



**New York State Department of Environmental Conservation
Permit Review Report**

Permit ID: 9-1402-00574/00026

Renewal Number: 1

04/23/2019

Facility Identification Data

Name: FLEXO TRANSPARENT LLC (CP Buffalo)

Address: 28 WASSON ST

BUFFALO, NY 14210

Owner/Firm

Name: FLEXO TRANSPARENT LLC

Address: 28 WASSON ST

BUFFALO, NY 14210, USA

Owner Classification: Corporation/Partnership

Permit Contacts

Division of Environmental Permits:

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Air Permitting Contact:

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Buffalo, NY 14210

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Permit Description

Introduction

The Title V operating air permit is intended to be a document containing only enforceable terms and conditions as well as any additional information, such as the identification of emission units, emission points, emission sources and processes, that makes the terms meaningful. 40 CFR Part 70.7(a)(5) requires that each Title V permit have an accompanying "...statement that sets forth the legal and factual basis for the draft permit conditions". The purpose for this permit review report is to satisfy the above requirement by providing pertinent details regarding the permit/application data and permit conditions in a more easily understandable format. This report will also include background narrative and explanations of regulatory decisions made by the reviewer. It should be emphasized that this permit review report, while based on information contained in the permit, is a separate document and is not itself an enforceable term and condition of the permit.

Summary Description of Proposed Project

Application for renewal of Air Title V Facility.

Attainment Status

FLEXO TRANSPARENT LLC (CP Buffalo) is located in the town of BUFFALO in the county of ERIE. The attainment status for this location is provided below. (Areas classified as attainment are those that



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meet all ambient air quality standards for a designated criteria air pollutant.)

Criteria Pollutant	Attainment Status
Particulate Matter (PM)	ATTAINMENT
Particulate Matter < 10µ in diameter (PM10)	ATTAINMENT
Sulfur Dioxide (SO2)	ATTAINMENT
Ozone*	MARGINAL NON-ATTAINMENT
Oxides of Nitrogen (NOx)**	ATTAINMENT
Carbon Monoxide (CO)	ATTAINMENT

* Ozone is regulated in terms of the emissions of volatile organic compounds (VOC) and/or oxides of nitrogen (NOx) which are ozone precursors.

** NOx has a separate ambient air quality standard in addition to being an ozone precursor.

Facility Description:

Flexo Transparent, Inc. is a commercial flexographic printing facility which specializes in the printing of flexible packaging products for the personal care, medical, food, consumer products and produce industries. Operations at this facility include flexographic printing and converting, laminating, slitting, rewinding and heat sealing of plastic film.

Permit Structure and Description of Operations

The Title V permit for FLEXO TRANSPARENT LLC (CP Buffalo) is structured in terms of the following hierarchy: facility, emission unit, emission point, emission source and process. A facility is defined as all emission sources located at one or more adjacent or contiguous properties owned or operated by the same person or persons under common control. The facility is subdivided into one or more emission units (EU). Emission units are defined as any part or activity of a stationary facility that emits or has the potential to emit any federal or state regulated air pollutant. An emission unit is represented as a grouping of processes (defined as any activity involving one or more emission sources (ES) that emits or has the potential to emit any federal or state regulated air pollutant). An emission source is defined as any apparatus, contrivance or machine capable of causing emissions of any air contaminant to the outdoor atmosphere, including any appurtenant exhaust system or air cleaning device. [NOTE: Indirect sources of air contamination as defined in 6 NYCRR Part 203 (i.e. parking lots) are excluded from this definition]. The applicant is required to identify the principal piece of equipment (i.e., emission source) that directly results in or controls the emission of federal or state regulated air pollutants from an activity (i.e., process). Emission sources are categorized by the following types:
 combustion - devices which burn fuel to generate heat, steam or power
 incinerator - devices which burn waste material for disposal
 control - emission control devices
 process - any device or contrivance which may emit air contaminants that is not included in the above categories.

FLEXO TRANSPARENT LLC (CP Buffalo) is defined by the following emission unit(s):

Emission unit 3PRINT - One (1) 10-color flexographic printing press used for applying colored inks onto flexible packaging materials. Emissions from this unit are controlled by a regenerative thermal oxidizer.



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Emission unit 3PRINT is associated with the following emission points (EP):
00009

Process: 00D is located at Building PRESS2 - Printing/Flexographic

Emission unit UPRINT - Four (4) wide-web and one (1) 10-color flexographic printing presses used for applying colored inks onto flexible packaging materials. The presses vent through one of three oxidizers, two of which are catalytic oxidizers and one is a regenerative thermal oxidizer. Two (2) corona surface treaters are associated with a solventless laminator and are vented through a ozone destruction system utilizing catalytic reduction. There is also a cold cleaning degreaser dip tank which is covered and vented to an oxidizer.

