

Facility DEC ID: 6213600085

PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 6-2136-00085/00001
Effective Date:

Expiration Date:

Permit Issued To: FLOCAST, LLC
15 S SECOND ST
DOLGEVILLE, NY 13329

Contact: JAMES T BERGERON
15 Second St
DOLGEVILLE, NY 13329
(315) 429-8407

Facility: Flocast, LLC
10 Elm St
Dolgeville, NY 13329

Description:

This Air State Facility (ASF) permit is issued pursuant to Article 19 (Air Pollution Control) of the Environmental Conservation Law. This facility located at 10 Elm St, Dolgeville, NY 13329.

The new ASF permit allows the operation of emission unit 1SPTOM, which includes the blowing of various types of polyurethane foam as well as the usage of solvents and adhesives. Patterns and molds are built on site. The emission unit also includes various final assembly operations - bolting, screwing, hand-held logo printing and gluing. This facility is subject to 40 CFR 63 Subpart OOOOOO. The facility's potential to emit of all regulated contaminants are below major threshold levels.

Pursuant to the requirements of Section 7(2) of the Climate Leadership and Community Protection Act (CLCPA), the Department has requested and received information regarding the project's consistency with the CLCPA.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: TODD J PHILLIPS
NYSDEC - UTICA SUBOFFICE
207 GENESEE ST

Facility DEC ID: 6213600085

UTICA, NY 13501

Authorized Signature: _____ Date: ____ / ____ / ____

Facility DEC ID: 6213600085

Notification of Other State Permittee Obligations**Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification**

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.

Facility DEC ID: 6213600085

PAGE LOCATION OF CONDITIONS

PAGE

DEC GENERAL CONDITIONS

General Provisions

- | | | |
|---|---|---|
| 5 | 1 | Facility Inspection by the Department |
| 5 | 2 | Relationship of this Permit to Other Department Orders and Determinations |
| 5 | 3 | Applications for permit renewals, modifications and transfers |
| 6 | 4 | Permit modifications, suspensions or revocations by the Department |

Facility Level

- | | | |
|---|---|--|
| 6 | 5 | Submission of application for permit modification or renewal-REGION 6 HEADQUARTERS |
|---|---|--|

Facility DEC ID: 6213600085

DEC GENERAL CONDITIONS

**** General Provisions ****

GENERAL CONDITIONS - Apply to ALL Authorized Permits.**Condition 1: Facility Inspection by the Department****Applicable State Requirement: ECL 19-0305****Item 1.1:**

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations**Applicable State Requirement: ECL 3-0301 (2) (m)****Item 2.1:**

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers**Applicable State Requirement: 6 NYCRR 621.11****Item 3.1:**

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 3.3

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Facility DEC ID: 6213600085

Condition 4: Permit modifications, suspensions or revocations by the Department
Applicable State Requirement: 6 NYCRR 621.13

Item 4.1:

The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of application for permit modification or renewal-REGION 6 HEADQUARTERS
Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:
 NYSDEC Regional Permit Administrator
 Region 6 Headquarters
 Division of Environmental Permits
 State Office Building, 317 Washington Street
 Watertown, NY 13601-3787
 (315) 785-2245

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

IDENTIFICATION INFORMATION

Permit Issued To: FLOCAST, LLC
15 S SECOND ST
DOLGEVILLE, NY 13329

Facility: Flocast, LLC
10 Elm St
Dolgeville, NY 13329

Authorized Activity By Standard Industrial Classification Code:
3086 - PLASTICS FOAM PRODUCTS

Permit Effective Date:

Permit Expiration Date:

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

PAGE LOCATION OF CONDITIONS**PAGE****FEDERALLY ENFORCEABLE CONDITIONS****Facility Level**

- 6 1 6 NYCRR 211.2: Visible Emissions Limited
- 6 2 6 NYCRR 211.2: Compliance Demonstration
- 7 3 6 NYCRR 212-1.6 (a): Compliance Demonstration
- 8 4 6 NYCRR 212-2.4 (b): Compliance Demonstration

