

Facility DEC ID: 5415400002

PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air Title V Facility
Permit ID: 5-4154-00002/01743
Mod 0 Effective Date: 09/19/2023 Expiration Date: 09/18/2028
Mod 1 Effective Date: 11/03/2023 Expiration Date: No expiration date.
Mod 2 Effective Date: Expiration Date:

Permit Issued To:MPM SILICONES, LLC
260 HUDSON RIVER RD
WATERFORD, NY 12188

Facility: MOMENTIVE PERFORMANCE MATERIALS
260 HUDSON RIVER RD
Waterford, NY 12188

Contact: RUTH YEOMANS
MOMENTIVE PERFORMANCE MATERIALS
260 HUDSON RIVER RD
WATERFORD, NY 12188
(518) 233-5075

Description:
The renewal 4 mod 2 application includes the installation of a new ultra-low NOx burner on Boiler 13 to ensure compliance with the requirements of 40 CFR 52.45 by the May 1, 2026 compliance date. In addition, sources, emission points and processes that have been permanently taken out of service are being removed from the permit along with certain associated permit conditions and added several that had been inadvertently removed from the permit renewal 4. Changes made under operational flexibility since the issuance of renewal 4 mod 0 are also being incorporated into Mod 2.

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By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: BETH A MAGEE
 NYSDEC - WARRENSBURG SUBOFFICE
 232 GOLF COURSE RD
 WARRENSBURG, NY 12885-1172

Authorized Signature: _____ Date: ___ / ___ / ___

Facility DEC ID: 541540002

Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.

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- 6 5 Submission of application for permit modification or renewal-REGION 5 SUBOFFICE - WARRENSBURG

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DEC GENERAL CONDITIONS

**** General Provisions ****

For the purpose of your Title V permit, the following section contains state-only enforceable terms and conditions.

GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department

Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations

Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 2-1: Applications for permit renewals, modifications and transfers

Applicable State Requirement: 6 NYCRR 621.11

Item 2-1.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 2-1.2:

The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 2-1.3

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be

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submitted prior to actual transfer of ownership.

Condition 4: Permit modifications, suspensions or revocations by the Department
Applicable State Requirement: 6 NYCRR 621.13

Item 4.1:

The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of application for permit modification or renewal-REGION 5
SUBOFFICE - WARRENSBURG
Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:
NYSDEC Regional Permit Administrator
Region 5 Sub-office
Division of Environmental Permits
232 Golf Course Road
Warrensburg, NY 12885-1172
(518) 623-1281

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Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT

IDENTIFICATION INFORMATION

Permit Issued To:MPM SILICONES, LLC
260 HUDSON RIVER RD
WATERFORD, NY 12188

Facility: MOMENTIVE PERFORMANCE MATERIALS
260 HUDSON RIVER RD
Waterford, NY 12188

Authorized Activity By Standard Industrial Classification Code:
2819 - INDUSTRIAL INORGANIC CHEMICALS
2821 - PLASTICS MATERIALS AND RESINS
2822 - SYNTHETIC RUBBER
2869 - INDUSTRIAL ORGANIC CHEMICALS,NEC

Permit Effective Date:

Permit Expiration Date:

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- 26 2-8 40CFR 52.45, NSPS Subpart A: Compliance Certification
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- 28 2-10 40CFR 52.45, NSPS Subpart A: Compliance Certification
- 29 79 40CFR 60.112b(a)(3), NSPS Subpart Kb: Compliance Certification
- 30 80 40CFR 60.113b(c), NSPS Subpart Kb: Compliance Certification
- 31 81 40CFR 60.115b(c), NSPS Subpart Kb: Compliance Certification
- 32 82 40CFR 60.116b(b), NSPS Subpart Kb: Compliance Certification
- 33 89 40CFR 63.114(a)(1)(i), Subpart G: Compliance Certification
- 34 90 40CFR 63.114(a)(4)(i), Subpart G: Compliance Certification
- 35 91 40CFR 63.114(a)(4)(ii), Subpart G: Compliance Certification
- 35 92 40CFR 63.114(a)(4)(ii), Subpart G: Compliance Certification
- 36 93 40CFR 63.114(a)(4)(ii), Subpart G: Compliance Certification
- 37 94 40CFR 63.114(a)(4)(ii), Subpart G: Compliance Certification
- 38 98 40CFR 63.133(a)(2), Subpart G: Compliance Certification
- 39 104 40CFR 63.135(e), Subpart G: Compliance Certification
- 40 110 40CFR 63.139(c), Subpart G: Compliance Certification
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- 43 114 40CFR 63.143(g), Subpart G: Compliance Certification
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- Emission Unit Level**
- 54 222 6 NYCRR Subpart 201-6: Emission Point Definition By Emission Unit
- 87 223 6 NYCRR Subpart 201-6: Process Definition By Emission Unit

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- 181 2-15 6 NYCRR 212-2.1: Compliance Demonstration
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FEDERALLY ENFORCEABLE CONDITIONS

Renewal 4/Mod 2/DRAFT

**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

The items listed below are not subject to the annual compliance certification requirements under Title V. Permittees may also have other obligations under regulations of general applicability.

Item A: Public Access to Recordkeeping for Title V Facilities - 6 NYCRR 201-1.10 (b)

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6 NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Item B: Timely Application for the Renewal of Title V Permits - 6 NYCRR 201-6.2 (a) (4)

Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Item C: Certification by a Responsible Official - 6 NYCRR 201-6.2 (d) (12)

Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Item D: Requirement to Comply With All Conditions - 6 NYCRR 201-6.4 (a) (2)

The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

Item E: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements - 6 NYCRR 201-6.4 (a) (3)

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and

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reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Item F: Cessation or Reduction of Permitted Activity Not a Defense - 6 NYCRR 201-6.4 (a) (5)

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

Item G: Property Rights - 6 NYCRR 201-6.4 (a) (6)

This permit does not convey any property rights of any sort or any exclusive privilege.

Item H: Severability - 6 NYCRR 201-6.4 (a) (9)

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

Item I: Permit Shield - 6 NYCRR 201-6.4 (g)

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V

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facility for any violation of applicable requirements prior to or at the time of permit issuance;

iii. The applicable requirements of Title IV of the Act;

iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Item J: Reopening for Cause - 6 NYCRR 201-6.4 (i)

This Title V permit shall be reopened and revised under any of the following circumstances:

i. When additional applicable requirements under the act become applicable to a title V facility with a remaining permit term of three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the department pursuant to the provisions of section 201- 6.6 of this Subpart.

ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit

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is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Item K: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b)

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

The following conditions are subject to annual compliance certification requirements for Title V permits only.

**Condition 2-1: Compliance Certification
Effective for entire length of Permit****Applicable Federal Requirement: 6 NYCRR 200.7****Replaces Condition(s) 19****Item 2-1.1:**

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: C-27018

Process: 023

Emission Source: D4CON

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Emission Unit: C-27018
Process: 024

Emission Source: D4CON

Emission Unit: C-27018
Process: 025

Emission Source: D4CON

Emission Unit: C-27018
Process: 026

Emission Source: D4CON

Regulated Contaminant(s):
CAS No: 0NY100-00-0 TOTAL HAP

Item 2-1.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

A pre-condenser (D4CON) is used to condition the air stream prior to treatment in the MON MACT Thermal Oxidizer. Condenser temperature is recorded in Provox/PI to verify operation. As long as water flow temperature remains at or below 30 degrees Celsius during process operation, this condition is met. This condenser is for pre-conditioning, not control, of emissions from processes 023, 024, 025 and 026.

Monitoring Frequency: CONTINUOUS
Averaging Method: 24-HOUR AVERAGE
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 6 calendar month(s).

Condition 19: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:

Replaced by Condition(s) 2-1

Item 19.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: C-27018
Process: 023

Emission Source: D4CON

Emission Unit: C-27018
Process: 024

Emission Source: D4CON

Emission Unit: C-27018
Process: 025

Emission Source: D4CON

Emission Unit: C-27018

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Process: 026

Emission Source: D4CON

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 19.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

A pre-condenser (D4CON) is used to condition the air stream prior to treatment in the MON MACT Thermal Oxidizer or Fixed Box #2 Incinerator. Condenser temperature is recorded in Provox/PI to verify operation. As long as water flow temperature remains at or below 30 degrees celcius during process operation, this condition is met. This condenser is for pre-conditioning, not control, of emissions from processes 023, 024, 025 and 026.

Monitoring Frequency: CONTINUOUS

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 20: Emission Unit Definition

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR Subpart 201-6

Item 20.1(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: C-27018

Emission Unit Description:

This unit consists of specific processes in buildings/areas 14, 21, 23, 24, 27, 30, 35, 37, 71, 72, 76, 78 and the WWTP. The unit includes the following control devices and their associated equipment: the MON MACT Thermal Oxidizer and scrubbers in areas 23, 71, and 76. Sources in this unit include storage tanks, distillation columns and process vessels and equipment. Applicable regulations for unit C-27018 include: 40 CFR 63 Subparts F, G, and H, the Miscellaneous Organic NESHAP (MON MACT) under 40 CFR Subpart FFFF, Volatile Organic Compound Reasonably Available Control Technology (VOC RACT) under 6 NYCRR Part 212, VOC RACT for storage tanks under 6 NYCRR Part 229, and High Toxicity Air contaminants under 6 NYCRR part 212.

Building(s): 14

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- 23
- 24
- 24A
- 27
- 30
- 30E
- 35
- 36
- 37
- 71
- 76
- 78
- 97
- All
- AREA 96

Item 20.2(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: E-LISTS

Emission Unit Description:

This EU consists of lists of Processes, Emission Points & Emission Sources referenced in other EU Compliance Monitoring Activities

Building(s): All
AREA 96

Item 20.3(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: F-INISH

Emission Unit Description:

Finishing - intermediate and final production of silicone products and materials including resins, fluids, dispersions, emulsions, heat curing elastomers, room temperature vulcanizing (rtv) elastomers, sealants, and treated fumed silica. Also includes various maintenance shops and individual maintenance sources (such as degreasers).

- Building(s):
- 21
 - 23
 - 24
 - 27
 - 30
 - 37
 - 38
 - 42
 - 42A
 - 44
 - 61
 - 71
 - 76

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Item 20.4(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-28002

Emission Unit Description:

Emission Unit U28002 consists of Boilers 13 and 18.

Building(s): 28

Item 20.5(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-28003

Emission Unit Description:

Emission Unit U28003 consists of boilers 14 and 16.

Building(s): 28

Item 20.6(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: W-97004

Emission Unit Description:

This Emission Unit is the wastewater treatment process system of the waste handling area. The wastewater treatment plant is a physical/chemical treatment system consisting of pH neutralization, oil and grease separation, clarification, and air stripping operations.

Building(s): 97
AREA 96

Item 20.7(From Mod 0):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: C-27035

End Date: 10/25/2025

Emission Unit Description:

Emission unit C-27035 is comprised of several above ground storage tanks which are used to store acids. The tanks vent to a water scrubber.

Building(s): 27

Item 20.8(From Mod 0):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: H-OFURN

Emission Unit Description:

This unit consists of additional hot oil furnaces not already included in another emission unit.

Building(s): 21
35

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Item 20.9(From Mod 0):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: T-13004

Emission Unit Description:

Vapors and particulates are vented to the atmosphere outside of building 13 at different emissions points. These include process, filter, and local extraction discharges. Vapors from building 12 30 mm WP extruder are vented to atmosphere.

Building(s): 12
13

Item 20.10(From Mod 0):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: T-14009

Emission Unit Description:

This unit consists of equipment in the facility's Pilot Plant. Batch and semicontinuous processes occur here. The Pilot Plant makes developmental/experimental products for evaluation, and scaled-down batches of problem production grades to develop process adjustments. Scaled down batches of commercial products are also made here.

Building(s): 14

Condition 24: Facility Permissible Emissions

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR Subpart 201-7

Item 24.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following

Potential To Emit (PTE) rate for each regulated contaminant:

per year	CAS No: 0NY075-00-0 (From Mod 2)	PTE: 47,321 pounds
	Name: PARTICULATES	
per year	CAS No: 0NY075-00-5 (From Mod 2)	PTE: 47,321 pounds
	Name: PM-10	
per year	CAS No: 0NY210-00-0 (From Mod 2)	PTE: 567,053 pounds
	Name: OXIDES OF NITROGEN	

Condition 2-2: Compliance Certification

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Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 212-2.3 (b)

Replaces Condition(s) 32

Item 2-2.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: C-27018	
Process: 083	Emission Source: MTCSS
Emission Unit: C-27018	
Process: 715	Emission Source: MTCSS
Regulated Contaminant(s):	
CAS No: 0NY998-00-0	VOC

Item 2-2.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The facility shall not allow emissions of the air contaminant(s) listed above to exceed the requirements specified in Subdivision 212-2.3(b), Table 4 – Degree of Air Cleaning Required for Non-Criteria Air Contaminants, for the environmental rating assigned by the Department. Chlorosilanes have been given an Environmental Rating of “B” and demonstrated to have an emission rate potential (ERP) greater than or equal to 10-25 pounds per hour which requires 90% control or Toxic - Best Available Control Technology (T-BACT).

Chlorosilanes (a VOC) from Processes 715 and 083 are removed from the Group 2 vent stream by contact with water in the scrubber (ES MTCSS). The chlorosilanes are first converted to HCl on contact with the scrubber water which is then removed by the scrubber. In order to ensure compliance with the degree of air cleaning required a minimum scrubber water level limit has been established based on the manufacturer's recommendation. Water level in the scrubber will be monitored continuously when either one or both processes are operating. To assure compliance with the 90% control requirement of Table 4, the facility will limit scrubber water to no less than 39 inches, expressed as a percentage of maximum water level, based on a 24 hr average (% maximum water level is based on the most recent radar level calibrations and is typically in the range of 70 +/- 5%). Essentially, the minimum height of water remains constant but the % that the height is

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Air Cleaning Required for Non-Criteria Air Contaminants, for the environmental rating assigned by the Department. Chlorosilanes have been given an Environmental Rating of “B” and demonstrated to have an emission rate potential (ERP) greater than or equal to 10-25 pounds per hour which requires 90% control or Toxic - Best Available Control Technology (T-BACT).

Chlorosilanes (a VOC) from Processes 715 and 083 are removed from the Group 2 vent stream by contact with water in the scrubber (ES MTCSS). The chlorosilanes are first converted to HCl on contact with the scrubber water which is then removed by the scrubber. In order to ensure compliance with the degree of air cleaning required a minimum scrubber water level limit has been established based on the manufacturer's recommendation. Water level in the scrubber will be monitored continuously when either one or both processes are operating. To assure compliance with the 90% control requirement of Table 4, the facility will limit scrubber water to no less than 39 inches, expressed as a percentage of maximum water level, based on a 24 hr average (% maximum water level is based on the most recent radar level calibrations and is typically in the range of 70 +/- 2 %). Essentially, the minimum height of water remains constant but the % that the height is expressed as varies based on the instrument calibrations (two DPs and radar).

Other chlorosilanes may be used in these processes provided ambient impacts, including HCL, remain below the % SGC/AGC provided in the Ren 3 Mod 1 application. Records of these potential ambient impacts shall be maintained on-site and made available upon request.

Compliance with this monitoring requirement also assures compliance with 6 NYCRR 212-3.1(c)(4)(i) -VOC RACT.

Parameter Monitored: WATER LEVEL

Lower Permit Limit: 70 percent

Monitoring Frequency: CONTINUOUS

Averaging Method: 24 HOUR DAILY AVERAGE (ARITHMETIC MEAN)

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

**Condition 2-3: Compliance Certification
Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 212-3.1 (c) (4) (i)

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Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Water flow to the scrubber will be monitored to ensure sufficient control efficiency. Engineering calculations will be used as evidence of compliance with VOC control efficiency when the measured flow rate falls below the lower limit of monitoring.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 5 gallons per minute

Monitoring Frequency: CONTINUOUS

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

**Condition 2-4: Compliance Certification
Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 227-2.4 (b) (1)

Replaces Condition(s) 58

Item 2-4.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: U-28002

Process: 408

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-4.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

This condition applies to natural gas fired large boilers. The owner or operator shall submit a testing protocol to the Department for approval a minimum of 30 days prior to any stack testing.

The facility must re-evaluate their NOx RACT plan prior to the use of oil for this source. They have also committed to performing an annual tune up as part of their NOx RACT compliance. The applicable emission limit 0.06 lb(NOx)/mmBTU.

The owner or operator will maintain records on-site for a

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minimum of five years.

Parameter Monitored: OXIDES OF NITROGEN
 Upper Permit Limit: 0.06 pounds per million Btus
 Reference Test Method: EPA Method-7E
 Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT
 Averaging Method: Arithmetic average of stack test runs
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 Subsequent reports are due every 6 calendar month(s).

**Condition 2-5: Compliance Certification
 Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 227-2.4 (b) (1)

Replaces Condition(s) 58

Item 2-5.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: U-28003
 Process: 415

Regulated Contaminant(s):
 CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-5.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

This condition applies to natural gas/oil fired large boilers. The owner or operator shall submit a testing protocol to the Department for approval a minimum of 30 days prior to any stack testing.

The facility must re-evaluate their NOx RACT plan prior to the use of oil for this source. They have also committed to performing an annual tune up as part of their NOx RACT compliance. The applicable emission limit 0.15 lb(NOx)/mmBTU.

The owner or operator will maintain records on-site for a minimum of five years.

Parameter Monitored: OXIDES OF NITROGEN
 Upper Permit Limit: 0.15 pounds per million Btus
 Reference Test Method: EPA Method-7E
 Monitoring Frequency: Once every five years
 Averaging Method: Arithmetic average of stack test runs
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

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Reports due 30 days after the reporting period.
Subsequent reports are due every 6 calendar month(s).

Condition 58: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:

Replaced by Condition(s) 2-4, 2-5

Item 58.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: U-28002
Process: 408

Emission Unit: U-28003
Process: 415

Regulated Contaminant(s):
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 58.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

This condition applies to natural gas/oil fired large boilers. The owner or operator shall submit a testing protocol to the Department for approval a minimum of 30 days prior to any stack testing.

The facility must re-evaluate their NOx RACT plan prior to the use of oil for this source. They have also committed to performing an annual tune up as part of their NOx RACT compliance. The applicable emission limit 0.15 lb(NOx)/mmBTU.

The owner or operator will maintain records on-site for a minimum of five years.

Parameter Monitored: OXIDES OF NITROGEN
Upper Permit Limit: 0.15 pounds per million Btus
Reference Test Method: Method 7e
Monitoring Frequency: Once every five years
Averaging Method: Arithmetic average of stack test runs
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 10/30/2023.
Subsequent reports are due every 6 calendar month(s).

Condition 60: Compliance Certification

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Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:**Expired by Mod 2****Item 60.1:**

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: U-28002

Emission Point: 28006

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 60.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

6 NYCRR 227-2.6(b)(3)

(i) The owner/operator of very large boilers shall:

(a) Calculate all 24-hr daily arithmetic average NOx emission rates from block hourly arithmetic emission rate averages calculated using data points generated by the CEMS and expressed in terms of pounds on NOx per million BTU;

(b) Demonstrate compliance with the appropriate emission limit under section 227-2.4 of this Subpart by using a CEMS for measuring NOx and calculating a 24-hour daily arithmetic average NOx emission rate using 40 CFR part 60, Appendix A, Method 19. A 30-day rolling average may be used to demonstrate compliance with the appropriate emission limit from September 16th to April 30th;

(c) Determine the 24-hour daily arithmetic average NOx emission rate based on the arithmetic average of the block hourly arithmetic average emission rates during each 24 hour daily period average emission rate shall be calculated for each one hour period starting with the period 12:00 a.m. to 1:00 a.m. and continuing through until the last period 11:00 p.m. to 12:00 a.m.; or, starting with the period 12:00 p.m. to 1:00 p.m. and continuing through the last period 11:00 a.m. to 12:00 p.m. The 30 day rolling average shall be the average of the 24 hour daily arithmetic NOx emission rates for a 30 day period; and

(d) Use at least three data points, collected at 15 minute intervals, to calculate the block hourly arithmetic average emission rates to be used in calculating the 24 hour daily arithmetic average NOx emission rate.

(iii) At a minimum, valid CEMS data shall be obtained for 75 percent of the hours per day for 75 percent of the days of the month and 90 percent of the days of the quarter

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- that the affected facility is operating.
- (iv) All valid CEMS data shall be used in calculating emission rates even if the minimum data requirements of subparagraph 6 NYCRR 227-2.6(b)(3)(iii) are not met.
- (vi) Quarterly accuracy and daily calibration drift tests shall be performed in accordance with 40 CFR part 60, Appendix F and any additional data requirements determined appropriate by the department.
- (vii) When NOx emission data are not obtained because of CEMS breakdowns and repairs, emission data shall be obtained by using the 90th percentile value of all CEMS NOx emission data collected over the last 180 days to provide as necessary valid emission data for the minimum requirements in 6 NYCRR 227-2.6(b)(3)(iii)

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: QUARTERLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 3 calendar month(s).

**Condition 2-6: Compliance Certification
Effective for entire length of Permit**

Applicable Federal Requirement: 6 NYCRR 227-2.6 (b)

Item 2-6.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: U-28002

Emission Point: 28006

Item 2-6.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

- 6 NYCRR Part 227- 2.6(b)(3)
- (3) The owner or operator of an emission source that monitors NOx emissions with a CEMS must install, calibrate, maintain, and operate a CEMS for measuring NOx at locations approved in the CEMS certification protocol under paragraph (2) of this subdivision, and must record the output of each such system. The following procedures and test methods must be used for determining compliance with the relevant NOx emission limit under section 227-2.4 of this Subpart:
 - (i) With the exception of emission sources subject to paragraph (a)(4) of this section, the owner or operator of an emission source must:
 - (a) calculate all 24-hour daily heat input-weighted

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average NOx emission rates from block hourly arithmetic emission rate averages calculated by the CEMS and expressed in terms of pounds of NOx per million Btu;

(b) demonstrate compliance with the appropriate emission limit under section 227-2.4 of this Subpart by using a CEMS for measuring NOx and calculating a 24-hour daily heat input-weighted average NOx emission rate. Facilities that are subject to 40 CFR part 75 (see Table 1, section 200.9 of this Title) will calculate their NOx emission rate using part 75 (see Table 1, section 200.9 of this Title) monitoring requirements. Facilities that are not subject to 40 CFR part 75 (see Table 1, section 200.9 of this Title) may calculate their NOx emission rate using either 40 CFR part 60, appendix A, method 19 (see Table 1, section 200.9 of this Title) or 40 CFR part 75 (see Table 1, section 200.9 of this Title). A 30-day rolling heat input-weighted average emission rate may be used to demonstrate compliance with the appropriate emission limit under section 227-2.4 of this Subpart from October 1st to April 30th for emission sources other than combustion turbines; and

(c) determine the 24-hour daily heat input-weighted average NOx emission rate based on the heat input-weighted average of the block hourly arithmetic average emission rates during each 24-hour daily period from 12:00 AM to 12:00 AM the following day using CEMS data. The block hourly heat input-weighted average emission rate must be calculated for each one-hour period starting with the period 12:00 AM to 1:00 AM and continuing through until the last period 11:00 PM to 12:00 AM; or, starting with the period 12:00 PM to 1:00 PM and continuing through the last period 11:00 AM to 12:00 PM. The 30-day rolling heat input-weighted average must be the average of the 24-hour daily heat input-weighted NOx emission rate.

(ii) The owner or operator of an emission source subject to paragraph (a)(4) of this section must calculate:

(a) block hourly arithmetic average emission rates using data points generated by CEMS and expressed in terms of parts per million on a dry volume basis, corrected to 15 percent oxygen; and

(b) block hourly arithmetic average emission rates for the periods starting 12:00 AM to 1:00 AM, 1:00 AM to 2:00 AM, and so on.

(iii) At a minimum, valid CEMS data must be obtained for 90 percent of the operating hours in each calendar quarter that the subject facility is operating.

(iv) All valid CEMS data must be used in calculating emission rates even if the minimum data requirements of subparagraph (iii) of this paragraph are not met.

(v) The procedures under 40 CFR part 60, appendix B, Performance Specification 2 (see Table 1, section 200.9 of this Title); and any additional criteria specified by the

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department must be followed for the installation, evaluation, and operation of the CEMS.
 (vi) Along with any specific additional data requirements mandated by the department for an emission source, annual recertifications, quarterly accuracy, and daily calibration drift tests must be performed in accordance with either 40 CFR part 60, appendix F (see Table 1, section 200.9 of this Title) or 40 CFR part 75 (see Table 1, section 200.9 of this Title), as applicable.
 (vii) When NOx emissions data are not obtained because of CEMS downtime, emission data shall be obtained by using the 90th percentile value of all CEMS NOx emission data collected over the last 180 days. Alternatively, the owner or operator of a facility subject to part 75 (see Table 1, section 200.9 of this Title) may use 40 CFR part 75 (see Table 1, section 200.9 of this Title) data substitution procedures for periods when no valid CEMS data is available.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: QUARTERLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 3 calendar month(s).

Condition 61: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:

Expired by Mod 2

Item 61.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018

Process: 766

Emission Source: 76PTA

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 61.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Storage tanks subject to this requirement, with a capacity greater than or equal to 10,000 gallons but less than 20,000 gallons must be equipped with submerged fill. The permittee shall visually inspect the submerged fill line on an annual basis to ensure proper operation. Inspection records must be

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maintained on site for a period of 5 years. Records shall contain the date(s) of all inspections, inspection findings and a listing of all equipment repairs or replacements.

Monitoring Frequency: ANNUALLY
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 62: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:

Expired by Mod 2

Item 62.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: E-LISTS
 Process: L10 Emission Source: L0001

Regulated Contaminant(s):
 CAS No: 0NY998-00-0 VOC

Item 62.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Storage tanks subject to this requirement, with a capacity greater than or equal to 10,000 gallons but less than 20,000 gallons must be equipped with submerged fill. In this case, the equivalent control requirement has been met with a combination of submerged fill plus venting to the fixed box incinerator or MON MACT Thermal Oxidizer. The incinerator efficiencies alone are over 99% more effective than the submerged fill alone. No additional monitoring is necessary.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 2-7: Compliance Certification
Effective for entire length of Permit

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Applicable Federal Requirement: 6 NYCRR 229.3 (e) (2) (v)

Replaces Condition(s) 63

Item 2-7.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018	
Process: 766	Emission Source: 76ACW
Emission Unit: C-27018	
Process: 788	Emission Source: 23APS
Emission Unit: F-INISH	
Process: 778	Emission Source: 37APS
Emission Unit: F-INISH	
Process: 781	Emission Source: 37APS

Regulated Contaminant(s):
 CAS No: 0NY998-00-0 VOC

Item 2-7.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Storage tanks subject to this requirement, with a capacity of less than 10,000 gallons must be equipped with a conservative vent.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 6 calendar month(s).