Emission unit UPRINT is associated with the following emission points (EP):
00001, 00002

Process: 00A is located at Building PRESS - Printing/Flexographic

Process: 00B is located at Building PRESS - Surface treating using lamination and corona treatment, with control of emissions provided by an ozone destruction system which vents to an oxidizer.

Process: 00C is located at Building PRESS - Use of the cold cleaning degreaser dip tank which is covered and also actively vented to an oxidizer via ductwork.

Title V/Major Source Status

FLEXO TRANSPARENT LLC (CP Buffalo) is subject to Title V requirements. This determination is based on the following information:

This facility has the potential to emit volatile organic compounds (VOC) at levels greater than the major facility thresholds. The VOC PTE at this facility is 132.56 tons per year

Program Applicability

The following chart summarizes the applicability of FLEXO TRANSPARENT LLC (CP Buffalo) with regards to the principal air pollution regulatory programs:

Regulatory Program	Applicability
PSD	NO
NSR (non-attainment)	NO
NESHAP (40 CFR Part 61)	NO
NESHAP (MACT - 40 CFR Part 63)	YES
NSPS	NO
TITLE IV	NO



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TITLE V	YES
TITLE VI	NO
RACT	YES
SIP	YES

NOTES:

PSD Prevention of Significant Deterioration (40 CFR 52, 6 NYCRR 231-7, 231-8) - requirements which pertain to major stationary sources located in areas which are in attainment of National Ambient Air Quality Standards (NAAQS) for specified pollutants.

NSR New Source Review (6 NYCRR 231-5, 231-6) - requirements which pertain to major stationary sources located in areas which are in non-attainment of National Ambient Air Quality Standards (NAAQS) for specified pollutants.

NESHAP National Emission Standards for Hazardous Air Pollutants (40 CFR 61, 6 NYCRR 200.10) - contaminant and source specific emission standards established prior to the Clean Air Act Amendments of 1990 (CAAA) which were developed for 9 air contaminants (inorganic arsenic, radon, benzene, vinyl chloride, asbestos, mercury, beryllium, radionuclides, and volatile HAP's).

MACT Maximum Achievable Control Technology (40 CFR 63, 6 NYCRR 200.10) - contaminant and source specific emission standards established by the 1990 CAAA. Under Section 112 of the CAAA, the US EPA is required to develop and promulgate emissions standards for new and existing sources. The standards are to be based on the best demonstrated control technology and practices in the regulated industry, otherwise known as MACT. The corresponding regulations apply to specific source types and contaminants.

NSPS New Source Performance Standards (40 CFR 60, 6 NYCRR 200.10) - standards of performance for specific stationary source categories developed by the US EPA under Section 111 of the CAAA. The standards apply only to those stationary sources which have been constructed or modified after the regulations have been proposed by publication in the Federal Register and only to the specific contaminant(s) listed in the regulation.

Title IV Acid Rain Control Program (40 CFR 72 thru 78, 6 NYCRR 201-6) - regulations which mandate the implementation of the acid rain control program for large stationary combustion facilities.

Title VI Stratospheric Ozone Protection (40 CFR 82, Subpart A thru G, 6 NYCRR 200.10) - federal requirements that apply to sources which use a minimum quantity of CFC's (chlorofluorocarbons), HCFC's (hydrofluorocarbons) or other ozone depleting substances or regulated substitute substances in equipment such as air conditioners, refrigeration equipment or motor vehicle air conditioners or appliances.

RACT Reasonably Available Control Technology (6 NYCRR Parts 212-3, 220-1.6, 220-1.7, 220-2.3, 220-2.4, 226, 227-2, 228, 229, 230, 233, 234, 235, 236) - the lowest emission limit that a specific source is capable of meeting by application of control technology that is reasonably available, considering technological and economic feasibility. RACT is a control strategy used to limit emissions of VOC's and NOx for the purpose of attaining the air quality standard for ozone. The term as it is used in the above table refers to those state air pollution control regulations which specifically regulate VOC and NOx emissions.

SIP State Implementation Plan (40 CFR 52, Subpart HH, 6 NYCRR 200.10) - as per the



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CAAA, all states are empowered and required to devise the specific combination of controls that, when implemented, will bring about attainment of ambient air quality standards established by the federal government and the individual state. This specific combination of measures is referred to as the SIP. The term here refers to those state regulations that are approved to be included in the SIP and thus are considered federally enforceable.

Compliance Status

Facility is in compliance with all requirements.

