

Facility DEC ID: 1472801062

PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 1-4728-01062/00013
Effective Date: Expiration Date:

Permit Issued To: DISC GRAPHICS, INC.
10 GILPIN AVE
HAUPPAUGE, NY 11788-4723

Contact: NICHOLAS BLAKE
DISC GRAPHICS
10 GILPIN AVE
HAUPPAUGE, NY 11788
(631) 300-1370

Facility: DISC GRAPHICS INC DBA OLIVER INC
10 GILPIN AVE
HAUPPAUGE, NY 11788

Description:
This is a renewal of an Air State Facility permit.

Disc Graphics Inc. DBA Oliver Inc. a commercial printer utilizing label presses with both water-based and UV printing capabilities and offset lithographic printing presses. The lithographic presses are used for coating and printing on paper and paper board. The facility also operates a number of emission sources that have been designated as trivial or exempt. The majority of the facility's emissions result from the use of cleaning fluids.

The permit contains emission caps for the purpose of limiting the facility's emissions from the facility to below major facility thresholds. Volatile organic compounds (VOCs) are limited to less than 22.5 tons per year. Total hazardous air pollutants (HAPs) are limited to less than 22.5 tons per year. Speciated HAPs are limited to less than 9 tons per year.

Facility DEC ID: 1472801062

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: SHERRI I AICHER
 NYSDEC - REGION 1 SUNY @ STONY BROOK
 50 CIRCLE RD
 STONY BROOK, NY 11790-3409

Authorized Signature: _____ Date: ___ / ___ / ___

Facility DEC ID: 1472801062

Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.

Facility DEC ID: 1472801062

PAGE LOCATION OF CONDITIONS

PAGE

DEC GENERAL CONDITIONS

General Provisions

- 5 1 Facility Inspection by the Department
- 5 2 Relationship of this Permit to Other Department Orders and Determinations
- 5 3 Applications for permit renewals, modifications and transfers
- 6 4 Permit modifications, suspensions or revocations by the Department

Facility Level

- 6 5 Submission of application for permit modification or renewal - REGION 1 HEADQUARTERS

Facility DEC ID: 1472801062

DEC GENERAL CONDITIONS
****** General Provisions ******
GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers
Applicable State Requirement: 6 NYCRR 621.11

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 3.3

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Facility DEC ID: 1472801062

Condition 4: Permit modifications, suspensions or revocations by the Department
Applicable State Requirement: 6 NYCRR 621.13

Item 4.1:

The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of application for permit modification or renewal - REGION 1 HEADQUARTERS
Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:

Applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator
Region 1 Headquarters
Division of Environmental Permits
Stony Brook University
50 Circle Road
Stony Brook, NY 11790-3409
(631) 444-0365

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

IDENTIFICATION INFORMATION

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Facility: DISC GRAPHICS INC DBA OLIVER INC
10 GILPIN AVE
HAUPPAUGE, NY 11788

Authorized Activity By Standard Industrial Classification Code:
2752 - COMMERCIAL PRINTING LITHOGRAPH
8999 - SERVICES, NEC

Permit Effective Date:

Permit Expiration Date:

PAGE LOCATION OF CONDITIONS

PAGE

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

- 6 1 6 NYCRR 201-7.1: Facility Permissible Emissions
- 6 *2 6 NYCRR 201-7.1: Capping Monitoring Condition
- 8 *3 6 NYCRR 201-7.1: Capping Monitoring Condition
- 9 *4 6 NYCRR 201-7.1: Capping Monitoring Condition
- 11 5 6 NYCRR 211.2: Visible Emissions Limited
- 11 6 6 NYCRR 234.1 (c): Once in, always in
- 11 7 6 NYCRR 234.3 (d) (1) (ii) ('c'): Compliance Demonstration
- 12 8 6 NYCRR 234.5: Compliance Demonstration
- 13 9 6 NYCRR 234.6: Compliance Demonstration
- 13 10 6 NYCRR 234.7: Compliance Demonstration
- 14 11 6 NYCRR 234.8: Compliance Demonstration

Emission Unit Level

EU=0-00001

- 15 12 6 NYCRR 234.3 (c) (1) (i): Compliance Demonstration
- 16 13 6 NYCRR 234.3 (c) (1) (ii): Compliance Demonstration
- 17 14 6 NYCRR 234.3 (d) (1) (ii) ('a'): Compliance Demonstration
- 18 15 6 NYCRR 234.3 (d) (1) (ii) ('b'): Compliance Demonstration