Condition 63: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:

Replaced by Condition(s) 2-7

Item 63.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018	
Process: 766	Emission Source: 76ACW
Emission Unit: C-27018	

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Process: 788 Emission Source: 23APS

Emission Unit: E-LISTS
Process: L09

Emission Unit: F-INISH
Process: 778 Emission Source: 37APS

Emission Unit: F-INISH
Process: 781 Emission Source: 37APS

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 63.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Storage tanks subject to this requirement, with a capacity of less than 10,000 gallons must be equipped with a conservation vent.

In the case of Process L09, the equivalent control requirement has been met with a combination of submerged fill plus venting to the Fixed Box Incinerator or the Mon Mact Thermal Oxidizer. The incinerators efficiencies are 99+% for VOCs, which is greater than a conservation vent. No additional monitoring is necessary.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

**Condition 2-8: Compliance Certification
Effective for entire length of Permit**

Applicable Federal Requirement:40CFR 52.45, NSPS Subpart A

Item 2-8.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: U-28003 Emission Point: 28003
Process: 415 Emission Source: BLR14

Regulated Contaminant(s):
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 2-8.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

Per 52.45(b)(l) the requirements of this section apply to each new or existing boiler with a design capacity of 100 mmBtu/hr or greater that receives 90% or more of its heat input from coal, residual oil, distillate oil, natural gas, or combinations of these fuels in the previous ozone season and is located at sources that is within the Basic Chemical Manufacturing industry. MPM operates Boiler 14 (Source BLR14) which has a heat input capacity greater than 100 mmBTU/hr and burns natural gas.

Per 52.45(c) if you are the owner or operator of an affected unit, you must meet the following emissions

limitations on a 30-day rolling average basis during the 2026 ozone season and in each ozone season thereafter: Natural gas-fired industrial boilers: 0.08 lbs NOx/mmBtu. During the ozone season (May 1 - September 30) of each year, beginning with calendar year 2026, the facility will not operate source BLR14. NOx emissions for this boiler will be 0 lbs during the ozone season. During the non-ozone season, BLR14 will continue to meet the NOx emission limit in 6NYCRR Part 227-2 (NOx RACT).

Work Practice Type: PROCESS MATERIAL THRUPUT

Process Material: NATURAL GAS

Upper Permit Limit: 0 pounds

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 30-DAY ROLLING AVERAGE

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Condition 2-9: Compliance Certification
Effective for entire length of Permit

Applicable Federal Requirement:40CFR 52.45, NSPS Subpart A

Item 2-9.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: U-28002

Emission Point: 28002

Process: 408

Emission Source: BLR13

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-9.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Per 52.45(6)(1) the requirements of this section apply to each new or existing boiler with a design capacity of 100 mmBtu/hr or greater that receives 90% or more of its heat input from coal, residual oil, distillate oil, natural gas, or combinations of these fuels in the previous ozone season and is located at sources that is within the Basic Chemical Manufacturing industry. MPM operates Boiler 13 (Source BLR13) which has a heat input capacity greater than 100 mmBTU /hr and burns natural gas.

Per 52.45(c) if you are the owner or operator of an affected unit, you must meet the following emissions limitations on a 30-day rolling average basis during the 2026 ozone season and in each ozone season thereafter: Natural gas-fired industrial boilers: 0.06 lbs NOx/mmBtu. A new ultra low NOx burner will be installed on boiler 13 during the first half of 2026 with a manufacturer's guarantee of 0.06 lbs NOx/mmBtu. Initial testing of the new burner will be completed per 52.45(d)(1) and annual testing will be completed as required by 52.45(d)(3). The new burner will also meet the natural gas-only limit in 6NYCRR Part 227-2 (NOxRACT).

Upper Permit Limit: 0.08 pounds per million Btus

Reference Test Method: EPA Test Method 7E

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 30-DAY ROLLING AVERAGE

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Condition 2-10: Compliance Certification
Effective for entire length of Permit

Applicable Federal Requirement:40CFR 52.45, NSPS Subpart A

Item 2-10.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: U-28002

Emission Point: 28006

Process: 410

Emission Source: BLR18

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-10.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: CONTINUOUS EMISSION MONITORING (CEM)

Monitoring Description:

Per 52.45(6)(1) the requirements of this section apply to each new or existing boiler with a design capacity of 100 mmBtu/hr or greater that receives 90% or more of its heat input from coal, residual oil, distillate oil, natural gas, or combinations of these fuels in the previous ozone season and is located at sources that is within the Basic Chemical Manufacturing industry. MPM operates Boiler 18 (Source BLR18) which has a heat input capacity greater than 250 mm BTU /hr and burns natural gas.

Per 52.45(c) if you are the owner or operator of an affected unit, you must meet the following emissions limitations on a 30-day rolling average basis during the 2026 ozone season and in each ozone season thereafter:
 Natural gas-fired industrial boilers: 0.08 lbs NOx/mmBtu.

Historic monitoring data under 40 CFR 60.13 for Subpart Db indicates that boiler 18 meets the 0.08 lbs NOx/mmBtu limit of 52.45(c)(1). The boiler and CEMS will be operated per the requirements of 40 CFR 52.45 (d)(2).

Manufacturer Name/Model Number: Zurn Keystone unit equipped with single coen burner (695-DAF-45WBD)

Upper Permit Limit: 0.08 pounds per million Btus

Reference Test Method: EPA Test Method 7E

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 30-DAY ROLLING AVERAGE

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Condition 79: Compliance Certification

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 60.112b(a)(3), NSPS Subpart Kb

Expired by Mod 2

Item 79.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018

Process: 106

Emission Source: 62T12

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 79.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of each storage vessel either with a design capacity > or = 151 m³ containing a VOL that, as stored, has a maximum true vapor pressure > or = 5.2 kPa but < 76.6 kPa or with a design capacity > or = 75 m³ but < 151 m³ containing a VOL that, as stored, has a maximum true vapor pressure > or = 27.6 kPa but < 76.7 kPa, shall equip each storage vessel with a closed vent system and control device meeting the following specification: The closed vent system shall be designed to collect all VOC vapors and gases discharged from the storage vessel and operated with no detectable emissions as indicated by an instrument reading of < 500 ppm above background and visual inspection, as determined in Part 60 Subpart VV, section 60.485(b).

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 80: Compliance Certification

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.113b(c), NSPS Subpart Kb

Expired by Mod 2

Item 80.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018

Process: 106

Emission Source: 62T12

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 80.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of each source that is equipped

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with a closed vent system and control device as required in Section 60.112b(a)(3) or (b)(2) (other than a flare) is exempt from Section 60.8 of the General Provisions and shall meet the following requirements:

- (1) Submit for approval by the Administrator as an attachment to the notification required by Section 60.7(a)(1) an operating plan containing the information listed below:
 - (i) Documentation demonstrating that the control device will achieve the required control efficiency during maximum loading conditions. This documentation is to include a description of the gas stream which enters the control device, including flow and VOC content under varying liquid level conditions and manufacturer's design specification for the control device. If the control device or the closed vent capture system receives vapors, gases or liquids other than fuels from sources that are not designated sources under this subpart, the efficiency demonstration is to include consideration of all vapors, gases and liquids received by the closed vent capture system and control device. If an enclosed combustion device with a minimum residence time of 0.75 seconds and a minimum temperature of 816 degrees C is used to meet the 95% requirement, documentation that these conditions will exist is sufficient to meet the requirements of this paragraph.
 - (ii) A description of the parameter to be monitored to ensure that the control device will be operated in conformance with its design and an explanation of the criteria used for selection of that parameter.
- (2) Operate the closed vent system and control device and monitor the parameters of the closed vent system and control device in accordance with the operating plan submitted to the Administrator in accordance with paragraph (c)(1) of this section, unless the plan was modified by the Administrator during the review process. In this case, the modified plan applies.

Monitoring Frequency: SINGLE OCCURRENCE

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 81: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 60.115b(c), NSPS Subpart Kb

Expired by Mod 2

Item 81.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: C-27018

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Process: 106

Emission Source: 62T12

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 81.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Owner or operator shall keep the following records

(1) A copy of the operating plan.

(2) A record of the measured values of the parameters monitored in accordance with section 60.113b(c)(2).

Monitoring Frequency: SINGLE OCCURRENCE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 82: Compliance Certification

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.116b(b), NSPS Subpart Kb

Expired by Mod 2

Item 82.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018

Process: 106

Emission Source: 62T12

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 82.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of each storage vessel, as specified in 40 CFR 60.110b(a), shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. These records shall be kept on site for the life of the storage vessel. Each storage vessel with a design capacity less than 75 cubic meters in subject to no provision of 40 CFR 60 Subpart Kb other than those required by the above paragraph.

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Facility DEC ID: 5415400002

Monitoring Frequency: SINGLE OCCURRENCE
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 89: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.114(a)(1)(i), Subpart G

Expired by Mod 2

Item 89.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: E-LISTS
 Process: L16

Regulated Contaminant(s):
 CAS No: 0NY100-00-0 TOTAL HAP

Item 89.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
 DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

(a) Each owner or operator of a process vent that uses a combustion device to comply with the requirements in § 63.113 (a)(1) or (a)(2) of this subpart, or that uses a recovery device or recapture device to comply with the requirements in § 63.113(a)(2) of this subpart, shall install monitoring equipment specified in paragraph (a)(1), (a)(2), (a)(3), (a)(4), or (a)(5) of this section, depending on the type of device used. All monitoring equipment shall be installed, calibrated, maintained, and operated according to manufacturer's specifications or other written procedures that provide adequate assurance that the equipment would reasonably be expected to monitor accurately.

(1) Where an incinerator is used, a temperature monitoring device equipped with a continuous recorder is required.

(i) Where an incinerator other than a catalytic incinerator is used (FBI Process 430), a temperature monitoring device shall be installed in the firebox or in the ductwork immediately downstream of the firebox in a position before any substantial heat exchange occurs.

Parameter Monitored: TEMPERATURE

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Lower Permit Limit: 970 degrees Centigrade (or Celsius)
 Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
 Averaging Method: 24 HOUR DAILY AVERAGE (ARITHMETIC MEAN)
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 90: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.114(a)(4)(i), Subpart G

Expired by Mod 2

Item 90.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: E-LISTS
 Process: L15

Regulated Contaminant(s):
 CAS No: 0NY100-00-0 TOTAL HAP

Item 90.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

- (4) Where a scrubber is used with an incinerator, boiler, or process heater in the case of halogenated vent streams, the following monitoring equipment is required for the scrubber.
 - (i) A pH monitoring device equipped with a continuous recorder shall be installed to monitor the pH of the FBI IWS scrubber effluents.

Minimum pH of 8.4 is required for the IWS scrubber.

Parameter Monitored: PH
 Lower Permit Limit: 8.4 pH (STANDARD) units
 Monitoring Frequency: CONTINUOUS
 Averaging Method: 24-HOUR AVERAGE
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 91: Compliance Certification

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:40CFR 63.114(a)(4)(ii), Subpart G

Expired by Mod 2

Item 91.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: C-27018 Emission Point: 97002

Regulated Contaminant(s):
CAS No: 0NY100-00-0 TOTAL HAP

Item 91.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

(4) Where a scrubber is used with an incinerator, boiler, or process heater in the case of halogenated vent streams, the following monitoring equipment is required for the scrubber.

- (i)
- (ii) Gas flow rate shall be determined using one of the procedures specified in paragraphs (a)(4)(ii)(A) through (C) of this section.
 - (A) The owner or operator may determine gas flow rate using the design blower capacity, with appropriate adjustments for pressure drop.

Parameter Monitored: VOLUMETRIC FLOW RATE
Upper Permit Limit: 6832 cubic feet per minute
Monitoring Frequency: SINGLE OCCURRENCE
Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 10/30/2023.
Subsequent reports are due every 6 calendar month(s).

Condition 92: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:40CFR 63.114(a)(4)(ii), Subpart G

Expired by Mod 2

Item 92.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Unit: C-27018

Process: 430

Emission Source: FBCS1

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 92.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

(4) Where a scrubber is used with an incinerator, boiler, or process heater in the case of halogenated vent streams, the following monitoring equipment is required for the scrubber.

(i)

(ii) A flow meter equipped with a continuous recorder shall be located at the scrubber influent for liquid flow.

The countercurrent scrubber flow rate of the fixed box combustor packed tower will be monitored to maintain 1017 gallons per minute.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 1017 gallons per minute

Monitoring Frequency: CONTINUOUS

Averaging Method: 24 HOUR DAILY AVERAGE (ARITHMETIC MEAN)

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 93: Compliance Certification

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.114(a)(4)(ii), Subpart G

Expired by Mod 2

Item 93.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018

Process: 430

Emission Source: FBCS2

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 93.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

(4) Where a scrubber is used with an incinerator, boiler, or process heater in the case of halogenated vent streams, the following monitoring equipment is required for the scrubber.

(i)

(ii) A flow meter equipped with a continuous recorder shall be located at the scrubber influent for liquid flow.

The countercurrent scrubber flow rate of the fixed box gas absorption system will be monitored to maintain 1,178 gallons per minute.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 1178 gallons per minute

Monitoring Frequency: CONTINUOUS

Averaging Method: 24 HOUR DAILY AVERAGE (ARITHMETIC MEAN)

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 94: Compliance Certification

Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.114(a)(4)(ii), Subpart G

Expired by Mod 2

Item 94.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018

Emission Point: 97001

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 94.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

(4) Where a scrubber is used with an incinerator, boiler,

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or process heater in the case of halogenated vent streams, the following monitoring equipment is required for the scrubber.

- (i)
- (ii) Gas flow rate shall be determined using one of the procedures specified in paragraphs (a)(4)(ii)(A) through (C) of this section.
- (A) The owner or operator may determine gas flow rate using the design blower capacity, with appropriate adjustments for pressure drop.

Parameter Monitored: VOLUMETRIC FLOW RATE
 Upper Permit Limit: 6630 cubic feet per minute
 Monitoring Frequency: SINGLE OCCURRENCE
 Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 98: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.133(a)(2), Subpart G

Expired by Mod 2

Item 98.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: C-27018
 Process: 213

Emission Unit: C-27035
 Process: 214

Emission Unit: F-INISH
 Process: 215

Item 98.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

For each wastewater tank that receives, manages, or treats a Group 1 wastewater stream or a residual removed from a Group 1 wastewater stream, the owner or operator shall comply with the requirements of either paragraph (a)(1) or (a)(2) of this section as specified in table 10 of this subpart.

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Tanks with a capacity that is greater than or equal to 151 cubic meters must comply with Section 63.133(a)(2): (ii) A fixed roof and an internal floating roof that meets the requirements specified in §63.119(b) of this subpart. Tank 40KEQ will be vented to the MON MACT Thermal Oxidizer or the Fixed Box #2 Incinerator to meet this requirement.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 104: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.135(e), Subpart G

Expired by Mod 2

Item 104.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018
 Process: 205

Emission Unit: C-27035
 Process: 206

Emission Unit: F-INISH
 Process: 204

Item 104.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Each container shall be inspected initially, and semi-annually thereafter, for improper work practices and control equipment failures in accordance with §63.143 of this subpart.

(1) For containers, improper work practice includes, but is not limited to, leaving open any access hatch or other opening when such hatch or opening is not in use.

(2) For containers, control equipment failure includes, but is not limited to, any time a cover or door has a gap or crack, or is broken.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 110: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.139(c), Subpart G

Expired by Mod 2

Item 110.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: E-LISTS
 Process: L11

Regulated Contaminant(s):
 CAS No: 0NY998-00-0 VOC

Item 110.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
 DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Any control device used shall, alone or in combination with other control devices, reduce the total organic compound emissions, less methane and ethane, or total organic hazardous air pollutants emissions vented to the control device by 95 percent by weight or greater or achieve an outlet total organic compound concentration, less methane and ethane, or total organic hazardous air pollutants concentration of 20 parts per million by volume, whichever is less stringent. The 20 parts per million by volume performance standard is not applicable to compliance with the provisions of §63.134 or §63.135 of this subpart.

Emissions from these sources (MMNAS and MMSAS) will be vented to the Fixed Box #2 Incinerator or the MON MACT Thermal Oxidizer.

Parameter Monitored: DESTRUCTION EFFICIENCY
 Lower Permit Limit: 95 percent by weight
 Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
 Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Subsequent reports are due every 6 calendar month(s).

Condition 112: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.140, Subpart G

Expired by Mod 2

Item 112.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: E-LISTS
 Process: L11

Item 112.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

(a) Delay of repair of equipment for which a control equipment failure or a gap, crack, tear, or hole has been identified, is allowed if the repair is technically infeasible without a shutdown, as defined in §63.101 of subpart F of this part, or if the owner or operator determines that emissions of purged material from immediate repair would be greater than the emissions likely to result from delay of repair. Repair of this equipment shall occur by the end of the next shutdown.

(b) Delay of repair of equipment for which a control equipment failure or a gap, crack, tear, or hole has been identified, is allowed if the equipment is emptied or is no longer used to treat or manage Group 1 wastewater streams or residuals removed from Group 1 wastewater streams.

(c) Delay of repair of equipment for which a control equipment failure or a gap, crack, tear, or hole has been identified is also allowed if additional time is necessary due to the unavailability of parts beyond the control of the owner or operator. Repair shall be completed as soon as practical. The owner or operator who uses this provision shall comply with the requirements of §63.147(b)(7) to document the reasons that the delay of repair was necessary.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

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Facility DEC ID: 5415400002

Condition 113: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.143(e), Subpart G

Expired by Mod 2

Item 113.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: E-LISTS
 Process: L11

Item 113.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

- (e) Except as provided in paragraphs (e)(4) and (e)(5) of this section, for each control device used to comply with the requirements of §§63.133 through 63.139 of this subpart, the owner or operator shall comply with the requirements in §63.139(d) of this subpart, and with the requirements specified in paragraph (e)(1), (e)(2), or (e)(3) of this section.
- (1) The owner or operator shall comply with the monitoring requirements specified in table 13 of this subpart; or
- (2) The owner or operator shall use an organic monitoring device installed at the outlet of the control device and equipped with a continuous recorder. Continuous recorder is defined in §63.111 of this subpart; or
- (3) The owner or operator shall request approval to monitor parameters other than those specified in paragraphs (e)(1) and (e)(2) of this section. The request shall be submitted according to the procedures specified in §63.151(f) of this subpart, and shall include a description of planned reporting and recordkeeping procedures. The Administrator will specify appropriate reporting and recordkeeping requirements as part of the review of the permit application or by other appropriate means.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 114: Compliance Certification

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Process: 781	Emission Source: 37APS
Emission Unit: W-97004	
Process: 705	Emission Source: 9728A
Emission Unit: W-97004	
Process: 705	Emission Source: 9728B

Item 115.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

For MCPUs subject to 40 CFR Part 63, Subpart FFFF, after the compliance dates specified in § 63.2445, if you have a Group 1 wastewater stream that is also subject to provisions in 40 CFR parts 260 through 272, you may elect to determine whether this subpart or 40 CFR parts 260 through 272 contain the more stringent control requirements (e.g., design, operation, and inspection requirements for waste management units; numerical treatment standards; etc.) and the more stringent testing, monitoring, recordkeeping, and reporting requirements. Compliance with provisions of 40 CFR parts 260 through 272 that are determined to be more stringent than the requirements of this subpart constitute compliance with this subpart. For example, provisions of 40 CFR parts 260 through 272 for treatment units that meet the conditions specified in § 63.138(h) constitute compliance with this subpart. You must identify in the notification of compliance status report required by § 63.2520(d) the information and procedures that you used to make any stringency determinations.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: QUARTERLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 3 calendar month(s).

Condition 126: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.994(a)(2), Subpart SS

Expired by Mod 2

Item 126.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27035

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Process: 056

Regulated Contaminant(s):
 CAS No: 0NY100-00-0 TOTAL HAP

Item 126.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

(2) Halogen scrubbers and other halogen reduction devices used to comply with the provisions of a referencing subpart and this subpart shall be operated at all times when emissions are vented to them.

Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 164: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:40CFR 63.1031(f), Subpart UU

Expired by Mod 2

Item 164.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: E-LISTS
 Process: L03

Regulated Contaminant(s):
 CAS No: 0NY100-00-0 TOTAL HAP

Item 164.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Any compressor that is designated, as described in §63.1022(e), as operating with an instrument reading of less than 500 parts per million above background shall operate at all times with an instrument reading of less than 500 parts per million. A compressor so designated is exempt from the requirements of paragraphs (b) through (d) of this section if the compressor is demonstrated, initially upon designation, annually, and at other times requested by the Administrator to be operating with an

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instrument reading of less than 500 parts per million above background, as measured by the method specified in §63.1023(b) and, as applicable, §63.1023(c). The owner or operator shall record the dates and results of each compliance test including the background level measured and the maximum instrument reading measured during each compliance test.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

**Condition 2-12: Compliance Certification
Effective for entire length of Permit**

Applicable Federal Requirement: 40CFR 63.1039(a), Subpart UU

Replaces Condition(s) 171

Item 2-12.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: F-INISH

Process: 157

Emission Source: 32PGA

Emission Unit: F-INISH

Process: 168

Emission Source: 24PGA

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 2-12.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Each owner or operator shall submit an Initial Compliance Status Report according to the procedures in the referencing subpart. The notification shall include the following:

1) The notification shall provide the information listed in paragraphs (a)(1)(i) through (a)(1)(iv) of this section for each process unit or affected facility subject to the requirements of this subpart.

(i) Process unit or affected facility identification.

(ii) Number of each equipment type (e.g., valves, pumps) excluding equipment in vacuum service.

(iii) Method of compliance with the standard (e.g.,

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"monthly leak detection and repair" or "equipped with dual mechanical seals").

(iv) Planned schedule for requirements in §§63.1025 and 63.1026.

2) The notification shall provide the information listed in paragraphs (a)(2)(i) and (a)(2)(ii) of this section for each process unit or affected facility subject to the requirements of §63.1036(b).

(i) Batch products or product codes subject to the provisions of this subpart, and

(ii) Planned schedule for pressure testing when equipment is configured for production of products subject to the provisions of this subpart.

3) The notification shall provide the information listed in paragraphs (a)(3)(i) and (a)(3)(ii) of this section for each process unit or affected facility subject to the requirements in §63.1037.

(i) Process unit or affected facility identification.

(ii) A description of the system used to create a negative pressure in the enclosure and the control device used to comply with the requirements of §63.1034 of this part.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 6 calendar month(s).

Condition 171: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:40CFR 63.1039(a), Subpart UU

Replaced by Condition(s) 2-12

Item 171.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: E-LISTS

Process: L03

Regulated Contaminant(s):

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Item 171.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Each owner or operator shall submit an Initial Compliance Status Report according to the procedures in the

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referencing subpart. The notification shall include the following:

- 1) The notification shall provide the information listed in paragraphs (a)(1)(i) through (a)(1)(iv) of this section for each process unit or affected facility subject to the requirements of this subpart.
 - (i) Process unit or affected facility identification.
 - (ii) Number of each equipment type (e.g., valves, pumps) excluding equipment in vacuum service.
 - (iii) Method of compliance with the standard (e.g., "monthly leak detection and repair" or "equipped with dual mechanical seals").
 - (iv) Planned schedule for requirements in §§63.1025 and 63.1026.
- 2) The notification shall provide the information listed in paragraphs (a)(2)(i) and (a)(2)(ii) of this section for each process unit or affected facility subject to the requirements of §63.1036(b).
 - (i) Batch products or product codes subject to the provisions of this subpart, and
 - (ii) Planned schedule for pressure testing when equipment is configured for production of products subject to the provisions of this subpart.
- 3) The notification shall provide the information listed in paragraphs (a)(3)(i) and (a)(3)(ii) of this section for each process unit or affected facility subject to the requirements in §63.1037.
 - (i) Process unit or affected facility identification.
 - (ii) A description of the system used to create a negative pressure in the enclosure and the control device used to comply with the requirements of §63.1034 of this part.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 2-13: Compliance Certification
Effective for entire length of Permit

Applicable Federal Requirement: 40CFR 63.2450(e), Subpart FFFF

Replaces Condition(s) 180

Item 2-13.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: F-INISH

Emission Point: 76006

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Regulated Contaminant(s):
 CAS No: 0NY100-00-0 TOTAL HAP

Item 2-13.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

If a halogen reduction device is used to reduce hydrogen halide and halogen HAP emissions from halogenated vent streams, it must meet the requirements of §63.994 and the requirements referenced therein. If a halogen reduction device is used before a combustion device, the halogen atom emission rate prior to the combustion device must be determined according to the procedures in §63.115(d)(2)(v).

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 6 calendar month(s).

Condition 180: Compliance Certification
 Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement:40CFR 63.2450(e), Subpart FFFF

Replaced by Condition(s) 2-13

Item 180.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27035 Emission Point: 27035

Emission Unit: F-INISH Emission Point: 76006

Regulated Contaminant(s):
 CAS No: 0NY100-00-0 TOTAL HAP

Item 180.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

If a halogen reduction device is used to reduce hydrogen halide and halogen HAP emissions from halogenated vent streams, it must meet the requirements of §63.994 and the requirements referenced therein. If a halogen reduction device is used before a combustion device, the halogen atom emission rate prior to the combustion device must be

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determined according to the procedures in §63.115(d)(2)(v).

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 196: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.2460(a), Subpart FFFF

Expired by Mod 2

Item 196.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: C-27018

Process: 083

Emission Unit: C-27018

Process: 715

Regulated Contaminant(s):

CAS No: 0NY100-00-0 TOTAL HAP

Item 196.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Collective uncontrolled organic HAP emissions from the sum of all Group 1 batch process vents within the process must be reduced by =98 percent by weight by venting emissions from a sufficient number of the vents through a closed-vent system to any combination of control devices (except a flare).

The Group 1 batch process vents in these processes will be vented to a pre- scrubber (MTCSS) to remove non-HAP constituents, and then to the MON MACT Thermal Oxidizer or the Fixed Box #2 Incinerator. The temperature in the fire box or in the ductwork immediately downstream of the fire box will be monitored continuously in accordance with 40 CFR 63.988(c)(1). The minimum kiln temperature for 93FBI will be 980°C. Records will be maintained in accordance with 40 CFR Section 63.998.