Emission Unit Level**EU=1-SPTOM**

- 9 5 6 NYCRR 228-2.2: Compliance Demonstration
- 10 6 40CFR 63.11416(c), Subpart OOOOOO: Compliance Demonstration
- 10 7 40CFR 63.11416(e), Subpart OOOOOO: Compliance Demonstration
- 11 8 40CFR 63.11417(c)(1), Subpart OOOOOO: Compliance Demonstration

EU=1-SPTOM,EP=00017,Proc=400

- 12 9 6 NYCRR 212-2.1 (b): Compliance Demonstration

STATE ONLY ENFORCEABLE CONDITIONS**Facility Level**

- 15 10 ECL 19-0301: Contaminant List
- 16 11 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities
- 16 12 6 NYCRR Subpart 201-5: Emission Unit Definition
- 17 13 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits
- 17 14 6 NYCRR 201-5.3 (c): CLCPA Applicability
- 17 15 6 NYCRR 201-5.3 (c): Compliance Demonstration
- 18 16 6 NYCRR 211.1: Air pollution prohibited

Emission Unit Level

- 18 17 6 NYCRR Subpart 201-5: Emission Point Definition By Emission Unit
- 20 18 6 NYCRR Subpart 201-5: Process Definition By Emission Unit

EU=1-SPTOM

- 22 19 6 NYCRR 201-5.1 (a): Compliance Demonstration

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

FEDERALLY ENFORCEABLE CONDITIONS

DRAFT

**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6 NYCRR 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation. Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6 NYCRR 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6 NYCRR 200.7

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications,

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

required to operate such device effectively.

Item D: Unpermitted Emission Sources - 6 NYCRR 201-1.2

(a) Except as otherwise provided by this Part, construction or operation of a new, modified or existing air contamination source without a registration or permit issued pursuant to this Part is prohibited.

(b) If an existing facility or emission source was subject to the permitting requirements of this Part at the time of construction or modification, and the owner or operator failed to apply for a permit or registration as described in this Part, the owner or operator must apply for a permit or registration in accordance with the provisions of this Part. The facility or emission source is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing emission sources.

Item E: Recycling and Salvage - 6 NYCRR 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item F: Prohibition of Reintroduction of Collected Contaminants to the Air - 6 NYCRR 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item G: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR 201-3.2 (a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request.

Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item H: Proof of Eligibility for Sources Defined as Trivial

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Activities - 6 NYCRR 201-3.3 (a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Required Emission Tests - 6 NYCRR 202-1.1

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6 NYCRR Subpart 202-1.

Item J: Open Fires Prohibitions - 6 NYCRR 215.2

Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

Item K: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b)

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

FEDERAL APPLICABLE REQUIREMENTS
The following conditions are federally enforceable.

Condition 1: Visible Emissions Limited
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 211.2

Item 1.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 2: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 211.2

Item 2.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 2.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Facility shall establish a complaint response procedure to manage complaints related to air emissions from this facility. The procedure shall be designed to ensure that complaints from officials or neighbors are adequately received and documented, and that appropriate response is taken by the facility. The facility shall:

1. Have a complaint phone line available 24 hours a day, 7 days a week; the employment of an answering machine is acceptable.
2. Investigate any possible causes of any complaint received.

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

3. Take prompt action to abate any circumstance which is found to be the cause of the complaint.
4. Fully document the complaint, results of investigation, and action taken.
5. Annually, report in a format acceptable to the Department. Facility shall report the number of complaints (even if zero) that have been logged throughout the reporting period.

Monitoring Frequency: DAILY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 12 calendar month(s).

Condition 3: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 212-1.6 (a)

Item 3.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 3.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The facility owner or operator shall conduct a visible emissions observation of all emission points and emission sources specified by this condition once per day while the process is in operation.

