

**New York State Department of Environmental Conservation**  
**Facility DEC ID: 7312600151**



**PERMIT**  
**Under the Environmental Conservation Law (ECL)**

**IDENTIFICATION INFORMATION**

Permit Type: Air State Facility  
Permit ID: 7-3126-00151/00011  
Effective Date: 02/20/2003      Expiration Date: No expiration date

Permit Issued To: PAPER CONVERSIONS INC  
6761 THOMPSON ROAD  
SYRACUSE, NY 13211-2119

Facility: PAPER CONVERSIONS INC  
6761 THOMPSON ROAD  
SYRACUSE, NY 13211

Contact: PAPER CONVERSIONS INC  
6761 THOMPSON ROAD  
SYRACUSE, NY 13211-2119

Description:

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: BARRY L BORROW  
DIVISION OF ENVIRONMENTAL PERMITS  
615 ERIE BLVD WEST  
SYRACUSE, NY 13204-2400

Authorized Signature: \_\_\_\_\_ Date: \_\_\_\_ / \_\_\_\_ / \_\_\_\_



**Notification of Other State Permittee Obligations**

**Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification**

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

**Item B: Permittee's Contractors to Comply with Permit**

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

**Item C: Permittee Responsible for Obtaining Other Required Permits**

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

**Item D: No Right to Trespass or Interfere with Riparian Rights**

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



**LIST OF CONDITIONS**

**DEC GENERAL CONDITIONS**

**General Provisions**

Facility Inspection by the Department

Relationship of this Permit to Other Department Orders and Determinations

Applications for Permit Renewals and Modifications

Permit Modifications, Suspensions and Revocations by the Department

**Facility Level**

Submission of Applications for Permit Modification or Renewal -REGION 7  
HEADQUARTERS



**DEC GENERAL CONDITIONS**  
**\*\*\*\* General Provisions \*\*\*\***  
**GENERAL CONDITIONS - Apply to ALL Authorized Permits.**

**Condition 1: Facility Inspection by the Department**  
**Applicable State Requirement: ECL 19-0305**

**Item 1.1:**

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

**Item 1.2:**

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

**Item 1.3:**

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

**Condition 2: Relationship of this Permit to Other Department Orders and Determinations**  
**Applicable State Requirement: ECL 3-0301.2(m)**

**Item 2.1:**

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

**Condition 3: Applications for Permit Renewals and Modifications**  
**Applicable State Requirement: 6NYCRR 621.13**

**Item 3.1:**

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 3.2:**

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

**Item 3.3:**

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual



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transfer of ownership.

**Condition 4: Permit Modifications, Suspensions and Revocations by the Department**  
**Applicable State Requirement: 6NYCRR 621.14**

**Item 4.1:**

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**\*\*\*\* Facility Level \*\*\*\***

**Condition 5: Submission of Applications for Permit Modification or Renewal -REGION 7 HEADQUARTERS**  
**Applicable State Requirement: 6NYCRR 621.5(a)**

**Item 5.1:**

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator  
Region 7 Headquarters  
Division of Environmental Permits  
615 Erie Blvd West  
Syracuse, NY 13204-2400  
(315) 426-7400



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**Permit Under the Environmental Conservation Law (ECL)**

**ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT**

**IDENTIFICATION INFORMATION**

Permit Issued To: PAPER CONVERSIONS INC  
6761 THOMPSON ROAD  
SYRACUSE, NY 13211-2119

Facility: PAPER CONVERSIONS INC  
6761 THOMPSON ROAD  
SYRACUSE, NY 13211

Authorized Activity By Standard Industrial Classification Code:  
2672 - PAPER COATED AND LAMINATED, NEC

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**LIST OF CONDITIONS**

**FEDERALLY ENFORCEABLE CONDITIONS**

**Facility Level**

- 1 6NYCRR 212.5(f): Facility Permissible Emissions
- \*2 6NYCRR 212.5(f): Compliance Demonstration
- 3 6NYCRR 212.6(a): Compliance Demonstration
- 4 6NYCRR 228.5(a): Compliance Demonstration
- 5 6NYCRR 228.10: Handling, storage, and disposal of volatile organic compounds