EU=0-00002

- 19 16 6 NYCRR 234.3 (a) (1) (i) ('a'): Compliance Demonstration
- 20 17 6 NYCRR 234.3 (a) (1) (i) ('b'): Compliance Demonstration

STATE ONLY ENFORCEABLE CONDITIONS

Facility Level

- 23 18 ECL 19-0301: Contaminant List
- 24 19 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities
- 25 20 6 NYCRR Subpart 201-5: Emission Unit Definition
- 25 21 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits
- 25 22 6 NYCRR 201-5.3 (c): CLCPA Applicability
- 25 23 6 NYCRR 201-5.3 (c): Compliance Demonstration
- 26 24 6 NYCRR 211.1: Air pollution prohibited

Emission Unit Level

- 26 25 6 NYCRR Subpart 201-5: Emission Point Definition By Emission Unit
- 28 26 6 NYCRR Subpart 201-5: Process Definition By Emission Unit

NOTE: * preceding the condition number indicates capping.

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

FEDERALLY ENFORCEABLE CONDITIONS

Renewal 1/DRAFT

**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6 NYCRR 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation. Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6 NYCRR 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6 NYCRR 200.7

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications,

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

required to operate such device effectively.

Item D: Unpermitted Emission Sources - 6 NYCRR 201-1.2

(a) Except as otherwise provided by this Part, construction or operation of a new, modified or existing air contamination source without a registration or permit issued pursuant to this Part is prohibited.

(b) If an existing facility or emission source was subject to the permitting requirements of this Part at the time of construction or modification, and the owner or operator failed to apply for a permit or registration as described in this Part, the owner or operator must apply for a permit or registration in accordance with the provisions of this Part. The facility or emission source is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing emission sources.

Item E: Recycling and Salvage - 6 NYCRR 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item F: Prohibition of Reintroduction of Collected Contaminants to the Air - 6 NYCRR 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item G: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR 201-3.2 (a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request.

Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item H: Proof of Eligibility for Sources Defined as Trivial

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Activities - 6 NYCRR 201-3.3 (a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Required Emission Tests - 6 NYCRR 202-1.1

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6 NYCRR Subpart 202-1.

Item J: Open Fires Prohibitions - 6 NYCRR 215.2

Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

Item K: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b)

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 2.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 000098-82-8	BENZENE, (1-METHYLETHYL)
CAS No: 000108-88-3	TOLUENE
CAS No: 000111-76-2	ETHANOL, 2-BUTOXY-
CAS No: 001330-20-7	XYLENE, M, O & P MIXT.

Item 2.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

On a monthly basis the facility shall calculate its emissions of speciated Hazardous Air Pollutants (HAP) for the past twelve month period. HAP emissions shall be calculated as the sum of the HAP material usage and the HAPs emitted from combustion sources. Speciated HAP emissions are limited to less than 9 tons per year.

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

In the event that this limit is exceeded, the facility shall provide written notification to DEC within fifteen (15) days of discovery.

Data and calculations used to determine compliance with the cap shall be maintained at the facility for a period of at least five years.

Parameter Monitored: SPECIATED HAP (MASS)
Upper Permit Limit: 9 tons per year
Monitoring Frequency: MONTHLY
Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 12 calendar month(s).

Condition 3: Capping Monitoring Condition
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 201-7.1

Item 3.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 3.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 3.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 3.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 3.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Upper Permit Limit: 22.5 tons per year
Monitoring Frequency: MONTHLY
Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 12 calendar month(s).

Condition 5: Visible Emissions Limited
Effective for entire length of Permit

Applicable Federal Requirement:6 NYCRR 211.2

Item 5.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 6: Once in, always in
Effective for entire length of Permit

Applicable Federal Requirement:6 NYCRR 234.1 (c)

Item 6.1:

A printing process that is subject to the provisions of Part 234 will remain subject to these provisions even if the emission of VOC from the facility or printing press later falls below the applicability criteria.

Condition 7: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement:6 NYCRR 234.3 (d) (1) (ii) ('c')

Item 7.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 7.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:

An offset lithographic printing process that uses fountain solutions containing VOC shall not operate if it is located in a severe ozone non-attainment area or is located at a facility with total actual annual VOC graphic

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

arts emissions of three tons or more on a 12-month rolling basis, unless, for sheet-fed offset lithographic printing processes, the fountain solution as applied contains no more than a 5.0 percent alcohol substitute by weight and no alcohol.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
 Process Material: FOUNTAIN SOLUTION
 Parameter Monitored: VOC CONTENT
 Upper Permit Limit: 5.0 percent alcohol by weight
 Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE
 Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)
 Reporting Requirements: ANNUALLY (CALENDAR)
 Reports due 0 days after the reporting period.
 Subsequent reports are due every 12 calendar month(s).

