

PERMIT Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

- Permit Type: Air Title V Facility Permit ID: 8-0704-00025/00059 Effective Date: 03/20/2024 Expiration Date: 03/19/2029
- Permit Issued To:MCWANE INC PO BOX 43327 BIRMINGHAM, AL 35243-3327
- Contact: CHERISE HAASE KENNEDY VALVE 1021 E WATER ST ELMIRA, NY 14901 (607) 378-1419
- Facility: KENNEDY VALVE DIV MC WANE INC 1021 E WATER ST ELMIRA, NY 14901
- Contact: CHERISE HAASE KENNEDY VALVE 1021 E WATER ST ELMIRA, NY 14901 (607) 378-1419

Description:

Second renewal and modification of the McWane Inc. Title V Facility (ATV) Permit for the Kennedy Valve Division of McWane Inc. facility, which manufactures valves and hydrants used primarily in potable water systems. Facility operations include an iron foundry, a machine shop for production of valve and hydrant parts, and dip, spray, and powder coating processes.

The Kennedy Valve facility is subject to 6NYCRR Part 201 6 (Title V) permit requirements due to potential emissions of carbon monoxide (CO), particulate matter (PM), and volatile organic compounds (VOCs) greater than 100 tons per year.

Permit Renewal 2 was originally Public Noticed as Draft between January 22, 2020 and February 21, 2020. During the initial Public Notice period, the Department requested that the facility evaluate the impacts of High Toxicity Air Contaminants (HTACs) in accordance with 6 NYCRR Part 212. The Renewal 2 permit was revised to include additional requirements consistent with this evaluation and T-BACT analysis discussed below.

The Renewal permit incorporates projects which were approved under Operational Flexibility including: Addition of two new core making machines under Process 013, Emission Source S0038; replacement of an existing core making machine with a new core making machine under Emission Source S0038; and the addition of a gas metal arc welding process as Process 024,

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Emission Source S0034 under existing Emission Unit E-00006 that is controlled using a new dust collector (Emission Source S0092.)

Permit renewal 2 also includes the following additional changes to the facility Air Title V permit: Emission Source S0038 has been added as part of this permit renewal to differentiate the Isocure and Novaset core making machines (previously both permitted under Emission Source S0021); Process 007 and Emission Source S0015 have been removed from the permit since this process is equipped with a new dust collection system and the exhaust is recycled back into the facility and does not emit to the outdoor atmosphere; and other minor permit condition changes as necessary.

No changes to the Maximum Achievable Control Technology (MACT) requirements of 40 CFR 63 Subpart ZZZZZ - National Emission Standards for Hazardous Air Pollutants (NESHAP) for Iron and Steel Foundries Area Sources, are proposed.

Permit Renewal 2 continues restrictions on facility emissions of hazardous air pollutants (HAP) to below 25 tons per year total HAP and 10 tons per year individual HAP applicability thresholds in 40 CFR 63, Subpart EEEEE.

Facility process emissions are subject to the requirements of 6 NYCRR Part 212 – Process Operations. As part of this Renewal the facility submitted a T-BACT analysis per 6 NYCRR 212-1.5(d) for benzene emissions from pouring, cooling, and shakeout operations (Emission Units E-00002 and E-00003). The facility has demonstrated that the maximum degree of benzene emissions control is being applied for E-00002 and E-00003. Consistent with the analysis, the facility must construct a new combined exhaust system and stack for the pouring and cooling processes (004 and 005). A monitoring condition is also included reducing the annual metal melt limit from 75,000 tons per year to 65,000 tons per year.

Pursuant to the requirements of Sections 7(2) and 7(3) of the Climate Leadership and Community Protection Act (CLCPA), the Department has requested and received information regarding the project's consistency with the CLCPA.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

THOMAS P HALEY 6274 E AVON LIMA RD AVON, NY 14414-9519

Authorized Signature:

Date: / /	
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Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



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- 6 5 Submission of application for permit modification or renewal-REGION 8 HEADQUARTERS



DEC GENERAL CONDITIONS **** General Provisions **** For the purpose of your Title V permit, the following section contains state-only enforceable terms and conditions. GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers Applicable State Requirement: 6 NYCRR 621.11

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item3.2:

The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 3.3

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Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 4: Permit modifications, suspensions or revocations by the Department Applicable State Requirement: 6 NYCRR 621.13

Item 4.1:

The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

a) materially false or inaccurate statements in the permit application or supporting papers;b) failure by the permittee to comply with any terms or conditions of the permit;

c) exceeding the scope of the project as described in the permit application;

d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit; e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**** Facility Level ****

Condition 5: Submission of application for permit modification or renewal-REGION 8 HEADQUARTERS Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to: NYSDEC Regional Permit Administrator Region 8 Headquarters

Division of Environmental Permits 6274 Avon-Lima Road Avon, NY 14414-9519 (585) 226-2466



VORK STATE Conservation

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Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT

IDENTIFICATION INFORMATION

Permit Issued To:MCWANE INC PO BOX 43327 BIRMINGHAM, AL 35243-3327

Facility:

KENNEDY VALVE DIV MC WANE INC 1021 E WATER ST ELMIRA, NY 14901

Authorized Activity By Standard Industrial Classification Code: 3321 - GRAY IRON FOUNDRIES 3491 - INDUSTRIAL VALVES

Permit Effective Date: 03/20/2024

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NOTE: * preceding the condition number indicates capping.

Division of Air Resources - Title V Permit



Division of Air Resources



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**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS The items listed below are not subject to the annual compliance certification requirements under Title V. Permittees may also have other obligations under regulations of general applicability.

Item A:Public Access to Record keeping for Title V Facilities - 6NYCRR 201-1.10 (b)The Department will make available to the public any
permit application, compliance plan, permit, and

monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6 NYCRR Part 616 -Public Access to records and Section 114(c) of the Act.

Item B: Timely Application for the Renewal of Title V Permits - 6 NYCRR 201-6.2 (a) (4)

Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Item C: Certification by a Responsible Official - 6 NYCRR 201-6.2 (d) (12) Any application, form, report or compliance certification

Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Item D: Requirement to Comply With All Conditions - 6 NYCRR 201-6.4 (a) (2) The permittee must comply with all conditions of the

Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

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Item E: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements - 6 NYCRR 201-6.4 (a) (3) This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Item F:Cessation or Reduction of Permitted Activity Not a
Defense - 6 NYCRR 201-6.4 (a) (5)
It shall not be a defense for a permittee in an
enforcement action to claim that a cessation or reduction
in the permitted activity would have been necessary in
order to maintain compliance with the conditions of this
permit.

Item G: Property Rights - 6 NYCRR 201-6.4 (a) (6)

This permit does not convey any property rights of any sort or any exclusive privilege.

Item H: Severability - 6 NYCRR 201-6.4 (a) (9)

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

Item I: Permit Shield - 6 NYCRR 201-6.4 (g)

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking





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the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;

ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;

iii. The applicable requirements of Title IV of the Act;

iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Item J: Reopening for Cause - 6 NYCRR 201-6.4 (i)

This Title V permit shall be reopened and revised under any of the following circumstances:

i. When additional applicable requirements under the act become applicable to a title V facility with a remaining permit term of three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the department pursuant to the provisions of section 201- 6.6 of this Subpart.

ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the

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permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Item K: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b) All terms and conditions in this permit required by the

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Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS SUBJECT TO ANNUAL CERTIFICATIONS AT ALL TIMES

The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements at all times.

Condition 1:	Acceptable Ambient Air Quality		
	Effective between the dates of 03/20/2024 and 03/19/2029		

Applicable Federal Requirement:6 NYCRR 200.6

Item 1.1:

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Condition 2: Fees Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (a) (7)

Item 2.1:

The owner and/or operator of a stationary source shall pay fees to the Department consistent with the fee schedule authorized by ECL 72-0303.

Condition 3: Recordkeeping and Reporting of Compliance Monitoring Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (c)

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Item 3.1:

The following information must be included in any required compliance monitoring records and reports:

(i) The date, place, and time of sampling or measurements;

(ii) The date(s) analyses were performed;

(iii)The company or entity that performed the analyses;

(iv) The analytical techniques or methods used including quality assurance and quality control procedures if required;

(v) The results of such analyses including quality assurance data where required; and

(vi) The operating conditions as existing at the time of sampling or measurement.

Any deviation from permit requirements must be clearly identified in all records and reports. Reports must be certified by a responsible official, consistent with Section 201-6.2 of Part 201.

Condition 4: Records of Monitoring, Sampling, and Measurement Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (c) (2)

Item 4.1:

Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements found in applicable regulations. Records of all monitoring data and support information must be retained for a period of at least 5 years from the date of the monitoring, sampling, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

Condition 5: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (c) (3) (ii)

Item 5.1:

The Compliance Certification activity will be performed for the Facility.

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Item 5.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

Notify the Department and report permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. Where the underlying applicable requirement fails to address the time frame for reporting deviations, reports of deviations shall be submitted to the permitting authority based on the following schedule:

(1) For emissions of a hazardous air pollutant (as identified in an applicable regulation) that continue for more than an hour in excess of permit requirements, the report must be made within 24 hours of the occurrence.

(2) For emissions of any regulated air pollutant, excluding those listed in paragraph (1) of this section, that continue for more than two hours in excess of permit requirements, the report must be made within 48 hours.

(3) For all other deviations from permit requirements, the report shall be contained in the 6 month monitoring report required above.

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(4) This permit may contain a more stringent reporting requirement than required by paragraphs (1), (2) or (3) above. If more stringent reporting requirements have been placed in this permit or exist in applicable requirements that apply to this facility, the more stringent reporting requirement shall apply.

If above paragraphs (1) or (2) are met, the source must notify the permitting authority by telephone during normal business hours at the Regional Office of jurisdiction for this permit, attention Regional Air Pollution Control Engineer (RAPCE) according to the timetable listed in paragraphs (1) and (2) of this section. For deviations and incidences that must be reported outside of normal business hours, on weekends, or holidays, the DEC Spill Hotline phone number at 1-800-457-7362 shall be used. A written notice, certified by a responsible official consistent with 6 NYCRR Part 201-6.2(d)(12), must be submitted within 10 working days of an occurrence for deviations reported under (1) and (2). All deviations reported under paragraphs (1) and (2) of this section must also be identified in the 6 month monitoring report required above.

The provisions of 6 NYCRR 201-1.4 shall apply if the permittee seeks to have a violation excused unless otherwise limited by regulation. In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets. Notwithstanding any recordkeeping and reporting requirements in 6 NYCRR 201-1.4, reports of any deviations shall not be on a less frequent basis than the reporting periods described in paragraphs (1) and (4) above.

In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

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In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports may be submitted electronically or physically. Electronic reports shall be submitted using the Department's Air Compliance and Emissions Electronic-Reporting system (ACE). If the facility owner or operator elects to send physical copies instead, two copies shall be sent to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Quality Assurance (BQA) in the DEC central office) and one copy shall be sent to the Administrator (or his or her representative). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.4(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 6: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (e)

Item 6.1:

The Compliance Certification activity will be performed for the Facility.

