

PERMIT Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility Permit ID: 4-3814-00016/00254

Mod 0 Effective Date: 04/10/2017 Expiration Date: 04/09/2027

Mod 1 Effective Date: 10/25/2018 Expiration Date: 04/09/2027

Mod 2 Effective Date: 11/21/2018 Expiration Date: 04/09/2027

Mod 3 Effective Date: 10/01/2019 Expiration Date: No expiration date.

Mod 4 Effective Date: 05/20/2020 Expiration Date: No expiration date.

Mod 5 Effective Date: 11/19/2020 Expiration Date: No expiration date.

Mod 6 Effective Date: 07/28/2021 Expiration Date: 04/09/2027

Mod 7 Effective Date: 03/23/2021 Expiration Date: 04/09/2027

Mod 8 Effective Date: 06/29/2022 Expiration Date: 04/09/2027

Permit Issued To:Curia New York Inc

33 Riverside Ave Rensselaer, NY 12144

Facility: Curia New York Inc

33 RIVERSIDE AVE RENSSELAER, NY 12144

Contact: DAVID ORTON

AMRI

33 Riverside Ave Rensselaer, NY 12144 (518) 433-7773

Description:

This permit action is for the expansion of existing Building 9; where two storage bays will be converted into production suites. A thermal oxidizer and scrubber will be installed to control Hazardous Air Pollutants (HAPs) and Volatile Organic Compounds (VOCs) emissions associated with the new production suite.

Division of Air Resources



Facility DEC ID: 4381400016

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator:	KATE KORNAK				
	NYSDEC - REGION 4				
	1130 N WESTCOTT RD				
	SCHENECTADY, NY 12306-2014				
Authorized Signature:		Date: _	/	_/	



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



PAGE LOCATION OF CONDITIONS

PAGE

5

DEC GENERAL CONDITIONS

General Provisions

- 1 Facility Inspection by the Department
- 5 2 Relationship of this Permit to Other Department Orders and Determinations
- 5 3 Applications for permit renewals, modifications and transfers
- 6 4 Applications for permit renewals, modifications and transfers
- 6 5 Permit modifications, suspensions or revocations by the Department

Facility Level

6 6 Submission of application for permit modification or renewal-REGION 4 HEADQUARTERS



DEC GENERAL CONDITIONS **** General Provisions **** GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers Applicable State Requirement: 6 NYCRR 621.11

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item3.2:

The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 3.3

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Division of Air Resources



Facility DEC ID: 4381400016

Condition 1-1: Applications for permit renewals, modifications and transfers Applicable State Requirement: 6 NYCRR 621.11

Item 1-1.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item1-1.2:

The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 1-1.3

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 4: Permit modifications, suspensions or revocations by the Department Applicable State Requirement: 6 NYCRR 621.13

Item 4.1:

The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**** Facility Level ****

Condition 5: Submission of application for permit modification or renewal-REGION 4 HEADQUARTERS

Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator Region 4 Headquarters Division of Environmental Permits 1130 North Westcott Rd. Schenectady, NY 12306-2014

Division of Air Resources



Facility DEC ID: 4381400016

(518) 357-2069



Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

IDENTIFICATION INFORMATION

Permit Issued To:Curia New York Inc

33 Riverside Ave Rensselaer, NY 12144

Facility: Curia New York Inc

33 RIVERSIDE AVE RENSSELAER, NY 12144

Authorized Activity By Standard Industrial Classification Code:

2834 - PHARMACEUTICAL PREPARATIONS

2835 - DIAGNOSTIC SUBSTANCES

Mod 0 Permit Effective Date: 04/10/2017 Permit Expiration Date: 04/09/2027

Mod 1 Permit Effective Date: 10/25/2018 Permit Expiration Date: 04/09/2027

Mod 2 Permit Effective Date: 11/21/2018 Permit Expiration Date: 04/09/2027

Mod 7 Permit Effective Date: 03/23/2021 Permit Expiration Date: 04/09/2027

Mod 6 Permit Effective Date: 07/28/2021 Permit Expiration Date: 04/09/2027

Mod 8 Permit Effective Date: 06/29/2022 Permit Expiration Date: 04/09/2027



PAGE LOCATION OF CONDITIONS

PAGE	
	FEDERALLY ENFORCEABLE CONDITIONS
	Facility Level
7	1 6 NYCRR 201-7.1: Facility Permissible Emissions
7	*8-1 6 NYCRR 201-7.1: Capping Monitoring Condition
8	*2 6 NYCRR 201-7.1: Capping Monitoring Condition
10	*8-2 6 NYCRR 201-7.1: Capping Monitoring Condition
11	*8-3 6 NYCRR 201-7.1: Capping Monitoring Condition
12	*4 6 NYCRR 201-7.1: Capping Monitoring Condition
13	*7 6 NYCRR 201-7.1: Capping Monitoring Condition
15	8 6 NYCRR Subpart 202-1: Compliance Demonstration
15	51 6 NYCRR 211.2: Visible Emissions Limited
16	8-4 6 NYCRR Part 212: Compliance Demonstration
16	10 6 NYCRR 225-1.2: Compliance Demonstration
17	11 6 NYCRR 227-1.3: Compliance Demonstration
19	8-5 6 NYCRR Part 233: Compliance Demonstration
19	12 6 NYCRR Part 233: Compliance Demonstration
20	13 6 NYCRR Part 233: Compliance Demonstration
22	14 6 NYCRR Part 233: Compliance Demonstration
25	15 6 NYCRR Part 233: Compliance Demonstration
26	16 6 NYCRR Part 233: Compliance Demonstration
27	17 6 NYCRR Part 233: Compliance Demonstration
28	18 6 NYCRR Part 233: Compliance Demonstration
29	8-6 6 NYCRR 233.3 (a) (1): Compliance Demonstration
30	19 6 NYCRR 233.3 (b) (2): Compliance Demonstration
30	20 6 NYCRR 233.3 (b) (2): Compliance Demonstration
31	21 6 NYCRR 233.3 (b) (2): Compliance Demonstration
32	22 6 NYCRR 233.3 (b) (2): Compliance Demonstration
33	23 6 NYCRR 233.3 (b) (2): Compliance Demonstration
34	24 6 NYCRR 233.3 (b) (2): Compliance Demonstration
35 26	25 40CFR 60.42c(d), NSPS Subpart Dc: Compliance Demonstration
36 36	26 40CFR 60.42c(h), NSPS Subpart Do: Exemption from the averaging period
36	27 40CFR 60.42c(i), NSPS Subpart Dc: Enforceability
37	28 40CFR 60.44c(h), NSPS Subpart Dc: Compliance Demonstration 29 40CFR 60.46c(e), NSPS Subpart Dc: Exemption from
37	sulfur dioxide monitoring requirements
37	30 40CFR 60.48c(d), NSPS Subpart Dc: Compliance Demonstration
38	31 40CFR 60.48c(e)(11), NSPS Subpart Dc: Compliance Demonstration
39	32 40CFR 60.48c(f)(1), NSPS Subpart Dc: Compliance Demonstration
40	33 40CFR 63, Subpart JJJJJJ: Compliance and Enforcement
40	Emission Unit Level
40	34 6 NYCRR 201-7.1: Process Permissible Emissions
	TV 4 TD 0.66
41	EU=1-PROCS 25. 6 NVCPR 222.2 (a) (1): Process agricument requirements (>0.5 mgi)
41 41	35 6 NYCRR 233.3 (a) (1): Process equipment requirements (>0.5 psi) 36 6 NYCRR 233.3 (d): Storage tank requirements
71	50 0 1v 1 CAA 255.5 (u). Storage tank requirements
	EU=2BOIL
42	37 40CFR 60, NSPS Subpart A: Applicability of General



	Provisions of 40 CFR 60 Subpart A
42	38 40CFR 60.4, NSPS Subpart A: EPA Region 2 address.
43	39 40CFR 60.48c(g), NSPS Subpart Dc: Compliance Demonstration
	EU=3WWTP
43	40 6 NYCRR Part 233: Compliance Demonstration
44	41 6 NYCRR Part 233: Compliance Demonstration
44	42 6 NYCRR Part 233: Compliance Demonstration
	EU=4-BULKS
45	8-7 6 NYCRR 233.3 (c): VOC transfer requirements
45	43 6 NYCRR 233.3 (c): Compliance Demonstration
73	+3 ONTERR 233.3 (c). Compliance Demonstration
	STATE ONLY ENFORCEABLE CONDITIONS
	Facility Level
40	44 FGT 10 0001 G
48	44 ECL 19-0301: Contaminant List
50 50	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities
	/ 12 / - / - / - / - / - / - / - / - / - /
50	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities
50 51	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition
50 51	 8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition 47 6 NYCRR 201-5.1 (a) (1): General Conditions -
50 51 51	 8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition 47 6 NYCRR 201-5.1 (a) (1): General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits
50 51 51 52	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition 47 6 NYCRR 201-5.1 (a) (1): General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits 48 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits
50 51 51 52 52	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition 47 6 NYCRR 201-5.1 (a) (1): General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits 48 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits 49 6 NYCRR 201-5.3 (c): Compliance Demonstration
50 51 51 52 52 52 53	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition 47 6 NYCRR 201-5.1 (a) (1): General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits 48 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits 49 6 NYCRR 201-5.3 (c): Compliance Demonstration 50 6 NYCRR 201-5.4 (e): Compliance Demonstration
50 51 51 52 52 53 54	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition 47 6 NYCRR 201-5.1 (a) (1): General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits 48 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits 49 6 NYCRR 201-5.3 (c): Compliance Demonstration 50 6 NYCRR 201-5.4 (e): Compliance Demonstration 8-9 6 NYCRR 201-5.4 (e): Compliance Demonstration
50 51 51 52 52 53 54	8-8 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities 46 6 NYCRR Subpart 201-5: Emission Unit Definition 47 6 NYCRR 201-5.1 (a) (1): General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits 48 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits 49 6 NYCRR 201-5.3 (c): Compliance Demonstration 50 6 NYCRR 201-5.4 (e): Compliance Demonstration 8-9 6 NYCRR 201-5.4 (e): Compliance Demonstration 9 6 NYCRR 211.1: Air pollution prohibited

NOTE: * preceding the condition number indicates capping.



FEDERALLY ENFORCEABLE CONDITIONS

Mod 8/FINAL

**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6 NYCRR 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation. Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6 NYCRR 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6 NYCRR 200.7

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications,



required to operate such device effectively.

Item D: Unpermitted Emission Sources - 6 NYCRR 201-1.2

- (a) Except as otherwise provided by this Part, construction or operation of a new, modified or existing air contamination source without a registration or permit issued pursuant to this Part is prohibited.
- (b) If an existing facility or emission source was subject to the permitting requirements of this Part at the time of construction or modification, and the owner or operator failed to apply for a permit or registration as described in this Part, the owner or operator must apply for a permit or registration in accordance with the provisions of this Part. The facility or emission source is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing emission sources.

Item E: Recycling and Salvage - 6 NYCRR 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item F: Prohibition of Reintroduction of Collected Contaminants to the Air - 6 NYCRR 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item G: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR 201-3.2 (a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item H: Proof of Eligibility for Sources Defined as Trivial



Activities - 6 NYCRR 201-3.3 (a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Required Emission Tests - 6 NYCRR 202-1.1

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6 NYCRR Subpart 202-1.

