

State Pollutant Discharge Elimination System (SPDES) DISCHARGE PERMIT

| SIC Code: 2621 | NAICS Code: | 322121 | | SPDES Number: | NY0006157 |
|---------------------------|-------------|-----------|-----------|----------------------------|--------------------|
| Discharge Class (CL): | 01 | | | DEC Number: | 4-1020-00007/00002 |
| Toxic Class (TX): | Т | | | Effective Date (EDP): | EDP |
| Major-Sub Drainage Basin: | 13 - 08 | | | Expiration Date (ExDP): | ExDP |
| Water Index Number: | H-188 | Item No.: | 863 – 3.2 | Madification Dates (EDDM) | |
| Compact Area: | - | | | Modification Dates (EDPM): | |

This SPDES permit is issued in compliance with Title 8 of Article 17 of the Environmental Conservation Law of New York State and in compliance with the Clean Water Act, as amended, (33 U.S.C. '1251 et.seq.)

| PERMITTEE NAME AND ADDRESS | | | | | | | | | |
|----------------------------|-----------------------|------------|------------------------------|-------------------------------|-------|--|--|--|--|
| Name: | SWM Holdings US, LLC | Attention: | Paul Ga | Paul Gaudette, Production and | | | | | |
| Street: | P.O. Box 10 | | Environmental Manager | | | | | | |
| City: | Ancram | State: | NY | Zip Code: | 12502 | | | | |
| Email: | pgaudette@swmintl.com | Phone: | 413-429 | -1058 | | | | | |

is authorized to discharge from the facility described below:

| FACILITY NAME, A | FACILITY NAME, ADDRESS, AND PRIMARY OUTFALL | | | | | | | | | | | | | | | | | | |
|----------------------------|---|-----------|---------------------|-----------|---|--------|----|----|---------|----|-----------|------|-------|-----|-----|------|-----|-------------|------|
| Name: | Ancra | m Mill | | | | | | | | | | | | | | | | | |
| Address / Location: | 2424 \$ | State Rou | ite 82 | | | | | | | | | (| Cou | nty | : | Col | ımb | ia | |
| City: | Ancra | m | | | | | | | State : | N. | Y | Z | Zip (| Cod | de: | 125 |)2 | | |
| Facility Location: | | Latitude: | | 42 | 0 | 02 | , | 59 | " N | & | Longitude | : | 73 | 0 | | 38 | , | 06 | " W |
| Primary Outfall No.: | 003 | Latitude: | | 42 | 0 | 02 | , | 55 | " N | & | Longitude | : | 73 | 0 | | 38 | , | 11 | " W |
| Wastewater Description: | Proce waste | | Receiving Nater: | Ro Kil | | iff Ja | ns | en | NAICS | S: | 322121 | Clas | ss: | С | | Star | dar | d: (| C(T) |

and the additional outfalls listed in this permit, in accordance with: effluent limitations; monitoring and reporting requirements; other provisions and conditions set forth in this permit; and 6 NYCRR Part 750-1 and 750-2.

This permit and the authorization to discharge shall expire on midnight of the expiration date shown above and the permittee shall not discharge after the expiration date unless this permit has been renewed or extended pursuant to law. To be authorized to discharge beyond the expiration date, the permittee shall apply for permit renewal not less than 180 days prior to the expiration date shown above.

DISTRIBUTION:

BWP Permit Coordinator (permit.coordinator@dec.ny.gov) **BWP Permit Writer**

RWE RPA

EPA Region II (Region2 NPDES@epa.gov)

| Permit Administrator: | | |
|--------------------------|----------------------------------|-------|
| Administrator: | | |
| Address: | 625 Broadway Alban 12233-1750 | y, NY |
| | | |
| | | |
| Signature | | Date |

Contents

SPDES Number: NY0006157

| Page 2 of 20 v.1.27 | Page | 2 | of | 20 | v.1 | .27 |
|---------------------|------|---|----|----|-----|-----|
|---------------------|------|---|----|----|-----|-----|

| SUMMARY OF ADDITIONAL OUTFALLS | 3 |
|---|----|
| DEFINITIONS | 4 |
| PERMIT LIMITS, LEVELS AND MONITORING – Outfall 001 | 5 |
| PERMIT LIMITS, LEVELS AND MONITORING – Outfall 003 | 5 |
| PERMIT LIMITS, LEVELS AND MONITORING – Outfall 006 | 7 |
| PERMIT LIMITS, LEVELS AND MONITORING – Outfall 007 | 7 |
| STORMWATER POLLUTION PREVENTION REQUIREMENTS | 9 |
| BEST MANAGEMENT PRACTICES (BMPs) FOR INDUSTRIAL FACILITIES | 9 |
| MERCURY MINIMIZATION PROGRAM (MMP) - Type IV | |
| DISCHARGE NOTIFICATION REQUIREMENTS | 13 |
| SCHEDULE OF COMPLIANCE | |
| INTERIM EFFLUENT LIMITS | |
| MONITORING LOCATIONS | 15 |
| GENERAL REQUIREMENTS | |
| RECORDING, REPORTING AND ADDITIONAL MONITORING REQUIREMENTS | 18 |
| D. Schedule of Additional Submittals: | 18 |

SPDES Number: **NY0006157** Page 3 of 20 v.1.27

SUMMARY OF ADDITIONAL OUTFALLS

| Outfall | Wastewat | er Description | NAICS Code | Outfall L | atitude | | Outfall l | | | | |
|--|----------------------------|--|------------|-----------|---------|--------|-------------------|-------------------|--------|--|--|
| 001 | Water int | ake bypass | 322121 | 42 ° | 02 ' | 58 " N | 73 ° | 38 | 06 " W | | |
| Receivi | ng Water: | Roeliff Jansen Kill | | | | | Class: | C(T) | | | |
| Outfall | Wastewat | Wastewater Description NAICS Code Outfall Latitude | | | | | | Outfall Longitude | | | |
| 006 | Treated sanitary 322 | | 322121 | 42 ° | 02 ' | 54 " N | 73 ° | 38 | 08 " W | | |
| Receivi | ng Water: | Roeliff Jansen Kill | | | | | Class: | C(T) | | | |
| Outfall | Wastewat | er Description | NAICS Code | Outfall L | atitude | | Outfall Longitude | | | | |
| 007 | 07 Fire pump testing water | | 322121 | 42 ° | 02 ' | 58 " N | 73 ° | 38 | 05 " W | | |
| Receiving Water: Roeliff Jansen Kill Class: C(T) | | | | | | | | C(T) | | | |

SPDES Number: **NY0006157** Page 4 of 20 v.1.27

DEFINITIONS

| TERM | DEFINITION |
|---|---|
| 7-Day Geo Mean | The highest allowable geometric mean of daily discharges over a calendar week. |
| 7-Day Average | The average of all daily discharges for each 7-days in the monitoring period. The sample measurement is the highest of the 7-day averages calculated for the monitoring period. |
| 12-Month Rolling Average (12 MRA) | The current monthly value of a parameter, plus the sum of the monthly values over the previous 11 months for that parameter, divided by the number of months for which samples were collected in the 12-month period. |
| 30-Day Geometric Mean | The highest allowable geometric mean of daily discharges over a calendar month, calculated as the antilog of: the sum of the log of each of the daily discharges measured during a calendar month divided by the number of daily discharges measured during that month. |
| Action Level | Action level means a monitoring requirement characterized by a numerical value that, when exceeded, triggers additional permittee actions and department review to determine if numerical effluent limitations should be imposed. |
| Compliance Level / Minimum Level | A compliance level is an effluent limitation. A compliance level is given when the water quality evaluation specifies a Water Quality Based Effluent Limit (WQBEL) below the Minimum Level. The compliance level shall be set at the Minimum Level (ML) for the most sensitive analytical method as given in 40 CFR Part 136, or otherwise accepted by the DEC. |
| Daily Discharge | The discharge of a pollutant measured during a calendar day or any 24-hour period that reasonably represents the calendar day for the purposes of sampling. For pollutants expressed in units of mass, the 'daily discharge' is calculated as the total mass of the pollutant discharged over the day. For pollutants with limitations expressed in other units of measurement, the 'daily discharge' is calculated as the average measurement of the pollutant over the day. |
| Daily Maximum | The highest allowable Daily Discharge. |
| Daily Minimum | The lowest allowable Daily Discharge. |
| Effective Date of Permit (EDP or EDPM) | The date this permit is in effect. |
| Effluent Limitations | Effluent limitation means any restriction on quantities, quality, rates and concentrations of chemical, physical, biological, and other constituents of effluents that are discharged into waters of the state. |
| Expiration Date of Permit (ExDP) | The date this permit is no longer in effect. |
| Instantaneous Maximum | The maximum level that may not be exceeded at any instant in time. |
| Instantaneous Minimum | The minimum level that must be maintained at all instants in time. |
| Monthly Average | The highest allowable average of daily discharges over a calendar month, calculated as the sum of each of the daily discharges measured during a calendar month divided by the number of daily discharges measured during that month. |
| Outfall | The terminus of a sewer system, or the point of emergence of any waterborne sewage, industrial waste or other wastes or the effluent therefrom, into the waters of the State. |
| Range | The minimum and maximum instantaneous measurements for the reporting period must remain between the two values shown. |
| Receiving Water | The classified waters of the state to which the listed outfall discharges. |
| Sample Frequency / Sample Type / Units | See DEC's "DMR Manual for Completing the Discharge Monitoring Report for the SPDES" for information on sample frequency, type and units. |

SPDES Number: NY0006157

Page 5 of 20 v.1.27

PERMIT LIMITS, LEVELS AND MONITORING - Outfall 001

| OUTFALL | DESCRIPTION | RECEIVING WATER | EFFECTIVE | EXPIRING |
|---------|---------------------|---------------------|-----------|----------|
| 001 | Water intake bypass | Roeliff Jansen Kill | EDP | ExDP |

No net increase of parameters above intake water. Addition of water or wastewater from any other sources are prohibited.

PERMIT LIMITS, LEVELS AND MONITORING - Outfall 003

| OUTFALL | DESCRIPTION | RECEIVING WATER | EFFECTIVE | EXPIRING |
|---------|--------------------|---------------------|-----------|----------|
| 003 | Process wastewater | Roeliff Jansen Kill | EDP | ExDP |

| | EFF | LUENT L | IMITATIO | ON | | MONITOR | RING REQUIRE | EMEN | TS | |
|--|-----------------|---------|----------|-------|---------|------------|--------------|--------|---------------|----|
| PARAMETER | T | Limait | Units | Limit | l luite | Sample | Sample | Loca | ation Eff. | FN |
| | Туре | Limit | | Limit | Units | Frequency | Туре | 11111. | | |
| Flow | Monthly Average | Monitor | MGD | | | Continuous | Recorder | | Х | |
| | Daily Maximum | Monitor | MGD | | | Continuous | Recorder | | Х | |
| рН | Daily Minimum | 6.5 | SU | | | 2/Week | Grab | | X | |
| ρπ | Daily Maximum | 8.5 | SU | | | 2/VVEEK | Glab | | ^ | |
| Color | Monthly Average | Monitor | PT-CO | | | 1/Week | Grab | | Х | 1 |
| Color | Daily Maximum | Monitor | PT-CO | | | 1/Week | Grab | | Х | 1 |
| Temperature | Monthly Average | Monitor | ٥F | | | Continuous | Recorder | | Х | |
| | Daily Maximum | Monitor | ٥F | | | Continuous | Recorder | | Χ | |
| Temperature in Receiving | Monthly Average | Monitor | ٥F | | | Daily | Grab | | | 2 |
| Water Upstream of Discharge (June – September) | Daily Maximum | Monitor | °F | | | Daily | Grab | | | 2 |
| Temperature in Receiving | Monthly Average | Monitor | ٥F | | | Daily | Grab | | | 2 |
| Water Downstream of Discharge (June – September) | Daily Maximum | Monitor | ٩F | | | Daily | Grab | | | 2 |
| Temperature in Receiving | Monthly Average | Monitor | ٥F | | | 2/week | Grab | | | 2 |
| Water Upstream of Discharge (October – May) | Daily Maximum | Monitor | ٩F | | | 2/week | Grab | | | 2 |
| Temperature in Receiving | Monthly Average | Monitor | ٥F | | | 2/week | Grab | | | 2 |
| Water Downstream of Discharge (October – May) | Daily Maximum | Monitor | ٩F | | | 2/week | Grab | | | 2 |

Permit Limits, Levels, and Monitoring for Outfall 003 continued on next page.

PERMIT LIMITS, LEVELS AND MONITORING – Outfall 003 (continued)

| DADAMETED | EFF | LUENT L | IMITATIO | N | | MONITO | RING REQUIRE | MEN | TS | -NI |
|--|------------------|---------|--------------|-----------------|-------|---------------------|----------------|------|-------|-----|
| PARAMETER | | | | | | | 0 1 | Loca | ation | FN |
| | Туре | Limit | Units | Limit | Units | Sample Frequency | Sample Type | Inf. | Eff. | |
| Temperature Increase in | Monthly Average | Monitor | ٥F | | | Daily | Grab | | | 2,3 |
| Receiving Water (June – September) | Daily Maximum | 2.0 | °F | | | Daily | Grab | | | 2,3 |
| Temperature Increase in | Monthly Average | Monitor | ٥F | | | 2/week | Grab | | | 2 |
| Receiving Water (October – May) | Daily Maximum | 5.0 | °F | | | 2/week | Grab | | | 2 |
| Heat | Monthly Average | Monitor | MBTU/ day | | | Daily | Calculated | | Х | |
| (June – September) | Daily Maximum | 160 | MBTU/ day | | | Daily | Calculated | | Х | |
| Heat | Monthly Average | Monitor | MBTU/ day | | | 2/week | Calculated | | Х | |
| (October – May) | Daily Maximum | 160 | MBTU/ day | | | 2/week | Calculated | | Х | |
| Ultimate Oxygen Demand (UOD) | Monthly Average | Monitor | mg/L | Monitor | lbs/d | 1/Week | 24-hr. Comp. | | Х | 4 |
| | Daily Maximum | Monitor | mg/L | 500 | lbs/d | 1/Week | 24-hr. Comp. | | Х | 4 |
| 5-day Carbonaceous Biochemical Oxygen Demand (CBOD₅) | Monthly Average | Monitor | mg/L | Monitor | lbs/d | 1/Week | 24-hr. Comp. | | Χ | |
| | Daily Maximum | Monitor | mg/L | Monitor | lbs/d | 1/Week | 24-hr. Comp. | | Х | |
| 5-day Biochemical Oxygen | Monthly Average | Monitor | mg/L | 270 | lbs/d | 1/Week | 24-hr. Comp. | | Х | |
| Demand (BOD₅) | Daily Maximum | Monitor | mg/L | 500 | lbs/d | 1/Week | 24-hr. Comp. | | Х | |
| Total Suspended Solids | Monthly Average | Monitor | mg/L | 220 | lbs/d | 1/Week | 24-hr. Comp. | | Χ | |
| (TSS) | Daily Maximum | Monitor | mg/L | 450 | lbs/d | 1/Week | 24-hr. Comp. | | Х | |
| Settleable Solids | Monthly Average | Monitor | mL/L | | | 1/Week | Grab | | Χ | |
| Settleable Solids | Daily Maximum | 0.3 | mL/L | | | 1/Week | Grab | | Χ | 5 |
| Total Kjeldahl Nitrogen | Monthly Average | Monitor | mg/L | Monitor | lbs/d | 1/Week | 24-hr. Comp. | | Χ | |
| (TKN) (as N) | Daily Maximum | Monitor | mg/L | Monitor | lbs/d | 1/Week | 24-hr. Comp. | | Χ | |
| Iron, Total | Daily Maximum | Monitor | mg/L | 6.2 | lbs/d | Quarterly | 24-hr. Comp. | | Х | |
| Zinc, Total | Daily Maximum | Monitor | mg/L | | | Quarterly | 24-hr. Comp. | | Χ | |
| WHOLE EFFLUENT TOXICI | TY (WET) TESTING | Limit | Units | Action Level | Units | Sample Frequency | Sample Type | Inf. | Eff. | FN |
| WET - Acute Invertebrate | See footnote | | | 0.3 | TUa | Quarterly | See footnote | | Х | 6 |
| WET - Acute Vertebrate | See footnote | | | 0.3 | TUa | Quarterly | See footnote | | Х | 6 |
| WET - Chronic Invertebrate | See footnote | 4.0 | TUc | | | Quarterly | See footnote | | Х | 6 |
| WET - Chronic Vertebrate | See footnote | 4.0 | TUc | | | Quarterly | See footnote | | Х | 6 |

SPDES Number: NY0006157

Page 7 of 20 v.1.27

PERMIT LIMITS, LEVELS AND MONITORING - Outfall 006

| OUTFALL | DESCRIPTION | RECEIVING WATER | EFFECTIVE | EXPIRING |
|---------|-------------------------|---------------------|-----------|----------|
| 006 | Treated sanitary sewage | Roeliff Jansen Kill | EDP | ExDP |

| | EFF | MONITORING REQUIREMENTS | | | | FN | | | | | |
|--------------------------|-----------------|-------------------------|-------|---------|-------|------------------------------|------------|------|----------|----|--|
| PARAMETER | | | | | | | | | Location | | |
| | Туре | Limit | Units | Limit | Units | Sample Sample Frequency Type | | Inf. | Eff. | f. | |
| F1 | Monthly Average | Monitor | GPD | | | Weekly | Calculated | Х | | | |
| Flow | Daily Maximum | 5000 | GPD | | | Weekly | Calculated | Х | | | |
| -11 | Daily Minimum | 6.0 | SU | | | W 411 | | | | | |
| рH | Daily Maximum | 9.0 | SU | | | Monthly | Grab | | Х | | |
| 5-day Biochemical Oxygen | Monthly Average | 30 | mg/L | Monitor | lbs/d | Monthly | Grab | | Χ | | |
| Demand (BOD₅) | 7-Day Average | 45 | mg/L | Monitor | lbs/d | Monthly | Grab | | Х | | |
| Total Dissolved Solids | Daily Max | Monitor | mg/L | Monitor | lbs/d | Monthly | Grab | | Х | | |
| Total Suspended Solids | Monthly Average | 30 | mg/L | Monitor | lbs/d | Monthly | Grab | | Χ | | |
| (TSS) | 7-Day Average | 45 | mg/L | Monitor | lbs/d | Monthly | Grab | | Х | | |
| Settleable Solids | Daily Maximum | 0.1 | mL/L | | | Monthly | Grab | | Χ | | |

PERMIT LIMITS, LEVELS AND MONITORING - Outfall 007

| OUTFALL | DESCRIPTION | RECEIVING WATER | EFFECTIVE | EXPIRING |
|---------|-------------------------|---------------------|-----------|----------|
| 007 | Fire pump testing water | Roeliff Jansen Kill | EDP | ExDP |

| | EFF | MONITORING REQUIREMENTS | | | | | | | | |
|-------------------|---------------|-------------------------|---------|-------|----------|---------------------|----------------|------|------|--|
| PARAMETER | | | | | Location | | FN | | | |
| | Туре | Limit | Units | Limit | Units | Sample Frequency | Sample Type | Inf. | Eff. | |
| Flow | Daily Maximum | Monitor | GPD | | | Each discharge | Estimate | | Х | |
| Volume Discharged | Event Total | Monitor | Gallons | | | Each discharge | Estimate | | Х | |

FOOTNOTES:

1. Color analyses shall be made by visual comparison to platinum-cobalt standard solutions. The date sampled and the pH of each grab sample for color measurement shall be recorded and submitted as an attachment to the monthly Discharge Monitoring Report.