SIC Codes

SIC or Standard Industrial Classification code is an industrial code developed by the federal Office of Management and Budget for use, among other things, in the classification of establishments by the type of activity in which they are engaged. Each operating establishment is assigned an industry code on the basis of its primary activity, which is determined by its principal product or group of products produced or distributed, or services rendered. Larger facilities typically have more than one SIC code.

SIC Code

Description

2673	BAGS: PLASTICS, LAMINATED AND COATED
2751	COMMERCIAL PRINTING LETTERPRESS (1977)
2752	COMMERCIAL PRINTING LITHOGRAPH
2759	COMMERCIAL PRINTING, NEC

SCC Codes

SCC or Source Classification Code is a code developed and used" by the USEPA to categorize processes which result in air emissions for the purpose of assessing emission factor information. Each SCC represents a unique process or function within a source category logically associated with a point of air pollution emissions. Any operation that causes air pollution can be represented by one or more SCC's.

SCC Code

Description

3-16-050-03	PHOTOGRAPHIC PRODUCT MANUFACTURING SURFACE TREATMENTS
4-01-003-35	CORONA DISCHARGE TREATMENT ORGANIC SOLVENT EVAPORATION COLD SOLVENT CLEANING/STRIPPING
4-05-003-01	Entire Unit PRINTING/PUBLISHING PRINTING/PUBLISHING - GENERAL PRINTING - FLEXOGRAPHIC

Facility Emissions Summary

In the following table, the CAS No. or Chemical Abstract Service code is an identifier assigned to every chemical compound. [NOTE: Certain CAS No.'s contain a 'NY' designation within them. These are not true CAS No.'s but rather an identification which has been developed by the department to identify groups of contaminants which ordinary CAS No.'s do not do. As an example, volatile organic compounds or VOC's are identified collectively by the NY CAS No. 0NY998-00-0.] The PTE refers to the Potential to Emit. This is defined as the maximum capacity of a facility or air contaminant source to emit any air contaminant under its physical and operational design. Any physical or operational limitation on the capacity of the facility or air contamination source to emit any air contaminant, including air pollution control equipment and/or restrictions on the hours of operation, or on the type or amount of material



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combusted, stored, or processed, shall be treated as part of the design only if the limitation is contained in federally enforceable permit conditions. The PTE for each contaminant that is displayed represents the facility-wide PTE in tons per year (tpy) or pounds per year (lbs/yr). In some instances the PTE represents a federally enforceable emissions cap or limitation for that contaminant. The term 'HAP' refers to any of the hazardous air pollutants listed in section 112(b) of the Clean Air Act Amendments of 1990. Total emissions of all hazardous air pollutants are listed under the special NY CAS No. 0NY100-00-0. In addition, each individual hazardous air pollutant is also listed under its own specific CAS No. and is identified in the list below by the (HAP) designation.

Cas No.	Contaminant	PTE lbs/yr	PTE tons/yr	Actual lbs/yr	Actual tons/yr
000107-21-1	1,2-ETHANEDIOL	120		120	
000108-31-6	2,5 - FURANDIONE			0.1	
000108-10-1	2-PENTANONE, 4-METHYL			120	
000079-10-7	2-PROPENOIC ACID			960	
002807-30-9	2-PROPOXY ETHANOL			5.6	
000075-07-0	ACETALDEHYDE			0.001	
000062-53-3	ANILINE			120	
000630-08-0	CARBON MONOXIDE		5.5		
000111-90-0	ETHANOL, 2-(2-ETHOXYETHOXY)			0.01	
000067-56-1	METHYL ALCOHOL			840	
0NY210-00-0	OXIDES OF NITROGEN		11		
010028-15-6	OZONE			4.2	
0NY075-02-5	PM 2.5		1.1		
0NY075-00-5	PM-10		1.1		
000075-56-9	PROPANE, 1,2-EPOXY-			0.001	
000100-42-5	STYRENE		0.12		
007446-09-5	SULFUR DIOXIDE		0.1		
0NY100-00-0	TOTAL HAP		0.5		
0NY998-00-0	VOC	265120			

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

Item A: Public Access to Recordkeeping for Title V Facilities - 6 NYCRR 201-1.10(b)
 The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6 NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Item B: Timely Application for the Renewal of Title V Permits -6 NYCRR Part 201-6.2(a)(4)



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Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Item C: Certification by a Responsible Official - 6 NYCRR Part 201-6.2(d)(12)

Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Item D: Requirement to Comply With All Conditions - 6 NYCRR Part 201-6.4(a)(2)

The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

Item E: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements - 6 NYCRR Part 201-6.4(a)(3)

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Item F: Cessation or Reduction of Permitted Activity Not a Defense - 6 NYCRR 201-6.4(a)(5)

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

Item G: Property Rights - 6 NYCRR 201-6.4(a)(6)

This permit does not convey any property rights of any sort or any exclusive privilege.