**Emission Unit Level**

**EU=1-00002**

- 6 6NYCRR 228.3(a): Volatile organic compound emission control requirements

**EU=1-00004,EP=0000H**

- 7 6NYCRR 212.3(a): Emissions from existing sources

**EU=1-00005**

- 8 6NYCRR 228.3(a): Volatile organic compound emission control requirements

**STATE ONLY ENFORCEABLE CONDITIONS**

**Facility Level**

- 9 ECL 19-0301: Contaminant List
- 10 6NYCRR 201-1.4: Unavoidable noncompliance and violations
- 11 6NYCRR 201-5: Emission Unit Definition
- 12 6NYCRR 211.2: Air pollution prohibited

**Emission Unit Level**

- 13 6NYCRR 201-5: Emission Point Definition By Emission Unit
- 14 6NYCRR 201-5: Process Definition By Emission Unit

NOTE: \* preceding the condition number indicates capping.

Permit Effective Date: 02/20/2003

Permit Expiration Date: No expiration date.



**FEDERALLY ENFORCEABLE CONDITIONS**

**\*\*\*\* Facility Level \*\*\*\***

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability**

**Item A: Sealing - 6NYCRR Part 200.5**

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation.

Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

**Item B: Acceptable Ambient Air Quality - 6NYCRR Part 200.6**

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

**Item C: Maintenance of Equipment - 6NYCRR Part 200.7**

Any person who owns or operates an air contamination



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source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

**Item D: Unpermitted Emission Sources - 6NYCRR Part 201-1.2**

If an existing emission source was subject to the permitting requirements of 6NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

(a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.

(b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

**Item E: Emergency Defense - 6NYCRR Part 201-1.5**

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department within two working days after the event



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occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

**Item F: Recycling and Salvage - 6NYCRR Part 201-1.7**

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

**Item G: Prohibition of Reintroduction of Collected Contaminants to the Air - 6NYCRR Part 201-1.8**

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

**Item H: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR Part 201-3.2(a)**

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

**Item I: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR Part 201-3.3(a)**

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific



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criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

**Item J: Required Emission Tests - 6 NYCRR Part 202-1.1**

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6NYCRR Part 202-1.

**Item K: Visible Emissions Limited - 6 NYCRR Part 211.3**

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

**Item L: Open Fires - 6 NYCRR Part 215**

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, rubbish for salvage, or rubbish generated by industrial or commercial activities.

**Item M: Permit Exclusion - ECL 19-0305**

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not

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limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

**Item N: Federally Enforceable Requirements - 40 CFR 70.6(b)**

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

**FEDERAL APPLICABLE REQUIREMENTS**

**The following conditions are federally enforceable.**

**Condition 1: Facility Permissible Emissions**

**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 212.5(f)**

**Item 1.1:**

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 0NY998-00-0

PTE: 98,000 pounds per year

Name: VOC

**Condition 2: Compliance Demonstration**

**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 212.5(f)**

**Item 2.1:**

The Compliance Demonstration activity will be performed for the Facility.



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Regulated Contaminant(s):  
CAS No: 0NY998-00-0 VOC

**Item 2.2:**

Compliance Demonstration shall include the following monitoring:

Capping: Yes  
Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES  
Monitoring Description:  
MONTHLY USE AND INVENTORY OF VOC CONTAINING MATERIALS WILL BE TRACKED TO VERIFY THAT ACTUAL VOC EMISSIONS FOR THE ENTIRE FACILITY DO NOT EXCEED 49 TONS OVER ANY CONSECUTIVE 12 MONTH PERIOD. ALSO MAINTENANCE RECORDS WILL BE USED AS PROOF OF DESTRUCTION CAPACITY OF THE RTO. THESE RECORDS WILL BE RETAINED FOR 5 YEARS.

Monitoring Frequency: MONTHLY  
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY  
Reporting Requirements: ANNUALLY (ANNIVERSARY)  
Initial Report Due: 03/20/2004 for the period 02/20/2003 through 02/19/2004

**Condition 3: Compliance Demonstration**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 212.6(a)**

**Item 3.1:**

The Compliance Demonstration activity will be performed for the Facility.