Item J: Open Fires Prohibitions - 6 NYCRR 215.2

Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

Item K: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b)



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

> All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

FEDERAL APPLICABLE REQUIREMENTS The following conditions are federally enforceable.

Condition 1: Facility Permissible Emissions

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Item 1.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following

Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 0NY100-00-0 (From Mod 8) PTE: 47,500 pounds

per year

Name: TOTAL HAP

Condition 8-1: **Capping Monitoring Condition**

Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Replaces Condition(s) 1-1

Item 8-1.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

> 6 NYCRR Subpart 201-6 40 CFR Part 63, Subpart GGG

Item 8-1.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 8-1.3:

The owner or operator of the permitted facility must maintain all required records on-site for a

Air Pollution Control Permit Conditions

Mod 8/Active Page 7



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 8-1.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 8-1.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 8-1.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 8-1.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The facility will cap emissions of Hazardous Air Pollutants (HAPs) facility-wide at 23.75 tons (47,500 pounds) per year. The facility will determine emissions of total HAP by tracking the use of HAP containing compounds in their various processes at the facility.

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2022.

Subsequent reports are due every 12 calendar month(s).

Condition 2: Capping Monitoring Condition

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Item 2.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

otherwise be subject to:

6 NYCRR Subpart 201-6

Item 2.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 007446-09-5 SULFUR DIOXIDE

Item 2.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Emissions of sulfur dioxide shall be capped, facility-wide, at 58 tons per year by limiting the amount of fuel oil burned in the boilers. Emissions shall be calculated using appropriate emission factors for the boilers and tracking the amount of fuel oil burned in the boilers.

Parameter Monitored: SULFUR DIOXIDE

Upper Permit Limit: 58 tons per year Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING

DESCRIPTION



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 8-2: Capping Monitoring Condition Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Replaces Condition(s) 1-3

Item 8-2.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 8-2.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 8-2.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 8-2.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 8-2.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 8-2.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 8-2.7:

Compliance Demonstration shall include the following monitoring:



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Capping: Yes

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The facility will cap emissions of Volatile Organic Compounds facility wide to 45 tons (90,000 pounds) per year.

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2022.

Subsequent reports are due every 12 calendar month(s).

Condition 8-3: Capping Monitoring Condition Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Replaces Condition(s) 1-2

Item 8-3.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 8-3.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 8-3.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 8-3.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 8-3.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Item 8-3.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 8-3.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The facility will cap emissions of individual Hazardous Air Pollutants facility wide to 9.5 tons (19,000 pounds)

per year.

The facility will record the number of batches associated with each of the processes and track individual HAP emissions on a monthly basis.

The facility will maintain individual HAP emission calculations for each process on a monthly basis and have available on site for Department review.

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2022.

Subsequent reports are due every 12 calendar month(s).

Condition 4: Capping Monitoring Condition

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Item 4.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 4.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 4.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request.



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 4.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 4.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 4.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 000630-08-0 CARBON MONOXIDE

Item 4.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: MONITORING OF PROCESS OR CONTROL

DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

AMRI will cap emissions of Carbon Monoxide (CO) to 30 tons (60,000 pounds) per year. AMRI will calculate the CO emissions using appropriate emissions factors for the boilers and the amount of fuel burned in them.

Parameter Monitored: CARBON MONOXIDE Upper Permit Limit: 60,000 pounds per year

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING

DESCRIPTION

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 7: Capping Monitoring Condition

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Item 7.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the

Air Pollution Control Permit Conditions
Page 13 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 7.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 7.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 7.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 7.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 7.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 7.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

AMRI will cap emissions of Oxides of Nitrogen (NOx) to 47 tons (94,000 pounds) per year. AMRI will calculate the NOx emissions using appropriate emissions factors for the boilers and the amount of fuel burned in them.

Parameter Monitored: OXIDES OF NITROGEN
Upper Permit Limit: 94,000 pounds per year
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING
DESCRIPTION



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 8: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Subpart 202-1

Item 8.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 8.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Emissions testing of various process steps shall be done over the course of the permit term. A total of four (4) emission tests shall be performed during the term of the permit. The facility will propose four (4) emission tests to be done and respective protocols for each test shall include the applicable process being tested along with the respective emission points and contaminants being analyzed. The protocol shall be approved by the Department prior to testing and notification shall be given when the emissions tests will occur to ensure witnessing by the Department. All stack tests will strictly follow defined stack test protocols as prescribed. The facility shall plan and perform these emission tests in a timely manner within the term of the permit as the production process campaigns allow.

Reference Test Method: EPA METHOD 18

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING

DESCRIPTION

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 51: Visible Emissions Limited

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 211.2

Item 51.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 8-4: Compliance Demonstration

Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 212

Item 8-4.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 8-4.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

In order to demonstrate continued compliance with 6 NYCRR 212 the facility should model emissions related to batch production and all other facility emissions each month to ensure compliance with AGCs for respective contaminants.

The facility shall use permitted PTE emission rates for all contaminants related to actual batches produced and all other facility emissions. Permitted PTE's shall be used in preparing the modelling results using the Department approved modeling protocol.

The facility shall maintain a chronological file including monthly verification of AGC compliance.

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 10: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 225-1.2

Item 10.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 10.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

Owners and/or operators of a stationary combustion installation that fires distillate oil other than number two heating oil are limited to the purchase of distillate

Air Pollution Control Permit Conditions
Page 16 FINAL



oil with 0.0015 percent sulfur by weight or less on or after July 1, 2014 and are limited to the firing of distillate oil including number two heating oil with 0.0015 percent sulfur by weight or less on or after July 1, 2016.

The department will require fuel analyses, information on the quantity of fuel received, fired or sold, and results of stack sampling, stack monitoring, and other procedures to ensure compliance with the provisions of this Subpart. All records must be maintained at the facility for a minimum of five years.

Facility owners subject to this Subpart must submit a written report of the fuel sulfur content exceeding the applicable sulfur-in-fuel limitation, measured emissions exceeding the applicable sulfur-in-fuel limitation, measured emissions exceeding the applicable equivalent emission rate, and the nature and cause of such exceedances if known, for each calendar quarter, within 30 days after the end of any quarterly period in which an exceedances takes place.

Work Practice Type: PARAMETER OF PROCESS MATERIAL Process Material: DISTILLATES - NUMBER 1 AND NUMBER 2 OIL

Parameter Monitored: SULFUR CONTENT Upper Permit Limit: 0.0015 percent by weight Monitoring Frequency: PER DELIVERY

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY

TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: QUARTERLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 3 calendar month(s).

Condition 11: Compliance Demonstration Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 227-1.3

Item 11.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 2--BOIL

Process: 903

Emission Unit: 2--BOIL

Process: 904



Item 11.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Operators of oil-fired boilers which are not exempt from permitting and where a continuous opacity monitor is not utilized for measuring smoke emissions, shall be required to perform the following:

- 1) Observe the stack for each boiler which is operating on oil once per day for visible emissions. This observation(s) must be conducted during daylight hours except during adverse weather conditions (fog, rain, or snow).
- 2) The results of each observation must be recorded in a bound logbook or other format acceptable to the Department. The following data must be recorded for each stack:
 - date and time of day
 - observer's name
 - identity of emission point
 - weather condition
 - was a plume observed?

Inclement weather conditions shall be recorded for those days when observations are prohibited. This logbook must be retained at the facility for five (5) years after the date of the last entry.

- 3) If the operator observes any visible emissions (other than steam see below) two consecutive days firing oil (the firing of other fuels in between days of firing oil does not count as an interruption in the consecutive days of firing oil), then a Method 9 analysis (based upon a 6-minute mean) of the affected emission point(s) must be conducted within two (2) business days of such occurrence. The results of the Method 9 analysis must be recorded in the logbook. The operator must contact the Regional Air Pollution Control Engineer within one (1) business day of performing the Method 9 analysis if the opacity standard is contravened. Upon notification, any corrective actions or future compliance schedules shall be presented to the Department for acceptance.
- ** NOTE ** Steam plumes generally form after leaving the top of the stack (this is known as a detached plume). The distance between the stack and the beginning of the detached plume may vary, however, there is (normally) a distinctive distance between the plume and stack. Steam plumes are white in color and have a billowy consistency.



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Steam plumes dissipate within a short distance of the stack (the colder the air the longer the steam plume will last) and leave no dispersion trail downwind of the stack.

Monitoring Frequency: DAILY

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 8-5: Compliance Demonstration

Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 8-5.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 921

Emission Unit: 1-PROCS

Process: 922

Emission Unit: 1-PROCS

Process: 923

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 8-5.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The flow of liquid to the top of the packed column will be monitored while the unit is in operation to ensure the flow does not fall below the manufacturer rated flow rate.

The volumetric flow rate limit will be established upon instalation of equipment, and submitted to the Department. The limit will be enforceable moving forward and shall be included in the permit during next permitting action.

Monitoring Frequency: CONTINUOUS

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2022.

Subsequent reports are due every 12 calendar month(s).

Condition 12: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Air Pollution Control Permit Conditions
Page 19 FINAL



Applicable Federal Requirement: 6 NYCRR Part 233

Item 12.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 12.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The facility shall re-evaluate all processes for VOC RACT

within 3 years of issuance of this permit.

Monitoring Frequency: SINGLE OCCURRENCE

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 13: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 13.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 106 Emission Source: 01S05

Emission Unit: 1-PROCS

Process: 107 Emission Source: 01S05

Emission Unit: 1-PROCS

Process: 205 Emission Source: 02S01

Emission Unit: 1-PROCS

Process: 206 Emission Source: 02S01

Emission Unit: 1-PROCS

Process: 208 Emission Source: 02S01

Emission Unit: 1-PROCS

Process: 209 Emission Source: 02S01

Emission Unit: 1-PROCS

Process: 216 Emission Source: 02S01

Emission Unit: 1-PROCS

Process: 221 Emission Source: 02S01

Air Pollution Control Permit Conditions

Mod 8/Active Page 20 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Unit: 1-PROCS

Process: 401 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 402 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 403 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 404 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 407 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 408 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 411 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 412 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 413 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 414 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 415 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 416 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 417 Emission Source: 04S01

Regulated Contaminant(s):

CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)

CAS No: 000067-63-0 ISOPROPYL ALCOHOL

CAS No: 000068-12-2 FORMAMIDE, N,N-DIMETHYL

CAS No: 000071-23-8 PROPANOL

CAS No: 000075-05-8 ACETONITRILE

CAS No: 000095-53-4 BENZENAMINE, 2-METHYL

CAS No: 000108-21-4 ISOPROPYL ACETATE

CAS No: 000108-88-3 TOLUENE CAS No: 000142-82-5 N-HEPTANE

CAS No: 001330-20-7 XYLENE, M, O & P MIXT. CAS No: 000067-56-1 METHYL ALCOHOL



Item 13.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL

DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow

shall not fall below the limit cited below.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 8 gallons per minute

Monitoring Frequency: DAILY

Averaging Method: MINIMUM - NOT TO FALL BELOW STATED

VALUE AT ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 14: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 14.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 101 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 106 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 108 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 109 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 110 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 111 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 112 Emission Source: 01S04

Emission Unit: 1-PROCS



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Process: 113 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 114 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 115 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 115 Emission Source: 01S06

Emission Unit: 1-PROCS

Process: 116 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 205 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 206 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 208 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 209 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 216 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 221 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 301 Emission Source: 33S01

Emission Unit: 1-PROCS

Process: 334 Emission Source: 33S01

Emission Unit: 1-PROCS

Process: 401 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 402 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 403 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 404 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 407 Emission Source: 04S01



Emission Unit: 1-PROCS

Process: 408 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 411 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 412 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 413 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 414 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 415 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 416 Emission Source: 04S01

Emission Unit: 1-PROCS

Process: 417 Emission Source: 04S01

Regulated Contaminant(s):

CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)

CAS No: 000067-63-0 ISOPROPYL ALCOHOL

CAS No: 000068-12-2 FORMAMIDE, N,N-DIMETHYL

CAS No: 000071-23-8 PROPANOL

CAS No: 000075-05-8 ACETONITRILE

CAS No: 000075-65-0 2-METHYL-2-PROPANOL

CAS No: 000095-53-4 BENZENAMINE, 2-METHYL

CAS No: 000100-44-7 BENZYL CHLORIDE

CAS No: 000108-21-4 ISOPROPYL ACETATE

CAS No: 000108-88-3 TOLUENE

CAS No: 000109-99-9 TETRAHYDROFURAN

CAS No: 000142-82-5 N-HEPTANE

CAS No: 000872-50-4 1-METHYL-2-PYRROLIDONE

CAS No: 001330-20-7 XYLENE, M, O & P MIXT.