Item H: Severability - 6 NYCRR Part 201-6.4(a)(9)

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

Item I: Permit Shield - 6 NYCRR Part 201-6.4(g)

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary



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abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the Act;
- iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Item J: Reopening for Cause - 6 NYCRR Part 201-6.4(i)

This Title V permit shall be reopened and revised under any of the following circumstances:

- i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.
- ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.
- iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.
- iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Item K: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of



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action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6(b)

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined by subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the Department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

- (1) An emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;
- (2) The equipment at the permitted facility causing the emergency was at the time being properly operated and maintained;
- (3) During the period of the emergency the facility owner or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and
- (4) The facility owner or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement. item_02



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**Item B: General Provisions for State Enforceable Permit Terms and Condition - 6
 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Regulatory Analysis

Location Facility/EU/EP/Process/ES	Regulation	Condition	Short Description
FACILITY	ECL 19-0301	50	Powers and Duties of the Department with respect to air pollution control
FACILITY	40CFR 63-KK.820(a)(2)	44	Printing and Publishing NESHAP-applicability
FACILITY	40CFR 63-KK.829(d)	45	Printing and Publishing NESHAP-Recordkeeping
FACILITY	40CFR 64	46	COMPLIANCE ASSURANCE MONITORING
FACILITY	40CFR 68	19	Chemical accident prevention provisions
FACILITY	40CFR 82-F	20	Protection of Stratospheric Ozone - recycling and emissions reduction
FACILITY	6NYCRR 200.6	1	Acceptable ambient air quality.
FACILITY	6NYCRR 200.7	10	Maintenance of equipment.
FACILITY	6NYCRR 201-1.4	51	Unavoidable noncompliance and violations
FACILITY	6NYCRR 201-1.4(a)	21	Unavoidable noncompliance and violations - maintenance and/or startup/shutdown
FACILITY	6NYCRR 201-1.7	11	Recycling and Salvage
FACILITY	6NYCRR 201-1.8	12	Prohibition of reintroduction of collected contaminants to the air
FACILITY	6NYCRR 201-3.2(a)	13	Exempt Activities -



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FACILITY	6NYCRR 201-3.3(a)	14	Proof of eligibility
FACILITY	6NYCRR 201-6	22, 47, 48	Trivial Activities - proof of eligibility
FACILITY	6NYCRR 201-6.4(a)(4)	15	Title V Permits and the Associated Permit Conditions
FACILITY	6NYCRR 201-6.4(a)(7)	2	General Conditions - Requirement to Provide Information
FACILITY	6NYCRR 201-6.4(a)(8)	16	General Conditions - Fees
FACILITY	6NYCRR 201-6.4(c)	3	General Conditions - Right to Inspect
FACILITY	6NYCRR 201-6.4(c)(2)	4	Recordkeeping and Reporting of Compliance Monitoring Records of Monitoring, Sampling and Measurement
FACILITY	6NYCRR 201- 6.4(c)(3)(ii)	5	Reporting Requirements - Deviations and Noncompliance
FACILITY	6NYCRR 201-6.4(d)(4)	23	Compliance Schedules - Progress Reports
FACILITY	6NYCRR 201-6.4(e)	6	Compliance Certification
FACILITY	6NYCRR 201-6.4(f)(6)	17	Off Permit Changes
FACILITY	6NYCRR 201-7.1	24, 49	Emission Capping in Facility Permits
FACILITY	6NYCRR 202-1.1	18	Required emissions tests.
FACILITY	6NYCRR 202-2.1	7	Emission Statements - Applicability
FACILITY	6NYCRR 202-2.5	8	Emission Statements - record keeping requirements.
FACILITY	6NYCRR 211.1	52	General Prohibitions - air pollution prohibited
FACILITY	6NYCRR 211.2	27	General Prohibitions - visible emissions limited.
FACILITY	6NYCRR 215.2	9	Open Fires - Prohibitions
FACILITY	6NYCRR 226	28	SOLVENT METAL CLEANING PROCESSES
FACILITY	6NYCRR 234.3(a)(1)(ii)(29	Control requirements - process installed after 3/14/1995, control installed after 7/8/2010
FACILITY	6NYCRR 234.4(a)	30, 31, 32, 33, 34	Testing and monitoring methods
FACILITY	6NYCRR 234.4(c)	35, 36, 37, 38, 39, 40	Testing and monitoring - continuous monitoring requirements
FACILITY	6NYCRR 234.6	41	Handling, storage and disposal of VOCs
FACILITY	6NYCRR 234.7	42	Recordkeeping requirements
FACILITY	6NYCRR 234.8	43	Opacity



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Applicability Discussion:

Mandatory Requirements: The following facility-wide regulations are included in all Title V permits:

ECL 19-0301

This section of the Environmental Conservation Law establishes the powers and duties assigned to the Department with regard to administering the air pollution control program for New York State.