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Parameter Monitored: TEMPERATURE
 Lower Permit Limit: 980 degrees C below the approved
 performance test combustion
 temperature

Monitoring Frequency: CONTINUOUS
 Averaging Method: 24 HOUR BLOCK AVERAGE
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 197: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.2460(a), Subpart FFFF

Expired by Mod 2

Item 197.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: C-27018
 Process: 023

Emission Unit: C-27018
 Process: 024

Emission Unit: C-27018
 Process: 025

Emission Unit: C-27018
 Process: 026

Regulated Contaminant(s):
 CAS No: 0NY100-00-0 TOTAL HAP

Item 197.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
 DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Collective uncontrolled organic HAP emissions from the sum of all Group 1 batch process vents within the process must be reduced by =98 percent by weight by venting emissions from a sufficient number of the vents through a closed-vent system to any combination of control devices (except a flare).

The Group 1 batch process vents from these processes will be vented to a pre-condenser (source D4CON) and then to the MON MACT Thermal Oxidizer or Fixed Box #2 Incinerator.

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The temperature in the fire box or in the ductwork immediately downstream of the fire box will be monitored continuously in accordance with 40 CFR 63.988(c)(1). The minimum temperature for 96FBI will be 980°C. Records will be maintained in accordance with 40 CFR Section 63.998.

Parameter Monitored: TEMPERATURE
 Lower Permit Limit: 980 degrees Centigrade (or Celsius)
 Monitoring Frequency: CONTINUOUS
 Averaging Method: 24 HOUR BLOCK AVERAGE
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

Condition 201: Compliance Certification
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 63.2465(a), Subpart FFFF

Expired by Mod 2

Item 201.1:

The Compliance Certification activity will be performed for the facility:
 The Compliance Certification applies to:

Emission Unit: C-27035
 Process: 056 Emission Source: 27HWT

Regulated Contaminant(s):
 CAS No: 0NY998-00-0 VOC
 CAS No: 007647-01-0 HYDROGEN CHLORIDE

Item 201.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
 DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The packed tower water scrubber flow is maintained at a minimum of 5 gpm to ensure 99% control efficiency for Part 212-3.1(c)(4)(i). Engineering calculations will be used as evidence of compliance with control efficiency when the measured flow rate falls below the lower limit of monitoring.

Compliance with this monitoring requirement assures compliance with 40 CFR 63.2465 for HAPs and 6 NYCRR 212-3.1(c)(4)(i) for VOCs per the Pre-Compliance Report.

Parameter Monitored: VOLUMETRIC FLOW RATE
 Lower Permit Limit: 5 gallons per minute
 Monitoring Frequency: CONTINUOUS

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Averaging Method: 24-HOUR AVERAGE
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 The initial report is due 10/30/2023.
 Subsequent reports are due every 6 calendar month(s).

****** Emission Unit Level ******

Condition 222: Emission Point Definition By Emission Unit
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable Federal Requirement: 6 NYCRR Subpart 201-6

Item 222.1 (From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit:	C-27018		
Emission Point:	23002		
	Height (ft.): 18	Diameter (in.): 37	
	NYTMN (km.): 4741.188	NYTME (km.): 609.039	Building: 23
Emission Point:	23005		
	Height (ft.): 10	Diameter (in.): 3	
	NYTMN (km.): 4741.188	NYTME (km.): 609.039	Building: 23
Emission Point:	24113		
	Height (ft.): 8	Diameter (in.): 8	
	NYTMN (km.): 4741.173	NYTME (km.): 609.037	Building: 24
Emission Point:	24141		
	Height (ft.): 28	Diameter (in.): 4	
	NYTMN (km.): 4741.238	NYTME (km.): 609.07	Building: 24A
Emission Point:	24142		
	Height (ft.): 29	Diameter (in.): 2	
	NYTMN (km.): 4741.233	NYTME (km.): 609.015	Building: 24A
Emission Point:	24143		
	Height (ft.): 29	Diameter (in.): 2	
	NYTMN (km.): 4741.233	NYTME (km.): 609.015	Building: 24A
Emission Point:	24144		
	Height (ft.): 29	Diameter (in.): 2	
	NYTMN (km.): 4741.233	NYTME (km.): 609.015	Building: 24A
Emission Point:	24150		
	Height (ft.): 120	Diameter (in.): 6	
	NYTMN (km.): 4741.241	NYTME (km.): 609.008	

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Emission Point: 24151	Height (ft.): 14	Diameter (in.): 2	
	NYTMN (km.): 4741.239	NYTME (km.): 609.004	
Emission Point: 24949	Height (ft.): 46	Diameter (in.): 2	
	NYTMN (km.): 4741.192	NYTME (km.): 609.055	Building: 24A
Emission Point: 30806	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.348	NYTME (km.): 608.939	Building: 30
Emission Point: 30916	Height (ft.): 13	Diameter (in.): 2	
	NYTMN (km.): 4741.348	NYTME (km.): 608.94	Building: 30
Emission Point: 30945	Height (ft.): 22	Diameter (in.): 2	
	NYTMN (km.): 4741.307	NYTME (km.): 608.931	Building: 30
Emission Point: 30947	Height (ft.): 24	Diameter (in.): 3	
	NYTMN (km.): 4741.312	NYTME (km.): 608.881	Building: 30
Emission Point: 31030	Height (ft.): 28	Diameter (in.): 20	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30E
Emission Point: 31031	Height (ft.): 28	Diameter (in.): 20	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30E
Emission Point: 31032	Height (ft.): 10	Diameter (in.): 1	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30E
Emission Point: 31034	Height (ft.): 10	Diameter (in.): 1	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30E
Emission Point: 31035	Height (ft.): 56	Diameter (in.): 1	
	NYTMN (km.): 4741.353	NYTME (km.): 608.995	Building: 30
Emission Point: 31036	Height (ft.): 46	Diameter (in.): 2	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30E
Emission Point: 31037	Height (ft.): 46	Diameter (in.): 2	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30E

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Emission Point: 31040	Height (ft.): 45	Diameter (in.): 20	
NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30	
Emission Point: 31041	Height (ft.): 46	Diameter (in.): 2	
NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30	
Emission Point: 36001	Height (ft.): 12	Diameter (in.): 1	
NYTMN (km.): 4741.284	NYTME (km.): 608.781	Building: 36	
Emission Point: 36003	Height (ft.): 12	Diameter (in.): 1	
NYTMN (km.): 4741.284	NYTME (km.): 608.78	Building: 36	
Emission Point: 36004	Height (ft.): 12	Diameter (in.): 1	
NYTMN (km.): 4741.284	NYTME (km.): 608.78	Building: 36	
Emission Point: 37002	Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.839	Building: 37	
Emission Point: 37004	Height (ft.): 45	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.839	Building: 37	
Emission Point: 37007	Height (ft.): 56	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.839	Building: 37	
Emission Point: 37013	Height (ft.): 45	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37014	Height (ft.): 56	Diameter (in.): 2	
NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37	
Emission Point: 37018	Height (ft.): 45	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37019	Height (ft.): 51	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37021	Height (ft.): 45	Diameter (in.): 1	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	

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Emission Point: 37022	Height (ft.): 42	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37034	Height (ft.): 56	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37036	Height (ft.): 20	Diameter (in.): 1	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37
Emission Point: 37038	Height (ft.): 42	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37039	Height (ft.): 42	Diameter (in.): 2	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37
Emission Point: 37040	Height (ft.): 42	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37041	Height (ft.): 45	Diameter (in.): 4	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37042	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37043	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37044	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37045	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37060	Height (ft.): 0	Diameter (in.): 2	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37
Emission Point: 37066	Height (ft.): 38	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.837	Building: 37

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Emission Point: 37067			
Height (ft.): 43	Diameter (in.): 2		
NYTMN (km.): 4741.331	NYTME (km.): 608.821	Building: 37	
Emission Point: 37068			
Height (ft.): 43	Diameter (in.): 2		
NYTMN (km.): 4741.331	NYTME (km.): 608.821	Building: 37	
Emission Point: 37069			
Height (ft.): 43	Diameter (in.): 2		
NYTMN (km.): 4741.331	NYTME (km.): 608.821	Building: 37	
Emission Point: 37070			
Height (ft.): 43	Diameter (in.): 2		
NYTMN (km.): 4741.331	NYTME (km.): 608.821	Building: 37	
Emission Point: 37071			
Height (ft.): 43	Diameter (in.): 2		
NYTMN (km.): 4741.331	NYTME (km.): 608.821	Building: 37	
Emission Point: 37072			
Height (ft.): 43	Diameter (in.): 1		
NYTMN (km.): 4741.337	NYTME (km.): 608.828	Building: 37	
Emission Point: 37077			
Height (ft.): 30	Diameter (in.): 2		
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37085			
Height (ft.): 44	Diameter (in.): 1		
NYTMN (km.): 4741.337	NYTME (km.): 608.84	Building: 37	
Emission Point: 37708			
Height (ft.): 43	Diameter (in.): 8		
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37801			
Height (ft.): 50	Diameter (in.): 2		
NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37	
Emission Point: 37803			
Height (ft.): 55	Diameter (in.): 2		
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37805			
Height (ft.): 36	Diameter (in.): 2		
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37812			
Height (ft.): 50	Diameter (in.): 2		
NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37	

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Emission Point: 37813			
Height (ft.): 34	Diameter (in.): 1		
NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37	
Emission Point: 37814			
Height (ft.): 30	Diameter (in.): 2		
NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37	
Emission Point: 37827			
Height (ft.): 40	Diameter (in.): 2		
NYTMN (km.): 4741.36	NYTME (km.): 608.834	Building: 37	
Emission Point: 37905			
Height (ft.): 45	Diameter (in.): 2		
NYTMN (km.): 4741.367	NYTME (km.): 608.839	Building: 37	
Emission Point: 37907			
Height (ft.): 13	Diameter (in.): 1		
NYTMN (km.): 4741.318	NYTME (km.): 608.797	Building: 37	
Emission Point: 37922			
Height (ft.): 20	Diameter (in.): 1		
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37923			
Height (ft.): 41	Diameter (in.): 2		
NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37	
Emission Point: 37925			
Height (ft.): 15	Diameter (in.): 2		
NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37	
Emission Point: 37926			
Height (ft.): 10	Diameter (in.): 1		
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37932			
Height (ft.): 21	Diameter (in.): 1		
NYTMN (km.): 4741.356	NYTME (km.): 608.836	Building: 37	
Emission Point: 37941			
Height (ft.): 19	Diameter (in.): 1		
NYTMN (km.): 4741.738	NYTME (km.): 608.783	Building: 37	
Emission Point: 37942			
Height (ft.): 19	Diameter (in.): 1		
NYTMN (km.): 4741.375	NYTME (km.): 608.797	Building: 37	
Emission Point: 37943			
Height (ft.): 19	Diameter (in.): 1		
NYTMN (km.): 4741.373	NYTME (km.): 608.798	Building: 37	

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Emission Point: 37944			
Height (ft.): 19	Diameter (in.): 1		
NYTMN (km.): 4741.373	NYTME (km.): 608.797	Building: 37	
Emission Point: 37945			
Height (ft.): 19	Diameter (in.): 1		
NYTMN (km.): 4741.361	NYTME (km.): 608.786	Building: 37	
Emission Point: 37946			
Height (ft.): 20	Diameter (in.): 1		
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37961			
Height (ft.): 28	Diameter (in.): 2		
NYTMN (km.): 4741.325	NYTME (km.): 608.775	Building: 37	
Emission Point: 37962			
Height (ft.): 28	Diameter (in.): 2		
NYTMN (km.): 4741.322	NYTME (km.): 608.77	Building: 37	
Emission Point: 70006			
Height (ft.): 27	Diameter (in.): 8		
NYTMN (km.): 4741.373	NYTME (km.): 608.532	Building: 76	
Emission Point: 76001			
Height (ft.): 115	Diameter (in.): 12		
NYTMN (km.): 4741.307	NYTME (km.): 608.467	Building: 76	
Emission Point: 76005			
Height (ft.): 0	Diameter (in.): 6		
NYTMN (km.): 4741.307	NYTME (km.): 608.466	Building: 76	
Emission Point: 76012			
Height (ft.): 33	Diameter (in.): 2		
NYTMN (km.): 4741.282	NYTME (km.): 608.429	Building: 76	
Emission Point: 76013			
Height (ft.): 23	Diameter (in.): 2		
NYTMN (km.): 4741.304	NYTME (km.): 608.438	Building: 76	
Emission Point: 76014			
Height (ft.): 23	Diameter (in.): 2		
NYTMN (km.): 4741.306	NYTME (km.): 608.431	Building: 76	
Emission Point: 76701			
Height (ft.): 81	Diameter (in.): 18		
NYTMN (km.): 4741.307	NYTME (km.): 608.465	Building: 76	
Emission Point: 76711			
Height (ft.): 0	Diameter (in.): 24		
NYTMN (km.): 4741.307	NYTME (km.): 608.466	Building: 76	

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Emission Point: 97500
 Height (ft.): 45 Diameter (in.): 20
 NYTMN (km.): 4741.037 NYTME (km.): 609.283 Building: 97

Item 222.2(From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: F-INISH

Emission Point: 21101
 Height (ft.): 10 Diameter (in.): 9
 NYTMN (km.): 4741.247 NYTME (km.): 608.934 Building: 21

Emission Point: 23103
 Height (ft.): 18 Diameter (in.): 2
 NYTMN (km.): 4741.305 NYTME (km.): 608.43 Building: 23

Emission Point: 23104
 Height (ft.): 18 Diameter (in.): 2
 NYTMN (km.): 4741.28 NYTME (km.): 609.006 Building: 23

Emission Point: 24116
 Height (ft.): 12 Diameter (in.): 3
 NYTMN (km.): 4741.25 NYTME (km.): 609.008 Building: 23

Emission Point: 24132
 Height (ft.): 21 Diameter (in.): 8
 NYTMN (km.): 4741.173 NYTME (km.): 609.036 Building: 24

Emission Point: 24133
 Height (ft.): 4 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.037 Building: 24

Emission Point: 24134
 Height (ft.): 55 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.037 Building: 24

Emission Point: 24135
 Height (ft.): 55 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.037 Building: 24

Emission Point: 24205
 Height (ft.): 42 Diameter (in.): 1
 NYTMN (km.): 4741.167 NYTME (km.): 609.015 Building: 24

Emission Point: 24207
 Height (ft.): 118 Diameter (in.): 3
 NYTMN (km.): 4741.173 NYTME (km.): 609.036 Building: 24

Emission Point: 24209
 Height (ft.): 23 Diameter (in.): 2
 NYTMN (km.): 4741.18 NYTME (km.): 609.04 Building: 24

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Emission Point: 24210	Height (ft.): 38	Diameter (in.): 2	
	NYTMN (km.): 4741.172	NYTME (km.): 609.044	Building: 24
Emission Point: 24211	Height (ft.): 23	Diameter (in.): 2	
	NYTMN (km.): 4741.18	NYTME (km.): 609.042	Building: 24
Emission Point: 24302	Height (ft.): 136	Diameter (in.): 2	
	NYTMN (km.): 4741.174	NYTME (km.): 609.041	Building: 24
Emission Point: 24305	Height (ft.): 106	Diameter (in.): 3	
	NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24
Emission Point: 24308	Height (ft.): 82	Diameter (in.): 2	
	NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24
Emission Point: 24309	Height (ft.): 12	Diameter (in.): 3	
	NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24
Emission Point: 24311	Height (ft.): 22	Diameter (in.): 2	
	NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24
Emission Point: 24312	Height (ft.): 134	Diameter (in.): 1	
	NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24
Emission Point: 24402	Height (ft.): 60	Diameter (in.): 2	
	NYTMN (km.): 4741.165	NYTME (km.): 609.014	Building: 24
Emission Point: 24404	Height (ft.): 43	Diameter (in.): 2	
	NYTMN (km.): 4741.167	NYTME (km.): 609.015	Building: 24
Emission Point: 24405	Height (ft.): 43	Diameter (in.): 1	
	NYTMN (km.): 4741.167	NYTME (km.): 609.015	Building: 24
Emission Point: 24408	Height (ft.): 22	Diameter (in.): 2	
	NYTMN (km.): 4741.173	NYTME (km.): 609.35	Building: 24
Emission Point: 24409	Height (ft.): 12	Diameter (in.): 2	
	NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24

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Emission Point: 24413
 Height (ft.): 30 Diameter (in.): 19
 NYTMN (km.): 4741.174 NYTME (km.): 609.041 Building: 24

Emission Point: 24702
 Height (ft.): 4 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.036 Building: 24

Emission Point: 24704
 Height (ft.): 4 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.036 Building: 24

Emission Point: 24944
 Height (ft.): 0 Diameter (in.): 24
 NYTMN (km.): 4741.174 NYTME (km.): 609.036 Building: 24

Emission Point: 24945
 Height (ft.): 0 Diameter (in.): 24
 NYTMN (km.): 4741.174 NYTME (km.): 609.036 Building: 24

Emission Point: 27102
 Height (ft.): 7 Diameter (in.): 11
 NYTMN (km.): 4741.221 NYTME (km.): 608.811 Building: 27

Emission Point: 30001
 Height (ft.): 35 Diameter (in.): 8
 NYTMN (km.): 4741.349 NYTME (km.): 608.946 Building: 30

Emission Point: 30004
 Height (ft.): 33 Diameter (in.): 8
 NYTMN (km.): 4741.289 NYTME (km.): 608.92 Building: 30

Emission Point: 32025
 Height (ft.): 41 Diameter (in.): 2
 NYTMN (km.): 4741.29 NYTME (km.): 608.906 Building: 30

Emission Point: 32026
 Height (ft.): 42 Diameter (in.): 2
 NYTMN (km.): 4741.336 NYTME (km.): 608.864 Building: 30

Emission Point: 32028
 Height (ft.): 42 Diameter (in.): 4
 NYTMN (km.): 4741.336 NYTME (km.): 608.864 Building: 30

Emission Point: 32029
 Height (ft.): 42 Diameter (in.): 3
 NYTMN (km.): 4741.291 NYTME (km.): 608.907 Building: 30

Emission Point: 32033
 Height (ft.): 1 Diameter (in.): 1
 NYTMN (km.): 4741.264 NYTME (km.): 608.906 Building: 30

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Emission Point: 37101	Height (ft.): 42	Diameter (in.): 2	
	NYTMN (km.): 4741.323	NYTME (km.): 608.825	Building: 37
Emission Point: 37102	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.324	NYTME (km.): 608.824	Building: 37
Emission Point: 37103	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.319	NYTME (km.): 608.828	Building: 37
Emission Point: 37104	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.319	NYTME (km.): 608.826	Building: 37
Emission Point: 37105	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.36	NYTME (km.): 608.822	Building: 37
Emission Point: 37816	Height (ft.): 45	Diameter (in.): 2	
	NYTMN (km.): 4741.349	NYTME (km.): 608.843	Building: 37
Emission Point: 37948	Height (ft.): 0	Diameter (in.): 24	
	NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 44001	Height (ft.): 20	Diameter (in.): 4	
	NYTMN (km.): 4741.404	NYTME (km.): 608.841	
Emission Point: 44004	Height (ft.): 20	Diameter (in.): 8	
	NYTMN (km.): 4741.312	NYTME (km.): 608.881	
Emission Point: 44044	Height (ft.): 20	Diameter (in.): 8	
	NYTMN (km.): 4741.43	NYTME (km.): 608.59	
Emission Point: 61602	Height (ft.): 20	Diameter (in.): 8	
	NYTMN (km.): 4741.112	NYTME (km.): 608.51	Building: 61
Emission Point: 76006	Height (ft.): 76	Diameter (in.): 6	
	NYTMN (km.): 4741.303	NYTME (km.): 608.471	Building: 76
Emission Point: 85006	Height (ft.): 36	Diameter (in.): 1	
	NYTMN (km.): 4741.694	NYTME (km.): 608.461	Building: 85

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Emission Point: 85008
 Height (ft.): 36 Diameter (in.): 3
 NYTMN (km.): 4741.694 NYTME (km.): 608.461 Building: 85

Emission Point: 85054
 Height (ft.): 10 Diameter (in.): 8
 NYTMN (km.): 4741.694 NYTME (km.): 608.46 Building: 85

Emission Point: 85059
 Height (ft.): 16 Diameter (in.): 8
 NYTMN (km.): 4741.695 NYTME (km.): 608.46 Building: 85

Emission Point: 97023
 Height (ft.): 9 Diameter (in.): 12
 NYTMN (km.): 4741.059 NYTME (km.): 609.234 Building: 97

Item 222.3(From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-28002

Emission Point: 28002
 Height (ft.): 100 Diameter (in.): 72
 NYTMN (km.): 4741.141 NYTME (km.): 608.907 Building: 28

Emission Point: 28006
 Height (ft.): 150 Diameter (in.): 71
 NYTMN (km.): 4741.17 NYTME (km.): 608.905 Building: 28

Emission Point: 28020
 Height (ft.): 50 Diameter (in.): 72
 NYTMN (km.): 4741.15 NYTME (km.): 608.927 Building: 28

Item 222.4(From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-28003

Emission Point: 28003
 Height (ft.): 100 Diameter (in.): 96
 NYTMN (km.): 4741.162 NYTME (km.): 608.919 Building: 28

Item 222.5(From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: W-97004

Emission Point: 97004
 Height (ft.): 15 Diameter (in.): 6
 NYTMN (km.): 4741.048 NYTME (km.): 609.21 Building: 97

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Emission Point: 97005	Height (ft.): 15	Diameter (in.): 6	
	NYTMN (km.): 4741.049	NYTME (km.): 609.21	Building: 97
Emission Point: 97008	Height (ft.): 24	Diameter (in.): 4	
	NYTMN (km.): 4741.048	NYTME (km.): 609.21	Building: 97
Emission Point: 97013	Height (ft.): 25	Diameter (in.): 4	
	NYTMN (km.): 4741.037	NYTME (km.): 609.252	Building: 97
Emission Point: 97015	Height (ft.): 25	Diameter (in.): 4	
	NYTMN (km.): 4741.037	NYTME (km.): 609.252	Building: 97
Emission Point: 97016	Height (ft.): 25	Diameter (in.): 4	
	NYTMN (km.): 4741.144	NYTME (km.): 609.252	Building: 97
Emission Point: 97018	Height (ft.): 32	Diameter (in.): 4	
	NYTMN (km.): 4741.144	NYTME (km.): 609.206	Building: 97
Emission Point: 97019	Height (ft.): 32	Diameter (in.): 2	
	NYTMN (km.): 4741.146	NYTME (km.): 609.208	Building: 97
Emission Point: 97020	Height (ft.): 15	Diameter (in.): 2	
	NYTMN (km.): 4741.118	NYTME (km.): 609.168	Building: 97
Emission Point: 97021	Height (ft.): 15	Diameter (in.): 2	
	NYTMN (km.): 4741.119	NYTME (km.): 609.153	Building: 97
Emission Point: 97044	Height (ft.): 26	Diameter (in.): 2	
	NYTMN (km.): 4741.14	NYTME (km.): 609.17	Building: 97
Emission Point: 97060	Height (ft.): 24	Diameter (in.): 4	
	NYTMN (km.): 4741.003	NYTME (km.): 609.196	Building: 97
Emission Point: 97063	Height (ft.): 24	Diameter (in.): 6	
	NYTMN (km.): 4741.169	NYTME (km.): 609.307	Building: 97
Emission Point: 97064	Height (ft.): 24	Diameter (in.): 6	
	NYTMN (km.): 4741.169	NYTME (km.): 609.307	Building: 97

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Emission Point: 97100
 Height (ft.): 9 Diameter (in.): 2
 NYTMN (km.): 4741.093 NYTME (km.): 609.188

Item 222.6(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: C-27018			
Emission Point:	14006		
Height (ft.):	25	Diameter (in.):	1
NYTMN (km.):	4741.053	NYTME (km.):	608.735
		Building:	14
Emission Point:	21011		
Height (ft.):	37	Diameter (in.):	2
NYTMN (km.):	4741.244	NYTME (km.):	608.938
		Building:	21
Emission Point:	24120		
Height (ft.):	137	Diameter (in.):	10
NYTMN (km.):	4741.173	NYTME (km.):	609.037
		Building:	24A
Emission Point:	24208		
Height (ft.):	82	Diameter (in.):	2
NYTMN (km.):	4741.173	NYTME (km.):	609.036
		Building:	24
Emission Point:	24417		
Height (ft.):	29	Diameter (in.):	2
NYTMN (km.):	4741.233	NYTME (km.):	609.015
		Building:	24A
Emission Point:	24423		
Height (ft.):	40	Diameter (in.):	3
NYTMN (km.):	4741.173	NYTME (km.):	609.036
		Building:	24
Emission Point:	24703		
Height (ft.):	13	Length (in.):	6
NYTMN (km.):	4741.198	NYTME (km.):	609.02
		Width (in.):	7
		Building:	24
Emission Point:	24908		
Height (ft.):	35	Diameter (in.):	3
NYTMN (km.):	4741.151	NYTME (km.):	609.031
		Building:	24
Emission Point:	24925		
Height (ft.):	11	Diameter (in.):	2
NYTMN (km.):	4741.173	NYTME (km.):	609.036
		Building:	24
Emission Point:	24927		
Height (ft.):	36	Diameter (in.):	1
NYTMN (km.):	4741.151	NYTME (km.):	609.03
		Building:	24
Emission Point:	24933		
Height (ft.):	21	Diameter (in.):	1
NYTMN (km.):	4741.156	NYTME (km.):	609.026
		Building:	24

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Emission Point: 24936	Height (ft.): 19	Diameter (in.): 2	
NYTMN (km.): 4741.145	NYTME (km.): 609.023	Building: 24	
Emission Point: 24937	Height (ft.): 11	Diameter (in.): 2	
NYTMN (km.): 4741.173	NYTME (km.): 609.037	Building: 24	
Emission Point: 24938	Height (ft.): 12	Diameter (in.): 2	
NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24	
Emission Point: 24939	Height (ft.): 12	Diameter (in.): 2	
NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24	
Emission Point: 24950	Height (ft.): 134	Diameter (in.): 2	
NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24	
Emission Point: 24951	Height (ft.): 44	Diameter (in.): 2	
NYTMN (km.): 4741.179	NYTME (km.): 609.02	Building: 24	
Emission Point: 24952	Height (ft.): 29	Diameter (in.): 2	
NYTMN (km.): 4741.233	NYTME (km.): 609.015	Building: 24A	
Emission Point: 24953	Height (ft.): 29	Diameter (in.): 2	
NYTMN (km.): 4741.233	NYTME (km.): 609.015	Building: 24A	
Emission Point: 24954	Height (ft.): 134	Diameter (in.): 2	
NYTMN (km.): 4741.173	NYTME (km.): 609.036	Building: 24	
Emission Point: 24962	Height (ft.): 48	Diameter (in.): 4	
NYTMN (km.): 4741.165	NYTME (km.): 609.014	Building: 24	
Emission Point: 24978	Height (ft.): 94	Diameter (in.): 2	
NYTMN (km.): 4741.169	NYTME (km.): 609.072	Building: 24A	
Emission Point: 30804	Height (ft.): 45	Diameter (in.): 2	
NYTMN (km.): 4741.348	NYTME (km.): 608.94	Building: 30	
Emission Point: 30807	Height (ft.): 45	Diameter (in.): 2	
NYTMN (km.): 4741.348	NYTME (km.): 608.939	Building: 30	