CAS No: 007647-01-0 HYDROGEN CHLORIDE

CAS No: 007664-93-9 SULFURIC ACID

CAS No: 000067-56-1 METHYL ALCOHOL

Item 14.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL

DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The pH of the scrubbing liquid from the wet scrubber

shall be monitored.



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Parameter Monitored: ACIDITY/ALKALINITY Lower Permit Limit: 7 pH (STANDARD) units

Monitoring Frequency: DAILY

Averaging Method: MINIMUM - NOT TO FALL BELOW STATED

VALUE AT ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 15: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 15.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 301 Emission Source: 33S01

Emission Unit: 1-PROCS

Process: 334 Emission Source: 33S01

Regulated Contaminant(s):

CAS No: 000100-44-7 BENZYL CHLORIDE CAS No: 000108-21-4 ISOPROPYL ACETATE

CAS No: 000108-88-3 TOLUENE

CAS No: 007647-01-0 HYDROGEN CHLORIDE CAS No: 000067-56-1 METHYL ALCOHOL

Item 15.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL

DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow

shall not fall below the limit cited below.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 15 gallons per minute

Monitoring Frequency: DAILY

Averaging Method: MINIMUM - NOT TO FALL BELOW STATED

VALUE AT ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Air Pollution Control Permit Conditions
Page 25 FINAL



Condition 16: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 16.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 205 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 206 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 208 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 209 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 216 Emission Source: 02S02

Emission Unit: 1-PROCS

Process: 221 Emission Source: 02S02

Regulated Contaminant(s):

CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)

CAS No: 000067-63-0 ISOPROPYL ALCOHOL

CAS No: 000068-12-2 FORMAMIDE, N,N-DIMETHYL

CAS No: 000075-05-8 ACETONITRILE

CAS No: 000108-88-3 TOLUENE

CAS No: 000067-56-1 METHYL ALCOHOL

Item 16.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow

shall not fall below the limit cited below.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 100 gallons per minute

Monitoring Frequency: DAILY

Averaging Method: MINIMUM - NOT TO FALL BELOW STATED

VALUE AT ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Air Pollution Control Permit Conditions
Page 26 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Reports due 30 days after the reporting period. The initial report is due 7/30/2017. Subsequent reports are due every 12 calendar month(s).

Condition 17: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 17.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 101 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 112 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 113 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 114 Emission Source: 01S04

Emission Unit: 1-PROCS

Process: 116 Emission Source: 01S04

Regulated Contaminant(s):

CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)

CAS No: 000067-63-0 ISOPROPYL ALCOHOL CAS No: 000108-21-4 ISOPROPYL ACETATE

CAS No: 000108-88-3 TOLUENE

CAS No: 000109-99-9 TETRAHYDROFURAN

CAS No: 000872-50-4
CAS No: 007647-01-0
CAS No: 000067-56-1

HYDROGEN CHLORIDE
METHYL ALCOHOL

Item 17.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow

shall not fall below the limit cited below.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 18 gallons per minute

Monitoring Frequency: DAILY

Averaging Method: MINIMUM - NOT TO FALL BELOW STATED

Air Pollution Control Permit Conditions



VALUE AT ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 18: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 18.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 106 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 108 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 109 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 110 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 111 Emission Source: 01S03

Emission Unit: 1-PROCS

Process: 115 Emission Source: 01S03

Regulated Contaminant(s):

CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL) CAS No: 000067-63-0 ISOPROPYL ALCOHOL

CAS No: 000075-65-0 2-METHYL-2-PROPANOL CAS No: 000108-21-4 ISOPROPYL ACETATE HYDROGEN CHLORIDE

CAS No: 007664-93-9 SULFURIC ACID CAS No: 000067-56-1 METHYL ALCOHOL

Item 18.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow shall not fall below the limit cited below.

Air Pollution Control Permit Conditions
Mod 8/Active Page 28 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 10 gallons per minute

Monitoring Frequency: DAILY

Averaging Method: MINIMUM - NOT TO FALL BELOW STATED

VALUE AT ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 8-6: Compliance Demonstration

Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (a) (1)

Item 8-6.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 1-PROCS

Process: 921

Emission Unit: 1-PROCS

Process: 922

Emission Unit: 1-PROCS

Process: 923

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 8-6.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

When surface condensers are used, the allowable condenser

outlet gas temperature must not exceed 25 degrees

Centigrade for VOC emissions with a VOC vapor pressure

greater than 0.5 psi at 20 degrees Centigrade.

Parameter Monitored: TEMPERATURE

Upper Permit Limit: 25 degrees Centigrade (or Celsius)

Monitoring Frequency: CONTINUOUS

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY

TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2022.

Subsequent reports are due every 12 calendar month(s).



Condition 19: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 19.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 19.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING

Monitoring Description:

Monitoring shall be conducted in accordance with the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan. All pumps in Building 1 and Building 20 and/or associated with bulk storage system shall be monitored on an annual basis using EPA Method 21 of 40 CFR 60.

If instrument confirms leakage above 10,000 ppm as methane for any component the repair must be made within 5 calendar days. If the instrument confirms leakage greater than the upper limit, but less than 10,000 ppm repairs must be made within 15 calendar days. Delay of a repair is allowed if the conditions described in the Leak Detection and Repair (LDAR) Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Upper Permit Limit: 2,000 parts per million (by volume)

Reference Test Method: USEPA Method 21 Monitoring Frequency: ANNUALLY

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST

METHOD INDICATED

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 20: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)



Item 20.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 20.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The Annual Leak Detection and Repair (LDAR) Report for the facility shall include the number of valves, pumps, agitators, connectors, sampling connection systems, and instrumentation systems for which:

- -The number of leaks detected and the number of components monitored.
- -The leaks that were not repaired withing the specified time limit.

When the leak was not repaired within the time frame indicated, the report shall explain the reason for the delay of repair, dates of process unit shutdowns, and why a process unit shutdown was technically unfeasible.

The LDAR report shall reflect all applicable monitoring and repair activities from the previous calendar year.

Monitoring Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 21: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 21.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 21.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING

Monitoring Description:

Monitoring shall be conducted in accordance with

Air Pollution Control Permit Conditions
Page 31 FINAL



the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan.

All pumps and valves in heavy liquid service, pressure relief devices in light and heavy liquid service, and flanges and other connectors shall be instrumentally monitored on an annual basis using EPA Method 21 of 40 CFR 60. If the instrument confirms leakage greater than the upper limit, repairs must be made within 5 calendar days. Delay of a repair is allowed if the conditions described in the LDAR Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Upper Permit Limit: 10,000 parts per million (by volume)

Reference Test Method: USEPA Method 21 Monitoring Frequency: ANNUALLY

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST

METHOD INDICATED

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 22: Compliance Demonstration Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 22.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 22.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING Monitoring Description:

Monitoring shall be conducted in accordance with the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan. All connectors and valves in Building 1 and Building 20 and/or associated with bulk storage system shall be monitored on an annual basis using EPA Method 21 of 40 CFR 60.

If instrument confirms leakage above 10,000 ppm



as methane for any component the repair must be made within 5 calendar days. If the instrument confirms leakage greater than the upper limit, but less than 10,000 ppm repairs must be made within 15 calendar days. Delay of a repair is allowed if the conditions described in the LDAR Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Parameter Monitored: VOC

Upper Permit Limit: 500 parts per million (by volume)

Reference Test Method: USEPA Method 21 Monitoring Frequency: ANNUALLY

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST

METHOD INDICATED

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 23: Compliance Demonstration Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 23.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 23.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING

Monitoring Description:

Monitoring shall be conducted in accordance with the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan. All agitators in Building 1 and Building 20 and/or associated with bulk storage system shall be monitored on an annual basis using EPA Method 21 of 40 CFR 60.

If instrument confirms leakage above 10,000 ppm as methane for any component the repair must be made within 5 calendar days. If the instrument confirms leakage greater than the upper limit, but less than 10,000 ppm repairs must be made within 15 calendar days. Delay



of a repair is allowed if the conditions described in the LDAR Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Upper Permit Limit: 8,000 parts per million (by volume)

Reference Test Method: USEPA Method 21

Monitoring Frequency: ANNUALLY

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST

METHOD INDICATED

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 24: Compliance Demonstration Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 24.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 24.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Monitoring shall be conducted in accordance with the facility's December, 1993 Leak Detection and Repair (LDAR) Plan in their Volatile Organic Compound (VOC) RACT Compliance Plan: In buildings 2, 4, 19, and 33, the batch product equipment train shall be tested for leaks before Volatile Organic Compounds (VOC's) are fed to the equipment and the equipment is placed in VOC service.

Testing is required only for the new or disturbed equipment. Testing shall only apply to those batch processes that operate for more than 300 hours in VOC service during a calendar year. For pressure or vacuum tests, a leak is detected if the rate of change in pressure is greater than the upper limit or if there is visible, audible or olfactory evidence of fluid loss. For



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

pressure tests using a liquid, a leak is detected if there are indications of liquids dripping of if there is other evidence of fluid loss. If a leak is detected, it shall be repaired and batch process equipment shall be retested prior to startup of the process.

Alternately, the batch product-process equipment train can be tested during the same manner as in Buildings 1, 20, and bulk tank associated distributed systems.

Parameter Monitored: PRESSURE CHANGE

Upper Permit Limit: 2 pounds per square inch gauge

Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL

CHANGE

Averaging Method: 1 HOUR MAXIMUM - NOT TO BE EXCEEDED AT

ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 25: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.42c(d), NSPS Subpart Dc

Item 25.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 2--BOIL

Process: 903

Emission Unit: 2--BOIL

Process: 904

Item 25.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

On or after the date on which the initial performance test is completed or required to be completed under section 60.8 of this part, no owner or operator of an affected facility that combusts oil shall combust oil with a sulfur content in excess of 0.5 percent by weight.

Work Practice Type: PARAMETER OF PROCESS MATERIAL Process Material: DISTILLATES - NUMBER 1 AND NUMBER 2 OIL

Parameter Monitored: SULFUR CONTENT Upper Permit Limit: 0.50 percent by weight Monitoring Frequency: PER DELIVERY



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 6 calendar month(s).