Footnotes continued on next page

SPDES Number: **NY0006157** Page 8 of 20 v.1.27

FOOTNOTES (continued):

2. Receiving water temperature measurements shall be taken 100 feet upstream of discharge Outfall 003 and 100 feet downstream of discharge Outfall 003, approximately three feet out from the bank on the Outfall 003 discharge side of the stream. Measurements shall be taken between the hours of 2:00 and 4:00 p.m. Measurements taken twice per week during winter months (October – May) shall be taken a minimum of 3 days apart.

- 3. During summer months (June September), cooling sprays are to be fully utilized whenever the rise in stream temperature is greater than 1°F.
- 4. Ultimate Oxygen Demand (UOD) shall be computed as follows: UOD = (1.46 × CBOD5) + (4.57 × TKN).
- 5. This is a final effluent limitation for settleable solids at Outfall 003. See <u>Schedule of Compliance</u> for any applicable interim effluent limitations.

6. Whole Effluent Toxicity (WET) Testing:

<u>Testing Requirements</u> – Chronic WET testing is required, but report both the acute and chronic results. Testing shall be performed in accordance with 40 CFR Part 136 and TOGS 1.3.2 unless prior written approval has been obtained from the DEC. The test species shall be Ceriodaphnia dubia (water flea - invertebrate) and Pimephales promelas (fathead minnow - vertebrate). Receiving water collected upstream from the discharge should be used for dilution. All tests conducted should be static-renewal (two 24-hr composite samples with one renewal for Acute tests and three 24-hr composite samples with two renewals for Chronic tests). The appropriate dilution series should be used to generate a definitive test endpoint, otherwise an immediate rerun of the test may be required. WET testing shall be coordinated with the monitoring of chemical and physical parameters limited by this permit so that the resulting analyses are also representative of the sample used for WET testing. The ratio of critical receiving water flow to discharge flow (i.e. dilution ratio) is 2:1 for acute, and 4:1 for chronic.

<u>Monitoring Period</u> - WET testing shall be performed quarterly (calendar quarters) during calendar years ending in 0 and 5.

Reporting - Toxicity Units shall be calculated and reported on the DMR as follows: $TUa = (100)/(48-hr\ LC50)$ [note that Acute data is generated by both Acute and Chronic testing] and $TUc = (100)/(7-day\ NOEC)$ or $(100)/(7-day\ IC25)$ when Chronic testing has been performed or $TUc = (TUa)\ x$ (10) when only Acute testing has been performed and is used to predict Chronic test results, where the 48-hr LC50, 7-day NOEC and/or IC25 are all expressed in % effluent. This must be done, including the Chronic prediction from the Acute data, for both species unless otherwise directed. For Chronic results, report the most sensitive endpoint (i.e. survival, growth and/or reproduction) corresponding to the lowest 7-day NOEC or IC25 and resulting highest TUc. For Acute results, report a TUa of 0.3 if there is no statistically significant mortality in 100% effluent as compared to the control. Report a TUa of 1.0 if there is statistically significant mortality in 100% effluent as compared to the control, but insufficient mortality to generate a 48-hr LC50. Also, in the absence of a 48-hr LC50, use 1.0 TUa for the Chronic prediction from the Acute data, and report a TUc of 10.0.

The complete test report including all bench sheets, statistical analyses, reference toxicity data, daily average flow at the time of sampling and other appropriate supporting documentation, shall be submitted within 60 days following the end of each test period with your WET DMR and to the WET@dec.ny.gov email address. A summary page of the test results for the invertebrate and vertebrate species indicating TUa, 48-hr LC50 for Acute tests and/or TUc, NOEC, IC25, and most sensitive endpoints for Chronic tests, should also be included at the beginning of the test report.

<u>WET Testing Action Level Exceedances</u> - If an action level is exceeded then the DEC may require the permittee to conduct additional WET testing including Acute and/or Chronic tests. Additionally, the permittee may be required to perform a Toxicity Identification/Reduction Evaluation (TI/RE) in accordance with DEC guidance. Enforceable WET limits may also apply. The permittee shall be notified in writing by their Regional DEC office of additional requirements. The written notification shall include the reason(s) why such testing, TI/RE and/or limits are required.

SPDES Number: NY0006157

Page 9 of 20 v.1.27

STORMWATER POLLUTION PREVENTION REQUIREMENTS

Stormwater discharges at this facility are required to obtain coverage under the current Multi-Sector General Permit (MSGP) Sector [B] (GP-0-23-001).

BEST MANAGEMENT PRACTICES (BMPs) FOR INDUSTRIAL FACILITIES

Note that for some facilities, especially those with few employees or limited industrial activities, some of the below BMPs may not be applicable. It is acceptable in these cases to indicate "Not Applicable" for the portion(s) of the BMP Plan that do not apply to your facility, along with an explanation.

- 1. <u>General</u> The permittee shall develop, maintain, and implement a Best Management Practices (BMP) plan to prevent releases of significant amounts of pollutants to the waters of the State through plant site runoff; spillage and leaks; sludge or waste disposal; and stormwater discharges including, but not limited to, drainage from raw material storage. The BMP plan shall be documented in narrative form and shall include the 13 minimum BMPs and any necessary plot plans, drawings, or maps. Other documents already prepared for the facility such as a Safety Manual or a Spill Prevention, Control and Countermeasure (SPCC) plan may be used as part of the plan and may be incorporated by reference. A copy of the current BMP plan shall be submitted to the DEC as required in item (2.) below and a copy must be maintained at the facility and shall be available to authorized DEC representatives upon request.
- 2. <u>Compliance Deadlines</u> The initial BMP plan was received by the Department on May 30, 2006. The BMP plan <u>shall</u> <u>be reviewed annually</u> and shall be modified whenever (a) changes at the facility materially increase the potential for releases of pollutants; (b) actual releases indicate the plan is inadequate, or (c) a letter from the DEC identifies inadequacies in the plan. The permittee shall certify in writing, <u>as an attachment to the December Discharge Monitoring Report (DMR)</u>, that the annual review has been completed. Subsequent modifications to or renewal of this permit does not reset or revise these deadlines unless a new deadline is set explicitly by such permit modification or renewal.
- 3. Facility Review The permittee shall review all facility components or systems (including but not limited to material storage areas; in-plant transfer, process, and material handling areas; loading and unloading operations; storm water, erosion, and sediment control measures; process emergency control systems; and sludge and waste disposal areas) where materials or pollutants are used, manufactured, stored or handled to evaluate the potential for the release of pollutants to the waters of the State. In performing such an evaluation, the permittee shall consider such factors as the probability of equipment failure or improper operation, cross-contamination of storm water by process materials, settlement of facility air emissions, the effects of natural phenomena such as freezing temperatures and precipitation, fires, and the facility's history of spills and leaks. The relative toxicity of the pollutant shall be considered in determining the significance of potential releases. The review shall address all substances present at the facility that are identified in the SPDES application Form NY-2C (available at https://www.dec.ny.gov/docs/permits ej operations pdf/form2c.pdf) or that are required to be monitored for by the SPDES permit.
- 4. 13 Minimum BMPs: Whenever the potential for a release of pollutants to State waters is determined to be present, the permittee shall identify BMPs that have been established to prevent or minimize such potential releases. Where BMPs are inadequate or absent, appropriate BMPs shall be established. In selecting appropriate BMPs, the permittee shall consider good industry practices and, where appropriate, structural measures such as secondary containment and erosion/sediment control devices and practices. USEPA guidance for development of stormwater elements of the BMP is available in *Developing Your Stormwater Pollution Prevention Plan A Guide for Industrial Operators*, February 2009, EPA 833-B-09-002. As a minimum, the plan shall include the following BMPs:

1. BMP Pollution Prevention Team

3. Risk Identification & Assessment

4. Employee Training

2. Reporting of BMP Incidents

5. Inspections and Records

6. Security

7. Preventive Maintenance

8. Good Housekeeping

9. Materials/Waste Handling, Storage, & Compatibility

10. Spill Prevention & Response

11. Erosion & Sediment Control

12. Management of Runoff

13. Street Sweeping

SPDES Number: **NY0006157** Page 10 of 20 v.1.27

BMPs FOR INDUSTRIAL FACILITIES (continued)

Stormwater Pollution Prevention Plans (SWPPPs) Required for Discharges of Stormwater from Construction Activity to Surface Waters - A SWPPP shall be developed prior to commencing any construction activity that will result in soil disturbance of one or more acres of uncontaminated area¹. (Note: the disturbance threshold is 5000 SF in the New York City East of Hudson Watershed). The SWPPP shall conform to the current version of the SPDES General Permit for Stormwater Discharges from Construction Activity (CGP), including the New York Standards and Specifications for Erosion and Sediment Control and New York State Stormwater Management Design Manual. The permittee shall submit a copy of the SWPPP and any amendments thereto to the local governing body and any other authorized agency having jurisdiction or regulatory control over the construction activity at least 30 days prior to soil disturbance. The SWPPP shall be maintained on-site and submitted to the Department only upon request. When a SWPPP is required, a properly completed Notice of Intent (NOI) form shall be submitted (available at www.dec.ny.gov/chemical/43133.html) prior to soil disturbance. Note that submission of the NOI is required for informational purposes; the permittee is not eligible for and will not obtain coverage under any SPDES general permit for stormwater discharges. SWPPPs must be developed for subsequent site disturbances in accordance with the above requirements. The permittee is responsible for ensuring that the provisions of each SWPPP are properly implemented.

6. Required Sampling For "Hot Spot" Identification - Development of the BMP plan shall include sampling of waste stream segments for the purpose of pollutant "hot spot" identification. The economic achievability of effluent limits will not be considered until plant site "hot spot" sources have been identified, contained, removed or minimized through the imposition of site specific BMPs or application of internal facility treatment technology. For the purposes of this permit condition a "hot spot" is a segment of an industrial facility (including but not limited to soil, equipment, material storage areas, sewer lines etc.) which contributes elevated levels of problem pollutants to the wastewater or stormwater collection system of that facility. For the purposes of this definition, problem pollutants are substances for which treatment to meet a water quality or technology requirement may, considering the results of waste stream segment sampling, be deemed unreasonable. For the purposes of this definition, an elevated level is a concentration or mass loading of the pollutant in question which is sufficiently higher than the concentration of that same pollutant at the compliance monitoring location so as to allow for an economically justifiable removal, isolation, or B.A.T. treatment of wastewaters emanating from the segment.

¹ Uncontaminated area means soils which are free of contamination by any toxic or non-conventional pollutants identified in the tables of SPDES Application Form NY-2C. Disturbance of any size contaminated area(s) and the resulting discharge of contaminated stormwater is not authorized by this permit unless the discharge is under State or Federal oversight as part of a remedial program or after review by the Regional Water Engineer; nor is such discharge authorized by any SPDES general permit for stormwater discharges.

SPDES Number: **NY0006157** Page 11 of 20 v.1.27

MERCURY MINIMIZATION PROGRAM (MMP) - Type IV

On July 6, 2021, the permittee submitted a Conditional Exclusion Certification, certifying that the facility does not have any of the mercury sources listed in Part III.A.3. of DOW 1.3.10.

- 1. <u>General</u> The permittee must develop, implement, and maintain a mercury minimization program (MMP), containing the elements set forth below.
- 2. <u>MMP Elements</u> The MMP must be a written document and must include any necessary drawings or maps of the facility and/or collection system. Other related documents already prepared for the facility may be used as part of the MMP and may be incorporated by reference. At a minimum, the MMP must include the following elements² as described in detail below:
 - a. <u>Conditional Exclusion Certification</u> A certification (Appendix D of *DOW 1.3.10*), signed in accordance with 750-1.8 Signature of SPDES forms, must be submitted once every five (5) years to the Regional Water Engineer and to the Bureau of Water Permits certifying that the facility is neither a mercury source nor receives flows from a mercury source. Criteria to determine if a facility has a mercury source are as follows:
 - The facility is or receives discharge from 1) individually permitted combined sewer overflow (CSOs)³ communities and/or 2) Type II sanitary sewer overflow (SSO)⁴ facilities;
 - One or more effluent samples which exceed 12 ng/L, including samples taken as a result of the SPDES application process;
 - Internal or tributary waste stream samples exceed the GLCA effluent limitation <u>AND</u> the final effluent samples are less than the GLCA due primarily to dilution by uncontaminated or less contaminated waste streams. Both components of this criterion may include samples taken as a result of the SPDES application process;
 - A permit application or other information indicates that mercury is handled on site and could be discharged through outfalls;
 - Outfalls which contain legacy mercury contamination;
 - The facility's collection system receives discharges from a dental and/or categorical industrial user (CIU)⁵ that may discharge mercury;
 - The facility accepts hauled wastes; or,
 - The facility is defined as a categorical industry that may discharge mercury. This may also include dentists, universities, hospitals, or laboratories which have their own SPDES permit.
 - b. Control Strategy The control strategy must contain the following minimum elements:
 - i. <u>Equipment and Materials</u> Equipment and materials (e.g., thermometers, thermostats) used by the permittee, which may contain mercury, must be evaluated by the permittee. As equipment and materials containing mercury are updated/replaced, the permittee must use mercury-free alternatives, if possible.
 - ii. <u>Bulk Chemical Evaluation</u> For chemicals, used at a rate which exceeds 1,000 gallons/year or 10,000 pounds/year, the permittee must obtain a manufacturer's certificate of analysis, a chemical analysis performed by a certified laboratory, and/or a notarized affidavit which describes the substances' mercury concentration and the detection limit achieved. If possible, the permittee must only use bulk chemicals utilized in the wastewater treatment process which contain <10 ppb mercury.

²Neither monitoring nor outreach is required for facilities meeting the criteria for MMP Type IV, but monitoring and/or outreach can be included in the permittee's control strategy.

³ CSO permits are included under the 05 and 07 permit classifications.

⁴These are overflow retention facilities (ORFs) and are included under the 05 and 07 permit classifications.

⁵ CIUs include those listed under Federal Regulation in 40 CFR Part 400.

SPDES Number: NY0006157

Page 12 of 20 v.1.27

MERCURY MINIMIZATION PROGRAM (MMP) - Type IV (continued)

- c. <u>Status Report</u> An **annual** status report must be developed and maintained on site, in accordance with the <u>Schedule of Additional Submittals</u>, summarizing:
 - i. Review of criteria to determine if the facility has a potential mercury source;
 - a. If the permittee no longer meets the criteria for MMP Type IV, the permittee must notify the DEC for a permittee-initiated permit modification;
 - ii. All actions undertaken, pursuant to the control strategy, during the previous year; and
 - iii. Actions planned, pursuant to the control strategy, for the upcoming year.

The permittee must maintain a file with all MMP documentation. The file must be available for review by DEC representatives and copies must be provided upon request in accordance with 6 NYCRR 750-2.1(i) and 750-2.5(c)(4).

- 3. MMP Modification The MMP must be modified whenever:
 - a. Changes at the facility, or within the collection system, increase the potential for mercury discharges;
 - b. A letter from the DEC identifies inadequacies in the MMP.

The DEC may use information in the annual status reports, in accordance with 2.c of this MMP, to determine if the permit limitations and MMP Type is appropriate for the facility.