- 1) Observe the stack for each emission source which is operating, once per day for visible emissions. This observation(s) must be conducted during daylight hours, but not during periods of adverse weather conditions (fog, rain, or snow).
- 2) The results of each observation must be recorded in a bound logbook or other format acceptable to the Department. The following data must be recorded for each stack:
 - date and time of observation
 - observer's name
 - identity of the emission point
 - weather conditions
 - was a plume observed

Inclement weather conditions shall be recorded for those days when observations are prohibited. This logbook must be retained at the facility for five (5) years after the date of the last entry.

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

3) If the operator observes any visible emissions (other than steam - see below) for two consecutive days, either a Method 9 or Method 22 analysis (based upon the source emitting the visible emissions) of the affected emission point(s) or emission source(s) must be conducted within two (2) business days of such occurrence. The results of either the Method 9 or Method 22 analysis must be recorded in the logbook. The operator must contact the Regional Air Pollution Control Engineer within one (1) business day of performing either the Method 9 or Method 22 analysis if the opacity standard has been contravened. Upon notification, any corrective actions or future compliance schedules shall be presented to the Department for acceptance.

**** NOTE **** Steam plumes generally form after leaving the top of the stack (this is known as a detached plume). The distance between the stack and the beginning of the detached plume may vary, however, there is (normally) a distinctive distance between the plume and stack. Steam plumes are white in color and have a billowy consistency. Steam plumes dissipate within a short distance of the stack (the colder the air the longer the steam plume will last) and leave no dispersion trail downwind of the stack.

The facility owner or operator shall make any necessary corrections and verify that the excess visible emissions problem has been corrected.

All records kept pursuant to this condition must be provided to the Department upon request.

Reference Test Method: See Monitoring Description

Monitoring Frequency: DAILY

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 4: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 212-2.4 (b)

Item 4.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

Item 4.2:

Compliance Demonstration shall include the following monitoring:

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Emissions from any process emission source for which an application was received by the department after July 1, 1973 are restricted as follows:

No facility owner or operator shall cause or allow emissions of particulate that exceed 0.050 grains per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis, except in instances where determination of permissible emission rate using process weight for a specific source category emitting solid particulate is based upon Table 5 and Table 6 of 6 NYCRR 212-2.5 (a) and (b).

Parameter Monitored: PARTICULATES

Upper Permit Limit: 0.050 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: UPON REQUEST OF REGULATORY AGENCY

Averaging Method: Arithmetic average of stack test runs

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

****** Emission Unit Level ******

Condition 5: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 228-2.2

Item 5.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 1-SPTOM

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 5.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner/operator shall limit total VOC emissions to less than 200 pounds, or an equivalent volume, per year (12-month rolling total) from all applicable Air Pollution Control Permit Condition adhesives, sealants, adhesive primers, and sealant primers, used at the facility, excluding coatings subject to Part 228-1, and exempt cyanoacrylate adhesives per 228-2.2(a)(4).

The owner/operator shall record usage of Kantstik Sealer

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

on a 12 month rolling total, and shall limit use of the sealer to 32 gallons/year. This will keep the VOC emissions to less than 200 lbs per year. The facility shall keep records in a form that is acceptable to the department. Reports of records maintained will be submitted annually to the Department.

Monitoring Frequency: MONTHLY
Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 12 calendar month(s).

Condition 6: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 40CFR 63.11416(c), Subpart OOOOOO

Item 6.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 1-SPTOM

Item 6.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Owners or operators of a new or existing molded foam affected source must comply with the following requirements:

(1) Material containing methylene chloride must not be used as an equipment cleaner to flush the mixhead or used elsewhere as an equipment cleaner in a molded flexible polyurethane foam process.

(2) Mold release agent containing methylene chloride must not be used in a molded flexible polyurethane foam process.

The owner or operator may demonstrate compliance with the above requirement using adhesive usage records, Material Safety Data Sheets, and engineering calculations.

Monitoring Frequency: CONTINUOUS
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 12 calendar month(s).