Condition 26: Exemption from the averaging period

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.42c(h), NSPS Subpart Dc

Item 26.1:

This Condition applies to:

Emission Unit: 2-BOIL

Process: 903

Emission Unit: 2-BOIL

Process: 904

Item 26.2:

Compliance with emission limits and/or fuel oil sulfur limitations shall be based on a certification from the fuel supplier as stated in paragraph 40 CFR 60-Dc.48c(f)(1), (2), or (3) as applicable.

Condition 27: Enforceability

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.42c(i), NSPS Subpart Dc

Item 27.1:

This Condition applies to:

Emission Unit: 2-BOIL

Process: 903

Emission Unit: 2-BOIL

Process: 904

Item 27.2:

The sulfur dioxide emission limits, percentage reductions, and fuel oil sulfur limitations shall apply at all times, including periods of startup, shutdown, and malfunction.

Condition 28: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.44c(h), NSPS Subpart Dc

Item 28.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Air Pollution Control Permit Conditions
Page 36 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Unit: 2--BOIL

Process: 903

Emission Unit: 2--BOIL

Process: 904

Item 28.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The facility owner and/or operator must demonstrate compliance with the requirements of 40 CFR 60.42c(h). Facilities demonstrating compliance using the fuel supplier certification, for sulfur-in-fuel limitations (based on a percent by weight of sulfur in the fuel), shall submit the certification in accordance with the provisions of 40 CFR 60.48c(f)(1), (2), and (3), as applicable.

Parameter Monitored: SULFUR CONTENT Upper Permit Limit: 0.50 percent by weight Monitoring Frequency: SINGLE OCCURRENCE

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 29: Exemption from sulfur dioxide monitoring requirements Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement:40CFR 60.46c(e), NSPS Subpart Dc

Item 29.1:

This Condition applies to:

Emission Unit: 2-BOIL

Process: 903

Emission Unit: 2-BOIL

Process: 904

Item 29.2:

Facilities subject to paragraphs 40 CFR 60-Dc.42c(h)(1), (2), or (3) showing compliance through vendor certification shall be exempt from section 40 CFR 60-Dc.46c.

Condition 30: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement:40CFR 60.48c(d), NSPS Subpart Dc

Item 30.1:

Air Pollution Control Permit Conditions
Page 37 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 2--BOIL

Process: 903

Emission Unit: 2--BOIL

Process: 904

Item 30.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The owner or operator of each affected facility subject to the SO2 emission limits, fuel oil sulfur limits, or percent reduction requirements under §60.42c shall submit semi-annual reports to the Administrator.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 6 calendar month(s).

Condition 31: Compliance Demonstration Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.48c(e)(11), NSPS Subpart Dc

Item 31.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 2--BOIL

Process: 903

Emission Unit: 2--BOIL

Process: 904

Item 31.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The owner or operator of each affected facility subject to the SO2 emission limits, fuel oil sulfur limits, or percent reduction requirements under §60.42c shall keep records as required under §60.48c(d) including the following information.



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

If fuel supplier certification is used to demonstrate compliance, records of fuel supplier certification as described under paragraph §60.48c(f)(1)(2) or (3). In addition to records of fuel supplier certification, the semi-annual report shall include a certified statement signed by the owner or operator of the affected facility that the records of fuel supplier certifications submitted represent all of the fuel combusted during the period.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 6 calendar month(s).

Condition 32: Compliance Demonstration Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.48c(f)(1), NSPS Subpart Dc

Item 32.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: 2--BOIL

Process: 903

Emission Unit: 2--BOIL

Process: 904

Item 32.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Fuel supplier certification shall include the following information for distillate oil:

- i) The name of the oil supplier, and
- ii) A statement from the oil supplier that the oil complies with the specifications under the definition of distillate oil in §60.41c. 60-Dc 41c defines distillate oil as fuel that complies with the specifications for fuel oil numbers 1 or 2, as defined by the American Society for Testing and Materials in ASTM D396-78, A standard Specification for Fuel Oils.
- iii) The sulfur content or maximum sulfur content of the oil.



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING

DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 33: Compliance and Enforcement

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 63, Subpart JJJJJJ

Item 33.1:

The Department has not accepted delegation of 40 CFR Part 63 Subpart JJJJJJ. Any questions concerning compliance and/or enforcement of this regulation should be referred to USEPA Region 2, 290 Broadway, 21st Floor, New York, NY 10007-1866; (212) 637-4080. Should the Department decide to accept delegation of 40 CFR Part 63 Subpart JJJJJJ during the term of this permit, enforcement of this regulation will revert to the Department as of the effective date of delegation.

**** Emission Unit Level ****

Condition 34: Process Permissible Emissions Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Item 34.1:

The sum of emissions from the regulated process cited shall not exceed the following Potential to Emit (PTE) rates for each regulated contaminant:

Emission Unit: 2--BOIL Process: 901

CAS No: 000630-08-0 (From Mod 0)

Name: CARBON MONOXIDE PTE(s): 2.812 pounds per hour

CAS No: 007446-09-5 (From Mod 0)

Name: SULFUR DIOXIDE

PTE(s): 0.02 pounds per hour

Emission Unit: 2--BOIL Process: 902

CAS No: 000630-08-0 (From Mod 0)

Name: CARBON MONOXIDE PTE(s): 2.812 pounds per hour

CAS No: 007446-09-5 (From Mod 0)

Air Pollution Control Permit Conditions
Page 40 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Name: SULFUR DIOXIDE

PTE(s): 0.02 pounds per hour

Emission Unit: 2--BOIL Process: 903

CAS No: 000630-08-0 (From Mod 0)

Name: CARBON MONOXIDE PTE(s): 1.2 pounds per hour

CAS No: 007446-09-5 (From Mod 0)

Name: SULFUR DIOXIDE

PTE(s): 0.051 pounds per hour

Emission Unit: 2--BOIL Process: 904

CAS No: 000630-08-0 (From Mod 0)

Name: CARBON MONOXIDE PTE(s): 1.2 pounds per hour

CAS No: 007446-09-5 (From Mod 0)

Name: SULFUR DIOXIDE

PTE(s): 0.051 pounds per hour

Condition 35: Process equipment requirements (>0.5 psi)

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (a) (1)

Item 35.1:

This Condition applies to Emission Unit: 1-PROCS

Item 35.2:

When surface condensers are used, the allowable condenser outlet gas temperature must not exceed 25 degrees Centigrade for VOC emissions with a VOC vapor pressure greater than 0.5 psi at 20 degrees Centigrade.

Condition 36: Storage tank requirements

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (d)

Item 36.1:

This Condition applies to:

Emission Unit: 4BULKS

Item 36.1:

This Condition applies to Emission Unit: 1-PROCS

Air Pollution Control Permit Conditions
Mod 8/Active Page 41 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Item 36.2.3:

For all storage tanks that store volatile organic compounds with vapor pressure greater than 1.5 psi at 20 degrees C, pressure/vacuum conservation vents set at 0.03 psi must be installed, unless more effective control equipment is used.

Condition 37: Applicability of General Provisions of 40 CFR 60 Subpart A

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60, NSPS Subpart A

Item 37.1:

This Condition applies to Emission Unit: 2--BOIL

Item 37.2:

This emission source is subject to the applicable General Provisions of 40 CFR 60. The facility owner is responsible for reviewing these general provisions in detail and complying with all applicable technical, administrative and reporting requirements.

Condition 38: EPA Region 2 address.

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.4, NSPS Subpart A

Item 38.1:

This Condition applies to Emission Unit: 2--BOIL

Item 38.2:

All requests, reports, applications, submittals, and other communications to the Administrator pursuant to this part shall be submitted in duplicate to the following address:

Director, Division of Enforcement and Compliance Assistance USEPA Region 2 290 Broadway, 21st Floor New York, NY 10007-1886

Copies of all correspondence to the administrator pursuant to this part shall also be submitted to the NYSDEC Regional Office issuing this permit (see address at the beginning of this permit) and to the following address:

NYSDEC Bureau of Quality Assurance 625 Broadway Albany, NY 12233-3258



Condition 39: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.48c(g), NSPS Subpart Dc

Item 39.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 2--BOIL

Regulated Contaminant(s):

CAS No: 007446-09-5 SULFUR DIOXIDE

Item 39.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

- 1. The facility shall record and maintain records of the amount of fuels combusted during each calendar month in the source, provided that the facility only burns very low sulfur fuel oil or other liquid or gaseous fuels with a potential sulfur dioxide (SO2) emissions rate of 0.32 lb/MMBtu (140 ng/J) heat input or less.
- 2. The records for the amount of fuel burned monthly must be made available for review upon request.

Monitoring Frequency: MONTHLY

Averaging Method: CALENDAR MONTH TOTAL

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 40: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 40.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 3--WWTP

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 40.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The trickling filter shall be washed down weekly. This will include increasing the flow to the bio tower for a

Air Pollution Control Permit Conditions
Page 43 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

short period of time (usually less than 5 minutes) to wash away some of the bio mass on the filter. Records of this maintenance shall be kept in a logbook.

Monitoring Frequency: WEEKLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 41: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 41.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 3--WWTP

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 41.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The trickling filter shall be inspected daily. Records of these inspections shall be kept in a logbook.

Monitoring Frequency: DAILY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 42: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 42.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 3--WWTP

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 42.2:

Compliance Demonstration shall include the following monitoring:

Air Pollution Control Permit Conditions
Page 44 FINAL

Mod 8/Active



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The pH of the wastewater being sent to the biotower shall be monitored and shall not fall below 6.0.

Parameter Monitored: ACIDITY/ALKALINITY Upper Permit Limit: 6.0 pH (STANDARD) units

Monitoring Frequency: DAILY

Averaging Method: MINIMUM - NOT TO FALL BELOW STATED

VALUE AT ANY TIME

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).

Condition 8-7: VOC transfer requirements Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (c)

Item 8-7.1:

This Condition applies to Emission Unit: 4-BULKS

Item 8-7.2:

For the transfer of volatile organic compounds with vapor pressures greater than 4.1 psi at 20 degrees C from trucks or railcars to storage tanks with capacities greater than 2000 gallons, other than tanks with floating roofs, vapors recovery, or equivalent controls, a vapor balance system or equivalent control that provides at least 90.0 percent control of the volatile organic compound emissions is required.

Condition 43: Compliance Demonstration Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (c)

Item 43.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 4-BULKS

Item 43.2:

Mod 8/Active

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

For the transfer of volatile organic compounds with vapor pressures greater than 4.1 psi at 20 degrees C from trucks or railcars to storage tanks with capacities greater than

Air Pollution Control Permit Conditions
Page 45 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

2000 gallons, other than tanks with floating roofs, vapors recovery, or equivalent controls, a vapor balance system or equivalent control that provides at least 90.0 percent control of the volatile organic compound emissions is required.

Parameter Monitored: VOC

Upper Permit Limit: 90 percent degree of air cleaning or

greater

Monitoring Frequency: WHEN THE SOURCE IS OPERATING Averaging Method: AVERAGING METHOD - SEE MONITORING

DESCRIPTION

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2017.

Subsequent reports are due every 12 calendar month(s).