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Emission Point: 30808	Height (ft.): 26	Diameter (in.): 2	
	NYTMN (km.): 4741.295	NYTME (km.): 608.922	Building: 30
Emission Point: 30907	Height (ft.): 40	Diameter (in.): 2	
	NYTMN (km.): 4741.353	NYTME (km.): 608.995	Building: 30
Emission Point: 30914	Height (ft.): 14	Diameter (in.): 2	
	NYTMN (km.): 4741.348	NYTME (km.): 608.939	Building: 30
Emission Point: 30917	Height (ft.): 11	Diameter (in.): 2	
	NYTMN (km.): 4741.348	NYTME (km.): 608.939	Building: 30
Emission Point: 30918	Height (ft.): 11	Diameter (in.): 2	
	NYTMN (km.): 4741.349	NYTME (km.): 608.939	Building: 30
Emission Point: 30938	Height (ft.): 20	Diameter (in.): 1	
	NYTMN (km.): 4741.349	NYTME (km.): 608.945	Building: 30
Emission Point: 31019	Height (ft.): 24	Diameter (in.): 2	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30
Emission Point: 31022	Height (ft.): 20	Diameter (in.): 6	
	NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30
Emission Point: 31046	Height (ft.): 24	Diameter (in.): 6	
	NYTMN (km.): 4741.353	NYTME (km.): 608.995	Building: 30
Emission Point: 31047	Height (ft.): 24	Diameter (in.): 6	
	NYTMN (km.): 4741.353	NYTME (km.): 608.995	Building: 30
Emission Point: 32038	Height (ft.): 9	Diameter (in.): 6	
	NYTMN (km.): 4741.344	NYTME (km.): 609.025	Building: 30
Emission Point: 35006	Height (ft.): 66	Diameter (in.): 3	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35007	Height (ft.): 10	Diameter (in.): 2	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35

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Emission Point: 35009	Height (ft.): 41	Diameter (in.): 2	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35010	Height (ft.): 20	Diameter (in.): 2	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35011	Height (ft.): 55	Diameter (in.): 4	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35012	Height (ft.): 40	Diameter (in.): 6	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35016	Height (ft.): 45	Diameter (in.): 1	
	NYTMN (km.): 4741.312	NYTME (km.): 608.835	Building: 35
Emission Point: 35018	Height (ft.): 27	Diameter (in.): 3	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35028	Height (ft.): 0	Diameter (in.): 24	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35031	Height (ft.): 0	Diameter (in.): 1	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35032	Height (ft.): 15	Diameter (in.): 1	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35033	Height (ft.): 15	Diameter (in.): 1	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35034	Height (ft.): 15	Diameter (in.): 1	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35035	Height (ft.): 15	Diameter (in.): 1	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35
Emission Point: 35036	Height (ft.): 15	Diameter (in.): 1	
	NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35

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Emission Point: 35037	Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35	
Emission Point: 35039	Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35	
Emission Point: 35040	Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35	
Emission Point: 35901	Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.285	NYTME (km.): 608.806	Building: 35	
Emission Point: 37009	Height (ft.): 44	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37011	Height (ft.): 45	Diameter (in.): 3	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37017	Height (ft.): 45	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37020	Height (ft.): 45	Diameter (in.): 3	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37023	Height (ft.): 7	Diameter (in.): 1	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37026	Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37027	Height (ft.): 2	Diameter (in.): 1	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	
Emission Point: 37033	Height (ft.): 20	Diameter (in.): 1	
NYTMN (km.): 4741.356	NYTME (km.): 608.838		
Emission Point: 37062	Height (ft.): 30	Diameter (in.): 1	
NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37	

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Emission Point: 37063	Height (ft.): 30	Diameter (in.): 1	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37078	Height (ft.): 41	Diameter (in.): 3	
	NYTMN (km.): 4741.374	NYTME (km.): 608.812	Building: 37
Emission Point: 37079	Height (ft.): 42	Diameter (in.): 4	
	NYTMN (km.): 4741.379	NYTME (km.): 608.821	Building: 37
Emission Point: 37080	Height (ft.): 44	Diameter (in.): 2	
	NYTMN (km.): 4741.383	NYTME (km.): 608.832	Building: 37
Emission Point: 37081	Height (ft.): 44	Diameter (in.): 3	
	NYTMN (km.): 4741.374	NYTME (km.): 608.812	Building: 37
Emission Point: 37702	Height (ft.): 43	Diameter (in.): 21	
	NYTMN (km.): 4741.34	NYTME (km.): 608.826	Building: 37
Emission Point: 37705	Height (ft.): 43	Diameter (in.): 21	
	NYTMN (km.): 4741.356	NYTME (km.): 608.837	Building: 37
Emission Point: 37707	Height (ft.): 43	Diameter (in.): 21	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37804	Height (ft.): 55	Diameter (in.): 2	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37
Emission Point: 37901	Height (ft.): 40	Diameter (in.): 2	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37
Emission Point: 37902	Height (ft.): 55	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37903	Height (ft.): 55	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.839	Building: 37
Emission Point: 37909	Height (ft.): 25	Diameter (in.): 1	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37

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Emission Point: 37910	Height (ft.): 25	Diameter (in.): 1	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37911	Height (ft.): 54	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37917	Height (ft.): 19	Diameter (in.): 1	
	NYTMN (km.): 4741.367	NYTME (km.): 608.791	Building: 37
Emission Point: 37918	Height (ft.): 13	Diameter (in.): 1	
	NYTMN (km.): 4741.37	NYTME (km.): 608.789	Building: 37
Emission Point: 37920	Height (ft.): 19	Diameter (in.): 1	
	NYTMN (km.): 4741.376	NYTME (km.): 608.788	Building: 37
Emission Point: 37921	Height (ft.): 25	Diameter (in.): 1	
	NYTMN (km.): 4741.356	NYTME (km.): 608.838	Building: 37
Emission Point: 37934	Height (ft.): 43	Diameter (in.): 11	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37
Emission Point: 37947	Height (ft.): 20	Diameter (in.): 1	
	NYTMN (km.): 4741.355	NYTME (km.): 608.838	Building: 37
Emission Point: 37951	Height (ft.): 36	Diameter (in.): 2	
	NYTMN (km.): 4741.351	NYTME (km.): 608.844	Building: 37
Emission Point: 37952	Height (ft.): 64	Diameter (in.): 2	
	NYTMN (km.): 4741.356	NYTME (km.): 608.837	Building: 37
Emission Point: 37956	Height (ft.): 43	Diameter (in.): 1	
	NYTMN (km.): 4741.349	NYTME (km.): 608.841	Building: 37
Emission Point: 37957	Height (ft.): 44	Diameter (in.): 1	
	NYTMN (km.): 4741.36	NYTME (km.): 608.822	Building: 37
Emission Point: 37958	Height (ft.): 44	Diameter (in.): 1	
	NYTMN (km.): 4741.323	NYTME (km.): 608.797	Building: 37

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Emission Point: 37960	Height (ft.): 43	Diameter (in.): 21	
	NYTMN (km.): 4741.354	NYTME (km.): 608.842	Building: 37
Emission Point: 38006	Height (ft.): 20	Diameter (in.): 1	
	NYTMN (km.): 4741.281	NYTME (km.): 609.019	Building: 38
Emission Point: 38007	Height (ft.): 20	Diameter (in.): 1	
	NYTMN (km.): 4741.281	NYTME (km.): 609.019	Building: 38
Emission Point: 38018	Height (ft.): 1	Diameter (in.): 1	
	NYTMN (km.): 4741.28	NYTME (km.): 609.018	Building: 38
Emission Point: 48001	Height (ft.): 38	Diameter (in.): 3	
	NYTMN (km.): 4741.511	NYTME (km.): 608.844	Building: 48
Emission Point: 70001	Height (ft.): 22	Diameter (in.): 8	
	NYTMN (km.): 4741.434	NYTME (km.): 608.647	Building: 70
Emission Point: 70003	Height (ft.): 22	Diameter (in.): 8	
	NYTMN (km.): 4741.434	NYTME (km.): 608.647	Building: 70
Emission Point: 71001	Height (ft.): 55	Diameter (in.): 20	
	NYTMN (km.): 4741.427	NYTME (km.): 608.655	Building: 71
Emission Point: 71003	Height (ft.): 43	Diameter (in.): 2	
	NYTMN (km.): 4741.427	NYTME (km.): 608.655	Building: 71
Emission Point: 71005	Height (ft.): 45	Diameter (in.): 18	
	NYTMN (km.): 4741.427	NYTME (km.): 608.655	Building: 71
Emission Point: 71013	Height (ft.): 30	Diameter (in.): 5	
	NYTMN (km.): 4741.267	NYTME (km.): 608.675	Building: 71
Emission Point: 76009	Height (ft.): 24	Diameter (in.): 2	
	NYTMN (km.): 4741.268	NYTME (km.): 608.462	Building: 76
Emission Point: 76710	Height (ft.): 0	Diameter (in.): 24	
	NYTMN (km.): 4741.308	NYTME (km.): 608.466	Building: 76

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Emission Point: 76712	Height (ft.): 25	Diameter (in.): 2	
NYTMN (km.): 4741.307	NYTME (km.): 608.466	Building: 76	
Emission Point: 76713	Height (ft.): 25	Diameter (in.): 2	
NYTMN (km.): 4741.308	NYTME (km.): 608.466	Building: 76	
Emission Point: 76714	Height (ft.): 25	Diameter (in.): 2	
NYTMN (km.): 4741.308	NYTME (km.): 608.466	Building: 76	
Emission Point: 76715	Height (ft.): 8	Diameter (in.): 1	
NYTMN (km.): 4741.281	NYTME (km.): 608.483	Building: 76	
Emission Point: 76716	Height (ft.): 8	Diameter (in.): 1	Removal Date: 10/23/2025
NYTMN (km.): 4741.281	NYTME (km.): 608.481	Building: 76	
Emission Point: 76718	Height (ft.): 25	Diameter (in.): 2	
NYTMN (km.): 4741.308	NYTME (km.): 608.466	Building: 76	
Emission Point: 76719	Height (ft.): 22	Diameter (in.): 24	
NYTMN (km.): 4741.314	NYTME (km.): 608.473	Building: 76	
Emission Point: 78001	Height (ft.): 133	Diameter (in.): 3	
NYTMN (km.): 4741.404	NYTME (km.): 608.466	Building: 78	
Emission Point: 78002	Height (ft.): 133	Diameter (in.): 2	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	
Emission Point: 78004	Height (ft.): 132	Diameter (in.): 16	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	
Emission Point: 78005	Height (ft.): 132	Diameter (in.): 8	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	
Emission Point: 78006	Height (ft.): 58	Diameter (in.): 2	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	
Emission Point: 78007	Height (ft.): 58	Diameter (in.): 2	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	

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Emission Point: 78009	Height (ft.): 24	Diameter (in.): 1	
NYTMN (km.): 4741.404	NYTME (km.): 608.465	Building: 78	
Emission Point: 78011	Height (ft.): 50	Diameter (in.): 3	
NYTMN (km.): 4741.404	NYTME (km.): 608.465	Building: 78	
Emission Point: 78015	Height (ft.): 60	Diameter (in.): 2	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	
Emission Point: 78016	Height (ft.): 60	Diameter (in.): 2	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	
Emission Point: 78017	Height (ft.): 58	Diameter (in.): 2	
NYTMN (km.): 4741.406	NYTME (km.): 608.465	Building: 78	
Emission Point: 78018	Height (ft.): 58	Diameter (in.): 2	
NYTMN (km.): 4741.406	NYTME (km.): 608.466	Building: 78	
Emission Point: 78019	Height (ft.): 50	Diameter (in.): 3	
NYTMN (km.): 4741.405	NYTME (km.): 608.465	Building: 78	
Emission Point: 78025	Height (ft.): 50	Diameter (in.): 2	
NYTMN (km.): 4741.406	NYTME (km.): 608.465	Building: 78	
Emission Point: 78031	Height (ft.): 76	Diameter (in.): 18	
NYTMN (km.): 4741.405	NYTME (km.): 608.483	Building: 78	
Emission Point: 78032	Height (ft.): 57	Diameter (in.): 6	
NYTMN (km.): 4741.422	NYTME (km.): 608.47	Building: 78	
Emission Point: 78041	Height (ft.):	Diameter (in.): 3	
NYTMN (km.): 4741.312	NYTME (km.): 608.881	Building: 78	
Emission Point: 78042	Height (ft.):	Diameter (in.): 2	
NYTMN (km.): 4741.312	NYTME (km.): 608.881	Building: 78	
Emission Point: 97001		Removal Date: 10/23/2025	
Height (ft.): 100	Diameter (in.): 30		
NYTMN (km.): 4741.085	NYTME (km.): 609.275	Building: 97	

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Emission Point: 97002 Removal Date: 10/23/2025
 Height (ft.): 100 Diameter (in.): 36
 NYTMN (km.): 4741.069 NYTME (km.): 609.281 Building: 97

Item 222.7(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: C-27035

Emission Point: 27035 Removal Date: 10/25/2025
 Height (ft.): 21 Diameter (in.): 4
 NYTMN (km.): 4741.219 NYTME (km.): 608.807 Building: 27

Emission Point: 27039 Removal Date: 10/25/2025
 Height (ft.): 55 Diameter (in.): 2
 NYTMN (km.): 4741.212 NYTME (km.): 608.847 Building: 27

Item 222.8(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: F-INISH

Emission Point: 23100
 Height (ft.): 18 Diameter (in.): 2
 NYTMN (km.): 4741.187 NYTME (km.): 609.036 Building: 23

Emission Point: 23101
 Height (ft.): 24 Diameter (in.): 2
 NYTMN (km.): 4741.255 NYTME (km.): 609.007 Building: 23

Emission Point: 24136
 Height (ft.): 10 Diameter (in.): 2
 NYTMN (km.): 4741.174 NYTME (km.): 609.041 Building: 24

Emission Point: 24137
 Height (ft.): 10 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.037 Building: 23

Emission Point: 24138
 Height (ft.): 10 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.037 Building: 23

Emission Point: 24139
 Height (ft.): 10 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.037 Building: 23

Emission Point: 24140
 Height (ft.): 10 Diameter (in.): 2
 NYTMN (km.): 4741.173 NYTME (km.): 609.037 Building: 23

Emission Point: 24414

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Height (ft.): 65	Diameter (in.): 19	
NYTMN (km.): 4741.174	NYTME (km.): 609.041	Building: 24
Emission Point: 24806		
Height (ft.): 32	Diameter (in.): 2	
NYTMN (km.): 4741.239	NYTME (km.): 609.004	Building: 23
Emission Point: 24909		
Height (ft.): 4	Diameter (in.): 1	
NYTMN (km.): 4741.174	NYTME (km.): 609.041	Building: 24
Emission Point: 24934		
Height (ft.): 24	Diameter (in.): 2	
NYTMN (km.): 4741.174	NYTME (km.): 609.041	Building: 24
Emission Point: 24942		
Height (ft.): 19	Diameter (in.): 2	
NYTMN (km.): 4741.145	NYTME (km.): 609.023	Building: 24
Emission Point: 24943		
Height (ft.): 19	Diameter (in.): 1	
NYTMN (km.): 4741.142	NYTME (km.): 609.021	Building: 24
Emission Point: 24972		
Height (ft.): 19	Diameter (in.): 2	
NYTMN (km.): 4741.142	NYTME (km.): 609.023	Building: 24
Emission Point: 30910		
Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.348	NYTME (km.): 608.94	Building: 30
Emission Point: 30911		
Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.348	NYTME (km.): 608.939	Building: 30
Emission Point: 30932		
Height (ft.): 25	Diameter (in.): 1	
NYTMN (km.): 4741.349	NYTME (km.): 608.945	Building: 30
Emission Point: 30933		
Height (ft.): 18	Diameter (in.): 2	
NYTMN (km.): 4741.348	NYTME (km.): 608.94	Building: 30
Emission Point: 30935		
Height (ft.): 18	Diameter (in.): 2	
NYTMN (km.): 4741.348	NYTME (km.): 608.939	Building: 30
Emission Point: 31003		
Height (ft.): 26	Diameter (in.): 23	
NYTMN (km.): 4741.336	NYTME (km.): 609.031	Building: 30
Emission Point: 31501		

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Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.34	NYTME (km.): 608.919	
Emission Point: 31502		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.34	NYTME (km.): 608.919	
Emission Point: 31503		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.34	NYTME (km.): 608.919	
Emission Point: 31504		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.34	NYTME (km.): 608.919	
Emission Point: 31505		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.34	NYTME (km.): 608.919	
Emission Point: 31506		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.34	NYTME (km.): 608.919	
Emission Point: 31507		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.341	NYTME (km.): 608.919	
Emission Point: 31508		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.341	NYTME (km.): 608.919	
Emission Point: 32007		
Height (ft.): 28	Diameter (in.): 27	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 32008		
Height (ft.): 26	Diameter (in.): 29	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 32009		
Height (ft.): 26	Diameter (in.): 29	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 32016		
Height (ft.): 26	Diameter (in.): 29	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 32017		
Height (ft.): 26	Diameter (in.): 29	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 32027		
	Removal Date: 10/25/2025	

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Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 32040		
Height (ft.): 26	Diameter (in.): 6	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 32042		
Height (ft.): 26	Diameter (in.): 6	
NYTMN (km.): 4741.337	NYTME (km.): 608.864	Building: 30
Emission Point: 32044		
Height (ft.): 26	Diameter (in.): 6	
NYTMN (km.): 4741.337	NYTME (km.): 608.864	Building: 30
Emission Point: 32046		
Height (ft.): 22	Diameter (in.): 24	
NYTMN (km.): 4741.289	NYTME (km.): 608.879	Building: 30
Emission Point: 32049		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.337	NYTME (km.): 608.864	Building: 30
Emission Point: 32050		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.336	NYTME (km.): 608.864	Building: 30
Emission Point: 33002		
Height (ft.): 28	Diameter (in.): 23	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33003		
Height (ft.): 28	Diameter (in.): 23	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33004		
Height (ft.): 28	Diameter (in.): 23	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33016		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.393	NYTME (km.): 608.906	Building: 30
Emission Point: 33017		
Height (ft.): 29	Diameter (in.): 2	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33024		
Height (ft.): 23	Diameter (in.): 3	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33025		

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Height (ft.): 38	Diameter (in.): 2	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 33
Emission Point: 33027		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.312	NYTME (km.): 608.881	Building: 30
Emission Point: 33028		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.312	NYTME (km.): 608.881	Building: 30
Emission Point: 33902		
Height (ft.): 20	Diameter (in.): 1	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33903		
Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33904		
Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33906		
Height (ft.): 20	Diameter (in.): 1	
NYTMN (km.): 4741.325	NYTME (km.): 608.865	Building: 30
Emission Point: 33908		
Height (ft.): 24	Diameter (in.): 1	
NYTMN (km.): 4741.312	NYTME (km.): 608.906	Building: 30
Emission Point: 33909		
Height (ft.): 24	Diameter (in.): 1	
NYTMN (km.): 4741.312	NYTME (km.): 608.906	Building: 30
Emission Point: 37001		
Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37003		
Height (ft.): 41	Diameter (in.): 2	
NYTMN (km.): 4741.319	NYTME (km.): 608.828	Building: 37
Emission Point: 37005		
Height (ft.): 47	Diameter (in.): 8	
NYTMN (km.): 4741.322	NYTME (km.): 608.842	Building: 37
Emission Point: 37016		
Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37032		

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Height (ft.): 25	Diameter (in.): 1	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37048		
Height (ft.): 43	Diameter (in.): 2	
NYTMN (km.): 4741.319	NYTME (km.): 608.826	Building: 37
Emission Point: 37049		
Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37050		
Height (ft.): 42	Diameter (in.): 2	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37701		
Height (ft.): 43	Diameter (in.): 8	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37919		
Height (ft.): 25	Diameter (in.): 1	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37924		
Height (ft.): 15	Diameter (in.): 2	
NYTMN (km.): 4741.362	NYTME (km.): 608.835	Building: 37
Emission Point: 37935		
Height (ft.): 23	Diameter (in.): 1	
NYTMN (km.): 4741.376	NYTME (km.): 608.767	Building: 37
Emission Point: 37936		
Height (ft.): 2	Diameter (in.): 4	
NYTMN (km.): 4741.378	NYTME (km.): 608.765	Building: 37
Emission Point: 37937		
Height (ft.): 2	Diameter (in.): 4	
NYTMN (km.): 4741.375	NYTME (km.): 608.766	Building: 37
Emission Point: 37938		
Height (ft.): 2	Diameter (in.): 4	
NYTMN (km.): 4741.375	NYTME (km.): 608.767	Building: 37
Emission Point: 37939		
Height (ft.): 2	Diameter (in.): 4	
NYTMN (km.): 4741.367	NYTME (km.): 608.77	Building: 37
Emission Point: 37940		
Height (ft.): 16	Diameter (in.): 2	
NYTMN (km.): 4741.332	NYTME (km.): 608.783	Building: 37
Emission Point: 38008		

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Height (ft.): 20	Diameter (in.): 1	
NYTMN (km.): 4741.351	NYTME (km.): 608.813	Building: 38
Emission Point: 42001		
Height (ft.): 32	Diameter (in.): 14	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42
Emission Point: 42002		
Height (ft.): 32	Diameter (in.): 14	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42
Emission Point: 42003		
Height (ft.): 32	Diameter (in.): 14	
NYTMN (km.): 4741.466	NYTME (km.): 608.89	Building: 42
Emission Point: 42004		
Height (ft.): 31	Diameter (in.): 14	
NYTMN (km.): 4741.49	NYTME (km.): 608.877	Building: 42
Emission Point: 42012		
Height (ft.): 30	Diameter (in.): 40	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42A
Emission Point: 42017		
Height (ft.): 15	Diameter (in.): 2	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42
Emission Point: 42018		
Height (ft.): 15	Diameter (in.): 2	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42
Emission Point: 42019		
Height (ft.): 34	Diameter (in.): 1	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42
Emission Point: 42020		
Height (ft.): 34	Diameter (in.): 1	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42
Emission Point: 42021		
Height (ft.): 34	Diameter (in.): 1	
NYTMN (km.): 4741.467	NYTME (km.): 608.89	Building: 42
Emission Point: 71010		
Height (ft.): 12	Diameter (in.): 12	
NYTMN (km.): 4741.282	NYTME (km.): 608.651	Building: 71
Emission Point: 76007		
Height (ft.): 76	Diameter (in.): 1	
NYTMN (km.): 4741.303	NYTME (km.): 608.471	Building: 76
Emission Point: 78008		

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Height (ft.): 27	Diameter (in.): 1	
NYTMN (km.): 4741.437	NYTME (km.): 608.477	Building: 78
Emission Point: 78021		
Height (ft.): 11	Diameter (in.): 1	
NYTMN (km.): 4741.405	NYTME (km.): 608.471	Building: 78
Emission Point: 78022		
Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.405	NYTME (km.): 608.471	Building: 78
Emission Point: 78023		
Height (ft.): 15	Diameter (in.): 1	
NYTMN (km.): 4741.405	NYTME (km.): 608.47	Building: 78
Emission Point: 78024		
Height (ft.): 10	Diameter (in.): 1	
NYTMN (km.): 4741.405	NYTME (km.): 608.47	Building: 78
Emission Point: 78026		
Height (ft.): 2	Diameter (in.): 2	
NYTMN (km.): 4741.45	NYTME (km.): 608.47	Building: 78
Emission Point: 78033		
Height (ft.): 68	Diameter (in.): 2	
NYTMN (km.): 4741.407	NYTME (km.): 608.487	Building: 78
Emission Point: 78034		
Height (ft.): 41	Diameter (in.): 4	
NYTMN (km.): 4741.447	NYTME (km.): 608.458	Building: 78
Emission Point: 78035		
Height (ft.): 41	Diameter (in.): 4	
NYTMN (km.): 4741.448	NYTME (km.): 608.458	Building: 78
Emission Point: 78036		
Height (ft.): 58	Diameter (in.): 10	
NYTMN (km.): 4741.423	NYTME (km.): 608.474	Building: 78
Emission Point: 78037		
Height (ft.): 32	Length (in.): 6	Width (in.): 12
NYTMN (km.): 4741.395	NYTME (km.): 608.453	Building: 78
Emission Point: 78038		
Height (ft.): 61	Diameter (in.): 10	
NYTMN (km.): 4741.416	NYTME (km.): 608.475	Building: 78
Emission Point: 78039		
Height (ft.): 58	Diameter (in.): 10	
NYTMN (km.): 4741.423	NYTME (km.): 608.474	Building: 78
Emission Point: 85001		

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Height (ft.): 58	Diameter (in.): 6	
NYTMN (km.): 4741.695	NYTME (km.): 608.56	Building: 85
Emission Point: 85002		
Height (ft.): 105	Diameter (in.): 24	
NYTMN (km.): 4741.694	NYTME (km.): 608.461	Building: 85
Emission Point: 85003		
Height (ft.): 60	Diameter (in.): 8	Removal Date: 10/25/2025
NYTMN (km.): 4741.694	NYTME (km.): 608.461	
Emission Point: 85004		
Height (ft.): 107	Diameter (in.): 2	
NYTMN (km.): 4741.694	NYTME (km.): 608.461	Building: 85
Emission Point: 85005		
Height (ft.): 21	Diameter (in.): 1	
NYTMN (km.): 4741.723	NYTME (km.): 608.631	Building: 85
Emission Point: 85013		
Height (ft.): 105	Diameter (in.): 2	
NYTMN (km.): 4741.694	NYTME (km.): 608.46	Building: 85
Emission Point: 85017		
Height (ft.): 35	Diameter (in.): 8	
NYTMN (km.): 4741.752	NYTME (km.): 608.677	Building: 85
Emission Point: 85020		
Height (ft.): 16	Diameter (in.): 1	
NYTMN (km.): 4741.694	NYTME (km.): 608.46	Building: 85
Emission Point: 85025		
Height (ft.): 25	Diameter (in.): 6	
NYTMN (km.): 4741.732	NYTME (km.): 608.648	Building: 85
Emission Point: 85032		
Height (ft.): 20	Diameter (in.): 1	
NYTMN (km.): 4741.694	NYTME (km.): 608.46	Building: 85
Emission Point: 85043		
Height (ft.): 25	Diameter (in.): 6	
NYTMN (km.): 4741.72	NYTME (km.): 608.647	Building: 85
Emission Point: 85044		
Height (ft.): 25	Diameter (in.): 6	
NYTMN (km.): 4741.729	NYTME (km.): 608.656	Building: 85
Emission Point: 85045		
Height (ft.): 43	Length (in.): 12	Width (in.): 8
NYTMN (km.): 4741.686	NYTME (km.): 608.573	Building: 85
Emission Point: 85046		

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Height (ft.): 40	Length (in.): 6	Width (in.): 7
NYTMN (km.): 4741.707	NYTME (km.): 608.536	Building: 85
Emission Point: 85068		
Height (ft.): 40	Length (in.): 6	Width (in.): 7
NYTMN (km.): 4741.707	NYTME (km.): 608.536	Building: 85
Emission Point: 85901		
Height (ft.): 25	Diameter (in.): 6	
NYTMN (km.): 4741.725	NYTME (km.): 608.643	Building: 85
Emission Point: 85902		
Height (ft.): 25	Diameter (in.): 6	
NYTMN (km.): 4741.73	NYTME (km.): 608.652	Building: 85
Emission Point: 85903		
Height (ft.): 23	Diameter (in.): 1	
NYTMN (km.): 4741.694	NYTME (km.): 608.46	Building: 85
Emission Point: 85906		
Height (ft.): 2	Diameter (in.): 4	
NYTMN (km.): 4741.692	NYTME (km.): 608.565	Building: 85
Emission Point: 85907		
Height (ft.): 47	Diameter (in.): 4	
NYTMN (km.): 4741.707	NYTME (km.): 608.536	Building: 85

Item 222.9(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit:	H-OFURN	
Emission Point: 21012		
Height (ft.): 28	Diameter (in.): 26	
NYTMN (km.): 4741.25	NYTME (km.): 608.937	
Emission Point: 35027		
Height (ft.): 28	Diameter (in.): 26	
NYTMN (km.): 4741.291	NYTME (km.): 608.799	
Emission Point: 85063		
Height (ft.): 28	Diameter (in.): 26	
NYTMN (km.): 4741.694	NYTME (km.): 608.475	

Item 222.10(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit:	T-13004	
Emission Point: 12004		
Height (ft.): 26	Diameter (in.): 1	
NYTMN (km.): 4741.312	NYTME (km.): 608.881	

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Facility DEC ID: 5415400002

Emission Point: 13300
 Height (ft.): 26 Diameter (in.): 1
 NYTMN (km.): 4740.986 NYTME (km.): 608.793 Building: 13

Item 222.11(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: T-14009

Emission Point: 14003
 Height (ft.): 25 Diameter (in.): 24
 NYTMN (km.): 4740.98 NYTME (km.): 608.795 Building: 14

Emission Point: 14005
 Height (ft.): 24 Diameter (in.): 10
 NYTMN (km.): 4740.981 NYTME (km.): 608.796 Building: 14

Item 222.12(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-28003

Emission Point: 28004
 Height (ft.): 100 Diameter (in.): 54
 NYTMN (km.): 4741.139 NYTME (km.): 608.917 Building: 28

**Condition 223: Process Definition By Emission Unit
 Effective between the dates of 09/19/2023 and Permit Expiration Date**

Applicable Federal Requirement:6 NYCRR Subpart 201-6

Item 223.1(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 008 Source Classification Code: 3-01-999-99

Process Description:

The building 37 Cracker system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system vents through EPs 37952, 37901 and 37902.