**Item 3.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE  
Monitoring Description:  
This maintenance procedure will require periodic facility monitoring for opacity by observing all stack emissions at the facility when heavy ink jobs are performed, or a schedule of periodic observances may be imposed if complaints regarding heavy opacity or odors are received by the Department, on a consistent basis. All observances shall be performed and recorded in a bound log book. Opacity observances should also be performed as associated with the startup of new emission sources and/or after any



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repairs to control equipment have been performed and completed.

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Reference Test Method: EPA RM 9

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 6 MINUTE AVERAGE

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

**Condition 4: Compliance Demonstration**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 228.5(a)**

**Item 4.1:**

The Compliance Demonstration activity will be performed for the Facility.

**Item 4.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Certification from the coating supplier/manufacturer which verifies the parameters used to determine the actual VOC content of the as applied coating, for each coating used at the facility, must be maintained and, upon request, be provided to the departments representative. In addition, purchase, usage and/or production records of the coating material, including solvents, must be maintained and, upon request, be submitted to the department. Records must be maintained at the facility for a period of five years.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

**Condition 5: Handling, storage, and disposal of volatile organic compounds**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 228.10**



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**Item 5.1:**

No owner or operator of a facility subject to 6NYCRR Part 228 shall:

- (a) use open containers to store or dispose of cloth or paper impregnated with VOC and/or solvents that are used for surface preparation, cleanup, or coating removal;
- (b) store in open containers spent or fresh VOC and/or solvents to be used for surface preparation, cleanup, or coating removal;
- (c) use VOC and/or solvents to cleanup spray equipment unless equipment is used to collect the cleaning compounds and to minimize their evaporation to the atmosphere;
- (d) use open containers to store or dispense surface coatings and/or inks unless production, sampling, maintenance, or inspection procedures require operational access. This provision does not apply to the actual device or equipment designed for the purpose of applying a coating material to a substrate; or
- (e) use open containers to store or dispose of spent surface coatings, spent VOCs and/or solvents.

**\*\*\*\* Emission Unit Level \*\*\*\***

**Condition 6: Volatile organic compound emission control requirements**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 228.3(a)**

**Item 6.1:**

This Condition applies to Emission Unit: 1-00002

**Item 6.2:**

No person shall cause or allow the usage of coatings that exceed the allowable pounds of volatile organic compounds per gallon, minus water and excluded VOC at application, as specified in table 1 and table 2 of Part 228, unless an approved coating system or approved control equipment is utilized or a variance has been granted.

In the absence of an approved coating system, approved control equipment or a variance, surface coating of only those materials specified in conditions of this permit citing Tables 1 and 2 in Sections 228.7 and 228.8 shall be allowed.

**Condition 7: Emissions from existing sources**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 212.3(a)**

**Item 7.1:**

This Condition applies to Emission Unit: 1-00004 Emission Point: 0000H

**Item 7.2:**

No person will cause or allow emissions that violate the requirement specified in Table 2, Table 3, or Table 4 of 6NYCRR Part 212 for the environmental rating issued by the commissioner.



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**Condition 8: Volatile organic compound emission control requirements  
Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable Federal Requirement: 6NYCRR 228.3(a)**

**Item 8.1:**

This Condition applies to Emission Unit: 1-00005

**Item 8.2:**

No person shall cause or allow the usage of coatings that exceed the allowable pounds of volatile organic compounds per gallon, minus water and excluded VOC at application, as specified in table 1 and table 2 of Part 228, unless an approved coating system or approved control equipment is utilized or a variance has been granted.

In the absence of an approved coating system, approved control equipment or a variance, surface coating of only those materials specified in conditions of this permit citing Tables 1 and 2 in Sections 228.7 and 228.8 shall be allowed.





**STATE ONLY ENFORCEABLE CONDITIONS**

**\*\*\*\* Facility Level \*\*\*\***

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability**

**Item A: Public Access to Recordkeeping for Facilities With State Facility Permits - 6NYCRR Part 201-1.10(a)**

Where emission source owners and/or operators keep records pursuant to compliance with the operational flexibility requirements of 6 NYCRR Subpart 201-5.4(b)(1) , and/or the emission capping requirements of 6 NYCRR Subparts 201-7.2(d), 201-7.3(f), 201-7.3(g), 201-7.3(h)(5), 201-7.3(i) and 201-7.3(j), the Department will make such records available to the public upon request in accordance with 6 NYCRR Part 616 - Public Access to Records. Emission source owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department of receipt of the request.

**Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or

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law.

**STATE ONLY APPLICABLE REQUIREMENTS**

**The following conditions are state only enforceable.**

**Condition 9: Contaminant List**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable State Requirement: ECL 19-0301**

**Item 9.1:**

Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 0NY998-00-0

Name: VOC

**Condition 10: Unavoidable noncompliance and violations**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable State Requirement: 6NYCRR 201-1.4**

**Item 10.1:**

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction



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occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.

(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

**Condition 11: Emission Unit Definition**

**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable State Requirement: 6NYCRR 201-5**

**Item 11.1:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 1-00002

Emission Unit Description:

EMISSION UNIT NO.2 CONSISTS OF SEVEN (7) EXHAUST VENTS FROM TWO (2) COATING LINES. THESE VENTS EXHAUST DRYING OVENS, WHICH IN GENERAL DRY RELEASE, ADHESIVE, PRIMER OR LACQUER COATINGS THAT HAVE BEEN APPLIED TO PAPER BEING PROCESSED IN THE COATING LINES. ONE OVEN ON COATING LINE II, WHEN IN USE, DRIES WATER-BASED INKS. THE MATERIALS DRIED IN EACH OVEN AND THE OVENS' ASSOCIATED EMISSION POINTS ARE SUMMERIZED: EP MATERIAL DRIED, 0000D WATER-BASED RELEASE COATING, 0000E WATER-BASED PRIMER OR ETHANOL-BASED LAQUER, 000F WATER-BASED ADHESIVE COATING, 00M1 WATER-BASED INKS, 00M2 WATER-BASED RELEASE COATING, 00M3 WATER-BASED PRIMER OR ETHANOL-BASED LAQUER, 00M4 WATER-BASED

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ADHESIVE COATING. EMISSION POINT EP 00M4  
EXHAUSTS BOTH AN ADHESIVE OVEN AND POST  
ADHESIVE OVEN, THE LATTER OF WHICH IS NOT  
ACTIVE.

Building(s): SWI

**Item 11.2:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 1-00003

Emission Unit Description:

EMISSION UNIT NO.3 IS EMISSIONS FROM A  
REGENERATIVE THERMAL OXIDIZER UNIT AND/OR  
ITS BYPASS EMISSIONS LINE. THE UNIT  
CURRENTLY EXHAUSTS TWO (2) WEB PRINTING  
PRESS DRYING OVENS. THE OVENS DRY HEAT SET  
INK WHICH HAS DEODORIZED KEROSENE AS A  
CARRIER SOLVENT.

Building(s): MAIN

**Item 11.3:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 1-00004

Emission Unit Description:

EMISSION UNIT NO.4 VENTILATES A HOT MELT  
GLUE PADDING WORK STATION WHERE MOLTEN GLUE  
IS APPLIED TO BIND STACKS OF PRINTED  
MATERIAL. THE PRIMARY PURPOSE OF THE VENT  
IS TO REMOVE HEAT FROM THE WORK AREA. THE  
GLUE CONSISTS OF RESINS AND WAX.

Building(s): MAIN

**Item 11.4:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 1-00005

Emission Unit Description:

EMISSION UNIT NO.5 VENTILATES TWO CNC INK  
CURING MACHINES THAT DRY INKS ASSOCIATED  
WITH THE FACILITY'S AUTOMATED SILK  
SCREENING OPERATIONS.

Building(s): MAIN

**Condition 12: Air pollution prohibited**

**Effective between the dates of 02/20/2003 and Permit Expiration Date**

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**Applicable State Requirement: 6NYCRR 211.2**

**Item 12.1:**

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

**\*\*\*\* Emission Unit Level \*\*\*\***

**Condition 13: Emission Point Definition By Emission Unit**  
**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable State Requirement: 6NYCRR 201-5**

**Item 13.1:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 1-00002

Emission Point: 0000D

Height (ft.): 13                      Length (in.): 4                      Width (in.): 4  
NYTMN (km.): 4772.08      NYTME (km.): 410.73      Building: SWI