STATE ONLY ENFORCEABLE CONDITIONS **** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined in 6 NYCRR subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

- (a) The affirmative defense of emergency shall demonstrate, through properly signed, contemporaneous operating logs, or other relevant evidence that:
- (1) an emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;
- (2) the equipment at the facility was being properly operated and maintained;
- (3) during the period of the emergency the facility owner or operator took all reasonable steps to minimize the levels of emissions that exceeded the emission standards, or other requirements in the permit; and
- (4) the facility owner or operator notified the department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.
- (b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.
- (c) This provision is in addition to any emergency or malfunction provision contained in any applicable requirement.

Item B: Public Access to Recordkeeping for Facilities With State Facility Permits - 6 NYCRR 201-1.10 (a)

Where facility owners and/or operators keep records pursuant to compliance with the requirements of 6 NYCRR Subpart 201-5.4, and/or the emission capping requirements of 6 NYCRR Subpart 201-7, the Department will make such records available to the public upon request in accordance



with 6 NYCRR Part 616 - Public Access to Records. Facility owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department.

Item C: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS The following conditions are state only enforceable.

Condition 44: Contaminant List

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: ECL 19-0301

Item 44.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 000064-17-5

Name: ETHYL ALCOHOL (ETHANOL)

CAS No: 000067-56-1

Name: METHYL ALCOHOL

CAS No: 000067-63-0

Name: ISOPROPYL ALCOHOL

Air Pollution Control Permit Conditions
Page 48 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

CAS No: 000068-12-2

Name: FORMAMIDE, N,N-DIMETHYL

CAS No: 000071-23-8 Name: PROPANOL

CAS No: 000075-05-8 Name: ACETONITRILE

CAS No: 000075-65-0

Name: 2-METHYL-2-PROPANOL

CAS No: 000095-53-4

Name: BENZENAMINE, 2-METHYL

CAS No: 000100-44-7

Name: BENZYL CHLORIDE

CAS No: 000108-21-4

Name: ISOPROPYL ACETATE

CAS No: 000108-88-3 Name: TOLUENE

CAS No: 000109-99-9

Name: TETRAHYDROFURAN

CAS No: 000142-82-5 Name: N-HEPTANE

CAS No: 000630-08-0

Name: CARBON MONOXIDE

CAS No: 000872-50-4

Name: 1-METHYL-2-PYRROLIDONE

CAS No: 001330-20-7

Name: XYLENE, M, O & P MIXT.

CAS No: 007446-09-5 Name: SULFUR DIOXIDE

CAS No: 007647-01-0

Name: HYDROGEN CHLORIDE

CAS No: 007664-93-9 Name: SULFURIC ACID

CAS No: 0NY100-00-0 Name: TOTAL HAP

CAS No: 0NY210-00-0



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Name: OXIDES OF NITROGEN

CAS No: 0NY998-00-0

Name: VOC

Condition 8-8: Malfunctions and Start-up/Shutdown Activities

Effective between the dates of 06/29/2022 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-1.4

Replaces Condition(s) 45

Item 8-8.1:

- (a) The facility owner or operator shall take all necessary and appropriate actions to prevent the emission of air pollutants that result in contravention of any applicable emission standard during periods of start-up, shutdown, or malfunction.
- (b) The facility owner or operator shall compile and maintain records of all equipment maintenance and start-up/shutdown activities when they are expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the department when required by a permit condition or upon request by the department. Such reports shall state whether an exceedance occurred and if it was unavoidable, include the time, frequency and duration of the exceedance, and an estimate of the emission rates of any air contaminants released. Such records shall be maintained for a period of at least five years and made available for review to department representatives upon request. Facility owners or operators subject to continuous monitoring and quarterly reporting requirements need not submit additional reports of exceedances to the department.
- (c) In the event that air contaminant emissions exceed any applicable emission standard due to a malfunction, the facility owner or operator shall notify the department as soon as possible during normal working hours, but not later than two working days after becoming aware that the malfunction occurred. In addition, the facility owner or operator shall compile and maintain a record of all malfunctions. Such records shall be maintained at the facility for a period of at least five years and must be made available to the department upon request. When requested by the department, the facility owner or operator shall submit a written report to the department describing the malfunction, the corrective action taken, the air contaminants emitted, and the resulting emission rates and/or opacity.
- (d) The department may also require the facility owner or operator to include, in reports described under Subdivisions (b) and (c) of this Section, an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions.
- (e) A violation of any applicable emission standard resulting from start-up, shutdown, or malfunction conditions at a permitted or registered facility may not be subject to an enforcement action by the department and/or penalty if the department determines, in its sole discretion, that such a violation was unavoidable. The actions and recordkeeping and reporting requirements listed above must be adhered to in such circumstances.



Condition 46: Emission Unit Definition

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR Subpart 201-5

Item 46.1(From Mod 8):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 1-PROCS Emission Unit Description:

> Emission Unit 1-PROCS consists of bulk pharmaceutical manufacturing operations involving chemical synthesis and extraction methodologies, including production techniques such as reaction, distillation, crystallization, separation, purification and drying.

Building(s): 9

Item 46.2(From Mod 8):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 4-BULKS

Emission Unit Description:

Emission Unit 4 - BULK includes all bulk storage activities site-wide.

Item 46.3(From Mod 0):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 2--BOIL Emission Unit Description:

Emission unit 2-BOIL consists of two (2) existing combustion installations operated under the current permit. The boilers are +/-33.5 mmBTUs per hour boilers manufactured by Burnham Industrial. This emission unit will has four (4) processes (901,902,903,904), two (2) emissions points (70001 & 70002), and two (2) emission sources (B0001 & B0002) associated with it.

Item 46.4(From Mod 0):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 3--WWTP

Emission Unit Description:

Emission Unit 3-WWTP includes all secondary emission sources associated with the site's wastewater treatment plant (WWTP).

Condition 47: General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.1 (a) (1)

Item 47.1:

Operation of this facility shall take place in accordance with the approved criteria, emission



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

limits, terms, conditions and standards in this permit.

Item 47.2:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 47.3:

On an annual basis, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to those threshold levels that would require the submission of an application for a Title V facility permit, or compliance with an applicable requirement.

Item 47.4:

The emission of pollutants in exceedance of the applicability thresholds for obtaining a Title V facility permit or other applicable requirements constitutes a violation of Part 201 and of the Act

Condition 48: Renewal deadlines for state facility permits

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.2 (c)

Item 48.1:

The owner or operator of a facility having an issued state facility permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Condition 49: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.3 (c)

Item 49.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 49.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Any reports or submissions required by this permit shall be submitted to the Regional Air Pollution Control Engineer (RAPCE) at the following address:

Division of Air Resources NYS Dept. of Environmental Conservation



Region 4 1130 N. Westcott Rd. Schenectady, NY 12306

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 50: Compliance Demonstration

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.4 (e)

Item 50.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 50.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Changes at a facility that meet all of the criteria listed below may not require a permit modification and may be conducted without the prior approval of the Department.

- 1. Changes that do not cause facility emissions to exceed any emission limitation or other condition in the facility's permit.
- 2. Changes that do not cause the facility to become subject to any additional regulations or requirements.
- 3. Changes that do not seek to establish or modify a federally enforceable emission cap or limit.

The facility owner or operator must maintain records of the date and description of each such change for a period of at least five years. Records must be made available for review to Department representatives upon request, and must include the following information at a minimum:

- 1. Identification of the emission unit, process(es), emission source(s), and emission point(s) affected by the change;
- 2. The date on which the change occurred; and
- 3. A description of the change.

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 8-9: Compliance Demonstration



Effective between the dates of 06/29/2022 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.4 (e)

Item 8-9.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 8-9.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Operation Flexibility Requests for changing the allowable number of batches produced in a 12-month period.

To demonstrate compliance with 6 NYCRR 212 and maintain operation flexibility within the facility, the facility shall submit and record operational flexibility requests as follows:

- 1. The facility shall maintain a chronological file including all operational flexibility requests in respect to changing the batch limits scenarios. The file shall be made available upon request.
- 2. The facility shall propose a batch limit scenario detailing the number of batches that can be produced for each of the respective permitted processes on a 12-month rolling total annual basis and confirm the facility is maintaining its status as a minor HAP and VOC source for each month.
- 3. The facility shall utilize Potential to Emit (PTE) based on facility process calculations to permit annual PTE emissions for all contaminants and determine that AGC's are not exceeded.
- 4. For SGC's the facility shall determine the maximum short term emission rate for each process for each contaminant in pounds per hour. The maximum short-term Potential to Emit (PTE) emission rate for each process shall be utilized to ensure there are not any SGC exceedances.
- 5. The facility must provide the Department with modeling results demonstrating compliance with AGC/SGC's related to contaminants for overall facility emissions utilizing the Department approved modeling protocol. The proposed emission profile scenario shall meet AGC/SGC thresholds looking forward for the proposed 12-month period.
- 6. To ensure that there are not any AGC maximum offsite



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

exceedances with regards to any given contaminant utilized in previously batch limited processes, the facility shall maintain a monthly modeling result for all contaminants that are emitted from the facility for those process contaminants for which a batch limit change was requested. The facility shall model actual batches to include changed and unchanged processes with the current month and the previous 11 months, and this shall be kept onsite and made available upon request. For any processes with a common contaminant that don't have the potential to exceed the AGC operating all processes at 8,760 hours per year the facility does not have to model the actual batches produced for that specific contaminant.

- 7. If there are not any operational flexibility batch limit changes for a 12 month period after approval of most recent operational flexibility request, monthly modeling of annual rolling batch totals will no 0longer be required.
- 8. The most recent 5 calendar years of DEC processed meteorological data available shall be utilized for all modeling demonstrations.
- 9. For individual contaminants that exceed any annual PTE in the facility emissions summary, the emissions summary shall be adjusted in the subsequent permitting action.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 9: Air pollution prohibited
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 211.1

Item 9.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

**** Emission Unit Level ****



Condition 52: Emission Point Definition By Emission Unit Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR Subpart 201-5

Item 52.1(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 1-PROCS

Emission Point: 01001

Height (ft.): 85 Diameter (in.): 14 NYTMN (km.): 4720.153 NYTME (km.): 603.272

Emission Point: 01002

Height (ft.): 85 Diameter (in.): 8 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 01003

Height (ft.): 80 Diameter (in.): 6

NYTMN (km.): 4720.1 NYTME (km.): 603.3 Building: 1

Emission Point: 01004

Height (ft.): 85 Diameter (in.): 14 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 02014

Height (ft.): 30 Diameter (in.): 6 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 04001

Height (ft.): 30 Diameter (in.): 3 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19012

Height (ft.): 35 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19013

Height (ft.): 20 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19016

Height (ft.): 12 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19017

Height (ft.): 27 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19018



Height (ft.): 27 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19019

Height (ft.): 20 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 20001

Height (ft.): 34 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33001

Height (ft.): 30 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33002

Height (ft.): 37 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33003

Height (ft.): 37 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33004

Height (ft.): 37 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33006

Height (ft.): 37 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33007

Height (ft.): 31 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33008

Height (ft.): 37 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33010

Height (ft.): 37 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33017

Height (ft.): 30 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33020

Height (ft.): 30 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33021



Height (ft.): 32 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33022

Height (ft.): 34 Diameter (in.): 6 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33023

Height (ft.): 6 Diameter (in.): 10

NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33024

Height (ft.): 34 Diameter (in.): 6 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33025

Height (ft.): 34 Diameter (in.): 6 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33026

Height (ft.): 34 Diameter (in.): 6 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33027

Height (ft.): 30 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33029

Height (ft.): 30 Diameter (in.): 2

NYTMN (km.): 4720.794 NYTME (km.): 602.766 Building: 33

Emission Point: 33035

Height (ft.): 31 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33037

Height (ft.): 30 Diameter (in.): 6 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33038

Height (ft.): 35 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33040

Height (ft.): 31 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33042

Height (ft.): 50 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33043



Height (ft.): 50 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33047

Height (ft.): 28 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33048

Height (ft.): 28 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33049

Height (ft.): 28 Diameter (in.): 3 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33054

Height (ft.): 29 Diameter (in.): 4 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33055

Height (ft.): 31 Diameter (in.): 3 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33066

Height (ft.): 30 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33069

Height (ft.): 32 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33079

Height (ft.): 31 Diameter (in.): 3 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33081

Height (ft.): 30 Diameter (in.): 3

NYTMN (km.): 4720.78 NYTME (km.): 602.792 Building: 33

Emission Point: 33084

Height (ft.): 31 Diameter (in.): 2 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 33085

Height (ft.): 31 Diameter (in.): 1 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Item 52.2(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 2--BOIL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Point: 70001

Height (ft.): 56 Diameter (in.): 30 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 70002

Height (ft.): 56 Diameter (in.): 30 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Item 52.3(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 3--WWTP

Emission Point: WW003

Height (ft.): 45 Diameter (in.): 48 NYTMN (km.): 4720.1 NYTME (km.): 603.3

Item 52.4(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 4-BULKS

Emission Point: TANKR

Height (ft.): 15 Diameter (in.): 2 NYTMN (km.): 4718. NYTME (km.): 624.