Emission Source/Control: 37CE2 - Process

Emission Source/Control: 37CRE - Process

Item 223.2(From Mod 2):

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 023

Source Classification Code: 3-01-999-99

Process Description:

PK1 (Polykettle 1) is a Group 1 batch vent system subject to the regulations of 40 CFR 63, Subpart FFFF. This polykettle system is connected to the Building 30 vent header which in turn vents to the compressor knockout tank and then through the MON MACT vent header to the thermal oxidizer at EP 97500. This process includes any associated cleanouts.

Emission Source/Control: 97BAG - Control
Control Type: FABRIC FILTER

Emission Source/Control: 97OXI - Control
Control Type: THERMAL OXIDATION

Emission Source/Control: D4CNB - Process

Emission Source/Control: D4CON - Process

Emission Source/Control: PESV1 - Process

Emission Source/Control: PESV2 - Process

Emission Source/Control: PESV3 - Process

Emission Source/Control: PESV4 - Process

Emission Source/Control: POLY1 - Process

Emission Source/Control: POLY2 - Process

Item 223.3(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 024

Source Classification Code: 3-01-999-99

Process Description:

PK2 (Polykettle 2) is a Group 1 batch vent system subject to the regulations of 40 CFR 63, Subpart FFFF. This polykettle system is connected to the Building 30 vent header which in turn vents to the compressor knockout tank and then through the MON MACT vent header to the thermal oxidizer at EP 97500. This process includes any associated cleanouts.

Emission Source/Control: 97BAG - Control
Control Type: FABRIC FILTER

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 97OXI - Control
Control Type: THERMAL OXIDATION

Emission Source/Control: D4CNB - Process

Emission Source/Control: D4CON - Process

Emission Source/Control: PESV1 - Process

Emission Source/Control: PESV2 - Process

Emission Source/Control: PESV3 - Process

Emission Source/Control: PESV4 - Process

Item 223.4(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 025

Source Classification Code: 3-01-999-99

Process Description:

PK3 (Polykettle 3) is a Group 1 batch vent system subject to the regulations of 40 CFR 63, Subpart FFFF. This polykettle system is connected to the Building 30 vent header which in turn vents to the compressor knockout tank and then through the MON MACT vent header to the thermal oxidizer at EP 97500. This process includes any associated cleanouts.

Emission Source/Control: 97BAG - Control
Control Type: FABRIC FILTER

Emission Source/Control: 97OXI - Control
Control Type: THERMAL OXIDATION

Emission Source/Control: D4CNB - Process

Emission Source/Control: D4CON - Process

Emission Source/Control: PESV1 - Process

Emission Source/Control: PESV2 - Process

Emission Source/Control: PESV3 - Process

Emission Source/Control: PESV4 - Process

Emission Source/Control: POLY3 - Process

Item 223.5(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Unit: C-27018

Process: 026

Source Classification Code: 3-01-999-99

Process Description:

PK5 (Polykettle 5) is a Group 1 batch vent system subject to the regulations of 40 CFR 63, Subpart FFFF. This polykettle system is connected to the Building 30 vent header which in turn vents to the compressor knockout tank and then through the MON MACT vent header to the thermal oxidizer at EP 97500. This process includes any associated cleanouts.

Emission Source/Control: 97BAG - Control

Control Type: FABRIC FILTER

Emission Source/Control: 97OXI - Control

Control Type: THERMAL OXIDATION

Emission Source/Control: D4CNB - Process

Emission Source/Control: D4CON - Process

Emission Source/Control: PESV1 - Process

Emission Source/Control: PESV2 - Process

Emission Source/Control: PESV3 - Process

Emission Source/Control: PESV4 - Process

Emission Source/Control: POLY5 - Process

Item 223.6(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 039

Source Classification Code: 3-01-999-99

Process Description:

The 300 gallon glass reactor system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 37040, 37021, 37060, 37066 and 37083.

Emission Source/Control: 37EJV - Process

Emission Source/Control: 37GLR - Process

Design Capacity: 300 gallons

Emission Source/Control: 37GPR - Process

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Item 223.7(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 040

Source Classification Code: 3-01-999-99

Process Description:

The east hydrolyzer system and east filter aid kettle (FAK) are used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 76001, 76004, 76009, 76710, 76711, 76714.

Emission Source/Control: 76CV4 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 76CV5 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 76EAS - Control
Control Type: GAS SCRUBBER (GENERAL, NOT CLASSIFIED)

Emission Source/Control: 76ESC - Control
Control Type: FABRIC FILTER

Emission Source/Control: 76EWS - Control
Control Type: VENTURI SCRUBBER

Emission Source/Control: 76CH1 - Process

Emission Source/Control: 76EFK - Process

Emission Source/Control: 76EHC - Process

Emission Source/Control: 76EHW - Process

Emission Source/Control: 76EPT - Process

Emission Source/Control: 76ERC - Process

Emission Source/Control: 76ESB - Process

Emission Source/Control: 76WHC - Process

Emission Source/Control: 76WHR - Process

Emission Source/Control: 76WHW - Process

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Emission Source/Control: 76WSW - Process

Item 223.8(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 043

Source Classification Code: 3-01-999-99

Process Description:

The PK6 (Polykettle 6) system is a batch system used to make various oils and gums. It may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non-MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process also includes any cleanouts. The system vents through EP 30806 or EP 30916 or to EP 97500.

Note: Source code 30EVP, venting through EP 30945 or 97500, for the pilot TFE unit is assigned to this process code.

Emission Source/Control: 30EVP - Process

Emission Source/Control: PESV6 - Process

Emission Source/Control: POLY6 - Process

Item 223.9(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 047

Source Classification Code: 3-01-999-99

Process Description:

The west hydrolyzer system and west filter aid kettle (FAK) are used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts.

The east hydrolyzer system vents through a vent gas scrubber to EP 76001. The system also includes EP 76005, EP 76710, EP 76711 and 76715.T

Emission Source/Control: 76CV5 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 76EWS - Control
Control Type: VENTURI SCRUBBER

Emission Source/Control: 76WAS - Control
Control Type: GAS SCRUBBER (GENERAL, NOT CLASSIFIED)

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Emission Source/Control: 76WFK - Process

Emission Source/Control: 76WHC - Process

Emission Source/Control: 76WHR - Process

Emission Source/Control: 76WHW - Process

Emission Source/Control: 76WPT - Process

Emission Source/Control: 76WSB - Process

Emission Source/Control: 76WSW - Process

Item 223.10(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 083

Source Classification Code: 3-01-999-99

Process Description:

The Building 23 blend tank system vents to the B24 MON MACT Water Scrubber (MTCSS) and compressor knockout tank (24KOT) and then through the MON MACT vent header to the thermal oxidizer at EP 97500. This process includes any associated cleanouts.

Emission Source/Control: 97BAG - Control

Control Type: FABRIC FILTER

Emission Source/Control: 97OXI - Control

Control Type: THERMAL OXIDATION

Emission Source/Control: 23BT1 - Process

Emission Source/Control: 23BT2 - Process

Emission Source/Control: 23BT3 - Process

Emission Source/Control: 24KOT - Process

Emission Source/Control: MTCSS - Process

Item 223.11(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 088

Source Classification Code: 3-01-999-99

Process Description:

The 2M Hydrolyzer system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are

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subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through Emission Points 37002 and 37022. It also may vent through Emission Points 37701, 37018, 37018, 37067, 37068, 37069, 37070, 37071, 37072 or 37004 under certain ejector scenarios.

Emission Source/Control: 37100 - Process

Emission Source/Control: 372MH - Process

Emission Source/Control: 37CR4 - Process

Emission Source/Control: 37CRA - Process

Emission Source/Control: 37CRB - Process

Emission Source/Control: 37CRC - Process

Emission Source/Control: 37CRD - Process

Emission Source/Control: 37EJE - Process

Emission Source/Control: 37HAE - Process

Emission Source/Control: 37KOC - Process

Item 223.12(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 096

Source Classification Code: 3-01-999-99

Process Description:

The Rodney Hunt system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 37013, 37708, 37814, 37813, 37805, 37072, 37004, 37085 or 37021.

Emission Source/Control: 37RHE - Process

Emission Source/Control: 37RHS - Process

Emission Source/Control: RH502 - Process

Emission Source/Control: RHFTK - Process

Emission Source/Control: RHJOD - Process

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Emission Source/Control: RHPTK - Process

Item 223.13(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 106

Source Classification Code: 3-01-999-99

Process Description:

The storage tanks vent through the intermediates vent scrubber and then to the atmosphere via EP 23002. The tanks have a nitrogen blanket or are under pressure.

Emission Source/Control: 23SCR - Control

Control Type: WET SCRUBBER

Emission Source/Control: 23HT1 - Process

Emission Source/Control: 23HT4 - Process

Emission Source/Control: 23RCD - Process

Emission Source/Control: 23TK4 - Process

Emission Source/Control: 23TK6 - Process

Emission Source/Control: 23TK8 - Process

Emission Source/Control: 23TK9 - Process

Emission Source/Control: 23TKU - Process

Emission Source/Control: 62CTA - Process

Emission Source/Control: 62T5C - Process

Emission Source/Control: 62T5E - Process

Emission Source/Control: 62TRI - Process

Emission Source/Control: 64CT6 - Process

Design Capacity: 33,000 gallons

Emission Source/Control: 64CT7 - Process

Design Capacity: 8,000 gallons

Item 223.14(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 108

Source Classification Code: 3-01-999-99

Process Description:

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The specialty kettle system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 76001, 76011 and 76005.

Emission Source/Control: 76EWS - Control
Control Type: VENTURI SCRUBBER

Emission Source/Control: 76CH3 - Process

Emission Source/Control: 76SPK - Process

Item 223.15(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 109

Source Classification Code: 3-01-999-99

Process Description:

The dimethyl fluids equilibrators system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The dimethyl fluids equilibrators system may vent through emission points 37009, 37934, 37903, 37910, 37920, 37921, 37707, 37909, 37917, 48001. NOTE: Process Code 009 was removed at Renewal 3. It was combined with Process Code 109. Process Code 109 was retained.

Emission Source/Control: 37BDC - Control
Control Type: FABRIC FILTER

Emission Source/Control: 37CVL - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVS - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVT - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVU - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVV - Control
Control Type: CONSERVATION VENT

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Emission Source/Control: 37CVX - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37BDD - Process

Emission Source/Control: 37FAT - Process

Emission Source/Control: 37FBP - Process

Emission Source/Control: 37FEF - Process

Emission Source/Control: 37GV3 - Process
Design Capacity: 3,000 gallons

Emission Source/Control: 37ST2 - Process

Emission Source/Control: 37ST3 - Process

Emission Source/Control: 37ST4 - Process

Emission Source/Control: 37ST5 - Process

Emission Source/Control: 37ST7 - Process

Emission Source/Control: 37ST8 - Process

Emission Source/Control: 37TA3 - Process

Emission Source/Control: 48VSS - Process

Item 223.16(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 112

Source Classification Code: 3-01-999-99

Process Description:

The 3M Filter Aid Kettle (FAK) system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process also includes any associated cleanouts. The system may vent through EPs 37039, 37038, 37905 and 37827.

Emission Source/Control: 37CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CV3 - Control
Control Type: CONSERVATION VENT

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Emission Source/Control: 373MF - Process

Emission Source/Control: 37FAK - Process
Design Capacity: 500 gallons

Emission Source/Control: 37FPC - Process

Emission Source/Control: 37PLT - Process

Item 223.17(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 114

Source Classification Code: 3-01-999-99

Process Description:

The 1500 gallon glass (1500 PUFA) reactor system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 37019, 37042, 37045, 37044, 37041, 37812 and 37827.

Emission Source/Control: 37GW7 - Process
Design Capacity: 750 gallons

Emission Source/Control: 37MVS - Process

Emission Source/Control: 37P15 - Process

Emission Source/Control: 37PLT - Process

Emission Source/Control: 37PSR - Process

Item 223.18(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 121

Source Classification Code: 3-01-999-99

Process Description:

The 4M PUFA Reactor system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system vents through EPs 37007, 37077, 37034, 37014, 37041, 37019, 37801 and 37803.

Emission Source/Control: 374MP - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 374ST - Process

Emission Source/Control: 37750 - Process

Emission Source/Control: 37PUR - Process

Item 223.19(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 139

Source Classification Code: 3-01-999-99

Process Description:

The 3000 L North Drais mixer system may be used to make products subject to 40CFR 63, Subpart FFFF, as well as non MON MACT products. Products made on this system that contain HAPs and are subject to Subpart FFFF are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process includes any associated cleanouts. The system may vent through EPs 31030, 31031, 31034, 31036, 31037 and 31040.

Emission Source/Control: 31AMS - Control

Control Type: AMMONIA SCRUBBING

Emission Source/Control: 31DB2 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 31DC1 - Control

Control Type: REFRIGERATED CONDENSER

Emission Source/Control: 31DMS - Control

Control Type: WET SCRUBBER

Emission Source/Control: 31FS1 - Control

Control Type: WET SCRUBBER

Emission Source/Control: 31APL - Process

Emission Source/Control: 31ESB - Process

Emission Source/Control: 31FKR - Process

Emission Source/Control: 31FP1 - Process

Emission Source/Control: 31FP2 - Process

Emission Source/Control: 31FP3 - Process

Emission Source/Control: 31GHV - Process

Emission Source/Control: 31LKR - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 31LNM - Process
Design Capacity: 3,000 liters

Emission Source/Control: 31LTS - Process

Emission Source/Control: 31NAS - Process

Emission Source/Control: 31NBH - Process

Emission Source/Control: 31NDM - Process

Emission Source/Control: 31RSR - Process

Emission Source/Control: 31TT1 - Process

Emission Source/Control: 31TT2 - Process

Emission Source/Control: 31WSB - Process

Item 223.20(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 142

Source Classification Code: 3-01-999-99

Process Description:

The 3000 L South Drais mixer system may make products subject to 40CFR 63, Subpart FFFF, as well as non MON MACT products. Products made on this system that contain HAPs and are subject to Subpart FFFF are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process includes any associated cleanouts. The system vents through EPs 31030, 31031, 31032,31034, 31035, 31036, 31037, 31040 and 31041.

Emission Source/Control: 31AMS - Control
Control Type: AMMONIA SCRUBBING

Emission Source/Control: 31DB2 - Control
Control Type: FABRIC FILTER

Emission Source/Control: 31DC1 - Control
Control Type: REFRIGERATED CONDENSER

Emission Source/Control: 31DMS - Control
Control Type: WET SCRUBBER

Emission Source/Control: 31APL - Process

Emission Source/Control: 31ESB - Process

Emission Source/Control: 31FKR - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 31FP1 - Process

Emission Source/Control: 31FP2 - Process

Emission Source/Control: 31FP3 - Process

Emission Source/Control: 31FS2 - Process
Design Capacity: 3,000 liters

Emission Source/Control: 31GHV - Process

Emission Source/Control: 31LKR - Process

Emission Source/Control: 31LSM - Process
Design Capacity: 3,000 liters

Emission Source/Control: 31LTS - Process

Emission Source/Control: 31RSR - Process

Emission Source/Control: 31SAS - Process

Emission Source/Control: 31SFB - Process

Emission Source/Control: 31TT1 - Process

Emission Source/Control: 31TT2 - Process

Emission Source/Control: 31WSB - Process

Item 223.21(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 701

Source Classification Code: 3-99-999-94

Process Description:

Material from TFE that has been stripped goes intermediate storage tank/blend tanks. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. The system may vent to atmosphere at EPs 37941, 37942, 37943, 37944, 36001, 37945 and 37946.

Emission Source/Control: 37CV1 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVN - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVP - Control

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Control Type: CONSERVATION VENT

Emission Source/Control: 37CVQ - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVR - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVY - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVZ - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 36ST4 - Process

Emission Source/Control: 37TA1 - Process

Emission Source/Control: 37TA2 - Process

Emission Source/Control: 37TK0 - Process

Emission Source/Control: 37TK7 - Process

Emission Source/Control: 37TK8 - Process

Emission Source/Control: 37TK9 - Process

Item 223.22(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 715

Source Classification Code: 3-01-018-47

Process Description:

The MQ Resins system is a Group 1 batch system subject to 40 CFR 63, Subpart FFFF. The system vents through the MON MACT vent header to the thermal oxidizer at EP 97500. This process includes any associated cleanouts.

Emission Source/Control: 97BAG - Control
Control Type: FABRIC FILTER

Emission Source/Control: 97OXI - Control
Control Type: THERMAL OXIDATION

Emission Source/Control: 23APS - Process

Emission Source/Control: 24BLD - Process

Emission Source/Control: 24BOD - Process

Emission Source/Control: 24FAK - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 24HYD - Process

Emission Source/Control: 24KOT - Process

Emission Source/Control: 24PRE - Process

Emission Source/Control: 24PSR - Process

Emission Source/Control: 24PSS - Process

Emission Source/Control: 24RST - Process

Emission Source/Control: 24SIL - Process

Emission Source/Control: 24WSH - Process

Emission Source/Control: MQDIS - Process

Emission Source/Control: MQISO - Process

Emission Source/Control: MTCSS - Process

Item 223.23(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 750

Source Classification Code: 3-01-999-99

Process Description:

The acid storage tank vents through the tank scrubber and then to the atmosphere via EP 23005.

Emission Source/Control: 23BSS - Control

Control Type: WET SCRUBBER

Emission Source/Control: 23TNS - Process

Item 223.24(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 766

Source Classification Code: 3-01-999-98

Process Description:

Building 76 storage tanks working and breathing losses that vent directly to atmosphere or to the vent gas scrubber. All tanks have a nitrogen blank and/or PCV. (Includes Op-flex 01/06/2021 Modification)

Emission Source/Control: 76AA6 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 76AAV - Control

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Control Type: CONSERVATION VENT

Emission Source/Control: 76ATV - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 76CV6 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 76EWS - Control
Control Type: VENTURI SCRUBBER

Emission Source/Control: 76HTV - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 76TFV - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 62TRI - Process

Emission Source/Control: 76AAS - Process
Design Capacity: 16,000 gallons

Emission Source/Control: 76AAT - Process
Design Capacity: 14,000 gallons

Emission Source/Control: 76ACW - Process

Emission Source/Control: 76AST - Process

Emission Source/Control: 76CTT - Process
Design Capacity: 3,000 gallons

Emission Source/Control: 76HST - Process

Emission Source/Control: 76MST - Process

Emission Source/Control: 76STS - Process

Item 223.25(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 770

Source Classification Code: 3-01-999-99

Process Description:

Vapors from drumming stations and working losses from loading stations vent to atmosphere or through a scrubber prior to discharging to the atmosphere.

Emission Source/Control: 76ACT - Process

Emission Source/Control: 76APS - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 76DV1 - Process

Emission Source/Control: 76DV2 - Process

Emission Source/Control: 76DV3 - Process

Emission Source/Control: 76TL1 - Process

Emission Source/Control: 76TL2 - Process

Item 223.26(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 782

Source Classification Code: 3-01-999-99

Process Description:

Building 37 storage tank working and breathing losses that vent to the atmosphere. All tanks have a nitrogen blanket. Additionally, some tanks also have a pressure control valve present. These sources belong to emission unit C-27018.

Emission Source/Control: 37CV1 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CV4 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CV6 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CV7 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CV9 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVA - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVC - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVL - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVM - Control
Control Type: CONSERVATION VENT

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 37VC2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 36ST4 - Process

Emission Source/Control: 37AST - Process

Emission Source/Control: 37MST - Process
Design Capacity: 10,000 gallons

Emission Source/Control: 37NHT - Process

Emission Source/Control: 37ST1 - Process

Emission Source/Control: 37ST2 - Process

Emission Source/Control: 37ST9 - Process

Emission Source/Control: 37STB - Process

Emission Source/Control: 37STC - Process

Emission Source/Control: 37STT - Process

Emission Source/Control: 37TAN - Process

Emission Source/Control: FE101 - Process

Emission Source/Control: RHSTE - Process

Item 223.27(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 788

Source Classification Code: 3-02-999-99

Process Description:

Building 24A storage tank working and breathing losses that vent to the atmosphere. All tanks have a nitrogen blank. Additionally, some tanks also have a pressure control valve present.

Emission Source/Control: 24CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 24CV3 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 24CV4 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 24CVE - Control
Control Type: CONSERVATION VENT

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 901CV - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23APL - Process

Emission Source/Control: 23APS - Process
Design Capacity: 6,000 gallons

Emission Source/Control: 24ST1 - Process

Emission Source/Control: 24ST2 - Process

Emission Source/Control: 24ST3 - Process

Emission Source/Control: 24ST4 - Process

Emission Source/Control: CL901 - Process
Design Capacity: 3,000 gallons

Item 223.28(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: MN1

Source Classification Code: 3-01-999-99

Process Description:

This process includes all of the individual Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in unit C-27018 that are subject to 40 CFR 63, Subpart FFFF (MON MACT). The MCPUs are organized based on a Family of Materials (FOM) basis. The complete list of MCPUs, FOMs and operating scenarios is maintained in the Subpart FFFF Notification of Compliance Status (NOCS). Process MN1 and the Subpart FFFF NOCS include Group 1 process vent streams and controls, storage tanks, transfer racks, and heat exchange systems, as well as the storage, management and treatment of designated Group 1 wastewater streams. Changes to the MON MACT MCPUs, FOMs, or operating scenarios are documented within the NOCS on a semiannual basis and are included in the Subpart FFFF Semiannual reports. Monthly MON MACT batch emission calculations are completed in order to verify the Group 2 status of applicable process vents. Note: The MON MACT MCPUs utilize equipment and emission points that are already included under the Process codes designated for Title V permitting, which are organized by equipment rather than product. Emissions for Process MN1 are, therefore, included in the emissions for individual Process codes.

Emission Source/Control: MCPU1 - Process

Item 223.29(From Mod 2):

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS
 Process: L01 Source Classification Code: 3-01-999-99
 Process Description:
 List of Processes subject to 40 CFR 63
 Subpart SS [63.983(a, b, c & d), 63.990(a & b), 63.996, 63.996(d), 63.998(a)(2), 63.998(b & c), 63.998(c)(1 & 2) & 63.998(d)(1)]
 EU-C27018: Proc - 023-026, 040, 047, 083, 108 & 715
 EU-FINISH: Proc - 053

Emission Source/Control: L0001 - Process

Item 223.30(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS
 Process: L06 Source Classification Code: 3-01-999-99
 Process Description:
 List of Emission Points subject to Part 212-2.4(b) & Part 212-1.6(a):
 EU-FINISH: EPs - 31001, 3200(6, 7, 8 & 9), 3201(6 & 7), 3300(2, 3), 42012, 85002, 85057 & 37105.
 EU-C27018: EPs - 14006, 24120, 24132, 31002, 31003, 31022, 31030, 32038, 37707, 37934, 78005, & 97500.
 EU-W97004: EP - 95002.
 EU-T13004: EP 13013.
 Exempt vents under 201-3.2(c)(44): 13013 (27): 31001, 31002, 42007, 85057
 32046 (controlled emissions from EPs 32023, 32024, 32011-32015) (Process 111)
 85045 (Proc 182)
 85046 (Process 175)
 No reference to this EP in the flow diagrams - 68005

Emission Source/Control: L0001 - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 223.31(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS
 Process: L08 Source Classification Code: 3-01-999-99

Process Description:
 List of Emission Points, Processes &
 Emission Sources subject to Part
 229.5(d):

EU-C27018: 76ACW.