Emission Point: 0000E

Height (ft.): 11                      Length (in.): 13                      Width (in.): 13  
NYTMN (km.): 4772.08      NYTME (km.): 410.73      Building: SWI

Emission Point: 0000F

Height (ft.): 13                      Length (in.): 4                      Width (in.): 4  
NYTMN (km.): 4772.08      NYTME (km.): 410.73      Building: SWI

Emission Point: 000M1

Height (ft.): 20                      Diameter (in.): 10  
NYTMN (km.): 4772.08      NYTME (km.): 410.73      Building: SWI

Emission Point: 000M2

Height (ft.): 16                      Diameter (in.): 8  
NYTMN (km.): 4772.08      NYTME (km.): 410.73      Building: SWI

Emission Point: 000M3

Height (ft.): 17                      Diameter (in.): 8



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NYTMN (km.): 4772.08    NYTME (km.): 410.73    Building: SWI

Emission Point: 000M4

Height (ft.): 17

Length (in.): 24

Width (in.): 24

NYTMN (km.): 4772.08

NYTME (km.): 410.73

Building: SWI

**Item 13.2:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 1-00003

Emission Point: EP00G

Height (ft.): 30

Diameter (in.): 26

NYTMN (km.): 4772.145

NYTME (km.): 410.727

Building: MAIN

**Item 13.3:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 1-00004

Emission Point: 0000H

Height (ft.): 24

Diameter (in.): 12

NYTMN (km.): 4772.145

NYTME (km.): 410.727

Building: MAIN

**Item 13.4:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 1-00005

Emission Point: 0000N

Height (ft.): 17

Length (in.): 10

Width (in.): 10

NYTMN (km.): 4772.145

NYTME (km.): 410.727

Building: MAIN

**Condition 14: Process Definition By Emission Unit**

**Effective between the dates of 02/20/2003 and Permit Expiration Date**

**Applicable State Requirement: 6NYCRR 201-5**

**Item 14.1:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-00002

Process: COL

Source Classification Code: 4-02-013-99

Process Description:

EMISSION UNIT NO.2 CONSISTS OF SEVEN  
EMISSION SOURCES FROM TWO COATING LINES.  
THE EMISSION SOURCES FOR THE COATING LINES



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ARE DRYING OVENS THAT DRY RELEASE AND ADHESIVE COATINGS, PRIMER, OR LACQUER, WHICH HAVE BEEN APPLIED TO PAPER BEING PROCESSED IN THE COATING LINE.

Emission Source/Control: 0002D - Process

Emission Source/Control: 0002E - Process

Emission Source/Control: 0002F - Process

Emission Source/Control: 002M1 - Process

Emission Source/Control: 002M2 - Process

Emission Source/Control: 002M3 - Process

Emission Source/Control: 002M4 - Process

**Item 14.2:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-00003

Process: WPO

Source Classification Code: 4-05-004-21

Process Description:

EMISSION UNIT NO.3 CONSISTS OF A WEB PRESS PRINTING DRYING OVEN THAT DRIES HEATSET INK THAT HAS BEEN APPLIED TO PAPER. THE INKS HAVE A DEODORIZED KEROSENE AS THE SOLVENT VEHICLE.

Emission Source/Control: 0003G - Process

**Item 14.3:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-00004

Process: HGP

Source Classification Code: 3-07-007-27

Process Description:

hot glue padding work station, ventilates heat from molten glue binding.

Emission Source/Control: 0004H - Process

**Item 14.4:**

This permit authorizes the following regulated processes for the cited Emission Unit:

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Emission Unit: 1-00005

Process: CNC

Source Classification Code: 3-01-020-99

Process Description:

EMISSION UNIT NO.5 CONSISTS OF FOUR (4) EXHAUST HOODS THAT CAPTURE EMISSIONS FROM TWO (2) CNC INK CURING UNITS. THE CNC MACHINES ARE AUTOMATED UNITS THAT DRY INKS ASSOCIATED WITH THE FACILITY'S SILK SCREENING OPERATIONS. THE INDIVIDUAL EXHAUST HOODS ARE R OUTED TO A COMMON PLENUM THAT IS VENTED THROUGH AN EXHAUST BLOWER.

Emission Source/Control: 0005N - Process