**Condition 8: Compliance Demonstration
 Effective for entire length of Permit**

Applicable Federal Requirement:6 NYCRR 234.5

Item 8.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 8.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

A person shall not sell, specify, or require the application of a coating, ink or adhesive on a substrate if such activity is prohibited by any of the provisions of this Part. The prohibition of this section shall apply to all written or oral contracts under the terms of which a coating, ink or adhesive is to be applied to a substrate.

This prohibition shall not apply to the following:

- (1) Ink, coating, or adhesive used in printing processes where control equipment has been installed to demonstrate compliance with this Part; or
- (2) Ink, coating, or adhesive used in printing processes that have been granted variances for reasons of technological and economic feasibility per section 234.3(f) of this Part.

A person selling an ink, coating, or adhesive used in a printing process subject to this Part must, upon request, provide the buyer with certification of the VOC content of

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

the coating, ink or adhesive supplied.

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

**Condition 9: Compliance Demonstration
Effective for entire length of Permit**

Applicable Federal Requirement:6 NYCRR 234.6

Item 9.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 9.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

An owner or operator of a facility subject to this Part shall not:

(a) Use open containers to store or dispose of cloth or paper impregnated with VOC or solvents that are used for surface preparation, cleanup or the removal of ink, coating or adhesive;

(b) Use open containers to store or dispose of spent or fresh VOC or solvents used for surface preparation, cleanup or the removal of ink, coating or adhesive;

(c) Use open containers to store, dispose or dispense ink, coating or adhesive unless production, sampling, maintenance or inspection procedures require operational access. This provision does not apply to the actual device or equipment designed for the purposes of applying an ink, coating or adhesive to a substrate.

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

**Condition 10: Compliance Demonstration
Effective for entire length of Permit**

Applicable Federal Requirement:6 NYCRR 234.7

Item 10.1:

The Compliance Demonstration activity will be performed for the Facility.

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Item 10.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Purchase, use, and production records of ink, coating, adhesive, VOCs, solvent, fountain solution and cleaning material must be maintained in a format acceptable to the department, and upon request, submitted to the department. Any other information required to determine compliance with this Part must be provided to the department in an acceptable format. Records must be maintained at the facility for five years.

The results of an analysis or other procedure used to establish compliance with this Part must be provided to the department. Department representatives shall be permitted, during reasonable business hours, to obtain ink, coating, adhesive, cleaning material and fountain solution samples to determine compliance with this Part.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Condition 11: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement:6 NYCRR 234.8

Item 11.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 11.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 10 percent or greater from any emission sources subject to 6 NYCRR Part 234, except only the emission of uncombined water. The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation at any time during facility operation.

While the process is in operation, the permittee will conduct observations of visible emissions from the

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

emission unit, process, etc. to which this condition applies at the monitoring frequency stated below. The permittee will investigate, in a timely manner, any instance where there is cause to believe that visible emissions have the potential to exceed the opacity standard.

The permittee shall investigate the cause, make any necessary corrections, and verify that the excess visible emissions problem has been corrected. If visible emissions with the potential to exceed the standard continue, the permittee will conduct a Method 9 assessment within the next operating day of the sources associated with the potential noncompliance to determine the degree of opacity and will notify the NYSDEC if the method 9 test indicates that the opacity standard is not met.

Records of visible emissions observations (or any follow-up method 9 tests), investigations and corrective actions will be kept on-site. Should the Department determine that permittee's record keeping format is inadequate to demonstrate compliance with this condition, it shall provide written notice to the permittee stating the inadequacies, and permittee shall have 90 days to revise its prospective record keeping format in a manner acceptable to the Department.

Parameter Monitored: OPACITY
 Upper Permit Limit: 10 percent
 Reference Test Method: Method 9
 Monitoring Frequency: WEEKLY
 Averaging Method: 6-MINUTE AVERAGE (METHOD 9)
 Reporting Requirements: ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 Subsequent reports are due every 12 calendar month(s).

****** Emission Unit Level ******

Condition 12: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 234.3 (c) (1) (i)

Item 12.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001

Regulated Contaminant(s):
 CAS No: 0NY998-00-0 VOC

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Item 12.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

VOC-containing press cleaning materials shall contain less than 70 percent by weight VOC, as applied, unless the facility owner or operator chooses to comply with the requirements of 6 NYCRR 234.3(c)(1)(ii).