EU-FINISH: 23APS, 37APS.

Emission Source/Control: L0001 - Process

Item 223.32(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
 Process: 053 Source Classification Code: 3-01-999-99

Process Description:
 The CASH system is a Group 1 continuous process subject
 to 40 CFR 63, Subpart FFFF. The system vents through the
 CASH scrubber, which is a MON MACT Group 1 control device,
 to EP 76006. This process includes any associated
 cleanouts.

Emission Source/Control: 76CSS - Control
 Control Type: GAS SCRUBBER (GENERAL, NOT CLASSIFIED)

Emission Source/Control: 76CV1 - Control
 Control Type: CONSERVATION VENT

Emission Source/Control: 76CV2 - Control
 Control Type: CONSERVATION VENT

Emission Source/Control: 76CV3 - Control
 Control Type: CONSERVATION VENT

Emission Source/Control: 76BTC - Process

Emission Source/Control: 76COO - Process

Emission Source/Control: 76HLD - Process

Emission Source/Control: 76MET - Process
 Design Capacity: 10,100 gallons

Emission Source/Control: 76RET - Process

Emission Source/Control: 76TWV - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 223.33(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 102

Source Classification Code: 3-01-999-99

Process Description:

The TFK 2 (treated filler kettle 2) system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process also includes any associated cleanouts. The system vents through EP 32026. The light ends receiver system can also vent through EP 32028 (either using ammonia scrubber or not). The tank loading station vents through the scrubber at EP 32028.

Emission Source/Control: 32TV1 - Control

Control Type: VAPOR RECOVERY SYS(INCL. CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: FTKR2 - Process

Emission Source/Control: FTKT2 - Process

Item 223.34(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 157

Source Classification Code: 3-01-999-99

Process Description:

The TFK 3 (treated filler kettle 3) system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3 This process includes any associated cleanouts. The system vents through EP 32028.

Emission Source/Control: 32CV1 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 32PGA - Control

Control Type: PACKED-GAS ABSORPTION SYSTEM

Emission Source/Control: 32TV2 - Control

Control Type: VAPOR RECOVERY SYS(INCL. CONDENSERS,HOODING, OTHER ENCLOSURES)

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 30TLS - Process

Emission Source/Control: FTKH2 - Process

Emission Source/Control: FTKR4 - Process

Item 223.35(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 168

Source Classification Code: 3-01-999-99

Process Description:

The east resin system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The system vents through EPs 24207, 24305, 24308, 24309, 24311, 24312, 24404, 24409, 24413, 24702, 24704, 24944, 24302, 24945, 24955, 24956

Emission Source/Control: 24ADC - Control

Control Type: FABRIC FILTER

Emission Source/Control: 24ARS - Control

Control Type: VAPOR RECOVERY SYS(INCL. CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 24CVA - Control

Control Type: NITROGEN BLANKET

Emission Source/Control: 24CVC - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 24CVD - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 24ESS - Control

Control Type: WET SCRUBBER

Emission Source/Control: 24EVR - Control

Control Type: VAPOR RECOVERY SYS(INCL. CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 24PGA - Control

Control Type: PACKED-GAS ABSORPTION SYSTEM

Emission Source/Control: 24SRV - Control

Control Type: VAPOR RECOVERY SYS(INCL. CONDENSERS,HOODING, OTHER ENCLOSURES)

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 24VC1 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 24AID - Process

Emission Source/Control: 24BC1 - Process

Emission Source/Control: 24BC2 - Process

Emission Source/Control: 24BD1 - Process

Emission Source/Control: 24BD2 - Process

Emission Source/Control: 24BKC - Process

Emission Source/Control: 24BLE - Process

Emission Source/Control: 24BR1 - Process

Emission Source/Control: 24BR2 - Process

Emission Source/Control: 24DRM - Process

Emission Source/Control: 24EBK - Process

Emission Source/Control: 24EHY - Process

Emission Source/Control: 24EST - Process

Emission Source/Control: 24EWT - Process

Emission Source/Control: 24FOK - Process

Emission Source/Control: 24HCO - Process

Emission Source/Control: 24N12 - Process
Design Capacity: 500 gallons

Emission Source/Control: 24NO5 - Process

Emission Source/Control: 24PMT - Process

Emission Source/Control: 24SF1 - Process

Emission Source/Control: 24SF2 - Process

Emission Source/Control: 24SHT - Process

Emission Source/Control: 24SOU - Process

Emission Source/Control: 24SWT - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 24WST - Process

Emission Source/Control: 24WTA - Process

Item 223.36(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 190

Source Classification Code: 3-01-999-99

Process Description:

The treated filler kettle (TFK) 4 system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process also includes any associated cleanouts. The system vents through EPs 85008 and 85013.

Emission Source/Control: 85CVC - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85TST - Control
Control Type: SPRAY TOWER

Emission Source/Control: 85TF4 - Process

Emission Source/Control: 85TF5 - Process

Emission Source/Control: 85TWT - Process

Item 223.37(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 191

Source Classification Code: 3-01-999-99

Process Description:

The treated filler kettle (TFK) 5 system is a batch system that includes the treated filler kettle, receiver, heat exchanger and overhead condenser. It may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The TFK 5 system vents through a spray column to EP 85008. The extruder can also vent through a water separator system to EP 85013.

Emission Source/Control: 85TST - Control
Control Type: SPRAY TOWER

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 85KOT - Process

Emission Source/Control: 85TK5 - Process

Item 223.38(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 751

Source Classification Code: 3-01-999-99

Process Description:

Building 23 and Building 23 Tank Farm storage tank working and breathing losses that vent to atmosphere. All tanks have a nitrogen blanket or are under pressure. Additionally, some tanks also have a pressure control valve present. (includes Op-flex 01/20/2021)

Emission Source/Control: 23CV1 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23CV3 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23CV4 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23CV5 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23CV6 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23CV7 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 23AST - Process

Emission Source/Control: 23IST - Process
Design Capacity: 15,000 gallons

Emission Source/Control: 23SSS - Process
Design Capacity: 20,000 gallons

Emission Source/Control: 23TK0 - Process

Emission Source/Control: 23TK5 - Process

Emission Source/Control: 23TOL - Process
Design Capacity: 28,400 gallons

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 23TST - Process
 Design Capacity: 8,000 gallons

Emission Source/Control: BK701 - Process

Emission Source/Control: BK801 - Process

Emission Source/Control: BK901 - Process

Emission Source/Control: BL001 - Process

Item 223.39(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
 Process: 778 Source Classification Code: 3-01-999-99
 Process Description:
 Vapors from Building 37 processes that vent to atmosphere
 through sewer vents

Emission Source/Control: 37APS - Process

Item 223.40(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
 Process: 779 Source Classification Code: 3-01-999-99
 Process Description:
 The west system may be used to make products subject to
 40 CFR 63, Subpart FFFF as well as non MON MACT products.
 Products made on this system that include HAPs and are
 subject to 40 CFR Part 63 Subpart FFFF, are tracked under
 monthly MON MACT batch tracking and managed as described
 in process MN3. The system may vent through emission
 points 24402, 24413, 24405. This process includes any
 associated cleanouts.

Emission Source/Control: 24N2B - Control
 Control Type: NITROGEN BLANKET

Emission Source/Control: 24WAS - Process

Emission Source/Control: 24WBH - Process

Emission Source/Control: 24WHY - Process

Item 223.41(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
 Process: 781 Source Classification Code: 3-01-999-99

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Process Description:

Building 37 storage tank working and breathing losses that vent to the atmosphere. All tanks have a nitrogen blanket. Additionally, some tanks also have a pressure control valve present.

Emission Source/Control: 37CV8 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVD - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVE - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVF - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVG - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVH - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVI - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37CVK - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 37APS - Process

Emission Source/Control: 37HEX - Process
Design Capacity: 10,000 gallons

Emission Source/Control: 37PM2 - Process

Emission Source/Control: 37STP - Process

Emission Source/Control: 37TK2 - Process

Emission Source/Control: 37TK3 - Process

Emission Source/Control: 37TK4 - Process

Emission Source/Control: 37TK5 - Process

Emission Source/Control: 37TK6 - Process

Item 223.42(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Unit: F-INISH

Process: 789

Source Classification Code: 3-01-999-99

Process Description:

The south system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN3. The system may vent through emission points 24209, 24210, 24211, 24413. This process includes any associated cleanouts.

Emission Source/Control: 24CV7 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 24CV8 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 24CV9 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 24BLT - Process

Emission Source/Control: 24FKE - Process

Emission Source/Control: 24PTK - Process

Emission Source/Control: 24SBK - Process

Item 223.43(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: DEG

Source Classification Code: 4-01-002-99

Process Description:

Maintenance shop degreasers. Cold cleaning solvent degreasing units that use a petroleum distillate solvent and are subject to requirements under 6 NYCRR Part 226.

Emission Source/Control: 271DG - Process

Emission Source/Control: 44DEG - Process

Emission Source/Control: BA101 - Process

Emission Source/Control: CY101 - Process

Emission Source/Control: CY201 - Process

Emission Source/Control: GA201 - Process

Emission Source/Control: GA301 - Process

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Facility DEC ID: 5415400002

Emission Source/Control: HT401 - Process

Emission Source/Control: HT901 - Process

Emission Source/Control: ID301 - Process

Item 223.44(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: MN3

Source Classification Code: 3-01-999-99

Process Description:

"This process includes all of the individual Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in unit F-INISH that are subject to 40 CFR 63, Subpart FFFF (MON MACT). The MCPUs are organized based on a Family of Materials (FOM). The complete list of MCPUs, FOMs and operating scenarios is maintained in the Subpart FFFF Notification of Compliance Status (NOCS). Process MN3 and the Subpart FFFF NOCS include Group 1 process vent streams and controls, storage tanks, transfer racks, and heat exchange systems, as well as the storage, management and treatment of designated Group 1 wastewater streams. Changes to the MON MACT MCPUs, FOMs, or operating scenarios are documented within the NOCS on a semiannual basis and are included in the Subpart FFFF Semiannual reports. Monthly MON MACT batch emission calculations are completed in order to verify the Group 2 status of applicable process vents

Note: The MON MACT MCPUs utilize equipment and emission points that are already included under the Process codes designated for Title V permitting, which are organized by equipment rather than product. Emissions for Process MN3 are, therefore, included in the emissions for individual Process codes".

Emission Source/Control: MCPU3 - Process

Item 223.45(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-28002

Process: 408

Source Classification Code: 1-02-006-01

Process Description:

Natural gas is combusted in Boiler 13. Boiler 13 was manufactured by Combustion Engineering and has a maximum heat input rating of 122 MMBtu/hr. It is equipped with a new ultra low NOx, gas only, burner that meets the limits of both 40 CFR 52.45 and 6 NYCRR Part 227.2 (NOx RACT) will be installed and tested in the first half of 2026 .

The boiler is exhausted to the atmosphere partially

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through a condensing heat exchanger (EP 28020,) and partially through a steel stack (EP 28002). The boiler is used to generate steam for both process use and space heating. Boiler 13 is classified as a large boiler under 6NYCRR Part 227-2 as revised 6/2010.

Emission Source/Control: 14CHX - Combustion

Emission Source/Control: BLR13 - Combustion

Emission Source/Control: 13LNB - Control
Control Type: DRY LOW NOx BURNER**Item 223.46(From Mod 2):**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-28002

Process: 410

Source Classification Code: 1-02-006-01

Process Description:

Natural gas is combusted in Boiler 18. Boiler 18 is a Zurn Keystone boiler and has a maximum heat input rating of 308 MMBtu/hr. It is equipped with a low NOx burner and is exhausted to the atmosphere partially through a condensing heat exchanger (EP 28020,) and partially through a steel stack (EP 28006). The boiler is used to generate steam for both process use and space heating. Boiler 18 is classified as a very large boiler under 6NYCRR Part 227-2 as revised 6/2010. Boiler 18 utilizes a CEMS for NOx and is subject to requirements under 40CFR 60 Subpart Db.

Emission Source/Control: 14CHX - Combustion

Emission Source/Control: BLR18 - Combustion

Emission Source/Control: 18LNB - Control
Control Type: DRY LOW NOx BURNER**Item 223.47(From Mod 2):**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-28003

Process: 415

Source Classification Code: 1-02-006-01

Process Description:

Natural gas is combusted in Boiler 14. Boiler 14 was manufactured by Babcock and Wilcox and has a maximum heat input rating of 171 MMBtu/hr (125,000 lb/hr steam). It is equipped with a low NOx burner and is exhausted directly to the atmosphere through a common stack shared with Boiler 15 (EP 28003). The boiler is used to generate steam for both process use and space heating. Boiler 14 is classified as a large boiler under 6NYCRR Part 227-2 as

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revised 6/2010.

Emission Source/Control: BLR14 - Combustion

Emission Source/Control: 14LNB - Control
Control Type: DRY LOW NOx BURNER

Item 223.48(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: W-97004
Process: 705 Source Classification Code: 3-99-999-94
Process Description:

WWTP Tank Farm Operation: The WWTP Tank Farm stores various materials to support WWTP operations. The tanks all have nitrogen blankets and may be equipped with pressure control valves. Some of the tanks may be used to handle Group 1 wastewaters subject to 40CFR 63, Subpart FFFF and are managed as described under Process MN1 and the applicable requirements for processes 213-215 and 217-219.

Emission Source/Control: 97NV1 - Control Removal Date: 10/25/2025
Control Type: CONSERVATION VENT

Emission Source/Control: 97NV2 - Control Removal Date: 10/25/2025
Control Type: CONSERVATION VENT

Emission Source/Control: 97UV1 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 97UV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 40KEQ - Process
Design Capacity: 40,000 gallons

Emission Source/Control: 539AT - Process
Design Capacity: 23,000 gallons

Emission Source/Control: 539BT - Process
Design Capacity: 23,000 gallons

Emission Source/Control: 9728A - Process
Design Capacity: 7,000 gallons

Emission Source/Control: 9728B - Process
Design Capacity: 7,000 gallons

Emission Source/Control: 97HST - Process

Emission Source/Control: CT500 - Process

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Emission Source/Control: CT501 - Process

Emission Source/Control: WTVST - Process

Item 223.49(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: W-97004

Process: 745

Source Classification Code: 5-03-007-01

Process Description:

Biological Wastewater Treatment System: The Bio Reactor system is an activated sludge process that receives influents of pretreated wastewater, and containment water. Bio Reactors T-20 and T-21 (sources BIOR1, BIOR2) consist of aeration basins and integral clarifiers that are operated in parallel. The overflow from the primary treatment clarifiers and T-507 is transferred to the Bio Equalization Tank (T-505) prior to flowing to the Bio Reactors. IPA is stored in T-18 prior to being used as food in the Bio Reactors. Non-contact cooling water/clean storm water sewers can be diverted to the containment tanks (T-502, T-503, T-504, T-506). The waste sludge subsystem is used to remove excess sludge from the Bio Reactors. The Bio Reactors may be used to handle Group 1 wastewaters subject to 40CFR 63, Subpart FFFF and are managed as described under processes MN1, MN2, and MN3 and the applicable requirements for processes 213-215 and 217-219.

Emission Source/Control: 97EQV - Control
Control Type: CONSERVATION VENT

Emission Source/Control: BIOR1 - Process

Emission Source/Control: BIOR2 - Process

Emission Source/Control: EQU1 - Process

Emission Source/Control: EQU2 - Process

Emission Source/Control: EQU3 - Process

Emission Source/Control: EQU4 - Process

Emission Source/Control: EQU5 - Process

Emission Source/Control: SMT01 - Process

Emission Source/Control: SMT02 - Process

Emission Source/Control: TNK18 - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 223.50(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: W-97004

Process: 825

Source Classification Code: 3-01-999-99

Process Description:

Primary Wastewater Treatment Plant: Wastewater from plant processes is treated prior to discharge to the river. The system consists of the API wet well (neutralizer), API oil/water separator, two API decant tanks and clarifiers which operate in series. Underflow from the clarifiers is directed to the thickener and overflow goes to the T-507 tank. Lime, caustic and polymers are added to the treatment system from feed tanks as needed. The clarifier air strippers (sources ST100 and ST101) are used to remove volatile organic compounds from the wastewater in T-507 prior to it being sent to secondary treatment in the biological treatment system. Effluent from T-507 may also be directed to the back neutralizers. The clarifier strippers normally vent to the incinerators through the clarifier air stripper header but may also vent to atmosphere at EP 97013 or through incinerator purge vents at EP 97015 and 97016. The stripper system is subject to regulation under 40 CFR 63, Subpart G.

Emission Source/Control: 97NP1 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 97NP2 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 9728A - Process

Design Capacity: 7,000 gallons

Emission Source/Control: 97DT2 - Process

Emission Source/Control: 97GST - Process

Emission Source/Control: ACT23 - Process

Emission Source/Control: AP3FT - Process

Emission Source/Control: ST100 - Process

Emission Source/Control: ST101 - Process

Emission Source/Control: ST507 - Process

Emission Source/Control: STDEM - Process

Item 223.51(From Mod 0):

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 005

Source Classification Code: 3-01-999-99

Process Description:

The PK10 (Polykettle 10) system is a batch system used to make silicone polymers. It may make products subject to 40 CFR 63 Subpart FFFF as well as non-MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system vents through EPs 78032/78015 and 78016.

Emission Source/Control: 78PC1 - Control

Control Type: PACKED-GAS ABSORPTION SYSTEM

Emission Source/Control: 78RVC - Process

Item 223.52(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 007

Source Classification Code: 3-01-999-99

Process Description:

The 40 gallon Ross Mixer system is a batch system operated by building 30. It makes products subject to 40 CFR 63 Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The mixer vents through EP 14006.

Emission Source/Control: 14RMX - Process

Item 223.53(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 012

Source Classification Code: 3-01-999-99

Process Description:

The PK12 (Polykettle 12) system is a batch system used to make silicone polymers. It may make products subject to 40 CFR 63 Subpart FFFF as well as non-MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process includes any associated cleanouts. The system vents through EP 78018 or EP 78019.

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Emission Source/Control: 78PK2 - Process

Emission Source/Control: 78VES - Process

Item 223.54(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 041

Source Classification Code: 3-01-026-30

Process Description:

The PK8 (Polykettle 8) system is a batch system used to make various oils and gums. It may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non-MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process also includes any cleanouts. The system vents through EP 30808 or EP 30918.

Emission Source/Control: PESV8 - Process

Emission Source/Control: POLY8 - Process

Item 223.55(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 042

Source Classification Code: 3-01-999-99

Process Description:

The PK4 (Polykettle 4) system is a batch system used to make various oils and gums. It may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non-MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process also includes any cleanouts. The system vents through EP 30804 or EP 30914.

Emission Source/Control: PESV4 - Process

Emission Source/Control: POLY4 - Process

Item 223.56(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 045

Source Classification Code: 3-01-999-99

Process Description:

The PK7 (Polykettle 7) system is a batch system used to

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make various oils and gums. It may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non-MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process also includes any cleanouts. The system vents through EP 30807 or EP 30917.

Emission Source/Control: PESV7 - Process

Emission Source/Control: POLY7 - Process

Item 223.57(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 066

Source Classification Code: 3-01-026-30

Process Description:

The west blend tank system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EP 76712, 76713, 76718 and 76719.

Emission Source/Control: 76BCV - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 76ICV - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 76PCV - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 76B15 - Process

Emission Source/Control: 76BIT - Process

Emission Source/Control: 76IDM - Process

Emission Source/Control: 76PST - Process

Item 223.58(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 073

Source Classification Code: 3-01-999-99

Process Description:

Manufacture of mixed cyclics in the

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cracker "C" and "D" systems. The system may vent through EPs 35006, 35007, 35009, 35010, 35011, 35016, 35040 and 35901.

Emission Source/Control: 35CSS - Control
Control Type: WET SCRUBBER

Emission Source/Control: 35CVA - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 35CVG - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 35CVH - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 35539 - Process

Emission Source/Control: 35B51 - Process

Emission Source/Control: 35CCE - Process

Emission Source/Control: 35CHW - Process

Emission Source/Control: 35CIV - Process

Emission Source/Control: 35CPH - Process

Emission Source/Control: 35CRV - Process

Emission Source/Control: 35CWS - Process

Emission Source/Control: 35DRV - Process

Emission Source/Control: 35GLY - Process

Emission Source/Control: 35LER - Process

Emission Source/Control: 35SOT - Process

Emission Source/Control: 35WES - Process

Item 223.59(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 084

Source Classification Code: 3-01-999-99

Process Description:

The 300 gallon Stainless Steel Reactor system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart

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FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system vents through EP 37804.

Emission Source/Control: 37SSR - Process

Design Capacity: 300 gallons

Item 223.60(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 086

Source Classification Code: 3-01-999-99

Process Description:

The 4M Dispersion Kettle/NPK Reactor may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any cleanouts. The system may vent through EPs 37017, 37020, 37078, 37089, 37033, 37707, 37902, 37952 or 37901

Emission Source/Control: 374MD - Process

Emission Source/Control: 374MK - Process

Emission Source/Control: 37NPK - Process

Emission Source/Control: 37PRV - Process

Item 223.61(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 087

Source Classification Code: 3-01-999-99

Process Description:

The 2M Dispersion Kettle system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 37011, EP 37080, 37081, or 37707.

Emission Source/Control: 372MD - Process

Emission Source/Control: 372MK - Process

Item 223.62(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

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Emission Unit: C-27018

Process: 092

Source Classification Code: 3-01-999-99

Process Description:

The 1M Fluorosilicone system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking as described in Process MN3. This process also includes as any cleanouts. The system vents through a vapor scrubber and ejector system to EP 71013.

Emission Source/Control: 71VCS - Control

Control Type: VAPOR RECOVERY SYSTEMS, REFRIGERATED CONDENSER, GAS SCRUBBER (GENERAL)

Emission Source/Control: 71FR1 - Process

Emission Source/Control: 71FR2 - Process

Emission Source/Control: 71FSC - Process

Emission Source/Control: 71FSR - Process

Emission Source/Control: 71FWT - Process

Item 223.63(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 100

Source Classification Code: 3-01-999-99

Process Description:

The CPU system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 37010, 37019, 37023, 37026, 37027, 37033, 37062, 37063, 37064, 37901 and 37902.

Emission Source/Control: 37CVB - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 37CVZ - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 37APV - Process

Emission Source/Control: 37CE1 - Process

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Emission Source/Control: 37CPN - Process

Emission Source/Control: 37CPT - Process

Emission Source/Control: 37CST - Process

Emission Source/Control: 37D4F - Process

Emission Source/Control: 37VCU - Process

Item 223.64(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 119

Source Classification Code: 3-01-999-99

Process Description:

The continuous hydrolysis loop system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are managed as described in process MN1. The process includes any associated cleanouts. The system may vent through EPs 24121(trivial), 24423, 24703, 24925, 24936, 24937, 24938, 24939, 24950, 24951, 24954 and 24962.

Emission Source/Control: 24HLS - Control

Control Type: WET SCRUBBER

Emission Source/Control: 244HD - Process

Emission Source/Control: 24CHL - Process

Emission Source/Control: 24CHT - Process

Emission Source/Control: 24ENZ - Process

Emission Source/Control: 24FK0 - Process

Emission Source/Control: 24FTO - Process

Emission Source/Control: 24HT1 - Process

Emission Source/Control: 24HT2 - Process

Emission Source/Control: 24HT4 - Process

Design Capacity: 400 gallons

Emission Source/Control: 24HTS - Process

Design Capacity: 400 gallons

Emission Source/Control: 24NSR - Process

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Emission Source/Control: 24NVS - Process

Emission Source/Control: 24PRT - Process

Emission Source/Control: 24PST - Process

Emission Source/Control: 24SLT - Process

Emission Source/Control: 24SPK - Process

Emission Source/Control: 24T12 - Process

Emission Source/Control: 24WBN - Process

Item 223.65(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 131

Source Classification Code: 3-01-999-99

Process Description:

The PK9 system may make products subject to 40 CFR 63 Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPS 78006, 78011, 78007 and 78016.

Emission Source/Control: 78PK9 - Process

Emission Source/Control: 78PKE - Process

Emission Source/Control: 78PKV - Process

Item 223.66(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 132

Source Classification Code: 3-01-999-99

Process Description:

The PK11 system may make products subject to 40 CFR Part 63 Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPS and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process includes any associated cleanouts. The system may vent through EPs 78017, 78016 and 78002.

Emission Source/Control: 78PC1 - Control

Control Type: PACKED-GAS ABSORPTION SYSTEM

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Emission Source/Control: 78MVS - Process

Emission Source/Control: 78PFT - Process

Emission Source/Control: 78PK1 - Process

Item 223.67(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 133

Source Classification Code: 3-01-999-99

Process Description:

The fluorosilicone cracker system may make products subject to 40 CFR 63 Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPS and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process may operate in two different modes: initial startup, as well as a semi-continuous operation. This process includes any associated cleanouts. The system vents through EPs 78001 and 78031.

Emission Source/Control: 78FCB - Control

Control Type: FABRIC FILTER

Emission Source/Control: 78BUH - Process

Emission Source/Control: 78FSC - Process

Emission Source/Control: 78PEL - Process

Emission Source/Control: 78SEP - Process

Emission Source/Control: 78TTV - Process

Emission Source/Control: 78VS2 - Process

Item 223.68(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 134

Source Classification Code: 3-01-999-99

Process Description:

The PK14 system may make products subject to 40 CFR Part 63 Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPS and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process includes any associated cleanouts. The system may vent through EPs 78025 and 78019. 78002.

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Emission Source/Control: 78P14 - Process

Emission Source/Control: 78VES - Process

Item 223.69(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 137

Source Classification Code: 3-01-999-99

Process Description:

The 500 gallon BK mixer system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. This process includes any associated cleanouts. The system vents through EPs 31022 and 31019.

Emission Source/Control: 31DB1 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 30BKM - Process

Emission Source/Control: 30BKP - Process

Item 223.70(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 138

Source Classification Code: 4-90-001-99

Process Description:

The 200 gallon Reynolds mixer may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN1. The 200 gallon Reynolds mixer may vent through EPs 31046 and 31022. This process includes any associated cleanouts.