Item 6.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Requirements for compliance certifications with terms and conditions contained in this facility permit include the following:

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i. Compliance certifications shall contain:

- the identification of each term or condition of the permit that is the basis of the certification;

- the compliance status;

- whether compliance was continuous or intermittent;

the method(s) used for determining the compliance status of the facility, currently and over the reporting period consistent with the monitoring and related recordkeeping and reporting requirements of this permit;
such other facts as the Department may require to

determine the compliance status of the facility as specified in any special permit terms or conditions; and

- such additional requirements as may be specified elsewhere in this permit related to compliance certification.

ii. The responsible official must include in the annual certification report all terms and conditions contained in this permit which are identified as being subject to certification, including emission limitations, standards, or work practices. That is, the provisions labeled herein as "Compliance Certification" are not the only provisions of this permit for which an annual certification is required.

iii. Compliance certifications shall be submitted annually. Certification reports are due 30 days after the anniversary date of four consecutive calendar quarters. The first report is due 30 days after the calendar quarter that occurs just prior to the permit anniversary date, unless another quarter has been acceptable by the Department.

iv. All annual compliance certifications may be submitted electronically or physically. Electronic reports shall be submitted using the Department's Air Compliance and Emissions Electronic-Reporting system (ACE). If the facility owner or operator elects to send physical copies instead, two copies shall be sent to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Quality Assurance (BQA) in the DEC central office) and one copy shall be sent to the Administrator (or his or her representative). The mailing addresses for the above

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referenced persons are:

Chief – Air Compliance Branch USEPA Region 2 DECA/ACB 290 Broadway, 21st Floor New York, NY 10007

The address for the RAPCE is as follows:

Regional Air Pollution Control Engineer NYSDEC Region 8 Headquarters 6274 East Avon-Lima Road Avon, NY 14414-9519

The address for the BQA is as follows:

NYSDEC Bureau of Quality Assurance 625 Broadway Albany, NY 12233-3258

Monitoring Frequency: ANNUALLY Reporting Requirements: ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 1/30/2025. Subsequent reports are due on the same day each year

Condition 7: Recordkeeping requirements Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 202-2.5

Item 7.1:

(a) The following records shall be maintained for at least five years:

(1) a copy of each emission statement submitted to the department; and

(2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.

Condition 8:	Open Fires - Prohibitions	
	Effective between the dates of 03/20/2024 and 03/19/2029	

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Applicable Federal Requirement:6 NYCRR 215.2

Item 8.1:

Except as allowed by Title 6 NYCRR Section 215.3, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

Item 8.2

Per Section 215.3, burning in an open fire, provided it is not contrary to other law or regulation, will be allowed as follows:

(a) On-site burning in any town with a total population less than 20,000 of downed limbs and branches (including branches with attached leaves or needles) less than six inches in diameter and eight feet in length between May 15th and the following March 15th. For the purposes of this subdivision, the total population of a town shall include the population of any village or portion thereof located within the town. However, this subdivision shall not be construed to allow burning within any village.

(b) Barbecue grills, maple sugar arches and similar outdoor cooking devices when actually used for cooking or processing food.

(c) Small fires used for cooking and camp fires provided that only charcoal or untreated wood is used as fuel and the fire is not left unattended until extinguished.

(d) On-site burning of agricultural wastes as part of a valid agricultural operation on contiguous agricultural lands larger than five acres actively devoted to agricultural or horticultural use, provided such waste is actually grown or generated on those lands and such waste is capable of

being fully burned within a 24-hour period.

(e) The use of liquid petroleum fueled smudge pots to prevent frost damage to crops.

(f) Ceremonial or celebratory bonfires where not otherwise prohibited by law, provided that only untreated wood or other agricultural products are used as fuel and the fire is not left unattended until extinguished.

(g) Small fires that are used to dispose of a flag or religious item, and small fires or other smoke producing process where not otherwise prohibited by law that are used in connection with a religious ceremony.

(h) Burning on an emergency basis of explosive or other dangerous or contraband materials by police or other public safety organization.

(i) Prescribed burns performed according to Part 194 of this Title.

(j) Fire training, including firefighting, fire rescue, and fire/arson investigation training, performed under applicable rules and guidelines of the New York State Department of State's Office of Fire Prevention and Control. For fire training performed on acquired structures, the structures must be emptied and stripped of any material that is toxic, hazardous or likely to emit toxic smoke (such as asbestos, asphalt shingles and vinyl siding or other vinyl products) prior to burning and must be at least 300 feet from other occupied structures. No more than one structure per lot or within a 300 foot radius (whichever is bigger) may be burned in a training exercise.

(k) Individual open fires as approved by the Director of the Division of Air Resources as may be required in response to an outbreak of a plant or animal disease upon request by the commissioner of the Department of Agriculture and Markets, or for the destruction of invasive

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plant and insect species.

(l) Individual open fires that are otherwise authorized under the environmental conservation law, or by rule or regulation of the Department.

MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS SUBJECT TO ANNUAL CERTIFICATIONS ONLY IF APPLICABLE

The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements only if effectuated during the reporting period. [NOTE: The corresponding annual compliance certification for those conditions not effectuated during the reporting period shall be specified as "not applicable".]

Condition 9: Maintenance of Equipment Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 200.7

Item 9.1:

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

Condition 10: Recycling and Salvage Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-1.7

Item 10.1:

Where practical, the owner or operator of an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of the ECL.

Condition 11: Prohibition of Reintroduction of Collected Contaminants to the air

Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-1.8

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Item 11.1:

No person shall unnecessarily remove, handle or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Condition 12: Exempt Sources - Proof of Eligibility Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-3.2 (a)

Item 12.1:

The owner or operator of an emission source or activity that is listed as being exempt may be required to certify that it is operated within the specific criteria described in this Subpart. The owner or operator of any such emission source or activity must maintain all records necessary for demonstrating compliance with this Subpart on-site for a period of five years, and make them available to representatives of the department upon request.

Condition 13: Trivial Sources - Proof of Eligibility Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-3.3 (a)

Item 13.1:

The owner or operator of an emission source or activity that is listed as being trivial in this Section may be required to certify that it is operated within the specific criteria described in this Subpart. The owner or operator of any such emission source or activity must maintain all required records on-site for a period of five years and make them available to representatives of the department upon request.

Condition 14: Requirement to Provide Information Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (a) (4)

Item 14.1:

The owner and/or operator shall furnish to the department, within a reasonable time, any information that the department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the department copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to the administrator along with a claim of confidentiality, if the administrator initiated the request for information or otherwise has need of it.

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Condition 15: Right to Inspect Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (a) (8)

Item 15.1:

The department or an authorized representative shall be allowed upon presentation of credentials and other documents as may be required by law to:

(i) enter upon the permittee's premises where a facility subject to the permitting requirements of this Subpart is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

(ii) have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

(iii) inspect at reasonable times any emission sources, equipment (including monitoring and air pollution control equipment), practices, and operations regulated or required under the permit; and

(iv) sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

Condition 16: Required Emissions Tests Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 202-1.1

Item 16.1:

For the purpose of ascertaining compliance or non-compliance with any air pollution control code, rule or regulation, the commissioner may require the person who owns such air contamination source to submit an acceptable report of measured emissions within a stated time.

Condition 17: Accidental release provisions. Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40 CFR Part 68

Item 17.1:

If a chemical is listed in Tables 1,2,3 or 4 of 40 CFR §68.130 is present in a process in

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quantities greater than the threshold quantity listed in Tables 1,2,3 or 4, the following requirements will apply:

a) The owner or operator shall comply with the provisions of 40 CFR Part 68 and;

b) The owner or operator shall submit at the time of permit issuance (if not previously submitted) one of the following, if such quantities are present:

1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR §68.10(a) or,

2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan. Information should be submitted to:

Risk Management Plan Reporting Center C/O CSC 8400 Corporate Dr Carrollton, Md. 20785

Condition 18: Recycling and Emissions Reduction Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 82, Subpart F

Item 18.1:

The permittee shall comply with all applicable provisions of 40 CFR Part 82.

The following conditions are subject to annual compliance certification requirements for Title V permits only.

Condition 19: Emission Unit Definition Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR Subpart 201-6

Item 19.1:

The facility is authorized to perform regulated processes under this permit for: Emission Unit: E-00001 Emission Unit Description: Melting: Scrap metal is preheated via a natural gas fired

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preheater then charged into one of three coreless induction melting furnaces. Molten metal is tapped from the furnace into a ladle and alloys may be added to achieve the desired chemistry.

Building(s): F

Item 19.2:

The facility is authorized to perform regulated processes under this permit for: Emission Unit: E-00002

Emission Unit Description:

Pouring and Cooling: A ladle containing molten metal is moved to the pouring line where the metal is poured into sand molds. From the pouring station, the filled molds travel by conveyor through the cooling zone.

Building(s): E

Item 19.3:

The facility is authorized to perform regulated processes under this permit for: Emission Unit: E-00003

Emission Unit Description:

Shakeout, Sand Handling and Mold Making: Cooled molds are transfered to a rotary shakeout machine and rotary drum to separate the castings from the molds. Sand is screened and transferred to the muller where it is reused in making molds.

Building(s): D

Item 19.4:

The facility is authorized to perform regulated processes under this permit for: Emission Unit: E-00005

Emission Unit Description:

Core Making: Sand cores are made in one of three methods; shell core, Novaset or Isocure. Cores are washed in a water based material to improve surface characteristics.

Building(s): D

Item 19.5:

The facility is authorized to perform regulated processes under this permit for: Emission Unit: E-00006 Emission Unit Description: Finishing: After castings are cleaned and welded as

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necessary, they are surface coated as needed in one of two powder coat booths or spray booths. The coating booths are equipped with fabric filters to reduce emissions of particulate matter.

Building(s): E H

Condition 20: Progress Reports Due Semiannually Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (d) (4)

Item 20.1:

Progress reports consistent with an applicable schedule of compliance are to be submitted at least semiannually, or at a more frequent period if specified in the applicable requirement or by the department. Such progress reports shall contain the following:

(i) dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and

(ii) an explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

Condition 21: Operational Flexibility Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-6.4 (f)

Item 21.1:

A permit modification is not required for changes that are provided for in the permit. Such changes include approved alternate operating scenarios and changes that have been submitted and approved pursuant to an established operational flexibility protocol and the requirements of this section. Each such change cannot be a modification under any provision of Title I of the Clean Air Act or exceed, or cause the facility to exceed, an emissions cap or limitation in the permit. The facility owner or operator must incorporate all changes into any compliance certifications, record keeping, and/or reporting required by the permit.

Condition 22: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 201-6.4 (f) (2)

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Item 22.1:

The Compliance Certification activity will be performed for the Facility.

Item 22.2: Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Operational Flexibility Protocol

I. Protocol Objective

The objective of this condition is to enable operational flexibility at the facility by building the capability to make certain changes pursuant to this protocol into the Title V permit. As provided under 6 NYCRR Part 201-6.4(f), changes made under an approved protocol are not subject to the Title V permit modification provisions under 6 NYCRR Part 201-6.6 unless required by the Department pursuant to 201-6.4(f)(4).

II. Protocol

A. Criteria

1. Changes reviewed under this protocol shall be evaluated in accordance with the following criteria:

a. All underlying federal and state requirements with which the new or changed operation or emission source must comply must exist in the Title V permit. Existing permit conditions may be amended to reference or include the new or changed operation or emission source and any related information, and/or subject to the Department's approval, new conditions proposed, to provide the appropriate monitoring parameters.

b. Any new or changed emission source shall not be part of a source project that results in a significant net emission increase that exceeds the New Source Review (NSR) thresholds identified in 6 NYCRR Part 231.

c. The facility shall not use the protocol to make physical changes or changes in the method of operation of

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existing emissions sources that would require a new or modified federally enforceable emissions cap. Such changes must be addressed via the significant permit modification provisions.

B. Notification Requirements for Changes Reviewed under the Protocol

1. The facility shall notify the Department in writing of the proposed change at least 15 days in advance of making the proposed change.

2. Notifications made in accordance with this protocol must include the following information:

a. Identification of the Title V permit emission unit, process(es), emission source(s) and emission point(s) affected by the proposed change with applicable revisions to the Emission Unit structure;

b. Description of the proposed change, including operating parameters affected;

c. Identification and description of emissions control device or technology that will be used; and

d. Documentation of the project's, or emission source's, compliance with respect to all state and/or federally applicable requirements, including the following:

i. Calculations demonstrating the emission rate potential and maximum projected annual actual emission rates for all contaminants affected by the change;

ii. Documentation demonstrating that the change is not subject to the New Source Review requirements described in 6 NYCRR Part 231;

iii. Identification and evaluation of all state and federal regulations applicable to the proposed change;

iv. A description of any additional operating and record keeping procedures necessary to ensure compliance with all

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applicable requirements; and

v. Any other relevant information used for the evaluation of the proposed change under this protocol.

e. Any other relevant information used for the evaluation of the proposed project or emission source under the Protocol.