6 NYCRR 200.6

Acceptable ambient air quality - prohibits contravention of ambient air quality standards without mitigating measures

6 NYCRR 200.7

Anyone owning or operating an air contamination source which is equipped with an emission control device must operate the control consistent with ordinary and necessary practices, standards and procedures, as per manufacturer's specifications and keep it in a satisfactory state of maintenance and repair so that it operates effectively

6 NYCRR 201-1.4

This regulation specifies the actions and recordkeeping and reporting requirements for any violation of an applicable state enforceable emission standard that results from a necessary scheduled equipment maintenance, start-up, shutdown, malfunction or upset in the event that these are unavoidable.

6 NYCRR 201-1.7

Requires the recycle and salvage of collected air contaminants where practical

6 NYCRR 201-1.8

Prohibits the reintroduction of collected air contaminants to the outside air

6 NYCRR 201-3.2 (a)

An owner and/or operator of an exempt emission source or unit may be required to certify that it operates within the specific criteria described in this Subpart. All required records must be maintained on-site for a period of 5 years and made available to department representatives upon request. In addition, department representatives must be granted access to any facility which contains exempt emission sources or units, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

6 NYCRR 201-3.3 (a)

The owner and/or operator of a trivial emission source or unit may be required to certify that it operates within the specific criteria described in this Subpart. All required records must be maintained on-site for a period of 5 years and made available to department representatives upon request. In addition, department representatives must be granted access to any facility which contains trivial emission sources or units subject to this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

6 NYCRR Subpart 201-6

This regulation applies to those terms and conditions which are subject to Title V permitting. It establishes the applicability criteria for Title V permits, the information to be included in all Title V permit applications as well as the permit content and terms of permit issuance. This rule also specifies the compliance, monitoring, recordkeeping, reporting, fee, and procedural requirements that need to be met to obtain a Title V permit, modify the permit and demonstrate conformity with applicable requirements as listed in the Title V permit. For permitting purposes, this rule specifies the need to identify and describe all



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emission units, processes and products in the permit application as well as providing the Department the authority to include this and any other information that it deems necessary to determine the compliance status of the facility.

6 NYCRR 201-6.4 (a) (4)

This mandatory requirement applies to all Title V facilities. It requires the permittee to provide information that the Department may request in writing, within a reasonable time, in order to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. The request may include copies of records required to be kept by the permit.

6 NYCRR 201-6.4 (a) (7)

This is a mandatory condition that requires the owner or operator of a facility subject to Title V requirements to pay all applicable fees associated with the emissions from their facility.

6 NYCRR 201-6.4 (a) (8)

This is a mandatory condition for all facilities subject to Title V requirements. It allows the Department to inspect the facility to determine compliance with this permit, including copying records, sampling and monitoring, as necessary.

6 NYCRR 201-6.4 (c)

This requirement specifies, in general terms, what information must be contained in any required compliance monitoring records and reports. This includes the date, time and place of any sampling, measurements and analyses; who performed the analyses; analytical techniques and methods used as well as any required QA/QC procedures; results of the analyses; the operating conditions at the time of sampling or measurement and the identification of any permit deviations. All such reports must also be certified by the designated responsible official of the facility.

6 NYCRR 201-6.4 (c) (2)

This requirement specifies that all compliance monitoring and recordkeeping is to be conducted according to the terms and conditions of the permit and follow all QA requirements found in applicable regulations. It also requires monitoring records and supporting information to be retained for at least 5 years from the time of sampling, measurement, report or application. Support information is defined as including all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

6 NYCRR 201-6.4 (c) (3) (ii)

This regulation specifies any reporting requirements incorporated into the permit must include provisions regarding the notification and reporting of permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken.

6 NYCRR 201-6.4 (d) (4)

This condition applies to every Title V facility subject to a compliance schedule. It requires that reports, detailing the status of progress on achieving compliance with emission standards, be submitted semiannually.

6 NYCRR 201-6.4 (e)

Sets forth the general requirements for compliance certification content; specifies an annual submittal frequency; and identifies the EPA and appropriate regional office address where the reports are to be sent.

6 NYCRR 201-6.4 (f) (6)

This condition allows changes to be made at the facility, without modifying the permit, provided the



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changes do not cause an emission limit contained in this permit to be exceeded. The owner or operator of the facility must notify the Department of the change. It is applicable to all Title V permits which may be subject to an off permit change.