Emission Source/Control: 31DB1 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 301OB - Process

Design Capacity: 15 gallons

Emission Source/Control: 302RM - Process

Design Capacity: 200 gallons

Emission Source/Control: 30DBP - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 223.71(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 146

Source Classification Code: 3-01-999-99

Process Description:

The 500 gallon Day mixer system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process includes any associated cleanouts. The system may vent through EPS 31019 and 31022.

Emission Source/Control: 31DB1 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 305GD - Process

Emission Source/Control: 305VP - Process

Item 223.72(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 153

Source Classification Code: 3-01-999-99

Process Description:

The artisan system consists may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The artisan system may vent through EPs 37911, 37901, 37902, 37958.

Emission Source/Control: 37CV5 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 37CVJ - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 37AHT - Process

Design Capacity: 500 gallons

Emission Source/Control: 37ART - Process

Emission Source/Control: 37ASB - Process

Emission Source/Control: 37AVS - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 37LST - Process

Item 223.73(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 154

Source Classification Code: 3-01-999-99

Process Description:

The 1M Reactor system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking as described in Process MN1. This process also includes any associated cleanouts and the local ventilation system used to remove vapors during filter rebuild. The system may vent through EPS 71001 and 71003.

Emission Source/Control: 71RXS - Control

Control Type: WET SCRUBBER

Emission Source/Control: 71CR1 - Process

Design Capacity: 1,000 gallons

Emission Source/Control: 71KO1 - Process

Emission Source/Control: 71RT2 - Process

Emission Source/Control: 71WT7 - Process

Design Capacity: 750 gallons

Item 223.74(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 156

Source Classification Code: 3-01-999-99

Process Description:

The 3M Hydrolyzer system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system vents through EP 71001.

Emission Source/Control: 71HYS - Control

Control Type: WET SCRUBBER

Emission Source/Control: 71HY3 - Process

Design Capacity: 3,000 gallons

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Facility DEC ID: 5415400002

Emission Source/Control: 71SIL - Process
 Design Capacity: 1,500 gallons

Emission Source/Control: 71SWT - Process
 Design Capacity: 1,500 gallons

Item 223.75(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 189 Source Classification Code: 3-01-999-99
 Process Description:

The fluorosilicone doughmixer 'A' system many make products subject to 40 CFR 63 Subpart FFFF as well as non MON MACT products. Products 09made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process includes any associated cleanouts. The system vents through EPs 78001 and 78004.

Emission Source/Control: 78DME - Process

Emission Source/Control: 78FDM - Process

Emission Source/Control: 78LA1 - Process

Emission Source/Control: 78LA2 - Process

Emission Source/Control: 78LA3 - Process

Emission Source/Control: 78LA4 - Process

Emission Source/Control: 78LA5 - Process

Emission Source/Control: 78VS1 - Process

Item 223.76(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 201 Source Classification Code: 3-85-001-10
 Process Description:

This process represents heat exchange systems (cooling water) within the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27018 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Heat exchange systems subject to Subpart FFFF are summarized in the Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: HXCM1 - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 223.77(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 205

Source Classification Code: 3-01-999-99

Process Description:

This process represents the management of Group 1 wastewater or residuals in containers. The Group 1 wastewater or residuals are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27018 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: CONM1 - Process

Item 223.78(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 209

Source Classification Code: 3-99-999-94

Process Description:

This process represents the management of Group 1 wastewater in individual drain systems. The Group 1 wastewater streams are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27018 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF This process represents the management of Group 1 wastewater in individual drain systems. The Group 1 wastewater streams are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27018 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: IDSM1 - Process

Item 223.79(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 210

Source Classification Code: 3-01-820-10

Process Description:

This process represents the management of MON maintenance wastewater streams from unit C-27018 that are subject to 40 CFR 63, Subpart F.

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Facility DEC ID: 5415400002

Emission Source/Control: MWWM1 - Process

Item 223.80(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 213

Source Classification Code: 3-01-820-10

Process Description:

This process represents the management of Group 1 process wastewater in tanks. The Group 1 wastewater is generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27018 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater storage tank determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: G1PW1 - Process

Item 223.81(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 217

Source Classification Code: 3-05-102-99

Process Description:

This process represents the treatment of Group 1 wastewater streams and/or residuals removed from Group 1 wastewater streams. The Group 1 wastewater or residuals are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27018 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: G1PT1 - Process

Item 223.82(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 220

Source Classification Code: 3-01-070-02

Process Description:

This process represents any pumps, compressors, agitators, pressure relief devices, sampling connection systems, open-ended valves or lines, valves, connectors, surge control vessels, bottoms receivers, instrumentation systems, and control devices or closed vent systems in the unit C-27018 processes that are subject to the leak detection and repair requirements in 40 CFR 63, Subpart UU for MON MACT (40 CFR 63, Subpart FFFF) compliance. Each

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piece of equipment to which Subpart UU applies is identified in the LeakDAHS system. If any associated emissions occur, amounts are reported under Process FUG.

Emission Source/Control: FUGM1 - Process

Item 223.83(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 300

Source Classification Code: 3-01-999-99

Process Description:

The fluorosilicone doughmixer 'B' system may make products subject to 40 CFR 63 Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process includes any associated cleanouts. The system vents through EPs 78041 and 78042.

Emission Source/Control: 78DMB - Process

Emission Source/Control: 78LA1 - Process

Emission Source/Control: 78LA2 - Process

Emission Source/Control: 78LA3 - Process

Emission Source/Control: 78LA4 - Process

Emission Source/Control: 78LA5 - Process

Item 223.84(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 430

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

Fixed Box Incinerator (FBI) Vent Mode Operation: The FBI is used to burn only process vents in this mode. This may include process vents from the WWTP clarifier air strippers (process 825), the WWTP tank farm header (process 705), the MON MACT vent header (processes 023, 024, 025, 026, 083, 715) or the MON MACT air strippers (process 705) and tanks. No hazardous waste is burned in this operation. Countercurrent scrubber # 1 and the IWS # 1 train may be off-line during this mode of operation. 40 CFR 63 Subpart G regulations apply during vent mode operation but Subpart EEE does not. This process vents through EP 97001 and/or EP 97002.

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Emission Source/Control: FBSC1 - Control Removal Date: 10/23/2025
Control Type: PACKED-GAS ABSORPTION SYSTEM

Emission Source/Control: FBSC2 - Control Removal Date: 10/23/2025
Control Type: PACKED-GAS ABSORPTION SYSTEM

Emission Source/Control: FBIQU - Control Removal Date: 10/23/2025
Control Type: SPRAY TOWER

Emission Source/Control: IWS11 - Control Removal Date: 10/23/2025
Control Type: WET SCRUBBER

Emission Source/Control: IWS12 - Control Removal Date: 10/23/2025
Control Type: WET SCRUBBER

Emission Source/Control: IWS21 - Control Removal Date: 10/23/2025
Control Type: WET SCRUBBER

Emission Source/Control: IWS22 - Control Removal Date: 10/23/2025
Control Type: WET SCRUBBER

Emission Source/Control: 93FBI - Incinerator Removal Date: 10/23/2025
Waste Feed Method: LIQUID FEED WITH A SPRAY NOZZLE
Waste Type: HAZARDOUS WASTE

Item 223.85(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
Process: 707 Source Classification Code: 3-01-840-01
Process Description:

The 117/118 column system vents through a knockout tank to EP 35031. The remaining vapors are sent to an eductor water unit, where the gases are mixed with tempered water and are sent to the chemical sewer.

Emission Source/Control: 35CSC - Control
Control Type: WET SCRUBBER

Emission Source/Control: 3517C - Process

Item 223.86(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
Process: 723 Source Classification Code: 3-99-999-94
Process Description:

The 25-gallon Ross mixer is used to mix silicone polymer. The mixer makes products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to

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40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. The Ross mixer may vents through EP 30907 and EP 30938. This process includes any associated cleanouts.

Emission Source/Control: 30RM2 - Process

Item 223.87(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 753

Source Classification Code: 3-01-999-99

Process Description:

Building 35 storage tanks working and breathing losses that vent to atmosphere. All tanks have a nitrogen blank. Additionally, some tanks also have a pressure control valve present.

Emission Source/Control: 35CV1 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CV2 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CV3 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CV4 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CV8 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CVB - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CVC - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CVD - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CVE - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CVF - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35CVI - Control

Control Type: CONSERVATION VENT

Emission Source/Control: 35538 - Process

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- Emission Source/Control: 35539 - Process
- Emission Source/Control: 35596 - Process
- Emission Source/Control: 35599 - Process
- Emission Source/Control: 35992 - Process
- Emission Source/Control: 35993 - Process
- Emission Source/Control: 35T15 - Process
- Emission Source/Control: 37MHT - Process
- Emission Source/Control: 38ST7 - Process
- Emission Source/Control: 38ST8 - Process
- Emission Source/Control: 70HTE - Process
- Emission Source/Control: 70HTW - Process

Item 223.88(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 754 Source Classification Code: 3-01-999-99
 Process Description:
 Siloxane tank vapors vent through a wash scrubber before discharging to the atmosphere at EP 35018. During planned maintenance shutdowns flow may be reduced/stopped, but there may still be breathing losses from the tanks. All tanks are equipped with individual vacuum regulators to prevent vacuum damage to the tanks.

- Emission Source/Control: 59911 - Process
- Emission Source/Control: 59912 - Process
- Emission Source/Control: 59913 - Process
- Emission Source/Control: T5994 - Process
- Emission Source/Control: T5995 - Process
- Emission Source/Control: T5996 - Process

Item 223.89(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

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Facility DEC ID: 5415400002

Process: 755 Source Classification Code: 3-01-999-99

Process Description:

The building 71 elephant trunks capture vapors from drumming stations and vent to atmosphere through a single location.

Emission Source/Control: 1FSET - Process

Emission Source/Control: 1MHET - Process

Emission Source/Control: 1MRET - Process

Emission Source/Control: 3MHET - Process

Item 223.90(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 758 Source Classification Code: 3-01-999-99

Process Description:

Building 37 elephant trunks vent directly to atmosphere.

Emission Source/Control: 372MW - Process

Emission Source/Control: 37ELP - Process

Emission Source/Control: 37ETV - Process

Emission Source/Control: 37FS1 - Process

Emission Source/Control: 37GPD - Process

Emission Source/Control: 37NDS - Process

Emission Source/Control: 37PET - Process

Design Capacity: 4,000 gallons

Emission Source/Control: 37RDS - Process

Item 223.91(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 761 Source Classification Code: 3-01-999-99

Process Description:

107/108 Column vents through a vent knock out tank prior to venting to atmosphere at EP21011.

Emission Source/Control: 21COL - Process

Item 223.92(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

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Facility DEC ID: 5415400002

Emission Unit: C-27018
 Process: 776 Source Classification Code: 3-01-999-99
 Process Description:
 Building 78 storage tanks working and breathing losses.

Emission Source/Control: 78CV2 - Control
 Control Type: CONSERVATION VENT

Emission Source/Control: 78D4T - Process

Item 223.93(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 786 Source Classification Code: 3-01-999-99
 Process Description:
 The doughmixer vacuum cleaner vents directly to atmosphere at EP 32038. The doughmixers that this vacuum cleaner is used with are all in Unit F-INISH.

Emission Source/Control: 32DMX - Process

Item 223.94(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 790 Source Classification Code: 3-01-999-99
 Process Description:
 Building 24A drums and mix tank that vent to atmosphere. The acid charge drum vents to atmosphere at EP 24952. The KOH drum vents to atmosphere at EP 24953. The HCl Mix Tank vents to atmosphere at EP 24417.

Emission Source/Control: 24ACD - Process

Emission Source/Control: 24HMT - Process

Emission Source/Control: 24KOD - Process

Item 223.95(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 792 Source Classification Code: 3-01-999-99
 Process Description:
 The west filter aid hopper for the MQ Resins system vents to atmosphere at EP 24120. The silicate mix tank vents to atmosphere at EP 24978.

Emission Source/Control: 24FAH - Process

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Facility DEC ID: 5415400002

Emission Source/Control: 24SMT - Process

Item 223.96(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018

Process: 794

Source Classification Code: 3-01-999-99

Process Description:

The 1M Hydrolyzer system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN1. This process also includes any associated cleanouts. The system may vent through EPs 71001 and 71013.

Emission Source/Control: 1MHSC - Control

Control Type: WET SCRUBBER

Emission Source/Control: 71HYS - Control

Control Type: WET SCRUBBER

Emission Source/Control: 71VCS - Control

Control Type: VAPOR RECOVERY SYSTEMS, REFRIGERATED CONDENSER, GAS SCRUBBER (GENERAL)

Emission Source/Control: 71FR1 - Process

Emission Source/Control: 71FR2 - Process

Emission Source/Control: 71FSC - Process

Emission Source/Control: 71FSR - Process

Emission Source/Control: 71FWT - Process

Emission Source/Control: 71HY3 - Process

Design Capacity: 3,000 gallons

Emission Source/Control: 71HZR - Process

Design Capacity: 1,000 gallons

Emission Source/Control: 71SIL - Process

Design Capacity: 1,500 gallons

Emission Source/Control: 71SL1 - Process

Emission Source/Control: 71SV1 - Process

Emission Source/Control: 71SWT - Process

Design Capacity: 1,500 gallons

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Item 223.97(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27018
 Process: 795 Source Classification Code: 3-01-999-99
 Process Description:
 Elephant trunk systems capture vapors from drums and other sources and vent to the atmosphere. Elephant trunk systems vent through EP 31047.

Emission Source/Control: 31ES4 - Process

Item 223.98(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035
 Process: 056 Source Classification Code: 3-01-999-99
 Process End Date: 10/25/2025
 Process Description:
 Hydrochloric acid tanks are vented through the HCl tank vent scrubber to EP 27035. This process is subject to requirements under 40 CFR 63, Subparts SS and FFFF.

Emission Source/Control: 27HWT - Control Removal Date: 10/25/2025
 Control Type: SPRAY TOWER

Emission Source/Control: ABWAT - Process Removal Date: 10/25/2025

Emission Source/Control: HCLT1 - Process Removal Date: 10/25/2025

Emission Source/Control: HCLT2 - Process Removal Date: 10/25/2025

Emission Source/Control: HCLT3 - Process Removal Date: 10/25/2025

Emission Source/Control: HCLT4 - Process Removal Date: 10/25/2025

Emission Source/Control: HCLT5 - Process Removal Date: 10/25/2025

Item 223.99(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035
 Process: 202 Source Classification Code: 3-85-001-10
 Process End Date: 10/25/2025
 Process Description:
 This process represents heat exchange systems (cooling water) within the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27035 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Heat exchange systems subject to Subpart FFFF are summarized in the Notification of Compliance Status

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Facility DEC ID: 5415400002

(original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: HXCM2 - Process Removal Date: 10/25/2025

Item 223.100(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035

Process: 206

Source Classification Code: 3-01-026-30

Process End Date: 10/25/2025

Process Description:

This process represents the management of Group 1 wastewater or residuals in containers. The Group 1 wastewater or residuals are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27035 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: CONM2 - Process Removal Date: 10/25/2025

Item 223.101(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035

Process: 208

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

This process represents the management of Group 1 wastewater in individual drain systems. The Group 1 wastewater streams are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27035 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: IDSM2 - Process Removal Date: 10/25/2025

Item 223.102(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035

Process: 211

Source Classification Code: 3-01-820-10

Process End Date: 10/25/2025

Process Description:

This process represents the management of MON maintenance wastewater streams from unit C-27035 that are subject to 40 CFR 63, Subpart F.

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: MWWM2 - Process Removal Date: 10/25/2025

Item 223.103(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035

Process: 214

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

This process represents the management of Group 1 process wastewater in tanks. The Group 1 wastewater is generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27035 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater storage tank determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: G1PW2 - Process Removal Date: 10/25/2025

Item 223.104(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035

Process: 218

Source Classification Code: 3-01-070-02

Process End Date: 10/25/2025

Process Description:

This process represents the treatment of Group 1 wastewater streams and/or residuals removed from Group 1 wastewater streams. The Group 1 wastewater or residuals are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit C-27035 that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: G1PT2 - Process Removal Date: 10/25/2025

Item 223.105(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035

Process: 221

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

This process represents any pumps, compressors, agitators, pressure relief devices, sampling connection systems, open-ended valves or lines, valves, connectors, surge control vessels, bottoms receivers, instrumentation systems, and control devices or closed vent systems in the

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unit C-27035 processes that are subject to the leak detection and repair requirements in 40 CFR 63, Subpart UU for MON MACT (40 CFR 63, Subpart FFFF) compliance. Each piece of equipment to which Subpart UU applies is identified in the LeakDAHS system. If any associated emissions occur, amounts are reported under Process FUG.

Emission Source/Control: FUGM2 - Process Removal Date: 10/25/2025

Item 223.106(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035
 Process: 764 Source Classification Code: 3-01-999-99
 Process End Date: 10/25/2025
 Process Description: HCl storage tank vents to scrubber at EP 27039.

Emission Source/Control: 27RVD - Combustion Removal Date: 10/25/2025

Emission Source/Control: 27ABS - Control Removal Date: 10/25/2025
 Control Type: GAS SCRUBBER (GENERAL, NOT CLASSIFIED)

Emission Source/Control: ABWAT - Process Removal Date: 10/25/2025

Item 223.107(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: C-27035
 Process: MN2 Source Classification Code: 3-01-999-99
 Process End Date: 10/25/2025
 Process Description:

This process includes all of the individual Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in unit C-27035 that are subject to 40 CFR 63, Subpart FFFF (MON MACT). The MCPUs are organized based on a Family of Materials (FOM). The complete list of MCPUs, FOMs and operating scenarios is maintained in the Subpart FFFF Notification of Compliance Status (NOCS). Process MN2 and the Subpart FFFF NOCS include Group 1 process vent streams and controls, storage tanks, transfer racks, and heat exchange systems, as well as the storage, management and treatment of designated Group 1 wastewater streams. Changes to the MON MACT MCPUs, FOMs, or operating scenarios are documented within the NOCS on a semiannual basis and are included in the Subpart FFFF Semiannual reports. Monthly MON MACT batch emission calculations are completed in order to verify the Group 2 status of applicable process vents.

Note: The MON MACT MCPUs utilize equipment and emission points that are already included under the Process codes designated for Title V permitting, which are organized by equipment rather than product. Emissions for Process MN2

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212-3.1(c)(4)(i):

EU-FINISH: EPs - 32028, 71013, 76006 & 85008.

EU-C27018: EPs - 76001, 23002.

Emission Source/Control: L0001 - Process

Item 223.111(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS

Process: L05

Source Classification Code: 3-01-999-99

Process Description:

List of Emission Points subject to Part

212-3.1(c)(4)(iii):

EU-C27018: EPs - 24806

EU-FINISH: EPs - 32040, 32042, 32044, 32049 & 32050.

Emission Source/Control: L0001 - Process

Item 223.112(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS

Process: L07

Source Classification Code: 3-01-999-99

Process Description:

List of Emission Points & Processes subject to Part

227-1.4:

EU-HOFURN

EU-U28002: Proc - 408 & 410.

EU-U28003: Proc - 415 & 417.

Emission Source/Control: L0001 - Process

Item 223.113(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS

Process: L09

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

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Emission Source/Control: L0001 - Process

Item 223.117(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS

Process: L14

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

List of Processes subject to 40 CFR 63
Subpart G Sections 114(a)(4)(ii) which emit
through EU C-27018 Process 430 ES/C
FBCS2:

Emission Source/Control: L0001 - Process

Item 223.118(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS

Process: L15

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

List of Processes subject to 40 CFR 63
Subpart G Sections 114(a)(4)(i) which emit
through EU C-27018 Process 430 ES/C IWS11,
IWS12, IWS21, IWS22, IWS1A, IWS1B, IWS2A or
IWS2B:

Emission Source/Control: L0001 - Process

Item 223.119(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS

Process: L16

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

List of Processes subject to 40 CFR 63
Subpart G Sections 114(a)(1)(i) which emit
through EU C-27018 Process 430 and ES/C
93FBI:

EU: C-27018: Process 090.

Emission Source/Control: L0001 - Process

Item 223.120(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-LISTS

Process: L18

Source Classification Code: 3-01-999-99

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Facility DEC ID: 5415400002

Process Description:

List of Emergency Generators under
Emission Unit E-GNRTR:

Generators < 500 HP [subject to 40 CFR 63
Subpart ZZZZ (RICE MACT)];

Emission Point	Emission Source
28010	28EG1
28011	28EG2
28012	28EG3
80002	80EG1
80003	80EG2
85064	85EG1
97037	GEN01
97025	952E1
97026	952E2
51002	51EG3
51003	51EG4
97033	

FFPD4

Generators > 500 HP (Exempt under Subpart
ZZZZ);

Emission Point	Emission Source
86003	86EG1
86004	86EG2
97032	

FFPD3

Emission Source/Control: L0001 - Process

Item 223.121(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 029

Source Classification Code: 3-01-999-99

Process Description:

The endcapper system makes fluids. It may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process also includes any associated cleanouts. The endcapper system vents to atmosphere through the vent head at EP 85906 or EP 85907.

Emission Source/Control: 85CSC - Process

Emission Source/Control: 85GC5 - Process

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Facility DEC ID: 5415400002

Item 223.122(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 058

Source Classification Code: 3-01-999-99

Process Description:

The Banbury I system includes a mill, tiller hopper, extruder and mixer. It is a batch system used to make silicone rubber. It may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR 63, Subpart FFFF are tracked under monthly MON MACT batch tracking and managed in process MN3. This process includes any associated cleanouts. The mill vents through EP 42001 and the mixer vents through EP 42012. The decanter vents through EP 42013. The Banbury Mixer vents through EP 42014. The drum purge vents through EP 42017. The drum purge manifold vents through EP 42018.

Emission Source/Control: 42BAN - Control
Control Type: FABRIC FILTER

Emission Source/Control: 33BM1 - Process

Emission Source/Control: 42BPD - Process

Emission Source/Control: 42DMP - Process

Emission Source/Control: 42DPM - Process

Emission Source/Control: 42RM1 - Process

Item 223.123(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 059

Source Classification Code: 3-01-999-99

Process Description:

The Banbury 2 system includes a mill, tiller hopper, extruder and mixer. It is a batch system used to make silicone rubber. It may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR 63, Subpart FFFF are tracked under monthly MON MACT batch tracking and managed in process MN3. This process includes any associated cleanouts. The mill vents through EP 42002 and the mixer vents through EP 42012. The decanter vents through EP 42013. The Banbury Mixer vents through EP 42014. The drum purge vents through EP 42017. The drum purge manifold vents through EP 42018.

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Emission Source/Control: 42BAN - Control
Control Type: FABRIC FILTER

Emission Source/Control: 33BM2 - Process

Emission Source/Control: 42BPD - Process

Emission Source/Control: 42DMP - Process

Emission Source/Control: 42DPM - Process

Emission Source/Control: 42RM2 - Process

Item 223.124(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 060

Source Classification Code: 3-01-999-99

Process Description:

The Banbury 3 system includes a mill, tiller hopper, extruder and mixer. It is a batch system used to make silicone rubber. It may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR 63, Subpart FFFF are tracked under monthly MON MACT batch tracking and managed in process MN3. This process includes any associated cleanouts. The mill vents through EP 42003 and the mixer vents through EP 42012. The decanter vents through EP 42013. The Banbury Mixer vents through EP 42014. The drum purge vents through EP 42017. The drum purge manifold vents through EP 42018. The drum feed station vents through EP 42021. The liquid add station vents through EP 42020.

Emission Source/Control: 42BAN - Control
Control Type: FABRIC FILTER

Emission Source/Control: 33BM3 - Process

Emission Source/Control: 42BPD - Process

Emission Source/Control: 42DFS - Process

Emission Source/Control: 42DMP - Process

Emission Source/Control: 42DPM - Process

Emission Source/Control: 42DS2 - Process

Emission Source/Control: 42RM3 - Process

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Item 223.125(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 061

Source Classification Code: 3-01-999-99

Process Description:

The doughmixer 8 system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The system vents through EPS 32016 and 32042.

Emission Source/Control: 32CV2 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: DMXV8 - Control

Control Type: VAPOR RECOVERY SYS(INCL. CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 30DM8 - Process

Emission Source/Control: 32WTD - Process

Emission Source/Control: DM8ES - Process

Emission Source/Control: DMXR8 - Process

Item 223.126(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 063

Source Classification Code: 3-01-999-99

Process Description:

The Banbury 4 system includes a mill, tiller hopper, extruder and mixer. It is a batch system used to make silicone rubber. It may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR 63, Subpart FFFF are tracked under monthly MON MACT batch tracking and managed in process MN3. This process includes any associated cleanouts. The mixer vents through EP 42012. Silicone Rubber Mill 4 vents through EP 42004. The decanter vents through EP 42013. The Banbury Mixer vents through EP 42014. The drum purge vents through EP 42017. The drum purge manifold vents through EP 42018.

Emission Source/Control: 42BAN - Control

Control Type: FABRIC FILTER

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Emission Source/Control: 33BM4 - Process

Emission Source/Control: 42BMX - Process

Emission Source/Control: 42BPD - Process

Emission Source/Control: 42DMP - Process

Emission Source/Control: 42DPM - Process

Emission Source/Control: 42DS1 - Process

Emission Source/Control: 42RM4 - Process

Item 223.127(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 065

Source Classification Code: 3-01-999-99

Process Description:

The banbury filler vents, cyclone separator, bag dump stations, general vacuum system and hoffman vacuum systems are included in this process. Particulate emissions from these sources vent through a dust collector to EP 42012.

Emission Source/Control: 42BAN - Control

Control Type: FABRIC FILTER

Emission Source/Control: 33BFV - Process

Emission Source/Control: 33CYC - Process

Emission Source/Control: 33GVS - Process

Emission Source/Control: 33HOF - Process

Emission Source/Control: 33HVS - Process

Emission Source/Control: 42PRH - Process

Item 223.128(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 081

Source Classification Code: 3-01-999-99

Process End Date: 10/25/2025

Process Description:

The existing pre-upgrade phenyl tetramer system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking

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and managed as described in process MN3. This process also includes any cleanouts. The system may vent through EPs 37001, 37074, 37005, 37003, 37048, 37049, 37050, 37016, 37047. The post-upgrade system (Op-Flex Modification 11/11/20) may vent through EPs 37101 - 37105.