C. Review and Approval of Changes

1. The Department shall respond to the permittee in writing with a determination within 15 days of receipt of the notification required by Section II.B of this protocol.

2. The Department may require a permit modification in order to impose new applicable requirements or additional permit conditions if it determines that changes proposed pursuant to the notification do not meet the criteria under Section II. A above or that the changes may have a significant air quality impact or be otherwise potentially significant under SEQRA (6 NYCRR Part 617).

3. The Department may require that the permittee not undertake the proposed change until it completes a more detailed review of the proposed change, which may include potential air quality impacts and/or applicable requirements. The Department's determination shall include a listing of information required for further review, if necessary.

D. Additional Compliance Obligations for Changes Made Under this Protocol

1. Upon commencement of the change, the facility shall comply with all applicable requirements and permit conditions, including any amended or proposed in accordance with II.A.1.a above.

2. The facility shall provide with the semiannual monitoring report, a summary of the changes made in accordance with this protocol and a statement of the

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compliance status of each. Changes reported should include all those made during the corresponding period and any earlier changes that have not yet been incorporated into the permit.

3. The facility shall include each change made pursuant to this protocol in the next application for permit modification or renewal, whichever is first. Changes made pursuant to this protocol are not subject to the permit shield provisions described in 6 NYCRR 201-6.4(g) until they are incorporated into the Title V permit.

4. The facility shall maintain a record of each change made pursuant to this protocol at the facility and shall make such records available to the Department upon request.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 23: Facility Permissible Emissions Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-7.1

Item 23.1:

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The sum of emissions from the emission units specified in this permit shall not equal or exceed the following

Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 000071-43-2 Name: BENZENE	PTE:	19,000	pounds per year
CAS No: 000108-95-2 Name: PHENOL	PTE:	19,000	pounds per year
CAS No: 0NY100-00-0 Name: TOTAL HAP	PTE:	49,000	pounds per year

Condition 24: Capping Monitoring Condition Effective between the dates of 03/20/2024 and 03/19/2029

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Applicable Federal Requirement:6 NYCRR 201-7.1

Item 24.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

40 CFR Part 63, Subpart EEEEE

Item 24.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 24.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 24.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 24.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 24.6:

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):	
CAS No: 000108-95-2	PHENOL
CAS No: 000071-43-2	BENZENE

Item 24.7:

Compliance Certification shall include the following monitoring:

Capping: Yes

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Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

To remain below the applicability thresholds of 40 CFR 63, Subpart EEEEE, facility annual emissions of the above individual Hazardous Air Pollutants (HAPs) must not exceed 9.5 tpy, on a 12-month rolling basis.

To demonstrate compliance with this limit, individual HAP emissions must be calculated on a monthly basis and incorporated into a 12-month rolling total. HAP emissions from the preheating, melting, inoculation, pouring/cooling, and shakeout processes (Emission Units E-00001 and E-00002) should be calculated using acceptable process-specific emission factors. Other HAP emissions generated at the facility (e.g., painting, core making, natural gas combustion, etc.) should be calculated based upon the HAP-containing product usage, mass-balance calculations, and available engineering data, as appropriate. Sources for this data and emissions factors include site-specific testing data, appropriate industry group data, and published governmental data.

Records of emissions, supporting information, and annual certifications must be must be maintained for a period of at least five years and made available to the Department upon request.

Parameter Monitored: BENZENE

Upper Permit Limit: 9.5 tons per year Monitoring Frequency: MONTHLY Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 25: Capping Monitoring Condition Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 201-7.1

Item 25.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject

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to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

40 CFR Part 63, Subpart EEEEE

Item 25.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 25.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 25.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 25.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 25.6:

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s): CAS No: 0NY100-00-0 TOTAL HAP

Item 25.7:

Compliance Certification shall include the following monitoring:

Capping: Yes Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE Monitoring Description: To remain below the applicability thresholds of 40 CFR 63, Subpart EEEEE, facility annual emissions of total Hazardous Air Pollutants (Total HAPs) must not exceed 24.5





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tpy, on a 12-month rolling basis.

To demonstrate compliance with this limit, total HAP emissions must be calculated on a monthly basis and incorporated into a 12-month rolling total. HAP emissions from the preheating, melting, inoculation, pouring/cooling, and shakeout processes (Emission Units E-00001 and E-00002) should be calculated using acceptable process-specific emission factors. Other HAP emissions generated at the facility (e.g., painting, core making, natural gas combustion, etc.) should be calculated based upon the HAP-containing product usage, mass-balance calculations, and available engineering data, as appropriate. Sources for this data and emissions factors include site-specific testing data, appropriate industry group data, and published governmental data.

Records of emissions, supporting information, and annual certifications must be must be maintained for a period of at least five years and made available to the Department upon request.

Parameter Monitored: TOTAL HAP Upper Permit Limit: 24.5 tons per year Monitoring Frequency: MONTHLY Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 26: Statement dates for emissions statements. Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 202-2.4 (a) (3)

Item 26.1:

This facility is required to submit an annual emission statement electronically and these emissions statements must be submitted to the department as per the following schedule:

(i) March 15th of each year for facilities with three or fewer processes listed in their Title V permit:

(ii) March 31st of each year for facilities with four to six processes listed in their Title V permit:

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(iii) April 15th of each year for facilities with 7 to 12 processes listed in their Title V permit:

(iv) April 30th of each year for facilities with 13 or more processes listed in their Title V permit.

Condition 27: Visible Emissions Limited Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 211.2

Item 27.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 28: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 212-1.5 (d)

Item 28.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00002 Process: 004

Emission Unit: E-00002 Process: 005

Emission Unit: E-00003 Process: 006

Regulated Contaminant(s): CAS No: 000071-43-2 BENZENE

Item 28.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

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Monitoring Description:

To reduce ambient impacts and comply with the Toxic Best Available Control Technology (T-BACT) determination for benzene, the facility must construct a new 110 foot exhaust stack (EP S00PC) to vent the combined emissions from the iron pouring and cooling processes (Processes 004 and 005). Following construction of the new stack the existing emission points for the iron pouring and cooling processes (EPs S0067, S0068, S0069, S0070, S0071, S0090, and S0091) must be decomissioned.

Within 30 days of permit issuance, the facility owner or operator will submit a proposed construction schedule for the new exhaust stack to the Department. Modifications to the construction schedule may be made upon request and with written approval from the Department. The facility owner or operator must submit semi-annual progress reports to the Department on the status of the stack construction project. Semi-annual progress reports must be submitted until completion of the project.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 29: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 212-1.5 (d)

Item 29.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00002	Emission Point: 000PC
Emission Unit: E-00003	Emission Point: 00089
Regulated Contaminant(s):	
CAS No: 000071-43-2	BENZENE

Item 29.2:

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Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING Monitoring Description:

> To comply with the Toxic Best Available Control Technology (T-BACT) determination, the facility owner or operator must verify the benzene emission rates used in the T-BACT analysis iron pouring, cooling and shakeout processes (Processes 004, 005, and 006). To demonstrate compliance with this requirement, within 90 days of completing construction of the new iron pouring and cooling stack (EP 000PC), the facility must conduct emissions stack testing on EP 000PC and the shakeout system baghouse stack (EP 00089).

In accordance with 6 NYCRR 202-1, a test protocol must be submitted to the Department at least 30 days prior to conducting the stack test. A stack test report must be submitted to the Department in triplicate within 60 days of completing the test. Benzene emissions testing must be conducted using EPA Reference Method 18 or an alternative test method approved by the Department.

If the measured benzene emission rates exceed the values used in the T-BACT analysis, the facility owner or operator must notify the Department and submit a revised T-BACT analysis accounting for the increased emission rates within 30 days of the notification. This revised analysis must include a demonstration of whether the facility continues to meet the Acceptable Residual Risk Management Range in DEC Program Policy DAR-1. Exceedance of the benzene emission rate in this condition alone shall not be considered a violation.

Subsequent testing must be completed upon request by the Department. The Department reserves the right to require the facility owner or operator to verify the benzene emission rate at any time.

Records of completed tests, test protocols, and T-BACT analyses must be maintained for a period of at least five years and made available to the Department upon request.

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Parameter Monitored: BENZENE Upper Permit Limit: 2.65 pounds per hour Reference Test Method: EPA Method 18 Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Averaging Method: Arithmetic average of stack test runs Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 30: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 212-1.5 (d)

Item 30.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00002 Process: 004

Emission Unit: E-00002 Process: 005

Emission Unit: E-00003 Process: 006

Regulated Contaminant(s): CAS No: 000071-43-2 BENZENE

Item 30.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

> In accordance with 6 NYCRR 212-2.1(b), process emissions of benzene from the pouring, cooling, and shakeout processes (Processes 004, 005, and 006) must comply with the air cleaning requirements under Table 4 to 6 NYCRR 212-2.3(b). These processes emit 2.65 lbs/hour of benzene and this contaminant has been assigned an Environmental Rating of "A". For A-rated air contaminants with an ERP greater than or equal to 0.1 lbs/hour and less than 1 lbs/hour, the facility must meet the 90 percent (%) air cleaning requirement as specified in Table 4 to 6 NYCRR 212-2.3(b).





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The facility owner or operator has submitted a T-BACT analysis per the procedure under 6 NYCRR 212-1.5(d) demonstrating that meeting the required degree of air cleaning is technically and economically infeasible. The Department has reviewed the T-BACT analysis and determined that the maximum degree of emissions control is being applied to these processes.

To reduce benzene emissions and impacts and meet T-BACT requirements, the facility owner or operator must comply with the limits, monitoring, mitigation, maintenance, and recordkeeping requirements consistent with the analysis and the Department's determination.

The T-BACT determination must be reevaluated every five years or prior to any changes that could significantly affect the previously approved T-BACT determination. A revised T-BACT analysis must be submitted with their next Air Title V permit renewal application at least 180 days, but not more than eighteen months, prior to the date of permit expiration. The revised T-BACT analysis must be prepared in accordance with the procedures in DEC Program Policy DAR-1. The T-BACT reevaluation may be combined with the 6 NYCRR Part 212 air dispersion modeling report and/or Toxic Impact Assessment as required elsewhere in this permit.

Monitoring Frequency: UPON PERMIT RENEWAL Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 31: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 212-1.5 (d)

Item 31.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00002 Process: 004

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Emission Unit: E-00002 Process: 005

Emission Unit: E-00003 Process: 006

Regulated Contaminant(s): CAS No: 000071-43-2 BENZENE

Item 31.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

To reduce benzene emissions and comply with the Toxic Best Available Control Technology (T-BACT) determination for the iron pouring, cooling and shakeout processes (Processes 004, 005, and 006), the total facility quantity of iron melted is limited to 65,000 tons per year, on a 12-month rolling basis. To demonstrate compliance with this limit, the facility owner or operator must monitor the quantity of iron melted on a monthly basis and incorporate into a 12-month rolling total.

Records of tons of iron melted must be maintained for a period of at least five years and made available to the Department upon request.

Work Practice Type: PROCESS MATERIAL THRUPUT Process Material: IRON Upper Permit Limit: 65000 tons per year Monitoring Frequency: MONTHLY Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 32: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 212-2.3 (b)

Item 32.1:

The Compliance Certification activity will be performed for the Facility.

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Item 32.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Emission Processes 002-008 are subject to 6 NYCRR Part 212 and emit the high toxicity air contaminants (HTACs) lead and manganese. Emissions of lead and manganese from these process sources are also regulated as metal HAPs by Federal NESHAP 40 CFR 63, Subpart ZZZZZ.

In accordance with 6 NYCRR 212-1.5(e)(2), the facility owner or operator has demonstrated compliance with the guideline concentrations for lead and manganese in the latest Toxic Impact Assessment (TIA) modeling. To demonstrate on-going compliance with 6 NYCRR Part 212 for these HTACs, the facility owner or operator must comply with the applicable requirements of 40 CFR 63, Subpart ZZZZZ specified elsewhere in this permit.