Condition 7: Compliance Demonstration
Effective for entire length of Permit

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Applicable Federal Requirement: 40CFR 63.11416(e), Subpart OOOOOO

Item 7.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 1-SPTOM

Item 7.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Owners or operators of a new or existing flexible polyurethane foam fabrication affected source must not use any adhesive containing methylene chloride in a flexible polyurethane foam fabrication process. Compliance may be demonstrated by using adhesive usage records, Material Safety Data Sheets, and engineering calculations.

Monitoring Frequency: CONTINUOUS

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Condition 8: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 40CFR 63.11417(c)(1), Subpart OOOOOO

Item 8.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 1-SPTOM

Item 8.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of a molded foam affected source who chooses to comply with 40 CFR 63.11417(c)(1) must have a compliance certification on file by the compliance date for the facility. The certification must contain the following certification of compliance, signed by a responsible official:

"This facility does not use any equipment cleaner to flush the mixhead which contains methylene chloride, or any other equipment cleaner containing methylene chloride in a molded flexible polyurethane foam process in accordance

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

with §63.11416(c)(1)."

"This facility does not use any mold release agent containing methylene chloride in a molded flexible polyurethane foam process in accordance with §63.11416(c)(2)."

The owner or operator must maintain records of the information demonstrating compliance, using adhesive usage records, Material Safety Data Sheets, and engineering calculations, as required in 40CFR 63.11416(f). Records must be maintained for 5 years, with the last 2 years of data retained on site. The remaining 3 years of data may be maintained off site.

Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 12 calendar month(s).

Condition 9: Compliance Demonstration
Effective for entire length of Permit

Applicable Federal Requirement: 6 NYCRR 212-2.1 (b)

Item 9.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 1-SPTOM Emission Point: 00017
Process: 400

Regulated Contaminant(s):
CAS No: 007085-85-0 2-PROPENOIC ACID, 2-CYANO-, ETHYL ESTER

Item 9.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:

The facility shall limit the usage of Loctite 401 to no more than 652.55 pounds during any rolling 12-month period. This will ensure that emissions of 2-Propenoic Acid, 2-Cyano-, Ethyl Ester, which has an Environmental Rating of 'B', do not exceed 59.38 pounds during any rolling 12-month period. This limit shall be maintained to meet Annual Guideline Concentration (AGC) as determined using the air dispersion modeling AERSCREEN program. The 59.38 pounds per year emission rate yields an annual concentration that is 90% of the AGC.

Work Practice Type: PROCESS MATERIAL THROUGHPUT
Process Material: ADHESIVE

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Upper Permit Limit: 652.55 pounds per year

Monitoring Frequency: MONTHLY

Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

STATE ONLY ENFORCEABLE CONDITIONS

**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined in 6 NYCRR subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall demonstrate, through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) an emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;

(2) the equipment at the facility was being properly operated and maintained;

(3) during the period of the emergency the facility owner or operator took all reasonable steps to minimize the levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) the facility owner or operator notified the department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or malfunction provision contained in any applicable requirement.

Item B: Public Access to Recordkeeping for Facilities With State Facility Permits - 6 NYCRR 201-1.10 (a)

Where facility owners and/or operators keep records pursuant to compliance with the requirements of 6 NYCRR Subpart 201-5.4, and/or the emission capping requirements of 6 NYCRR Subpart 201-7, the Department will make such records available to the public upon request in accordance

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

with 6 NYCRR Part 616 - Public Access to Records.
Facility owners and/or operators must submit the records
required to comply with the request within sixty working
days of written notification by the Department.

Item C: **General Provisions for State Enforceable Permit Terms and
Condition - 6 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources
shall operate and maintain all emission units and any
required emission control devices in compliance with all
applicable Parts of this Chapter and existing laws, and
shall operate the facility in accordance with all
criteria, emission limits, terms, conditions, and
standards in this permit. Failure of such person to
properly operate and maintain the effectiveness of such
emission units and emission control devices may be
sufficient reason for the Department to revoke or deny a
permit.