Emission Source/Control: 37HDC - Control
Control Type: DUST COLLECTOR

Emission Source/Control: 37PHV - Control
Control Type: VAPOR RECOVERY SYS(INCL.
CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 37TDC - Control
Control Type: FABRIC FILTER

Emission Source/Control: 37CCD - Process

Emission Source/Control: 37CEN - Process

Emission Source/Control: 37CO1 - Process

Emission Source/Control: 37CO2 - Process

Emission Source/Control: 37CO3 - Process

Emission Source/Control: 37DCF - Process

Emission Source/Control: 37DST - Process

Emission Source/Control: 37HOP - Process

Emission Source/Control: 37KOH - Process

Emission Source/Control: 37MLV - Process

Emission Source/Control: 37NCC - Process
Design Capacity: 750 gallons

Emission Source/Control: 37PCF - Process

Emission Source/Control: 37PHO - Process

Emission Source/Control: 37PST - Process

Emission Source/Control: 37PTC - Process

Emission Source/Control: 37PTD - Process

Emission Source/Control: 37SCC - Process
Design Capacity: 750 gallons

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Item 223.129(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 111

Source Classification Code: 3-01-999-99

Process Description:

The vent dust collection system captures the particulates that escape from the atmospheric vents on TFK 1, TFK 2, TFK3, hoppers 1 through 5 as well as silos 1 through 6. This process also includes any associated cleanouts. Particulates vent through the dust collector EP 32046.

Emission Source/Control: 32TWH - Control

Control Type: FABRIC FILTER

Emission Source/Control: 30FS1 - Process

Emission Source/Control: 30FS2 - Process

Emission Source/Control: 30FS4 - Process

Emission Source/Control: 30FS5 - Process

Emission Source/Control: 30FS6 - Process

Emission Source/Control: 31OMS - Process

Emission Source/Control: 32FS3 - Process

Emission Source/Control: 32WH1 - Process

Emission Source/Control: 32WH2 - Process

Emission Source/Control: 32WH3 - Process

Emission Source/Control: 32WH4 - Process

Emission Source/Control: 32WH5 - Process

Emission Source/Control: TFK02 - Process

Emission Source/Control: TFK03 - Process

Item 223.130(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 136

Source Classification Code: 3-01-999-99

Process Description:

Alkoxy catalyst feed tank, tote/drum stations, drum transfer stations, miscellaneous totes, hydride catalyst

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feed tank and the MTMS feed tank vent through conservation vents consisting of a nitrogen blanket, PCV and/or flame arrestor before discharging through EP 33024. The acetoxy feed tank vents through a conservation vent at EP 33016.

Note: This process represents a system which can supply feeds to the WP extruder systems included under Process Codes 176, 177 & 178.

Emission Source/Control: 33CV1 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 33CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 33CV3 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 30ST1 - Process

Emission Source/Control: 30ST2 - Process

Emission Source/Control: 33AFT - Process

Emission Source/Control: 33DTS - Process

Emission Source/Control: 33ES4 - Process

Emission Source/Control: 33GAP - Process

Emission Source/Control: 33HCT - Process

Emission Source/Control: 33ST1 - Process

Emission Source/Control: 33TDS - Process

Emission Source/Control: 33TWS - Process

Item 223.131(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 170

Source Classification Code: 3-01-999-99

Process Description:

The doughmixer 9 system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The system vents through EPs 32017 and 32050.

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Emission Source/Control: 32CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: DMXV9 - Control
Control Type: VAPOR RECOVERY SYS(INCL.
CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 30D9D - Process

Emission Source/Control: 32WTD - Process

Emission Source/Control: DM9ES - Process

Emission Source/Control: DMXR9 - Process

Item 223.132(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
Process: 171 Source Classification Code: 3-01-999-99
Process Description:

The Doughmixer 7 system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The system vents through EPs 32009 and 32049.

Emission Source/Control: 32CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: DMXV7 - Control
Control Type: VAPOR RECOVERY SYS(INCL.
CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 30DM7 - Process

Emission Source/Control: 32WTD - Process

Emission Source/Control: DM7ES - Process

Emission Source/Control: DMXR7 - Process

Item 223.133(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
Process: 173 Source Classification Code: 3-01-999-99
Process Description:

The TFE system may make products subject to 40 CFR 63

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Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process may operate in two different modes: initial startup, as well as a semi-continuous operation. This process includes any associated cleanouts. The system vents through EPs 78008, 78021, 78022, 78023, 78033, 78034, 78035.

Emission Source/Control: 78CV3 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 78CV4 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 78CV5 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 78CV6 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 78VME - Control
Control Type: MIST ELIMINATOR

Emission Source/Control: 78CB1 - Process

Emission Source/Control: 78CCT - Process

Emission Source/Control: 78DT1 - Process

Emission Source/Control: 78ET1 - Process

Emission Source/Control: 78GDT - Process

Emission Source/Control: 78LED - Process

Emission Source/Control: 78NFT - Process

Emission Source/Control: 78SFT - Process

Emission Source/Control: 78TFE - Process

Emission Source/Control: 78TR3 - Process

Item 223.134(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 174

Source Classification Code: 3-01-070-02

Process Description:

The doughmixer 6 system may make products subject to 40

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CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The system vents through EPs 32008 and 32040.

Emission Source/Control: 32CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: DM6ES - Control
Control Type: EJECTOR CONDENSER

Emission Source/Control: DMXV6 - Control
Control Type: VAPOR RECOVERY SYS(INCL.
CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 30DM6 - Process

Emission Source/Control: 30DME - Process

Emission Source/Control: 32WTD - Process

Emission Source/Control: DMXR6 - Process

Item 223.135(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 175

Source Classification Code: 3-01-999-99

Process Description:

The WP-3 system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN3. This process includes any associated cleanouts. The system vents through EPs 85002, 85013, 85906, 85907 and 85068.

Emission Source/Control: 85DCS - Control
Control Type: FABRIC FILTER

Emission Source/Control: 85NE1 - Control
Control Type: FABRIC FILTER

Emission Source/Control: 85NW1 - Control
Control Type: FABRIC FILTER

Emission Source/Control: 85NW2 - Control
Control Type: FABRIC FILTER

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Emission Source/Control: 85SW1 - Control
Control Type: DYNAMIC SEPARATOR (DRY)

Emission Source/Control: 85BER - Process

Emission Source/Control: 85DRM - Process

Emission Source/Control: 85GRV - Process

Emission Source/Control: 85HOP - Process

Emission Source/Control: 85NE2 - Process

Emission Source/Control: 85NWH - Process

Emission Source/Control: 85PTA - Process

Emission Source/Control: 85SEH - Process

Emission Source/Control: 85SWH - Process

Emission Source/Control: 85VCS - Process

Emission Source/Control: 85VP2 - Process

Emission Source/Control: 85WP3 - Process

Item 223.136(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 176

Source Classification Code: 3-01-999-99

Process Description:

The WP-1 system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN3. This process includes any associated cleanouts. The system vents through EPs 33004 and 33017. Inputs to the WP-1 system may be supplied via the feed system described under process code 136.

Emission Source/Control: 33SHB - Control
Control Type: FABRIC FILTER

Emission Source/Control: 33EHB - Process

Emission Source/Control: 33F12 - Process

Emission Source/Control: 33F58 - Process

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Item 223.139(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 182

Source Classification Code: 3-01-999-99

Process Description:

The WP-2 system may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in process MN3. This process includes any associated cleanouts. The system vents through EPs 85002, 85004, 85045 and 85067.

Emission Source/Control: 85CVD - Control
Control Type: CONSERVATION VENT

Removal Date: 10/25/2025

Emission Source/Control: 85DCS - Control
Control Type: FABRIC FILTER

Emission Source/Control: 85SDC - Control
Control Type: FABRIC FILTER

Emission Source/Control: 85BER - Process

Emission Source/Control: 85DRM - Process

Emission Source/Control: 85GC1 - Process

Emission Source/Control: 85GC2 - Process

Emission Source/Control: 85GC3 - Process

Emission Source/Control: 85GC4 - Process

Emission Source/Control: 85GC6 - Process

Emission Source/Control: 85GRV - Process

Emission Source/Control: 85HOP - Process

Emission Source/Control: 85PTA - Process

Emission Source/Control: 85SFH - Process

Emission Source/Control: 85VCS - Process

Emission Source/Control: 85VP1 - Process

Emission Source/Control: 85WP2 - Process

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Facility DEC ID: 5415400002

Item 223.140(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 183

Source Classification Code: 3-01-999-99

Process Description:

The doughmixer 5 system may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The system vents through EPs 32007 and 32044.

Emission Source/Control: 32CV2 - Control

Control Type: CONSERVATION VENT

Emission Source/Control: DM5ES - Control

Control Type: EJECTOR CONDENSER

Emission Source/Control: DMXV5 - Control

Control Type: VAPOR RECOVERY SYS(INCL. CONDENSERS,HOODING, OTHER ENCLOSURES)

Emission Source/Control: 30DM5 - Process

Emission Source/Control: 32WTD - Process

Emission Source/Control: DMXR5 - Process

Item 223.141(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 203

Source Classification Code: 3-01-026-30

Process Description:

This process represents heat exchange systems (cooling water) within the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit F-INISH that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Heat exchange systems subject to Subpart FFFF are summarized in the Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: HXCM3 - Process

Item 223.142(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 204

Source Classification Code: 3-01-999-99

Process Description:

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Facility DEC ID: 5415400002

This process represents the management of Group 1 wastewater or residuals in containers. The Group 1 wastewater or residuals are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit F-INISH that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: CONM3 - Process

Item 223.143(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 207

Source Classification Code: 3-01-999-99

Process Description:

This process represents the management of Group 1 wastewater in individual drain systems. The Group 1 wastewater streams are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit F-INISH that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: IDSM3 - Process

Item 223.144(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 212

Source Classification Code: 3-01-999-99

Process Description:

This process represents the management of MON maintenance wastewater streams from unit F-INISH that are subject to 40 CFR 63, Subpart F.

Emission Source/Control: MWWM3 - Process

Item 223.145(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 215

Source Classification Code: 3-01-820-10

Process Description:

This process represents the management of Group 1 process wastewater in tanks. The Group 1 wastewater is generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit F-INISH that are regulated

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Facility DEC ID: 5415400002

under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater storage tank determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions).

Emission Source/Control: G1PW3 - Process

Item 223.146(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 219

Source Classification Code: 3-01-070-02

Process Description:

This process represents the treatment of Group 1 wastewater streams and/or residuals removed from Group 1 wastewater streams. The Group 1 wastewater or residuals are generated by the Miscellaneous Organic Chemical Manufacturing Process Units (MCPUs) in Unit F-INISH that are regulated under 40 CFR Part 63, Subpart FFFF (MON MACT). Group 1 wastewater determinations are included in the Subpart FFFF Notification of Compliance Status (original NOCS dated 10/8/08 and semiannual revisions). If any associated emissions occur, amounts are reported under Process FUG.

Emission Source/Control: G1PT3 - Process

Item 223.147(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 222

Source Classification Code: 3-01-999-99

Process Description:

This process represents any pumps, compressors, agitators, pressure relief devices, sampling connection systems, open-ended valves or lines, valves, connectors, surge control vessels, bottoms receivers, instrumentation systems, and control devices or closed vent systems in the unit F-INISH processes that are subject to the leak detection and repair requirements in 40 CFR 63, Subpart UU for MON MACT (40 CFR 63, Subpart FFFF) compliance. Each piece of equipment to which Subpart UU applies is identified in the LeakDAHS system. If any associated emissions occur, amounts are reported under Process FUG.

Emission Source/Control: FUGM3 - Process

Item 223.148(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 500

Source Classification Code: 3-01-999-98

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Facility DEC ID: 5415400002

Process Description:

The 40 Gallon Ross Mixer Room systems may make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on these systems that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The system vents through EPs 31501-31508. One mixer was relocated from building 14 and two new mixers are to be installed in 2023. A fourth mixer may be installed post 2023.

Emission Source/Control: 31RM1 - Process
Design Capacity: 15 gallons

Emission Source/Control: 31RM2 - Process
Design Capacity: 15 gallons

Emission Source/Control: 31RM3 - Process
Design Capacity: 15 gallons

Emission Source/Control: 31RM4 - Process
Design Capacity: 15 gallons

Emission Source/Control: 31RM5 - Process
Design Capacity: 15 gallons

Emission Source/Control: 31RM6 - Process
Design Capacity: 15 gallons

Emission Source/Control: 31RM7 - Process
Design Capacity: 15 gallons

Emission Source/Control: 31RM8 - Process
Design Capacity: 15 gallons

Item 223.149(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 708

Source Classification Code: 3-01-026-30

Process Description:

The Molding Compounds Area Solids Handling Baghouse 2 vents through EP 33002. The grinding conveying dust pick up vents through the Molding Compounds Area Solids Handling Baghouse 3 vents to atmosphere at EP 33003.

Emission Source/Control: 31MB1 - Control
Control Type: FABRIC FILTER

Emission Source/Control: 33MB2 - Control
Control Type: FABRIC FILTER

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Facility DEC ID: 5415400002

Emission Source/Control: 33MB3 - Control
Control Type: FABRIC FILTER

Emission Source/Control: 31PRE - Process

Emission Source/Control: 33GCD - Process

Emission Source/Control: 33SBE - Process

Item 223.150(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
Process: 729 Source Classification Code: 3-01-026-30
Process Description:
Transfer Truck loading/unloading vents to atmosphere through a scrubber.

Emission Source/Control: 71TTL - Control
Control Type: WET SCRUBBER

Emission Source/Control: 71TWL - Process

Item 223.151(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
Process: 780 Source Classification Code: 3-01-999-99
Process Description:
Building 24 Storage tank working and breathing looses that vent to the atmosphere. All tanks have a nitrogen blanket or are under pressure. Additionally, some tanks also have a pressure control valve and/or flame arrestor present.

Emission Source/Control: 24CV5 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 24CVB - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 24DFA - Process

Emission Source/Control: 24DFD - Process

Emission Source/Control: 24MHC - Process

Emission Source/Control: 24SVB - Process

Item 223.152(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Unit: F-INISH
 Process: 796 Source Classification Code: 3-01-999-99

Process Description:
 Elephant trunk systems capture vapors from drums and other sources and vent to the atmosphere. Elephant trunk systems vent through EPs 78036, 78037, 78038 and 78039.

Emission Source/Control: 78DW0 - Process

Emission Source/Control: 78DWL - Process

Emission Source/Control: 78DWV - Process

Emission Source/Control: 78W12 - Process

Item 223.153(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
 Process: 798 Source Classification Code: 3-01-999-99

Process Description:
 The high speed drum line system includes process tanks. It may be used to make products subject to 40 CFR 63, Subpart FFFF as well as non MON MACT products. Products made on this system that include HAPs and are subject to 40 CFR Part 63 Subpart FFFF, are tracked under monthly MON MACT batch tracking and managed as described in Process MN3. This process includes any associated cleanouts. The pigment tanks vent through a conservation vent to atmosphere at EP 85058.

Emission Source/Control: 85CVA - Control
 Control Type: CONSERVATION VENT

Emission Source/Control: 85FPT - Process

Item 223.154(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH
 Process: 800 Source Classification Code: 3-01-999-99

Process Description:
 Building 85 storage tanks working and breathing losses that vent to the atmosphere. All tanks have a nitrogen blanket or are under pressure. Additionally, some tanks also have a pressure control valve present and some tanks vent through the vent header to EP 85906 or EP 85907.

Emission Source/Control: 85CV1 - Control
 Control Type: GAS SCRUBBER (GENERAL, NOT CLASSIFIED)

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Facility DEC ID: 5415400002

Emission Source/Control: 85CV2 - Control
Control Type: GAS SCRUBBER (GENERAL, NOT CLASSIFIED)

Emission Source/Control: 85CV5 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85CV7 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85CV8 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85CV9 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85CVE - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85CVG - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85CVH - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 85PCV - Control
Control Type: NITROGEN BLANKET

Emission Source/Control: 85ABT - Process
Design Capacity: 36,000 gallons

Emission Source/Control: 85BST - Process
Design Capacity: 11,000 gallons

Emission Source/Control: 85CT1 - Process

Emission Source/Control: 85CT2 - Process

Emission Source/Control: 85GST - Process

Emission Source/Control: 85PT1 - Process

Emission Source/Control: 85PT2 - Process

Emission Source/Control: 85PT3 - Process

Emission Source/Control: 85PT4 - Process

Emission Source/Control: 85ST2 - Process

Emission Source/Control: 85ST6 - Process

Emission Source/Control: 85ST9 - Process

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Emission Source/Control: 85STC - Process

Item 223.155(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 802

Source Classification Code: 3-01-999-99

Process Description:

Building 30 storage tank working and breathing losses that vent to the atmosphere. All tanks have a nitrogen blank. Additionally, some tanks also have a pressure control valve present.

Emission Source/Control: 30CV1 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 30CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 33CV2 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 33CV4 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 33CV5 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 33CV6 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 33CV7 - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 508CV - Control
Control Type: CONSERVATION VENT

Emission Source/Control: 30LET - Process

Emission Source/Control: 30PT1 - Process

Emission Source/Control: 30PT2 - Process

Emission Source/Control: 30SLT - Process

Emission Source/Control: 33GAP - Process

Emission Source/Control: 33NTS - Process

Emission Source/Control: 33P11 - Process

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Facility DEC ID: 5415400002

Emission Source/Control: 33P12 - Process

Emission Source/Control: 33ST2 - Process

Emission Source/Control: 33ST3 - Process

Emission Source/Control: 33ST4 - Process

Item 223.156(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: F-INISH

Process: 804

Source Classification Code: 3-01-999-99

Process Description:

Elephant trunk systems capture vapors from drums and other sources and vent through main dust collector to EP 85002.

Emission Source/Control: 85DCS - Control

Control Type: FABRIC FILTER

Emission Source/Control: 85ETS - Process

Item 223.157(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: H-OFURN

Process: 418

Source Classification Code: 1-02-006-02

Process Description: Operation of Hot Oil Furnaces

Emission Source/Control: 21HOF - Combustion

Emission Source/Control: 35HOF - Combustion

Emission Source/Control: 85HOF - Combustion

Item 223.158(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: T-13004

Process: PP0

Source Classification Code: 3-01-999-99

Process Description:

Ventilation to remove vapors from pilot plant systems including a 100 gallon reactor system, a 130 gallon reactor system and a scrubber in building 13. Ventilation to remove vapors from the 30 mm WP extruder in building 12.

Emission Source/Control: 12WPE - Process

Emission Source/Control: 13050 - Process

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Emission Source/Control: 13100 - Process

Emission Source/Control: 13HAR - Process

Emission Source/Control: 13TFE - Process

Item 223.159(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: T-14009

Process: PP1

Source Classification Code: 3-01-999-99

Process Description:

Elephant trunks and lab hoods remove vapors from pilot plant systems including small scale (5020 liters) reactors and a mini thin film evaporator in building 14.

Emission Source/Control: PP050 - Process

Emission Source/Control: PP100 - Process

Emission Source/Control: PPHAR - Process

Emission Source/Control: PPTFE - Process

Item 223.160(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-28003

Process: 417

Source Classification Code: 1-02-006-02

Process Description:

Natural gas is combusted in Boiler 16. Boiler 16 is a Keeler boiler with a maximum heat input rating of 49.3 MMBtu/hr (40,000 lb/hr steam). It is exhausted directly to the atmosphere through a steel stack (EP 28004). The boiler is used to generate steam for both process use and space heating. Boiler 16 is classified as a mid-size boiler under 6NYCRR Part 227-2 as revised 6/2010.

Emission Source/Control: BLR16 - Combustion

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STATE ONLY ENFORCEABLE CONDITIONS****** Facility Level ********NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined in 6 NYCRR subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall demonstrate, through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) an emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;

(2) the equipment at the facility was being properly operated and maintained;

(3) during the period of the emergency the facility owner or operator took all reasonable steps to minimize the levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) the facility owner or operator notified the department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or malfunction provision contained in any applicable requirement.

Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all

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criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state applicable requirements and are not subject to compliance certification requirements unless otherwise noted or required under 6 NYCRR Part 201.

Condition 224: Contaminant List
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable State Requirement: ECL 19-0301

Item 224.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

CAS No: 000064-19-7
Name: ACETIC ACID

CAS No: 000067-56-1
Name: METHYL ALCOHOL

CAS No: 000067-64-1
Name: DIMETHYL KETONE

CAS No: 000075-36-5
Name: ACETYL CHLORIDE

CAS No: 000075-79-6
Name: METHYLTRICHLOROSILANE

CAS No: 000107-46-0
Name: HEXAMETHYLDISILOXANE

CAS No: 000108-88-3

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Name: TOLUENE

CAS No: 000541-02-6

Name: DECAMETHYLCYCLOPENTASILOXANE

CAS No: 000541-05-9

Name: HEXAMETHYLCYCLOTTRISILOXANE

CAS No: 000556-67-2

Name: OCTAMETHYLCYCLOTETRA SILOXANE

CAS No: 000999-97-3

Name: HEXAMETHYLDISILAZANE

CAS No: 001066-35-9

Name: SILANE,CHLORODIMETHYL

CAS No: 001185-55-3

Name: METHYLTRIMETHOXSILANE

CAS No: 007647-01-0

Name: HYDROGEN CHLORIDE

CAS No: 007664-41-7

Name: AMMONIA

CAS No: 068479-14-1

Name: SILANE, CHLORO METHYL DERIVS

CAS No: 0NY075-00-0

Name: PARTICULATES

CAS No: 0NY075-00-5

Name: PM-10

CAS No: 0NY100-00-0

Name: TOTAL HAP

CAS No: 0NY210-00-0

Name: OXIDES OF NITROGEN

CAS No: 0NY998-00-0

Name: VOC

Condition 2-14: Compliance Demonstration
Effective for entire length of Permit

Applicable State Requirement:6 NYCRR 212-2.1

Replaces Condition(s) 240

Item 2-14.1:

The Compliance Demonstration activity will be performed for the facility:

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

The Compliance Demonstration applies to:

Emission Unit: F-INISH

Process: 102

Emission Source: 32TV1

Emission Unit: F-INISH

Process: 157

Emission Source: 32TV2

Regulated Contaminant(s):

CAS No: 000556-67-2

OCTAMETHYLCYCLOTETRA SILOXANE

Item 2-14.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Condenser outlet temperature shall be monitored to ensure sufficient control efficiency. This process emits through the emission point 32026. The upper limit of monitoring ensures compliance with all process batch operations. Engineering calculations shall be used as evidence of compliance with contaminant control efficiency when the measured temperature rises above the upper limit of monitoring.

Parameter Monitored: TEMPERATURE

Upper Permit Limit: 67 degrees Centigrade (or Celsius)

Monitoring Frequency: CONTINUOUS

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 6 calendar month(s).

Condition 2-15: Compliance Demonstration
Effective for entire length of Permit

Applicable State Requirement: 6 NYCRR 212-2.1

Replaces Condition(s) 236

Item 2-15.1:

The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: F-INISH

Process: 157

Emission Source: 32PGA

Regulated Contaminant(s):

CAS No: 000999-97-3

HEXAMETHYLDISILAZANE

Item 2-15.2:

Compliance Demonstration shall include the following monitoring:

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Scrubber water flow during stripping will be monitored to ensure sufficient control efficiency. The lower limit of monitoring ensures compliance with all process batch operations. Engineering calculations will be used as evidence of compliance with contaminant control efficiency when the measured flow rate falls below the lower limit of monitoring.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 10 gallons per minute

Monitoring Frequency: CONTINUOUS

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Condition 2-16: Compliance Demonstration
Effective for entire length of Permit

Applicable State Requirement: 6 NYCRR 212-2.1

Replaces Condition(s) 231

Item 2-16.1:

The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: C-27018

Process: 139

Emission Source: 31FS1

Emission Unit: C-27018

Process: 142

Emission Source: 31FS2

Regulated Contaminant(s):

CAS No: 007664-41-7 AMMONIA

Item 2-16.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Water flow to the scrubbers during filler addition will be monitored to ensure sufficient control efficiency. The lower limit of monitoring ensures compliance with all process batch operations. Engineering calculations will be used as evidence of compliance with contaminant control efficiency when the measured flow rate falls below the lower limit of monitoring.

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Facility DEC ID: 5415400002

Parameter Monitored: VOLUMETRIC FLOW RATE
 Lower Permit Limit: 2.4 gallons per minute
 Monitoring Frequency: CONTINUOUS
 Averaging Method: 24-HOUR AVERAGE
 Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
 Reports due 30 days after the reporting period.
 Subsequent reports are due every 6 calendar month(s).

Condition 2-17: Compliance Demonstration
Effective for entire length of Permit

Applicable State Requirement: 6 NYCRR 212-2.1

Replaces Condition(s) 237

Item 2-17.1:

The Compliance Demonstration activity will be performed for the facility:
 The Compliance Demonstration applies to:

Emission Unit: F-INISH

Process: 190

Emission Source: 85TST

Regulated Contaminant(s):

CAS No: 000556-67-2

OCTAMETHYLCYCLOTETRA SILOXANE

Item 2-17.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
 DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Outlet temperature of condensing column 85TST will be monitored to ensure sufficient control efficiency. The lower limit of monitoring ensures compliance with all process batch operations. Engineering calculations will be used as evidence of compliance with contaminant control efficiency when the measured parameter exceeds the upper limit of monitoring.

Parameter Monitored: TEMPERATURE

Upper Permit Limit: 75 degrees Centigrade (or Celsius)

Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL
 CHANGE

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 6 calendar month(s).

Condition 231: Compliance Demonstration
Effective between the dates of 09/19/2023 and Permit Expiration Date

Applicable State Requirement:

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

CAS No: 000107-46-0 HEXAMETHYLDISILOXANE

Item 236.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Scrubber water flow during stripping will be monitored to ensure sufficient control efficiency. The lower limit of monitoring ensures compliance with all process batch operations. Engineering calculations will be used as evidence of compliance with contaminant control efficiency when the measured flow rate falls below the lower limit of monitoring.

Parameter Monitored: VOLUMETRIC FLOW RATE

Lower Permit Limit: 10 gallons per minute

Monitoring Frequency: CONTINUOUS

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 10/30/2023.

Subsequent reports are due every 6 calendar month(s).

Condition 237: Compliance Demonstration
Effective between the dates of 09/19/2023 and Permit Expiration Date**Applicable State Requirement:****Replaced by Condition(s) 2-17****Item 237.1:**

The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: F-INISH

Process: 190

Emission Source: 85TST

Regulated Contaminant(s):

CAS No: 000556-67-2 OCTAMETHYLCYCLOTETRA SILOXANE

Item 237.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Outlet temperature of condensing column 85TST will be monitored to ensure sufficient control efficiency. The lower limit of monitoring ensures compliance with all process batch operations. Engineering calculations will be used as evidence of compliance with contaminant control

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002

Reports due 30 days after the reporting period.
The initial report is due 10/30/2023.
Subsequent reports are due every 6 calendar month(s).

Permit ID: 5-4154-00002/01743

Facility DEC ID: 5415400002