6 NYCRR 202-1.1

This regulation allows the department the discretion to require an emission test for the purpose of determining compliance. Furthermore, the cost of the test, including the preparation of the report are to be borne by the owner/operator of the source.

6 NYCRR 202-2.1

Requires that emission statements shall be submitted on or before April 15th each year for emissions of the previous calendar year.

6 NYCRR 202-2.5

This rule specifies that each facility required to submit an emission statement must retain a copy of the statement and supporting documentation for at least 5 years and must make the information available to department representatives.

6 NYCRR 211.2

This regulation limits opacity from sources to less than or equal to 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

6 NYCRR 215.2

Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

40 CFR Part 68

This Part lists the regulated substances and their applicability thresholds and sets the requirements for stationary sources concerning the prevention of accidental releases of these substances.

40 CFR Part 82, Subpart F

Subpart F requires the reduction of emissions of class I and class II refrigerants to the lowest achievable level during the service, maintenance, repair, and disposal of appliances in accordance with section 608 of the Clean Air Act Amendments of 1990. This subpart applies to any person servicing, maintaining, or repairing appliances except for motor vehicle air conditioners. It also applies to persons disposing of appliances, including motor vehicle air conditioners, refrigerant reclaimers, appliance owners, and manufacturers of appliances and recycling and recovery equipment. Those individuals, operations, or activities affected by this rule, may be required to comply with specified disposal, recycling, or recovery practices, leak repair practices, recordkeeping and/or technician certification requirements.

Facility Specific Requirements

In addition to Title V, FLEXO TRANSPARENT LLC (CP Buffalo) has been determined to be subject to the following regulations:

40 CFR 63.820 (a) (2)

The facility must use less than 9.1 Mg (10 tons) of each individual HAP and 22.7 Mg (25 tons) of total HAP compounds per rolling 12-month period. Records to be maintained include the mass of all HAP containing materials used and the mass fraction of HAP present in each HAP containing material



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40 CFR 63.829 (d)

This rule requires that owners or operators of each facility seeking designation as an area source must maintain records of all required measurements and calculations needed to demonstrate compliance with the criteria specified in § 63.820(a)(2). These criteria specify that to be designated an area source under this subpart the facility must use less than 9.1 Mg (10 tons) of each individual HAP and 22.7 Mg (25 tons) of total HAP compounds per rolling 12-month period. Records to be maintained include the mass of all HAP containing materials used and the mass fraction of HAP present in each HAP containing material used, on a monthly basis.

40 CFR Part 64

The federal Compliance Assurance Monitoring (CAM) rule, 40 CFR Part 64, requires monitoring of control device, capture system, and/or process parameters to provide a reasonable assurance of compliance with emission limitations or standards. It applies to emission units that use a control device to comply with certain standards and limitations and that have potential pre-control device emissions equal to or greater than a major source threshold. CAM monitoring follows requirements imposed by 6NYCRR Subpart 234

A 45 tpy VOC emission cap applies to four presses (designated as emission sources 00MAF, 0MAF8, KIDDE, & NMAF6). This cap was imposed to limit the facility's VOC emissions below the major source threshold of 50 tpy VOC per 6NYCRR Part 201-6.

A 49 tpy VOC emission cap applies to the press designated as emission source 0FK10. This cap was imposed to limit the source's VOC emissions below the major project status of 6NYCRR Part 231-2. Refer to the "Basis for Monitoring" section of this report for further explanation of the emission caps.

Acid Rain program requirements; stratospheric ozone protection requirements; post-1990 New Source Performance Standards, Emission Guidelines, and National Emission Standards for Hazardous Air Pollutants; and some other limitations are exempt from CAM. However, many of the exempt requirements are subject to less stringent periodic monitoring under 40 CFR Part 70 and 6NYCRR Subpart 201-6.

6 NYCRR 201-1.4 (a)

All activities involving equipment maintenance or start-up/shutdown that may result in a violation of an emission standard need to be recorded and a written report must be submitted to the department. The report should describe why the violation was unavoidable and include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. Sources which are subject to a continuous monitoring and quarterly reporting requirement are exempt from the above.

6 NYCRR 201-7.1

This section of Part 201-7 specifies the criteria that need to be met in order to restrict emissions to avoid Title V or other applicable requirements using federally enforceable permit conditions permit.

6 NYCRR 211.1

This regulation requires that no person shall cause or allow emissions of air contaminants to the outdoor



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atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property.

6 NYCRR 234.3 (a) (1) (ii) ('e')

6 NYCRR 234.4 (a)

This regulation requires that printing processes that use control equipment to comply with the provisions of Part 234 must test and monitor the control equipment to ensure the overall removal efficiency.