DEFINITIONS:

Potential mercury source – a source identified by the permittee that may reasonably be expected to have total mercury contained in the discharge. Some potential mercury sources include switches, fluorescent lightbulbs, cleaners, degreasers, thermometers, batteries, hauled wastes, universities, hospitals, laboratories, landfills, Brownfield sites, or raw material storage.

SPDES Number: **NY0006157** Page 13 of 20 v.1.27

DISCHARGE NOTIFICATION REQUIREMENTS

- (a) The permittee shall install and maintain identification signs at all outfalls to surface waters listed in this permit, unless the Permittee has obtained a waiver in accordance with the Discharge Notification Act (DNA). Such signs shall be installed before initiation of any new discharge location.
- (b) Subsequent modifications to or renewal of this permit does not reset or revise the deadline set forth in (a) above, unless a new deadline is set explicitly by such permit modification or renewal.
- (c) The Discharge Notification Requirements described herein do not apply to outfalls from which the discharge is composed exclusively of storm water, or discharges to ground water.
- (d) The sign(s) shall be conspicuous, legible and in as close proximity to the point of discharge as is reasonably possible while ensuring the maximum visibility from the surface water and shore. The signs shall be installed in such a manner to pose minimal hazard to navigation, bathing or other water related activities. If the public has access to the water from the land in the vicinity of the outfall, an identical sign shall be posted to be visible from the direction approaching the surface water.

The signs shall have **minimum** dimensions of eighteen inches by twenty-four inches (18" x 24") and shall have white letters on a green background and contain the following information:

| N.Y.S. PERMITTED DISCHARGE POINT | | | | | |
|--|--|--|--|--|--|
| SPDES PERMIT No.: NY | | | | | |
| OUTFALL No. : | | | | | |
| For information about this permitted discharge contact: | | | | | |
| Permittee Name: | | | | | |
| Permittee Contact: | | | | | |
| Permittee Phone: () - ### - #### | | | | | |
| OR: | | | | | |
| NYSDEC Division of Water Regional Office Address: | | | | | |
| NYSDEC Division of Water Regional Phone: () - ### -#### | | | | | |

- (e) Upon request, the permittee shall make available electronic or hard copies of the sampling data to the public. In accordance with the RECORDING, REPORTING AND ADDITIONAL MONITORING REQUIREMENTS page of your permit, each DMR shall be maintained (either electronically or as a hard copy) on record for a period of five years.
- (f) The permittee shall periodically inspect the outfall identification sign(s) in order to ensure they are maintained, are still visible, and contain information that is current and factually correct. Signs that are damaged or incorrect shall be replaced within 3 months of inspection.

SPDES Number: **NY0006157** Page 14 of 20 v.1.29

SCHEDULE OF COMPLIANCE

a) The permittee shall comply with the following schedule:

| Outfall(s) | Compliance Action | Compliance Date ⁶ | | | |
|--|---|------------------------------|--|--|--|
| 003 | INTERIM PROGRESS REPORT ⁷ The permittee shall provide a status update summarizing all work completed towards meeting the daily maximum final effluent limit of 0.3 mL/L for settleable solids. | EDP + 6 Months | | | |
| 003 | COMPLY WITH FINAL EFFLUENT LIMIT FOR SETTLEABLE SOLIDS The permittee shall comply with the daily maximum limit of 0.3 mL/L for settleable solids. | EDP + 12 Months | | | |
| The above actions are one-time requirements. | | | | | |

INTERIM EFFLUENT LIMITS

| OUTFALL | EFFECTIVE | EXPIRING |
|---------|-----------|-----------------|
| 003 | EDP | EDP + 12 Months |

| | INTERIM EFFLUENT LIMIT | | | | | MONITORING REQUIREMENTS | | | | |
|-------------------|------------------------|---------|-------|--------------|-------|-------------------------|----------------|------|-------|-------|
| PARAMETER | | | | | | | | Loca | ation | |
| | Туре | Limit | Units | Limit | Units | Sample Frequency | Sample Type | Inf. | Eff. | Notes |
| Settleable Solids | Daily Max | Monitor | mL/L | \ <u>/</u> - | - | 1/Week | Grab | - | X | - |

- b) The permittee shall submit a Report of Non-compliance Event form with each of the above schedule dates no later than 14 days following each elapsed date, unless conditions require more immediate notice as prescribed in 6 NYCRR Part 750-1.2(a) and 750-2. All notifications shall be sent to the locations listed under the section of this permit entitled RECORDING, REPORTING AND ADDITIONAL MONITORING REQUIREMENTS. Each notice of non-compliance shall include the following information:
 - 1. A short description of the non-compliance;
 - 2. A description of any actions taken or proposed by the permittee to comply with the elapsed schedule requirements without further delay and to limit environmental impact associated with the non-compliance;
 - 3. Any details which tend to explain or mitigate an instance of non-compliance; and
 - 4. An estimate of the date the permittee will comply with the elapsed schedule requirement and an assessment of the probability that the permittee will meet the next scheduled requirement on time.
- c) The permittee shall submit copies of any document required by the above schedule of compliance to the DEC Regional Water Engineer and to the Bureau of Water Permits.
- d) No construction for facilities covered in this permit shall occur except in accordance with plans approved in advance by DEC.8

⁶ 6 NYCRR 750-1.14 (a)

⁷ 6 NYCRR 750-1.14 (b)

^{8 6} NYCRR 750-1.14 (c)

MONITORING LOCATIONS

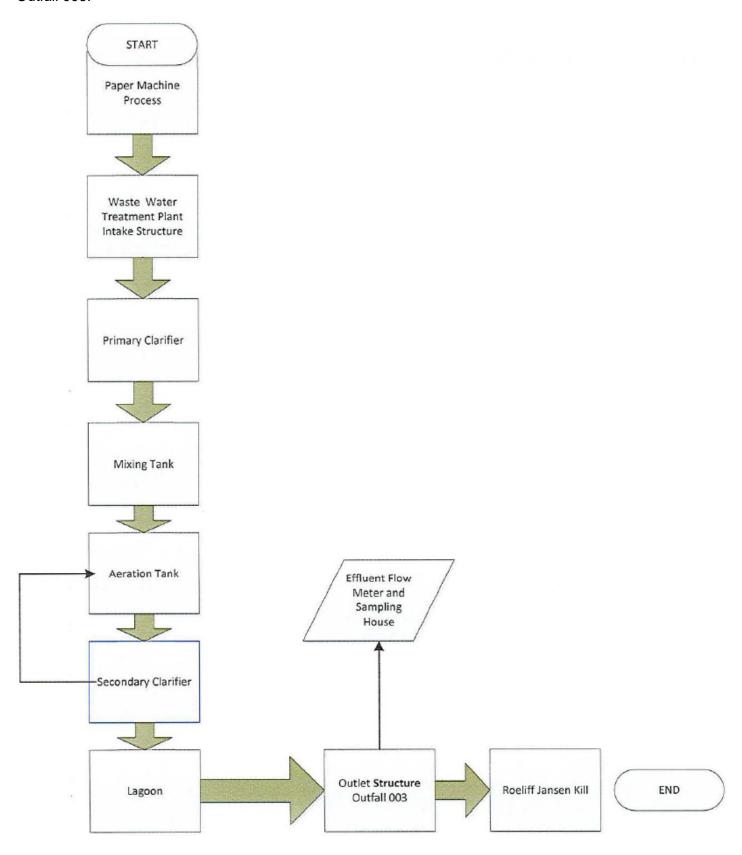
The permittee shall take samples and measurements, to comply with the monitoring requirements specified in this permit, at the locations(s) specified below:



SPDES Number: **NY0006157** Page 16 of 20 v.1.29

MONITORING LOCATIONS (continued)

Outfall 003:



SPDES Number: **NY0006157** Page 17 of 20 v.1.29

GENERAL REQUIREMENTS

A. The regulations in 6 NYCRR Part 750 are hereby incorporated by reference and the conditions are enforceable requirements under this permit. The permittee shall comply with all requirements set forth in this permit and with all the applicable requirements of 6 NYCRR Part 750 incorporated into this permit by reference, including but not limited to the regulations in paragraphs B through H as follows:

B. General Conditions

Duty to comply
 Duty to reapply
 NYCRR 750-2.1(e) & 2.4
 Duty to reapply
 Need to halt or reduce activity not a defense
 NYCRR 750-1.16(a)
 NYCRR 750-2.1(g)

4. Duty to mitigate 6 NYCRR 750-2.7(f)

5. Permit actions 6 NYCRR 750-1.1(c), 1.18, 1.20 & 2.1(h)

6. Property rights
7. Duty to provide information
8. Inspection and entry
6 NYCRR 750-2.2(b)
6 NYCRR 750-2.1(i)
6 NYCRR 750-2.1(a) & 2.3

C. Operation and Maintenance

I. Proper Operation & Maintenance 6 NYCRR 750-2.8

Bypass
 Hycra 750-1.2(a)(17), 2.8(b) & 2.7
 Upset
 NYCRR 750-1.2(a)(94) & 2.8(c)

D. Monitoring and Records

Monitoring and records
 Signatory requirements
 NYCRR 750-2.5(a)(2), 2.5(a)(6), 2.5(c)(1), 2.5(c)(2), & 2.5(d)
 NYCRR 750-1.8 & 2.5(b)

E. Reporting Requirements

Reporting requirements for non-POTWs 6 NYCRR 750-2.5, 2.6, 2.7, &1.17 2. Anticipated noncompliance 6 NYCRR 750-2.7(a) 3. **Transfers** 6 NYCRR 750-1.17 4. Monitoring reports 6 NYCRR 750-2.5(e) Compliance schedules 6 NYCRR 750-1.14(d) 5. 6. 24-hour reporting 6 NYCRR 750-2.7(c) & (d) Other noncompliance 7. 6 NYCRR 750-2.7(e) Other information 8. 6 NYCRR 750-2.1(f)

F. Sludge Management

The permittee shall comply with all applicable requirements of 6 NYCRR Part 360.

G. SPDES Permit Program Fee

The permittee shall pay to the DEC an annual SPDES permit program fee within 30 days of the date of the first invoice, unless otherwise directed by the DEC, and shall comply with all applicable requirements of ECL 72-0602 and 6 NYCRR Parts 480, 481 and 485. Note that if there is inconsistency between the fees specified in ECL 72-0602 and 6 NYCRR Part 485, the ECL 72-0602 fees govern.

H. Water Treatment Chemicals (WTCs)

New or increased use and discharge of a WTC requires prior DEC review and authorization. At a minimum, the permittee must notify the DEC in writing of its intent to change WTC use by submitting a completed *WTC Notification Form* for each proposed WTC. The DEC will review that submittal and determine if a SPDES permit modification is necessary or whether WTC review and authorization may proceed outside of the formal permit administrative process. The majority of WTC authorizations do not require SPDES permit modification. In any event, use and discharge of a WTC shall not proceed without prior authorization from the DEC. Examples of WTCs include biocides, coagulants, conditioners, corrosion inhibitors, defoamers, deposit control agents, flocculants, scale inhibitors, sequestrants, and settling aids.

- 1. WTC use shall not exceed the rate explicitly authorized by this permit or otherwise authorized by the DEC.
- 2. The permittee shall maintain a logbook of all WTC use, noting for each WTC the date, time, exact location, and amount of each dosage, and, the name of the individual applying or measuring the chemical. The logbook must also document that adequate process controls are in place to ensure excessive levels of WTCs are not used.
- 3. The permittee shall submit a completed WTC Annual Report Form each year that they use and discharge WTCs. This form shall be submitted in electronic format and attached to either the December DMR or the annual monitoring report required below. The WTC Notification Form and WTC Annual Report Form are available from the DEC's website at: http://www.dec.ny.gov/permits/93245.html

SPDES Number: **NY0006157** Page 18 of 20 v.1.29

RECORDING, REPORTING AND ADDITIONAL MONITORING REQUIREMENTS

- A. The monitoring information required by this permit shall be retained for a period of at least five years from the date of the sampling for subsequent inspection by the Department or its designated agent.
- B. <u>Discharge Monitoring Reports (DMRs):</u> Completed DMR forms shall be submitted for each one month reporting period in accordance with the DMR Manual available on DEC's website.

DMRs must be submitted electronically using the electronic reporting tool (NetDMR) specified by DEC. Instructions on the use of NetDMR can be found at: <a href="https://example.com/How To Complete And Submit Discharge Monitoring Reports (DMRs) - NYSDEC. Hardcopy paper DMRs will only be accepted if a waiver from the electronic submittal requirements has been granted by DEC to the facility.

The first monitoring period begins on the effective date of this permit, and, unless otherwise required, the reports are due no later than the 28th day of the month following the end of each monitoring period.

C. Additional information required to be submitted by this permit shall be summarized and reported to the Regional Water Engineer and Bureau of Water Permits at the following addresses:

Department of Environmental Conservation
Division of Water, Bureau of Water Permits
625 Broadway, Albany, New York 12233-3505

25 Broadway, Albany, New York 12233-3505 Phone: (518) 402-8111

Department of Environmental Conservation Regional Water Engineer, Region 4

1130 North Westcott Road, Schenectady, New York, 12306-2014 Phone: (518) 357-2045

D. Schedule of Additional Submittals:

The permittee shall submit the following information to the Regional Water Engineer and to the Bureau of Water Permits, unless otherwise instructed:

| Outfall(s) | SCHEDULE OF ADDITIONAL SUBMITTALS - Required Action | Due Date |
|------------|--|---|
| 003 | EMERGING CONTAMINANT SHORT-TERM MONITORING The permittee shall collect grab samples of both the influent and effluent from the facility's treatment system(s) associated with the identified outfall for Per-and Polyfluoroalkyl Substances (PFAS) utilizing EPA draft analytical method 1633 and 1,4-Dioxane (1,4-D) utilizing EPA Method 8270D SIM or 8270E SIM. The samples must represent normal discharge conditions and treatment operations and shall be obtained on a monthly basis for at least 3 consecutive months. The results shall be reported through the "Emerging Contaminants Survey for Industrial Facilities" found at: Emerging Contaminants In NY's Waters - NYSDEC. | EDP + 6 months |
| | The permittee shall initiate track down of potential sources by completing the "Emerging Contaminants Investigation Checklist for Industrial Facilities" available at the above link. The DEC may periodically request updates or additional monitoring to check progress on track down investigations. Elements of the checklist may be used as permit conditions in future permit modifications. | Within 90 days of DEC written notification |

SPDES Number: **NY0006157**Page 19 of 20 v.1.29

| | | age 19 of 20 v.1.29 |
|------------|--|---------------------|
| Outfall(s) | SCHEDULE OF ADDITIONAL SUBMITTALS - Required Action | Due Date |
| 003 | SHORT-TERM HIGH-INTENSITY MONITORING PROGRAM The permittee shall collect 10 samples representative of normal discharge conditions and treatment operations over a 4-week period for the following parameters: fecal coliform, total coliform, total phosphorus, and total copper. The permittee shall use approved EPA analytical method with the lowest possible detection limit as promulgated under 40 CFR Part 136 for the determination of the concentrations of parameters listed. The permittee shall submit a summary of the results. | EDP + 2 months |
| 003 | WHOLE EFFLUENT TOXICITY (WET) TESTING WET testing shall be performed as required in the footnote of the permit limits table. The toxicity test report including all information requested of this permit shall be attached to your WET DMRs and sent to the | |

Unless noted otherwise, the above actions are one-time requirements.

- E. Monitoring and analysis shall be conducted using sufficiently sensitive test procedures approved under 40 CFR Part 136, unless other test procedures have been specified in this permit.
- F. More frequent monitoring of the discharge(s), monitoring point(s), or waters of the State than required by the permit, where analysis is performed by a certified laboratory or where such analysis is not required to be performed by a certified laboratory, shall be included in the calculations and recording of the data on the corresponding DMRs.
- G. Calculations which require averaging of measurements shall utilize an arithmetic mean unless otherwise specified in this permit.
- H. Unless otherwise specified, all information recorded on the DMRs shall be based upon measurements and sampling carried out during the most recently completed reporting period.

SPDES Number: **NY0006157** Page 20 of 20 v.1.29

I. Any laboratory test or sample analysis required by this permit for which the State Commissioner of Health issues certificates of approval pursuant to section 502 of the Public Health Law shall be conducted by a laboratory which has been issued a certificate of approval. Inquiries regarding laboratory certification should be directed to the New York State Department of Health, Environmental Laboratory Accreditation Program.



Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

SPDES Permit Fact Sheet SWM Holdings US, LLC Ancram Mill NY0006157



Permittee: SWM Holdings US, LLC Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Contents -- Permit Ch

| Summary of Permit Changes | 3 |
|--|----|
| Administrative History | 3 |
| Facility Information | 4 |
| Site Overview | |
| Enforcement History | 6 |
| Existing Effluent Quality | 6 |
| Receiving Water Information | 6 |
| Impaired Waterbody Information | 8 |
| Critical Receiving Water Data | |
| Permit Requirements | g |
| USEPA Effluent Limitation Guidelines (ELGs) Applicable to Facility | g |
| Whole Effluent Toxicity (WET) Testing | g |
| Anti-backsliding | |
| Antidegradation | 10 |
| Discharge Notification Act Requirements | 10 |
| Best Management Practices (BMPs) for Industrial Facilities | 10 |
| Stormwater Pollution Prevention Requirements | 10 |
| Temperature Requirements for Discharges to Trout Streams | 10 |
| Mercury | |
| Schedule of Compliance | 11 |
| Emerging Contaminant Monitoring | 11 |
| Schedule of Additional Submittals | 12 |
| OUTFALL AND RECEIVING WATER SUMMARY TABLE | 13 |
| POLLUTANT SUMMARY TABLES | 13 |
| Outfall 003 | 13 |
| Outfall 006 | 24 |
| Outfall 007 | 27 |
| USEPA EFFLUENT LIMITATION GUIDELINE (ELG) CALCULATIONS | 28 |
| Appendix: Regulatory and Technical Basis of Permit Authorizations | 29 |
| Regulatory References | 29 |
| Outfall and Receiving Water Information | 29 |
| Interstate Water Pollution Control Agencies | 30 |
| Existing Effluent Quality | 30 |
| Permit Requirements | 30 |

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Summary of Permit Changes

A State Pollutant Discharge Elimination System (SPDES) EBPS permit renewal with changes requested by the permittee has been drafted for the Ancram Mill facility. The changes to the permit are summarized below:

- Updated permit format, definitions, and general conditions
- Outfall 003:
 - o Changed daily average monitoring to monthly average monitoring throughout
 - Changed color monitoring frequency from 2/week to 1/week
 - Added receiving water temperature monitoring (clarified from previous permit)
 - Added ultimate oxygen demand (UOD) monitoring and daily max loading limit of 500 lbs/d
 - o Added 5-day carbonaceous biochemical oxygen demand (CBOD₅), total Kjeldahl nitrogen (TKN), and total iron monitoring
 - Increased 5-day biochemical oxygen demand (BOD₅) monthly average and daily max limits from 230 and 280 lbs/d to 270 and 500 lbs/d respectively, and added concentration monitoring
 - Added a daily max limit of 0.3 mL/L and schedule of compliance for settleable solids
 - o Removed daily max action levels for bis (2-ethylhexyl) phthalate and total zinc
 - Added concentration monitoring for total zinc
 - o Removed limit and monitoring for available cyanide
 - Removed daily average monitoring for total iron (daily max monitoring and load limit will remain) and decreased sampling frequency from 2/month to quarterly
 - Updated the chronic whole effluent toxicity (WET) action level to a limit of 4.0 TUc
- Changed location of flow monitoring for Outfall 006 from effluent to influent
- Added Stormwater Pollution Prevention Requirements
- Added Mercury Minimization Program requirements
- Updated Best Management Practices (BMPs) for Industrial Facilities
- Updated Schedule of Compliance
- Removed Water Treatment Chemical (WTC) Requirements section (WTC requirements are incorporated in the General Requirements section)
- Updated monitoring location map and added flow diagram
- Added a Schedule of Additional Submittals, including short-term monitoring for emerging contaminants and other parameters

This fact sheet summarizes the information used to determine the effluent limitations (limits) and other conditions contained in the permit. General background information including the regulatory basis for the effluent limitations and other conditions are in the Appendix linked throughout this fact sheet.

Administrative History

7/1/2009

The last full technical review was performed and the SPDES permit became effective with a new five-year term and expiration date of 6/30/2014. The 2009 permit has formed the basis of this permit.

The permit was administratively renewed in 2014 and again in 2019. The last permit administrative renewal was effective until 6/30/2024.

USEPA Non-Major/Class 01 Industrial Full Technical Review 4/16/2019 DEC issued a Request for Information (RFI) to modify and renew the SPDES permit in accordance with DEC's Environmental Benefit Permit Strategy (EBPS).1 7/1/2019 Schweitzer-Mauduit International, Inc. submitted a request for a 30-day extension for submitting the SPDES application form NY-2C. DEC granted the requested 30day extension, and the new deadline for the SPDES application form NY-2C became 8/15/2019. Schweitzer-Mauduit International, Inc. submitted a NY-2C application form. 8/12/2019 6/2/2022 Schweitzer-Mauduit International, Inc. submitted a NY-2C application form. 3/23/2023 The permit was transferred from Schweitzer-Mauduit International, Inc. to Mativ Holdings, Inc. 8/24/2023 DEC sent a Request for Additional Information (RFAI) to complete the application package. The current permit was allowed to stay in effect pursuant to SAPA² due to DEC's 9/12/2023 timely receipt of the facility's permit renewal application. The permit was transferred from Mativ Holdings, Inc. to SWM Holdings US, LLC. 10/10/2023 SWM Holdings US, LLC submitted a request for a 30-day extension for responding 10/20/2023 to the 8/24/2023 RFAI. DEC granted the requested extension, and the new deadline became 12/8/2023. 11/21/2023 In response to the RFAI, SWM Holdings US, LLC submitted an updated NY-2C application form.

Date: January 24, 2025 v.1.25

Water Quality Reviewer: Evan Walters

Permit Writer: Evan Walters

The Notice of Complete Application, published in the <u>Environmental Notice Bulletin</u> and newspapers, contains information on the public notice process.

Facility Information

Permittee: SWM Holdings US, LLC

SPDES Number: NY0006157

Facility: Ancram Mill

This is an industrial facility (SIC code 2621) that produces paper from scrap tobacco stems and other cellulose fiber. This paper mill is subject to categorical effluent limit guidelines (ELGs) (see summary table at the end of this factsheet). Effluent consists of treated sanitary and process wastewater, with a daily average flow of 0.5 MGD. The current process wastewater treatment system was constructed in 1971 to provide activated sludge treatment and includes the following treatment units:

- Bar screen
- Primary clarifier
- Agitation, activated sludge aeration basins
- Secondary clarifier
- Polishing lagoon

¹ Pursuant to 6 NYCRR 750-1.18 and NYS Environmental Benefit Permit Strategy (EBPS)

² State Administrative Procedures Act Section 401(2) and 6 NYCRR 621.11(*I*)

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Permit Writer: Evan Walters Water Quality Reviewer: Evan Walters

Date: January 24, 2025 v.1.25

Full Technical Review

Sludge is pressed and hauled to Green Renewable Inc. in Hudson, NY. The process wastewater treatment system discharges through Outfall 003, a 1-ft. diameter pipe discharging bankside, perpendicular to the stream.

The facility's sanitary wastewater is treated via a septic tank and sand filtration system, discharging through Outfall 006. The outfall is a 6-in. diameter pipe perpendicular to the stream, discharging approximately 10 feet from the edge of the stream, over a steep bank.

At various times of the year, the permittee's insurance carrier inspects and tests the performance of the facility's fire pump. Water for the fire protection system comes directly from the river inlet and bypasses all processes. Water is pumped through the fire hoses and discharges directly to the Roeliff Jansen Kill through Outfall 007. Six of these pumping events were reported by the permittee in Discharge Monitoring Reports (DMRs) between April 2019 and March 2024.

Outfall 001 is the intake water bypass from the Roeliff Jansen Kill and Outfalls 002, 005, 009, and 014 are stormwater outfalls that have obtained coverage under the Multi-sector General Permit (MSGP).

Site Overview



Figure 1. Aerial image of Ancram Mill showing: Roeliff Jansen Kill, class C(T), and outfall locations.

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Enforcement History

Compliance and enforcement information can be found on the EPA's <u>Enforcement and Compliance History Online (ECHO)</u> website.

Existing Effluent Quality

The <u>Pollutant Summary Table</u> presents the existing effluent quality and effluent limitations. The existing effluent quality was determined from Discharge Monitoring Reports submitted by the permittee for the period 4/30/2019 to 3/31/2024, and the application materials. <u>Appendix Link</u>

Receiving Water Information

The facility discharges via the following outfalls:

| Outfall No. | SIC Code | Wastewater Type | Receiving Water |
|-----------------------|-------------|---|------------------------------------|
| 001 | - | Water intake bypass (dam) | |
| 003 | 2621 | Process wastewater | |
| 006 | - | Treated sanitary wastewater | Roeliff Jansen Kill, Class C(T) |
| 007 | - | Fire pump testing water (source is Roeliff Jansen Kill) | Class C(1) |
| 002, 005, 009, 014 | 2621 | Stormwater – authorized under MSGP NYR00C573 | |

Reach Description: The segment of Roeliff Jansen Kill at the point of discharge is classified as C(T) (6 NYCRR 863.6 – Table I – Item 3.2). The classification changes to C(TS) 4 miles downstream of the facility's discharge (6 NYCRR 863.6 – Table I – Item 3.1). Another 5 miles downstream, the classification changes back to C(T) (6 NYCRR 863.6 – Table I – Item 3).

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

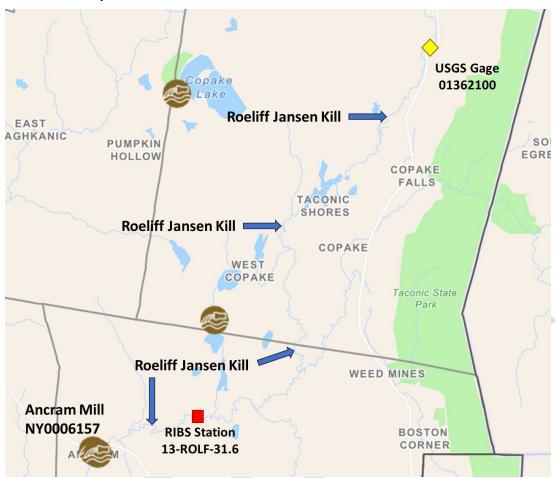


Figure 2. Map showing Ancram Mill on the Roeliff Jansen Kill (Class C(T) at the point of discharge), including RIBS station 13-ROLF-31.6 (approximately 3 miles upstream) and USGS Gage 01362100 ((approximately 15 miles upstream).

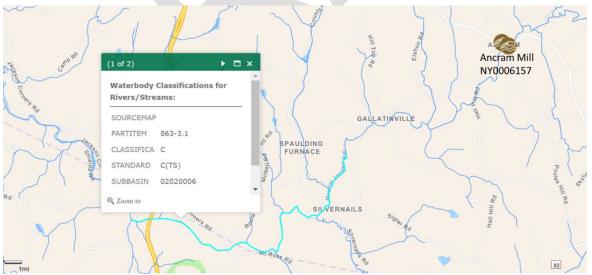


Figure 3. Map showing the downstream segment of the Roeliff Jansen Kill, which is class C(T) at the point of the Ancram Mill discharge. 4 miles downstream of Ancram Mill, the classification changes to C(TS). The C(TS) segment is 5 miles long, highlighted in light blue on the map, after which the stream returns to class C(T).

See the Outfall and Receiving Water Summary Table and Appendix for additional information.

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Impaired Waterbody Information

The Roeliff Jansen Kill segment (PWL No. 1308-0011) is not listed on the 2020/2022 New York State Section 303(d) List of Impaired/TMDL Waters, and therefore, there are no applicable wasteload allocations (WLAs) for this discharge.

Critical Receiving Water Data

The low flow condition for the Roeliff Jansen Kill was obtained from a drainage basin ratio analysis with USGS gage station 01362100 on the Roeliff Jansen Kill approximately 15 miles upstream near Hillside, NY. The 7Q10 flow and drainage area at the gage were found from the USGS/NYSDEC Bulletin 74, 1979. The 1Q10 flow was estimated as half the 7Q10 and the 30Q10 flow was estimated as 1.2 x 7Q10.

The low flows at the facility location were found from a drainage basin ratio analysis and are shown below.

| DRAINAGE BASIN RATIO | 1Q10 | 7Q10 | 30Q10 | | | | | | | |
|--|------|---------------------------------------|-------|--|--|--|--|--|--|--|
| Gage Name | Ro | Roeliff Jansen Kill Near Hillsdale NY | | | | | | | | |
| Gage ID Number | | 01362100 | | | | | | | | |
| Low Flow at Gage (cfs) | 0.90 | 1.8 | 2.2 | | | | | | | |
| Drainage Area at Gage (mi²) | 27.5 | 27.5 | 27.5 | | | | | | | |
| Drainage Area at Facility (mi ²) | 105 | 105 | 105 | | | | | | | |
| Drainage Basin Ratio (facility / gage) | 3.8 | 3.8 | 3.8 | | | | | | | |
| Calculated Flow at Facility (cfs) | 3.4 | 6.9 | 8.2 | | | | | | | |

Outfall 003

Outfall 003 discharges to the bank of the Roeliff Jansen Kill, per the mixing zone form provided with the NY-2C application and as observed during a site visit on September 3, 2024. Since the discharge terminus point for this outfall is to the bank (bank discharge) and effluent mixing with the river takes place along the shoreline rather than within the river channel, an acute dilution ratio of 2:1 and a chronic dilution ratio of 4:1 are continued from the previous permit, and a HEW dilution ratio of 5:1 is included in this permit.

Outfall 006

The daily max design flow for the facility's sanitary treatment system is 5,000 gallons per day, or 0.0077 cfs. This flow volume is small compared to the receiving stream (dilution ratios in excess of 100:1). Standard secondary treatment technology based effluent limitations (TBELs) are applied at Outfall 006, and the BOD₅ loading contributed to the stream was accounted for in the dissolved oxygen model developed for Outfall 003 (see the Pollutant Summary Table). Specific dilution values for Outfall 006 are not necessary for the protection of water quality and therefore have not been established.

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Summary

| Outfall No. | Acute Dilution Ratio A(A) | Chronic Dilution Ratio A(C) | Human, Aesthetic, Wildlife Dilution Ratio (HEW) | Basis |
|-------------|--|-----------------------------------|---|----------------|
| 003 | 2:1 | 4:1 | 5:1 | TOGS 1.3.1 |
| 006 | TBELs are protective | of water quality, ther | efore no dilution ratio | s established. |
| 007 | Fire pump testing wa parameters above | | Jansen Kill with no ne ore no dilution ratios e | |

Critical receiving water data are listed in the Pollutant Summary Tables at the end of this fact sheet. Appendix Link

Permit Requirements

The technology based effluent limitations (TBELs), water quality-based effluent limitations (WQBELs), Existing Effluent Quality and a discussion of the selected effluent limitation for each pollutant present in the discharge are provided in the Pollutant Summary Table.

USEPA Effluent Limitation Guidelines (ELGs) Applicable to Facility

Best Practicable Control Technology Currently Available (BPT), Best Conventional Pollutant Control Technology (BCT), Best Available Technology Economically Achievable (BAT), and New Source Performance Standards (NSPS) limitations are based on Effluent Limitation Guidelines developed by USEPA for specific industries³. The applicable effluent guidelines and limits are listed at the end of the Pollutant Summary Table in the USEPA ELG Calculation Table. Appendix Link

Whole Effluent Toxicity (WET) Testing

An evaluation of the discharge indicates the potential for toxicity based on the following criteria: Appendix Link

- There is the presence of substances in the effluent for which ambient water quality criteria do not exist. (#1)
- There is the possibility of complex synergistic or additive effects of chemicals, typically when the number of metals or organic compounds discharged by the permittee equals or exceeds five. (#4)
- Previous WET testing indicated a problem including actual or predicted test failures/exceedances and demonstration of Reasonable Potential. (#6)

WET testing will continue to be a requirement based on the criteria listed above. In April 2011 and again in February 2017, DEC determined that chronic WET action levels should be upgraded to limits for this facility. Therefore, the acute WET action levels of 0.3 TUa are being continued in the permit and the chronic WET action levels are being upgraded to limits and decreased from 5.0 to 4.0 TUc. Given the dilution available, the permit will continue to require chronic WET testing. Samples will be collected quarterly for a period of one year in years ending in 0 and 5. The acute dilution ratio is less than 3.3 and the acute action level has been set equal to the default value of 0.3 TUa. The chronic limits represent the chronic dilution ratio.

³ As promulgated under 40 CFR Parts 405 - 471

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Anti-backsliding

Consistent with 40 CFR 430.112, TBELs for 5-day biochemical oxygen demand (BOD $_5$) reflect best practicable control technology currently available (BPT), calculated with updated production data. Consistent with 6 NYCRR 750-1.10(c)(1), backsliding for the BOD $_5$ loading limits is justifiable due to material and substantial alterations that have occurred to the permitted facility since the last full technical review of the permit. Additionally, compliance with the new Ultimate Oxygen Demand (UOD) WQBEL will be protective of water quality and inherently lead to compliance with the BOD $_5$ TBELs.

In a letter dated April 11, 2011, DEC discontinued sampling for available cyanide due to non-detect levels in the effluent. From March 2006 through February 2011, the facility reported 30 non-detects (< 0.1 lbs/day). Consistent with 6 NYCRR 750-1.10(c)(1), removal of the effluent limitation and backsliding for available cyanide is justifiable due to material and substantial alterations that have occurred to the permitted facility since the last full technical review of the permit. Appendix Link

Antidegradation

The permit contains effluent limitations which ensure that the best usages of the receiving waters will be maintained. The Notice of Complete Application published in the Environmental Notice Bulletin contains information on the State Environmental Quality Review (SEQR)⁴ determination. Appendix Link

Discharge Notification Act Requirements

In accordance with the Discharge Notification Act (ECL 17-0815-a), the permittee is required to post a sign at each point of wastewater discharge to surface waters, unless a waiver is obtained. This requirement is being continued from the previous permit.

Additionally, the permit contains a requirement to make the DMR sampling data available to the public upon request. This requirement is being continued from the previous permit.

Best Management Practices (BMPs) for Industrial Facilities

In accordance with 6 NYCRR 750-1.14(f) and 40 CFR 122.44(k), the permittee is required to continue implementation of a BMP plan that prevents, or minimizes the potential for, the release of toxic or hazardous pollutants to state waters. The BMP plan requires annual review by the permittee.

Stormwater Pollution Prevention Requirements

The facility discharges stormwater associated with industrial activity and requires SPDES permit coverage under 40 CFR 122.26(a)(6). Stormwater discharges at this facility are required to obtain coverage under the current Multi-Sector General Permit (MSGP) Sector [B] (GP-0-23-001). This requirement is being continued from the previous permit.