The facility owner or operator shall maintain a record of each press cleaning material used that indicates the VOC content (in percent by weight) of that material on site for a period of at least five years from the date of use.

Note: One hundred and ten gallons of cleaning material per year on a 12-month rolling basis are excluded from the requirements of 6 NYCRR Part 234.3 (c)(1) provided that the use and quantity of the cleaning material excluded from the requirements are recorded in accordance with 6 NYCRR Part 234.7.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: CLEANING MATERIAL

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 70 percent

Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

**Condition 13: Compliance Demonstration
Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 234.3 (c) (1) (ii)

Item 13.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 13.2:

Compliance Demonstration shall include the following monitoring:

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

VOC-containing press cleaning materials shall have a composite vapor pressure of less than or equal to 10 millimeters mercury at 20 degrees Celsius, as applied, unless the facility owner or operator chooses to comply with the requirements of 6 NYCRR 234.3(c)(1)(i).

The facility owner or operator shall maintain a record of each press cleaning material used that indicates the composite vapor pressure of that material on site for a period of at least five years from the date of use.

Note: One hundred and ten gallons of cleaning material per year on a 12-month rolling basis are excluded from the requirements of 6 NYCRR Part 234.3 (c)(1) provided that the use and quantity of the cleaning material excluded from the requirements are recorded in accordance with 6 NYCRR Part 234.7.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: CLEANING MATERIAL

Parameter Monitored: COMPOSITE VAPOR PRESSURE

Upper Permit Limit: 10 millimeters of mercury

Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

**Condition 14: Compliance Demonstration
Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 234.3 (d) (1) (ii) ('a')

Item 14.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 14.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

OPERATIONS

Monitoring Description:

An offset lithographic printing process that uses fountain solutions containing VOC shall not operate if it is located in a severe ozone non-attainment area or is located at a facility with total actual annual VOC graphic arts emissions of three tons or more on a 12-month rolling basis, unless, for sheet-fed offset lithographic printing processes, the fountain solution as applied contains no more than five percent alcohol by weight or equivalent.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: VOC's

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 5.0 percent alcohol by weight

Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

**Condition 15: Compliance Demonstration
Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 234.3 (d) (1) (ii) ('b')

Item 15.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 15.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

An offset lithographic printing process that uses fountain solutions containing VOC shall not operate if it is located in a severe ozone non-attainment area or is located at a facility with total actual annual VOC graphic arts emissions of three tons or more on a 12-month rolling basis, unless, for sheet-fed offset lithographic printing processes, the fountain solution as applied contains no more than 8.5 percent alcohol by weight when the fountain

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

solution is refrigerated to less than 60 degrees Fahrenheit (60°F) or 15.5 degrees Celsius (15.5°C).

Work Practice Type: PARAMETER OF PROCESS MATERIAL
 Process Material: VOC's
 Parameter Monitored: VOC CONTENT
 Upper Permit Limit: 8.5 percent alcohol by weight
 Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE
 Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)
 Reporting Requirements: ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 Subsequent reports are due every 12 calendar month(s).

Condition 16: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 234.3 (a) (1) (i) ('a')

Item 16.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00002

Regulated Contaminant(s):
 CAS No: 0NY998-00-0 VOC

Item 16.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

VOC-containing label press ink, coating or adhesive shall contain less than 0.8 kilogram of VOC per kilogram of solids as applied (0.8 kg VOC/ kg solids as applied) unless the facility owner or operator chooses to comply with the requirements of 6 NYCRR 234.3(a)(1)(i)(b).

The facility owner or operator shall maintain a record of each label press ink, coating or adhesive used that indicates the VOC content of that material (in kg VOC/kg solids as applied) on site for a period of at least five years from the date of use.

Note: Radiation cured material via ultra-violet light or electron beam printing processes are not subject to the control requirements of 6 NYCRR 234.3(a)(1).

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Process Material: INKS, SOLVENTS AND ADHESIVES
 Parameter Monitored: VOC CONTENT
 Upper Permit Limit: 0.8 kilograms VOC per kilogram solids applied
 Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE
 Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)
 Reporting Requirements: ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 Subsequent reports are due every 12 calendar month(s).