At least 180 days, but not more than eighteen months prior to the date of permit expiration, the facility owner or operator must submit as part of their next Air Title V permit renewal application a TIA air dispersion modeling protocol for Department review and approval. Within 60 days of Department approval of the protocol, the facility owner or operator must submit an update to the TIA. The TIA should also include a review of facility process sources, their emission rates, and applicability of 6 NYCRR Part 212.

Records of the latest TIA modeling report must be maintained for a period of at least five years and made available to the Department upon request.

Monitoring Frequency: UPON PERMIT RENEWAL Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 33: Particulate emission limit Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 216.3

Item 33.1:

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This Condition applies to:

Emission Unit: E00001

Emission Unit: E00002

Emission Unit: E00003

Item 33.2:

Any iron and/or steel process must not cause or allow emissions of particulates from any confined process to exceed the limits contained in Table 1 of Part 216 or as listed in this permit.

Condition 34: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 216.3

Item 34.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001 Process: 001	Emission Source: S0088
Emission Unit: E-00001 Process: 001	Emission Source: S0090

Regulated Contaminant(s): CAS No: 0NY075-00-0 PARTICULATES

Item 34.2:

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Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

To comply with the 0.05 gr/dscf particulate limit for Emission Point 00088 under 6 NYCRR 216.3, the pressure drop across the Melt West Baghouse (Control S0088) and Melt East Baghouse (Control S0090) must not fall outside the range of 1.5 to 6.0 inches of water.

To demonstrate compliance with this limit, the facility owner or operator must continuously monitor the pressure drop across the baghouses for Control S0088 and S0090.

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Pressure drop readings must be recorded at a minimum of once every 15-minutes. the pressure drop monitor must be installed, maintained, and calibrated in accordance with the manufacturer's recommendations.

If the pressure drop recorded during normal operations is outside of this range, the facility owner or operator must inspect the baghouse(s) and initiate corrective action(s) as necessary. This pressure drop range shall not apply during periods of start-up following bag replacement.

This pressure drop range should be verified during the periodic confirmatory stack testing for particulates from Emission Point 00088. The range may be modified based on updated engineering or stack test data upon request and approval by the Department.

Records of pressure drop readings must be maintained on-site for a period of five years and made available to the Department upon request.

Parameter Monitored: PRESSURE DROP Lower Permit Limit: 1.5 inches of water Upper Permit Limit: 6.0 inches of water Monitoring Frequency: CONTINUOUS Averaging Method: RANGE - NOT TO FALL OUTSIDE OF STATED RANGE AT ANY TIME Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 35: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 216.3

Item 35.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00003 Process: 006 Emission Source: S0089

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Regulated Contaminant(s): CAS No: 0NY075-00-0 PARTICULATES

Item 35.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

To comply with the 0.05 gr/dscf particulate limit for Emission Point 00090 under 6 NYCRR 216.3, the pressure drop across the Shakeout Baghouse (Control S0090) must not fall outside the range of 4.0 to 10.0 inches of water.

To demonstrate compliance with this limit, the facility owner or operator must continuously monitor the pressure drop across the baghouses for Control S0088 and S0090. Pressure drop readings must be recorded at a minimum of once every 15-minutes. the pressure drop monitor must be installed, maintained, and calibrated in accordance with the manufacturer's recommendations.

If the pressure drop recorded during normal operations is outside of this range, the facility owner or operator must inspect the baghouse(s) and initiate corrective action(s) as necessary. This pressure drop range shall not apply during periods of start-up following bag replacement.

This pressure drop range should be verified during the periodic confirmatory stack testing for particulates from Emission Point 00089. The range may be modified based on updated engineering or stack test data upon request and approval by the Department.

Records of pressure drop readings must be maintained on-site for a period of five years and made available to the Department upon request.

Parameter Monitored: PRESSURE DROP Lower Permit Limit: 4.0 inches of water Upper Permit Limit: 10.0 inches of water Monitoring Frequency: CONTINUOUS Averaging Method: RANGE - NOT TO FALL OUTSIDE OF STATED

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RANGE AT ANY TIME Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 36: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 216.3

Item 36.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001	Emission Point: 00088
Emission Unit: E-00002	Emission Point: 000PC
Emission Unit: E-00003	Emission Point: 00089
Regulated Contaminant(s): CAS No: 0NY075-00-0	PARTICULATES

Item 36.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING Monitoring Description:

> Per Table 1 to Part 216.3, emissions of particulates from iron preheating and melting (Emission Point 00088), iron pouring and cooling (Emission Point 000PC), and casting shakeout (Emission Point 00089) must not exceed 0.050 grains per cubic foot of exhaust gas on a dry gas basis.

To demonstrate compliance with this limit, the facility must conduct a confirmatory stack test on Emission Points 0008, 00089, 00090, and 000PC once per five-year permit term. Per 6 NYCRR 216.9, the stack test must be conducted using EPA Method 5 at a minimum sampling rate of 0.9 dry standard cubic meters per hour (0.53 dry standard cubic feet per minute.) The minimum time per test run is 60 minutes. Requests to use test runs shorter than 60 minutes due to operational impractibility must be submitted in





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writing with the test protocol submission for prior approval by the Department.

Per 6 NYCRR 202-1, a stack test protocol must be submitted to the Department at least 30 days prior to conducting the test. A stack test report must be submitted to the Department in triplicate within 60 days of completing the test.

Records of completed stack tests and supporting documentation must be kept for a period of at least five years and made available to the Department upon request.

Parameter Monitored: PARTICULATES Upper Permit Limit: 0.05 grains per dscf Reference Test Method: EPA Method 5 Monitoring Frequency: Once every five years Averaging Method: Arithmetic average of stack test runs Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 37: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 216.4

Item 37.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001	Emission Point: 00088
Emission Unit: E-00002	Emission Point: 00067
Emission Unit: E-00002	Emission Point: 00068
Emission Unit: E-00002	Emission Point: 00069
Emission Unit: E-00002	Emission Point: 00070
Emission Unit: E-00002	Emission Point: 00071
Emission Unit: E-00002	Emission Point: 00090

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Emission Unit: E-00002	Emission Point: 00091
Emission Unit: E-00002	Emission Point: 000PC
Emission Unit: E-00003	Emission Point: 00089
Emission Unit: E-00005	Emission Point: 00085
Emission Unit: E-00006	Emission Point: 00056

Item 37.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Except as permitted by a specific part of Title 6 of the NYCRR, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average). The fugitive opacity limits of 20 percent are applicable to emissions emanating from building openings.

Operators of air contamination sources that are not exempt from permitting and where a continuous opacity monitor is not utilized for measuring smoke emissions, shall be required to perform the following:

1) Observe the stack(s) or vent(s) once per day for visible emissions. This observation(s) must be conducted during daylight hours except during adverse weather conditions (fog, rain, or snow).

2) The results of each observation must be recorded in either a bound logbook or an electronic data record in a format acceptable to the Department. The following data must be recorded for each stack:

- weather condition

- was a plume observed?

This data must be retained at the facility for five (5) years after the date of the last entry.

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3) If the operator observes any visible emissions (other than steam - see below) two consecutive days, then a Method 9 analysis (based upon a 6-minute mean) of the affected emission point(s) must be conducted within two (2) business days of such occurrence. The results of the Method 9 analysis must be recorded in the log. The operator must contact the Regional Air Pollution Control Engineer within one (1) business day of performing the Method 9 analysis if the opacity standard is contravened. Upon notification, any corrective actions or future compliance schedules shall be presented to the Department for acceptance.

** NOTE ** Steam plumes generally form after leaving the top of the stack (this is known as a detached plume). The distance between the stack and the beginning of the detached plume may vary, however, there is (normally) a distinctive distance between the plume and stack. Steam plumes are white in color and have a billowy consistency. Steam plumes dissipate within a short distance of the stack (the colder the air the longer the steam plume will last) and leave no dispersion trail downwind of the stack.

Parameter Monitored: OPACITY Upper Permit Limit: 20 percent Reference Test Method: EPA Method 9 Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Averaging Method: 6 MINUTE AVERAGE Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 38: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 216.5

Item 38.1:

The Compliance Certification activity will be performed for the facility:

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The Compliance Certification applies to:

Emission Unit: E-00001 Process: 001

Emission Unit: E-00001 Process: 002

Emission Unit: E-00001 Process: 003

Emission Unit: E-00002 Process: 004

Emission Unit: E-00002 Process: 005

Emission Unit: E-00003 Process: 006

Regulated Contaminant(s): CAS No: 0NY998-00-0 VOC

Item 38.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

> In accordance with 6 NYCRR 216.5(a)(2), Processes 001 -006 are subject to Reasonably Available Control Technology (RACT) requirements for emissions of VOCs due to facility PTE VOC emissions greater than 50 tons per year.. To demonstrate compliance with this requirement, the facility owner or operator must submit to the Department a VOC RACT analysis to evaluate the economic and technical feasibility of VOC controls and process adjustments for these processes upon permit modification or renewal.

> The analysis must be prepared in accordance with NYSDEC Program Policy DAR-20: Economic and Technical Analysis for Reasonably Available Control Technology (RACT). This analysis may be combined with the 6 NYCRR Part 212 T-BACT analysis for benzene emissions required elsewhere in this permit.



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Monitoring Frequency: UPON PERMIT RENEWAL Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 39: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 226-1.3

Item 39.1:

The Compliance Certification activity will be performed for the Facility.

Item 39.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Owners or operators conducting solvent cleaning processes must:

(a) store solvent in covered containers and transfer or dispose of waste solvent in such a manner that less than 20 percent of the waste solvent (by weight) can evaporate into the atmosphere;

(b) maintain equipment to minimize leaks and fugitive emissions;

(c) display at the equipment location a conspicuous summary of proper operating procedures consistent with minimizing emissions of VOCs;

(d) keep the degreaser cover closed except when parts are being placed into or being removed from the degreaser, the cover needs to be open in order or remove solvent from the degreaser, no solvent is in the degreaser, or manually cleaning parts in a cold cleaning degreaser;

(e) create and maintain a record of solvent consumption for five years. This record must be retained for five years and made available to the department upon request;

(f) not clean sponges, fabric, wood, leather, paper products and other absorbent materials in a degreaser; and

(g) if using a cold cleaning degreaser that is subject to

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paragraph 6 NYCRR 226-1.4(a)(4), retain a record of the following three items for five years and provide these records to the Department upon request. An invoice, bill of sale, a certificate covering multiple sales, manufacturers published information, or other appropriate documentation acceptable to the Department may be used to comply with this requirement: (1) name and address of the solvent supplier; (2) the type of solvent including the product or vendor identification number; and (3) the VOC content of the cleaning solution in grams per liter (gm/l) or the vapor pressure of the solvent measured in mm Hg at 20 degrees Celsius (68 degrees Fahrenheit) as appropriate to verify compliance.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024.

Subsequent reports are due every 6 calendar month(s).

Condition 40: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 226-1.4 (a)

Item 40.1:

The Compliance Certification activity will be performed for the Facility.

Item 40.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The following types of control requirements must be used by an owner or operator conducting solvent cleaning: (a) Cold Cleaning degreasing when the internal volume of the machine is greater than two gallons.

(1) A cover which can be operated easily.

(2) An internal drainage facility (under cover), if

practical.

(3) A control system that limits VOC emissions to those achievable with equipment having a freeboard ratio greater

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than or equal to 0.5, or a water cover when the solvent is insoluble in and heavier than water. This condition does not apply to remote reservoir degreasers.

Parameter Monitored: FREEBOARD RATIO Lower Permit Limit: 0.5 freeboard ratio Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 41: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 226-1.4 (a)

Item 41.1:

The Compliance Certification activity will be performed for the Facility.

Item 41.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Control requirements must be used by an owner or operator conducting solvent cleaning.