Temperature Requirements for Discharges to Trout Streams

The facility is required to meet thermal discharge limitations to ensure the receiving stream can be maintained suitable for trout consistent with 6 NYCRR Part 704. The existing permit conditions limit the total amount of heat discharged to the stream, as well as the temperature increase in the receiving stream. The existing limits are expected to continue to be protective of the water quality standard for thermal discharges, and additional studies are not required at this time.

-

⁴ As prescribed by 6 NYCRR Part 617

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Mercurv⁵

The multiple discharge variance (MDV) for mercury provides the framework for DEC to require mercury monitoring and mercury minimization programs (MMPs), through SPDES permitting.

The facility is a Class 01 industrial facility. The permittee submitted a Conditional Exclusion Certification dated July 6, 2021, certifying that the facility does not have any of the mercury sources listed in Part III.A.3. of DOW 1.3.10 and the effluent measured <12 ng/L. Therefore, consistent with DOW 1.3.10, the permit includes requirements for the implementation of MMP Type IV and does not include mercury effluent limitations. The Schedule of Additional Submittals includes a mercury minimization plan annual status report (maintained onsite), and re-certification of the exclusion every five years. As part of the re-certification, the effluent must be sampled and continue to measure <12 ng/L. This requirement is new. Appendix Link

Schedule of Compliance

A Schedule of Compliance is being included⁶ for the following items (Appendix Link):

Compliance period for attainment of a daily maximum final effluent limit at Outfall 003 for settleable solids. The limit is new and modification of operations may be needed and will take a significant amount of time to properly plan, test, and meet.

Emerging Contaminant Monitoring

Emerging Contaminants, such as Perfluorooctanoic acid (PFOA), Perfluorooctanesulfonic acid (PFOS), and 1,4-Dioxane (1,4-D), have been used in a wide variety of consumer and industrial product as well as in manufacturing processes for decades. These contaminants do not break down easily, therefore their presence in wastewater can remain a concern for years following their discontinued use. As the science surrounding these contaminants is still evolving, additional monitoring is needed to better understand potential sources and background levels. For more information on emerging contaminants, please see the DEC Division of Water web page: https://www.dec.ny.gov/chemical/127939.html.

Pursuant to 6 NYCRR Part 750-1.13(b), the permit includes a short-term monitoring program listed in the Schedule of Additional Submittals to evaluate the influent and effluent discharge levels of Per-and Polyfluoroalkyl Substances (PFAS) and 1,4-Dioxane. This monitoring program is consistent with guidance released in EPA guidance memos dated April 28, 2022, and December 5, 2022.

The DEC will review the monitoring results and pursuant to 6 NYCRR 750-2.1(i) may notify the permittee of the need for further monitoring to identify potential sources as specified in the Emerging Contaminants Investigation Checklist for Industrial Facilities to determine whether cause exists to modify the permit to incorporate a pollutant minimization program per 6 NYCRR 750-1.14(f).

The DEC will consider this information and progress made to track down and reduce or eliminate the source of the identified pollutants in determining if a permit modification is needed.

⁵ In accordance with DOW 1.3.10 Mercury – SPDES Permitting & Multiple Discharge Variance (MDV), December 30, 2020.

⁶ Pursuant to 6 NYCRR 750-1.14

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25
Permit Writer: Evan Walters

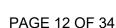
Water Quality Reviewer: Evan Walters

Full Technical Review

Schedule of Additional Submittals

A schedule of additional submittals has been included for the following (Appendix Link):

- Emerging Contaminant Short Term Monitoring
- Short-Term High Intensity Monitoring Program (for fecal coliform, total coliform, total phosphorus, and total copper)
- Whole Effluent Toxicity (WET) Testing
- Best Management Practices (BMP) Plan
- Mercury Minimization Plan and Annual Status Report (maintained onsite)
- Mercury Conditional Exclusion Certification
- Water Treatment Chemical (WTC) Annual Report Form



Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

OUTFALL AND RECEIVING WATER SUMMARY TABLE

| | | | | | Water Index No. / | Major / | | | | | Critical | Dil | ution R | atio |
|---------|---------------|---------------|-------------------------|----------------|--|---------|--------------------|---------------|---------------|----------------|---------------------------|------|---------|------|
| Outfall | Latitude | Longitude | Receiving Water Name | Water Class | Priority Waterbody Listing (PWL) No. | Sub | Hardness (mg/l) | 1Q10 (MGD) | 7Q10 (MGD) | 30Q10 (MGD) | Effluent Flow (MGD) | A(A) | A(C) | HEW |
| 003 | 42° 02' 55" N | 73° 38' 11" W | | | H-188 portion as | | | | | | 1.0 | 2:1 | 4:1 | 5:1 |
| 006 | 42° 02' 54" N | 73° 38' 08" W | Roeliff Jansen Kill | C(T) | described | 13/08 | 141 ⁷ | 2.2 | 4.4 | 5.3 | 0.005 | - | - | - |
| 007 | 42° 02' 58" N | 73° 38' 05" W | | | PWL: 1308-0011 | | | | | | - | - | - | - |

POLLUTANT SUMMARY TABLES

Outfall 003

| Outfall # | 003 | Description | of Waste | ewater: Pr | ocess waste | ewater | | | | | | | | | |
|-----------------------|-------|---------------------|-----------------|-------------------|---|---------------|---------------------|---------------------------|--------------------------------|----------------|-------------|----------------|--------------------|----|--------------------|
| Outian # | 003 | Type of Tre | atment: E | Bar screen | , primary cla | arifier, agit | ation, aeration, se | condary cl | arifier, aera | ted lagoor | ı | | | | |
| | | | Existir | ng Dischar | ge Data | | TBELs | | Wa | ter Quality | / Data & WO | QBELs | | | Basis for |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Effluent | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | 1 1/1// 1 5:44 | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Permit Requirement |

General Notes: Existing discharge data was obtained from Discharge Monitoring Reports for the period 4/30/2019 to 3/31/2024, and from the application materials submitted by the permittee, except as otherwise noted. All applicable water quality standards were reviewed for development of the WQBELs. The standard and WQBEL shown below represent the most stringent.

The technology based effluent limitations (TBELs) were developed from TOGS 1.2.1 Att.C, for category E (activated sludge) treatment systems.

| | MGD | Daily Avg* | Monitor | 0.496 Actual Average | 60 / 0 | - | - | Narrative: No alterations that will impair the waters for | 6 NYCRR | | Monitor 750-1.13 |
|-----------|-------|------------|---------|----------------------------|--------|---|---|---|--------------|---|---------------------|
| Flow Rate | IVIGD | Daily Max | Monitor | 0.723 Actual Max | 60 / 0 | - | - | their best usages. | <u>703.2</u> | - | Monitor 750-1.13 |

The facility has a 1.0 MGD design capacity. Consistent with TOGS 1.2.1, flow will continue to be monitored for informational purposes and to calculate pollutant loadings.

*Daily average flow monitoring is being changed to monthly average flow monitoring.

⁷ Ambient hardness from one sample collected 6/12/2019 included in application materials submitted 6/28/2019.

⁸ Existing Effluent Quality: Unless otherwise stated, Daily Max = 99% lognormal; Monthly Avg = 95% lognormal (for datasets with ≤3 nondetects); Daily Max = 99% delta-lognormal; Monthly Avg = 95% delta-lognormal (for datasets with >3 nondetects)

Facility: Ancram Mill SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

| O46-11 # | 000 | Description | n of Waste | ewater: Pr | ocess wast | ewater | | | | | | | | | |
|-----------------------|---------|---------------------|-----------------|--|---|---------------|---|---------------------------|--------------------------------|------------------|--|-----------------|--------------------|--------|-----------------------|
| Outfall # | 003 | Type of Tre | eatment: E | Bar screen | , primary cla | arifier, agit | ation, aeration, se | condary c | arifier, aera | ited lagoor | 1 | | | | |
| | | | Existir | ng Dischar | ge Data | | TBELs | | Wa | ater Quality | / Data & W0 | QBELs | | | Basis for |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Permit Requirement |
| | SU | Minimum | 6.5 | 7.5 Actual Min | 60 / 0 | 5.0 | USEPA ELG | 8.0 ⁹ | _ | 6.5 – 8.5 | Range | _ | 6 NYCRR | _ | Antibacksliding |
| рН | | Maximum | 8.5 | 8.5 Actual Max | 60 / 0 | 9.0 | BPT | 0.0 | | 0.5 – 0.5 | rtange | - | 703.3 | | Antibacksiiding |
| | Consis | | GS 1.2.1, | TBELs ref | flect the ava | ailable trea | atment technology | listed in A | uttachment | C. The exi | sting permit | t limits are ed | qual to the \ | WQBE | L and are being |
| | PT- | Daily Avg* | Monitor | 910 | 60 / 0 | - | - | | | | in amounts he color or i | | 6 NYCRR | | Monitor 750-1.13 |
| | СО | Daily Max | Monitor | 1200 | 60 / 0 | - | | | | | eir best usa | | 703.2 | | Monitor 750-1.13 |
| Color | | | | | | | onitoring is being of average color mon | | | | | | | | |
| | °F | Daily Avg* | Monitor | 65 Actual Avg | 60 / 0 | | - | - | water | s of the St | mal dischar ate shall as pagation of a | sure the | 6 NYCRR | | Monitor 750-1.13 |
| | | Daily Max | Monitor | 86 Actual Max | 60 / 0 | 1 | - | - | indigenou | ıs populati | | sh, fish, and | <u>704.1</u> | - | Monitor 750-1.13 |
| Temperature | permit. | See the Ten | nperature | Requireme | ents for Disc | charges to | and may be used Trout Streams se | ction of the | e fact sheet | for a full o | | equirement is | continued | from t | he previous |

⁹ Ambient pH from RIBs station 13-ROLF-31.6, located approximately 3 miles upstream, using one sample collected July 1992. PAGE 14 OF 34

Permittee: SWM Holdings US, LLC Facility: Ancram Mill SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters Full Technical Review

| Outfall # | 003 | Description | of Waste | water: Pr | ocess wast | ewater | | | | | | | | | |
|--|---------|---------------------|-----------------|--|---|----------------|--|---------------------------|--------------------------------|--------------------------------|--------------------|---|--------------------|-----------|-----------------------------------|
| Juttali # | 003 | Type of Tre | atment: B | ar screen | , primary cla | arifier, agita | ation, aeration, se | econdary c | larifier, aera | ted lagoor | า | | | | |
| | | | Existin | g Dischar | ge Data | | TBELs | | Wa | iter Qualit | y Data & W0 | QBELs | | | Dania far |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requiremen |
| | ۰. | Monthly Avg | - | - | - | Monitor | 6 NYCRR 750-1.13 | - | See Ter | See Temperature Increase in Re | | | 6 NYCRR | - | Monitor 750-1.13 |
| emperature in | °F | Daily Max | - | - | - | Monitor | 6 NYCRR 750-1.13 | - | | | Vater | 3 | <u>704.2</u> | - | Monitor 750-1.13 |
| | See the | Monthly | e Require | - | <u>-</u> | Monitor | 6 NYCRR | r the fact sr | | | | . | 0.111/0000 | _ | Monitor |
| Jpstream of Discharge | calcula | ted temperat | ure differe | ntial, moni | toring is be | ing added | ise in the receivir for upstream and treams section of | downstrea | am temperat | ture in the | receiving w | | | -, | |
| emperature in | ۰. | Monthly Avg | - | - | - | Monitor | 6 NYCRR 750-1.13 | - | See Ter | nperature | Increase in | Receivina | 6 NYCRR | - | Monitor 750-1.13 |
| | °F | Daily Max | - | - | - | Monitor | 6 NYCRR 750-1.13 | - | | | Vater | 3 | <u>704.2</u> | - | Monitor 750-1.13 |
| Receiving Vater Downstream of Discharge | calcula | ted temperat | ure differe | ntial, moni | toring is be | ing added | ge in the receiving for upstream and treams section of | downstrea | am temperat | ture in the | receiving w on. | aterbody. | RR 750-1.13 | , in ad | |
| | | Daily Avg* | Monitor | - | - | - | - | - | Septembe | er nò disch | | e permitted | | - | Monitor 750-1.13 |
| emperature ncrease in Receiving | °F | Daily Max | 2.0 | 4.0 Actual Max | 20 | - | - | - | more than | two Fahrested befor | enheit degre | f the stream es over that on of heat of | 6 NYCRR 704.2 | - | WQBEL |
| Vater ummer June – eptember) | | | | | | | of water quality. Co Discharges to Tro | | | | | | oring is being | g chan | ged to month |

Permittee: SWM Holdings US, LLC Facility: Ancram Mill SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters Full Technical Review

| Outfall # | 003 | Description | of Waste | ewater: Pr | ocess waste | ewater | | | | | | | | | |
|---|-------|---------------------|-----------------|--|---|---------------|---|---------------------------|--|--|--|---|--------------------|-------------|-----------------------------------|
| Outrail # | 003 | Type of Tre | eatment: E | Bar screen | , primary cla | arifier, agit | ation, aeration, se | condary cl | larifier, aera | ted lagoor | า | | | | |
| | | | Existir | ng Dischar | ge Data | | TBELs | | Wa | nter Quality | y Data & Wo | QBELs | | | Dania fan |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requiremen |
| | | Daily Avg* | Monitor | - | - | - | - | - | | | | through May that will raise | | - | Monitor 750-1.13 |
| Femperature ncrease in Receiving Water | °F | Daily Max | 5.0 | 3.0 Actual Max | 40 | - | - | - | the tempe Fahrenhe before the | rature of the it degrees addition of aximum of | ne stream m over that w of heat of a | nore than five hich existed tificial origin s Fahrenheit | 6 NYCRR 704.2 | - | WQBEL |
| Vinter October – ⁄lay) | | | | | | | of water quality. C Discharges to Trou | | | | | | ring is being | g chan | ged to monthl |
| | MBTU | Daily Avg* | Monitor | 35 Actual Avg | 20 / 0 | - | - | | water | s of the St | mal dischar | sure the | 6 NYCRR | | Monitor 750-1.13 |
| Heat | /day | Daily Max | 160 | 97 Actual Max | 20 / 0 | - | - | | indigenou | ıs populati | | a balanced, sh, fish, and of water. | 704.2 | - | WQBEL |
| Summer June – September) | | | | <u>Femperatu</u> | | | of water quality. Oischarges to Trou | | section of t | he fact sh | eet for a full | discussion. | oring is beir | ng cha | |
| | MBTU | Daily Avg* | Monitor | Actual Avg | 40 / 0 | - | - | | water | s of the St | mal dischar ate shall as | sure the | 6 NYCRR | | Monitor 750-1.13 |
| | /day | Daily Max | 160 | 115 Actual Max | 40 / 0 | - | - | | indigenou | ıs populati | | sh, fish, and | 704.2 | | WQBEL |
| Heat Winter (October – May) | /day | Daily Max | 160 | Avg 115 Actual Max | 40 / 0 | | - - of water quality. C | | water protectio indigenou wildlif | s of the St n and prop is populati e in and o | ate shall as pagation of a on of shellfi n the body o | sure the a balanced, sh, fish, and of water. | 704.2 | - ng cha | 7: V |

Facility: Ancram Mill SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

| Outfall # | 003 | Description | of Waste | ewater: Pr | ocess wast | ewater | | | | | | | | | |
|--------------------------------|---------------------------|---|--|--|---|---|---------------------------------|---------------------------------------|---|---|--|---|--|-------------------------------------|---|
| Outrail # | 003 | Type of Tre | atment: E | Bar screen | , primary cla | arifier, agit | ation, aeration, se | condary cl | arifier, aera | ited lagoor | 1 | | | | |
| | | | Existir | ng Dischar | ge Data | | TBELs | | Wa | ater Quality | / Data & Wo | QBELs | | | Basis for |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Permit Requirement |
| | mg/L | Daily Min | - | 9.8 | 1 | - | - | 7.5 ¹⁰ | 4.9 Critical Point | (T) 5.0 mg/L | Narrative | See Ultimate Oxygen Demand | 6 NYCRR 703.3 | - | WQBEL |
| Oxygen (DO) SUMMER 6/1 – 10/31 | The money necess with the | Effluent BC Effluent TK odel accounted odel showed ary. The model TBELs for E | $DD_5 = 83 \text{ m}$ $DD_5 = 83 \text{ m}$ | ng/L (calcung/L (one something) change in coposed Electrical controls and the controls are controls and the controls are controlled are controls are controlled are controls are controlled are controls | cample from waterbody of LG-based don of the WC will be prot | the facility application classification aily maxim QBEL for U ective of w | r's max reported fl | s/d for BOI the treate C(T) and | approximation D ₅ is insufficed sanitary description C(TS) portion | tely 4 milescient to prolischarge fons of the | s downstrea otect water o rom Outfall stream. Bas | am, where the quality, and a 006. The WQ sed on the ex | e DO standa WQBEL for BEL for UO isting effluer | rd bed · UOD D at C nt qua | comes 7.0 mg/L. at Outfall 003 is outfall 003, along lity, the facility is |
| | mg/L | Monthly Avg | - | - | - | Monitor | 6 NYCRR 750-1.13 6 NYCRR | - | | | | - | - | | Monitor |
| Ultimate Oxygen Demand | | Daily Max Monthly Avg | <u>-</u> - | - | | Monitor Monitor | 750-1.13 6 NYCRR 750-1.13 | 3.0 | See D | issolved C |)xygen | - | 6 NYCRR 703.3 | - | 750-1.13 |
| (UOD) | lbs/d | Daily Max | - | _ | - | Monitor | 6 NYCRR 750-1.13 | - | | | | 500 |] | | WQBEL |
| | | stification for reviews and | | | | with TOG | S 1.2.1 and 6 NY | CRR 750- | 1.13, conce | entration n | nonitoring is | s being adde | d to provide | infor | mation for future |
| | ma/L | Monthly Avg | - | - | - | Monitor | 6 NYCRR 750-1.13 | | | | | | | | Monitor 750-1.13 |
| 5-day Carbonaceous | IIIg/L | Daily Max | - | | - | Monitor | 6 NYCRR 750-1.13 | | See Disso | lved Oxya | en and Ultir | nate Oxygen | 6 NYCRR | | Monitor 750-1.13 |
| Biochemical Oxygen | lbs/d | Monthly Avg | - | - | - | Monitor | 6 NYCRR 750-1.13 | - | | | emand | ,, | <u>703.3</u> | - | Monitor 750-1.13 |
| Demand (CBOD₅) | ibs/u | Daily Max | - | - | | Monitor | 6 NYCRR 750-1.13 | | | | | | | | Monitor 750-1.13 |
| | See jus | stification for | Dissolved | Oxygen. (| Consistent v | vith TOGS | 1.2.1 and 6 NYCI | RR 750-1. | 13, monitori | ing for CB | OD₅ is being | g added for U | OD calculat | ions. | |

 $^{^{10}}$ Ambient background DO calculated at 90% saturation at 24°C per TOGS 1.3.1D.