6 NYCRR 234.4 (c)

This regulation specifies that continuous monitoring equipment is required for the following: Combustion zone temperature of all oxidizers; inlet temperature at the catalytic oxidizer bed; break-through of VOC on a carbon adsorption unit; and any other continuous monitoring or recording device required by the Department.

6 NYCRR 234.6

This regulation specifies the following:

An owner or operator of a facility subject to this Part shall not:

- (a) Use open containers to store or dispose of cloth or paper impregnated with VOC or solvents that are used for surface preparation, cleanup or the removal of ink, coating or adhesive;
- (b) Use open containers to store or dispose of spent or fresh VOC or solvents used for surface preparation, cleanup or the removal of ink, coating or adhesive;
- (c) Use open containers to store, dispose or dispense ink, coating or adhesive unless production, sampling, maintenance or inspection procedures require operational access. This provision does not apply to the actual device or equipment designed for the purposes of applying an ink, coating or adhesive to a substrate.

6 NYCRR 234.7

This regulation sets forth the record keeping requirements for facilities subject of the



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requirements of Part 234.

6 NYCRR 234.8

This regulation requires that emissions from a unit subject to Part 234 shall not have an opacity greater than 10%.

6 NYCRR Part 226

This regulation specifies the general requirements, equipment specifications and operating requirements for open-top vapor, conveyORIZED and cold cleaning degreasers.

Compliance Certification

Summary of monitoring activities at FLEXO TRANSPARENT LLC (CP Buffalo):

Location Facility/EU/EP/Process/ES	Cond No.	Type of Monitoring

FACILITY	44	record keeping/maintenance procedures
FACILITY	45	record keeping/maintenance procedures
FACILITY	46	record keeping/maintenance procedures
FACILITY	21	record keeping/maintenance procedures
FACILITY	5	record keeping/maintenance procedures
FACILITY	6	record keeping/maintenance procedures
FACILITY	25	work practice involving specific operations
FACILITY	26	work practice involving specific operations
FACILITY	7	record keeping/maintenance procedures
FACILITY	28	record keeping/maintenance procedures
FACILITY	29	monitoring of process or control device parameters as surrogate
FACILITY	30	intermittent emission testing
FACILITY	31	record keeping/maintenance procedures
FACILITY	32	intermittent emission testing
FACILITY	33	intermittent emission testing
FACILITY	34	record keeping/maintenance procedures
FACILITY	35	monitoring of process or control device parameters as surrogate
FACILITY	36	record keeping/maintenance procedures
FACILITY	37	record keeping/maintenance procedures
FACILITY	38	monitoring of process or control device parameters as surrogate
FACILITY	39	monitoring of process or control device parameters as surrogate
FACILITY	40	monitoring of process or control device parameters as surrogate
FACILITY	41	record keeping/maintenance procedures
FACILITY	42	record keeping/maintenance procedures
FACILITY	43	monitoring of process or control device parameters as surrogate



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Basis for Monitoring

Mandatory Requirements (Conditions #5, 6, & 7):

These monitoring conditions appear in all Title V permits.

Startup, Shutdown, Malfunction (SSM) Plans (Conditions #21):

These conditions require the continued implementation of an existing SSM Plan for the regenerative thermal oxidizer (identified as emission control 00RTO) in Condition #21 and for the development of SSM Plans for the two catalytic oxidizers (identified as emission controls 00OXY & 00TEC) as required in 6NYCRR Part 201-1.4(a).

New Source Review Emissions Cap (Conditions #24 & 25):

The facility will limit VOC emissions to comply with two separate, previously accepted VOC emission caps. A 45 tpy VOC emission cap applies to four presses (designated as emission sources 00MAF, 0MAF8, KIDDE, & NMAF6) which were the existing emission sources at the time the original Air State Facility (ASF) permit was issued. This cap was imposed to limit the facility's VOC emissions below the major source threshold of 50 tpy VOC per 6NYCRR Part 201-6. A 49 tpy VOC emission cap applies to the press designated as emission source 0FK10. This cap was imposed in a second facility ASF permit (issued to allow construction/operation of the new press project) to limit the source's VOC emissions below the major project status of 6NYCRR Part 231-2. Both of the caps are included in this Title V permit which supersedes the two ASF permits.

Emission Control Efficiencies (Conditions 24, 25, 28 & 33):

The flexographic printing press identified as 1FK10 is required by 6 NYCRR Part 234 to utilize add-on capture system and air cleaning equipment which provides at least 80 percent reduction in VOC emissions.