The owner or operator of the permitted facility must
maintain all required records on-site for a period of five
years and make them available to representatives of the
Department upon request. Department representatives must
be granted access to any facility regulated by this
Subpart, during normal operating hours, for the purpose of
determining compliance with this and any other state and
federal air pollution control requirements, regulations or
law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state only enforceable.

Condition 10: Contaminant List
Effective for entire length of Permit

Applicable State Requirement:ECL 19-0301

Item 10.1:

Emissions of the following contaminants are subject to contaminant specific requirements in
this permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 007085-85-0
Name: 2-PROPENOIC ACID, 2-CYANO-, ETHYL ESTER

CAS No: 0NY075-00-0
Name: PARTICULATES

CAS No: 0NY100-00-0
Name: TOTAL HAP

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

CAS No: 0NY998-00-0

Name: VOC

Condition 11: Malfunctions and Start-up/Shutdown Activities
Effective for entire length of Permit

Applicable State Requirement: 6 NYCRR 201-1.4

Item 11.1:

(a) The facility owner or operator shall take all necessary and appropriate actions to prevent the emission of air pollutants that result in contravention of any applicable emission standard during periods of start-up, shutdown, or malfunction.

(b) The facility owner or operator shall compile and maintain records of all equipment maintenance and start-up/shutdown activities when they are expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the department when required by a permit condition or upon request by the department. Such reports shall state whether an exceedance occurred and if it was unavoidable, include the time, frequency and duration of the exceedance, and an estimate of the emission rates of any air contaminants released. Such records shall be maintained for a period of at least five years and made available for review to department representatives upon request. Facility owners or operators subject to continuous monitoring and quarterly reporting requirements need not submit additional reports of exceedances to the department.

(c) In the event that air contaminant emissions exceed any applicable emission standard due to a malfunction, the facility owner or operator shall notify the department as soon as possible during normal working hours, but not later than two working days after becoming aware that the malfunction occurred. In addition, the facility owner or operator shall compile and maintain a record of all malfunctions. Such records shall be maintained at the facility for a period of at least five years and must be made available to the department upon request. When requested by the department, the facility owner or operator shall submit a written report to the department describing the malfunction, the corrective action taken, the air contaminants emitted, and the resulting emission rates and/or opacity.

(d) The department may also require the facility owner or operator to include, in reports described under Subdivisions (b) and (c) of this Section, an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions.

(e) A violation of any applicable emission standard resulting from start-up, shutdown, or malfunction conditions at a permitted or registered facility may not be subject to an enforcement action by the department and/or penalty if the department determines, in its sole discretion, that such a violation was unavoidable. The actions and recordkeeping and reporting requirements listed above must be adhered to in such circumstances.

Condition 12: Emission Unit Definition
Effective for entire length of Permit

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 12.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 1-SPTOM

Emission Unit Description:

This emission Unit is the production of flexible urethane foam pads for infants and adults with disabilities. Production includes manufacture of rigid foam for patterns.

Building(s): Elm Street

**Condition 13: Renewal deadlines for state facility permits
Effective for entire length of Permit**

Applicable State Requirement:6 NYCRR 201-5.2 (c)

Item 13.1:

The owner or operator of a facility having an issued state facility permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

**Condition 14: CLCPA Applicability
Effective for entire length of Permit**

Applicable State Requirement:6 NYCRR 201-5.3 (c)

Item 14.1:

Pursuant to The New York State Climate Leadership and Community Protection Act (CLCPA) and Article 75 of the Environmental Conservation Law, emission sources shall comply with regulations to be promulgated by the Department to ensure that by 2030 statewide greenhouse gas emissions are reduced by 40% of 1990 levels, and by 2050 statewide greenhouse gas emissions are reduced by 85% of 1990 levels.