PAGE 17 OF 34

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

| Outfall # | 003 | Description | of Waste | ewater: Pr | ocess wast | ewater | | | | | | | | | |
|--|----------|---------------------------------|-------------------------|--|---|-----------------------------|--|---------------------------|--------------------------------|------------------|-----------------------|----------------|--------------------|----|---------------------|
| Outrail # | 003 | Type of Tre | atment: E | Bar screen | , primary cl | arifier, agita | ation, aeration, se | condary c | larifier, aera | ited lagooi | า | | | | |
| | | | Existin | ng Dischar | ge Data | | TBELs | | Wa | ater Qualit | y Data & Wo | QBELs | | | Basis for |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Permit Requirement |
| | m a /l | Monthly Avg | - | - | - | Monitor | 6 NYCRR 750-1.13 | | | | | | | | Monitor 750-1.13 |
| | mg/L | Daily Max | - | 40 | 1 | Monitor | 6 NYCRR 750-1.13 | | | | | | | | Monitor 750-1.13 |
| 5 do | lbs/d | Daily Avg* | 230 | 19 Actual Avg | 60 / 0 | 270 | USEPA ELG BPT | - | See Disso | | en and Ultir emand | nate Oxygen | 6 NYCRR 703.3 | - | TBEL |
| 5-day Biochemical Oxygen Demand | ibs/d | Daily Max | 280 | 193 Actual Max | 60 / 0 | 500 | USEPA ELG BPT | | | | | | | | TBEL |
| | *Daily a | average BOD | ₅ monitori | ng is being | g changed t | | average BOD₅ mo | onitoring. | | | | | T | 1 | Monitor |
| | mg/L | Avg | - | - | - | Monitor | 750-1.13 | | | | | | | | 750-1.13 |
| | | Daily Max | - | 46 | 2/0 | Monitor | 6 NYCRR 750-1.13 | | | | om sewage | • | 6 NYCRR | | Monitor 750-1.13 |
| | lbs/d | Daily Avg* | 420 | 25 Actual Avg | 60 / 0 | 220 | USEPA ELG BPT | - | | or impair | | for their best | 703.2 | - | TBEL |
| Total Suspended | | Daily Max | 600 | 242 | 60 / 0 | 450 | USEPA ELG BPT | | | | | | | | TBEL |
| Solids (TSS) | being a | ndded to prov on equal to th | ide inform e TBEL is | ation for fu protective | uture permi of water q | t reviews a uality stand | oplicable to the far nd to calculate po lards. ge monitoring. | | | | | | | | |

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

| Outfall # | 000 | Description | of Waste | water: Pr | ocess wast | ewater | | | | | | | | | |
|------------------------|----------|---------------------|-------------------------|--|---|---------------|---|------------------------------------|--------------------------------|------------------|----------------------------|-------------------------------|--------------------|--------|------------------------------------|
| Outrail # | 003 | Type of Tre | eatment: E | Bar screen | , primary cla | arifier, agit | ation, aeration, se | condary cl | larifier, aera | ted lagoor | า | | | | |
| | | | Existin | g Dischar | ge Data | | TBELs | | Wa | ater Quality | y Data & W | QBELs | | | Dania far |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requirement |
| | mL/L | Daily Avg* | Monitor | 0.2 [†] Actual Avg | 28 / 32 | - | - | | wastes | or other w | om sewage | will cause | 6 NYCRR | | Monitor 750-1.13 |
| | IIIL/L | Daily Max | Monitor | 4.0 [†] Actual Max | 31 / 29 | 0.3 | TOGS 1.2.1 | | deposition | | the waters sages. | for their best | 703.2 | - | TBEL |
| Settleable Solids | | | | | | | 0.3 mL/L is being omply with the fin | | | able solids | s. A <u>Schedu</u> | le of Complia | nce has be | en ado | ded to allow time |
| | *Daily a | average mon | itoring is b | eing chan | ged to mon | thly avera | ge monitoring. | | | | | | | | |
| | | | | | | | nax of 82.0 mL/L volume in the table a | | ted on the [| OMR for 1 | 1/30/2020. | These values | are presur | ned to | be from a plan |
| | μg/L | Daily Max | - | < 2 | 0/9 | - | - | - | | 0.6 | A(C) | 2.4 | 6 NYCRR 703.5 | - | No Limitation |
| Bis (2- ethylhexyl) | lb/d | Daily Max | 0.3 AL | 0.23 Actual Max | 2/8 | - | - | - | - | - | - | - | - | - | Discontinued |
| phthalate | bis (2-e | | nthalate in | | | | orts provided by t ential to cause or | | | | | | | | |
| Cyanide, Free | μg/L | Daily Max | - | < 6 | 1 | - | - | - | - | 5.2 | A(C) | No Reasonable Potential | 6 NYCRR 703.5 | - | No Limitation |
| Cyanide, Total | μg/L | Daily Max | - | < 10 | 1 | - | - | _ | - | 9,000 | H(FC) | No Reasonable Potential | 6 NYCRR 703.5 | - | No Limitation |
| Cyanide, | lb/d | Daily Avg | Monitor | - | - | - | - | - | - | - | - | - | - | - | Discontinued |
| Available | ID/U | Daily Max | 0.10 | - | - | - | - | - | - | - | - | - | - | - | Discontinued |
| | max lin | nit and daily a | average m ted one no | onitoring a | are being resample (<10 | moved fro | ailable cyanide at m the permit. See total cyanide in the ite to a WQS viola | the <u>Anti-b</u> e application | acksliding s on. The perr | ection of t | his fact she reported o | et. ne non-detect | : sample (<6 | β μg/L |) for free cyanide |

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

| Outfall # | 003 | Description | of Waste | ewater: Pr | ocess wast | ewater | | | | | | | | | |
|-----------------------|---|--|---|---|--|--|---|---|---|--|---|---|---|----------------------------|--|
| Outfall # | 003 | Type of Tre | atment: E | Bar screen | , primary cl | arifier, agita | ation, aeration, se | condary cl | arifier, aera | ited lagooi | n | | | | |
| | | | Existir | ng Dischar | ge Data | | TBELs | | Wa | ater Qualit | y Data & W | QBELs | | | Decis for |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requirement |
| | mg/L | Daily Max | - | 0.26 | 6/0 | Monitor | 6 NYCRR 750-1.13 | - | - | - | - | - | - | - | Monitor 750-1.13 |
| | lb/d | Daily Avg | Monitor | 0.69 Actual Avg | 29 / 0 | - | - | - | - | - | - | - | - | - | Discontinued |
| Iron, Total | ib/d | Daily Max | 6.2 | 2.23 Actual Max | 29 / 0 | - | - | - | - | - | - | - | - | - | Antibacksliding |
| | calcula | te pollutant lo | oadings. | | | | 750-1.13, concen | tration mo | nitoring is t | being add | ed to provid | de information | Г | perm | |
| | μg/L | Daily Max | - | 192 | 15 / 3 | Monitor | 6 NYCRR 750-1.13 | - | 131 | 157 | A(A) | Reasonable Potential | 6 NYCRR 703.5 | - | Monitor 750-1.13 |
| | lb/d | Daily Max | 1.3 AL | 0.8 Actual Max | 18 / 1 | - | - | - | - | - | - | - | - | - | Discontinued |
| Zinc, Total | was ca concen also ap to the \ remove | Iculated usin tration. The in plied to convivos indicated. | g the max multiplier vert betwees no reas | imum mea was select en the tota sonable po | esured efflue ed from EP al and disso tential to ca | ent concen PA's Techni Ived form in ause or cor | orts provided by the tration of 192 µg/cal Support Docun accordance with a tribute to a WQS is being added to | L, a multip iment Cha n the EPA S violation. | lier of 1.4, t pter 3.3 to a Document t Therefore, | he acute (account fo 823-B-96- no WQBB | dilution ration r the numbe 007. A com EL is specifi | o, and an assuer of samples parison of the ied and the da | med neglig A metals t projected i aily max loa | ible u ransla nstrea | pstream ambient itor of 1.022 was im concentration |
| Additional Poll | | | TOTAL | 71.10,001 | iochti ation | mornioning | is being added to | the permi | t to provide | inionnatio | in for fatare | permit review | J. | | |
| Chemical Oxygen | mg/L | Daily Max | - | 117 | 2/0 | - | - | | | See Diss | olved Oxyg | en | 703.3 | <u></u> | No Limitation |
| Demand (COD) | See jus | stification for | Dissolved | Oxygen. I | No limitation | or monito | ring is specified fo | or COD. | | | | | | | |
| Total Organic | mg/L | Daily Max | - | 34.9 | 1 | - | - | - | | See Diss | olved Oxyg | en | <u>703.3</u> | - | No Limitation |
| Carbon (TOC) | See jus | stification for | Dissolved | Oxygen. N | No limitation | or monito | ring is specified fo | or TOC. | | | | | | | |

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

| Outfall # | 003 | Description | of Waste | ewater: Pr | ocess wast | ewater | | | | | | | | | |
|-----------------------|-------------------|--------------------------------|-----------------|--|---|---------------|----------------------|---------------------------|--------------------------------|--------------------------|--|---|--------------------|---------|--------------------|
| Outfall # | 003 | Type of Tre | atment: E | Bar screen | , primary cla | arifier, agit | ation, aeration, se | condary cl | arifier, aera | ted lagooi | า | | | | |
| | | | Existin | ng Dischar | ge Data | | TBELs | | Wa | ter Qualit | y Data & W0 | QBELs | | | Basis for |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Permit Requirement |
| | MPN/ 100 mL | Daily Max | - | >9678.4 | 2/0 | - | - | - | | inimum of | nthly geome five examinateed 200. | etric mean, ations, shall | 703.4 | - | STHIM |
| Coliform, Fecal | | tent with TO0 able potentia | | | | nsity moni | itoring (STHIM) pi | rogram is I | peing added | d for fecal | coliform. Th | ne results of t | the STHIM | will be | used to assess |
| Coliform, Total | MPN/ 100 mL | Daily Max | - | 86,000 | 1 | - | - | - | more than minimur | 20 percei m of five e | nthly mediar nt of the san xaminations d 5,000, res | nples, from a s, shall not | 703.4 | - | STHIM |
| Comorni, Total | | tent with TOo able potentia | | | | | itoring (STHIM) p | rogram is | being adde | d for total | coliform. Th | ne results of t | the STHIM | will be | used to assess |
| Enterococci | MPN/ 100 mL | Daily Max | - | >2419.6 | 1 | - | - | - | - | - | - | - | - | - | No Limitation |
| | There is | s no applicab | ole WQS fo | or enteroc | occi to class | C waters | . No limitation or n | nonitoring | is specified | - | | | | | |
| Escherichia Coli | MPN/ 100 mL | Daily Max | - | 461.1 | 1 | - | | - | - | _ | - | - | - | - | No Limitation |
| Coll | There is | s no applicat | ole WQS fo | or E. Coli t | o class C w | aters. No l | imitation or monit | oring is sp | ecified. | | | | | | |
| Nitrate-Nitrite | mg/L | Daily Max | - | 6.46 | 1 | - | - | - | growths of | f algae, w | | will result in mes that will st usages. | 703.2 | - | No Limitation |
| (as N) | There is | s no applicat | ole numeri | c WQS for | nitrate-nitri | te (as N) to | o a class C watert | oody. No li | mitation or r | monitoring | is specified | | | | |
| Nitrate (as N) | mg/L | Daily Max | - | 9.99 | 1 | - | - | - | growths of | f algae, w | | will result in mes that will at usages. | 703.2 | - | No Limitation |
| , | There is | s no applicat | ole numeri | c WQS for | nitrate (as | N) to a cla | ss C waterbody. N | No limitatio | n or monito | ring is spe | ecified. | | | | |

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

| Outfall # | 003 | Description | of Waste | ewater: Pr | ocess wast | ewater | | | | | | | | | |
|----------------------------------|------------------|--|-----------------|--|---|------------------------|---|---------------------------|--------------------------------|------------------|-----------------------------|--|--------------------|---------|--|
| Outrail # | 003 | Type of Tre | atment: E | Bar screen | , primary cl | arifier, agita | ation, aeration, se | econdary cl | larifier, aera | ted lagoo | n | | | | |
| | | | Existir | ng Dischar | ge Data | | TBELs | | Wa | iter Qualit | y Data & W | QBELs | | | D : (|
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requirement |
| | μg/L | Daily Max | - | 10 | 1 | - | - | - | 16 | 20 | A(C) | No Reasonable Potential | <u>703.5</u> | - | No Limitation |
| Nitrite (as N) | assumo sample | ed negligible es. A compar on or monitor | upstream | ambient projected | concentrati | on. The m | ne maximum repo ultiplier was sele on to the WQS in | cted from | EPA's Tech | nical Sup | port Docum | nent Chapter | 3.3 to acco | ount fo | or the number on. Therefore, no |
| | mg/L | Monthly Avg Daily Max | - | - 5.6 | 2/0 | Monitor Monitor | 750-1.13 6 NYCRR 750-1.13 | | | | | t will result in | | | Monitor 750-1.13 Monitor 750-1.13 |
| Total Kjeldahl Nitrogen (TKN) | lbs/d | Monthly Avg | - | - | - | Monitor | 6 NYCRR 750-1.13 | | | | eeds and sl for their be | imes that will st usages. | 703.2 | - | 750-1.13 Monitor 750-1.13 |
| | 103/4 | Daily Max | - | - | - | Monitor | 6 NYCRR 750-1.13 | | | | | | | | Monitor 750-1.13 |
| | Consis | tent with TO | GS 1.2.1 a | nd 6 NYC | RR 750-1.1 | 3, TKN mc | onitoring is being | added for t | he calculati | on of UOE |) (see justifi | cation for Diss | solved Oxy | gen). | |
| | mg/L | Daily Max | - | 5.6 | 2/0 | - | - | - | growths o | f algae, w | | t will result in imes that will st usages. | 703.2 | - | No Limitation |
| Total Nitrogen | This fa quality. | • | xpected to | be a sign | nificant sour | ce of total | nitrogen. Therefo | ore, monito | | | | | essary for | the pr | otection of wate |
| Total | mg/L | Daily Max | - | 5.81 | 2 | - | - | - | growths o | f algae, w | | t will result in imes that will st usages. | 703.2 | - | STHIM |
| Phosphorus | | tent with TO0 ed for phosph | | | m high inter | nsity monite | oring (STHIM) pro | ogram is be | eing added | for total ph | nosphorus. | The results of | the STHIM | will b | e used to assess |
| Sulfate (as | mg/L | Daily Max | - | 20.6 | 1 | - | - | - | - | - | - | - | - | - | No Limitation |
| SO ₄) | There i | s no applicat | ole numeri | c WQS for | sulfate (as | SO ₄) to a | class C waterbod | ly. No limita | ation or mor | nitoring is | specified. | | | | |