**Condition 17: Compliance Demonstration
 Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 234.3 (a) (1) (i) ('b')

Item 17.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00002

Regulated Contaminant(s):
 CAS No: 0NY998-00-0 VOC

Item 17.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

VOC-containing label press ink, coating or adhesive shall contain less 0.16 kilogram of VOC per kilogram of ink, coating and adhesive as applied (0.16 kg VOC/ kg material as applied); unless the facility owner or operator chooses to comply with the requirements of 6 NYCRR 234.3(a)(1)(i)(a). VOC content limits can be met by averaging the VOC content of materials used on a single press (i.e., within a line).

The facility owner or operator shall maintain a record of each label press ink, coating or adhesive used that indicates the VOC content of that material (in kg VOC/kg material as applied) and the average VOC content of materials used for each press (if the average is used to comply with requirements) on site for a period of at least five years from the date of use.

Note: Radiation cured material via ultra-violet light or electron beam printing processes are not subject to the control requirements of 6 NYCRR 234.3(a)(1).

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: INKS, SOLVENTS AND ADHESIVES

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 0.16 kilograms VOC per kilogram as
applied

Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL
CHANGE

Averaging Method: MAXIMUM - NOT TO EXCEED STATED VALUE -
SEE MONITORING DESCRIPTION

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

STATE ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined in 6 NYCRR subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall demonstrate, through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) an emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;

(2) the equipment at the facility was being properly operated and maintained;

(3) during the period of the emergency the facility owner or operator took all reasonable steps to minimize the levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) the facility owner or operator notified the department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or malfunction provision contained in any applicable requirement.

Item B: Public Access to Recordkeeping for Facilities With State Facility Permits - 6 NYCRR 201-1.10 (a)

Where facility owners and/or operators keep records pursuant to compliance with the requirements of 6 NYCRR Subpart 201-5.4, and/or the emission capping requirements of 6 NYCRR Subpart 201-7, the Department will make such records available to the public upon request in accordance

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

with 6 NYCRR Part 616 - Public Access to Records.
Facility owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department.

Item C: **General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state only enforceable.

Condition 18: Contaminant List
Effective for entire length of Permit

Applicable State Requirement: ECL 19-0301

Item 18.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

CAS No: 000098-82-8
Name: BENZENE, (1-METHYLETHYL)

CAS No: 000108-88-3
Name: TOLUENE

CAS No: 000111-76-2
Name: ETHANOL, 2-BUTOXY-

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

CAS No: 001330-20-7
Name: XYLENE, M, O & P MIXT.

CAS No: 0NY100-00-0
Name: TOTAL HAP

CAS No: 0NY998-00-0
Name: VOC

**Condition 19: Malfunctions and Start-up/Shutdown Activities
Effective for entire length of Permit**

Applicable State Requirement: 6 NYCRR 201-1.4

Item 19.1:

(a) The facility owner or operator shall take all necessary and appropriate actions to prevent the emission of air pollutants that result in contravention of any applicable emission standard during periods of start-up, shutdown, or malfunction.

(b) The facility owner or operator shall compile and maintain records of all equipment maintenance and start-up/shutdown activities when they are expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the department when required by a permit condition or upon request by the department. Such reports shall state whether an exceedance occurred and if it was unavoidable, include the time, frequency and duration of the exceedance, and an estimate of the emission rates of any air contaminants released. Such records shall be maintained for a period of at least five years and made available for review to department representatives upon request. Facility owners or operators subject to continuous monitoring and quarterly reporting requirements need not submit additional reports of exceedances to the department.

(c) In the event that air contaminant emissions exceed any applicable emission standard due to a malfunction, the facility owner or operator shall notify the department as soon as possible during normal working hours, but not later than two working days after becoming aware that the malfunction occurred. In addition, the facility owner or operator shall compile and maintain a record of all malfunctions. Such records shall be maintained at the facility for a period of at least five years and must be made available to the department upon request. When requested by the department, the facility owner or operator shall submit a written report to the department describing the malfunction, the corrective action taken, the air contaminants emitted, and the resulting emission rates and/or opacity.

(d) The department may also require the facility owner or operator to include, in reports described under Subdivisions (b) and (c) of this Section, an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions.

(e) A violation of any applicable emission standard resulting from start-up, shutdown, or malfunction conditions at a permitted or registered facility may not be subject to an enforcement action by the department and/or penalty if the department determines, in its sole discretion, that such a violation was unavoidable. The actions and recordkeeping and reporting requirements listed above must be adhered to in such circumstances.

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Condition 20: Emission Unit Definition
Effective for entire length of Permit

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 20.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-00001

Emission Unit Description:

Three (3) sheet-fed offset lithographic printing presses
(using fountain solutions).