Emission Point: YD001

Height (ft.): 20 Diameter (in.): 3

NYTMN (km.): 4720.742 NYTME (km.): 602.775

Emission Point: YD002

Height (ft.): 20 Diameter (in.): 3

NYTMN (km.): 4720.742 NYTME (km.): 602.775

Emission Point: YD005

Height (ft.): 24 Diameter (in.): 2

NYTMN (km.): 4720.742 NYTME (km.): 602.775

Emission Point: YD007

Height (ft.): 20 Diameter (in.): 2

NYTMN (km.): 4720.743 NYTME (km.): 602.774

Emission Point: YD011

Height (ft.): 21 Diameter (in.): 10 NYTMN (km.): 4720.742 NYTME (km.): 602.774

Emission Point: YD013

Height (ft.): 24 Diameter (in.): 2 NYTMN (km.): 4720.7 NYTME (km.): 602.7

Condition 53: Process Definition By Emission Unit

Effective between the dates of 04/10/2017 and 04/09/2027

Air Pollution Control Permit Conditions

Mod 8/Active Page 60 FINAL



Applicable State Requirement: 6 NYCRR Subpart 201-5

Item 53.1(From Mod 8):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 921 Source Classification Code: 3-01-060-99

Process Description:

MGL-3196-Batch Pharmaceutical Production (Chemical

Synthesis)

Emission Source/Control: 99S01 - Control Control Type: THERMAL OXIDATION

Emission Source/Control: 9WF03 - Process

Emission Source/Control: 9WF04 - Process

Emission Source/Control: 9WK01 - Process

Design Capacity: 1,000 gallons

Emission Source/Control: 9WK02 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WK03 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WK04 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WP06 - Process

Emission Source/Control: 9WP07 - Process

Emission Source/Control: 9WP08 - Process

Item 53.2(From Mod 8):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 922 Source Classification Code: 3-01-060-99

Process Description:

SYR322 Unmilled- Batch Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 99S01 - Control Control Type: THERMAL OXIDATION

Emission Source/Control: 9WF03 - Process

Emission Source/Control: 9WF04 - Process

Mod 8/Active Page 61 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 9WK01 - Process

Design Capacity: 1,000 gallons

Emission Source/Control: 9WK02 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WK03 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WK04 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WP06 - Process

Emission Source/Control: 9WP07 - Process

Emission Source/Control: 9WP08 - Process

Item 53.3(From Mod 8):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 923 Source Classification Code: 3-01-060-99

Process Description:

MDV 3100 - Batch Pharmaceutical Production (Chemical

Synthesis)

Emission Source/Control: 99S01 - Control Control Type: THERMAL OXIDATION

Emission Source/Control: 9WF03 - Process

Emission Source/Control: 9WF04 - Process

Emission Source/Control: 9WK01 - Process

Design Capacity: 1,000 gallons

Emission Source/Control: 9WK02 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WK03 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WK04 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 9WP06 - Process

Emission Source/Control: 9WP07 - Process

Emission Source/Control: 9WP08 - Process



Item 53.4(From Mod 8):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-BULKS

Process: 601 Source Classification Code: 3-01-060-10

Process Description:

Bulk Storage Tanks - Fixed Roof Bulk Storage Tanks.

Emission Source/Control: 99T01 - Process

Design Capacity: 15,000 gallons

Emission Source/Control: 99T02 - Process

Emission Source/Control: 99T03 - Process

Emission Source/Control: 99T04 - Process

Design Capacity: 10,000 gallons

Emission Source/Control: 99T05 - Process

Emission Source/Control: 99T06 - Process

Emission Source/Control: 99T11 - Process

Emission Source/Control: 99T12 - Process

Design Capacity: 9,400 gallons

Emission Source/Control: TANKR - Process

Item 53.5(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 006 Source Classification Code: 2-01-002-02

Process Description: Emergency Generators

Emission Source/Control: 09S04 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 09F39 - Process

Design Capacity: 4 square meters

Emission Source/Control: 09K22 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 09K29 - Process

Design Capacity: 1,000 gallons

Emission Source/Control: 09R19 - Process

Design Capacity: 2,000 gallons



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 09R20 - Process

Design Capacity: 2,000 gallons

Emission Source/Control: 09R21 - Process

Design Capacity: 300 gallons

Emission Source/Control: 09T30 - Process

Design Capacity: 300 gallons

Item 53.6(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 101 Source Classification Code: 3-01-060-99

Process Description:

Aminobisamide - batch pharmaceutical production (chemical

synthesis)

Emission Source/Control: 01S04 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01C01 - Process

Emission Source/Control: 01E06 - Process

Emission Source/Control: 01E08 - Process

Emission Source/Control: 01E41 - Process

Emission Source/Control: 01E46 - Process

Emission Source/Control: 01E50 - Process

Emission Source/Control: 01F02 - Process

Emission Source/Control: 01F05 - Process

Emission Source/Control: 01F09 - Process

Emission Source/Control: 01F11 - Process

Emission Source/Control: 01F12 - Process

Emission Source/Control: 01K01 - Process

Emission Source/Control: 01K04 - Process

Emission Source/Control: 01K05 - Process

Emission Source/Control: 01K16 - Process

Emission Source/Control: 01R08 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 01R10 - Process

Emission Source/Control: 01R35 - Process

Emission Source/Control: 01R37 - Process

Item 53.7(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 105 Source Classification Code: 3-01-060-99

Process Description:

Methanol Recovery System - methanol distillation column.

Emission Source/Control: 20E01 - Process

Emission Source/Control: 20E04 - Process

Emission Source/Control: 20L01 - Process

Emission Source/Control: 20R01 - Process

Emission Source/Control: 20T01 - Process

Emission Source/Control: 20T02 - Process

Emission Source/Control: 20T03 - Process

Emission Source/Control: 20T04 - Process

Emission Source/Control: 20T05 - Process

Emission Source/Control: 20T07 - Process

Item 53.8(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 106 Source Classification Code: 3-01-060-99

Process Description:

Mafenide Intermediate I - batch pharmaceutical production

(chemical synthesis).

Emission Source/Control: 01S03 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01S05 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 01E43 - Process

Emission Source/Control: 01F01 - Process

Emission Source/Control: 01K06 - Process

Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Item 53.9(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 107 Source Classification Code: 3-01-060-99

Process Description:

Hydroxychloroquine Base - batch pharmaceutical production

(chemical synthesis).

Emission Source/Control: 01S05 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process

Emission Source/Control: 01E43 - Process

Emission Source/Control: 01F01 - Process

Emission Source/Control: 01K06 - Process

Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Emission Source/Control: 01R05 - Process

Emission Source/Control: 01R06 - Process

Emission Source/Control: 01R07 - Process

Item 53.10(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 108 Source Classification Code: 3-01-060-05

Process Description:

Danazol Crude - batch pharmaceutical production (chemical

synthesis).

Emission Source/Control: 01S03 - Control

Control Type: WET SCRUBBER



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 01D01 - Process

Emission Source/Control: 01E17 - Process

Emission Source/Control: 01E43 - Process

Emission Source/Control: 01E44 - Process

Emission Source/Control: 01F01 - Process

Emission Source/Control: 01F04 - Process

Emission Source/Control: 01K06 - Process

Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Emission Source/Control: 01K12 - Process

Emission Source/Control: 01K13 - Process

Emission Source/Control: 01K14 - Process

Emission Source/Control: 01R05 - Process

Emission Source/Control: 01R06 - Process

Emission Source/Control: 01R15 - Process

Emission Source/Control: 01R16 - Process

Emission Source/Control: 01R39 - Process

Emission Source/Control: 01R40 - Process

Item 53.11(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 109 Source Classification Code: 3-01-060-99

Process Description:

Metolazone Intermediate I - batch pharmaceutical production (chemical synthesis).

Emission Source/Control: 01S03 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process

Emission Source/Control: 01E43 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 01F01 - Process

Emission Source/Control: 01K06 - Process

Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Item 53.12(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 110 Source Classification Code: 3-01-060-99

Process Description:

Metaolazone Intermediate II - batch pharmaceutical

production (chemical synthesis).

Emission Source/Control: 01S03 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process

Emission Source/Control: 01E43 - Process

Emission Source/Control: 01F01 - Process

Emission Source/Control: 01K06 - Process

Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Item 53.13(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 111 Source Classification Code: 3-01-060-99

Process Description:

Metaolazone Intermediate III - batch pharmaceutical

production(Chemical Synthesis).

