Year

17. Discrepancy

17a. Discrepancy Indication Space

Quantity

Type

Residue

Partial Rejection

Full Rejection

17b. Alternate Facility (or Generator)

Manifest Reference Number:

U.S. EPA ID Number

Facility's Phone:

17c. Signature of Alternate Facility (or Generator)

Month Day Year

18. Designated Facility Owner or Operator: Certification of receipt of materials covered by the manifest except as noted in Item 17a

Printed/Typed Name

Signature

Month Day Year

GENERATOR

INT'L

TRANSPORTER

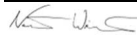
DESIGNATED FACILITY

GENERATOR'S/SHIPPER'S INITIAL COPY

ENCLOSURE B – ABSORBENT INSPECTION/REPLACEMENT FORM

**Field Form for Absorbent Inspection/Replacement  
Former Rollway Bearing Facility  
Liverpool, New York**

Date: August 31, 2022  
 Arrival Time: 10:00  
 Departure Time: \_\_\_\_\_

Inspector (print): Nathaniel Winston  
 Inspector (sign):   
 Weather Conditions: 69 F, sunny

Well ID	Staining (Y/N)	Absorbent Replaced (Y/N)	Spent Absorbent Weight (in grams)
RW-1	(a)	(a)	(a)
RW-2	N	N	-
OW-1	Y	Y	389
OW-2	(a)	(a)	(a)
OW-3	(a)	(a)	(a)
OW-4	N	N	-
OW-5	(a)	(a)	(a)
OW-8	<5%	N	-
SB-5	(a)	(a)	(a)
SB-7	*	-	-
SB-8	(a)	(a)	(a)
SB-10	*	-	-
OW-10/FB-1	<5%	N	-
OW-9/FB-2	N	N	-
OW-11/FB-4	(a)	(a)	(a)

\* = no absorbent in well

a/ Well included in high-vacuum event that occurred from August 17 to 19, 2022. Existing absorbents were temporarily removed during high vacuum LNAPL recovery event and then either re-deployed or replaced on August 31, 2022.

**Notable Observations:**

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**Well Maintenance:**

Description of Maintenance Needed:

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Date of Maintenance Completion:

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ENCLOSURE C – OM&M LOG SHEETS

**Table 1**

**Checklist  
LNAPL Recovery System  
Former Rollway Bearing Facility  
Liverpool, NY**

Date: 8/31/22  
 Arrival Time: 09:30  
 Departure Time: \_\_\_\_\_

Inspector (print): Nate Winston  
 Inspector (sign): *NW*  
 Weather Conditions: 69°F, sunny

Reason for Visit: OM&M and restart of system after high-vacuum LNAPL recovery event\*

**LNAPL Recovery System Skid**

Gauge	OM&M Reading		Typical Operation Reading	
	Reading	Units	Reading	Units
Inlet Vacuum: Before Vapor-Liquid Separator	<b>-50</b>	in H <sub>2</sub> O	<i>-58 to -62</i>	in H <sub>2</sub> O
Vacuum Before Air Filter	<b>-60</b>	in H <sub>2</sub> O	<i>-66 to -68</i>	in H <sub>2</sub> O
Vacuum After Air Filter/Before Blower Inlet	<b>-56</b>	in H <sub>2</sub> O	<i>-86</i>	in H <sub>2</sub> O
Discharge Stack Pressure	<b>2</b>	in H <sub>2</sub> O	<i>2</i>	in H <sub>2</sub> O
Discharge Stack Temperature	<b>70</b>	° F	<i>120 to 138</i>	° F
Kilowatt Hour Meter	<b>181,490</b>	kWh	<i>-</i>	kWh

**LNAPL Recovery Wells**

Well ID	OM&M Reading		Typical Operation Reading	
	Vacuum (in H <sub>2</sub> O)	Flow (SCFM)	Vacuum (in H <sub>2</sub> O)	Flow (SCFM)
OW-2	<b>-9.15</b>	<b>5.0</b>	<i>-40 to -54</i>	<i>3 to 7</i>
RW-1	<b>-10.4</b>	<b>5.0</b>	<i>-5 to -11</i>	<i>5.5 to 7</i>
OW-3	<b>-6.99</b>	<b>6.5</b>	<i>-6 to -11</i>	<i>2 to 3</i>
OW-8	<b>-5.11</b>	<b>6.0</b>	<i>-8 to -10</i>	<i>4 to 11</i>

**Notable Observations:**

*\*System was started immediately prior to readings.*

**System Maintenance:**

Description of Maintenance Needed:

---

Date of Maintenance Completion:

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**ENCLOSURE D – SUB-SLAB DEPRESSURIZATION SYSTEM INSPECTION FORMS**



**Sub-Slab Depressurization System Inspection Form**  
**Former Rollway Bearing Corporation Facility**  
**Liverpool, New York**

<b>Date:</b> <u>8/31/2022</u>	<b>Inspector (print):</b> <u>Nate Winston</u>
<b>Time:</b> <u>10:00</u>	<b>Inspector (sign):</b>
<b>Weather Conditions</b> 69 deg F, sunny	

**Reason for Visit (check all that apply):**

Routine Inspection/O&M <input checked="" type="checkbox"/>	Response to Owner Notification <input type="checkbox"/>
Other <input type="checkbox"/>	

**Vacuum Measurements**

SSD Extraction Point	Vacuum Reading (in W.C.)	SSD Extraction Point	Vacuum Reading (in W.C.)	
SSD-01	-6.95	SSD-13	-5.67	
SSD-02	-0.34	SSD-14	-3.05	
SSD-03*	-28.80	SSD-15	-4.76	
SSD-04	-18.22	SSD-16	-4.26	
SSD-05	-0.34	SSD-17	-3.11	
SSD-06	-24.25	SSD-18	-18.47	
SSD-07	-22.11	SSD-19	-0.20	
SSD-08	-0.33	SSD-20	-0.78	
SSD-09	-24.60	SSD-21	-22.94	
SSD-10	-0.32	SSD-22	-3.22	
SSD-11	-0.85	SSD-23	-0.92	
SSD-12	-0.47			

SSD Risers	Yes	No	Comments/Corrective Action Taken
Observable leaking connections		X	
Riser piping supports secure	X		
Defective or damaged instrumentation		X	
Damage to protective bollards or barriers		X	

**Piping Network**

Observable leaking connections			
Lateral piping supports secure	X		
New air intakes within 10 ft of discharge points		X	

**Discharge Fans**

Inoperable fan(s)			
		X	

**Other Notable Observations**

NA