Building(s): M10

Item 20.2:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-00002

Emission Unit Description:

Three (3) label presses with both water-based and UV
printing capabilities.

Building(s): M30

Condition 21: Renewal deadlines for state facility permits
Effective for entire length of Permit

Applicable State Requirement:6 NYCRR 201-5.2 (c)

Item 21.1:

The owner or operator of a facility having an issued state facility permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Condition 22: CLCPA Applicability
Effective for entire length of Permit

Applicable State Requirement:6 NYCRR 201-5.3 (c)

Item 22.1:

Pursuant to The New York State Climate Leadership and Community Protection Act (CLCPA) and Article 75 of the Environmental Conservation Law, emission sources shall comply with regulations to be promulgated by the Department to ensure that by 2030 statewide greenhouse gas emissions are reduced by 40% of 1990 levels, and by 2050 statewide greenhouse gas emissions are reduced by 85% of 1990 levels.

Condition 23: Compliance Demonstration
Effective for entire length of Permit

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Applicable State Requirement:6 NYCRR 201-5.3 (c)

Item 23.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 23.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Any reports or submissions required by this permit shall be submitted to the Regional Air Pollution Control Engineer (RAPCE) at the following address:

Division of Air Resources
NYS Dept. of Environmental Conservation
Region 1
SUNY at Stony Brook
Building 40
Stony Brook, NY 11790-2356

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

**Condition 24: Air pollution prohibited
Effective for entire length of Permit**

Applicable State Requirement:6 NYCRR 211.1

Item 24.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

****** Emission Unit Level ******

**Condition 25: Emission Point Definition By Emission Unit
Effective for entire length of Permit**

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 25.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-00001

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Emission Point: 10004			
Height (ft.): 23	Diameter (in.): 16		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10005			
Height (ft.): 23	Diameter (in.): 16		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10006			
Height (ft.): 23	Diameter (in.): 16		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10007			
Height (ft.): 23	Diameter (in.): 16		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10018			
Height (ft.): 23	Diameter (in.): 12		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10019			
Height (ft.): 23	Diameter (in.): 8		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10020			
Height (ft.): 23	Diameter (in.): 8		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10021			
Height (ft.): 23	Diameter (in.): 8		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10022			
Height (ft.): 23	Diameter (in.): 8		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10030			
Height (ft.): 23	Diameter (in.): 16		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	
Emission Point: 10031			
Height (ft.): 23	Diameter (in.): 16		
NYTMN (km.): 4518.	NYTME (km.): 649.817	Building: M10	

Item 25.2:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-00002	
Emission Point: 10010	
Height (ft.): 23	Diameter (in.): 10

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

NYTMN (km.): 4518.5	NYTME (km.): 649.7	Building: M30
Emission Point: 10011		
Height (ft.): 23	Diameter (in.): 8	
NYTMN (km.): 4518.5	NYTME (km.): 649.7	Building: M30
Emission Point: 10023		
Height (ft.): 23	Diameter (in.): 8	
NYTMN (km.): 4518.5	NYTME (km.): 649.7	Building: M30
Emission Point: 10024		
Height (ft.): 23	Diameter (in.): 8	
NYTMN (km.): 4518.5	NYTME (km.): 649.7	Building: M30
Emission Point: 10026		
Height (ft.): 23	Diameter (in.): 16	
NYTMN (km.): 4518.5	NYTME (km.): 649.7	Building: M30
Emission Point: 10027		
Height (ft.): 23	Diameter (in.): 16	
NYTMN (km.): 4518.5	NYTME (km.): 649.7	Building: M30
Emission Point: 10028		
Height (ft.): 23	Diameter (in.): 4	
NYTMN (km.): 4518.5	NYTME (km.): 649.7	Building: M30

**Condition 26: Process Definition By Emission Unit
Effective for entire length of Permit**

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 26.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00001
 Process: P01 Source Classification Code: 4-05-004-01
 Process Description:
 The operation of sheet-fed offset lithographic printing presses (using fountain solutions). This process includes cleaning operations using solvents.

Emission Source/Control: H102X - Process

Emission Source/Control: KB145 - Process

Emission Source/Control: KM840 - Process

Item 26.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00002
 Process: P02 Source Classification Code: 4-90-999-98

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062

Process Description:

The operation of label presses (both water-based and UV).
This process includes cleaning operations using
solvents.

Emission Source/Control: NP100 - Process

Emission Source/Control: NP200 - Process

Emission Source/Control: OD100 - Process

Permit ID: 1-4728-01062/00013

Facility DEC ID: 1472801062