For cold cleaning degreasing when the internal volume of the machine is greater than two gallons a cover which can be easily operated and an internal drainage facility (under cover), if practical, and cleaning solution with a maximum VOC content of 25 grams per liter at 20 degrees Celsius must be used. Prior to December 1, 2020, but not thereafter, a cleaning solution with a vapor pressure of 1.0 mm Hg, or less, at 20 degrees Celsius may be used to demonstrate compliance with this subdivision.

This condition does not apply to degreasers as specified in subparagraphs 226-1.4(a)(4)(i)-(iii).

Parameter Monitored: VAPOR PRESSURE Upper Permit Limit: 1.0 millimeters of mercury

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Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 42: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 226-1.4 (a)

Item 42.1:

The Compliance Certification activity will be performed for the Facility.

Item 42.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The following Control requirements must be used by an owner or operator conducting solvent cleaning, if the internal volume of the machine is greater than two gallons:

(1) a cover which can be easily operated and

(2) an internal drainage facility (under cover), if practical,

(3) cleaning solution with a maximum VOC content of 25 grams per liter at 20 degrees Celsius must be used.

This condition does not apply to degreasers as specified in subparagraphs 226-1.4(a)(4)(i)-(iii).

Parameter Monitored: VOC CONTENT Upper Permit Limit: 25 grams per liter Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024.

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Subsequent reports are due every 6 calendar month(s).

Condition 43: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 226-1.5 (a)

Item 43.1:

The Compliance Certification activity will be performed for the Facility.

Item 43.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

For cold cleaning degreasing, the clean parts shall be drained at least 15 seconds or until dripping ceases.

Work Practice Type: PARAMETER OF PROCESS MATERIAL Process Material: DEGREASING UNITS Parameter Monitored: DURATION Lower Permit Limit: 15 seconds Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 44: Surface Coating- Prohibitions Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 228-1.3 (c)

Item 44.1:

(1) No person shall sell, supply, offer for sale, solicit, use, specify, or require for use, the application of a coating on a part or product at a facility with a coating line described in Subpart 228-1.1(a) if such sale, specification, or use is prohibited by any of the provisions of this Subpart. The prohibition shall apply to all written or oral contracts under the terms of which any coating is to be applied to any part or product at an affected facility. This prohibition shall not apply to the following:

(i) coatings utilized at surface coating lines where control equipment has been installed to meet

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the maximum permitted VOC content limitations specified in the tables of Subpart 228-1.4;

(ii) coatings utilized at surface coating lines where a coating system is used which meets the requirements specified in Subpart 228-1.5(d); and

(iii) coatings utilized at surface coating lines that have been granted variances pursuant to Subpart 228-1.5(e).

(2) Any person selling a coating for use in a coating line subject to Subpart 228-1 must, upon request, provide the user with certification of the VOC content of the coating supplied.

Condition 45: Applicability Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 60, NSPS Subpart IIII

Item 45.1:

Facilities that have stationary compression ignition internal combustion engines must comply with applicable portions of 40 CFR 60 Subpart IIII.

Condition 46: Use Of Scrap That Does Not Contain Motor Vehicle Scrap Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10885(b)(4), Subpart ZZZZZ

Item 46.1:

This Condition applies to:

Emission Unit: E00001

Emission Unit: E00002

Emission Unit: E00003

Emission Unit: E00005

Item 46.2:

For scrap not subject to the requirements in 40CFR 63.10885(b)(1) through (3), the owner or operator must certify in his/her notification of compliance status and maintain records of documentation that this scrap does not contain motor vehicle scrap.

Condition 47: Compliance Certification

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Applicable Federal Requirement:40CFR 63.10895(e), Subpart ZZZZZ

Item 47.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001

Emission Unit: E-00002

Emission Unit: E-00003

Emission Unit: E-00005

Item 47.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The facility must not discharge to the atmosphere fugitive emissions from foundry operations that exhibit opacity greater than 20 percent (6-minute average), except for one 6-minute average per hour that does not exceed 30 percent. The fugitive opacity limits of 20 percent are applicable to emissions emanating from building openings.

To demonstrate compliance with the fugitive opacity limit, the facility must conduct semi-annual Method 9 or Method 22 performance tests while the facility is in operation. Testing must be conducted in accordance with the test methods indicated below and with the requirements in Table 1 to 40 CFR 63, Subpart ZZZZZ and 40 CFR 63.6(h). The facility must notify the Department in writing of the anticipated date for conducting the test and the results of each test submitted to the Department.

Parameter Monitored: OPACITY Upper Permit Limit: 20 percent Reference Test Method: EPA Method 9 or EPA Method 22 Monitoring Frequency: SEMI-ANNUALLY Averaging Method: 6 MINUTE AVERAGE

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Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 48: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10897(e), Subpart ZZZZZ

Item 48.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001

Item 48.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The owner or operator must make monthly inspections of the equipment that is important to the performance of the total capture system (i.e., pressure sensors, dampers, and damper switches). This inspection must include observations of the physical appearance of the equipment (e.g., presence of holes in the ductwork or hoods, flow constrictions caused by dents or accumulated dust in the ductwork, and fan erosion). The owner or operator must repair any defect or deficiency in the capture system as soon as practicable, but no later than 90 days. He/she must record the date and results of each inspection and the date of repair of any defect or deficiency.

Monitoring Frequency: MONTHLY Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 49: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10897(f), Subpart ZZZZZ

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Item 49.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001

Item 49.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The owner or operator must install, operate, and maintain each continuous parameter monitoring system or other measurement device according to his/her operating and maintenance plan. The owner or operator must record all information needed to document conformance with these requirements.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 50: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10897(g), Subpart ZZZZZ

Item 50.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001

Item 50.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

In the event of an exceedance of an established emissions limitation (including an operating limit), the owner or operator must restore operation of the emissions source (including the control device and associated capture

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system) to its normal or usual manner or operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the exceedance. The owner or operator must record the date and time correction action was initiated, the correction action taken, and the date corrective action was completed.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

**** Emission Unit Level ****

Condition 51: Emission Point Definition By Emission Unit Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR Subpart 201-6

Item 51.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: E-00001

Emission Point: 00088 Height (ft.): 52 Diameter (in.): 92 NYTMN (km.): 4661.628 NYTME (km.): 352.086 Building: F

Item 51.2:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: E-00002

Emission Point: 00067 Height (ft.): 24 Diameter (in.): 27 NYTMN (km.): 4661.567 NYTME (km.): 352.121 Building: E

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Emission Point: 00068 Height (ft.): 24 NYTMN (km.): 4661.562	Diameter (in.): 27 NYTME (km.): 352.128	Building: E
Emission Point: 00069 Height (ft.): 24 NYTMN (km.): 4661.553	Diameter (in.): 27 NYTME (km.): 352.134	Building: E
Emission Point: 00070 Height (ft.): 24 NYTMN (km.): 4661.561	Diameter (in.): 30 NYTME (km.): 352.115	Building: E
Emission Point: 00071 Height (ft.): 24 NYTMN (km.): 4661.557	Diameter (in.): 30 NYTME (km.): 352.12	Building: E
Emission Point: 00090 Height (ft.): 24 NYTMN (km.): 4661.576	Diameter (in.): 27 NYTME (km.): 352.109	Building: E
Emission Point: 00091 Height (ft.): 24 NYTMN (km.): 4661.581	Diameter (in.): 27 NYTME (km.): 352.115	Building: E
Emission Point: 000PC Height (ft.): 110 NYTMN (km.): 4661.447	Diameter (in.): 39 NYTME (km.): 352.152	Building: D

Item 51.3:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit:	E-00003		
Emission Point: Height (ft.): 50	Diameter (in.): 71	
NYTMN	(km.): 4661.503	NYTME (km.): 352.108	Building: D

Item 51.4:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: E-00005 Emission Point: 00085 Height (ft.): 43 Diameter (in.): 44 NYTMN (km.): 4661.517 NYTME (km.): 352.06 Building: D

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Item 51.5:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: E-00006		
Emission Point: 00056 Height (ft.): 24 NYTMN (km.): 4661.418	Diameter (in.): 24 NYTME (km.): 352.275	Building: H
Emission Point: 00060 Height (ft.): 30 NYTMN (km.): 4661.418	Diameter (in.): 30 NYTME (km.): 352.275	Building: I

Condition 52: Process Definition By Emission Unit Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR Subpart 201-6

Item 52.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00001 Process: 001 Source Classification Code: 3-04-003-99 Process Description: Scrap Preheating: Pig iron, returns, scrap steel, and machine cast is preheated using a natural gas-fired preheater prior to melting to a temperature of 1,100 degrees F.

Emission Source/Control: S0088 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0090 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0036 - Process Design Capacity: 20 tons per hour

Item 52.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:E-00001Process:002Source Classification Code: 3-04-003-03Process Description:Source Classification Code: 3-04-003-03

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Iron Melting: Preheated metal scrap is melted using coreless induction furnaces. Alloys are added as needed for desired metal chemistry.

Emission Source/Control: S0088 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0090 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0002 - Process

Item 52.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00001 Process: 003 Source Classification Code: 3-04-003-20 Process Description: Ductile Treatment: Magnesium is added to the treatment ladle as needed to make ductile iron.

Emission Source/Control: S0088 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0090 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0005 - Process

Item 52.4:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00002 Process: 004 Source Classification Code: 3-04-003-20 Process Description: Iron Pouring: The ladle is moved to the pouring line where molten metal is poured into sand molds with the cores.

Emission Source/Control: S0007 - Process

Item 52.5:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00002

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Process: 005 Source Classification Code: 3-04-003-25 Process Description: Mold Cooling: Sand molds containing molten iron are conveyed in cars on moving rollers while the iron solidifies.

Emission Source/Control: S0008 - Process

Item 52.6:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00003 Process: 006 Source Classification Code: 3-04-003-31 Process Description: Casting Shakeout: Sand molds containing solidified iron castings are directed to a shakeout machine which separates the sand from the castings. The castings are then conveyed to a rotary drum for further sand removal.

Emission Source/Control: S0089 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0009 - Process

Item 52.7:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: Process: 007	E-00003 Source Classification Code: 3-04-003-50
Process Descript	ion:
Sand wh	nich is separated from the castings is directed
through	a screening station to remove core butts and fused
sand. It	is then further screened and directed through two
magneti	c separators, water addition, a fluidized bed
cooler, a	and a bucket elevator to the return sand silo.

Emission Source/Control: S0091 - Control Control Type: HIGH EFFICIENCY PARTICULATE AIR FILTER

Emission Source/Control: S0015 - Process

Item 52.8:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00003

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Process: 008 Source Classification Code: 3-04-003-99 Process Description: Mold Making: Recycled sand from the sand system is used to produce sand molds.

Emission Source/Control: S0016 - Process

Item 52.9:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00005 Process: 011 Source Classification Code: 3-04-003-70 Process Description: Core Making: Resin coated sand is purchased in large tote bags and transferred as needed into hoppers over ten shell core core machines. The sand is metered into each machine where heat is applied to set the cores. The cores are washed in a water based material to improve surface properties.

Emission Source/Control: S0020 - Process

Item 52.10:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00005 Process: 012 Source Classification Code: 3-04-003-70 Process Description: Core making: Uncoated sand is metered into five core machines where the binder chemicals are mixed, an ester-based co-reactant and pressure are used to form the cores. The cores are washed in a water based material to improve surface properties.

Emission Source/Control: S0021 - Process

Item 52.11:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00005 Process: 013 Source Classification Code: 3-04-003-71 Process Description: Core making: Uncoated sand is pneumatically conveyed into five core machines where an amine catalyst is used to activate the binder and cure the cores. The cores are

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washed in a water based material to improve surface properties and conveyed through one of three ovens associated with three (3) of the machines.

Emission Source/Control: S0024 - Control Control Type: WET SCRUBBER

Emission Source/Control: S0038 - Process

Item 52.12:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00006 Process: 015 Source Classification Code: 3-04-003-99 Process Description: Spray painting: Castings requiring custom paint are painted in two spray booths each with a dry filter and exhaust fan.