Emission Source/Control: 01S03 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process

Emission Source/Control: 01E43 - Process

Emission Source/Control: 01E51 - Process

Emission Source/Control: 01K06 - Process



Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Emission Source/Control: 01R07 - Process

Emission Source/Control: 01R26 - Process

Item 53.14(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 112 Source Classification Code: 3-01-060-99

Process Description:

SYR110322-3: Batch Pharmaceutical Production (Chemical

Synthesis)

Emission Source/Control: 01S04 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01E36 - Process

Emission Source/Control: 01E41 - Process

Emission Source/Control: 01E70 - Process

Emission Source/Control: 01F02 - Process

Emission Source/Control: 01K09 - Process

Emission Source/Control: 01K10 - Process

Emission Source/Control: 01K11 - Process

Emission Source/Control: 01R10 - Process

Emission Source/Control: 01R24 - Process

Item 53.15(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 113 Source Classification Code: 3-01-060-99

Process Description:

SYR110322 - HCl : Batch Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 01S04 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01E36 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 01E41 - Process

Emission Source/Control: 01E70 - Process

Emission Source/Control: 01F02 - Process

Emission Source/Control: 01K09 - Process

Emission Source/Control: 01K10 - Process

Emission Source/Control: 01K11 - Process

Emission Source/Control: 01R10 - Process

Emission Source/Control: 01R24 - Process

Item 53.16(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 114 Source Classification Code: 3-01-060-99

Process Description:

FBNA: Batch Pharmaceutical Production (Chemical

Synthesis)

Emission Source/Control: 01S04 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01E17 - Process

Emission Source/Control: 01E19 - Process

Emission Source/Control: 01E41 - Process

Emission Source/Control: 01F02 - Process

Emission Source/Control: 01K12 - Process

Emission Source/Control: 01K13 - Process

Emission Source/Control: 01K14 - Process

Emission Source/Control: 01R16 - Process

Item 53.17(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 115 Source Classification Code: 3-01-060-99

Process Description:

Retigabine Crude: Batch Pharmaceutical Production

(Chemical Synthesis)



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 01S03 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01S06 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process

Emission Source/Control: 01E43 - Process

Emission Source/Control: 01E51 - Process

Emission Source/Control: 01F01 - Process

Emission Source/Control: 01K06 - Process

Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Emission Source/Control: 01R03 - Process

Emission Source/Control: 01R05 - Process

Emission Source/Control: 01R06 - Process

Item 53.18(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 116 Source Classification Code: 3-01-060-99

Process Description:

BOC-L-LYS(BOC)-OSU INT: Batch Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 01S04 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01E34 - Process

Emission Source/Control: 01E36 - Process

Emission Source/Control: 01E70 - Process

Emission Source/Control: 01K09 - Process

Emission Source/Control: 01K10 - Process

Emission Source/Control: 01K11 - Process

Emission Source/Control: 01R10 - Process



Emission Source/Control: 01T11 - Process

Emission Source/Control: 01T13 - Process

Item 53.19(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 205 Source Classification Code: 3-01-060-99

Process Description:

Levophed Bitartrate Pure - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 02S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02D02 - Process

Emission Source/Control: 02E13 - Process

Emission Source/Control: 02E27 - Process

Emission Source/Control: 02K13 - Process

Emission Source/Control: 02K14 - Process

Item 53.20(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 206 Source Classification Code: 3-01-060-99

Process Description:

ARTERENOL BASE - BULK PHARMACEUTICAL PRODUCTION (CHEMICAL SYNTHESIS).

Emission Source/Control: 02S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02K17 - Process

Emission Source/Control: 02K18 - Process

Item 53.21(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Unit: 1-PROCS

Process: 208 Source Classification Code: 3-01-060-99

Process Description:

Ambenonium chloride - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 02S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02E06 - Process

Emission Source/Control: 02E07 - Process

Emission Source/Control: 02F08 - Process

Emission Source/Control: 02K01 - Process

Emission Source/Control: 02K02 - Process

Emission Source/Control: 02R01 - Process

Emission Source/Control: 02R02 - Process

Emission Source/Control: 02R05 - Process

Emission Source/Control: 02R06 - Process

Item 53.22(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 209 Source Classification Code: 3-01-060-99

Process Description:

Ambenonium Intermediate 1 - Bulk Pharmaceutical

Production (Chemical Synthesis).

Emission Source/Control: 02S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02E13 - Process

Emission Source/Control: 02K13 - Process

Emission Source/Control: 02R13 - Process

Item 53.23(From Mod 1):

Air Pollution Control Permit Conditions

Mod 8/Active Page 73 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 216 Source Classification Code: 3-01-060-99

Process Description:

Levophed Bitartrate Crude - Bulk Pharmaceutical

Production (Chemical Synthesis).

Emission Source/Control: 02S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02D02 - Process

Emission Source/Control: 02E27 - Process

Emission Source/Control: 02F61 - Process

Emission Source/Control: 02K14 - Process

Item 53.24(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 221 Source Classification Code: 3-01-060-99

Process Description:

Racepinephrine - Bulk Pharmaceutical Production (chemical

synthesis).

Emission Source/Control: 02S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 02D01 - Process

Emission Source/Control: 02E27 - Process

Emission Source/Control: 02E76 - Process

Emission Source/Control: 02K09 - Process

Emission Source/Control: 02K14 - Process

Emission Source/Control: 02R22 - Process

Item 53.25(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Unit: 1-PROCS

Process: 301 Source Classification Code: 3-01-060-99

Process Description:

Nitrile chloride - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 33S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 33C01 - Process

Emission Source/Control: 33D83 - Process

Emission Source/Control: 33D84 - Process

Emission Source/Control: 33D85 - Process

Emission Source/Control: 33D86 - Process

Emission Source/Control: 33D87 - Process

Emission Source/Control: 33E03 - Process

Emission Source/Control: 33E40 - Process

Emission Source/Control: 33E42 - Process

Emission Source/Control: 33E82 - Process

Emission Source/Control: 33K01 - Process

Emission Source/Control: 33K03 - Process

Emission Source/Control: 33K04 - Process

Emission Source/Control: 33K07 - Process

Emission Source/Control: 33K08 - Process

Emission Source/Control: 33R01 - Process

Emission Source/Control: 33R02 - Process

Emission Source/Control: 33R05 - Process

Emission Source/Control: 33R06 - Process

Emission Source/Control: 33R07 - Process

Emission Source/Control: 33T03 - Process

Emission Source/Control: 33T07 - Process



Item 53.26(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 302 Source Classification Code: 3-01-060-99

Process Description:

Benzyl Ester - Bulk Pharmaceutical Production (Chemical

Synthesis).

Emission Source/Control: 33S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 01R03 - Process

Emission Source/Control: 33E05 - Process

Emission Source/Control: 33E10 - Process

Emission Source/Control: 33E14 - Process

Emission Source/Control: 33E38 - Process

Emission Source/Control: 33E50 - Process

Emission Source/Control: 33E63 - Process

Emission Source/Control: 33E79 - Process

Emission Source/Control: 33F01 - Process

Emission Source/Control: 33K09 - Process

Emission Source/Control: 33K10 - Process

Emission Source/Control: 33K11 - Process

Emission Source/Control: 33K25 - Process

Emission Source/Control: 33R01 - Process

Emission Source/Control: 33R02 - Process

Emission Source/Control: 33R22 - Process

Item 53.27(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 303 Source Classification Code: 3-01-060-99

Process Description:

Demerol HCl - Bulk Pharmaceutical Production (Chemical



Synthesis).

Emission Source/Control: 33100 - Process

Emission Source/Control: 33101 - Process

Emission Source/Control: 33102 - Process

Emission Source/Control: 33D01 - Process

Emission Source/Control: 33D03 - Process

Emission Source/Control: 33D85 - Process

Emission Source/Control: 33E32 - Process

Emission Source/Control: 33E43 - Process

Emission Source/Control: 33E45 - Process

Emission Source/Control: 33T09 - Process

Emission Source/Control: 33T22 - Process

Item 53.28(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 304 Source Classification Code: 3-01-060-99

Process Description:

Dibenzyl Arterenone HCl - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 19E16 - Process

Emission Source/Control: 19K03 - Process

Emission Source/Control: 19K08 - Process

Emission Source/Control: 33D83 - Process

Emission Source/Control: 33D84 - Process

Emission Source/Control: 33E06 - Process

Emission Source/Control: 33E08 - Process

Emission Source/Control: 33E13 - Process

Emission Source/Control: 33K02 - Process

Emission Source/Control: 33K05 - Process



Emission Source/Control: 33K06 - Process

Item 53.29(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 305 Source Classification Code: 3-01-060-99

Process Description:

Danazol Intermediate I - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 33S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 33E05 - Process

Emission Source/Control: 33E10 - Process

Emission Source/Control: 33E38 - Process

Emission Source/Control: 33E50 - Process

Emission Source/Control: 33E79 - Process

Emission Source/Control: 33F01 - Process

Emission Source/Control: 33K09 - Process

Emission Source/Control: 33K10 - Process

Emission Source/Control: 33K11 - Process

Emission Source/Control: 33R01 - Process

Emission Source/Control: 33R03 - Process

Emission Source/Control: 33T09 - Process

Item 53.30(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 306 Source Classification Code: 3-01-060-99

Process Description:

Mafenide Acetate - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 33105 - Process

Emission Source/Control: 33106 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 33D02 - Process

Emission Source/Control: 33E01 - Process

Emission Source/Control: 33E02 - Process

Emission Source/Control: 33E34 - Process

Emission Source/Control: 33F37 - Process

Emission Source/Control: 33R05 - Process

Emission Source/Control: 33R06 - Process

Item 53.31(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 307 Source Classification Code: 3-01-060-99

Process Description:

Mafenide Base - Bulk Pharmaceutical Production (Chemical

Synthesis).

Emission Source/Control: 33C01 - Process

Emission Source/Control: 33D83 - Process

Emission Source/Control: 33D84 - Process

Emission Source/Control: 33D85 - Process

Emission Source/Control: 33D86 - Process

Emission Source/Control: 33D87 - Process

Emission Source/Control: 33E05 - Process

Emission Source/Control: 33E38 - Process

Emission Source/Control: 33E50 - Process

Emission Source/Control: 33E63 - Process

Emission Source/Control: 33F01 - Process

Emission Source/Control: 33K09 - Process

Emission Source/Control: 33K11 - Process

Emission Source/Control: 33K25 - Process

Emission Source/Control: 33R01 - Process



Emission Source/Control: 33R02 - Process

Emission Source/Control: 33T01 - Process

Item 53.32(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 308 Source Classification Code: 3-01-060-99

Process Description:

Dibenzyl Arterenone HCl Crude - Bulk Pharmaceutical

Production (Chemical Synthesis).

Emission Source/Control: 33D83 - Process

Emission Source/Control: 33D84 - Process

Emission Source/Control: 33D85 - Process

Emission Source/Control: 33D86 - Process

Emission Source/Control: 33D87 - Process

Item 53.33(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 309 Source Classification Code: 3-01-060-99

Process Description:

Cetylkonium Chloride- Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 33105 - Process

Emission Source/Control: 33106 - Process

Emission Source/Control: 33D87 - Process

Emission Source/Control: 33E02 - Process

Item 53.34(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 310 Source Classification Code: 3-01-060-99

Process Description:

Diatrizoate Sodium - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 33104 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 33105 - Process

Emission Source/Control: 33106 - Process

Emission Source/Control: 33D02 - Process

Emission Source/Control: 33E01 - Process

Emission Source/Control: 33E02 - Process

Emission Source/Control: 33E21 - Process

Emission Source/Control: 33E34 - Process

Emission Source/Control: 33F37 - Process

Emission Source/Control: 33R04 - Process

Emission Source/Control: 33R05 - Process

Emission Source/Control: 33T06 - Process

Item 53.35(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 311 Source Classification Code: 3-01-060-99

Process Description:

Levophed Bitartrate Crude - Bulk Pharmaceutical

Production (Chemical Synthesis).

Emission Source/Control: 33D03 - Process

Emission Source/Control: 33D04 - Process

Emission Source/Control: 33D05 - Process

Emission Source/Control: 33K02 - Process

Item 53.36(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 316 Source Classification Code: 3-01-060-99

Process Description:

Hydroxychloroquine Sulfate - Bulk Pharmaceutical

Production (Chemical Synthesis).