The flexographic printing press identified as 0FK10 is required by 6 NYCRR Part 234 to utilize add-on capture system and air cleaning equipment which provides at least 75 percent reduction in VOC emissions. This unit, however, is also subject to more stringent requirements per an emissions cap which states Flexo will not exceed an emission rate of 49 tons of VOCs per 12 month period for emission source 0FK10. To control the potential VOC emissions to less than or equal to 49 tpy, the overall VOC removal efficiency must be greater than or equal to 79 percent. The 79 percent reduction requirement is based on VOC usage of 234 tpy, the maximum possible



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usage of VOCs, for emission sources 0FK10, calculated based on historical VOC usage at the facility.

The flexographic printing presses identified as 00MAF, KIDDE, 0MAF8, & NMAF6 are required by 6 NYCRR Part 234 to utilize add-on capture system and air cleaning equipment which provides at least 65 percent reduction in VOC emissions. These units are also subject to more stringent requirements per an emissions cap which states Flexo will not exceed an emission rate of 45 tons of VOCs per 12 month period for emission sources 00MAF, KIDDE, 0MAF8, & NMAF6. To control the potential VOC emissions to less than or equal to 49 tpy, the overall VOC removal efficiency must be greater than or equal to 81 percent. The 81 percent reduction requirement is based on VOC usage of 234 tpy, the maximum possible usage of VOCs, for emission sources 00MAF, KIDDE, 0MAF8, & NMAF6, calculated based on historical VOC usage at the facility.

Because the two emission caps are based on annual VOC usage of 234 tpy, this is implemented in this permit as an operational limitation. As such, the usage of VOCs, on an individual press basis, is limited to 234 tpy.

Compliance Assurance Monitoring (CAM) (Condition # 45):

This facility is subject to CAM since the potential pre-control device VOC emissions are above the major source threshold of 50 tons per year. Flexo-Transparent, Inc. (Flexo) submitted an acceptable CAM Plan in February 2008, which is referenced in this condition.

Area Source Applicability (Conditions # 43 & 44):

These conditions set forth the requirements for establishing and maintaining a facility as an area source for purposes of 40CFR 63 Subpart KK - National Emission Standards for the Printing and Publishing Industry. Where an area source has the potential to emit less than 10 tons per year of each individual hazardous air pollutant and less than 25 tons per year for total hazardous air pollutants.

Catalytic Oxidizer Maintenance and Testing (Conditions #31):

These conditions define the methods used to assure continuous compliance with the required overall removal efficiency.



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Flexo is required to properly maintain and operate the catalytic oxidizer to ensure the destruction efficiency of the unit is maintained. Conditions require Flexo to monitor the integrity of the catalyst by sampling and analyzing the catalyst and checking the depth of the catalyst bed on an annual basis. Conditions also require that the capture system and the air cleaning device provide for an overall reduction in volatile organic compound (VOC) emission. The overall removal efficiency consists of two components and is calculated as the product of the capture efficiency of the gas collection system and the destruction efficiency of the control equipment. Compliance with this requirement will be demonstrated during performance testing once every five years. The most recent testing was completed on December 7, 2017.

Catalytic Oxidizer Temperature Rise (Conditions # 36):

This condition requires that continuous monitors to measure the temperature rise across the catalytic incinerator bed be installed, periodically calibrated, and operated at all times the catalytic oxidizer is operating. This is an appropriate monitoring activity to assure the proper working order of the oxidizer, which is the main control equipment for the facility.

RTO Maintenance and Testing (Conditions #29-32, 34 & 35)

These conditions define the methods used to assure continuous compliance with the required overall removal efficiency.

Conditions require Flexo to perform emission testing on the Regenerative Thermal Oxidizers (RTO) 00RTO and 01RTO to ensure that the destruction efficiency of the units are maintained. Continuous monitors will be utilized to maintain units at the proper combustion zone temperatures as will be specified by the emissions testing. Additionally Flexo will demonstrate 100% capture of VOCs via permanent total enclosure on presses 0FK10 and 1FK10. Overall VOC removal efficiencies required for the presses are 79% and 80% respectively. The overall removal efficiency is calculated as the product of the capture efficiencies of the PTEs and the destruction efficiencies of the RTOs.

VOC Product Usage (Conditions #40& 41):

These conditions set forth record keeping requirements for the purchase, usage and/or production records of inks, volatile organic compounds (VOC) and solvents, and prohibit the use of open containers to store or dispose of any VOCs or VOC containing items. These are standard requirements for printing facilities.



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Opacity Limited (Condition # 42):

This condition limits the opacity from any surface coating process to be less than 10% for any six-minute time period.

Solvent Metal Cleaning (Condition #27):

This condition contains operational requirements for cold cleaning solvent degreasing units to prevent leaks and fugitive emissions.