Emission Source/Control: S0035 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0026 - Process

Emission Source/Control: S0029 - Process

Item 52.13:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: E-00006 Process: 024 Source Classification Code: 3-09-052-76 Process Description: Industrial Welding: Castings are spot welded using a gas metal arc welding (GMAW) process.

Emission Source/Control: S0092 - Control Control Type: FABRIC FILTER

Emission Source/Control: S0034 - Process

Condition 53: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10885(a)(1), Subpart ZZZZZ

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Item 53.1:

The Compliance Certification activity will be performed for the facility: The Compliance Certification applies to:

Emission Unit: E-00001

Emission Unit: E-00002

Emission Unit: E-00003

Emission Unit: E-00005

Item 53.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The owner or operator must prepare and operate at all times according to written material specifications for the purchase and use of only metal ingots, pig iron, slitter, or other materials that do not include post-consumer automotive body scrap, post-consumer engine blocks, post-consumer oil filters, oily turnings, lead components, chlorinated plastics, or free liquids. For the purpose of this subpart, free liquids is defined as material that fails the paint filter test by EPA Method 9095B, Paint Filter Liquids Test (revision 2), November 2004 (incorporated by reference see 40CFR 63.14). The requirements for no free liquids do not apply if the owner or operator can demonstrate that the free liquid is water that resulted from scrap exposure to rain.

Some scrap at the facility may be subject to a scrap management program in 40CFR 63.10885(a)(2).

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 54: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10895(b), Subpart ZZZZZ

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Item 54.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00001

Item 54.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The owner or operator must operate a capture and collection system for each metal melting furnace at a new or existing iron and steel foundry unless that furnace is specifically uncontrolled as part of an emissions averaging group. Each capture and collection system must meet accepted engineering standards, such as those published by the American Conference of Governmental Industrial Hygienists.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 55: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10896(a), Subpart ZZZZZ

Item 55.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00001

Item 55.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

This facility must prepare and operate at all times according to a written operation and maintenance (O&M) plan for each control device for an emissions source subject to a PM, metal HAP, or opacity emissions limit in §63.10895. This facility must maintain a copy of the O&M plan at the facility and make it available for review upon

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request. At a minimum, each plan must contain the following information:

General facility and contact information;

Positions of individuals responsible for inspecting, maintaining, and repairing emissions control devices which are used to comply with this subpart;

Description of items, equipment, and conditions that will be inspected, including an inspection schedule for the items, equipment, and conditions. For baghouses that are equipped with bag leak detection systems, the O&M plan must include the site-specific monitoring plan required in §63.10897(d)(2).

Identity and estimated quantity of the replacement parts that will be maintained in inventory.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 56: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10897(a)(1), Subpart ZZZZZ

Item 56.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00001

Item 56.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

For the initial inspection of each baghouse, the owner or operator must visually inspect the system ductwork and baghouse units for leaks. The owner or operator must also inspect the inside of each baghouse for structural integrity and fabric filter condition. Following the initial inspections, he/she must inspect and maintain each

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baghouse according to the requirements in paragraphs (i) and (ii).

(i) The owner or operator must conduct monthly visual inspections of the system ductwork for leaks.(ii) The owner or operator must conduct inspections of the interior of the baghouse for structural integrity and to determine the condition of the fabric filter every 6 months.

Monitoring Frequency: SEMI-ANNUALLY Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 57: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10897(d), Subpart ZZZZZ

Item 57.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00001

Item 57.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

This facility must install, operate, and maintain a bag leak detection system for each negative pressure baghouse or positive pressure baghouse as an alternative to the baghouse inspection requirements in 40CFR 63.10897(a)(1).

(1) Each bag leak detection system must be installed, operated, and maintained according to the following requirements:

(i) The system must be certified by the manufacturer to be capable of detecting emissions of particulate matter at concentrations of 10 milligrams per actual cubic meter (0.0044 grains per actual cubic foot) or less.

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(ii) The bag leak detection system sensor must provide output of relative particulate matter loadings and the owner or operator shall continuously record the output from the bag leak detection system using a strip chart recorder, data logger, or other means.

(iii) The system must be equipped with an alarm that will sound when an increase in relative particulate loadings is detected over the alarm set point established in the operation and maintenance plan, and the alarm must be located such that it can be heard by the appropriate plant personnel.

(iv) The initial adjustment of the system must, at minimum, consist of establishing the baseline output by adjusting the sensitivity (range) and the averaging period of the device, and establishing the alarm set points. If the system is equipped with an alarm delay time feature, you also must adjust the alarm delay time.

(v) Following the initial adjustment, the sensitivity or range, averaging period, alarm set point, or alarm delay time may not be adjusted except, once per quarter, the sensitivity of the bag leak detection system may be adjusted to account for seasonable effects including temperature and humidity according to the procedures in the monitoring plan.

(vi) For negative pressure baghouses, induced air baghouses, and positive pressure baghouses that are discharged to the atmosphere through a stack, the bag leak detector sensor must be installed downstream of the baghouse and upstream of any wet scrubber.
(vii) Where multiple detectors are required, the system's instrumentation and alarm may be shared among detectors.

(2) The site-specific monitoring plan must be incorporated in the O&M plan. The facility must operate and maintain each bag leak detection system according to the plan at all times. Each plan must address all of the following items:

(i) Installation of the bag leak detection system.(ii) nitial and periodic adjustment of the bag leak detection system including how the alarm set-point will be established.

(iii) Operation of the bag leak detection system including quality assurance procedures.

(iv) Maintenance of the bag leak detection system

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including a routine maintenance schedule and spare parts inventory list.

(v) How the bag leak detection system output will be recorded and stored.

(vi) Procedures for determining what corrective actions are necessary in the event of a bag leak detection alarm as required below.

(3) In the event that a bag leak detection system alarm is triggered, you must initiate corrective action to determine the cause of the alarm within 1 hour of the alarm, initiate corrective action to correct the cause of the problem within 24 hours of the alarm, and complete corrective action as soon as practicable, but no later than 10 calendar days from the date of the alarm. The facility must record the date and time of each valid alarm, the time the facility initiated corrective action, the correction action taken, and the date on which corrective action was completed. Corrective actions may include, but are not limited to: (i) Inspecting the bag house for air leaks, torn or broken bags or filter media, or any other condition that may cause an increase in emissions. (ii) Sealing off defective bags or filter media (iii) Replacing defective bags or filter media or otherwise repairing the control device. (iv) Sealing off a defective baghouse department. (v) Cleaning the bag leak detection system probe, or otherwise repairing the bag leak detection system. (vi) Shutting down the process producing the particulate emissions.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 58: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10895(c)(1), Subpart ZZZZZ

Item 58.1:

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The Compliance Certification activity will be performed for:

Emission Unit: E-00001 Emission Point: 00088

Regulated Contaminant(s): CAS No: 0NY075-00-0 PARTICULATES

Item 58.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING Monitoring Description:

> For an existing iron and steel foundry, the owner or operator must not discharge to the atmosphere emissions from any metal melting furnace or group of all metal melting furnaces that exceed 0.8 pounds of particulate matter per ton of metal charged

Per 40 CFR 63.10898(b), compliance with this limit will be demonstrated through confirmatory stack testing once every 5-years using the methods in 40 CFR 63.10898(d), (e), or (f). This stack test may be performed concurrently or combined with the particulate matter stack testing required under 6 NYCRR 216.3, as described elsewhere in this permit.

Parameter Monitored: PARTICULATES Upper Permit Limit: 0.8 pounds per ton Reference Test Method: Method 5 Monitoring Frequency: Once every five years Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 59: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.10886, Subpart ZZZZZ

Item 59.1:

The Compliance Certification activity will be performed for:

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Item 59.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

For each furfuryl alcohol warm box mold or core making line at a new or existing iron and steel foundry, the owner or operator must use a binder chemical formulation that does not use methanol as a specific ingredient of the catalyst formulation. This requirement does not apply to the resin portion of the binder system.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 60: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 212-2.3 (b)

Item 60.1:

The Compliance Certification activity will be performed for:

CAS No: 000926-63-6

Emission Unit: E-00005 Process: 013 Emission Source: S0024 Regulated Contaminant(s): CAS No: 000996-35-0 2-PROPANAMINE, N,N-DIMETHYL

Item 60.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

In accordance with 6 NYCRR 212-2.1(b), process emissions of N,N-Dimethylpropylamine and N,N-Dimethyl-2-Propanamine from the PUCB core-making (isocure) process (Process 013) must comply with the air cleaning requirements under Table

N,N-DIMETHYLPROPYLAMINE

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4 to 6 NYCRR 212-2.3(b). These contaminants have been assigned an Environmental Rating of "B". Per Table 4 to 6 NYCRR 212-2.3(b), for air contaminants assigned an Environmental Rating of "B" with an Emission Rate Potential less than 10 lbs per hour, no emission control is required. However, the facility has opted to control emissions of these contaminants from Emission Point 00085 using a wet scrubber (Control ID S0024).

To demonstrate on-going compliance and ensure proper operation of the wet scrubber, the pH of the scrubber liquid must be maintained below 5.0 pH units, while the process is in operation. The facility owner or operator must and record the pH of the scrubber liquid once per day. The pH probe(s) must be calibrated and maintained according to the manufacturer's recommendations and/or established operating procedures.

The Department reserves the right to request a performance test to verify the control efficiency of the wet scrubber system at any time.

Records of pH readings and any testing must be maintained for a period of at least five years and made available to the Department upon request.

Parameter Monitored: PH Upper Permit Limit: 5 pH (STANDARD) units Monitoring Frequency: DAILY Averaging Method: MAXIMUM - NOT TO EXCEED STATED VALUE -SEE MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 61: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 212-3.1 (c) (4) (i)

Item 61.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00005 Emission Point: 00085

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Process: 013

Regulated Contaminant(s): CAS No: 0NY998-00-0 VOC

Item 61.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING Monitoring Description:

> Emission point 00085 is subject to Reasonably Available Control Technology (RACT) for Volatile Organic Compounds (VOC) per 6 NYCRR 212-3.1(a)(2). Therefore, the facility owner or operator must meet the 81 percent (%) overall removal efficiency requirement in accordance with 6 NYCRR 212-3.1(c)(4)(i).

This process and emission point equipped with an existing wet scrubber (Control S0024) to control emissions this process is equipped with a wet scrubber (Control S0024) to control emissions of N,N-Dimethylpropylamine and N,N-Dimethyl-2-Propanamine per 6 NYCRR 212-2.3(b). To demonstrate compliance with this requirement the facility owner or operator must conduct a confirmatory stack test within 180 days of permit issuance to evaluate whether the existing wet scrubber meets the 81% removal efficiency requirement for VOCs.

The VOC destruction efficiency will be determined using one of the following approved test methods: EPA Methods 18, 25, or 25A. In accordance with 6 NYCRR 202-1, a test protocol must be submitted to the Department at least 30 days prior to conducting the stack test. A stack test report must be submitted to the Department in triplicate within 60 days of completing the test. Subsequent testing must be completed once every five years or upon request by the Department.

If testing demonstrates that VOC RACT requirements cannot be met using the existing wet scrubber, the facility owner or operator must submit a VOC RACT analysis to the Department evaluating the feasibility of additional VOC controls or process changes for Process 013, EP 00085. The analysis must be prepared in accordance with NYSDEC Program Policy DAR-20: Economic and Technical Analysis for

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RACT. If the analysis demonstrates that add-on controls are technically and economically feasible, the facility owner or operator must submit a permit modification application for the additional VOC controls or limits, as applicable.

Records of completed tests and test protocols must be maintained for a period of at least five years and made available to the Department upon request.