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

| O. 45-11 # | | Description | of Waste | ewater: Pr | ocess wast | ewater | | | | | | | | | |
|-----------------------|------------------|--|-------------------------|--|---|-------------------------|---|---------------------------|--------------------------------|--------------------------|----------------------------|-------------------------------|--------------------|-------------------|-------------------------------------|
| Outfall # | 003 | Type of Tre | atment: E | Bar screen | , primary cla | arifier, agit | ation, aeration, se | condary cl | arifier, aera | ted lagoor | 1 | | | | |
| | | | Existin | ng Dischar | ge Data | | TBELs | | Wa | ater Quality | y Data & W | QBELs | | | Basis for |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ⁸ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Permit Requirement |
| | μg/L | Daily Max | - | 5 | 1 | - | - | - | 8 | 150 | A(C) | No Reasonable Potential | <u>703.5</u> | - | No Limitation |
| Arsenic, Total | assume sample | ed negligible s. A metals t projected inst | upstream ranslator o | ambient of 1.0 was | concentrational also applied | on. The m d to conve | he maximum repo ultiplier was selec rt between the tota no reasonable po | ted from I al and diss | EPA's Tech solved form | nnical Sup in accorda | port Docun ance with th | nent Chapter le EPA Docun | 3.3 to acco | ount fo -96-00 | or the number of 7. A comparison |
| Darium Total | μg/L | Daily Max | - | 58 | 1 | - | | - | - | - | - | - | _ | - | No Limitation |
| Barium, Total | There is | s no applicab | le numeri | c WQS for | barium to a | a class C v | vaterbody. No limi | tation or m | onitoring is | specified. | | | | | |
| | μg/L | Daily Max | - | 9 | 1 | - | - | · | - | 19 | A(A) | 39 | <u>703.5</u> | - | STHIM |
| Copper, Total | | ient concentr I copper is be | | | | easonable | potential to cause | or contribu | ute to an exc | ceedance | of the WQS | . A short-term | high-intens | ity mo | nitoring program |
| Magnesium, | mg/L | Daily Max | - | 25.6 | 1 | - | - | - | - | - | _ | - | - | - | No Limitation |
| Total | There is | s no applicab | ole numeri | c WQS for | magnesiun | n to a clas | s C waterbody. No | limitation | or monitori | ng is spec | ified. | | | | |
| Manganese, | mg/L | Daily Max | - | 0.084 | 1 | - | | - | - | - | _ | - | - | - | No Limitation |
| Total | There is | s no applicab | ole numeri | c WQS for | manganes | e to a clas | s C waterbody. No | limitation | or monitori | ng is spec | ified. | | | | |
| M | ng/L | Daily Max | - | <0.5 | 1 | - | - | - | - | 0.7 | H(FC) | - | - | - | No Limitation DOW 1.3.10 |
| Mercury, Total | See Me | ercury section | n of this fa | ct sheet. | | | | | | | | | | | |

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Outfall 006

| 0 (6.11.4) | 000 | Description | of Waste | water: Tr | eated sanita | ary sewage | | | | | | | | | |
|-----------------------------|---------|----------------------------------|-----------------|---|---|--------------|----------------------|---------------------------|--------------------------------|------------------|-----------------|-----------------|--------------------|---------|------------------------------------|
| Outfall # | 006 | Type of Tre | atment: S | Septic tank | and sand f | iltration | | | | | | | | | |
| | | | Existin | ıg Dischar | ge Data | | TBELs | | Wa | ater Quality | y Data & W0 | QBELs | | | |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ¹¹ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requirement |
| | | | | | | | ained from Disch | | | | ed by the po | ermittee. All a | applicable w | /ater q | uality standards |
| The technology | based e | effluent limitat | tions (TBE | Ls) were o | developed f | rom TOGS | 1.2.1 Att.C, for c | ategory J (| miscellane | ous) treatn | nent system | S. | | | |
| | ODD | Monthly Avg | Monitor | 2571 Actual Avg | 60 / 0 | - | - | Narrative | : No alterati | ons that w | vill impair the | e waters for | 700.0 | - | Monitor 750-1.13 |
| Flow Rate | GPD | Daily Max | 5,000 | 2889 Actual Max | 60 / 0 | 5,000 | Design Flow | their best | usages. | | · | | 703.2 | - | Design Flow |
| | The flo | w limit is set | at the des | ign flow of | the wastew | vater treatm | nent facility. Cons | sistent with | TOGS 1.2. | 1, monthly | average m | onitoring is be | eing continu | ıed. | |
| | CII | Minimum | 6.0 | 6.1 Actual Min | 60 / 0 | 6.0 | TOGS 1.2.1 | 8.0 ¹² | | 0.5.05 | Danas | | 700.0 | | TDEL |
| рН | SU | Maximum | 9.0 | 7.2 Actual Max | 60 / 0 | 9.0 | 10GS 1.2.1 | 8.012 | - | 6.5 – 8.5 | Range | - | 703.3 | - | TBEL |
| | | tent with TO0 ective of the V | | | | | ment technology led. | listed in At | tachment C | . Given the | e available d | dilution, an ef | fluent limita | tion ed | ual to the TBEL |
| | mg/L | Daily Min | - | - | - | - | - | - | See | Outfall 003 | Dissolved | Oxygen | 703.3 | - | TBEL |
| Dissolved Oxygen (DO) | | | | | | | utfall 003. The DC | | | | | | 03 accounte | ed for | the loading from |

¹¹ Existing Effluent Quality: Unless otherwise stated, Daily Max = 99% lognormal; Monthly Avg = 95% lognormal (for datasets with ≤3 nondetects); Daily Max = 99% delta-lognormal; Monthly Avg = 95% delta-lognormal (for datasets with >3 nondetects)

¹² Ambient pH from RIBs station 13-ROLF-31.6, located approximately 3 miles upstream, using one sample collected July 1992.

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

| Outfall # | 006 | Description | of Waste | ewater: Tr | eated sanita | ary sewage | | | | | | | | | |
|---------------------------------|-----------|---------------------|-----------------|---|---|-------------|--------------------|---------------------------|--------------------------------|------------------|----------------------|-------------------------------|--------------------|---------------------|------------------------------------|
| Outrail # | 006 | Type of Tre | eatment: S | Septic tank | and sand f | iltration | | | | | | | | | |
| | | | Existir | ng Dischar | ge Data | | TBELs | | Wa | ater Quality | y Data & W | QBELs | | | Dania fan |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ¹¹ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requirement |
| | mg/L | Monthly Avg | 30 | 2.4 Actual Max | 1 / 59 | 30 | ECL 17-0509 | | | | | | | | TBEL |
| 5-day | IIIg/L | 7 Day Avg | 45 | 4 Actual Max | 2 / 58 | 45 | ECL 17-0509 | | | See Diese | alved Owner | 20 | 703.3 | | TBEL |
| Biochemical Oxygen Demand | ll= = /-l | Monthly Avg | Monitor | 0.1 Actual Max | 15 / 45 | - | - | | | See Dissi | olved Oxyge | an | <u>703.3</u> | - | Monitor 750-1.13 |
| (BOD ₅) | lbs/d | 7 Day Avg | Monitor | 0.16 Actual Max | 16 / 44 | - | R | | | | | | | | Monitor 750-1.13 |
| | Consis | tent with ECI | L 17-0509, | TBELs fo | r facilities tr | eating sani | tary sewage are i | reflective o | of secondary | y treatmen | t standards | . See justificat | ion for Diss | solved | Oxygen. |
| Total Dissolved | mg/L | Daily Max | Monitor | 1390 | 59 / 1 | | - | - | _ | 500 | Narrative | No Reasonable Potential | 703.3 | - | Monitor |
| Solids (TDS) | lb/d | Daily Max | Monitor | 30.8 | 60 / 0 | - | - | - | - | - | - | - | - | - | Monitor |
| | Given t | the available | dilution, a | n effluent l | imitation for | TDS is not | t necessary for th | e protection | on of water | quality. Co | nsistent wit | h TOGS 1.2.1 | , monitorin | g is be | ing continued. |
| | mg/L | Monthly Avg | 30 | 22 Actual Max | 11 / 49 | 30 | ECL 17-0509 | | | | | | | | TBEL |
| | mg/L | 7 Day Avg | 45 | 22 Actual Max | 11 / 49 | 45 | ECL 17-0509 | | | | om sewage | | 702.2 | | TBEL |
| Total | | Monthly Avg | Monitor | 0.06 Actual Max | 20 / 40 | - | - | - | deposition | | the waters sages. | <u>703.2</u> | - | Monitor 750-1.13 | |
| Suspended Solids (TSS) | lbs/d | | | 0.18 | | | 1 | 1 | 1 | | | | 1 | | |

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

| 0 (5.11.4) | | Description | of Waste | ewater: Tr | eated sanita | ary sewage | | | | | | | | | |
|-----------------------|-------------------|---------------------|-----------------|---|---|---------------|--------------------|---------------------------|--------------------------------|--------------------------|--|---|--------------------|--------|------------------------------------|
| Outfall # | 006 | Type of Tre | atment: S | Septic tank | and sand f | iltration | | | | | | | | | |
| | | | Existir | ng Dischar | ge Data | - | ΓBELs | | Wa | nter Quality | y Data & Wo | QBELs | | | Dania fan |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ¹¹ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requirement |
| Settleable Solids | mL/L | Daily Max | 0.1 | < 0.1 | 0 / 60 | 0.1 | TOGS 1.2.1 | | wastes | or other v or impair | om sewage vastes that the waters sages | | 703.2 | - | TBEL |
| Condo | Consis | tent with TOC | SS 1.2.1 A | \ttachmen | C, the TBE | L is reflecti | ve of the treatme | nt technol | ogy and equ | ual to the | existing limit | i. | | | |
| Additional Poll | utants I | Detected | | | | | | | | | | | | | |
| Coliform, Total | MPN/ 100 mL | Daily Max | - | 220 | 1 | - | | - | more than minimur | 20 percer m of five e | nthly mediar nt of the san xaminations d 5,000, res | nples, from a s, shall not | 703.4 | - | No Limitation |
| | This ou | ıtfall is not ex | pected to | be a signi | ficant sourc | e of total co | liform; therefore, | no limitati | | | | , , | 1 | | |
| Escherichia Coli | MPN/ 100 mL | Daily Max | - | 5.2 | 1 | · | - | - | - | - | - | - | - | - | No Limitation |
| Ooli | There i | s no applicat | le WQS f | or E. Coli t | o class C w | aters. No lii | mitation or monit | oring is sp | ecified. | | | | | | |
| Nitrate (as N) | mg/L | Daily Max | - | 0.13 | 1 | | - | - | growths of | f algae, we | | t will result in mes that will st usages. | 703.2 | - | No Limitation |
| | This ou | ıtfall is not ex | pected to | be a signi | ficant sourc | e of nitrate; | therefore, no lim | itation or r | nonitoring is | specified | l. | | | | |
| Phosphorus, Total | mg/L | Daily Max | - | 0.05 | 1 | | - | | growths of | f algae, we | | t will result in mes that will st usages. | 703.2 | - | No Limitation |
| าบเลเ | Outfall quality. | | pected to | be a sign | ificant sourc | e of phosp | horus, therefore | monitoring | or limitatio | ns for tota | l phosphoru | is are not nec | essary for | the pr | otection of water |

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Outfall 007

| 045-11.4 | 007 | Description | of Waste | ewater: Fir | e pump tes | ting water | | | | | | | | | |
|-----------------------|---------|-------------------------------|-----------------|---|---|----------------|-------------------------------------|---------------------------|--------------------------------|------------------|----------------|-----------------|--------------------|---------|------------------------------------|
| Outfall # | 007 | Type of Tre | atment: N | lo treatme | nt | | | | | | | | | | |
| | | | Existir | ng Dischar | ge Data | 7 | ΓBELs | | Wa | ater Qualit | y Data & Wo | QBELs | | | Dania fan |
| Effluent Parameter | Units | Averaging Period | Permit Limit | Existing Effluent Quality ¹³ | # of Data Points Detects / Non-Detects | Limit | Basis | Ambient Bkgd. Conc. | Projected Instream Conc. | WQ Std. or GV | WQ Type | Calc. WQBEL | Basis for WQBEL | ML | Basis for Permit Requirement |
| | | | | | | | nined from Disch wn below repres | | | | ed by the p | ermittee. All a | applicable v | vater c | uality standards |
| | ODD | Daily Avg | Monitor | 20,600 Actual Average | 6 | - | - | Narrative | e: No altera | tions that v | will impair th | ne waters for | 700.0 | | Discontinued |
| Flow Rate | GPD | Daily Max | Monitor | 33,000 Actual Max | 6 | - | <u> </u> | | | eir best us | | | 703.2 | - | Monitor 750-1.13 |
| | | tent with TO0 e monitoring | | | | 3, flow will c | ontinue to be mo | nitored for | information | nal purpos | es. Daily ma | aximum monit | oring is beir | ng con | tinued, and daily |
| Volume | Gal | Event Total | - | - | _ | Monitor | 6 NYCRR 750-1.13 | Narrative | | tions that v | • | ne waters for | 703.2 | - | Monitor 750-1.13 |
| Discharged | Consist | tent with TO | GS 1.2.1 a | nd 6 NYCl | RR 750-1.1 | 3, total volu | me of discharge | per event | is being ad | ded to rep | orting requir | rements. | | | |

¹³ Existing Effluent Quality: Unless otherwise stated, Daily Max = 99% lognormal; Monthly Avg = 95% lognormal (for datasets with ≤3 nondetects); Daily Max = 99% delta-lognormal; Monthly Avg = 95% delta-lognormal (for datasets with >3 nondetects)
PAGE 27 OF 34

Permittee: SWM Holdings US, LLC Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

USEPA EFFLUENT LIMITATION GUIDELINE (ELG) CALCULATIONS

Appendix Link

For the applicable categorical limitations under 40 CFR Part 430 Subpart K, the following basis was used to determine the TBEL:

| Outfall | 003 |
|---------------------|--|
| 40 CFR Part/Subpart | §430 Subpart K |
| Subpart Name | Fine and Lightweight Papers from Purchased Pulp Subcategory |

| ELG Pollutant | Daily Max Multiplier (lbs/1,000 lbs) | Monthly Avg. Multiplier (lbs/1,000 lbs) | Production Rate (1,000 lbs/d) | Daily Max TBEL (lbs/d) | Monthly Avg. TBEL (lbs/d) | |
|--|--|--|-------------------------------------|---------------------------|------------------------------|--|
| 40 CFR Part 430.112 Subpart K – ELGs for Best Practicable Control Technology Currently Available | | | | | | |
| BOD₅ | 24.1 | 13.2 | 20.8 | 500 | 270 | |
| TSS | 21.6 | 10.6 | 20.8 | 450 | 220 | |
| рН | 5.0 – 9.0 SU | | N/A | 5.0 – 9.0 SU | | |

Note: The permittee provided a total annual production value of 2702 tons across 260 days of operation in 2022.

The permittee certified that the facility does not use any pentachlorophenol or trichlorophenol biocides in their application materials submitted August 12, 2019. Per 40 CFR 430.114, BAT limits for pentachlorophenol or trichlorophenol are not required or necessary to protect water quality.

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Appendix: Regulatory and Technical Basis of Permit Authorizations

The Appendix is meant to supplement the fact sheet for multiple types of SPDES permits. Portions of this Appendix may not be applicable to this specific permit.

Regulatory References

The provisions of the permit are based largely upon 40 CFR 122 subpart C and 6 NYCRR Part 750 and include monitoring, recording, reporting, and compliance requirements, as well as general conditions applicable to all SPDES permits. Below are the most common citations for the requirements included in SPDES permits:

- Clean Water Act (CWA) 33 section USC 1251 to 1387
- Environmental Conservation Law (ECL) Articles 17 and 70
- Federal Regulations
 - o 40 CFR, Chapter I, subchapters D, N, and O
- State environmental regulations
 - 6 NYCRR Part 621
 - o 6 NYCRR Part 750
 - o 6 NYCRR Parts 700 704 Best use and other requirements applicable to water classes
 - o 6 NYCRR Parts 800 941 Classification of individual surface waters
- NYSDEC water program policy, referred to as Technical and Operational Guidance Series (TOGS)
- USEPA Office of Water Technical Support Document for Water Quality-based Toxics Control, March 1991, Appendix E

The following is a guick guide to the references used within the fact sheet:

| SPDES Permit Requirements | Regulatory Reference | | | |
|---|---|--|--|--|
| Anti-backsliding | 6 NYCRR 750-1.10(c) | | | |
| Best Management Practices (BMPS) for CSOs | 6 NYCRR 750-2.8(a)(2) | | | |
| Environmental Benefits Permit Strategy (EBPS) | 6 NYCRR 750-1.18, NYS ECL 17-0817(4), TOGS 1.2.2 (revised | | | |
| | January 25,2012) | | | |
| Exceptions for Type I SSO Outfalls (bypass) | 6 NYCRR 750-2.8(b)(2), 40 CFR 122.41 | | | |
| Mercury Multiple Discharge Variance | Division of Water Program Policy 1.3.10 | | | |
| | (DOW 1.3.10) | | | |
| Mixing Zone and Critical Water Information | TOGS 1.3.1 & Amendments | | | |
| PCB Minimization Program | 40 CFR Part 132 Appendix F Procedure 8, 6 NYCRR 750-1.13(a) | | | |
| | and 750-1.14(f), and TOGS 1.2.1 | | | |
| Pollutant Minimization Program (PMP) | 6 NYCRR 750-1.13(a), 750-1.14(f), TOGS 1.2.1 | | | |
| Schedules of Compliance | 6 NYCRR 750-1.14 | | | |
| Sewage Pollution Right to Know (SPRTK) | NYS ECL 17-0826-a, 6 NYCRR 750-2.7 | | | |
| State Administrative Procedure Act (SAPA) | State Administrative Procedure Act Section 401(2), 6 NYCRR | | | |
| | 621.11(I) | | | |
| State Environmental Quality Review (SEQR) | 6 NYCRR Part 617 | | | |
| USEPA Effluent Limitation Guidelines (ELGs) | 40 CFR Parts 405-471 | | | |
| USEPA National CSO Policy | 33 USC Section 1342(q) | | | |
| Whole Effluent Toxicity (WET) Testing | TOGS 1.3.2 | | | |
| General Provisions of a SPDES Permit Departme | NYCRR 750-2.1(i) | | | |
| Request for Additional Information | | | | |

Outfall and Receiving Water Information

Impaired Waters

The NYS 303(d) List of Impaired/TMDL Waters identifies waters where specific best usages are not fully supported. The state must consider the development of a Total Maximum Daily Load (TMDL) or other strategy to reduce the input of the specific pollutant(s) that restrict waterbody uses, in order to restore and protect such uses. SPDES permits must include effluent limitations necessary to implement a waste load allocation (WLA) of an EPA-approved TMDL (6 NYCRR 750-1.11(a)(5)(ii)), if applicable. In accordance with 6 NYCRR 750-1.13(a), permittees discharging to waters which are on the list but do not yet have a TMDL developed may be required to perform additional monitoring for the parameters causing the impairment. Accurate monitoring data is needed

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

to determine the existing capabilities of the wastewater treatment plants and to assure that WLAs are allocated equitably.