**Condition 15: Compliance Demonstration
Effective for entire length of Permit**

Applicable State Requirement:6 NYCRR 201-5.3 (c)

Item 15.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 15.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Any reports or submissions required by this permit shall be submitted to the Regional Air Pollution Control

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Engineer (RAPCE) at the following address:

Division of Air Resources
NYS Dept. of Environmental Conservation
Region 6
State Office Building
317 Washington Ave.
Watertown, NY 13601

Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
Subsequent reports are due every 12 calendar month(s).

Condition 16: Air pollution prohibited
Effective for entire length of Permit

Applicable State Requirement:6 NYCRR 211.1

Item 16.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

****** Emission Unit Level ******

Condition 17: Emission Point Definition By Emission Unit
Effective for entire length of Permit

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 17.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 1-SPTOM

Emission Point: 00001

Height (ft.): 45 Diameter (in.): 6
NYTMN (km.): 4771.226 NYTME (km.): 518.628 Building: Elm Street

Emission Point: 00002

Height (ft.): 45 Diameter (in.): 6
NYTMN (km.): 4771.236 NYTME (km.): 518.621 Building: Elm Street

Emission Point: 00003

Height (ft.): 45 Diameter (in.): 6

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

NYTMN (km.): 4771.242	NYTME (km.): 518.617	Building: Elm Street
Emission Point: 00004		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.252	NYTME (km.): 518.61	Building: Elm Street
Emission Point: 00005		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.266	NYTME (km.): 518.631	Building: Elm Street
Emission Point: 00006		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.256	NYTME (km.): 518.637	Building: Elm Street
Emission Point: 00007		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.245	NYTME (km.): 518.644	Building: Elm Street
Emission Point: 00008		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.252	NYTME (km.): 518.64	Building: Elm Street
Emission Point: 00009		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.258	NYTME (km.): 518.636	Building: Elm Street
Emission Point: 00010		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.228	NYTME (km.): 518.626	Building: Elm Street
Emission Point: 00011		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.237	NYTME (km.): 518.62	Building: Elm Street
Emission Point: 00012		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.245	NYTME (km.): 518.615	Building: Elm Street
Emission Point: 00013		
Height (ft.): 45	Diameter (in.): 6	
NYTMN (km.): 4772.256	NYTME (km.): 518.608	Building: Elm Street
Emission Point: 00014		
Height (ft.): 32	Diameter (in.): 24	
NYTMN (km.): 4772.272	NYTME (km.): 518.625	Building: Elm Street
Emission Point: 00015		
Height (ft.): 32	Diameter (in.): 24	
NYTMN (km.): 4772.267	NYTME (km.): 518.63	Building: Elm Street
Emission Point: 00017		
Height (ft.): 10	Diameter (in.): 24	

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

NYTMN (km.): 4772.249 NYTME (km.): 518.642 Building: Elm Street

**Condition 18: Process Definition By Emission Unit
Effective for entire length of Permit**

Applicable State Requirement: 6 NYCRR Subpart 201-5

Item 18.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-SPTOM

Process: 100

Source Classification Code: 3-08-010-05

Process Description:

The process consists of the formation of skin/ solid elastomeric polyurethane (an isocyanate and polyol mix). Mold is prepped with the application of a hand rag applied mold release agent (Emission Sources: Zones 1 - 13). Solid elastomeric urethane is applied. Mixhead is flushed without the usage of methylene chloride. This process generates MDI (a VOC and a HAP) emissions.

Emission Source/Control: ZON10 - Process

Emission Source/Control: ZON11 - Process

Emission Source/Control: ZON12 - Process

Emission Source/Control: ZON13 - Process

Emission Source/Control: ZONE1 - Process

Emission Source/Control: ZONE2 - Process

Emission Source/Control: ZONE3 - Process

Emission Source/Control: ZONE4 - Process

Emission Source/Control: ZONE5 - Process

Emission Source/Control: ZONE6 - Process

Emission Source/Control: ZONE7 - Process

Emission Source/Control: ZONE8 - Process

Emission Source/Control: ZONE9 - Process

Item 18.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-SPTOM

Process: 200

Source Classification Code: 3-08-010-05

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Process Description:

This process consists of the formation of flexible polyurethane foam inside the formed skin. This process uses an isocyanate and polyol mixture to manufacture skin and foam inside a shaping mold. This foam generates a small amount of MDI (VOC & HAP) emissions, the bulk of MDI combines in a chemical reaction into the finished product. Mixhead is flushed with solvent cleaner, not to include methylene chloride. It is the formation of flexible foam that makes 40 CFR Part 63 Subpart OOOOOO applicable to Flocast, LLC.

Emission Source/Control: ZON10 - Process

Emission Source/Control: ZON11 - Process

Emission Source/Control: ZON12 - Process

Emission Source/Control: ZON13 - Process

Emission Source/Control: ZONE1 - Process

Emission Source/Control: ZONE2 - Process

Emission Source/Control: ZONE3 - Process

Emission Source/Control: ZONE4 - Process

Emission Source/Control: ZONE5 - Process

Emission Source/Control: ZONE6 - Process

Emission Source/Control: ZONE7 - Process

Emission Source/Control: ZONE8 - Process

Emission Source/Control: ZONE9 - Process

Item 18.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-SPTOM

Process: 300

Source Classification Code: 3-08-010-05

Process Description:

This process consists of the formation of rigid polyurethane foam. Rigid polyurethane foam is produced from isocyanate and polyol which is mixed by hand and then poured from cups; so no mixhead exists and therefore no mixhead-flushing can occur. This foam generates a small amount of MDI (VOC & HAP) emissions, the bulk of MDI combines in a chemical reaction into the finished product.

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Emission Source/Control: ZON10 - Process

Emission Source/Control: ZON11 - Process

Emission Source/Control: ZON12 - Process

Emission Source/Control: ZON13 - Process

Emission Source/Control: ZONE1 - Process

Emission Source/Control: ZONE2 - Process

Emission Source/Control: ZONE3 - Process

Emission Source/Control: ZONE4 - Process

Emission Source/Control: ZONE5 - Process

Emission Source/Control: ZONE6 - Process

Emission Source/Control: ZONE7 - Process

Emission Source/Control: ZONE8 - Process

Emission Source/Control: ZONE9 - Process

Item 18.4:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-SPTOM

Process: 400

Source Classification Code: 4-90-999-98

Process Description:

This process consists of mold making, mold maintenance, and paint booth (paint booths are exempt per 201-2.3(c)(17)) operations. This process also includes various final assembly operations (bolting, screwing, hand-held logo printing and gluing).

Emission Source/Control: FILT1 - Control

Control Type: FABRIC FILTER

Emission Source/Control: FINIS - Process

Emission Source/Control: MOLD2 - Process

Emission Source/Control: MOLDM - Process

**Condition 19: Compliance Demonstration
Effective for entire length of Permit**

Applicable State Requirement: 6 NYCRR 201-5.1 (a)

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085

Item 19.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 1-SPTOM

Regulated Contaminant(s):

CAS No: 0NY998-00-0	VOC
CAS No: 0NY100-00-0	TOTAL HAP

Item 19.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Facility shall monitor, record and report the volume usage of VOC and HAP containing reactants, coatings, inks, solvents, adhesives, etc. VOC and HAP emissions shall be calculated. Records shall be calculated on a 12-month rolling total basis. This spreadsheet shall be submitted to NYSDEC in each Annual Monitoring Report. Purpose of the spreadsheet submission is to verify ongoing compliance with annual potential to emit (PTE) thresholds for VOC and HAP. This permit is a "Natural Minor" and is therefore predicated upon the following PTEs: VOC < 50 ton/yr, aggregated HAP < 25 ton/yr, speciated HAP < 10 ton/yr.

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

Subsequent reports are due every 12 calendar month(s).

Permit ID: 6-2136-00085/00001

Facility DEC ID: 6213600085