Parameter Monitored: DESTRUCTION EFFICIENCY Lower Permit Limit: 81 percent reduction Reference Test Method: EPA Methods 18, 25, or 25A Monitoring Frequency: Once every five years Averaging Method: Arithmetic average of stack test runs Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 62: Once in always in Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 228-1.1 (a) (3)

Item 62.1: This Condition applies to Emission Unit: E-00006 Process: 015

Item 62.2:

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Any coating line that is or becomes subject to the provisions of Subpart 228-1 will remain subject to these provisions even if the annual potential to emit or actual emissions of VOCs for the facility later falls below the thresholds set forth in Subdivision 228-1.1(a).

Condition 63: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 228-1.3 (a)

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Item 63.1: The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

Regulated Contaminant(s): CAS No: 0NY075-00-0 PARTICULATES

Item 63.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. Compliance will be determined by conducting daily observations of visible emissions from the emission unit, process, etc. to which this condition applies. The observation(s) must be conducted during daylight hours except during adverse weather conditions (fog, rain, or snow). Observations must be recorded in a bound logbook or other format acceptable to the Department. The following data must be recorded for each stack:

- date and time of day
- observer's name
- identity of emission point
- weather condition
- was a plume observed?

This logbook must be retained at the facility for five (5) years after the date of the last entry. If the operator observes any visible emissions (other than steam – see below) the permittee will immediately investigate any such occurrence and take corrective action, as necessary, to reduce or eliminate the emissions. If visible emissions persist after corrections are made, the permittee will immediately notify the department and may be required to conduct a Method 9 assessment within 24 hours to determine the degree of opacity.

Records of these observations, investigations and

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corrective actions will be kept on-site in a format acceptable to the department and the semiannual progress report and annual compliance certifications required of all permittees subject to Title V must include a summary of these instances.

** NOTE ** Steam plumes generally form after leaving the top of the stack (this is known as a detached plume). The distance between the stack and the beginning of the detached plume may vary, however, there is (normally) a distinctive distance between the plume and stack. Steam plumes are white in color and have a billowy consistency. Steam plumes dissipate within a short distance of the stack (the colder the air the longer the steam plume will last) and leave no dispersion trail downwind of the stack.

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Averaging Method: 6-MINUTE AVERAGE (METHOD 9) Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 64: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 228-1.3 (b) (1)

Item 64.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

Item 64.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The owner or operator of an emission source subject to 6 NYCRR Part 228-1 must maintain the following records in a format acceptable to the department for a period of at least five years:



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1. A certification from the coating supplier or manufacturer which lists the parameters used to determine the actual VOC content of each as applied coating used at the facility.

2. Purchase, usage and/or production records of each coating material, including solvents.

3. Records identifying each air cleaning device that has an overall removal efficiency of at least 90 percent.

4. Records verifying each parameter used to calculate the overall removal efficiency, as described in Equation 2 of Section 228-1.5(c), if applicable.

5. Any additional information required to determine compliance with Part 228-1.

Upon request, the owner or operator of an emission source subject to 6 NYCRR Part 228-1 must submit a copy of the records kept in accordance with this condition to the department within 90 days of receipt of the request.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 65: Surface Coating - Handling, storage and disposal Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 228-1.3 (d)

Item 65.1:

This Condition applies to Emission Unit: E-00006 Process: 015

Item 65.2:

Within the work area(s) associated with a coating line, the owner or operator of a facility must:

(1) use closed, non-leaking containers to store or dispose of cloth or other absorbent applicators impregnated with VOC solvents that are used for surface preparation, cleanup or coating removal;

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(2) store in closed, non-leaking containers spent or fresh VOC solvents to be used for surface preparation, cleanup or coating removal;

(3) not use VOC solvents to cleanup spray equipment unless equipment is used to collect the cleaning compounds and to minimize VOC evaporation;

(4) not use open containers to store or dispense surface coatings and/or inks unless production, sampling, maintenance or inspection procedures require operational access. This provision does not apply to the actual device or equipment designed for the purpose of applying a coating material to a substrate. These devices may include, but are not limited to: spray guns, flow coaters, dip tanks, rollers, knife coaters, and extrusion coaters;

(5) not use open containers to store or dispose of spent surface coatings, or spent VOC solvents;

(6) minimize spills during the handling and transfer of coatings and VOC solvents; and

(7) clean hand held spray guns by one of the following:

(i) an enclosed spray gun cleaning system that is kept closed when not in use;

(ii) non-atomized discharge of VOC solvent into a paint waste container that is kept closed when not in use;

(iii) disassembling and cleaning of the spray gun in a vat that is kept closed when not in use; or

(iv) atomized spray into a paint waste container that is fitted with a device designed to capture atomized VOC solvent emissions.

Condition 66: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 228-1.4 (b) (4) (ii)

Item 66.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

Regulated Contaminant(s): CAS No: 0NY998-00-0 VOC

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Item 66.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

This facility is authorized to use air dried extreme performance coatings as defined in this Subpart. The use of air dried extreme performance coatings exceeding 3.5 pounds of VOC per gallon, minus water and excluded VOC at application is prohibited. To demonstrate compliance with this limit, the facility owner or operator must verify VOC content through SDS or product Technical Data Sheet records.

Documentation of coating VOC content must be maintained for a period of at five years and be made available to the Department upon request. Testing of coatings as applied shall be conducted at the discretion of the Department.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: COATING
Parameter Monitored: VOC CONTENT
Upper Permit Limit: 3.5 pounds per gallon
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2024.
Subsequent reports are due every 6 calendar month(s).

Condition 67: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement: 6 NYCRR 228-1.6 (a)

Item 67.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

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Item 67.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Upon request by the Department, the owner or operator of an emission source subject to 6 NYCRR Part 228-1 must determine the actual VOC content of an as applied coating by measuring the volatile content, water content, density, volume of solids, and weight of solids in accordance with EPA Reference Test Method 311 or Method 24, included in Appendix A of 40 CFR parts 63 and 60 respectively, to demonstrate compliance with the requirements of Part 228-1.

An alternate sampling method that has been approved by both the Department and the Administrator may be used when Method 311 and/or Method 24 are not appropriate.

Reference Test Method: EPA Reference Test Method 311 or 24 Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 68: Surface coating access for sampling Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:6 NYCRR 228-1.6 (c)

Item 68.1:

This Condition applies to Emission Unit: E-00006 Process: 015

Item 68.2:

Representatives of the department must be permitted on the facility owner's property, during reasonable business hours, to obtain coating samples for the purpose of determining compliance with the requirements of 6 NYCRR Part 228-1.

Condition 69: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

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Applicable Federal Requirement:40CFR 63.3890(b)(1), Subpart MMMM

Item 69.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

Regulated Contaminant(s): CAS No: 0NY100-00-0 TOTAL HAP

Item 69.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

For an existing affected source that belongs to the general use coating subcategory, the owner/operator shall limit organic HAP emissions to no more than 0.31 kg organic HAP/L coating solids (2.6 lb/gal) used during each 12-month compliance period.

The facility shall comply with this limit by choosing one of the options listed in §63.3891 (compliant coatings, emission rate without add-on controls, or emission rate with add-on controls), and shall determine compliance using the provisions in either §63.3941 (for compliant coatings), §63.3951 (emission rate w/o add-on controls), or §63.3961 (add-on controls).

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: COATING
Parameter Monitored: ORGANIC HAP CONTENT
Upper Permit Limit: 0.31 kilograms organic HAP per kilogram solids applied
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Averaging Method: 12 MONTH AVERAGE - ROLLED MONTHLY
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2024.
Subsequent reports are due every 6 calendar month(s).

Condition 70: Compliance Certification

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Applicable Federal Requirement:40CFR 63.3891(b), Subpart MMMM

Item 70.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

Regulated Contaminant(s): CAS No: 0NY100-00-0 TOTAL HAP

Item 70.2: Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The facility must demonstrate that, based on the coatings, thinners and/or other additives, and cleaning materials used in the coating operation(s), the organic HAP emission rate for the coating operation(s) is less than or equal to the applicable emission limit in §63.3890, calculated as a rolling 12-month emission rate and determined on a monthly basis.

The facility must meet all the requirements of §§63.3950, 63.3951, and 63.3952 to demonstrate compliance with the emission limit using this option.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 71: General Provisions Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.3901, Subpart MMMM

Item 71.1:

This Condition applies to Emission Unit: E-00006 Process: 015

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Item 71.2:

Table 2 to Subpart MMMM shows which parts of the General Provisions in §63.1-63.15 apply to the affected source.

Condition 72: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.3920(a), Subpart MMMM

Item 72.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

Regulated Contaminant(s): CAS No: 0NY100-00-0 TOTAL HAP

Item 72.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

The facility must submit semiannual compliance reports for each affected source according to (3.3920(a)(1)-(7)).

Unless the EPA Administrator agrees to an alternative schedule, the facility must submit semiannual reports on the following schedule:

The first semiannual period will begin after the initial compliance period described in §63.3940, 3950, or 3960 ends and the semiannual period ends on June 30th or December 31st, whichever date is the first date following the end of the initial compliance period. The first semiannual report will be due on July 31st or January 31st, whichever date is the first date following the end of the semiannual period. Each subsequent report will be due on July 31st or January 31st and will cover the six months previous (7/31 report will cover 1/1-6/30 and the 1/31 report will cover 7/1-12/31). If the source is subject to title V permitting regulations pursuant to 40





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CFR 70 or 71, and if NYS DEC has established dates for submitting semiannual reports for title V, the facility may submit the first and subsequent compliance reports according to the dates DEC has established instead of the dates listed in this paragraph.

Each affected source that has obtained a title V operating permit must report all deviations as defined in Subpart MMMM in the semiannual monitoring report required in Parts 70 and 71. If an affected source submits a semiannual report pursuant to this condition along with, or as part of, the semiannual report for title V, and the semiannual report includes all required information concerning deviations from any emission limitation in Subpart MMMM, the submission will be deemed to satisfy any obligation to report the same deviations in the semiannual monitoring report. However, submissions of a semiannual report shall not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the NYSDEC.

The semiannual compliance report shall contain the information listed in (3.3920(a)(3)(i)-(vii)), and the information specified in (3.3920(a)(4)-(7)) and (c)(1) that is applicable to the affected source.

If there were no deviations from the emission limits in §63.3890, 3892, or 3893, the semiannual compliance report must include a statement that there were no deviations from the emission limits during the reporting periods. For affected sources opting to comply with the emission limit by using add-on controls and there were no periods during which the continuous parameter monitoring system (CPMS) were out-of-control as specified in §63.8(c)(7), then the semiannual report shall contain a statement that there were no periods during which the CPMS were out-of-control during which the CPMS were out-of-control during the reporting period.

If the facility is using the compliant coating option and there was a deviation from any applicable emission limit(s), then the semiannual report shall contain the information listed in (3.3920(a)(5)(i)-(iv))

If the facility is using the emission rate without add-on control option and there was a deviation from any

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applicable emission limit(s), then the semiannual report shall contain the information listed in §63.3920(a)(6)(i)-(iii)

If the facility is using the emission rate with add-on control option and there was a deviation from any applicable emission limit(s), then the semiannual report shall contain the information listed in (3.3920(a)(7)(i)-(xiv))

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 73: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.3930, Subpart MMMM

Item 73.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 015

Regulated Contaminant(s): CAS No: 0NY100-00-0 TOTAL HAP

Item 73.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

> The facility must collect and keep records of the data and information specified below. Failure to collect and keep these records is a deviation from the applicable standard.

(a) A copy of each notification and report submitted by the facility to comply with this subpart, and the documentation supporting each notification and report.

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(b) A current copy of information provided by materials suppliers or manufacturers, such as manufacturer's formulation data, or test data used to determine the mass fraction of organic HAP and density for each coating, thinner and/or other additive, and cleaning material, and the volume fraction of coating solids for each coating. If the facility conducted testing to determine mass fraction of organic HAP, density, or volume fraction of coating solids, it must keep a copy of the complete test report. If the facility uses information provided by the manufacturer or supplier of the material that was based on testing, it must keep the summary sheet of results provided by the manufacturer or supplier. The facility is not required to obtain the test report or other supporting documentation from the manufacturer or supplier.