Emission Source/Control: 33101 - Process

Emission Source/Control: 33102 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 33D02 - Process

Emission Source/Control: 33E34 - Process

Emission Source/Control: 33E43 - Process

Emission Source/Control: 33F36 - Process

Emission Source/Control: 33R22 - Process

Emission Source/Control: 33T09 - Process

Item 53.37(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 317 Source Classification Code: 3-01-060-99

Process Description:

Pralidoxime Chloride - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 33101 - Process

Emission Source/Control: 33102 - Process

Emission Source/Control: 33D01 - Process

Emission Source/Control: 33E32 - Process

Emission Source/Control: 33F37 - Process

Emission Source/Control: 33R23 - Process

Item 53.38(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 318 Source Classification Code: 3-01-060-99

Process Description:

Pralidoxime Crude - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 33S02 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 33E05 - Process

Emission Source/Control: 33E38 - Process

Emission Source/Control: 33E50 - Process

Emission Source/Control: 33E79 - Process



Emission Source/Control: 33F01 - Process

Emission Source/Control: 33K09 - Process

Emission Source/Control: 33K11 - Process

Emission Source/Control: 33R01 - Process

Emission Source/Control: 33R03 - Process

Emission Source/Control: 33T09 - Process

Item 53.39(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 321 Source Classification Code: 3-01-060-99

Process Description:

Ethanolic HCl (33-35%) - Bulk Pharaceutical Production

(Chemical Synthesis)

Emission Source/Control: 33102 - Process

Emission Source/Control: 33R02 - Process

Item 53.40(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 324 Source Classification Code: 3-01-060-99

Process Description:

Ethyl Butyl Malonate-Bulk Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 33K15 - Process

Emission Source/Control: 33K24 - Process

Emission Source/Control: 33R05 - Process

Emission Source/Control: 33R08 - Process

Emission Source/Control: 33R15 - Process

Emission Source/Control: 33R16 - Process

Item 53.41(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 326 Source Classification Code: 3-01-060-99

Air Pollution Control Permit Conditions

Mod 8/Active Page 83 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Process Description:

Ethyl Butyl Malonate Crude - Bulk Pharmaceutical

Production (Chemical Synthesis)

Emission Source/Control: 33E12 - Process

Emission Source/Control: 33K24 - Process

Emission Source/Control: 33R08 - Process

Item 53.42(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 330 Source Classification Code: 3-01-060-99

Process Description:

Cis Trans DTHD - Bulk Pharmaceutical Production (Chemical

Synthesis)

Emission Source/Control: 33D03 - Process

Emission Source/Control: 33D04 - Process

Emission Source/Control: 33E12 - Process

Emission Source/Control: 33K14 - Process

Emission Source/Control: 33K24 - Process

Emission Source/Control: 33R08 - Process

Emission Source/Control: 33R14 - Process

Item 53.43(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 332 Source Classification Code: 3-01-060-99

Process Description:

2 Mesyl Pentane - bulk pharmaceutical production

(chemical synthesis)

Emission Source/Control: 33E06 - Process

Emission Source/Control: 33K06 - Process

Emission Source/Control: 33R08 - Process

Emission Source/Control: 33T41 - Process

Item 53.44(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Unit: 1-PROCS

Process: 334 Source Classification Code: 3-01-060-99

Process Description:

BOC-L-LYS(BOC)-OSU INT: Batch Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 33S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 33E42 - Process

Emission Source/Control: 33K01 - Process

Emission Source/Control: 33K03 - Process

Emission Source/Control: 33K04 - Process

Emission Source/Control: 33K07 - Process

Emission Source/Control: 33R07 - Process

Item 53.45(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 401 Source Classification Code: 3-01-060-99

Process Description:

Trientine HCl - Bulk Pharmaceutical Production (Chemical

Synthesis).

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E01 - Process

Emission Source/Control: 04E03 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04K03 - Process

Emission Source/Control: 04R01 - Process

Emission Source/Control: 04R02 - Process

Item 53.46(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Unit: 1-PROCS

Process: 402 Source Classification Code: 3-01-060-99

Process Description:

Trientine HCl Crude - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04K01 - Process

Item 53.47(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 403 Source Classification Code: 3-01-060-99

Process Description:

Danazol - Bulk Pharmaceutical Production (Chemical

Synthesis).

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E01 - Process

Emission Source/Control: 04E02 - Process

Emission Source/Control: 04E04 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04K02 - Process

Emission Source/Control: 04K03 - Process

Emission Source/Control: 04R01 - Process

Item 53.48(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 404 Source Classification Code: 3-01-060-99

Process Description:

Acetone Sodium Bisulfide - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 04S01 - Control



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Control Type: WET SCRUBBER

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04R01 - Process

Emission Source/Control: 04R02 - Process

Item 53.49(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 407 Source Classification Code: 3-01-060-99

Process Description:

Metolazone Intermediate IV - Bulk Pharmaceutical

Production (Chemical Synthesis).

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E01 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04K02 - Process

Emission Source/Control: 04K03 - Process

Emission Source/Control: 04R01 - Process

Emission Source/Control: 04R06 - Process

Item 53.50(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 408 Source Classification Code: 3-01-060-99

Process Description:

Metolazone Int. V - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04R01 - Process

Emission Source/Control: 04R02 - Process

Item 53.51(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 411 Source Classification Code: 3-01-060-99

Process Description:

Pentobarbitol Sodium - Bulk Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E16 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K04 - Process

Emission Source/Control: 04K06 - Process

Emission Source/Control: 04R09 - Process

Emission Source/Control: 04R11 - Process

Emission Source/Control: 04R12 - Process

Item 53.52(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 412 Source Classification Code: 3-01-060-99

Process Description:

Metolazone Crude - Bulk Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E02 - Process



Emission Source/Control: 04E04 - Process

Emission Source/Control: 04F10 - Process

Emission Source/Control: 04K02 - Process

Emission Source/Control: 04R01 - Process

Item 53.53(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 413 Source Classification Code: 3-01-060-99

Process Description:

Metolazone - Bulk Pharmaceutical Production (Chemical

Synthesis)

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E01 - Process

Emission Source/Control: 04E02 - Process

Emission Source/Control: 04E03 - Process

Emission Source/Control: 04E04 - Process

Emission Source/Control: 04F10 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04K02 - Process

Emission Source/Control: 04K03 - Process

Emission Source/Control: 04R01 - Process

Emission Source/Control: 04R06 - Process

Item 53.54(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 414 Source Classification Code: 3-01-060-99

Process Description:

SYR110322 Unmilled: Batch Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 04E14 - Process

Emission Source/Control: 04E15 - Process

Emission Source/Control: 04E16 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K04 - Process

Emission Source/Control: 04K05 - Process

Emission Source/Control: 04K06 - Process

Emission Source/Control: 04R09 - Process

Emission Source/Control: 04R11 - Process

Emission Source/Control: 04R12 - Process

Item 53.55(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 415 Source Classification Code: 3-01-060-09

Process Description:

Retigabine: Batch Pharmaceutical Production (Chemical

Synthesis)

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E14 - Process

Emission Source/Control: 04E16 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K04 - Process

Emission Source/Control: 04K06 - Process

Emission Source/Control: 04R09 - Process

Emission Source/Control: 04R11 - Process

Emission Source/Control: 04R12 - Process



Item 53.56(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 416 Source Classification Code: 3-01-060-99

Process Description:

NRP - 104 East: Batch Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E14 - Process

Emission Source/Control: 04E15 - Process

Emission Source/Control: 04E16 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K04 - Process

Emission Source/Control: 04K05 - Process

Emission Source/Control: 04K06 - Process

Emission Source/Control: 04R09 - Process

Emission Source/Control: 04R11 - Process

Item 53.57(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 417 Source Classification Code: 3-01-060-99

Process Description:

NRP - 104 West: Batch Pharmaceutical Production

(Chemical Synthesis)

Emission Source/Control: 04S01 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 04E01 - Process

Emission Source/Control: 04E02 - Process

Emission Source/Control: 04E03 - Process

Emission Source/Control: 04E04 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 04F10 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04K02 - Process

Emission Source/Control: 04K03 - Process

Emission Source/Control: 04R01 - Process

Emission Source/Control: 04R06 - Process

Item 53.58(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 501 Source Classification Code: 3-01-060-99

Process Description:

Tyloxapol - Bulk Pharmaceutical Production (Chemical

Synthesis).

Emission Source/Control: 19E15 - Process

Emission Source/Control: 19K10 - Process

Item 53.59(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 502 Source Classification Code: 3-01-060-99

Process Description:

Hydroxyclhoroquine Base - Bulk Pharmaceutical Production

(Chemical Synthesis).

Emission Source/Control: 19E01 - Process

Emission Source/Control: 19K05 - Process

Emission Source/Control: 19R02 - Process

Item 53.60(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 503 Source Classification Code: 3-01-060-99

Process Description:

Dibenzyl Arterenone HCl Crude - bulk pharmaceutical

priduction (chemical synthesis)

Emission Source/Control: 19E14 - Process

Emission Source/Control: 19E17 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: 19K02 - Process

Emission Source/Control: 19K06 - Process

Emission Source/Control: 19R02 - Process

Emission Source/Control: 33F85 - Process

Emission Source/Control: 33F89 - Process

Item 53.61(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 505 Source Classification Code: 3-01-060-99

Process Description:

Adrenalone HCl - bulk pharmaceutical production (chemical

synthesis)

Emission Source/Control: 19E17 - Process

Emission Source/Control: 19K06 - Process

Emission Source/Control: 33D05 - Process

Item 53.62(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS

Process: 701 Source Classification Code: 3-01-060-99

Process Description:

Process 701 includes all process related fugitive emissions sources covered by the facility's RACT plan.

Emission Source/Control: LDARC - Process

Item 53.63(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL

Process: 901 Source Classification Code: 1-02-006-02

Process Description:

One 800 mean horsepower model IN5p-800-50-GO-Webb boiler, manufactured by Burnham industrial. The unit is equipped with a low NOx burner. This process involves firing the boiler using natural gas

boiler using natural gas.

Emission Source/Control: B0001 - Combustion Design Capacity: 33.5 million Btu per hour

Item 53.64(From Mod 0):

Air Pollution Control Permit Conditions

Mod 8/Active Page 93 FINAL



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL

Process: 902 Source Classification Code: 1-02-006-02

Process Description:

One 800 mean horsepower model IN5p-800-50-GO-Webb boiler, manufactured by Burnham industrial. The unit is equipped with a low NOx burner. This process involves firing the boiler using natural gas.

Emission Source/Control: B0002 - Combustion Design Capacity: 33.5 million Btu per hour

Item 53.65(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL

Process: 903 Source Classification Code: 1-02-005-03

Process Description:

One 800 mean horsepower Model IN5P-800-GO Webb boiler, manufactured by Burnham Industrial. This unit is equipped with a low NOx burner. This process involves firing the boiler using No. 2 fuel oil during periods of natural gas curtailment.

Emission Source/Control: B0001 - Combustion Design Capacity: 33.5 million Btu per hour

Item 53.66(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL

Process: 904 Source Classification Code: 1-02-005-03

Process Description:

One 800 mean horsepower Model IN5P-800-GO Webb boiler, manufactured by Burnham Industrial. This unit is equipped with a low NOx burner. This process involves firing the boiler using No. 2 fuel oil during periods of natural gas curtailment.

Emission Source/Control: B0002 - Combustion Design Capacity: 33.5 million Btu per hour

Item 53.67(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3--WWTP

Process: 801 Source Classification Code: 3-01-060-99

Process Description:

WWTP - fugitive emissions related to the waste water

treatment plant operations.



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016

Emission Source/Control: WW003 - Process



Permit ID: 4-3814-00016/00254 Facility DEC ID: 4381400016