Interstate Water Pollution Control Agencies

Some POTWs may be subject to regulations of interstate basin/compact agencies including: Interstate Sanitation Commission (ISC), International Joint Commission (IJC), Delaware River Basin Commission (DRBC), Ohio River Valley Water Sanitation Commission (ORSANCO), and the Susquehanna River Basin Commission (SRBC). Generally, basin commission requirements focus principally on water quality and not treatment technology. However, interstate/compact agency regulations for the ISC, IJC, DRBC and NYC Watershed contain explicit effluent limits which must be addressed during permit drafting. 6 NYCRR 750-2.1(d) requires SPDES permits for discharges that originate within the jurisdiction of an interstate water pollution control agency, to include any applicable effluent standards or water quality standards (WQS) promulgated by that interstate agency.

Existing Effluent Quality

The existing effluent quality is determined from a statistical evaluation of effluent data in accordance with TOGS 1.2.1 and the USEPA Office of Water, <u>Technical Support Document for Water Quality-based Toxics Control</u>, March 1991, Appendix E (TSD). The existing effluent quality is equal to the 95th (monthly average) and 99th (daily maximum) percentiles of the lognormal distribution of existing effluent data. When there are greater than three non-detects, a delta-lognormal distribution is assumed, and delta-lognormal calculations are used to determine the monthly average and daily maximum pollutant concentrations. Statistical calculations are not performed for parameters where there are less than ten data points. If additional data is needed, a monitoring requirement may be specified either through routine monitoring or a short-term high intensity monitoring program. The <u>Pollutant Summary Table</u> identifies the number of sample data points available.

Permit Requirements

Basis for Effluent Limitations

Sections 101, 301, 304, 308, 401, 402, and 405 of the CWA and Titles 5, 7, and 8 of Article 17 ECL, as well as their implementing federal and state regulations, and related guidance, provide the basis for the effluent limitations and other conditions in the permit.

When conducting a full technical review of an existing permit, the previous effluent limitations form the basis for the next permit. Existing effluent quality is evaluated against the existing effluent limitations to determine if these should be continued, revised, or deleted. Generally, existing limitations are continued unless there are changed conditions at the facility, the facility demonstrates an ability to meet more stringent limitations, or in response to updated regulatory requirements. Pollutant monitoring data is also reviewed to determine the presence of additional contaminants that should be included in the permit based on a reasonable potential analysis to cause or contribute to a water quality standards violation.

Anti-backsliding

Anti-backsliding requirements are specified in the CWA sections 402(o) and 303(d)(4), ECL 17-0809, and regulations at 40 CFR 122.44(/) and 6 NYCRR 750-1.10(c) and (d). Generally, the relaxation of effluent limitations in permits is prohibited unless one of the specified exceptions applies, which will be cited on a case-by-case basis in this fact sheet. Consistent with current case law¹⁴ and USEPA interpretation¹⁵ anti-backsliding requirements do not apply should a revision to the final effluent limitation take effect before the scheduled date of compliance for that final effluent limitation.

¹⁴ American Iron and Steel Institute v. Environmental Protection Agency, 115 F.3d 979, 993 n.6 (D.C. Cir. 1997)

¹⁵ U.S. EPA, Water Quality Standards; Establishment of Numeric Criteria for Priority Toxic Pollutants for the State of California; 65 Fed. Reg. 31682, 31704 (May 18, 2000); Proposed Water Quality Guidance for the Great Lakes System, 58 Fed. Reg. 20802, 20837 & 20981 (April 16, 1993)

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Antidegradation Policy

New York State implements the antidegradation portion of the CWA based upon two documents: (1) Organization and Delegation Memorandum #85-40, "Water Quality Antidegradation Policy" (September 9, 1985); and, (2) TOGS 1.3.9, "Implementation of the NYSDEC Antidegradation Policy – Great Lakes Basin (Supplement to Antidegradation Policy dated September 9, 1985) (undated)." The permit for the facility contains effluent limitations which ensure that the existing best usage of the receiving waters will be maintained. To further support the antidegradation policy, SPDES applications have been reviewed in accordance with the State Environmental Quality Review Act (SEQR) as prescribed by 6 NYCRR Part 617.

Effluent Limitations

In developing a permit, the Department determines the technology-based effluent limitations (TBELs) and then evaluates the water quality expected to result from technology controls to determine if any exceedances of water quality criteria in the receiving water might result. If there is a reasonable potential for exceedances of water quality criteria to occur, water quality-based effluent limitations (WQBELs) are developed. A WQBEL is designed to ensure that the water quality standards of receiving waters are met. In general, the CWA requires that the effluent limitations for a particular pollutant are the more stringent of either the TBEL or WQBEL.

Technology-based Effluent Limitations (TBELs) for Industrial Facilities

A TBEL requires a minimum level of treatment for industrial point sources based on currently available treatment technologies or Best Management Practices (BMPs). CWA sections 301(b) and 402, ECL sections 17-0509, 17-0809 and 17-0811, and 6 NYCRR 750-1.11 require technology-based controls on effluents. TBELs are set based upon an evaluation of New Source Performance Standards (NSPS), Best Available Technology Economically Achievable (BAT), Best Conventional Pollutant Control Technology (BCT), Best Practicable Technology Currently Available (BPT), and Best Professional Judgment (BPJ).

USEPA Effluent Limitation Guidelines (ELGs) Applicable to Facility

In many cases, BPT, BCT, BAT and NSPS limitations are based on effluent guidelines developed by USEPA for specific industries, as promulgated under 40 CFR Parts 405-471. Applicable guidelines, pollutants regulated by these guidelines, and the effluent limitation derivation for facilities subject to these guidelines is in the <u>USEPA Effluent Limitation Guideline Calculations Table</u>.

Best Professional Judgement (BPJ)

For substances that are not explicitly limited by regulations, the permit writer is authorized to use BPJ in developing TBELs. Consistent with section 402(a)(1) of the CWA, and NYS ECL section 17-0811, the DEC is authorized to issue a permit containing "any further limitations necessary to ensure compliance with water quality standards adopted pursuant to state law". BPJ limitations may be set on a case-by-case basis using any reasonable method that takes into consideration the criteria set forth in 40 CFR 125.3. Applicable state regulations include 6 NYCRR 750-1.11. The BPJ limitation considers the existing technology present at the facility, the statistically calculated existing effluent quality for that parameter, and any unique or site-specific factors relating to the facility. Technology limitations generally achievable for various treatment technologies are included in TOGS 1.2.1, Attachment C. These limitations may be used for the listed parameters when the technology employed at the facility is listed.

Water Quality-Based Effluent Limitations (WQBELs)

In addition to the TBELs, permits must include additional or more stringent effluent limitations and conditions, including those necessary to protect water quality. CWA sections 101 and 301(b)(1)(C), 40 CFR 122.44(d)(1), and 6 NYCRR Parts 750-1.11 require that permits include limitations for all pollutants or parameters which are or may be discharged at a level which may cause or contribute to an exceedance of any State water quality standard adopted pursuant to NYS ECL 17-0301. Additionally, 6 NYCRR Part 701.1 prohibits the discharge of pollutants that will cause impairment of the best usages of the receiving water as specified by the water classifications at the location of discharge and at other locations that may be affected by such discharge. Water quality standards can be found under 6 NYCRR Parts 700-704. The limitations must be stringent enough to ensure that water quality standards are met at the point of

Permittee: SWM Holdings US, LLC Facility: Ancram Mill

SPDES Number: NY0006157

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

discharge and in downstream waters and must be consistent with any applicable WLA which may be in effect through a TMDL for the receiving water. These and other requirements are summarized in TOGS 1.1.1, 1.3.1, 1.3.2, 1.3.5 and 1.3.6. The DEC considers a mixing zone analysis, critical flows, and reasonable potential analysis when developing a WQBEL.

Critical Flows

In accordance with TOGS 1.2.1 and 1.3.1, WQBELs are developed using dilution ratios that relate the critical low flow condition of the receiving waterbody to the critical effluent flow. The critical low flow condition used in the dilution ratio will be different depending on whether the limitations are for aquatic or human health protection. For chronic aquatic protection, the critical low flow condition of the waterbody is typically represented by the 7Q10 flow and is calculated as the lowest average flow over a 7-day consecutive period within 10 years. For acute aquatic protection, the critical low flow condition is typically represented by the 1Q10 and is calculated as the lowest 1-day flow within 10 years. However, NYSDEC considers using 50% of the 7Q10 to be equivalent to the 1Q10 flow. For the protection of human health, the critical low flow condition is typically represented by the 30Q10 flow and is calculated as the lowest average flow over a 30-day consecutive period within 10 years. However, NYSDEC considers using 1.2 x 7Q10 to be equivalent to the 30Q10. The 7Q10 or 30Q10 flow is used with the critical effluent flow to calculate the dilution ratio. The critical effluent flow can be the maximum daily flow reported on the permit application, the maximum of the monthly average flows from discharge monitoring reports for the past three years, or the facility design flow. When more than one applicable standard exists for aquatic or human health protection for a specific pollutant, a reasonable potential analysis is conducted for each applicable standard and corresponding critical flow to ensure effluent limitations are sufficiently stringent to ensure all applicable water quality standards are met as required by 40 CFR 122.44(d)(1)(i). For brevity, the pollutant summary table reports the results of the most conservative scenario.

Reasonable Potential Analysis (RPA)

The Reasonable Potential Analysis (RPA) is a statistical estimation process, outlined in the 1991 USEPA Technical Support Document for Water Quality-based Toxics Control (TSD), Appendix E. This process uses existing effluent quality data and statistical variation methodology to project the maximum amounts of pollutants that could be discharged by the facility. This projected instream concentration (PIC) is calculated using the appropriate ratio and compared to the water quality standard (WQS). When the RPA process determines the WQS may be exceeded, a WQBEL is required. The procedure for developing WQBELs includes the following steps:

- 1) identify the pollutants present in the discharge(s) based upon existing data, sampling data collected by the permittee as part of the permit application or a short-term high intensity monitoring program, or data gathered by the DEC;
- 2) identify water quality criteria applicable to these pollutants;
- 3) determine if WQBELs are necessary (i.e. reasonable potential analysis (RPA)). The RPA will utilize the procedure outlined in Chapter 3.3.2 of EPA's Technical Support Document (TSD). As outlined in the TSD, for parameters with limited effluent data the RPA may include multipliers to account for effluent variability; and,
- 4) calculate WQBELs (if necessary). Factors considered in calculating WQBELs include available dilution of effluent in the receiving water, receiving water chemistry, and other pollutant sources.

The DEC uses modeling tools to estimate the expected concentrations of the pollutant in the receiving water and develop WQBELs. These tools were developed in part using the methodology referenced above. If the estimated concentration of the pollutant in the receiving water is expected to exceed the ambient water quality standard or guidance value (i.e. numeric interpretation of a narrative water quality standard), then there is a reasonable potential that the discharge may cause or contribute to an exceedance of any State water quality standard adopted pursuant to

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

NYS ECL 17-0301. If a TMDL is in place, the facility's WLA for that pollutant is applied as the WQBEL.

For carbonaceous and nitrogenous oxygen demanding pollutants, the DEC uses a model which incorporates the Streeter-Phelps equation. The equation relates the decomposition of inorganic and organic materials along with oxygen reaeration rates to compute the downstream dissolved oxygen concentration for comparison to water quality standards.

The Division of Water has been using the TMDL approach in permit limit development for the control of toxic substances. Since the early 1980's, the loading capacity for specific pollutants has been determined for each drainage basin. Water quality-limiting segments and pollutants have been identified, TMDLs, wasteload allocations and load allocations have been developed, and permits with water quality-based effluent limits have been issued. In accordance with TOGS 1.3.1, the Division of Water implements a Toxics Reduction Strategy which is committed to the application of the TMDL process using numeric, pollutant-specific water quality standards through the Watershed Approach. The Watershed Approach accounts for the cumulative effect of multiple discharges of conservative toxic pollutants to ensure water quality standards are met in downstream segments.

Whole Effluent Toxicity (WET) Testing:

WET tests use small vertebrate and invertebrate species to measure the aggregate toxicity of an effluent. There are two different durations of toxicity tests: acute and chronic. Acute toxicity tests measure survival over a 96-hour test exposure period. Chronic toxicity tests measure reductions in survival, growth, and reproduction over a 7-day exposure. TOGS 1.3.1 includes guidance for determining when aquatic toxicity testing should be included in SPDES permits. The authority to require toxicity testing is in 6NYCRR 702.9. TOGS 1.3.2 describes the procedures which should be followed when determining whether to include toxicity testing in a SPDES permit and how to implement a toxicity testing program. Per TOGS 1.3.2, WET testing may be required when any one of the following seven criteria are applicable:

- 1. There is the presence of substances in the effluent for which ambient water quality criteria do not exist.
- 2. There are uncertainties in the development of TMDLs, WLAs, and WQBELs, caused by inadequate ambient and/or discharge data, high natural background concentrations of pollutants, available treatment technology, and other such factors.
- 3. There is the presence of substances for which WQBELs are below analytical detectability.
- 4. There is the possibility of complex synergistic or additive effects of chemicals, typically when the number of metals or organic compounds discharged by the permittee equals or exceeds five.
- 5. There are observed detrimental effects on the receiving water biota.
- 6. Previous WET testing indicated a problem.
- 7. POTWs which exceed a discharge of 1 MGD. Facilities of less than 1 MGD may be required to test, e.g., POTWs <1 MGD which are managing industrial pretreatment programs.

Monitoring Requirements

CWA section 308, 40 CFR 122.44(i), 6 NYCRR 750-1.13, and 750-2.5 require that monitoring be included in permits to determine compliance with effluent limitations. Additional effluent monitoring may also be required to gather data to determine if effluent limitations may be required. The permittee is responsible for conducting the monitoring and reporting results on Discharge Monitoring Reports (DMRs). The permit contains the monitoring requirements for the facility. Monitoring frequency is based on the minimum sampling necessary to adequately monitor the facility's performance and characterize the nature of the discharge of the monitored flow or pollutant. Variable effluent flows and pollutant levels may be required to be monitored at more frequent intervals than relatively constant effluent flow and pollutant levels (6 NYCRR 750-1.13). For industrial facilities, sampling frequency is based on guidance provided in TOGS 1.2.1. For municipal facilities, sampling frequency is based on guidance provided in TOGS 1.3.3.

Facility: Ancram Mill

SPDES Number: NY0006157

USEPA Non-Major/Class 01 Industrial

Date: January 24, 2025 v.1.25 Permit Writer: Evan Walters

Water Quality Reviewer: Evan Walters

Full Technical Review

Other Conditions

Mercury

The multiple discharge variance (MDV) for mercury was developed in accordance with 6 NYCRR 702.17(h) "to address widespread standard or guidance value attainment issues including the presence of a ubiquitous pollutant or naturally high levels of a pollutant in a watershed." The first MDV was issued in October 2010, and subsequently revised and reissued in 2015; each subsequent iteration of the MDV is designed to build off the previous version, to make reasonable progress towards the water quality standard (WQS) of 0.7 ng/L dissolved mercury. The MDV is necessary because human-caused conditions or sources of mercury prevent attainment of the WQS and cannot be remedied (i.e., mercury is ubiquitous in New York waters at levels above the WQS and compliance with a water quality based effluent limitation (WQBEL) for mercury cannot be achieved with demonstrated effluent treatment technologies). The DEC has determined that the MDV is consistent with the protection of public health, safety, and welfare. During the effective period of this MDV, any increased risks to human health are mitigated by fish consumption advisories issued periodically by the NYSDOH.

All surface water SPDES permittees are eligible for authorization by the MDV provided they meet the requirements specified in DOW 1.3.10.

Schedules of Compliance

Schedules of compliance are included in accordance with 40 CFR Part 132 Attachment F, Procedure 9, 40 CFR 122.47 and 6 NYCRR 750-1.14. Schedules of compliance are intended to, in the shortest reasonable time, achieve compliance with applicable effluent standards and limitations, water quality standards, and other applicable requirements. Where the time for compliance is more than nine months, the schedule of compliance must include interim requirements and dates for their achievement. If the time necessary to complete the interim milestones is more than nine months, and not readily divisible into stages for completion, progress reports must be required.

Schedule(s) of Additional Submittals

Schedules of Additional Submittals are used to summarize the deliverables required by the permit not identified in a separate Schedule of Compliance.

Best Management Practices (BMP) for Industrial Facilities

BMP plans are authorized for inclusion in NPDES permits pursuant to Sections 304(e) and 402 (a)(1) of the Clean Water Act, and 6 NYCRR 750-1.14(f). The regulations pertaining to BMPs are promulgated under 40 CFR Part 125, Subpart K. These regulations specifically address surface water discharges.