(c) For each compliance period, a record of the coating operations on which each compliance option was used and the time periods (beginning and ending dates and times) for each option that was used; a record of the calculation of the total mass of organic HAP emissions for the coatings, thinners and/or other additives, and cleaning materials used each month using Equations 1, 1A through 1C, and 2 of §63.3951; and, if applicable, the calculation used to determine mass of organic HAP in waste materials according to §63.3951(e)(4); the calculation of the total volume of coating solids used each month using Equation 2 of §63.3951; and the calculation of each 12-month organic HAP emission rate using Equation 3 of §63.3951.

(d) A record of the name and volume of each coating, thinner and/or other additive, and cleaning material used during each compliance period.

(e) A record of the mass fraction of organic HAP for each coating, thinner and/or other additive, and cleaning material used during each compliance period unless the material is tracked by weight.

(f) A record of the volume fraction of coating solids for each coating used during each compliance period.

(g) The density for each coating, thinner and/or other additive, and cleaning material used during each

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compliance period.

The facility must keep records of the date, time, and duration of any deviations.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 74: Length of time to keep records Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.3931, Subpart MMMM

Item 74.1:

This Condition applies to Emission Unit: E-00006 Process: 015

Item 74.2:

Records must be in a form suitable and readily available for expeditious review, according to 63.10(b)(1). Where appropriate, the records may be maintained as electronic spreadsheets or as a database.

As specified in 63.10(b)(1), the facility must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record

The facility must keep each record on-site for at least 2 years after the date of the occurrence, measurement, maintenance, corrective action, report, or record according to 63.10(b)(1). The records may be kept off-site for the remaining 3 years.

Condition 75: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.11516(f), Subpart XXXXXX

Item 75.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006

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Process: 024

Regulated Contaminant(s): CAS No: 0NY100-00-0 TOTAL HAP

Item 75.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

For all welding operations which use metal fabrication HAPs (MFHAP) as defined in 63.11522, the facility must comply with the requirements listed in 63.11516(f)(1) and (2).

If the welding operations at the facility use at least 2000 pounds per year, calculated on a 12-month total, rolled monthly, of welding rods which contain one or more of the metal fabrication HAPs, then the facility must demonstrate that management practices or fume control measures are being implemented by complying with the requirements listed in $\S63.11516(f)(3)$ -(8).

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 76: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.11519(b), Subpart XXXXXX

Item 76.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 024

Regulated Contaminant(s): CAS No: 0NY100-00-0 TOTAL HAP

Item 76.2:

Compliance Certification shall include the following monitoring:

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Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Any facility subject to the provisions in 40 CFR 63, subpart XXXXX must prepare and submit annual certification and compliance reports for each affected source according to the requirements of §63.11519(b)(2)-(6).

Reporting Requirements: ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 1/30/2025. Subsequent reports are due every 12 calendar month(s).

Condition 77: Compliance Certification Effective between the dates of 03/20/2024 and 03/19/2029

Applicable Federal Requirement:40CFR 63.11519(c), Subpart XXXXXX

Item 77.1:

The Compliance Certification activity will be performed for:

Emission Unit: E-00006 Process: 024

Regulated Contaminant(s):	
CAS No: 0NY100-00-0	TOTAL HAP

Item 77.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description: The facility must collect and keep records of the data and information specified in §63.11519(c)(1)-(14), according to the provisions in §63.11519(c)(15).

Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s). Division of Air Resources - Title V Permit



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STATE ONLY ENFORCEABLE CONDITIONS **** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined in 6 NYCRR subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall demonstrate, through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) an emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;

(2) the equipment at the facility was being properly operated and maintained;

(3) during the period of the emergency the facility owner or operator took all reasonable steps to minimize the levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) the facility owner or operator notified the department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or malfunction provision contained in any applicable requirement.

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Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state applicable requirements and are not subject to compliance certification requirements unless otherwise noted or required under 6 NYCRR Part 201.

Condition 78: Contaminant List Effective between the dates of 03/20/2024 and 03/19/2029

Applicable State Requirement: ECL 19-0301

Item 78.1:

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Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 000050-00-0 Name: FORMALDEHYDE

CAS No: 000062-53-3 Name: ANILINE

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CAS No: 000071-43-2 Name: BENZENE

CAS No: 000075-07-0 Name: ACETALDEHYDE

CAS No: 000108-95-2 Name: PHENOL

CAS No: 000926-63-6 Name: N,N-DIMETHYLPROPYLAMINE

CAS No: 000996-35-0 Name: 2-PROPANAMINE, N,N-DIMETHYL

CAS No: 007439-92-1 Name: LEAD

CAS No: 007439-96-5 Name: MANGANESE

CAS No: 007439-97-6 Name: MERCURY

CAS No: 007440-02-0 Name: NICKEL METAL AND INSOLUBLE COMPOUNDS

CAS No: 007440-38-2 Name: ARSENIC

CAS No: 007440-41-7 Name: BERYLLIUM

CAS No: 007440-43-9 Name: CADMIUM

CAS No: 007440-47-3 Name: CHROMIUM

CAS No: 0NY075-00-0 Name: PARTICULATES

CAS No: 0NY100-00-0 Name: TOTAL HAP

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CAS No: 0NY998-00-0 Name: VOC

Condition 79: Malfunctions and Start-up/Shutdown Activities Effective between the dates of 03/20/2024 and 03/19/2029

Applicable State Requirement:6 NYCRR 201-1.4

Item 79.1:

(a) The facility owner or operator shall take all necessary and appropriate actions to prevent the emission of air pollutants that result in contravention of any applicable emission standard during periods of start-up, shutdown, or malfunction.

(b) The facility owner or operator shall compile and maintain records of all equipment maintenance and start-up/shutdown activities when they are expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the department when required by a permit condition or upon request by the department. Such reports shall state whether an exceedance occurred and if it was unavoidable, include the time, frequency and duration of the exceedance, and an estimate of the emission rates of any air contaminants released. Such records shall be maintained for a period of at least five years and made available for review to department representatives upon request. Facility owners or operators subject to continuous monitoring and quarterly reporting requirements need not submit additional reports of exceedances to the department.

(c) In the event that air contaminant emissions exceed any applicable emission standard due to a malfunction, the facility owner or operator shall notify the department as soon as possible during normal working hours, but not later than two working days after becoming aware that the malfunction occurred. In addition, the facility owner or operator shall compile and maintain a record of all malfunctions. Such records shall be maintained at the facility for a period of at least five years and must be made available to the department upon request. When requested by the department, the facility owner or operator shall submit a written report to the department describing the malfunction, the corrective action taken, the air contaminants emitted, and the resulting emission rates and/or opacity.

(d) The department may also require the facility owner or operator to include, in reports described under Subdivisions (b) and (c) of this Section, an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions.

(e) A violation of any applicable emission standard resulting from start-up, shutdown, or malfunction conditions at a permitted or registered facility may not be subject to an enforcement action by the department and/or penalty if the department determines, in its sole discretion, that such a violation was unavoidable. The actions and recordkeeping and reporting requirements listed above must be adhered to in such circumstances.

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Condition 80: Air pollution prohibited Effective between the dates of 03/20/2024 and 03/19/2029

Applicable State Requirement:6 NYCRR 211.1

Item 80.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

Condition 81: Compliance Demonstration Effective between the dates of 03/20/2024 and 03/19/2029

Applicable State Requirement:6 NYCRR 212-1.5 (e) (2)

Item 81.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

Emission Unit: E-00003 Process: 007	Emission Source: S0015
Regulated Contaminant(s):	

\mathcal{O}		
	CAS No: 007439-92-1	LEAD
	CAS No: 007439-96-5	MANGANESE

Item 81.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS Monitoring Description: Emission Processes 002-008 are subject to 6 NYCRR Part 212 and emit the high toxicity air contaminants (HTACs) lead and manganese. Emissions of lead and manganese from

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these process sources are also regulated as metal HAPs by Federal NESHAP 40 CFR 63, Subpart ZZZZZ.

In accordance with 6 NYCRR 212-1.5(e)(2), the facility owner or operator has demonstrated compliance with the guideline concentrations for lead and manganese in the latest Toxic Impact Assessment (TIA) modeling. To demonstrate on-going compliance with 6 NYCRR Part 212 for these HTACs, the facility owner or operator must comply with the applicable requirements of 40 CFR 63, Subpart ZZZZZ specified elsewhere in this permit.

Consistent with the inputs used in the TIA modeling, the annual sand throughput for the sand handling and storage system (Emission Source S0015) is limited to 325,000 tons per year, on a 12-month rolling basis. To demonstrate compliance with this limit the facility must monitor and record the sand throughput of Emission Source S0015 on a monthly basis and incorporate into a 12-month rolling total.

Records of sand throughput and the TIA modeling report must be maintained for a period of at least five years and made available to the Department upon request.

Work Practice Type: PARAMETER OF PROCESS MATERIAL Process Material: SAND Parameter Monitored: MASS FLOW RATE Upper Permit Limit: 325000 tons per year Monitoring Frequency: MONTHLY Averaging Method: 12-MONTH TOTAL, ROLLED MONTHLY Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).

Condition 82: Compliance Demonstration Effective between the dates of 03/20/2024 and 03/19/2029

Applicable State Requirement:6 NYCRR 212-2.1 (a)

Item 82.1:

The Compliance Demonstration activity will be performed for the facility: The Compliance Demonstration applies to:

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Emission Unit: E-00001 Process: 002

Emission Unit: E-00001 Process: 003

Emission Unit: E-00002 Process: 004

Emission Unit: E-00002 Process: 005

Emission Unit: E-00003 Process: 006

Emission Unit: E-00003 Process: 008

Emission Unit: E-00005 Process: 011

Emission Unit: E-00005 Process: 012

Emission Unit: E-00005 Process: 013

Emission Unit: E-00006 Process: 024

Regulated Contaminant(s): CAS No: 000050-00-0 FORMALDEHYDE CAS No: 000062-53-3 ANILINE CAS No: 007439-97-6 MERCURY CAS No: 007440-02-0 NICKEL METAL AND INSOLUBLE COMPOUNDS CAS No: 007440-38-2 ARSENIC CAS No: 007440-41-7 BERYLLIUM CAS No: 007440-43-9 CADMIUM CAS No: 007440-47-3 CHROMIUM CAS No: 000075-07-0 ACETALDEHYDE

Item 82.2:

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Compliance Demonstration shall include the following monitoring:

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Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES Monitoring Description:

Emission Processes 002-008, 011-013, and 024 are subject to 6 NYCRR Part 212 and emit the following high toxicity air contaminants (HTACs) which have been assigned an Environmental Rating of "A" by the Department: Acetaldehyde, Aniline, Arsenic, Beryllium, Cadmium, Chromium, Formaldehyde, Mercury, and Nickel.

In accordance with 6 NYCRR 212-2.1(a), the facility owner or operator has demonstrated that actual annual process emissions of these HTACs meet their respective Mass Emission Limits (MELs) under Table 2 of 6 NYCRR 212-2.2 and are in compliance with Part 212. Continuous compliance with the MELs is met through complying with the monitoring and limits in the emission capping and iron melt limit conditions elsewhere in this permit.

The facility owner or operator must submit a summary report on an annual basis demonstrating that actual annual emissions of the above contaminants met their MELs during the prior calendar year. This report may be submitted as part of the Annual Capping Report for individual HAPs required under 6 NYCRR 201-7.1 elsewhere in this permit.

Records of HTAC emissions and annual summary reports must be maintained by the Department for a period of at least five years and made available to the Department upon request.

Monitoring Frequency: ANNUALLY Reporting Requirements: SEMI-ANNUALLY (CALENDAR) Reports due 30 days after the reporting period. The initial report is due 7/30/2024. Subsequent reports are due every 6 calendar month(s).





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